

Washington Department of Ecology
Port Angeles Rayonier Mill Cleanup
Public Meeting & Open House Event
July 8, 2025 | 5:00-8:00 PM

Event Posters

Welcome to the Port Angeles Rayonier Mill Public Meeting & Open House

Schedule of Events

5:00-6:00 Open House

6:00-7:15 Presentation and Q&A

7:15-8:00 Open House

Public Comment Period

Comments accepted until August 12, 11:59 PM

Submit comments online:

go.ecology.wa.gov/comment2270



Ecology's
Rayonier Mill Webpage



Submit your comments online

Port Angeles Cleanup Sites

These are the 8 cleanup sites that are being overseen by Ecology's Toxics Cleanup Program



Western Port Angeles Harbor

Port Angeles



Terminals 5 6 & 7

Marine Trades Area

Unocal Bulk Plant 0601





Pettit Oil Company Tumwater Truck Route and Former Shell Oil Bulk Plant





Rayonier Mill (***)

Public input opportunity

Interim actions



Initial Investigation |



Assess the site



Study ••••

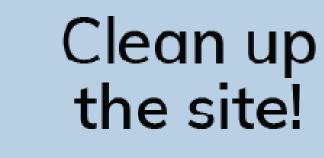
the site





cleanup







Consider •••
options Legal agreements and public participation plans





Proposed Groundwater Cleanup

Ecology is proposing a method called **air sparging** to address contamination in groundwater. This process uses special wells, called **remediation wells**, to pump compressed air deep into the ground. The vertical remediation wells are connected to above-ground machines that pump the air down.

The pumped air raises oxygen levels in the groundwater. As the air bubbles rise toward the surface, they help naturally occurring bacteria break down harmful chemicals. The extra oxygen also helps reduce other contaminants, like manganese and ammonia, by changing them into less harmful forms. When manganese changes form, it can also trap other metals, helping to clean the groundwater even further.

Figure 1:

Overview of proposed groundwater cleanup plans.

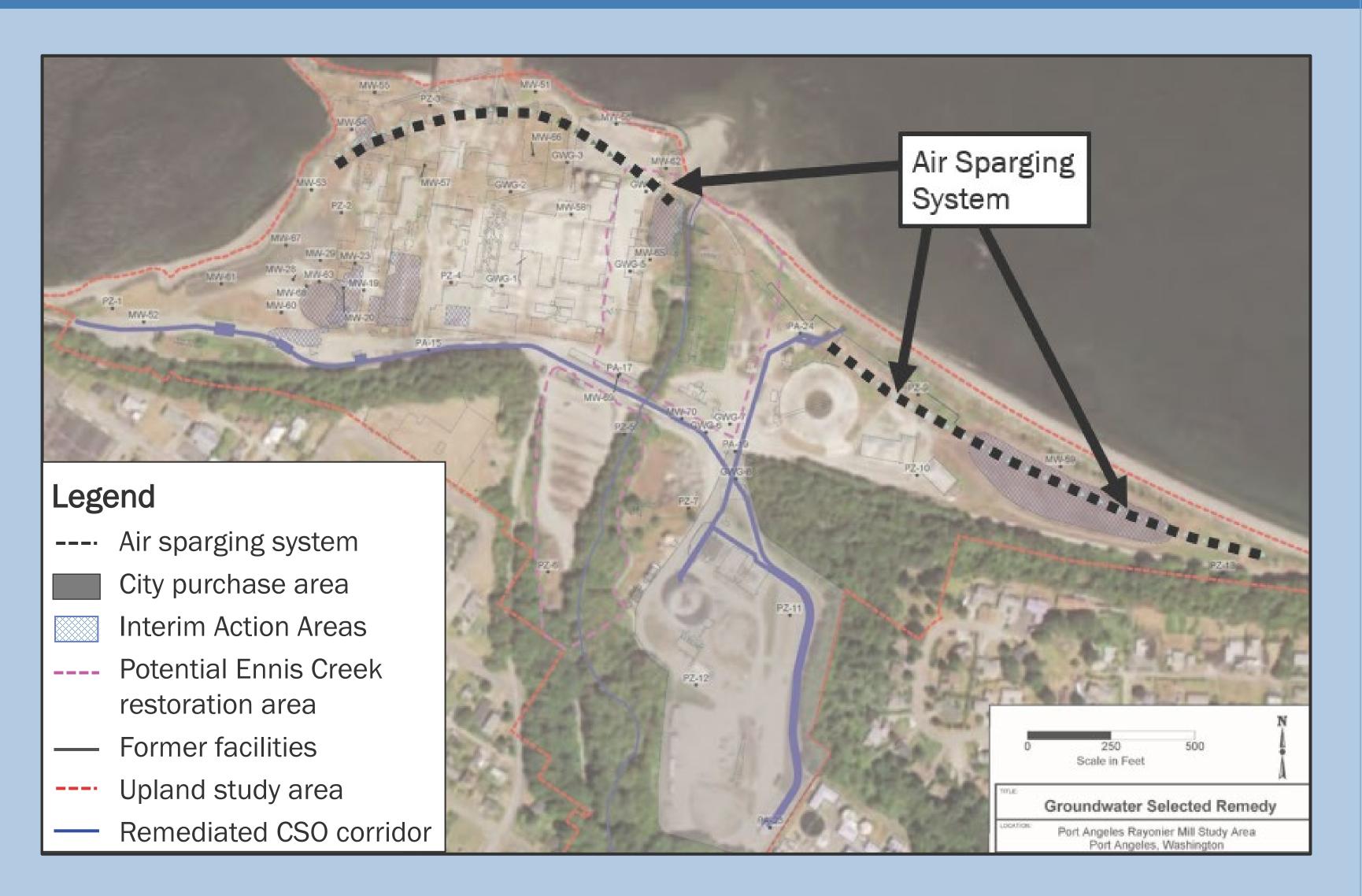
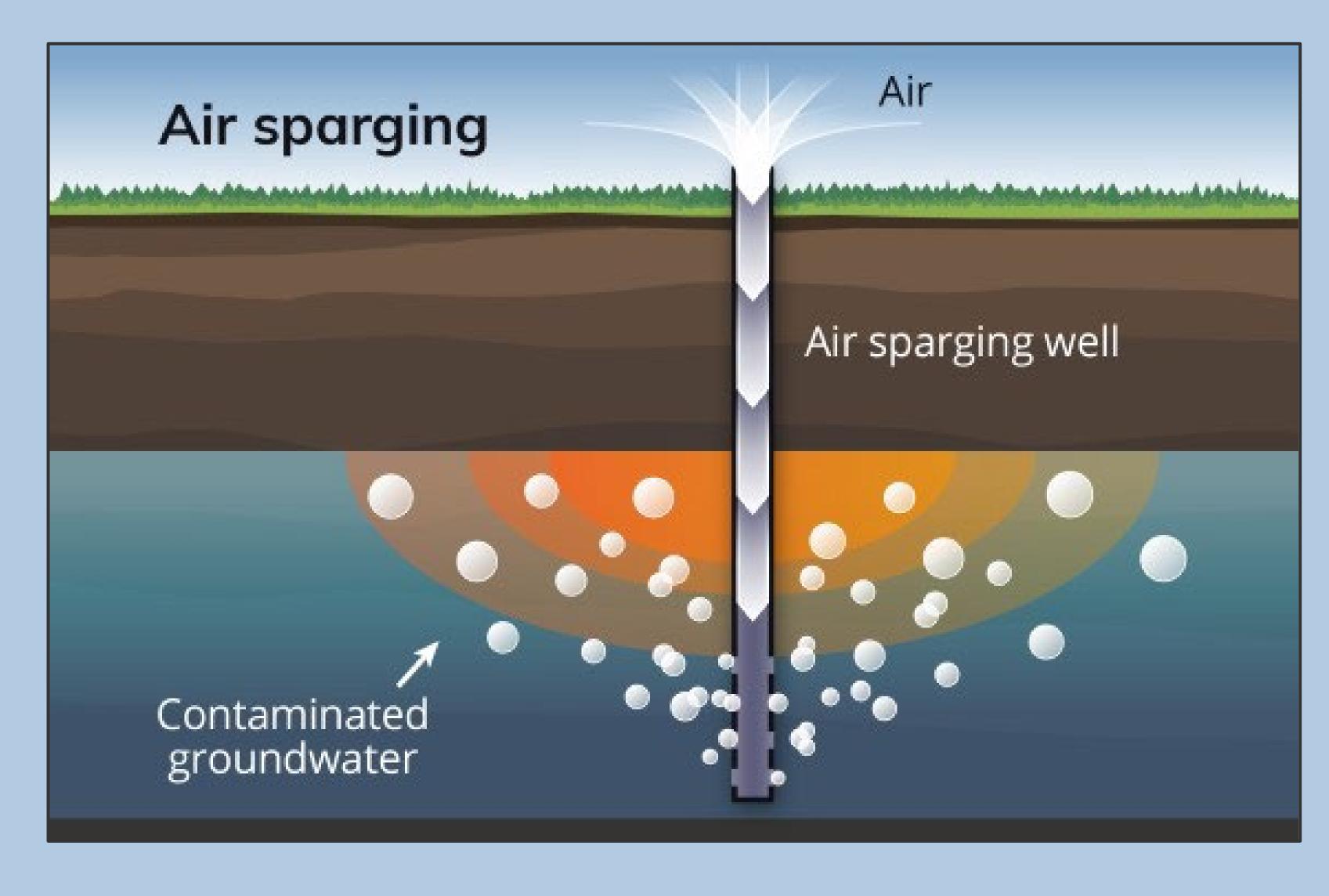


