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FINAL

OPERATION AND MAINTENANCE DATA

WYCKOFF GROUNDWATER TREATMENT PLANT (Volume I)

Wyckoff/Eagle Harbor Superfund Site Kitsap County, Washington

Prepared for

U.S. Army Corps of Engineers Seattle District 4735 East Marginal Way South Seattle, Washington 98134

Contract Number W912DQ-04-D-0017 Task Order EC01

May 2009

ECC 1746 Cole Blvd. Bldg 21 Suite 350 Lakewood, Colorado 80401 Phone: (303) 298-7607

FINAL

OPERATION AND MAINTENANCE DATA WYCKOFF GROUNDWATER TREATMENT PLANT (Volume 1)

Wyckoff/Eagle Harbor Superfund Site Kitsap County, Washington

May 2009

I hereby certify that the enclosed *Final Operations and Maintenance Data*, shown and marked in this submittal, is that proposed to be incorporated with the Contract No. W912DQ-04-D-0017, Task Order EC01, Wyckoff/Eagle Harbor Superfund Site, Bainbridge Island, Washington. This manual is in compliance with the contract drawings and specifications, and is submitted for government approval.

Reviewed by:

Project Manager

Quality Control System Manager

Accepted By:

USACE Contracting Officer

Date

Date

Date

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Process Pumps	II		
Froth Pumps			2.1
Submersible Sump Pumps with Control Panel			2.2
Filter Feed Pumps			2.3
Backwash Pumps			2.4
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Fiberglass Reinforced Plastic (FRP) Tanks	VI	(no su	bsections)

List of Attachments as Volumes (continued)

ATTACHMENTS OF MANUFACTURER'S INFORMATION

	Volume	Attachment #
Other Process Equipment	VII	
Tank Mixers		7.1
Air receiver		7.2
Rotary Blower with Control panel		7.3
Process Valves		7.4
Air Compressors		7.5
Air dryer		7.6
Automatic Composite Sampler		7.7
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Electrical Equipment	XI	
Raceways and Conductors		11.1
Panel Boards		11.2
Local Control Station Components		11.3
Motor Control Centers		11.4

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ATTACHMENTS OF MANUFACTURER'S INFORMATION

	Volume	Attachment #
Support Systems	XII	
Exhaust Fans		12.1
Louvers		12.2
Air Conditioner		12.3
Wall Heaters		12.4
Portable Generator		12.5
Transient Voltage Surge Suppressor (TVSS)		12.6
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List of Abbreviations and Acronyms

ABS	acrylonitrile butadiene styrene
AFD	Adjustable Frequency Drive
AHP	high pressure process air
AI	instrument air
ALP	low pressure air
ASME	American Society of Mechanical Engineers
BWE	Backwash Effluent
BWR	Backwash recycle
BWS	Backwash Source
BYP	Bypass
cfm	cubic feet per minute
DAF	Dissolved Air Flotation
DC	Direct Current
DE	DAF Effluent
DI	DAF Influent
DO	Dissolved Oxygen
DR	DAF Recycle
DNAPL	dense non-aqueous phase liquids
EPA	United States Environmental Protection Agency
EQ	Equalization
EW	Extraction Well
°F	degrees Fahrenheit
FE	Filter effluent
FFE	Forward Flush Effluent
FFS	Forward Flush Supply
FI	Filter influent
FRE	Froth effluent
FRI	Froth influent
FRP	fiberglass reinforced plastic
ft	feet
GAC	Granular Activated Carbon

gphgallons per hourgpmgallons per minuteGWTPGroundwater Treatment Plant

List of Abbreviations and Acronyms (continued)

