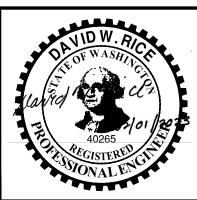


PLAN INTENDED TO BE V IN COLOR, ADJACENT BLO "BLUE"

ISSUED FOR CONSTRUCTION

Z ANCHOR QEA





				REVISIONS	
REV	DATE	BY	APP'D	DESCRIPTION	
⚠	02/01/23	CH	RD	ISSUED FOR CONSTRUCTION	
					Δ

DESIGNED BY: J. SEXTON

DRAWN BY: C. HEWETT

CHECKED BY: K. SKELLENGER

APPROVED BY: R. DESROSIERS

SCALE: AS NOTED

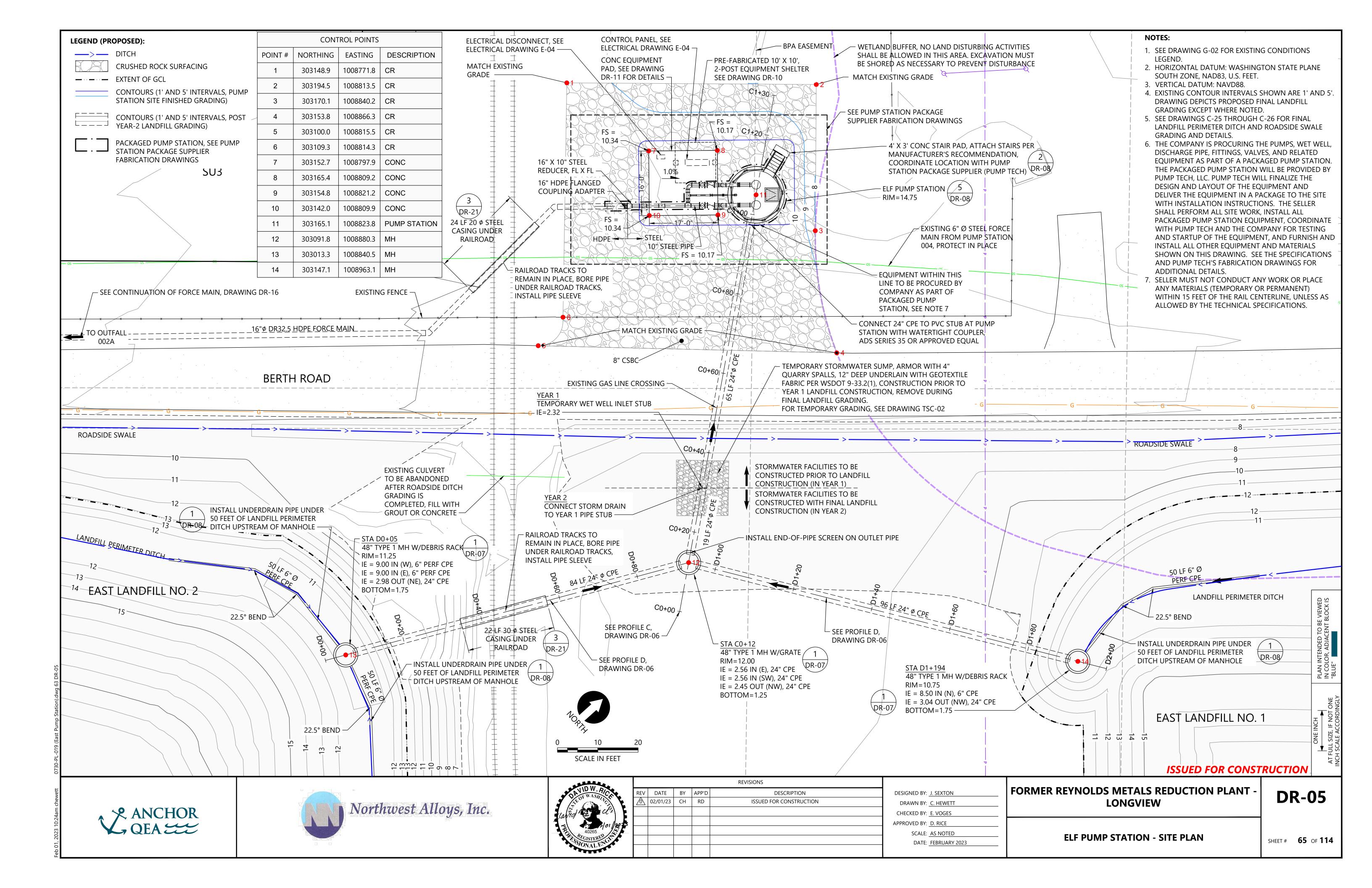
DATE: FEBRUARY 2023

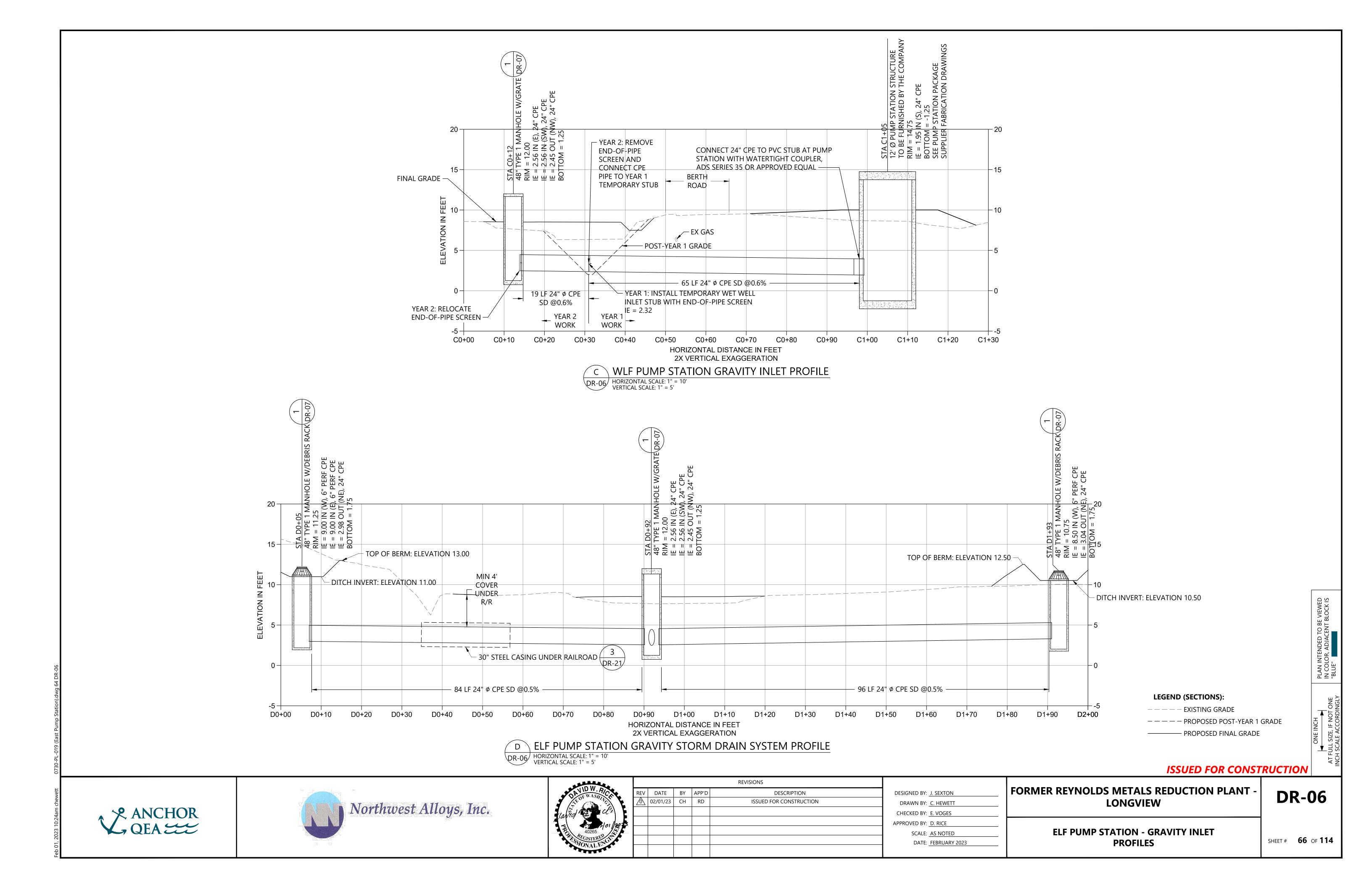
FORMER REYNOLDS METALS REDUCTION PLANT -LONGVIEW

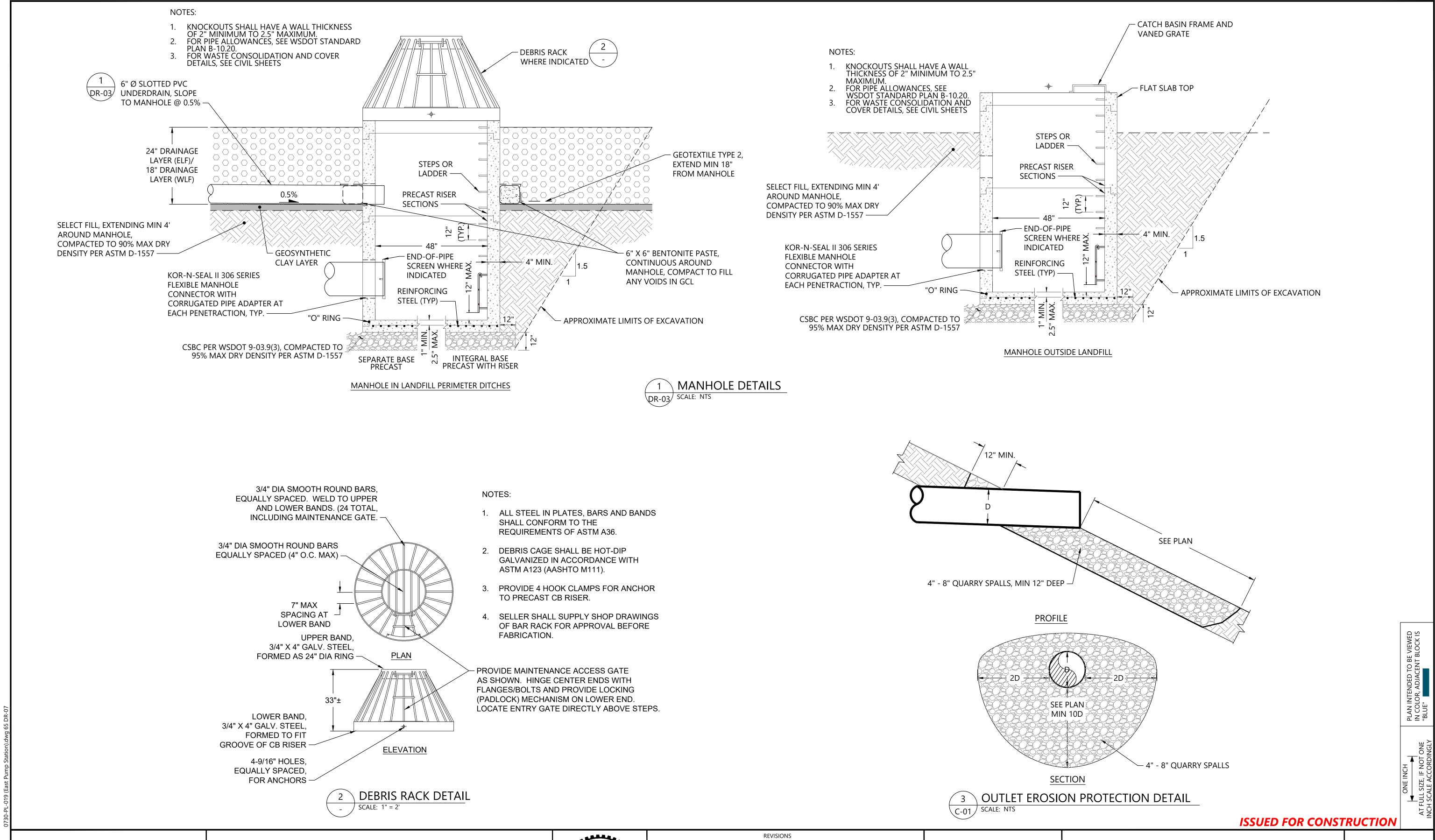
WLF PUMP STATION: STORMWATER PROFILES

DR-04

SHEET # **64** OF **114**







Z ANCHOR QEA



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OR WASH CO	REV	DATE	BY	APP'D	DESCRIPTION
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FORMER REYNOLDS METALS REDUCTION PLANT -DESIGNED BY: J. SEXTON **LONGVIEW** DRAWN BY: C. HEWETT