Figure 2:
Graphic illustrating how air sparging works.



Historic Photos of the Mill

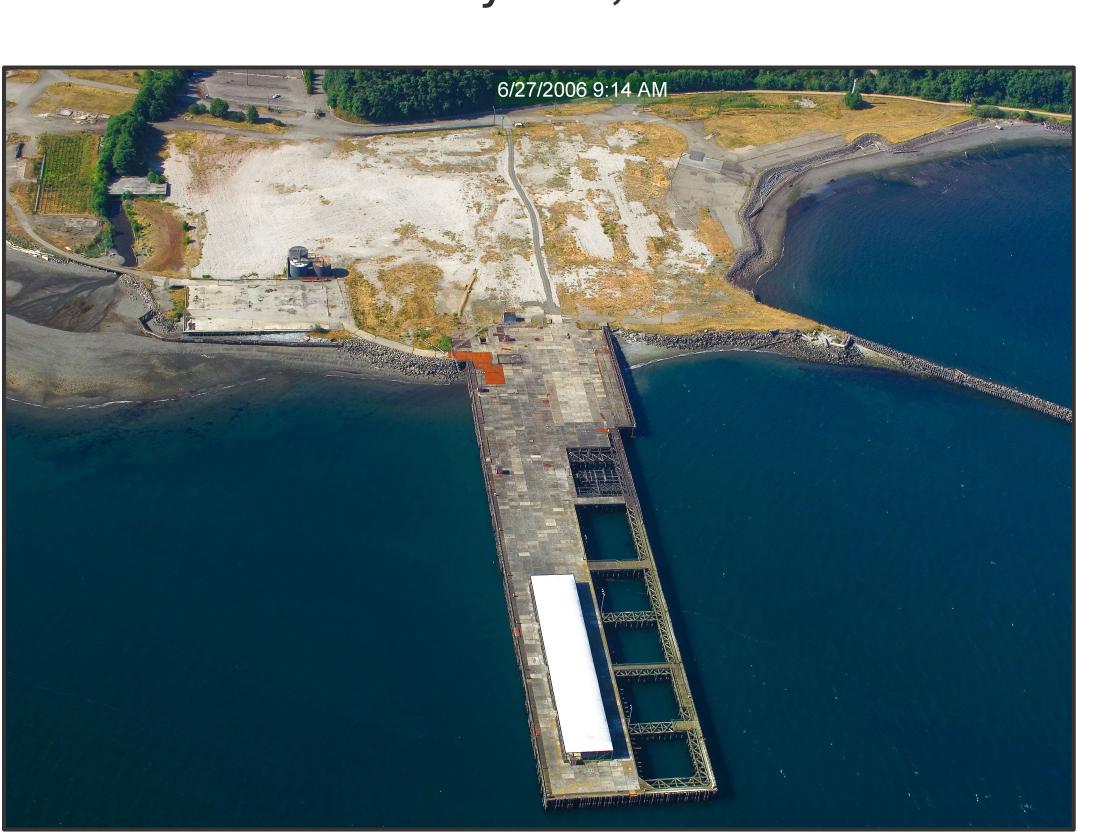




The Puget Sound Co-operative Colony Mill, 1887



The Puget Sound Co-operative Colony Mill, 1887

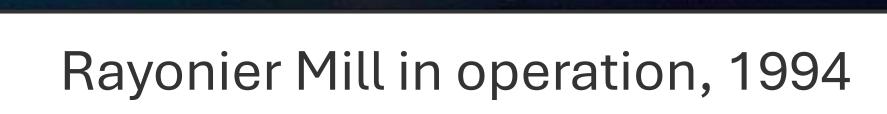




Rayonier Mill in operation, 1959