HAZWOPER	Hazardous Waste Operations Emergency Response
HDBF	Hydromation Deep Bed Filter
HDPE	high density polyethylene
HMI	human/machine interface
HP	horsepower
HVAC	heating, ventilation, and air conditioning
Hz	hertz
kW	kilowatts
LCS	Local Control Stations
LNAPL	light non-aqueous phase liquids
LP	lighting panel
MDP	Main distribution panel
MB	megabyte
mg/L	milligrams per liter
ml/min	milliliters per minute
mm	millimeter
MOV	metal oxide varistor
NAPL	non-aqueous phase liquids
NFPA	National Fire Protection Association
NPDES	National Pollutant Discharge Elimination System
NPL	National Priority List
NTU	Nephelometric Turbidity Units
O&G	Oil and Grease
O&M	Operations and Maintenance
OF	Overflow
OIT	operator interface terminal
OMI	CH2M Hill OMI
OSHA	Occupational Safety and Health Administration
OU	Operable Unit
P&ID	Process and Instrumentation Diagram
PAH	polynuclear aromatic hydrocarbons
PCPs	pentachlorophenols
PE	pressure gauges
PLC	Programmable Logic Controller
PLE	Plant effluent
PLI	Plant Influent
ppb	parts per billion
PPE	personal protective equipment
ppm	parts per million
PRG	preliminary remediation goal
psi	pounds per square inch
psid	pounds per square inch differential
psig	pounds per square inch gauge
QAPP	Quality Assurance Project Plan

List of Abbreviations and Acronyms (continued)

	Decomposition and Decomposition
RCRA	Resource Conservation and Recovery Act
RCY	recycle
ROD	Record of Decision
rpm	revolutions per minute
scfm	standard cubic feet per minute
SF	square feet
SP	Sampling Port
SS	Filter Press Feed Tanks
SSHP	Site Safety and Health Plan
STW	Storm water
TDH	total dynamic head
TDS	total dissolved solids
TEFC	Totally Enclosed Fan-Cooled
TSP	Tri-sodium phosphate
TSS	total suspended solids
TVSS	Transient Voltage Surge Suppressor
µg/L	microgram per liter
UL	Underwriters Laboratories
UPS	Uninterrupted Power Supply
USACE	United States Army Corps of Engineers
V	volts
VSS	volatile suspended solids
W	watts
W2	non-potable water
	1

1.0 INTRODUCTION

This Operation and Maintenance Data, Wyckoff Groundwater Treatment Plant, Wyckoff/Eagle Harbor Superfund Site, Kitsap County, Washington (Volumes I through XII), herein referred to as the Operations and Maintenance (O&M) Manual, is a combination of descriptions, tables, figures, and manufacturer's data for the operation, maintenance, repair and other operational activities associated with the Wyckoff/Eagle Harbor Superfund Site (Wyckoff) replacement Groundwater Treatment Plant (GWTP) constructed by ECC during 2007, 2008 and 2009 on Bainbridge Island, Washington.

This project was performed for the United States Army Corps of Engineers (USACE) Seattle District, under Contract Number W912DQ-04-D-0017, Task Order EC01 for the United States Environmental Protection Agency (EPA).

This O&M Manual is written to assist personnel in successfully operating the groundwater extraction, treatment, and discharge system at the Wyckoff GWTP on Bainbridge Island, Washington. The manual serves as a resource for:

- Equipment Information (one-stop for manufacturer-supplied catalog cut sheets and O&M manuals);
- Start-up, Operating, and Shut Down Procedures;
- Inspections and Maintenance;
- Repairs;
- Parts; and
- Recordkeeping.

This O&M manual is to be used in conjunction with the following companion documents prepared by OMI, the O&M contractor:

- Site Safety and Health Plan (SSHP) for O&M of the Wyckoff GWTP; and
- Quality Assurance Project Plan (QAPP) for O&M sampling of the Wyckoff GWTP provided under Appendix G.

These documents will be on file in the treatment plant office at all times. A set of construction record drawings also will be on file in the treatment plant office.

1.1 Site History

Before 1904, the Wyckoff Facility site was occupied by two mining operations and a brick mill. Wood treating operations at the site began in 1905 and continued until 1988 under several owners. The wood treatment operations included wood preservation; storage of treated and untreated wood; use and storage of fuel oil, creosote, pentachlorophenol (PCP), solvents, gasoline, antifreeze, waste oil, and lubricants; and management of process wastes. These chemicals were stored in above-ground storage tanks, conveyed through above-ground and below-ground piping, disposed in sumps, spilled, and buried onsite. Wood preservative chemicals were delivered to the facility by barge and ship and stored in tanks on the property. Spills and leaks from tanks and piping entered the ground directly or through unlined sumps. The practice of storing treated pilings and timber in the water continued until the late 1940s.

The EPA began an investigation of the property in 1971. In August 1984, EPA issued an order under Section 3013 of the Resource Conservation and Recovery Act (RCRA) requiring the Wyckoff Company to conduct environmental investigation activities. Data collected at the time revealed the presence of significant soil and groundwater contamination.