CHECKED BY: E. VOGES APPROVED BY: D. RICE

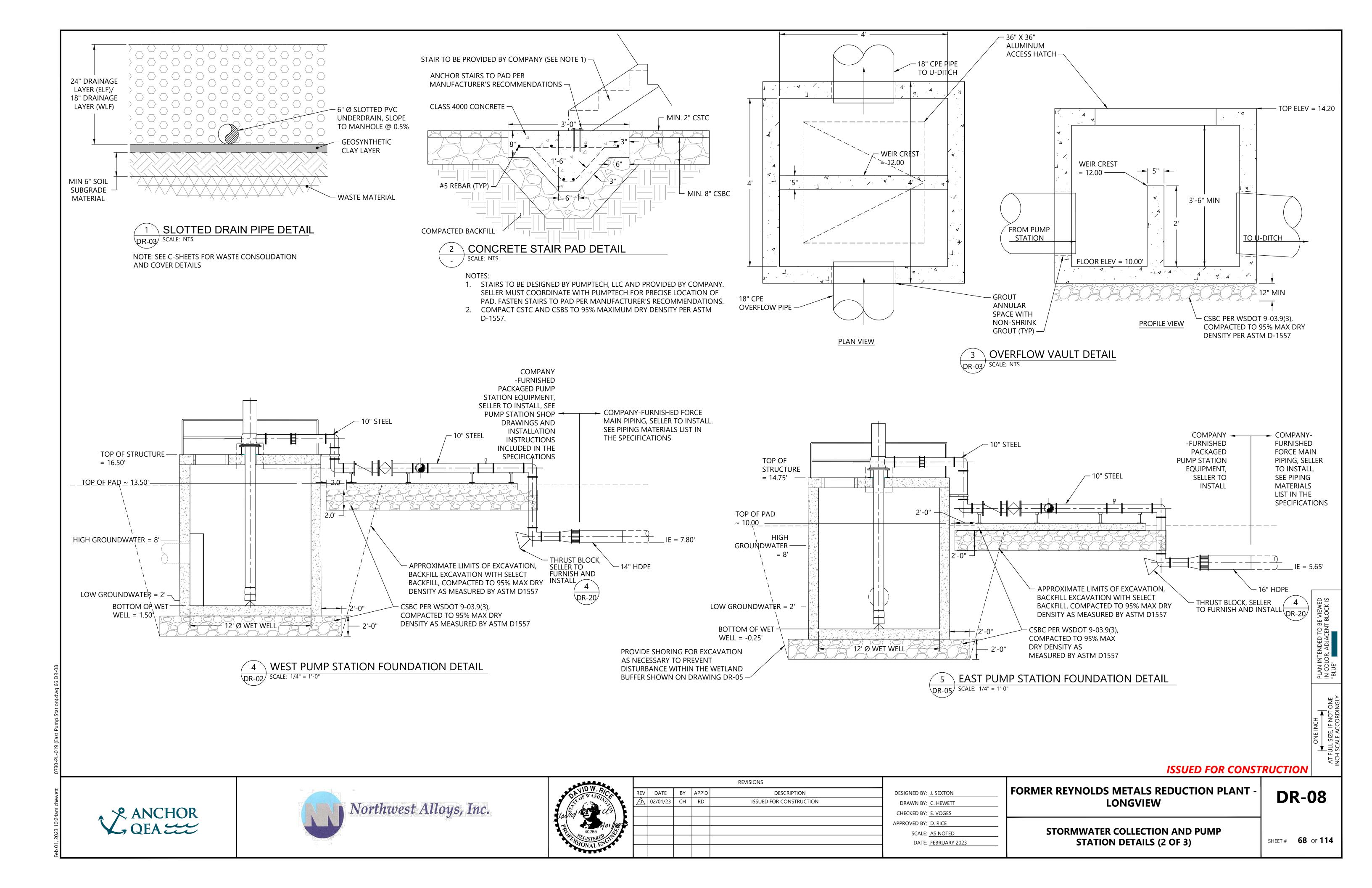
SCALE: AS NOTED

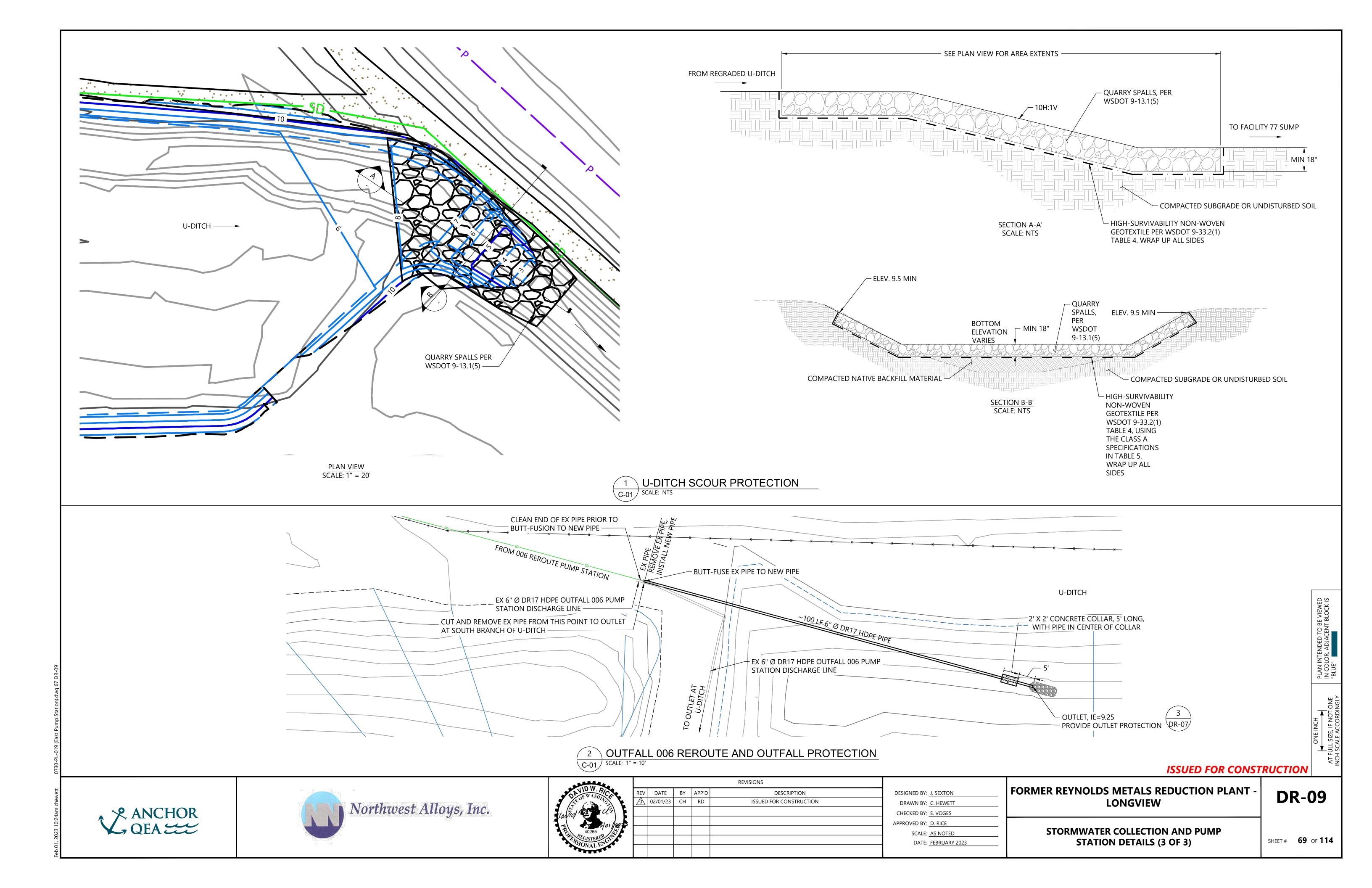
DATE: FEBRUARY 2023

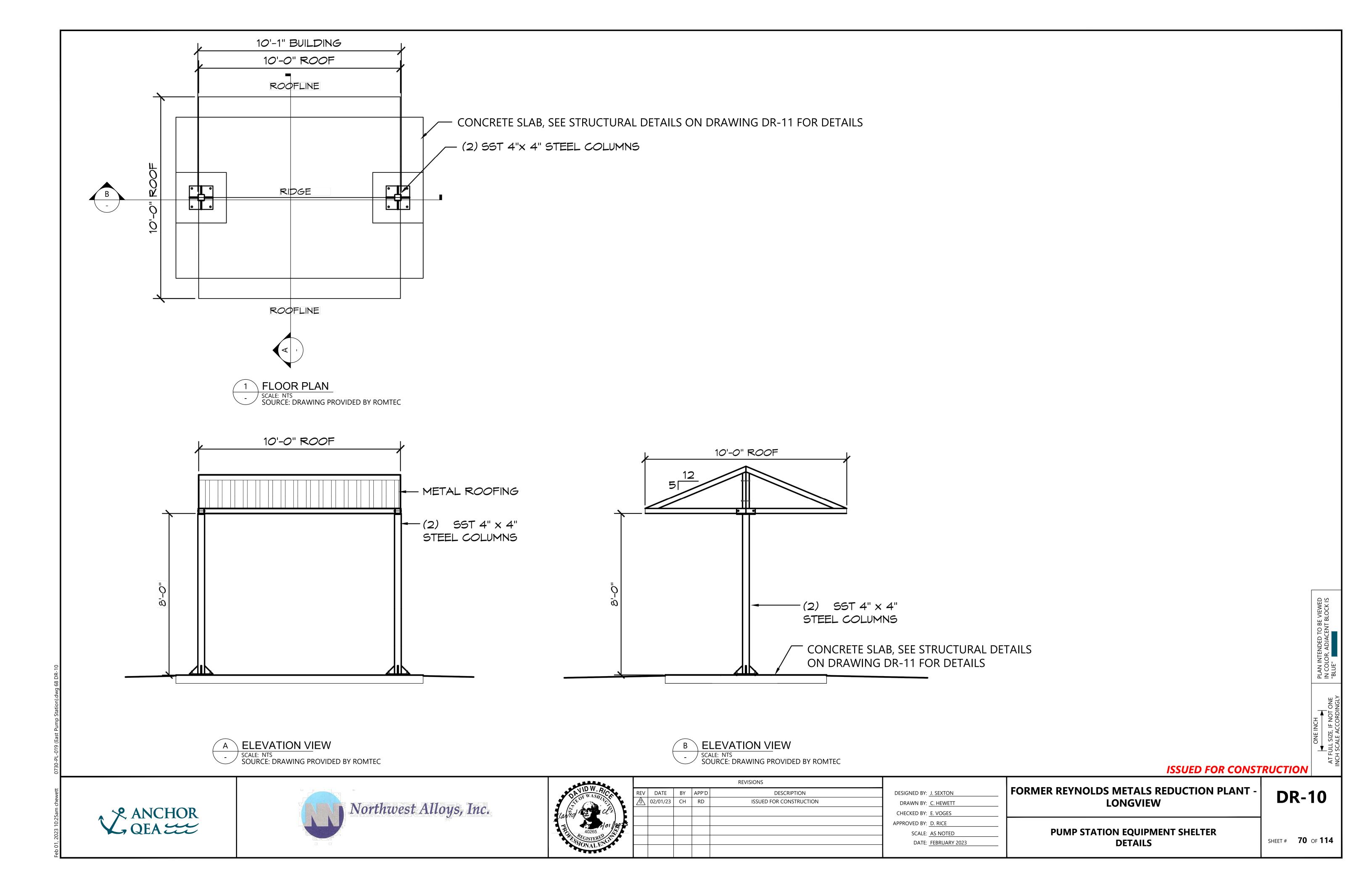
STORMWATER COLLECTION AND PUMP **STATION DETAILS (1 OF 3)**

DR-07

SHEET # **67** OF **114**







STRUCTURAL NOTES:

APPLY THE FOLLOWING MINIMUM SPECIFICATIONS UNLESS NOTED OTHERWISE ON THE CONSTRUCTION

INTERNATIONAL BUILDING CODE, 2018 - LATEST EDITION REFERS TO CURRENT LOCALLY ADOPTED EDITION OF THE INTERNATIONAL BUILDING CODE.

: OPEN

DESIGN DATA:

ROOF LOADS: ROOF SNOW LOAD : 20 PSF (PROVIDED BY JURISDICTION) ROOF RAIN LOAD : 5 PSF : 10 PSF (ASSUMED) : 35 PSF ROOF DEAD LOAD

WIND DESIGN DATA:

ENCLOSURE CATEGORY

WIND DESIGN DATA MWFRS DIRECTIONAL PROCEDURE ULTIMATE DESIGN WIND SPEED : VULT = 110 MPH (RISK CATEGORY II BLDG) EXPOSURE CATEGORY

SEISMIC DESIGN DATA:

SEISMIC IMPORTANCE FACTOR, : 1.0 RISK CATEGORY $S_{S} = 0.97 : S_{1} = 0.45$ MAPPED SPECTRAL RESPONSE ACCELERATIONS : D (ASSUMED) SITE CLASS $S_{DS} = 0.72$ SPECTRAL RESPONSE COEFFICIENTS $S_{D1} = 0.47$

SEISMIC DESIGN CATEGORY BASIC SEISMIC FORCE-RESISTING SYSTEM SEISMIC RESPONSE COEFFICIENT(S), Cs

: STEEL SPECIAL CANTILEVER COLUMN (ASSUMED) : 0.29 RESPONSE MODIFICATION FACTOR(S), R : 2.5

: EQUIVALENT LATERAL FORCE

SOIL PROPERTIES:

ANALYSIS PROCEDURE USED

ALLOWABLE SOIL BEARING PRESSURE :1600 PSF COEFFICIENT OF FRICTION : 0.55 SPECIAL LOADS : NONE

STRUCTURAL TESTS AND INSPECTIONS:

STRUCTURAL TESTS AND INSPECTIONS SHALL BE PERFORMED AS REQUIRED BY THE LOCAL BUILDING OFFICIAL AND AS SPECIFICALLY REQUIRED IN THE CONSTRUCTION DOCUMENTS.

MAXIMUM ALLOWABLE SOIL BEARING PRESSURE IS 1600 PSF AS RECOMMENDED BY THE GEOTECHNICAL MEMORANDUM DATED SEPTEMBER 1, 2022 PREPARED BY ANCHOR QEA, LLC. REFER TO GEOTECHNICAL MEMORANDUM FOR ALL SOIL PREPARATION RECOMMENDATIONS.

EXTERIOR FOOTINGS SHALL BEAR 1'-0" MINIMUM (U.N.O.) BELOW NEAREST EXTERIOR FINISH GRADE ON MATERIAL PREPARED IN ACCORDANCE WITH THE GEOTECHNICAL MEMORANDUM. MATERIAL SUPPORTING SLABS ON GRADE AND STRUCTURAL FILL MATERIAL SHALL BE AS SPECIFIED, PLACED, AND COMPACTED IN ACCORDANCE WITH THE GEOTECHNICAL MEMORANDUM.

MIXING, PLACING, AND DESIGN OF ALL CONCRETE SHALL BE IN ACCORDANCE WITH THE LATEST EDITION OF THE "INTERNATIONAL BUILDING CODE," ACI 318, AND ACI 301. CONCRETE SHALL BE MADE WITH PORTLAND CEMENT ASTM C150 TYPE I OR TYPE II, COARSE AND FINE AGGREGATE ASTM C33, WATER CLEAN AND POTABLE, POZZOLITH OR POZZOLITH POLYHEED ADMIXTURE ASTM C494. COARSE AGGREGATE FOR SLABS SHALL BE 1-1/2" MINUS.

THE AMBIENT TEMPERATURE MUST BE 40 DEGREES FAHRENHEIT AND RISING TO PLACE ANY CONCRETE UNLESS IT IS INSULATED OR HEATED TO MAINTAIN AT LEAST 50 DEGREES FAHRENHEIT FOR SEVEN DAYS. CONCRETE CONTAINING "POZZUTEC 20" AT 60 TO 90 OUNCES PER 100 LBS. OF CEMENT MAY BE PLACED IN AMBIENT TEMPERATURES AS LOW AS 20 DEGREES FAHRENHEIT UNTIL INITIAL SET HAS BEEN REACHED. AMBIENT TEMPERATURES MAY FALL BELOW 20 DEGREES FAHRENHEIT AFTER INITIAL SET HAS BEEN REACHED AND THE HARDENED CONCRETE HAS BEEN SEALED TO PREVENT THE INGRESS OF ADDITIONAL WATER.

RECOMMENDED CURING OF CONCRETE SLABS SHALL CONSIST OF WET CURING WITH BURLAP AND VISQUEEN (OR EQUAL) FOR A PERIOD OF NOT LESS THAN SEVEN DAYS. SLAB SHALL NOT BE ALLOWED TO DRY DURING THIS PERIOD. IF THE CONTRACTOR CHOOSES AN ALTERNATE METHOD OF CURING, HE ASSUMES THE RISK ASSOCIATED WITH THE ALTERNATE METHOD.

MATERIALS:

USE	MINIMUM F'C AT	MAXIMUM SLUMP 1	MAXIMUM WA	MINIMUM ³ SACKS/C.Y.	
	28 DAYS	'S INCHES'	NON-AIR-ENT	AIR-ENT	SACKS/C.T.
EXTERIOR SLABS ON GRADE	3500	4	_	.40	5-1/2
SETTING BEARING PLATES	5000 ⁴	-	_	_	_

NOTE: THESE SUGGESTED RATIOS ARE PRESENTED AS A GUIDELINE FOR BATCH PLANT OPERATOR TO DETERMINE FINAL MIX DESIGN. ALTERNATE MIXES MAY BE UTILIZED WHEN PAST PERFORMANCE OF SAID MIX HAS PROVEN TO MEET REQUIRED STRENGTH AND SERVICEABILITY REQUIREMENTS.

- 1. MAXIMUM SLUMP SHALL BE SLUMP CORRESPONDING TO MAXIMUM WATER/CEMENT RATIO OR AS INDICATED ABOVE WHICHEVER IS LESS. CONTRACTOR MAY ADD JOB SITE WATER TO THE CONCRETE MIX ONLY IF BATCH TICKET PROVIDES QUANTITY OF WATER (IN GALLONS ALLOWED) SO AS TO NOT EXCEED SPECIFIED CONCRETE WATER/CEMENT RATIO, AT CONTRACTOR'S OPTION, CONTRACTOR MAY USE MASTER BUILDERS INC. ADMIXTURE SYSTEMS TO PRODUCE FLOWABLE CONCRETE. MAXIMUM SLUMP WITH ADMIXTURES SHALL NOT EXCEED EIGHT INCHES. THE WATER/CEMENT RATIO OF THE APPROVED MIXES SHALL BE MAINTAINED OR LOWERED WHEN FLOWABLE CONCRETE IS USED. A MASTER BUILDERS CONCRETE TECHNICIAN SHALL ASSIST IN DETERMINING MIX PROPORTIONS FOR FLOWABLE CONCRETE.
- 2. ADD TO ALL CONCRETE FLATWORK EXPOSED TO ANY FREEZE/THAW CYCLES, MASTER BUILDERS MASTERAIR AE 90 AIR ENTRAINING AGENT TO ATTAIN 7 PERCENT ENTRAINED AIR, BY VOLUME, CONFORMING TO ASTM C260. AIR CONTENT SHALL BE CROSS CHECKED BY A UNIT WEIGHT OF THE SAME CONCRETE SAMPLE. ADJUST AIR AS REQUIRED TO CONFORM WITH ACI 318 TABLE 19.3.3.1 FOR MAXIMUM AGGREGATE SIZE.
- 3. SACKS OF CEMENT/CUBIC YARD ARE LISTED AS MINIMUM. ADDITIONAL CEMENT OR ADMIXTURES SHALL BE USED TO ATTAIN MAXIMUM WATER/CEMENT RATIO WHERE REQUIRED.
- 4. FOR BASE PLATE GROUT USE MASTER BUILDERS MASTERFLOW 928 OR EQUAL. GROUTING MAY BE PERFORMED WITH AMBIENT TEMPERATURES BETWEEN 40 DEGREES FAHRENHEIT AND 100 DEGREES FAHRENHEIT

REINFORCING STEEL:

REINFORCING STEEL SHALL BE OF NEW BILLET STOCK ASTM A615-90, GRADE 60, FY=60,000 PSI. REINFORCING STEEL SHALL BE SECURELY TIED IN PLACE WITH #16 DOUBLE ANNEALED IRON WIRE. REINFORCING STEEL SHALL BE SUPPORTED ON WELL CURED CONCRETE BLOCKS OR CHAIRS. REINFORCING STEEL SHALL BE DETAILED BY AN EXPERIENCED DETAILER IN ACCORDANCE WITH ACI 315 "MANUAL OF STANDARD PRACTICE FOR DETAILING REINFORCED CONCRETE," EXCEPT AS SHOWN. SHOP DRAWINGS INCLUDING PLACING PLANS SHALL BE SUBMITTED (IF REQUESTED) FOR REVIEW PRIOR TO FABRICATION. NO LAP SPICING OF REINFORCING STEEL IS ALLOWED.

REINFORCING SHALL BE WITHIN 1/2" TOLERANCE OF CLEAR DISTANCE SHOWN ON CONSTRUCTION DOCUMENTS. WET-SETTING OF REINFORCING STEEL IS NOT ACCEPTABLE.

EPOXY ANCHORS:

THE CONTRACTOR SHALL EPOXY GROUT THREADED RODS TO THE DEPTH IN EXISTING CONCRETE AS INDICATED IN THE PLANS, HOLE DIAMETER SHALL BE PER MANUFACTURER'S WRITTEN INSTRUCTIONS. EPOXY GROUT FOR CONCRETE SHALL BE SIMPSON "SET-XP", HILTI "HIT-HY 200", OR APPROVED EQUAL. DUST AND DEBRIS FROM THE DRILLING OPERATION SHALL BE CLEANED AND BLOWN FREE FROM THE HOLE PRIOR TO THE PLACEMENT OF THE EPOXY. EPOXY GROUT SHALL BE MIXED AND PLACED AS PER MANUFACTURER'S WRITTEN INSTRUCTIONS. BARS SHALL BE INSERTED INTO THE HOLE WITHIN THE MANUFACTURER'S RECOMMENDED TIME PERIOD. ANY BARS WHICH ARE NOT SECURELY GROUTED SHALL BE REPLACED WITH PROPERLY GROUTED BARS.