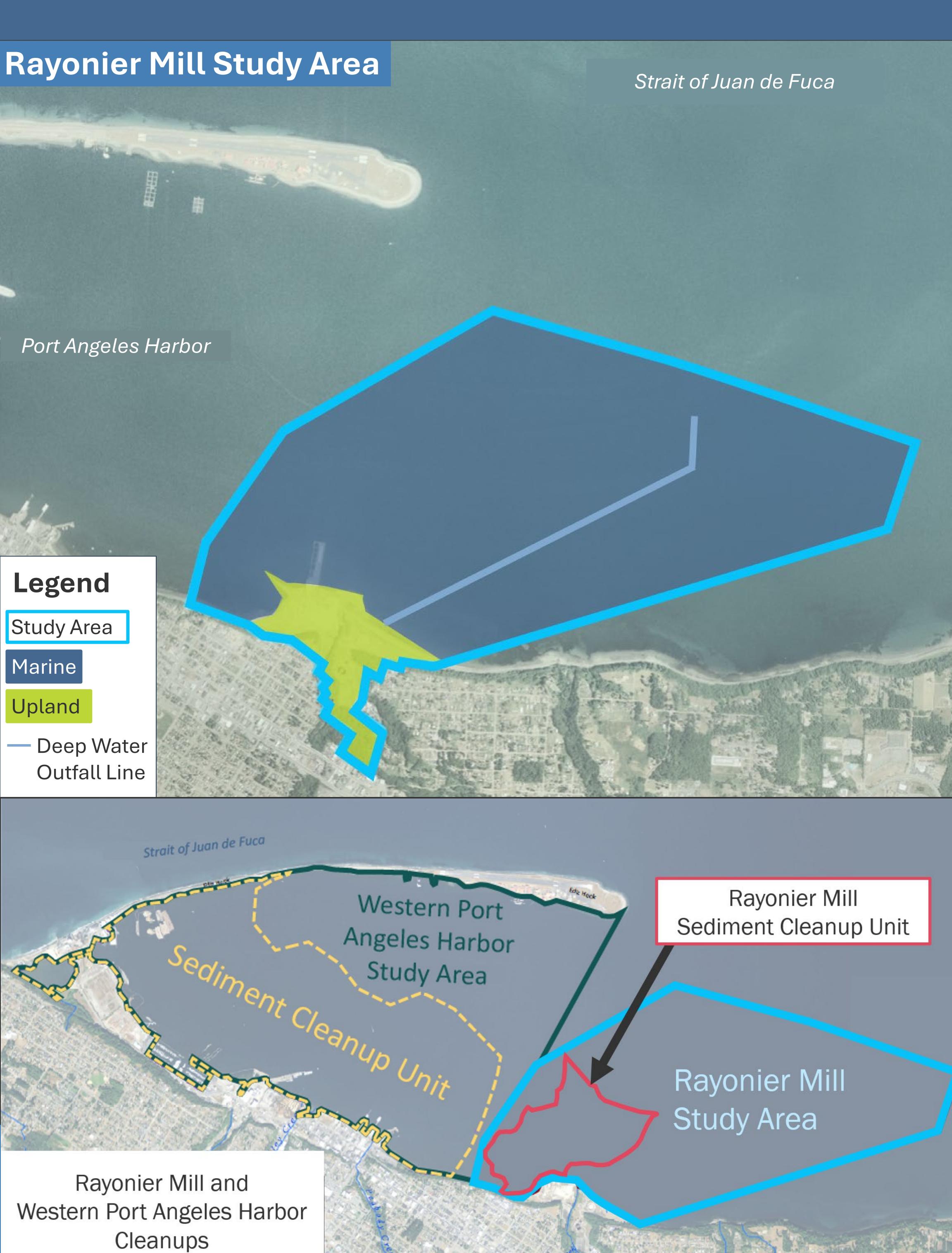


Removal of dock concrete panels, 2020





Rayonier Mill Study Area & Port Angeles Harbor Cleanup



Contamination History

Figure 1: Sources of contamination.

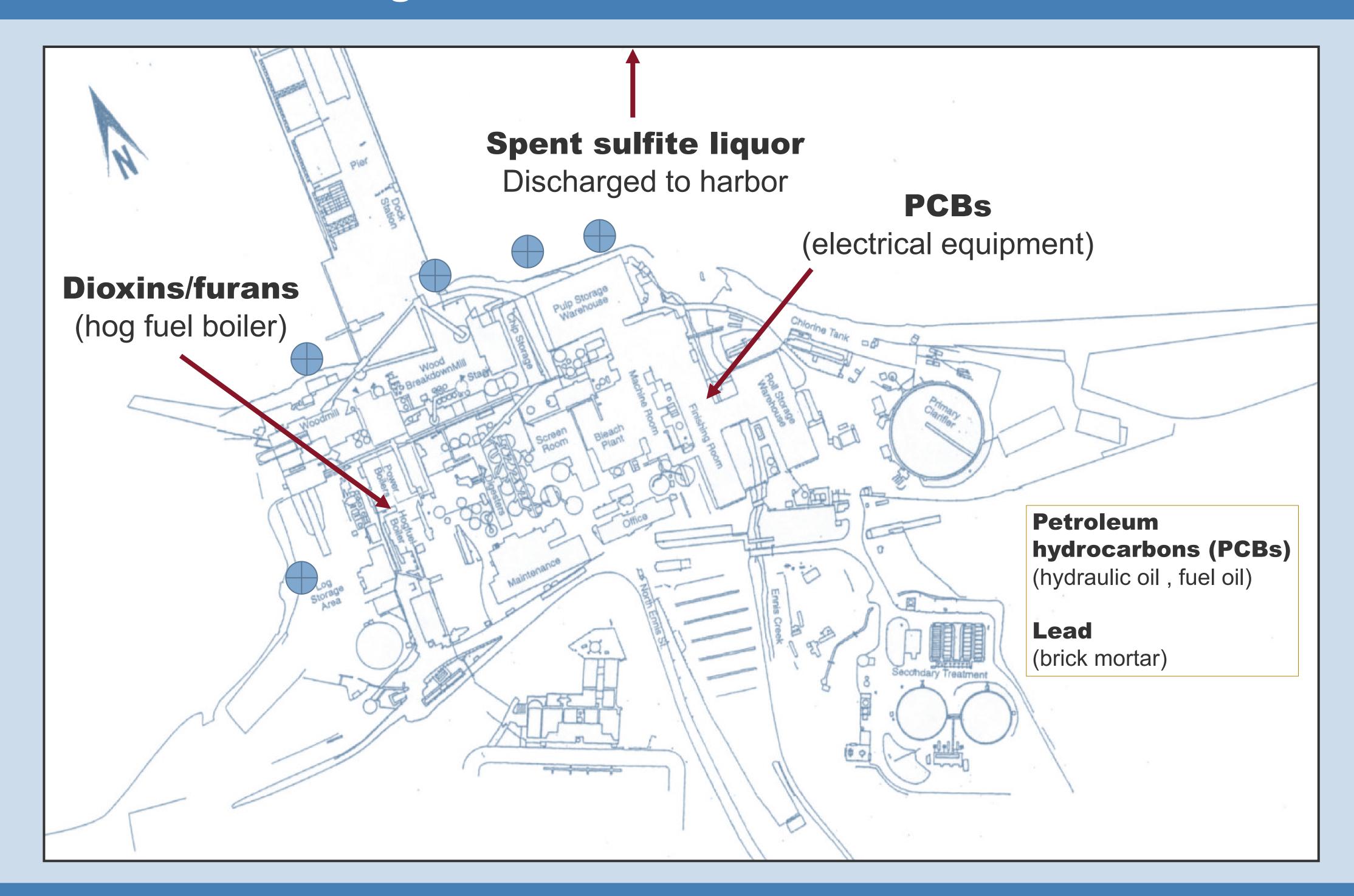
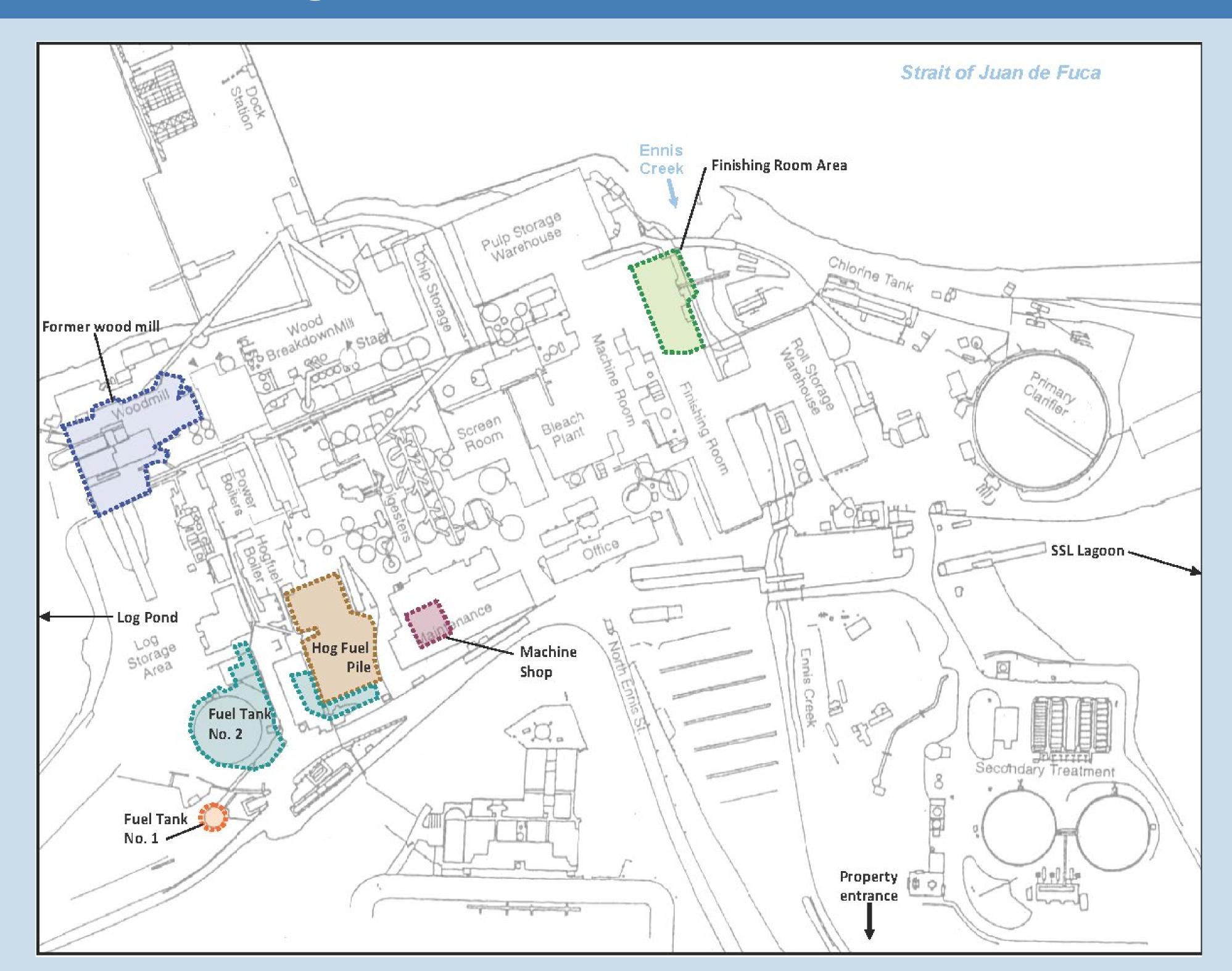
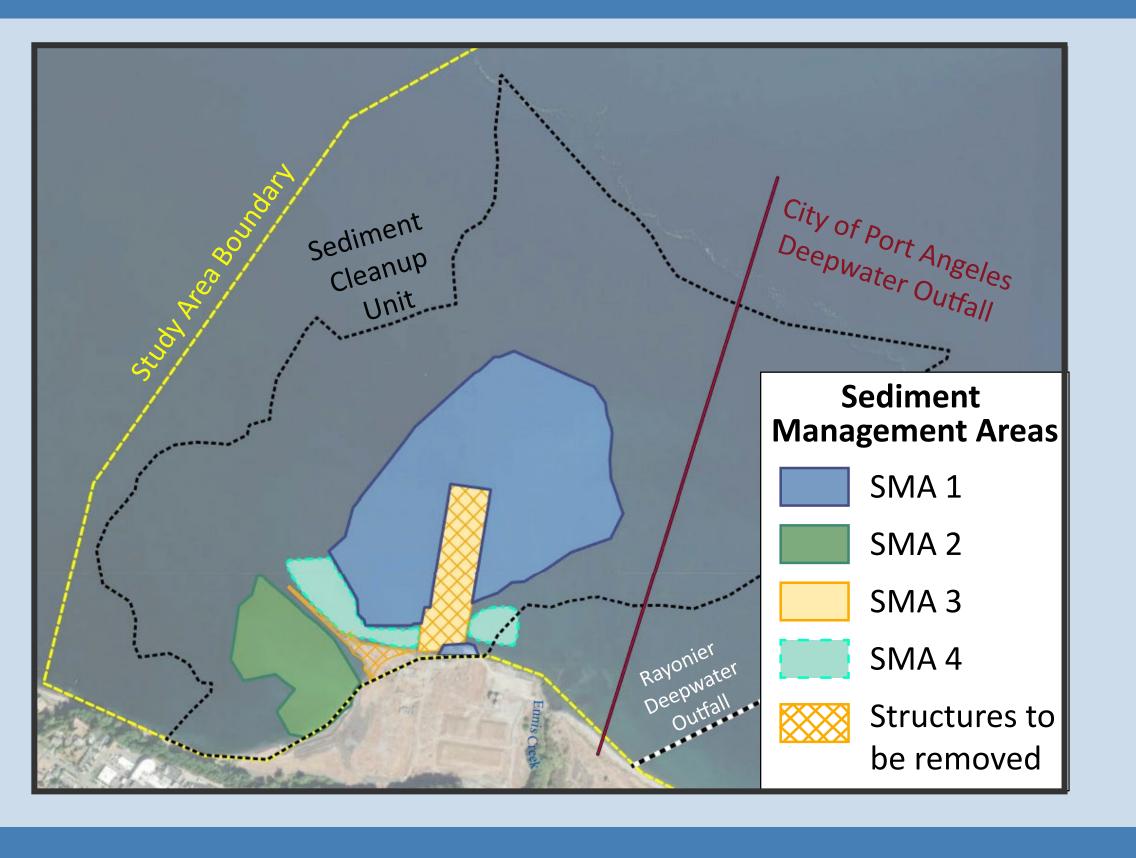