The Wyckoff Site was proposed to be listed on the National Priority List (NPL) in September 1985 and the site was subsequently placed on the NPL in 1987. In 1988, the Wyckoff Company ceased all operations on the property. In 1989, a groundwater extraction and treatment system was installed and began operation in 1990. The treatment system continues to pump creosote product and process contaminated groundwater at the site. Groundwater is obtained from several extraction wells (EWs) located within the Groundwater Operable Unit (OU). These EWs are screened in the shallow, unconfined aquifer, and the groundwater was treated at the existing on-site Wyckoff GWTP. Treated effluent from the existing GWTP is discharged via a single pipe outfall that extends in an easterly direction from the Wyckoff facility towards the entrance channel to Eagle Harbor. A physical barrier comprised of sheet piling was installed around the OU site boundary to provide containment of the contaminated groundwater and prevent the spread of contamination from the site into Eagle Harbor or Puget Sound. In 1993, the EPA assumed management of the Soil and Groundwater OUs.

1.2 Site Description

The Wyckoff Site is situated on the southeast side of Eagle Harbor on the eastern shore of Bainbridge Island. Bainbridge Island is located in central Puget Sound, directly across and due west of Seattle, Washington. The Wyckoff Site location is shown on Figure 1-1. The existing layout of the Wyckoff Site is shown on Figure 1-2. The property is approximately 40 acres in size, which includes approximately 16 acres of generally flat and open terrain at the entrance to Eagle Harbor. This flat area comprises the Soil and Groundwater OUs defined in the Record of Decision (ROD) for the Superfund project and the average ground surface elevation is approximately 10 feet (ft) above mean sea level. The southern portion of the Wyckoff Site consists of a steep tree-covered slope. Offsite to the south, the topography rises toward the island's interior and elevations exceeding 200 ft. Approximately 2,000 people live within one mile of the site. The nearest residence is located less than 1/4 mile to the south. Land use in the area is mostly residential and commercial. The harbor is used by recreational boaters, "live-aboards," and ferry transport to and from Seattle.

1.3 Nature and Extent of Contamination

The nature and extent of contamination present at the Wyckoff Soil and Groundwater OUs have been evaluated using data on non-aqueous phase liquids (NAPL), soil, groundwater, and surface water collected during Expedited Response Actions and site characterization, monitoring, and cleanup activities. The evaluation of the nature and extent of contamination focused on the presence of NAPL in soil and groundwater and on those chemicals detected in one or more environmental media at concentrations exceeding preliminary remediation goals (PRGs), which are established by the EPA to protect human health and the environment.

Chemicals detected in NAPL at the Wyckoff Site are consistent with the products historically used onsite (i.e., creosote, PCP, and aromatic carrier oils). The light NAPL (LNAPL) and dense NAPL (DNAPL) at the site generally contain varying concentrations of polynuclear aromatic hydrocarbons (PAHs), PCP, other semi-volatile organic compounds (dibenzofuran, 3,5-dimethylphenol, 2-methylnaphthalene, carbazole, and 1-methylnaphthalene), and volatile organic compounds (methylene chloride, ethylbenzene, toluene, and xylenes). NAPL is primarily restricted to the marine sand and gravel units. The maximum thickness of mobile LNAPL and DNAPL is approximately 13 and 9 ft, respectively. Mobile NAPL is present in all units, including the glacial aquitard.

Site personnel potentially could contact NAPL during performance monitoring at the extraction wells, sampling of the upper aquifer groundwater wells, maintenance activities (wells, extraction system piping, and other equipment that comes into contact with the NAPL), trenching and excavation, and at the groundwater treatment plant. The primary potential exposure routes anticipated to site personnel from NAPL are dermal contact, and possible inhalation of organic vapors from out-gassing of NAPL exposed to the atmosphere. In near-surface soil, detected contaminants exceeding PRGs include PCP, nine PAHs, two other semi-volatile organic compounds (carbazole and dibenzofuran), one volatile organic compound (styrene), one pesticide (dieldrin), and dioxin (as total 2,3,7,8-TCDD equivalents). The extent of contamination is generally represented by the approximate lateral extent of PAH contamination.