EPOXY ANCHOR RODS SHALL BE OF MINIMUM A307 QUALITY. INSTALLATION AND HOLE SIZE SHALL CONFORM TO MANUFACTURER'S SPECIFICATIONS.

GENERAL NOTES:

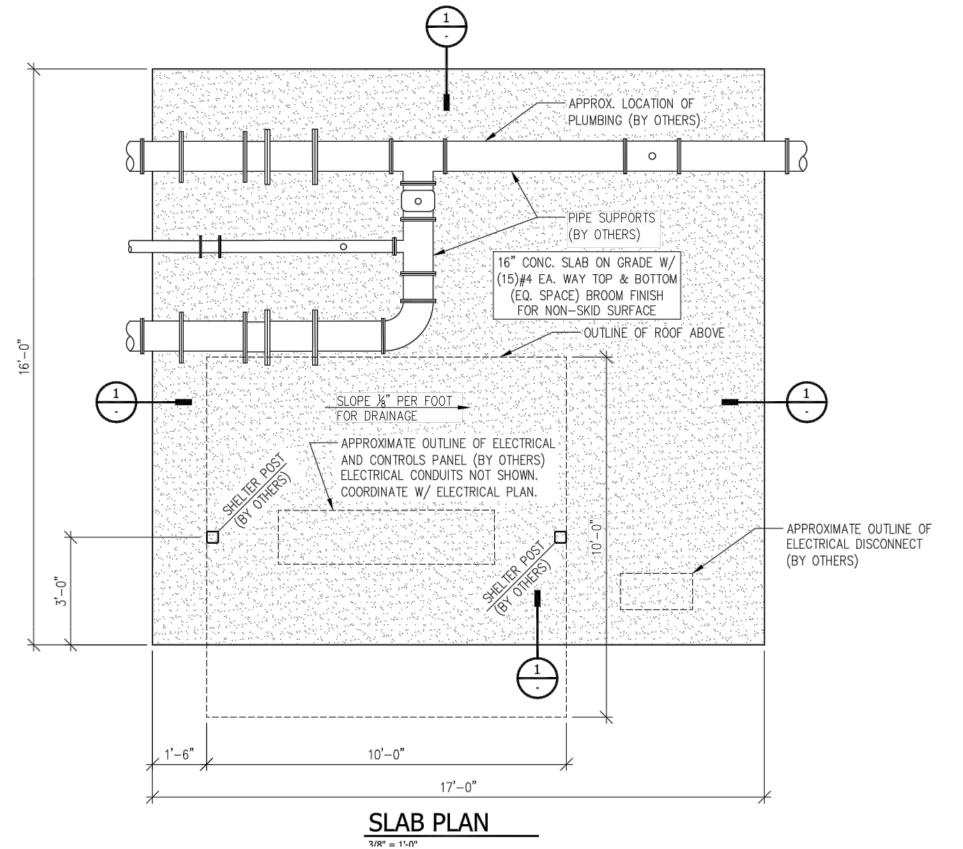
- ALL CONSTRUCTION SHALL CONFORM TO THE INTERNATIONAL BUILDING CODE 2018 EDITION.
- 2. ALL WORK SHALL CONFORM TO ALL APPLICABLE CODES AND ORDINANCES, THE MORE STRINGENT TO GOVERN DISCREPANCIES BETWEEN CONTRACT DOCUMENTS AND CODES. THESE DISCREPANCIES SHALL BE BROUGHT TO THE CONSULTANT'S ATTENTION PROMPTLY AND RESOLUTION OBTAINED BEFORE PROCEEDING
- 3. CONTRACTOR SHALL VERIFY ALL DIMENSIONS AND EXISTING CONDITIONS BEFORE PROCEEDING WITH THE WORK. ALL DIMENSIONS AND EXISTING CONDITIONS MUST BE VERIFIED AND/OR DETERMINED IN THE FIELD.
- 4. CONSTRUCTION DOCUMENTS ARE NOT TO BE SCALED. DIMENSIONAL DATA SHALL BE OBTAINED FROM WRITTEN INFORMATION ONLY. VERIFY ALL DIMENSIONS BEFORE PROCEEDING. ANY DIMENSIONAL DEVIATION FROM THAT SHOWN ON CONSTRUCTION DOCUMENTS, WHICH MAY AFFECT INTENT OF DESIGN OR PROPER INCORPORATION OF ELEMENTS, SHALL BE BROUGHT TO CONSULTANT'S ATTENTION PROMPTLY AND RESOLUTION OBTAINED BEFORE PROCEEDING.
- 5. CONSTRUCTION DOCUMENTS INDICATE GENERAL AND TYPICAL DETAILS OF CONSTRUCTION AND ARE NOT INTENDED TO SHOW EVERY DETAIL OR CONDITION OF CONSTRUCTION. WHERE CONDITIONS ARE NOT SPECIFICALLY AS INDICATED BUT ARE SIMILAR CHARACTER TO THE DETAILS SHOWN, SIMILAR DETAILS OF CONSTRUCTION SHALL BE USED, SUBJECT TO REVIEW AND APPROVAL. THE CONSULTANT ASSUMES NO LIABILITY OR RESPONSIBILITY FOR ERRORS OR CONFLICTS WHICH MAY OCCUR BECAUSE OF THE CONSULTANT'S EXCLUSION FROM PARTICIPATION IN THE ACTUAL CONSTRUCTION PHASE OF THE PROJECT.
- 6. THE CONSTRUCTION SITE MAY HAVE LIMITED ACCESS. THE CONTRACTOR SHOULD INSPECT THE SITE AND MAKE THEIR OWN DETERMINATION REGARDING ACCESS.
- 7. CONTRACTOR SHALL BE RESPONSIBLE FOR ALL THE REQUIRED SAFETY PRECAUTIONS AND THE MEANS, METHODS, TECHNIQUES, SEQUENCES OR PROCEDURES REQUIRED TO PERFORM THE WORK.
- 8. CONTRACTOR SHALL PRESERVE AND PROTECT EXISTING UTILITIES WHICH MAY BE PRESENT AND ARE NOT SCHEDULED OR REQUIRED TO BE CHANGED.
- 9. CONTRACTOR SHALL TEMPORARILY SUPPORT/SHORE, OR DISCONNECT AND MOVE, ALL EQUIPMENT AND MATERIALS TO REMAIN THAT CONFLICT WITH NEW CONSTRUCTION OR ARE CURRENTLY SUPPORTED ON OR NEAR EXISTING STRUCTURES SCHEDULED FOR REPLACEMENT. CONTRACTOR SHALL RECONNECT/RE-SUPPORT EXISTING EQUIPMENT IN SIMILAR FORM TO EXISTING AS A PART OF THE FINAL CONSTRUCTION PROCESS.
- 10. CONSULTANT SHALL BE INFORMED IMMEDIATELY OF ANY DISCREPANCY BETWEEN CONSTRUCTION DOCUMENTS AND SITE CONDITIONS THAT CAUSE SPECIFIED DESIGN OR MATERIALS TO BE MODIFIED OR REVISED.
- 11. THE INFORMATION PROVIDED ON THESE CONSTRUCTION DOCUMENTS IS SPECIFIC TO THE LIMITED SCOPE OF STRUCTURAL ENGINEERING SERVICES REQUESTED. THESE PLANS AND SPECIFICATIONS PERTAIN ONLY TO THOSE ITEMS DESIGNED BY PACIFIC ENGINEERING & DESIGN. P.L.L.C. AND NOTED ON THE PLANS AND DETAILS AS NEW. DESIGN, LAYOUT, AND SPECIFICATION OF ALL OTHER MATERIALS, COMPONENTS, AND DETAILS ARE BY OTHERS AND ARE NOT THE RESPONSIBILITY OF PACIFIC ENGINEERING & DESIGN, P.L.L.C.
- 12. CONTRACTOR SHALL VERIFY ANCHOR BOLT SIZE, LAYOUT AND CONFIGURATION WITH STEEL SHELTER MANUFACTURER.
- 13. REINFORCING SHALL BE WITHIN 1/2" TOLERANCE OF CLEAR DISTANCE SHOWN ON CONSTRUCTION DOCUMENTS. WET-SETTING OF REINFORCING STEEL AND ANCHOR BOLTS IS NOT ACCEPTABLE.
- 14. IF DUE TO THE ENGINEER'S OR OTHER CONSULTANT'S ERROR, ANY REQUIRED ITEM OR COMPONENT IS OMITTED FROM THE CONSTRUCTION DOCUMENTS, THE ENGINEER SHALL NOT BE RESPONSIBLE FOR PAYING THE COSTS TO ADD SUCH ITEM OR COMPONENT TO THE EXTENT THAT SUCH ITEM OR COMPONENT WOULD HAVE BEEN OTHERWISE NECESSARY TO THE PROJECT OR OTHERWISE ADDS VALUE OR BETTERMENT TO THE PROJECT. IN NO EVENT WILL THE ENGINEER BE RESPONSIBLE FOR ANY COST OR EXPENSE THAT PROVIDES BETTERMENT, UPGRADE, OR ENHANCEMENT OF THE PROJECT.
- 15. SHOP DRAWINGS OR OTHER SUBMITTALS REVIEWED BY THE ENGINEER DO NOT BECOME CONTRACT DOCUMENTS AND DO NOT CONSTITUTE CHANGE ORDERS. THE PURPOSE OF SUBMITTAL REVIEW IS TO ESTABLISH A REPORTING PROCEDURE AND IS INTENDED FOR CONTRACTOR'S CONVENIENCE IN ORGANIZING THE WORK AND TO ALLOW THE ENGINEER TO MONITOR CONTRACTOR'S PROGRESS AND UNDERSTANDING OF THE DESIGN. DELAYS CAUSED BY THE NEED FOR RESUBMITTAL ARE NOT THE RESPONSIBILITY OF THE
- 16. CONTRACTOR SHALL ASSUME ALL RESPONSIBILITY AND RISK FOR MISFITS DUE TO ANY ERROR IN CONTRACTOR SUBMITTAL DRAWINGS REGARDLESS OF ENGINEER'S SUBMITTAL REVIEW. ANY FABRICATION OR OTHER WORK PERFORMED IN ADVANCE OF THE RECEIPT OF SUBMITTAL REVIEW COMMENTS SHALL BE ENTIRELY AT CONTRACTOR'S RISK.
- 17. THIS DESIGN IS SITE SPECIFIC FOR ONE-TIME USE AND MAY NOT BE REPRODUCED OR RE-USED.

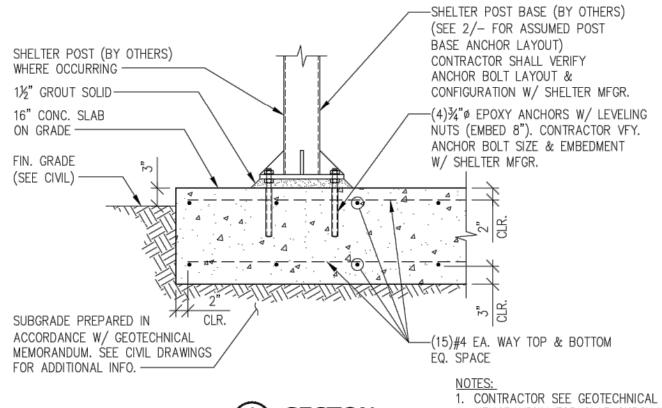
PLAN NOTES:

- 1. REFER TO CIVIL DRAWINGS FOR OTHER INFORMATION NOT SHOWN OR NOTED.
- 2. THE CONSTRUCTION DOCUMENTS MAY NOT SHOW SOME OBSTRUCTIONS. EVEN THOUGH NOT SHOWN OR SPECIFICALLY MENTIONED, THE REMOVAL AND REPLACEMENT OF MINOR OBSTRUCTIONS SHOULD BE ANTICIPATED AND ACCOMPLISHED.
- 3. CONTRACTOR SHALL PROVIDE TEMPORARY BRACING AND/OR SHORING OF THE STRUCTURE AND STRUCTURAL COMPONENTS UNTIL ALL FINAL CONNECTIONS HAVE BEEN COMPLETED IN ACCORDANCE WITH THE CONSTRUCTION DOCUMENTS.
- 4. FOR FOUNDATION SOIL PREPARATION, SEE CIVIL DRAWINGS AND GEOTECHNICAL
- 5. CONTRACTOR SHALL VERIFY ANCHOR BOLT SIZE, LAYOUT AND CONFIGURATION WITH STEEL SHELTER MANUFACTURER.
- 6. SEE STRUCTURAL NOTES FOR ADDITIONAL INFORMATION.
- LEGEND:

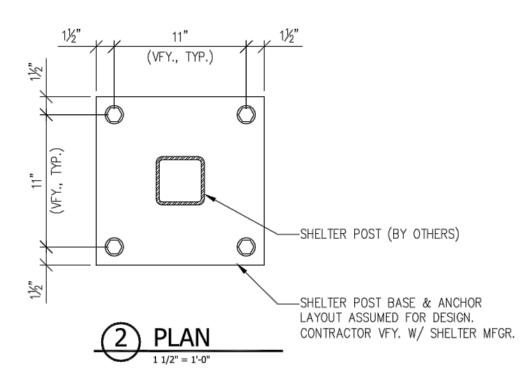
-DENOTES NEW CONCRETE SLAB ON GRADE.

-DENOTES STEEL COLUMN LOCATIONS.



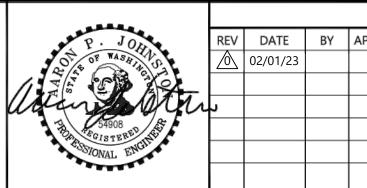


MEMORANDUM FOR SLAB SURCHARGE LOAD ON ADJACENT PUMPING WELL.



PLAN, DETAILS & NOTES





		REVISIONS								
	REV	DATE	BY	APP'D	DESCRIPTION	DESIGNED BY: _/				
		02/01/23			ISSUED FOR CONSTRUCTION	DRAWN BY: _				
24						CHECKED BY: _				
yu	2					APPROVED BY: _				
<i>F</i>						SCALE: _/				
•						DATE:				

DESIGNED BY: APJ DRAWN BY: MGM CHECKED BY:	FORMER REYNOLDS METALS REDUCTION PLANT - LONGVIEW
APPROVED BY:	DUMAD CTATION FOLUDIATINE CLAD