Figure 2: Previous interim action areas.



Proposed Marine Sediment Cleanup

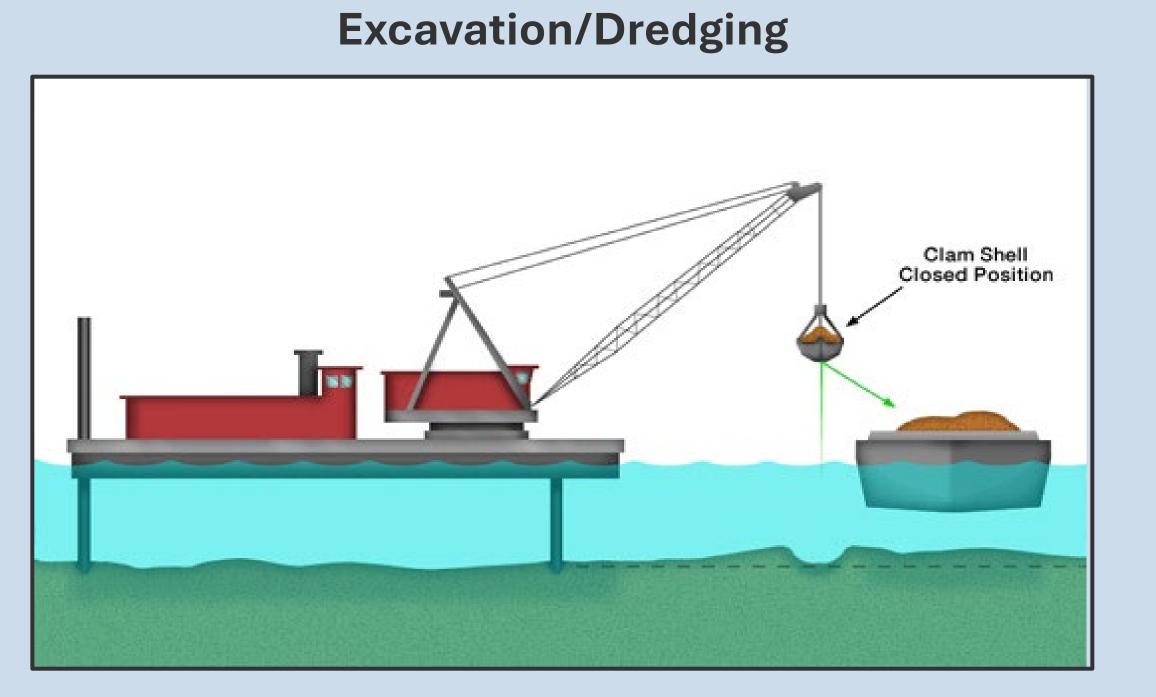
Figure 1: Sediment Management Areas.



Ecology's plan divides the marine sediment cleanup unit into four unique sections, called **Sediment Management Areas** (SMAs).

- **SMA 1** is the area around the former mill dock landing.
- SMA 2 is the former log pond area.
- SMA 3 is the area under the dock.
- SMA 4 is the nearshore area.

Figures 2 and 3: Drawings showing how cleanup methods are applied.