1.4 Discharge Requirements

The ROD requires treatment of the contaminated groundwater to meet the effluent limits presented in Table 1-1. The treated effluent from the Wyckoff GWTP is discharged to Eagle Harbor through the existing outfall. The effluent is treated to comply with the same substantive National Pollutant Discharge Elimination System (NPDES) standards presented in the ROD (Appendix A).

If effluent water quality exceeds the discharge criteria for one or more of the parameters in Table 1-1, then the EPA must be notified in writing within 24 hours of discovery of the exceedence. Actions to correct effluent quality exceedances and achieve the required effluent concentrations must be implemented immediately. If the required actions are considered to be outside the scope of work for plant operations, then the system will be shut down pending further direction from the EPA. The contact person at the EPA is Mary Jane Nearman (206) 553-6642. If the main EPA contact is not available, then plant operators will contact other USACE personnel by phone or email. A contact list is provided as Table 1-2.

2.0 HEALTH AND SAFETY

The foremost priority in operating the Wyckoff GWTP is to ensure the health and safety of the operators, visitors, and nearby residents. CH2MHill OMI (OMI) has developed an SSHP that is used in conjunction with this O&M Manual and other documents required for O&M operation.

A copy of the SSHP must be kept in the Wyckoff GWTP office for reference. Operation of the Wyckoff GWTP includes the following potential hazards:

- Contact with contaminated (untreated) groundwater;
- Confined space entry;
- Electrical hazards;
- Hazards associated with rotating equipment (pump shafts, vent fans, etc);
- Release of stored energy (mechanical and pressurized systems);
- Slip/trip/fall hazards;
- Lifting heavy objects and;
- Heat and cold stress.

The operators must be familiar with the SSHP and its requirements, including training (project orientation, Occupational Safety and Health Administration [OSHA], Hazardous Waste Operations Emergency Response [HAZWOPER], confined space entry, fall protection), medical monitoring, personal protective equipment (PPE), confined space entry procedures, fall protection measures (required for any activity having a potential fall greater than 6 ft), air monitoring, hazard communication, emergency response plan, hospital route, and the site control log. The plant operators will provide a safety briefing for visitors to the plant and well locations. There will be a sign-in sheet for visitors posted at the office plant treatment.

Treatment plant operations may normally be conducted in Level D PPE, which includes nitrile gloves, protective footwear, coveralls, standard work clothing, hard hats, and protective eye wear (safety glasses). Noise monitoring will be performed within all treatment building locations, and depending upon data obtained during the initial O&M, hearing protection requirements will be evaluated.

3.0 DESCRIPTION AND OPERATION OF GROUNDWATER TREATMENT PLANT SYSTEM AND COMPONENTS

The purpose of this section is to familiarize plant operators with basic information regarding the various systems and components. Pertinent catalog information from the equipment manufacturers are provided in the form of attachments (Volume II through Volume XII) to this O&M Manual. A detailed table of contents for each volume is provided at the beginning of each volume to facilitate location of specific component information. The text of this section is intended to provide an overview to the manufacturer's information and to provide an overview of the system operation. Manufacturer information in Volumes II through XII primarily consist of the manufacturers typical O&M package which includes but is not limited to product data, performance curves (for pumps), materials of construction, operation of the equipment, equipment maintenance, troubleshooting, and spare parts inventories. Major process equipment warranty information is provided under Appendix B. Individual associated product warranties are provided in Volumes II to XII.

Except during initial startup of each individual process system (DAF, HDBF and pumps), the operator will need to be located at the east end of the treatment plant to operate the system from the touch screen on the control panel 50CP1001 also called the operator interface terminal (OIT) or the human/machine interface (HMI). The touch screen is located next to the DAF Control Panel and the six Adjustable Frequency Drives (AFDs) for the pumps (DAF feed, filter feed and decant).

In addition to the DAF local control panel, local control panels for the HDBF, polymer system, and the switch and disconnects for the plant water pumps are located inside the treatment building process area. The rotary blower local control panel is located inside the treatment building mechanical room and the sump pumps control panel is located inside of the tank farm. If needed, the operator can be present at local control panels for manual operation of specific equipment.

O&M sampling schedules detailing the sampling frequency and parameters at each sampling port are provided in the project QAPP (Appendix G).