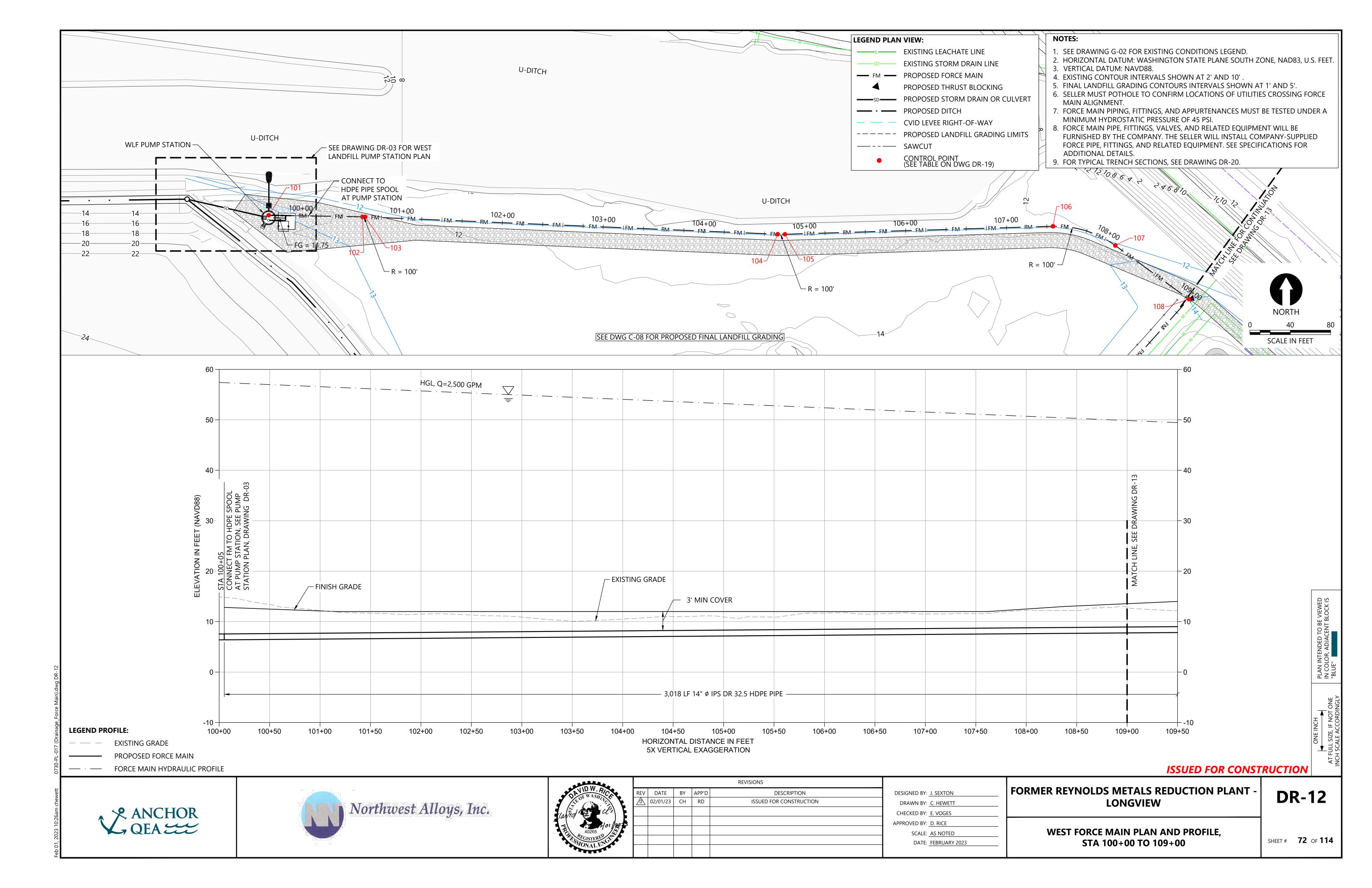
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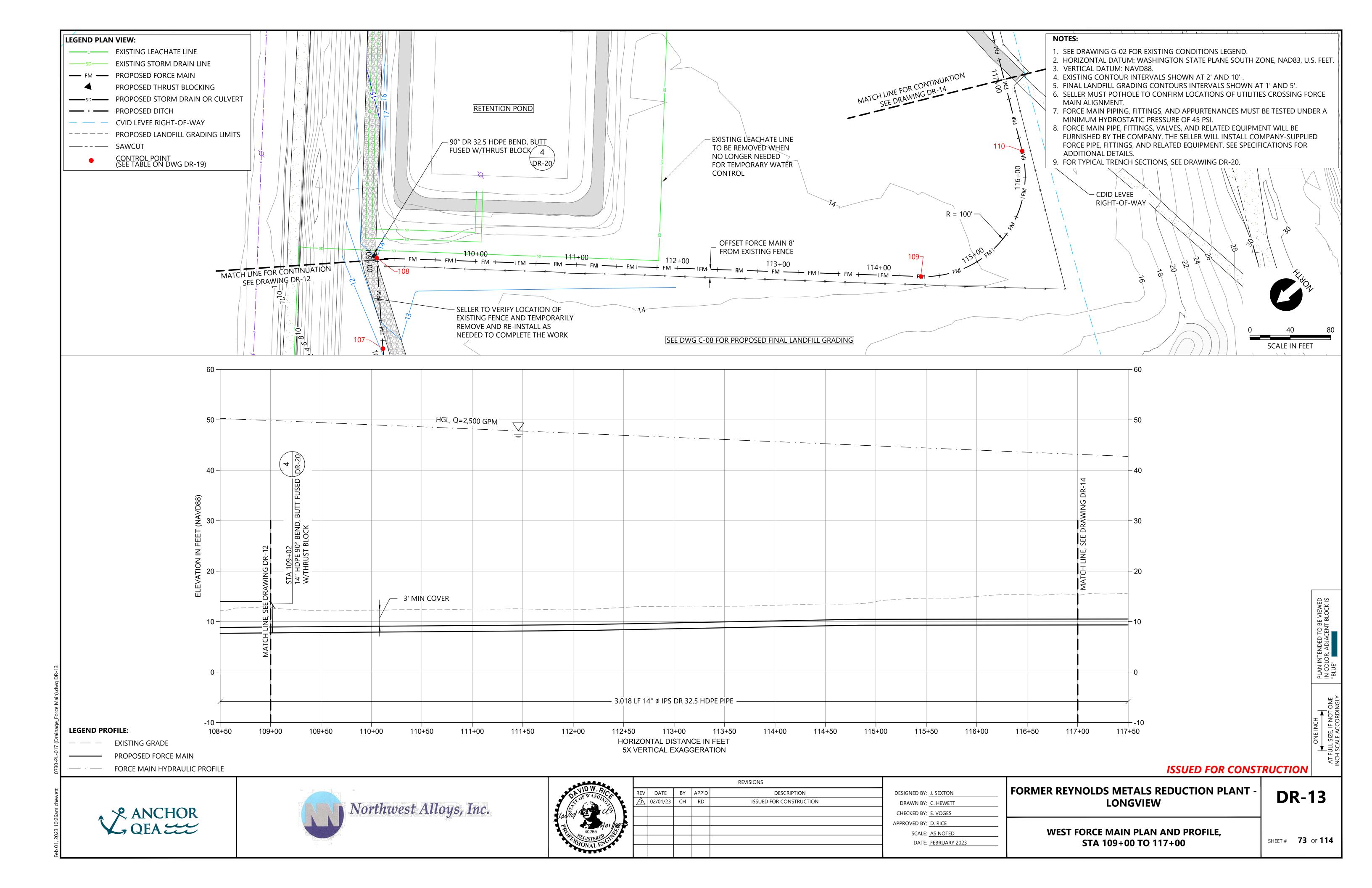
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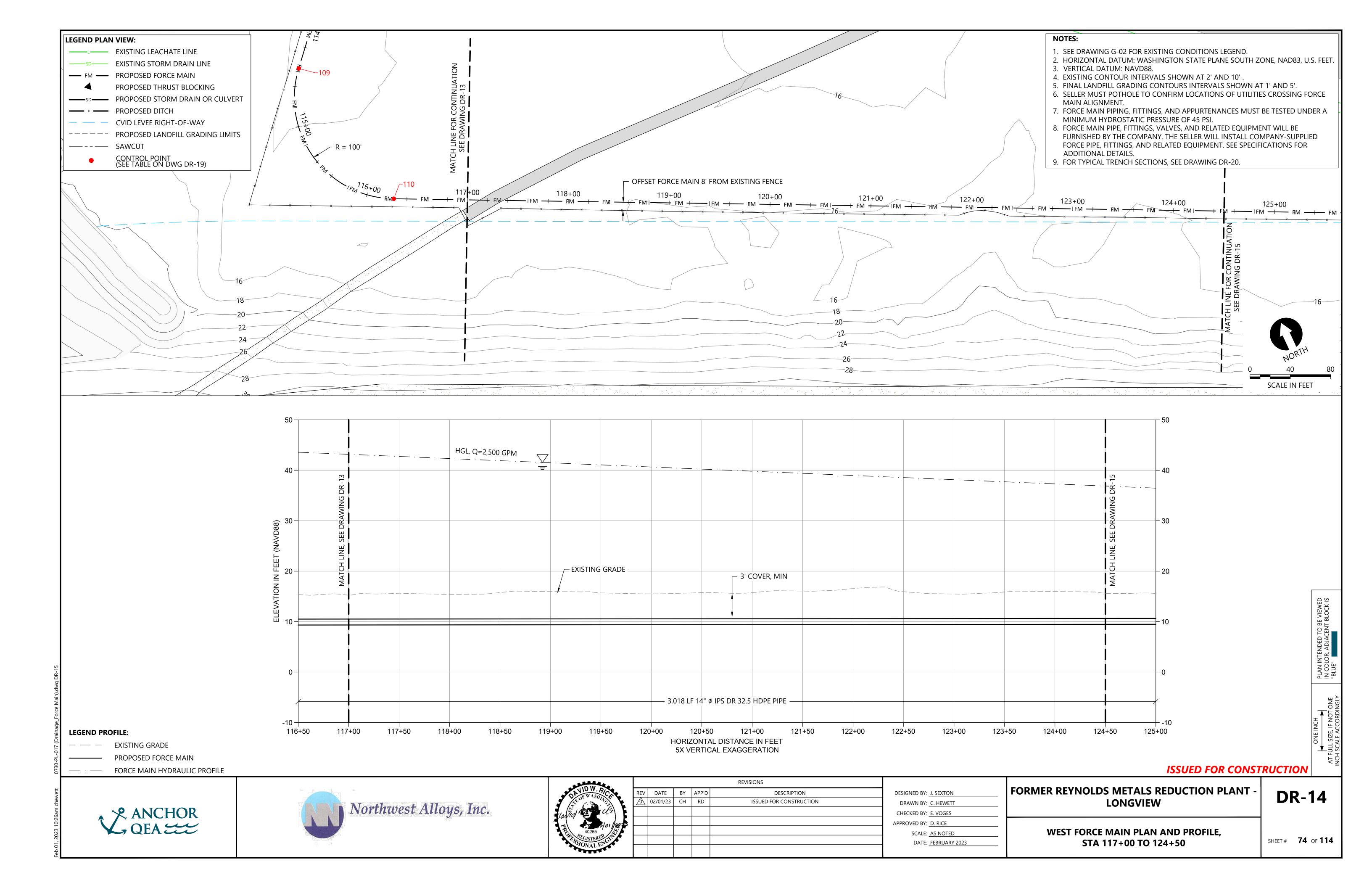
PUMP STATION EQUIPMENT SLAB

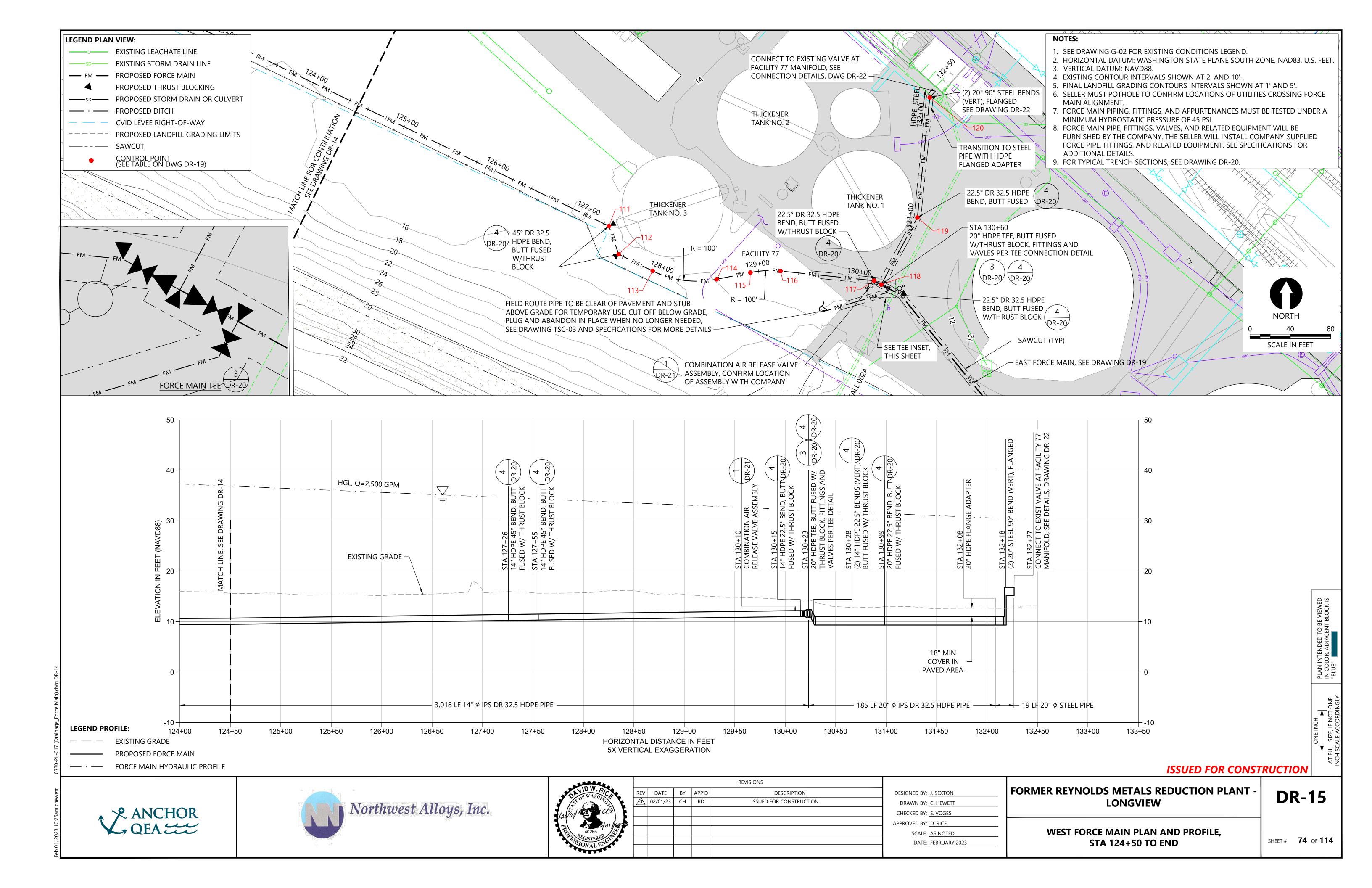
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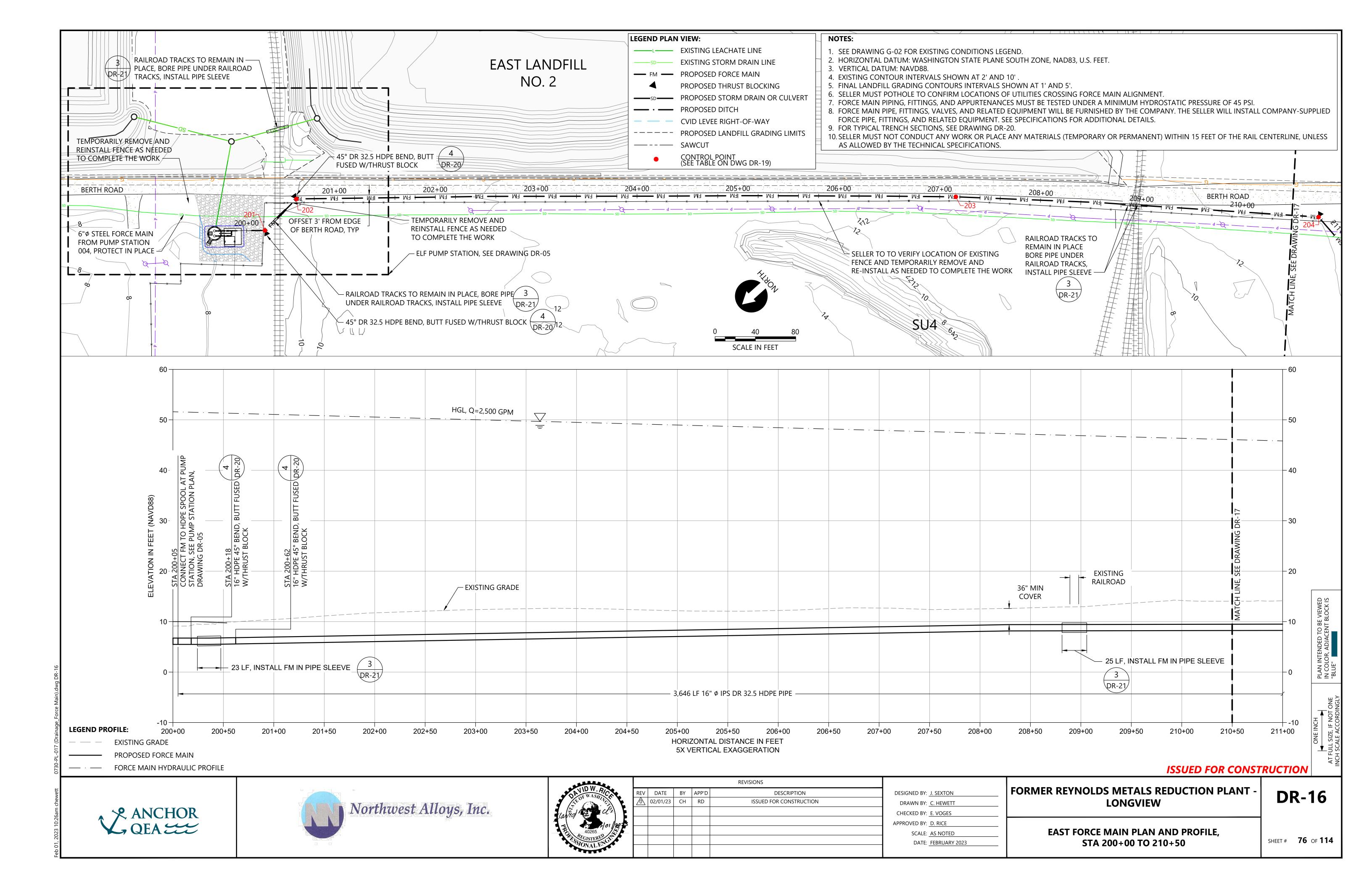
SHEET # **71** OF **114**