Enhanced Monitored Natural Recovery (EMNR)

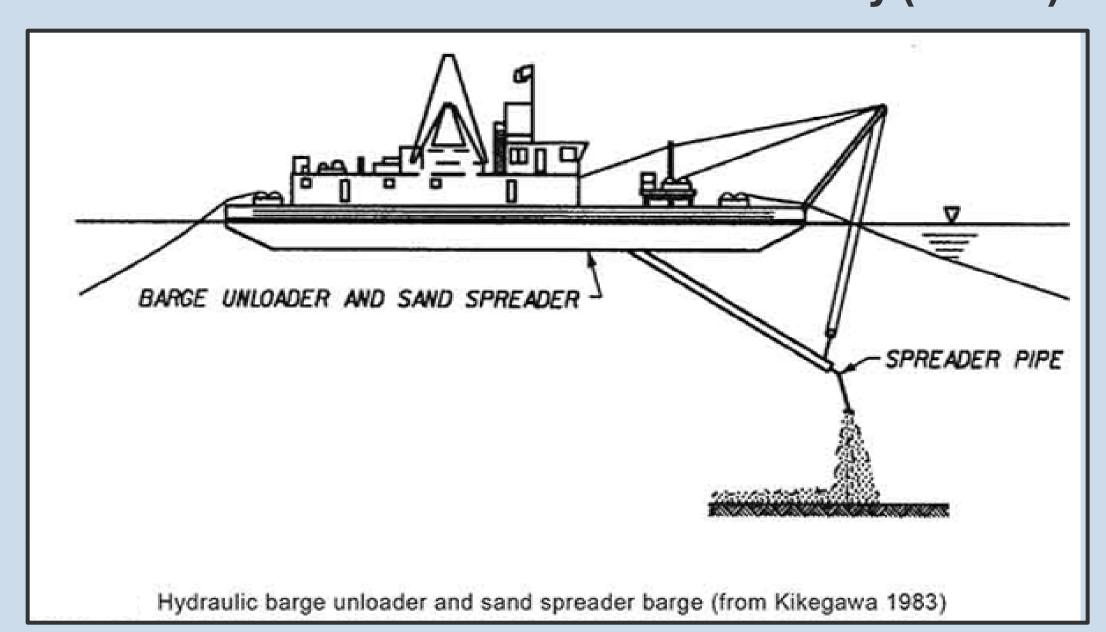
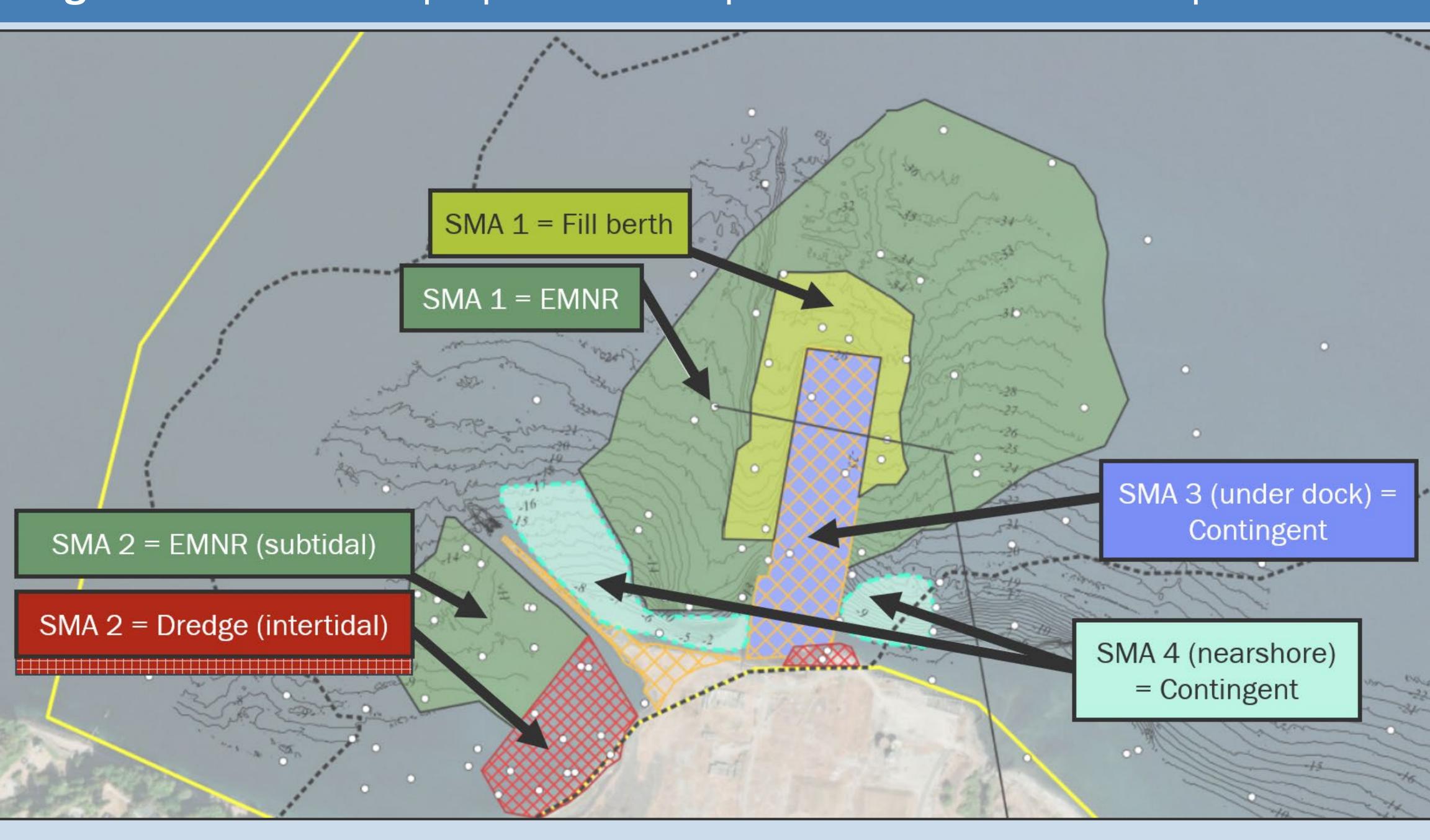


Figure 4: Overview of proposed cleanup for the Sediment Cleanup Unit.



Distribution of Contaminants in the Study Area

Figure 1: Upland contaminants distribution.