3.1 Groundwater Treatment System Description

The Wyckoff GWTP is designed to treat contaminated groundwater extracted from beneath the site to levels specified by the ROD. Extracted groundwater is pumped into an EQ tank from which the water is drawn and processed through three separate treatment units arranged in series. The treatment units (in order) are the DAF System with polymer injection; the HDBF system; and the GAC system. The DAF and HDBF system are designed to remove oil and grease (O&G), total suspended solids (TSS), and PAHs. The GAC units are designed to remove PCP and PAHs.

The major process components of the treatment system are:

- Groundwater Extraction and Storage;
- Dissolved Air Flotation (DAF) System;
- Hydromation Deep Bed Filtration (HDBF) System;
- Granular Activated Carbon (GAC) System;
- Process Pumps;
- Effluent Storage System; and
- Discharge to Eagle Harbor Outfall.

Additional side-stream components are:

- Solids Processing System (Digester, Storm water and Dirty Backwash Water Settling Tanks);
- Filter Press (for sludge handling) System;
- Oil Processing System (Product and Froth Tank for separation and removal of product); and
- Containment Area System.

The treatment equipment, along with appurtenances such as flow meters, level sensors, valves, and pressure gauges, are located either inside the (41 ft by 127 ft) treatment building or within the (33 ft by 119 ft) tank farm containment area, which is south of and adjacent to the treatment building (Figure 1-2). The treatment system utilizes a Programmable Logic Controller (PLC) to facilitate automated system operation for treating contaminated water. The treatment building PLC, located inside the treatment building, communicates with and controls the process equipment associated with treatment of contaminated water. The controls either allow the system to be operated automatically from the treatment building or manually controlled at local control stations located near specific equipment.

Figure 3-1 (Process Flow Diagram) presents a schematic diagram of the entire process, including several "side streams" for process water recycling and waste removal and recovery. The side streams include product recovery from the EQ tank and the DAF System; backwash for the HDBF and GAC Systems; solids recovery (Filter Press) from the backwash streams; and storm water, spill containment, recycled water streams; polymer; water; and air. Figure 3-2 (Simplified Process Flow Diagram) presents a simplified diagram with flow directions showing both main and recycle streams. Figure 3-3 (Treatment System Layout) shows the layout of the treatment equipment and piping inside the treatment building and the adjacent outside tank farm. Figures 3-4 to 3-14 are discussed in the following unit process sections. Sheets 1 and 2 provide instrumentation and control legends explaining the symbols, letters, and numbers used on these Applicable treatment system as-built drawings are provided in Appendix C. figures. Appendix D includes PLC screen captures that summarize each unit process operation. Manufacturer information for the process valves is provided in Volume VII - Attachment 7.4. The groundwater treatment system is primarily interconnected with FRP piping located in the treatment building and tank farm. For details on FRP pipe replacement/installation procedures refer to Volume VII – Attachment 7.12. In addition, the attachment includes instructions for Garlock viton gasket installation between FRP flanges and FRP flange/valve interface.

Table 3-1 provides a list of sampling ports for the entire process system. Tables 3-2 and 3-3 provide a list of flow meters and level sensors for the entire process system. Tables 4-1 through 4-9 identify and the list of valves for normal and backwash operations of individual process units. These valves are referenced under this Section 3.0 and should be cross-referenced with startup and shut down procedures from Section 4.0.

Each unit process described in Sections 3-2 through 3-11 focus on the following topics:

- 1) A system description;
- 2) An operational description;
- 3) Instrumentation and controls; and
- 4) Design criteria.

In addition, references to troubleshooting procedures are provided for the DAF, HDBF, and GAC systems under Sections 3.3.5, 3.4.5, and 3.5.8 respectively. Optimization procedures for the DAF system are provided in Section 3.3.6.

Under design criteria, reference to manufacturer information manual (Volumes II to XII) and corresponding figure numbers are provided. In addition, refer to Figure 3-3 for location and layout of the specific process equipment discussed in Sections 3.2 to 3-11.

3.2 Groundwater Extraction and Storage

This section provides a system description, an operational description, a description of instrumentation and controls and the design criteria for the groundwater extraction and storage system. Manufacturer information reference related to groundwater extraction and storage is provided under Section 3.2.4. Figure 3-3 illustrates the layout of the treatment system and shows groundwater extraction and storage located in the tank farm.