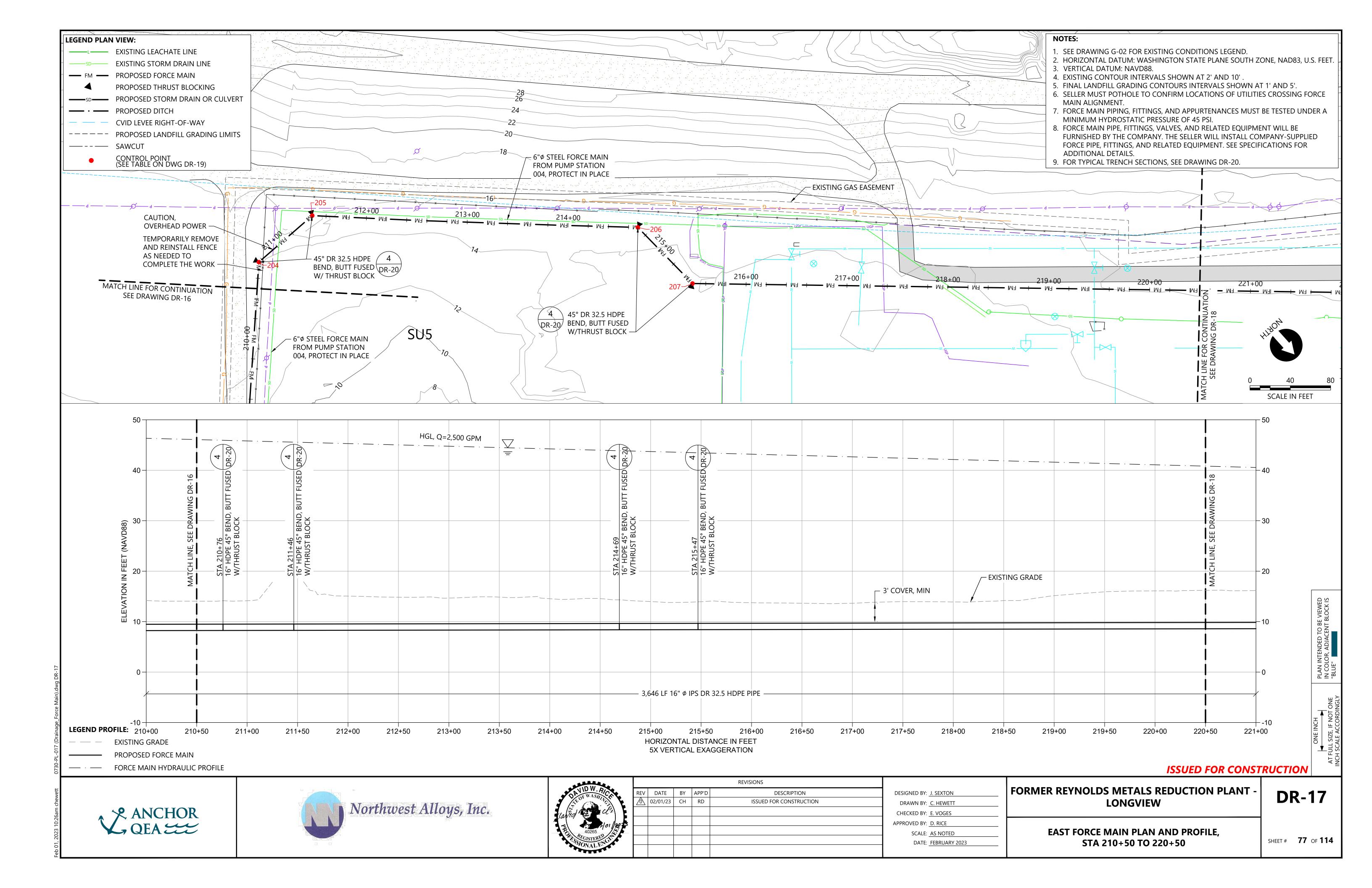


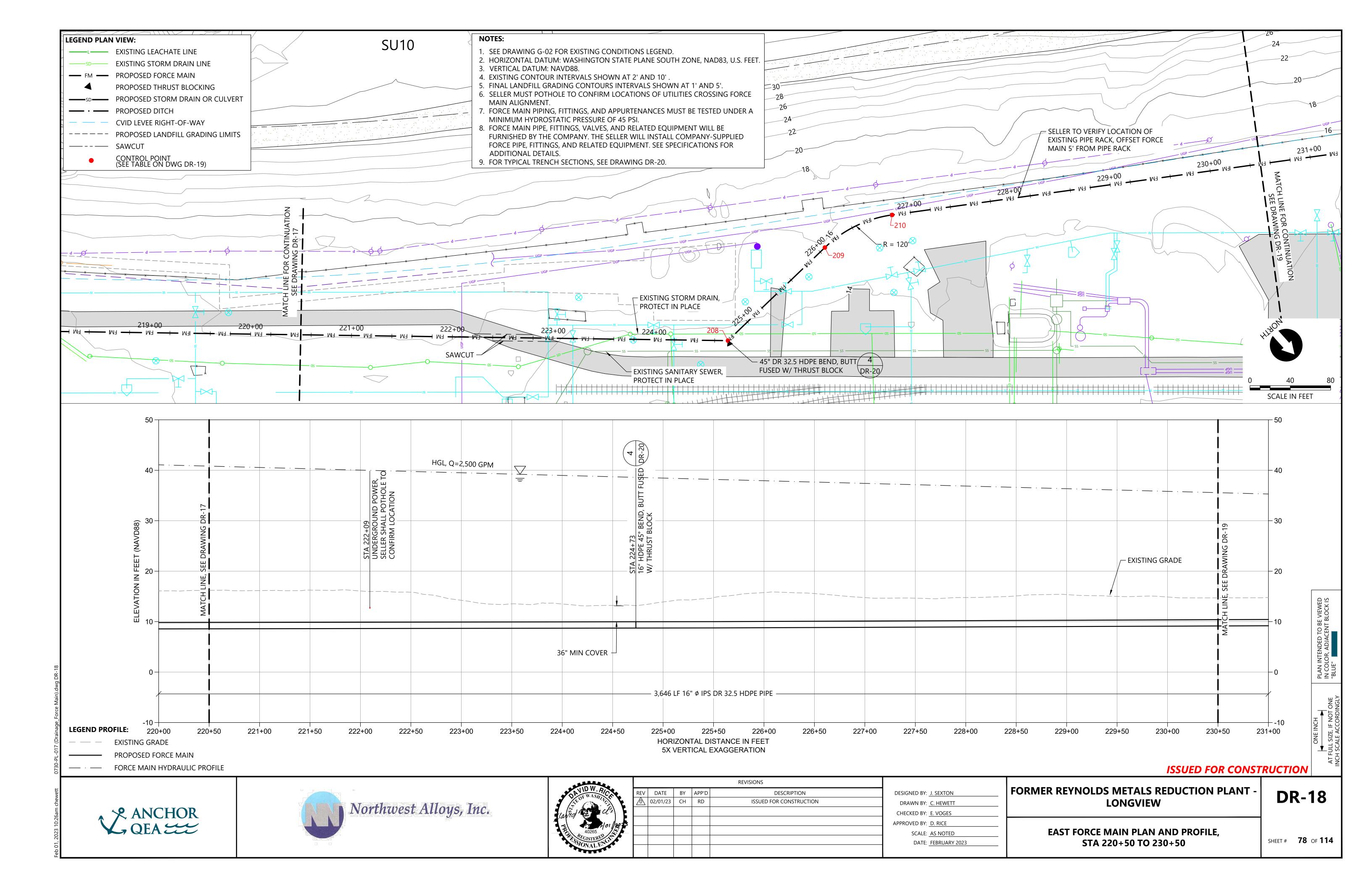


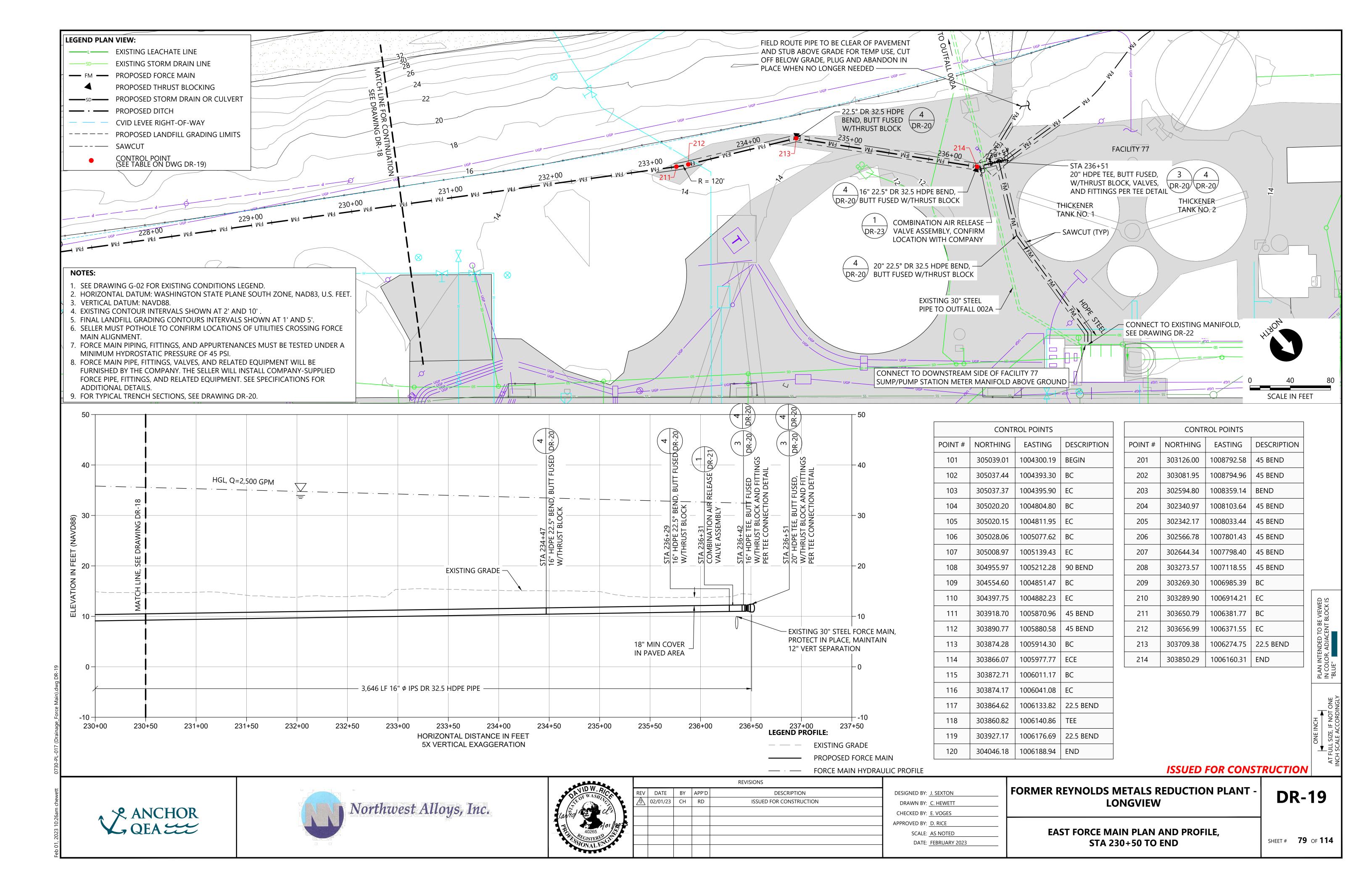


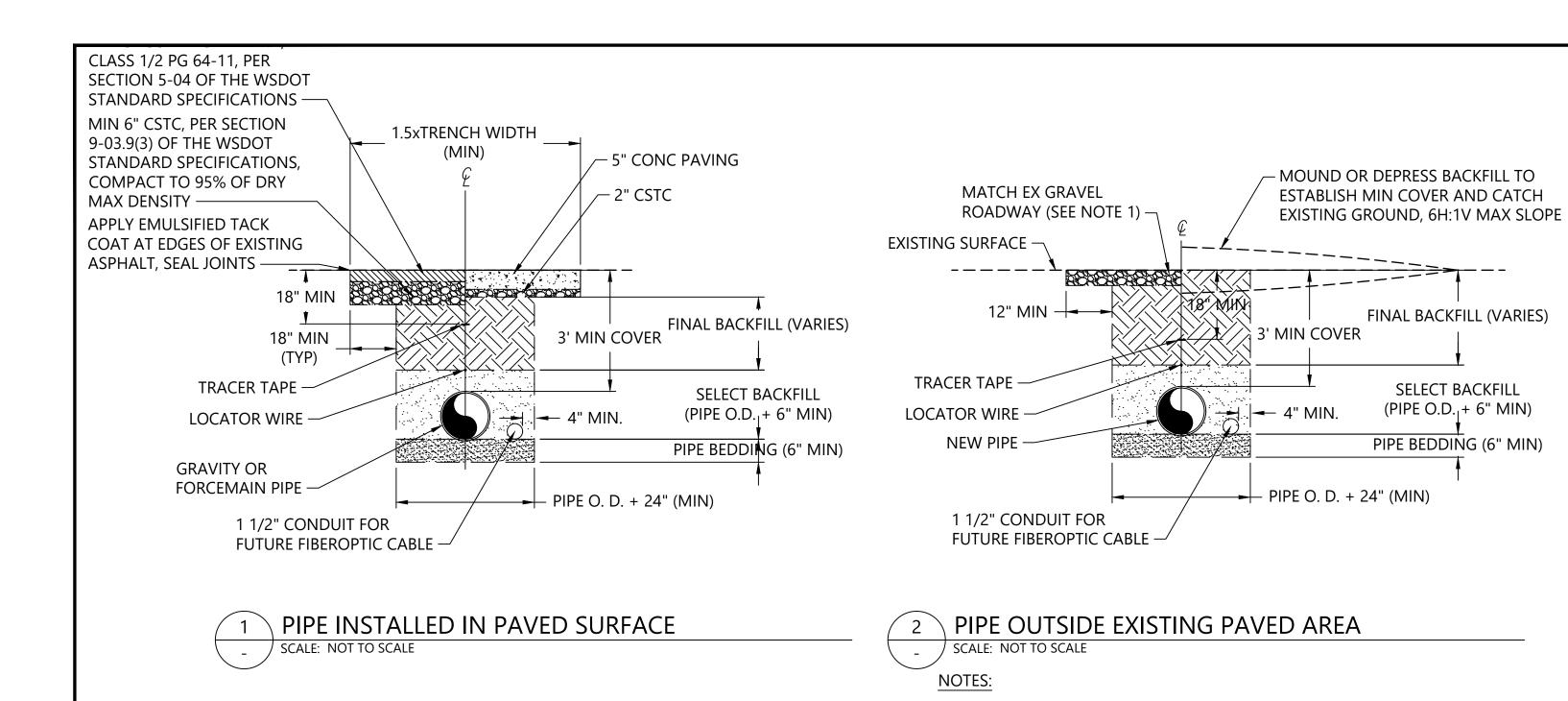






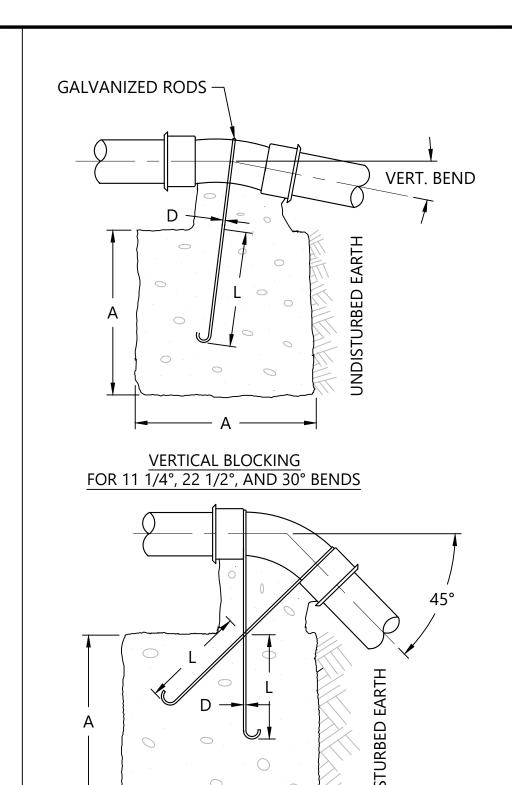




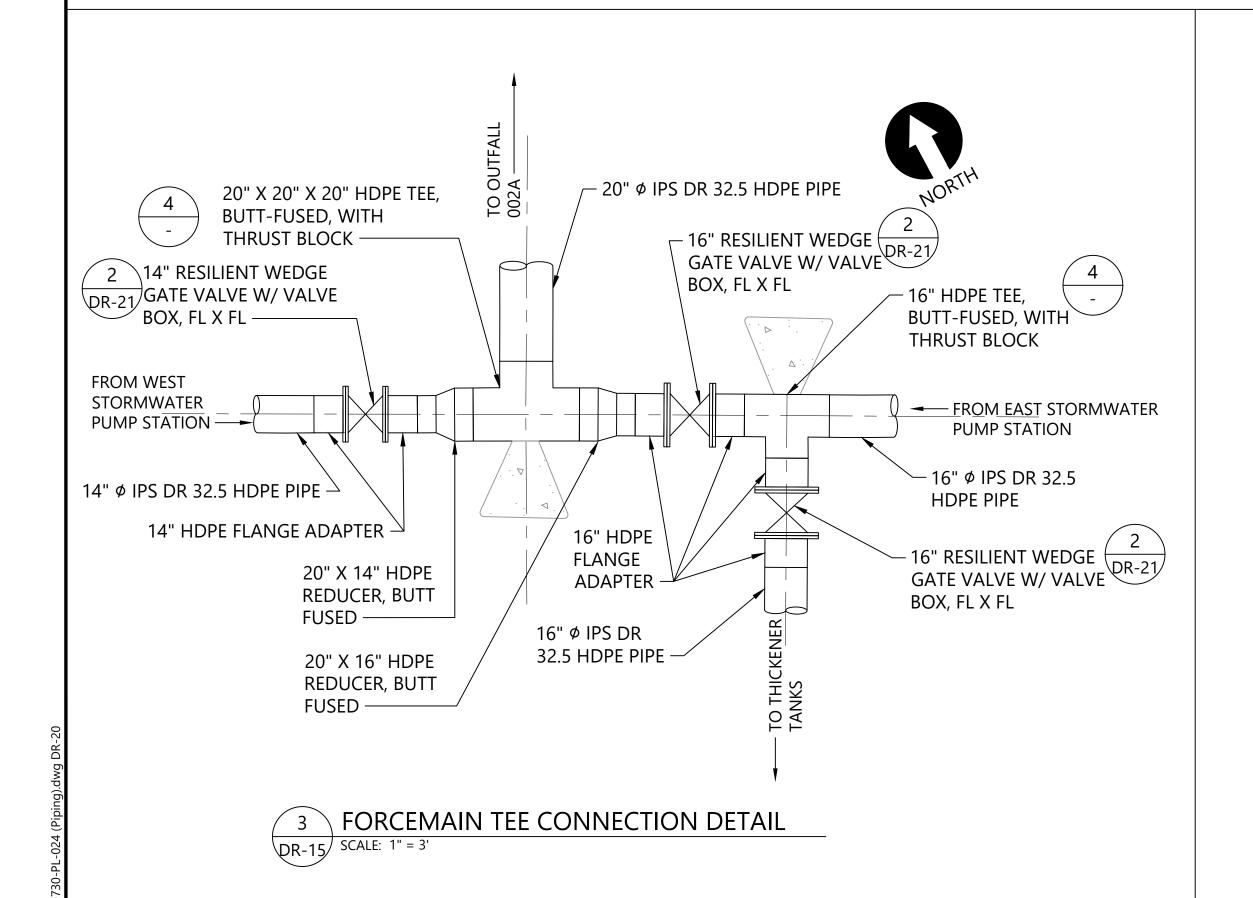


TYPICAL TRENCH NOTES:

- 1. MINIMUM COVER MINIMUM COVER FOR PIPE MUST BE 3'-0" FROM TOP OF PIPE TO FINISH GRADE IN AREAS SUBJECT TO VEHICULAR TRAFFIC, UNLESS OTHERWISE SHOWN ON THE PLANS OR APPROVED BY THE COMPANY.
- 2. PIPE BEDDING PIPE BEDDING MUST BE AT LEAST 6 INCHES DEEP COMPACTED AND MUST MEET THE REQUIREMENTS OF SECTION 9-03.12(3) OF THE WSDOT "STANDARD SPECIFICATIONS FOR ROAD, BRIDGE, AND MUNICIPAL CONSTRUCTION" (2022 EDITION). IF EXCAVATED TRENCH BOTTOM IS UNSTABLE OR NOT SUITABLE, THE SELLER MUST EXCAVATE TO A DEPTH REQUIRED BY THE COMPANY AND BACKFILL WITH PIPE BEDDING. PLACE PIPE BEDDING IN MAXIMUM 6-INCH LIFTS AND COMPACT TO 95% OF MAXIMUM DRY DENSITY AS DETERMINED BY THE MODIFIED PROCTOR METHOD (ASTM D1557). THE BOTTOM OF THE TRENCH MUST BE FREE OF ROCK AND SMOOTHED TO PREVENT BRIDGING.
- SELECT BACKFILL SELECT BACKFILL MUST ALSO MEET THE REQUIREMENTS OF SECTION 9-03.12(3) OF THE WSDOT "STANDARD SPECIFICATIONS FOR ROAD, BRIDGE, AND MUNICIPAL CONSTRUCTION" (2022 EDITION). PLACE SELECT BACKFILL IN 6-INCH LIFTS TO A MINIMUM DEPTH OF 6 INCHES ABOVE THE CROWN OF THE PIPE AND COMPACT TO 95% OF MAXIMUM DRY DENSITY AS DETERMINED BY THE MODIFIED PROCTOR METHOD (ASTM D1557).
- 4. FINAL BACKFILL THE SELLER MUST BACKFILL THE REMAINING PORTION OF THE TRENCH TO THE LINES AND GRADES SHOWN WITH EXCAVATED NATIVE MATERIAL OR IMPORTED MATERIAL THAT HAS A MAXIMUM PARTICLE SIZE OF 3 INCHES AND IS FREE FROM DEBRIS AND ORGANIC MATERIAL. THE BACKFILL MUST BE WELL DRAINED AND SUITABLE FOR PLACEMENT AND COMPACTION. FOR PIPELINES IN PAVED AREAS OR OTHER AREAS SUBJECT TO VEHICULAR TRAFFIC, PLACE BACKFILL IN MAXIMUM 6-INCH LOOSE LIFTS AND COMPACT TO 95% OF MAXIMUM DRY DENSITY AS DETERMINED BY THE MODIFIED PROCTOR METHOD (ASTM D1557). FOR OTHER PIPELINES, PLACE BACKFILL IN MAXIMUM 6-INCH LOOSE LIFTS AND COMPACT TO 90% OF MAXIMUM DRY DENSITY AS DETERMINED BY THE MODIFIED PROCTOR METHOD (ASTM D1557). THE AREA DIRECTLY OVER THE PIPE MUST NOT BE MECHANICALLY COMPACTED UNTIL THERE IS A MINIMUM OF 12" OF COVER OVER THE PIPE.
- TRACER TAPE TRACER TAPE MUST MEET THE REQUIREMENTS OF SECTION 9-15.18 OF THE WSDOT "STANDARD SPECIFICATIONS FOR ROAD, BRIDGE, AND MUNICIPAL CONSTRUCTION" (2022 EDITION). THE TRACER TAPE MUST BE INSTALLED ALONG THE ENTIRE LENGTH OF PIPE INSTALLED.
- 6. SAFETY THE SELLER MUST BE RESPONSIBLE FOR THE SAFETY OF WORKERS. THE SELLER MUST PROVIDE SHORING, TRENCH BOXES, OR OTHER NECESSARY SAFETY SYSTEMS TO PROTECT WORKERS FROM SOIL, ROCKS AND DEBRIS THAT MAY FALL INTO THE TRENCH, IN ACCORDANCE WITH THE SPECIFICATIONS AND OSHA AND WSHA SAFETY REGULATIONS.
- 7. EXISTING SOIL CONDITIONS NO SUBSURFACE EXPLORATION HAS BEEN DONE ALONG THE ALIGNMENT OF THE PROPOSED PIPELINES. THE SELLER IS RESPONSIBLE FOR ASSESSING EXISTING SOIL CONDITIONS BEFORE TRENCH EXCAVATION. THE SELLER'S ATTENTION IS CALLED TO THE POTENTIAL FOR ENCOUNTERING COBBLES AND BOULDERS IN THE EXISTING SOIL



VERTICAL BLOCKING FOR 45° BENDS

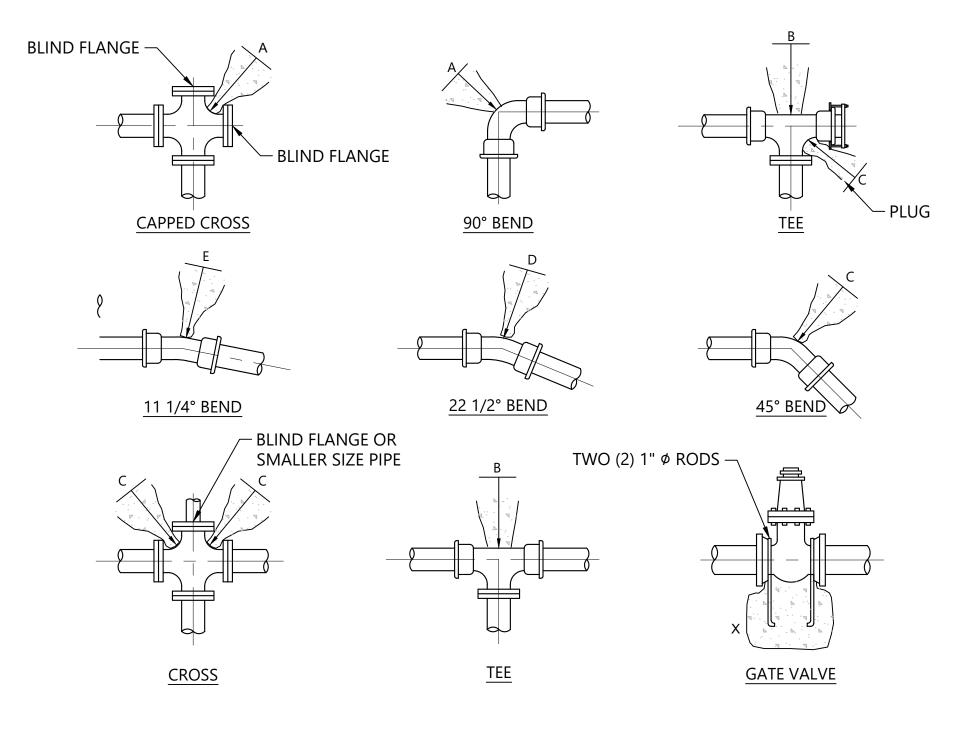


NOTES:

1. GRAVEL ROADWAYS AND AREAS: RESTORE WITH CSTC, MATCH THICKNESS

OF EX GRAVEL, MIN 4".

- 1. BEARING AREA OF CONCRETE THRUST-BLOCK BASED ON 200 PSI PRESSURE AND SAFE SOIL BEARING LOAD OF 2,000 POUNDS PER SQUARE FOOT. DESIGN FOR THIS CONTRACT FOR TEST PRESSURE OF 200 PSI.
- AREAS MUST BE ADJUSTED FOR OTHER PIPE SIZES, PRESSURES AND SOIL CONDITIONS.
- CONCRETE BLOCKING MUST BE CAST IN PLACE AND HAVE A MINIMUM OF 1/4 SQUARE FOOT BEARING AGAINST THE FITTING.
- 4. BLOCK MUST BEAR AGAINST FITTINGS ONLY AND MUST BE CLEAR OF JOINTS TO PERMIT TAKING UP OR DISMANTLING OF JOINT.
- 5. SELLER MUST INSTALL BLOCKING ADEQUATE TO WITHSTAND FULL TEST PRESSURE AS WELL AS TO CONTINUOUSLY WITHSTAND OPERATION PRESSURE UNDER ALL CONDITIONS OF SERVICE.



THRUST BLOCK TABLE MIN. BEARING AREA AGAINST UNDISTURBED SOIL (SQUARE FEET)										
PIPE SIZE	A (s.f.)	A (s.f.) B (s.f.) C (s.f.) D (s.f.) E (s.f.) X (s.f.)								
14"	22	19	12	6	3	12				
16"	29 25 16 8 4									
20"	45	45 39 24 13 6 24								

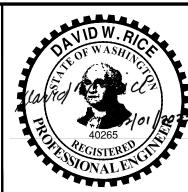
VERTICAL BLOCKING FOR 11 1/4°, 22 1/2°, AND 30° BENDS							
PIPE SIZE	V B	CU FT	А	D	L		
14"	11 1/4°	51	3.7'	7/8"	2.5'		
	22 1/2°	136	5.1'	1"	3.5'		
	30°	204	5.8'				
16"	11 1/4°	70	4.1'	7/8"	3.0'		
	22 1/2°	184	5.7'	1 1/8"	4.0'		
	30°	275	6.5'	1 1/4"			
20"	11 1/4°	91	4.5'	7/8"	3.0'		
	22 1/2°	225	6.1'	1 1/4"	4.0'		
	30°	330	6.9'	1 3/8"	4.5'		

VERTICAL BLOCKING FOR 45° BENDS								
PIPE								
SIZE	V B	CU FT	Α	D	L			
14"		355	7.0'	1"	3.5'			
16"	45°	478	7.8'	1 1/8"	4.0'			
20"		560	8.2'	1 1/4"				

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F (J. SEXTON	DESIGNED BY:
	C. HEWETT	DRAWN BY:
	E. VOGES	CHECKED BY:
	D. RICE	APPROVED BY:
	AS NOTED	SCALE:

DATE: FEBRUARY 2023

THRUST BLOCKING

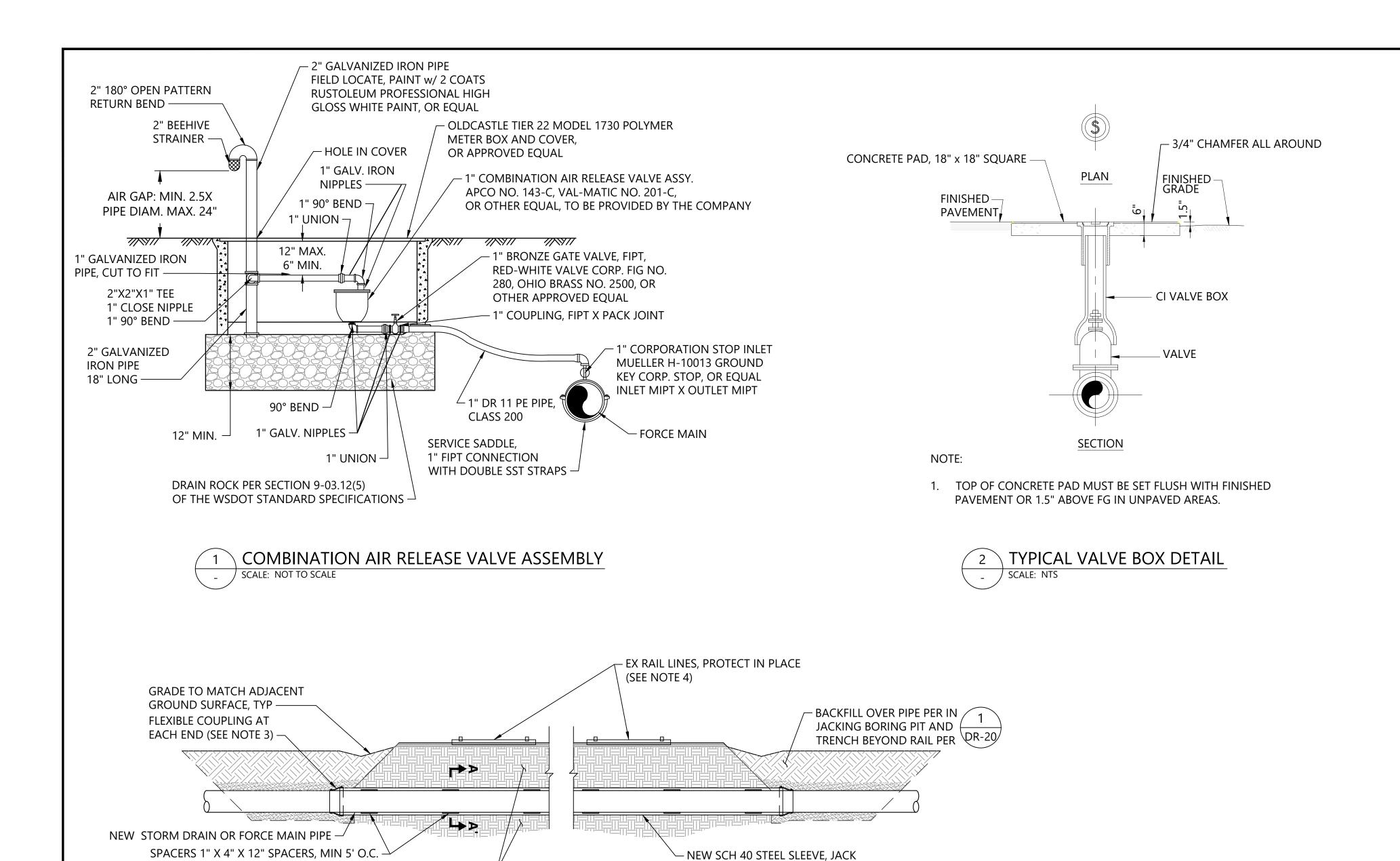
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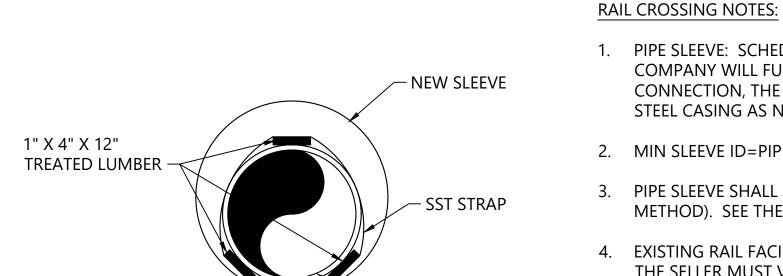
FORMER REYNOLDS METALS REDUCTION PLANT **LONGVIEW**

DR-20

FORCE MAIN DETAILS (1 OF 2)

SHEET # **80** OF **114**





SECTION A-A' (4X SCALE)

NATIVE MATERIAL

1. PIPE SLEEVE: SCHEDULE 40 STEEL PIPE WITH WELDED JOINTS. WHERE INSTALLED ALONG FORCE MAIN, THE COMPANY WILL FURNISH THE PIPE SLEEVE. WHERE TO BE INSTALLED UNDER RAIL FOR GRAVITY STORM DRAIN CONNECTION, THE SELLER MUST FURNISH. FOR ALL LOCATIONS, THE SELLER MUST CUT, WELD, AND INSTALL STEEL CASING AS NEEDED TO INSTALL PIPE UNDER EXISTING RAILS, AS SHOWN ON THE DRAWINGS.