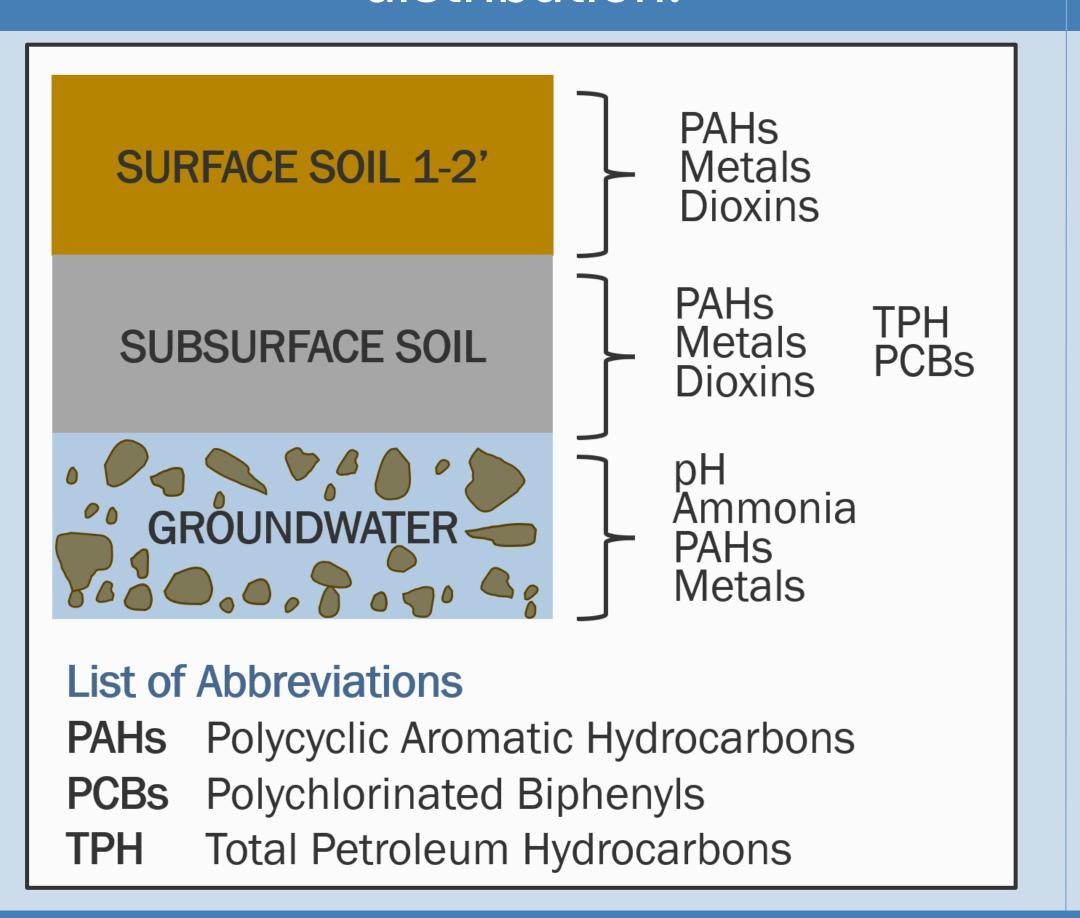
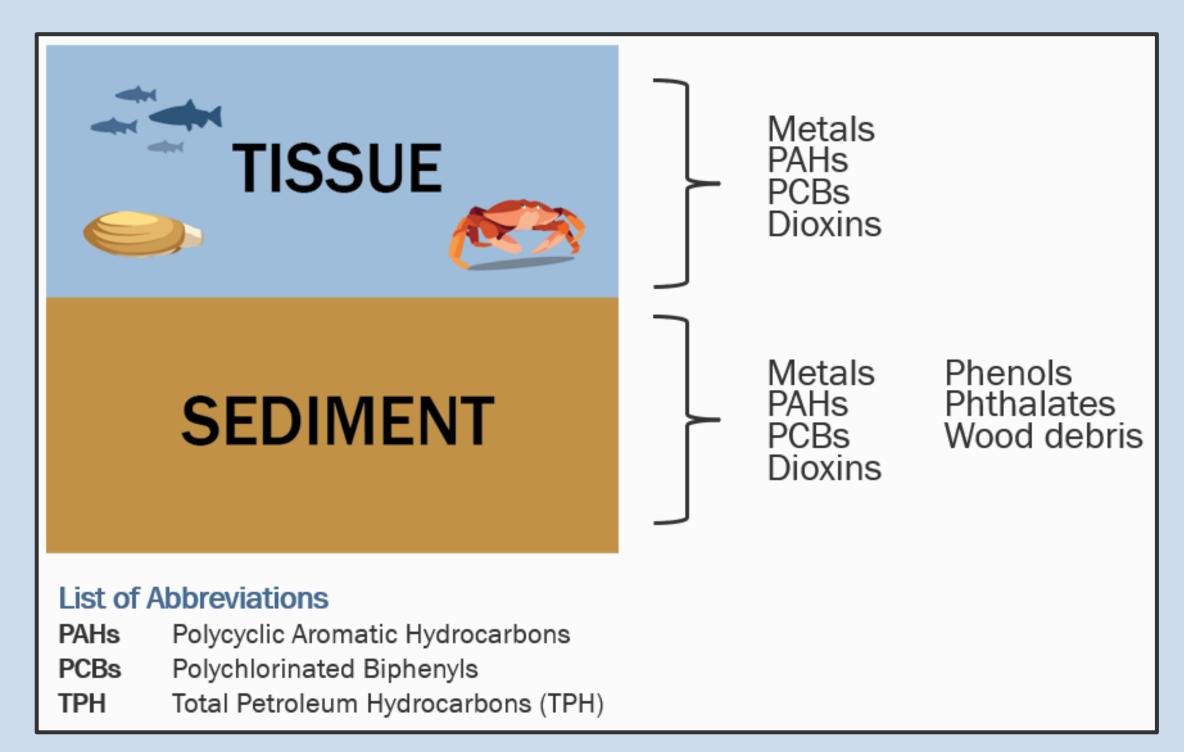


Figure 2: Marine contaminants distribution.



Figures 3-6: Groundwater contaminants distribution.

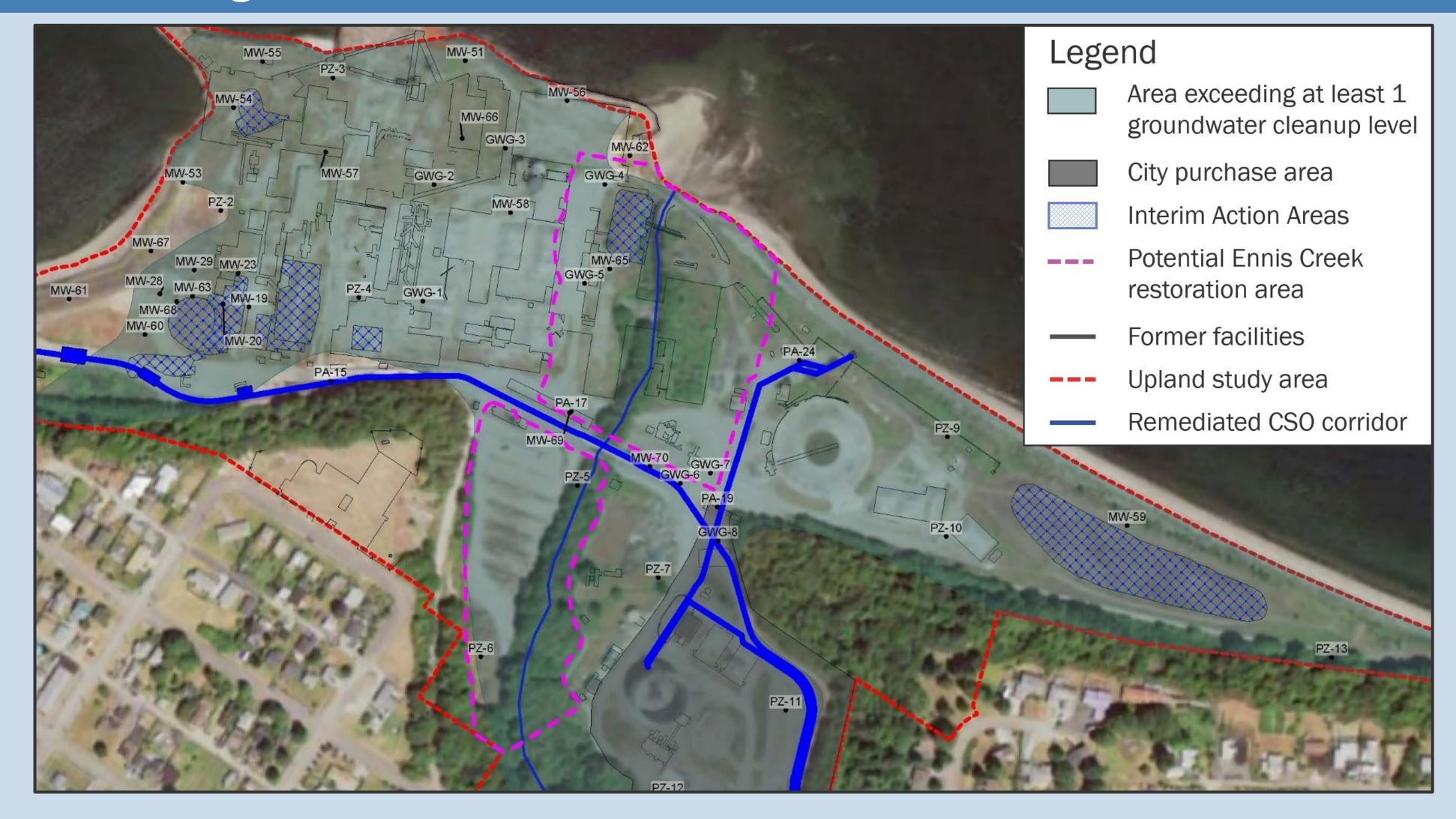


Figure 3: Groundwater contamination needing cleanup across the upland study area.