3.2.1 Groundwater Extraction and Storage System Description

The groundwater extraction and storage system includes the following major components:

- EWs and associated pumps (not addressed in this manual);
- EQ Tank; and
- EQ Skim Sump.

The purpose for groundwater extraction is to maintain hydraulic containment within the confines of the existing sheet pile wall and to transfer contaminated groundwater to the Treatment Plant. The Wyckoff EW network includes several EWs. To verify that adequate hydraulic containment is being achieved, a groundwater monitoring system will be established as part of the O&M. The monitoring system will measure groundwater levels and pumping flow rates. The groundwater levels are analyzed to determine the extent of hydraulic containment. O&M procedures related to groundwater EW's and their pumps are available on site and are not included in this manual. Operation of the EWs will be performed manually, with automation anticipated at a future date.

The EW pumps discharge contaminated groundwater into the EQ tank (40T1010) located within the Tank Farm through the 3-inch diameter FRP pipeline labeled plant influent or "PLI" in Figure 3-4. The design flow rate from the EW network is 53.6 gallons per minute (gpm). The EQ tank provides equalization of flow and contaminant concentrations to the DAF System and also provides separation of non-aqueous phase oil and settleable solids as a result of long hydraulic retention time. The EQ tank is sized to provide more than 2 days of retention time at an influent flow of 11 gpm, which is the expected future peak flow rate after installation of the site cap and up-gradient hydraulic isolation wall.

Separation of non-aqueous phase oil and suspended solids also occurs within the EQ tank. The EQ tank has a vertical baffle to reduce short-circuiting between the water influent and effluent points. The EQ tank has an overflow weir for removal of LNAPL and a sloped floor to facilitate the removal of DNAPL and settled solids. Hoses are connected to the EQ tank to remove LNAPL and DNAPL where the product is then discharged to the EQ skim sump. The EQ skim sump allows for storage and handling of LNAPL, DNAPL, and water where it is manually removed with the use of digester/skim pump 50P1120 (separately discussed under Section 3.9). The EQ tank and EQ skim sump are shown on Figure 3-4. The physical location of the EQ Tank is shown in Sheet 49 with details shown in Sheets 55 and 65 in Volume I, Appendix C "Applicable Project Drawings". The location of the EQ Skim Sump is also shown in Sheet 49.

- 3.2.2 Groundwater Extraction and Storage System Operational Description
 - 1) Groundwater is pumped into the EQ tank from the Wyckoff EW network with valves PLI-01 and PLI-00 open. The total flow rate is monitored by Plant Influent flow meter FE/FIT-1009 (Figure 3-4 and Table 3-2).
 - 2) The liquid level in the EQ tank is monitored by level transmitter LE/LIT-1011 (Figure 3-4 and Table 3-3) and will be maintained by the process control system at approximately one half of the tank capacity under normal operating conditions. This maintained liquid level will provide storage capacity in case treatment processes are temporarily shut down for maintenance or repair and pumping from the EWs must be maintained. The liquid level can be set by the operator by adjusting the level on the HMI screen.

Sampling port (SP) SP-0, flow meter 1009, and level transmitter 1011 are shown on Figure 3-4. Sampling port SP-0 (Table 3-1) is located on the plant influent (PLI) pipeline between the EWs and EQ tank.

In addition to the influent flow from wells, the EQ tank receives recycle water from following streams:

- Treated plant effluent (PLE) from carbon adsorbers designated as PLE/ (recycle)RCY (cross reference with Figure 3-10) - associated valve PLE/RCY-01;
- Backwash recycle water from Dirty Backwash Tank designated as BWR (cross reference with Figure 3-11) associated valve BWR/FI/RCY-01;
- Recycle from DAF Effluent (DE)/Filter Feed Pumps designated as FI/RCY (cross reference with Figure 3-7) associated valve BWR/FI/RCY-01;
- Decant recycle from Decant Pumps/Froth Tank designated as FRE (cross reference with Figure 3-13) associated valve FRE-07; and
- Recycle from the storm water recycle pump designated as STW (cross reference with Figure 3-14) associated valve STW-13.

Contaminated water from the EQ tank is sent to the DAF system which is described in the next section 3.3.