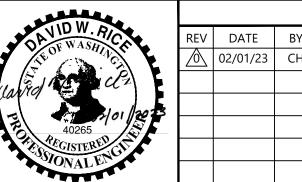
AND BORE (SEE NOTES 1, 2, AND 3)

- 2. MIN SLEEVE ID=PIPE OD+4 INCHES; SLEEVE LENGTH AS SHOWN ON PLAN VIEWS.
- 3. PIPE SLEEVE SHALL BE INSTALLED USING TRENCHLESS METHODS (JACKING AND BORING OR OTHER APPROVED METHOD). SEE THE SPECIFICATIONS FOR ADDITIONAL REQUIREMENTS.
- 4. EXISTING RAIL FACILITIES MUST BE PROTECTED IN PLACE AND OPERATIONAL THROUGHOUT CONSTRUCTION. THE SELLER MUST VERIFY THAT INSTALLATION OF PIPE UNDER EXISTING RAILS DOES NOT DISPLACE RAIL LINES BY MORE THAN 0.02 FEET VERTICALLY OR HORIZONTALLY. THE SELLER MUST COORDINATE WITH THE COMPANY TO CORRECT ANY DISPLACEMENT OUTSIDE THESE TOLERANCES OR REPAIR ANY DAMAGE TO RAILS CAUSED BY THE SELLER'S WORK.
- 5. FLEXIBLE COUPLING: FERNCO OR APPROVED EQUAL.

TYPICAL CROSSING AT EXISTING RAIL LINES DR-17 SCALE: NTS

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DRAWN BY:	C. HEWETT	LONGVIEW
CHECKED BY: _	E. VOGES	
PPROVED BY: _	D. RICE	

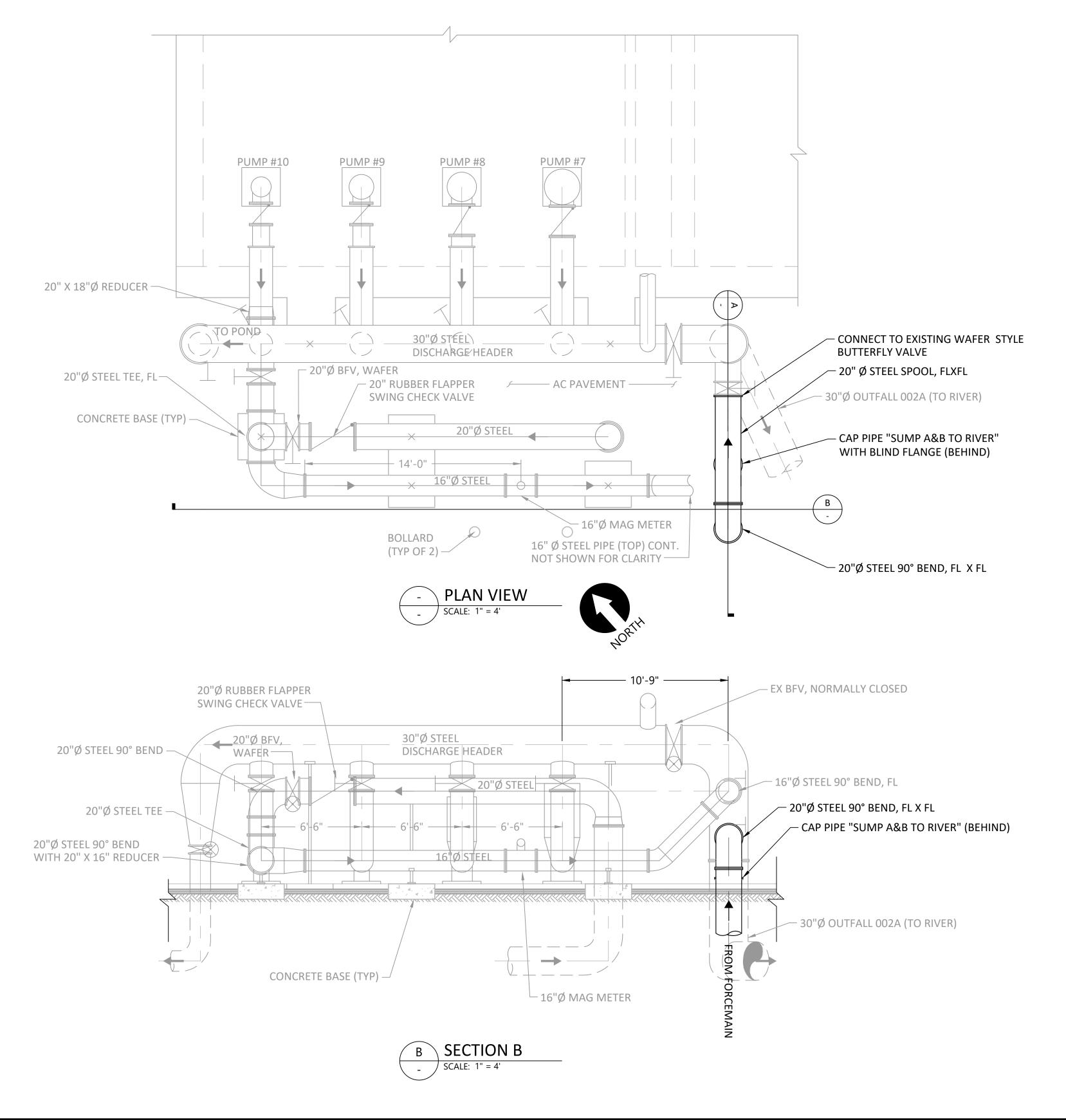
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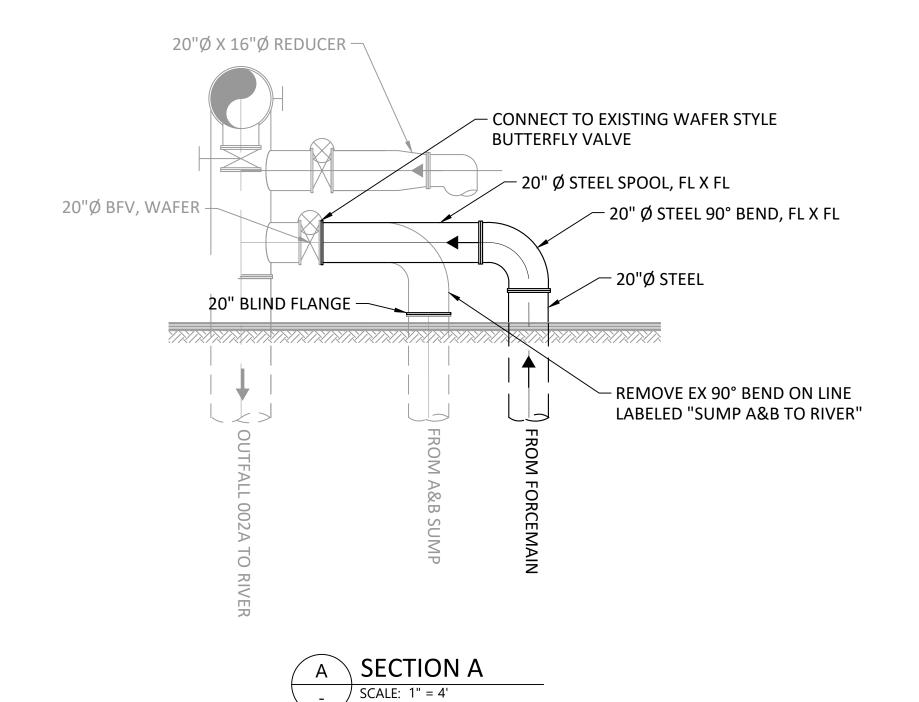
DATE: FEBRUARY 2023

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FORCE MAIN DETAILS (2 OF 2)

SHEET # **81** OF **114**

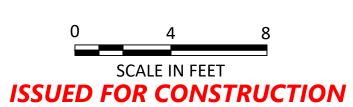




NOTES:

- 1. THE DIMENSIONS, LAYOUT, AND MATERIALS SHOWN ON THIS DRAWING ARE BASED ON AVAILABLE AS-BUILT INFORMATION AND THE DESIGN OF MANIFOLD IMPROVEMENTS AT THE FACILITY 77 PUMP STATION DISCHARGE MANIFOLD THAT WHERE INSTALLED IN 2012. DIMENSIONS HAVE NOT BEEN FIELD VERIFIED. THE SELLER MUST VERIFY THE DIMENSIONS, LAYOUT AND MATERIALS OF THE EXISTING FACILITY PRIOR TO CONSTRUCTION.
- 2. THE CONFIGURATION AND DIMENSIONS OF PROPOSED PIPE, FITTINGS, VALVES AND OTHER EQUIPMENT MUST BE VERIFIED BY THE SELLER PRIOR TO ORDERING MATERIALS.
- 3. THE SELLER WILL BE RESPONSIBLE FOR SELECTING AND SUBMITTING MATERIALS FOR THE COMPANY'S APPROVAL.
- 4. STEEL PIPE AND FITTINGS MUST BE SCHEDULE 40 STEEL PIPE. FITTINGS MUST BE WELDED OR FLANGED. PIPE MUST CONFORM TO AWWA C200. WELDED JOINTS MUST CONFORM TO AWWA C206. FLANGED JOINTS MUST CONFORM TO AWWA C207. STEEL PIPE AND FITTINGS MUST BE LINED AND COATED AT THE PLACE OF FABRICATION BY A METHOD APPROVED BY THE COMPANY IN ACCORDANCE WITH AWWA SPECIFICATIONS FOR COATING AND LINING STEEL PIPE. PIPES MUST BE LABELED TO INDICATE CLEARLY THE DIRECTION OF FLOW.

DATE: FEBRUARY 2023





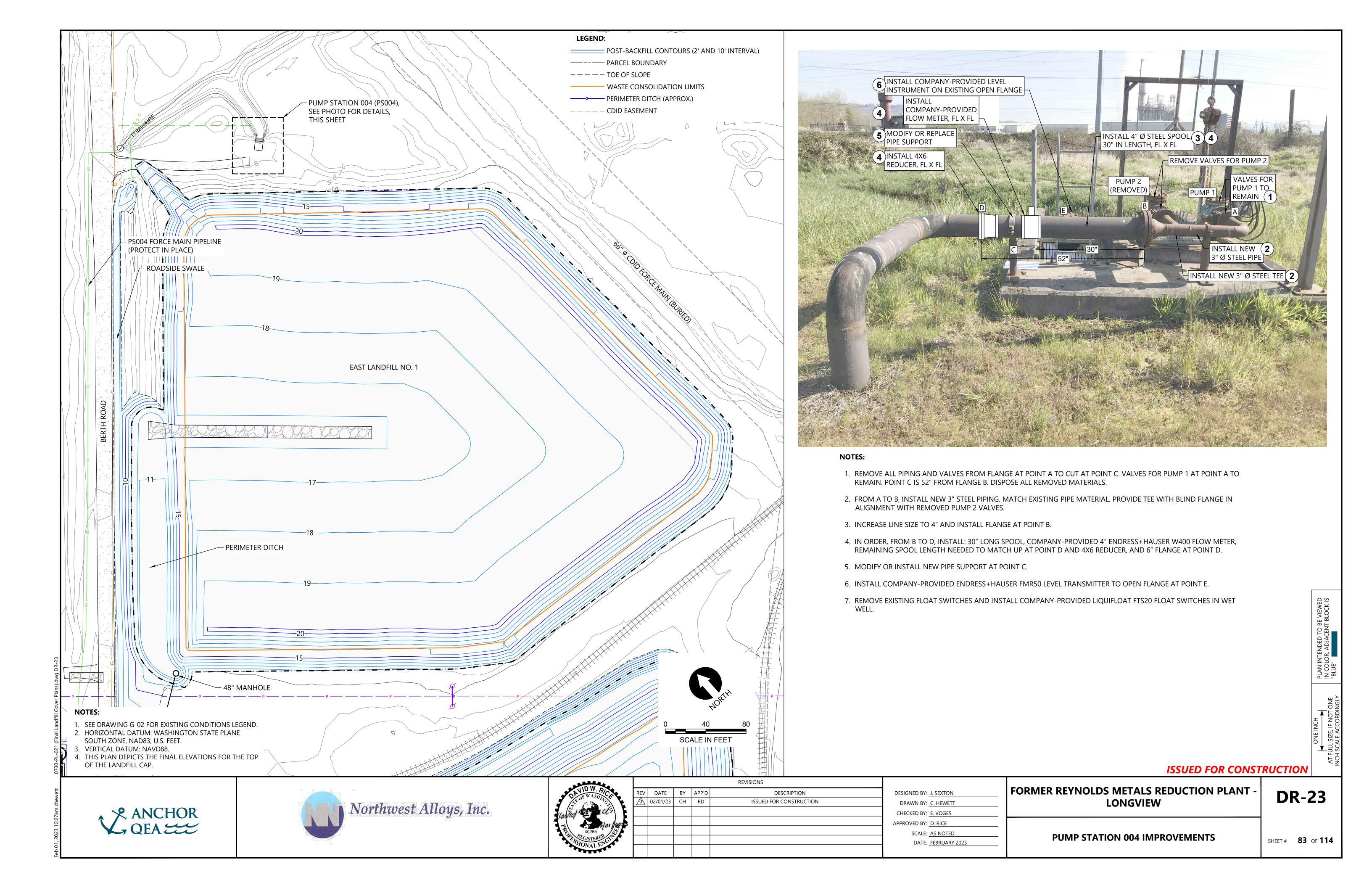
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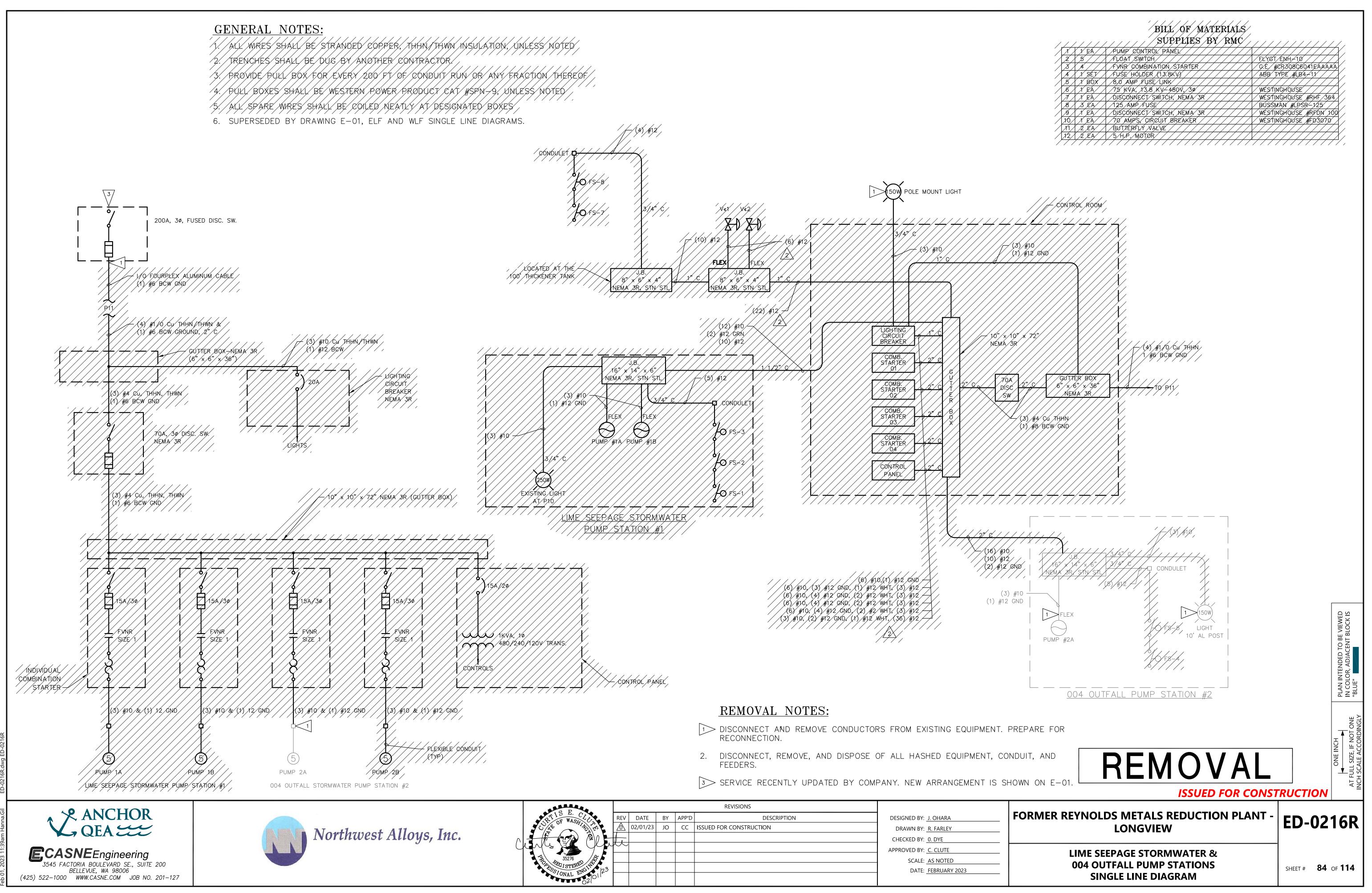
FORMER REYNOLDS METALS REDUCTION PLANT
LONGVIEW