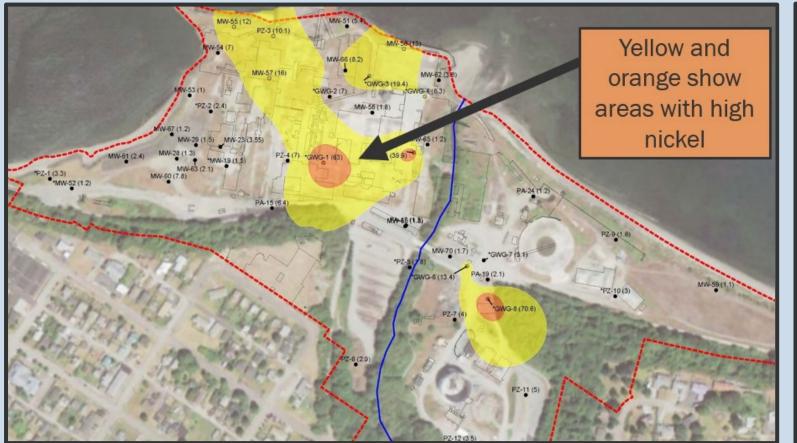


Figure 4: Distribution of nickel contamination.

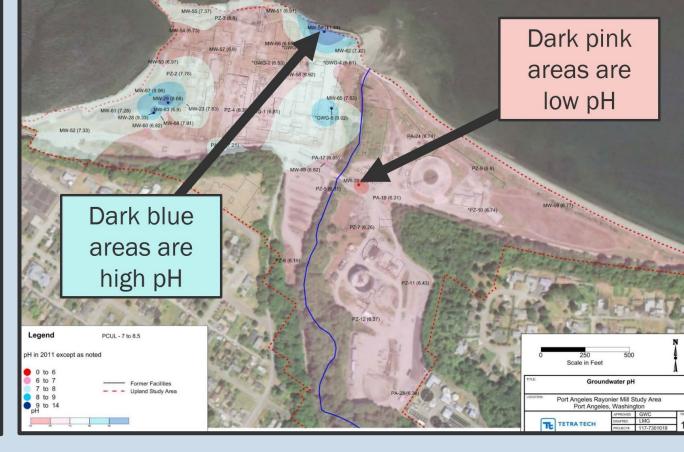


Figure 5: pH levels.

High pH contributes to metal contamination.

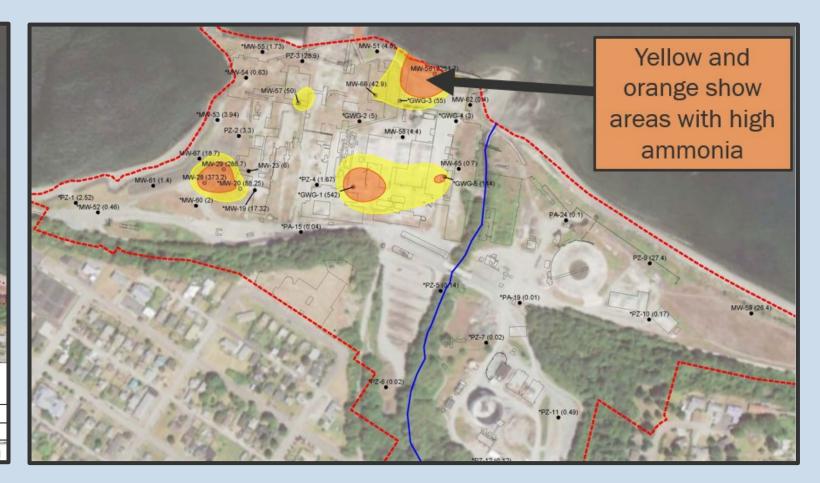


Figure 6: Distribution of ammonia contamination.

Proposed Soil Cleanup

Ecology proposes excavating all contaminated soil. Excavations will go about one foot down from the ground surface in most areas. Some areas may require deeper soil removal depending on the contamination type and extent. The contaminated soil will be consolidated and contained under a protective cap within Rayonier's (Rayonier A.M. Properties LLC and Rayonier Advanced Materials) private property.

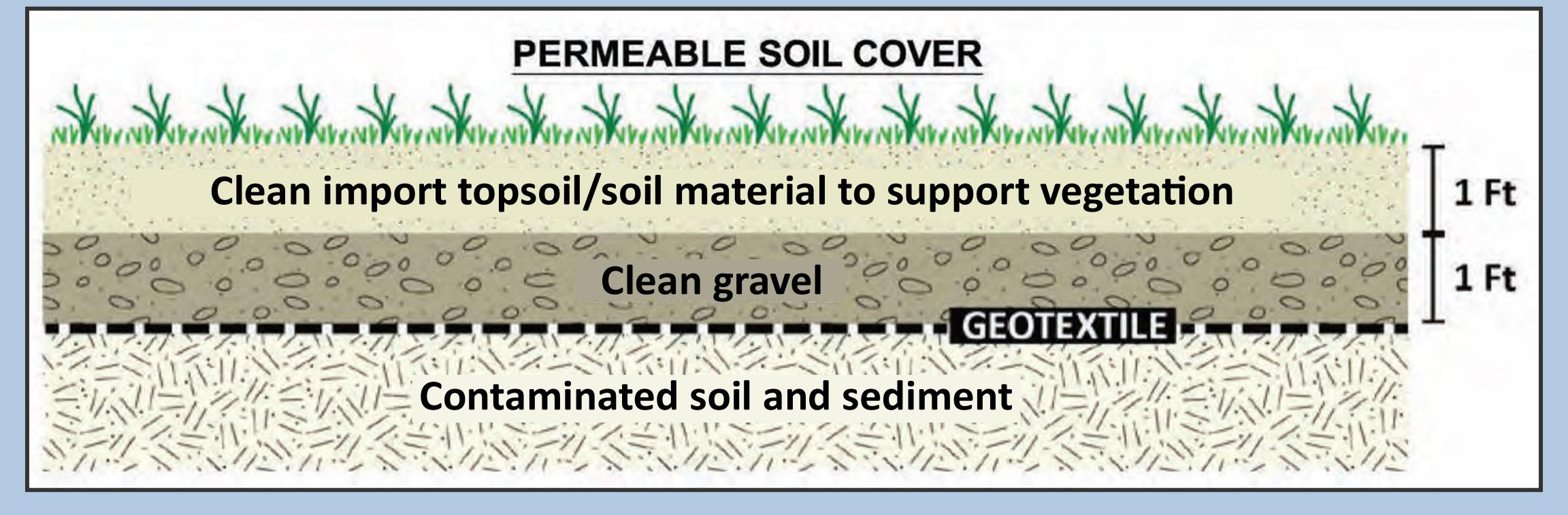
Figure 1: Overview of proposed soil cleanup.



Proposed Soil Cleanup

- Upland study area
 - Potential restoration area
- **Shallow Excavation Area** Remove of all contaminated soil by excavating up to 1 foot deep.
- **Deep Excavation Area** Remove all contaminated soil by excavating deeper than 1 foot.
- Cap Area Placement of a protective cover (cap) over contaminated soil to prevent exposure and limit the spread of contamination.