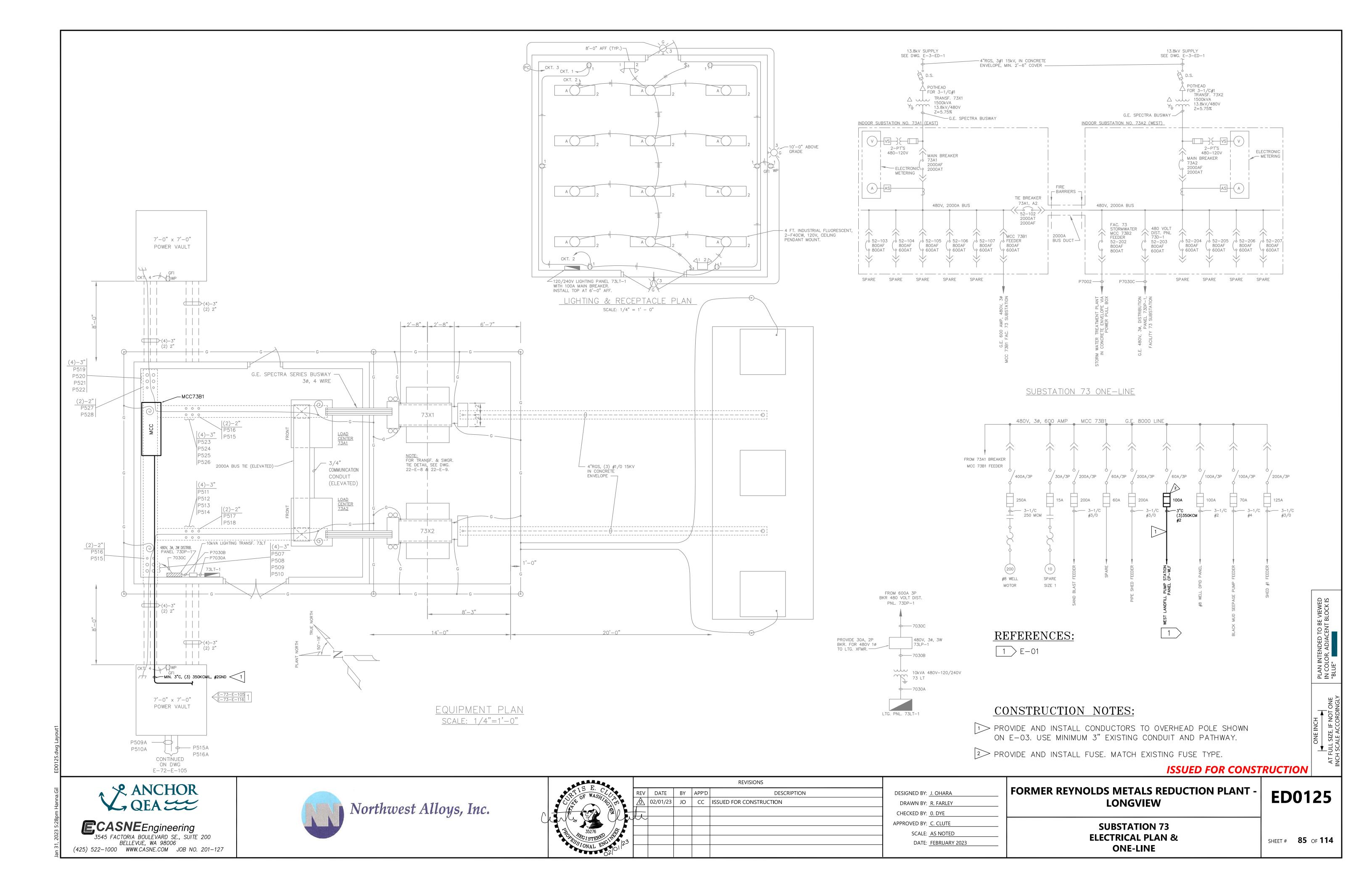
PROPOSED PIPING AND METER CONFIGURATION

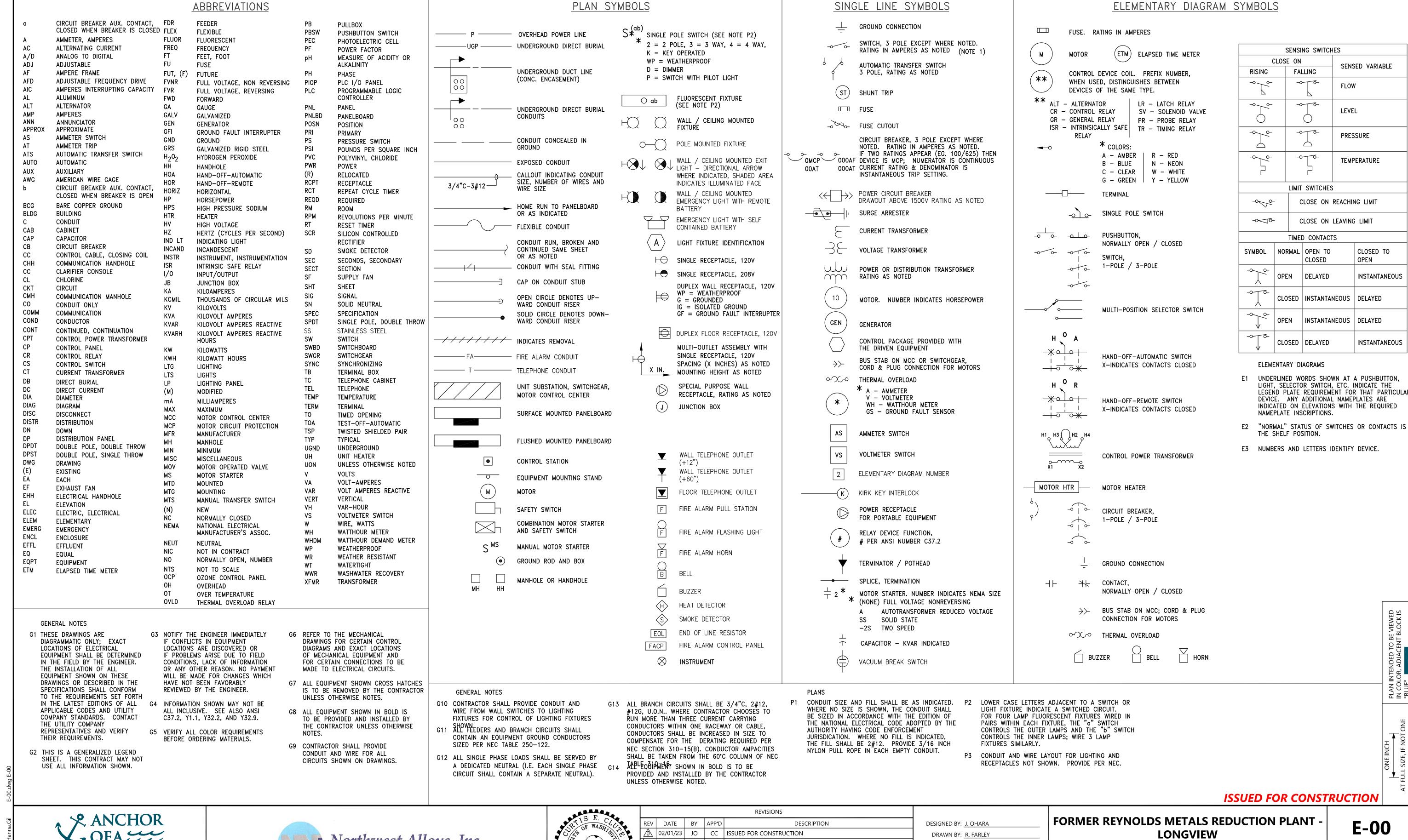
SHEET # **81** OF **114**

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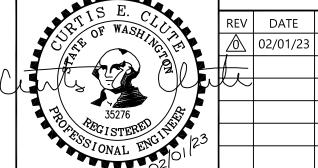




CASNEEngineering 545 FACTORIA BOULEVARD SE., SUITE 200 BELLEVUE, WA 98006

(425) 522-1000 WWW.CASNE.COM JOB NO. 201-127

Northwest Alloys, Inc.



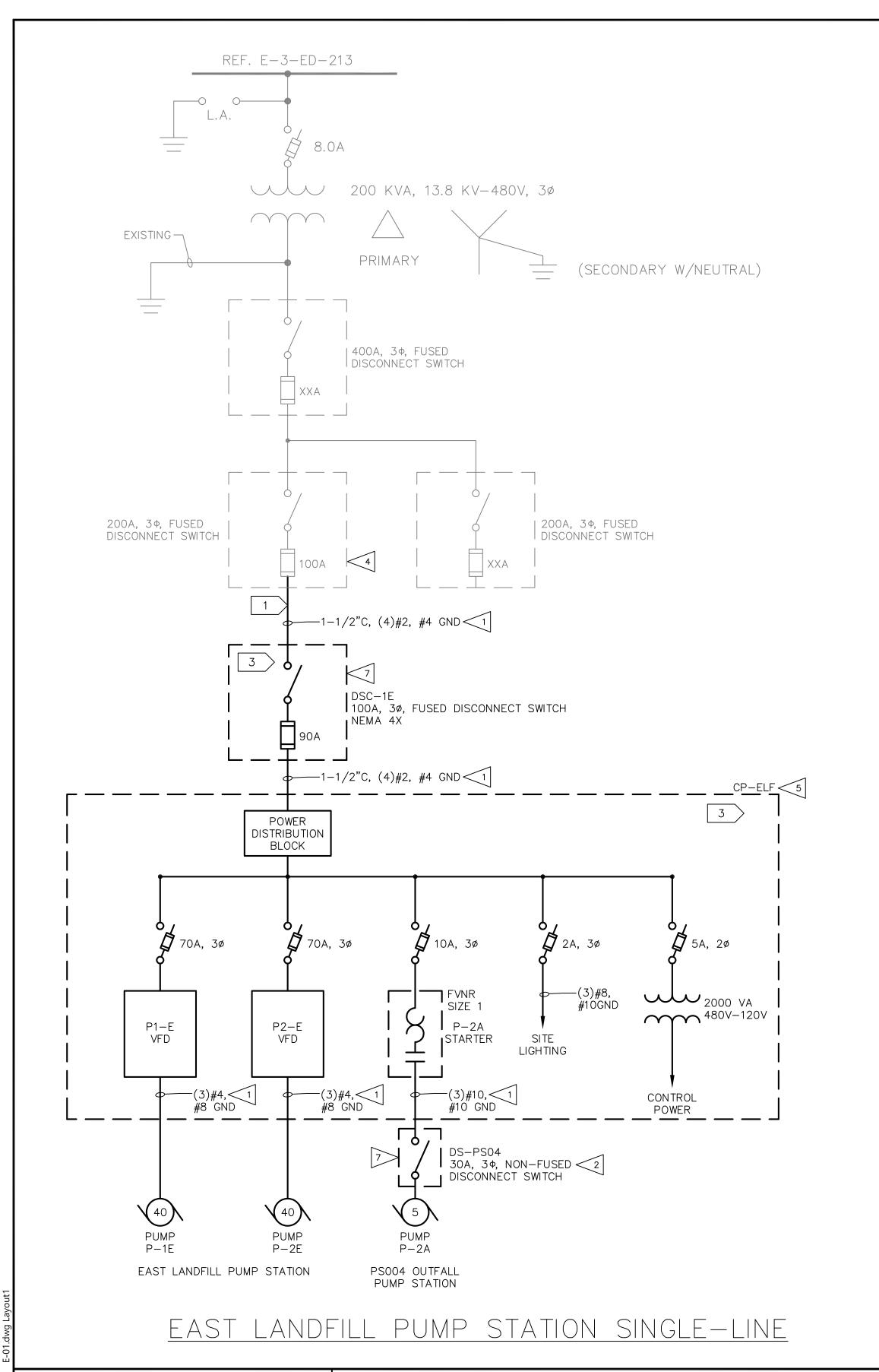
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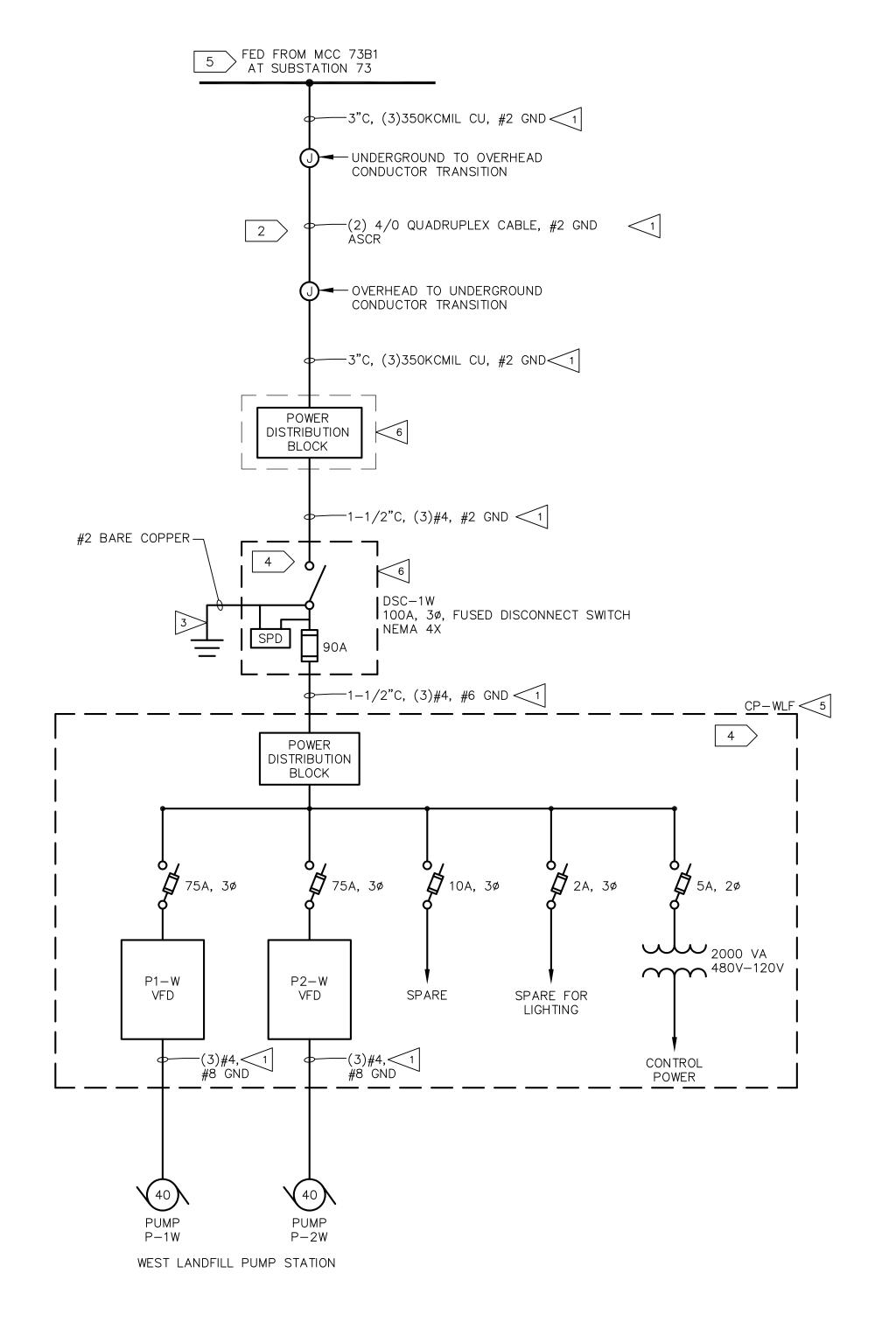
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ELECTRICAL SYMBOLS, LEGEND, AND ABBREVIATIONS

SHEET # **86** OF **114**





WEST LANDFILL PUMP STATION SINGLE-LINE

NOTES:

1. EAST LANDFILL PUMP STATION SINGLE LINE DRAWING SUPERSEDES ED-0216.

REFERENCES:

 $1 \rightarrow E-02$

 $2 \to E-03 \text{ TO } E-04$

3 | IC-01 TO IC-07 4 | IC-11 | TO | IC-17

5 ED0125

CONSTRUCTION NOTES:

- PROVIDE AND INSTALL CONDUIT, CONDUCTORS, BOXES, SUPPORTS, FITTINGS, AND ALL ANCILLARY HARDWARE.
- 2 INSTALL DISCONNECT, REROUTE CONDUIT TO DISCONNECT, AND LAND EXISTING PUMP FEEDER CABLE ON DISCONNECT.
- 3 PROVIDE AND INSTALL (2) 10' GROUND RODS, MINIMUM 6' APART, AND BARE COPPER CONDUCTOR.
- 4> TERMINATE CONDUIT AND CONDUCTOR AT EXISTING 200A DISCONNECT. VERIFY/CONFIRM FUSE SIZE IS 100A.
- 5> CONTROL PANELS AND RELATED EQUIPMENT PROVIDED BY EP SUPPLIER. SELLER TO INSTALL EP SUPPLIER PANEL AND EQUIPMENT. SELLER TO PROVIDE FIELD WIRING, CONNECTIONS AND TERMINATIONS. COORDINATE WITH COMPANY TO SUPPORT STARTUP AND COMMISSIONING. REFER TO SPECIFICATION SECTIONS 01 64 00 AND 26 00 00.
- 6> INSTALL DISCONNECT AND SPLICE BOX PROVIDED BY EP SUPPLIER. PROVIDE AND INSTALL SUPPORT STRUCTURE.
- 7 INSTALL DISCONNECT PROVIDED BY EP SUPPLIER. PROVIDE AND INSTALL SUPPORT STRUCTURE.

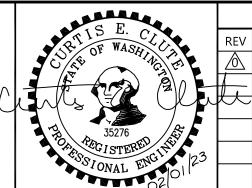
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Northwest Alloys, Inc.



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FORMER REYNOLDS METALS REDUCTION PLANT -DESIGNED BY: J. OHARA **LONGVIEW** DRAWN BY: R. FARLEY CHECKED BY: 0. DYE

DATE: FEBRUARY 2023

ELF AND WLF PUMP STATION

SINGLE LINE DIAGRAMS

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SHEET # **87** OF **114**