Figure 2: An example of what the protective cap could look like





Washington Department of Ecology
Port Angeles Rayonier Mill Cleanup
Public Meeting & Open House Event
July 8, 2025 | 5:00-8:00 PM

Event Handouts



Port Angeles Rayonier Mill Cleanup

Public Meeting and Open House

July 8, 2025, 5:00-8:00 PM Field Arts & Events Hall, 201 W Front St, Port Angeles

Schedule

5:00 - 6:00 PM: Open House

- Ecology staff available for one-on-one discussion and questions.
- Demonstrations available for Ecology's online tools:
 What's in My Neighborhood and Cleanup and Tank Search.

6:00 - 7:15 PM: Presentation, Question and Answer Session

- Present information on the Port Angeles Rayonier Mill cleanup and summarize documents available for public comment.
- Speakers include:
 - Marian Abbett, Site Manager
 - Abby Zabrodsky, Public Involvement Coordinator
 - Connie Groven, Unit Supervisor
- Question and answer session to follow presentation.

7:15 - 8:00 PM: Open House

- Ecology staff available for one-on-one discussion and questions.
- Demonstrations available for Ecology's online tools:
 What's in My Neighborhood and Cleanup and Tank Search.

Written comments will be accepted as official comments throughout the event. You may submit written comments in the Field Hall lobby.

Public Comment Period

Comments are accepted until 11:59 PM on August 12th, 2025.

Submit comments online: https://go.ecology.wa.gov/comment2270

Or via email/mail: Marian Abbett, Marian.Abbett@ecy.wa.gov

WA Department of Ecology

PO Box 47775

Olympia, WA 98504-7775

For questions about this public comment period, contact:

Abby Zabrodsky, Abby.Zabrodsky@ecy.wa.gov

Washington's Cleanup Process

Public participation plans and comment periods are only required for cleanups under a legal agreement with Ecology. Otherwise, all cleanups follow the same steps. The steps are defined by Washington's cleanup law, the Model Toxics Control Act.



Initial investigation

Find out if there's contamination needing cleanup.

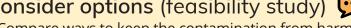
Assess the site

Evaluate potential threat to humans and the environment.

Study the site (remedial investigation)

- Find out what and where the contamination is.
- Determine how contamination might impact living things.

Consider options (feasibility study)



- Compare ways to keep the contamination from harming people or the environment.
- Weigh benefits versus costs of each cleanup option.

Plan the cleanup (cleanup action plan)

- Describe Ecology's selected cleanup option.
- Set cleanup standards that will protect living things.
- Schedule next steps.
- Set requirements for monitoring and maintenance.

Design the cleanup

Make detailed construction plans for the cleanup action.

Clean up the site!

Complete the cleanup action. For example:

- Constructing a multi-layered capping system.
- Installing a treatment system.
- Removing contamination to a special landfill.

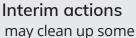
Monitor, maintain, and review 💬

- Operate treatment systems and monitor progress.
- Prevent activities that could disturb the cleanup.
- Review regularly to ensure cleanup still protects living things.

Remove from Contaminated Sites List 💬

Move to No Further Action list if site meets all standards and requirements.





contamination before the final cleanup.

Legal orders or agreements

define required tasks and schedules.

Public participation plans explain how Ecology

will ask for input from the local community.









Find cleanup sites at ecology.wa.gov/cleanups

Find sites on a map

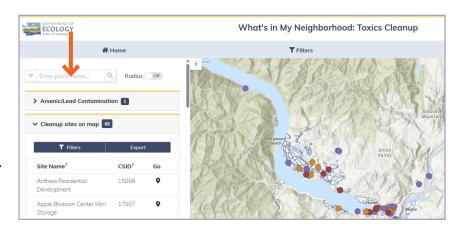
Click on What's In My Neigborhood to open the map.

Each dot is a cleanup site. Click a dot for the address, site status, and a link to the cleanup site page. The table under the search bar lists all the sites currently visible on the map.



Search for a single site

- 1. Enter an address, site name, or place in the search bar.
- 2. Choose a result from the pull-down menu
- 3. The map will center on the location.





Find all sites in an area

- 1. Move the radius slider to ON
- 2. Select a search distance
- 3. Click on the search button (magnifying glass).

Filter, export, or share

The **filter** menu lets you narrow down results by status, contaminant, and other information. Once you have the sites you're interested in, you can **export** the list. To **share** the map with someone else, copy the URL from your browser's address bar. It will include all your settings, including where you zoomed in to.

Find sites with Cleanup and Tank Search

- 1. Start at https://ecology.wa.gov/cleanups
- 2. Click on **Cleanup and Tank Search**. This will bring you to the list of all cleanup sites in Washington state, including sites that have already been cleaned up.
- 3. Enter information in one or more fields.





- 4. Click any **column name** to sort that column A to Z.
- Click an arrow to expand the site's entry and get a brief overview.
 Click the site name to go to the full cleanup site webpage.



Search tips

Cleanup and Tank Search is picky! Search terms must exactly match the information in our database, or a site won't show up. If you're having trouble finding something, try:

- Using fewer search terms or only a key part of the site name
- Removing the address number when searching by street address. A large site might cover several addresses, but it will only be listed under one.
- Using the What's In My Neighborhood map instead if you know the general area. Both tools will take you to the site's cleanup webpage.



Submit your comment!



Scan the QR code or visit: go.ecology.wa.gov/comment2270

Or, send comments to:

Marian Abbett P.O. Box 47775 Olympia, WA 98504-7775

Marian.Abbett@ecy.wa.gov



Please Write Clearly or Go Online:

go.ecology.wa.gov/comment2270



Public Comment Form

1 Comment 2 Review 3 Your Copy

Commenting open: June 12, 2025 8:00 AM PT—August 12, 2025 11:59 PM PT.

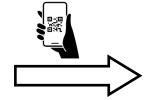
Port Angeles Rayonier Mill: Consent Decree, Draft Interim Action Plan, and SEPA Checklist & Determination of Non-significance

Please note that this comment form is for the purpose of submitting a comment to the Washington Department of Ecology. Commenter contact information is optional. Contact information is necessary if you want to receive future notices or responses related to this topic.

We would like your input on the following documents:

- Consent Decree To move the cleanup forward, Ecology will enter into a legal agreement called a consent decree with the parties responsible for cleanup—Rayonier A.M. Properties LLC and Rayonier Advanced Materials (collectively referred to as "RAMP" or "Rayonier"). The consent decree is a legal agreement that would require RAMP to carry out Ecology's Interim Action Plan.
- **Draft Interim Action Plan** Ecology's proposal of how to clean up the study area. It includes a schedule and cleanup requirements.
- State Environmental Policy Act (SEPA) Determination of Non-Significance Based on an environmental checklist, Ecology has determined that the proposed cleanup is not likely to result in significant environmental impacts.

Scan the QR code to learn more about the cleanup or review documents.





Contact Information

All fields are optional unless otherwise indicated.	
Submitted by: (Check one and write name)	
Individual (add name below)	Organization:
Agency:	Other
Business:	
First Name	Last Name
Address	City/Town
Occupation	
Country	
State/Province	ZIP
Email	Please write comment clearly
	on other side:



Please Write Clearly or Go Online:

go.ecology.wa.gov/comment2270



Public Comment Form

1 Comment 2 Review 3 Your Copy

Your Comment

Comments are due by August 12, 2025 at 11:59 p.m.

To make a comment, please enter your comment(s) in the text area. To submit attachments please visit Ecology's online comment form at https://go.ecology.wa.gov/comment2270.

Any information (e.g., personal or contact) you provide on this comment form or in an attachment may be publicly disclosed and posted on the Internet.

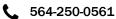
To submit comments for a group please visit our "Commenting Tips" webpage at https://ecology.wa.gov/About-us/Get-involved/Public-input-events/Commenting-tips

Next Steps: After the close of the comment period, Ecology will review and consider all comments received as we finalize the documents and respond accordingly.		



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Abby Zabrodsky, Public Involvement Coordinator



Abby.Zabrodsky@ecy.wa.gov

Accessibility: https://ecology.wa.gov/About-us/Accountability-transparency/Our-website/Accessibility