3.2.2.1 Influent Piping from Wells to Equalization Tank

The 3-inch high density polyethylene (HDPE) pipeline from the extraction well field is connected to a new 3-inch diameter fiberglass reinforced plastic (FRP) new PLI pipeline which directs contaminated water to the new Wyckoff GWTP tank farm (EQ tank). This new PLI pipeline can be isolated from the extraction well field water by closing the 3-inch plug valve (PLI-00) located in the exclusion zone. Valve PLI-01 isolates the flow of extracted well field water through the plant at the inlet of the EQ tank. The PLI pipeline is shown on Figure 3-15.

3.2.2.2 LNAPL Recovery from Equalization Tank

- 1) Periodically (anticipated frequency once a week), the water level in the EQ tank will be raised to the top of the working volume to decant floating oil (LNAPL) that accumulates on the water surface through the overflow weir.
- 2) Water level in tank will be monitored with the level indicated on LE/LIT-1011. This action is achieved by adjusting the DAF feed pump flow or shutting down the plant and maintaining well pump flow into the EQ tank (refer to Section 4.7.3).
- 3) The LNAPL is removed by connecting a hose to the 2 inch FRP NAPL pipe that connects to the valve NAPL-01 on the LNAPL outlet.
- 4) Decanted LNAPL discharges by gravity flow to the EQ Skim Sump. Refer to Section 4.7.3 for procedures to perform this task. Normal operations will include removing this product from the sump after it has been removed from the EQ tank.

3.2.2.3 DNAPL Recovery from Equalization Tank

- 1) The bottom of the EQ tank slopes toward a bottom outlet to facilitate removal of DNAPL and settled solids.
- 2) DNAPL and heavy solids will be drawn off periodically (anticipated frequency, once per week) by connecting a hose to the 2-inch FRP NAPL pipe that connects to the valve NAPL-02 on the DNAPL outlet.
- 3) DNAPL and heavy solids will discharge by gravity flow to the EQ skim sump. The use of the sump allows gravity flow of LNAPL and DNAPL, as well as visual verification that oil is being removed. Also refer to Section 4.7.2 for procedures to perform this task.
- 3.2.3 Groundwater Extraction and Storage System Instrumentation and Controls

Piping and instrumentation for groundwater extraction and storage system are depicted schematically on Figure 3-4. This figure also should be cross referenced with Figures 3-7, 3-10, 3-11, 3-13 and 3-14 for recycle streams (description of streams are described in Section 3.2.2) entering the EQ tank in addition to the influent from the EWs.

The following are the instrumentation and controls for this system (Refer to PLC screen captures titled "Plant Influent" under Appendix D of this manual):

- 1) The extracted groundwater flow rate into the EQ tank is measured by the plant influent flowmeter (FE/FIT-1009) The flow rate value is transmitted by the PLC and is displayed on the HMI.
- 2) The liquid level in the EQ tank is measured by the EQ tank level transmitter LE/LIT-1011. This level value is transmitted to the PLC and is displayed on the HMI. There are lo-lo, lo, hi-hi and hi alarms associated with the EQ tank. The lo and hi alarms will be displayed on the HMI alarm screen. The hi-hi alarm will be displayed on the HMI alarm screen and will also signal the phone dialer system for an emergency operator call out. The lo-lo alarm will be displayed on the HMI alarm screen and is interlocked with operation of the DAF feed pumps (described in Section 3.3).
- 3) The DAF feed pumps described in Section 3.3 pump water out of the EQ tank. Under normal operating conditions, the DAF feed pump speed is controlled to maintain a constant level in the EQ tank at about half-depth (that is, half of the water working volume). Alternately, the operator will be able to set the DAF feed pump speed manually.
- 4) Decanting LNAPL and DNAPL from the EQ tank is performed manually. The operator manually opens and closes valves on the LNAPL (NAPL-01) and DNAPL (NAPL-02) outlets to draw off oil. When decanting NAPL, the operator visually inspects the discharge continuously at the EQ Skim Sump to determine when to close the valve and avoid decanting water.

3.2.4 Groundwater Extraction and Storage System Design Criteria

The major components of the Groundwater Extraction and Storage System are provided in this section with their specifications, manufacturer, and location within the Wyckoff GWTP.

Equalization Tank (40T1010) – Figure 3-4

Capacity: 51,400 gallons Dimensions: 18 ft diameter x 27 ft high Anticipated contents: groundwater contaminated with PCPs, PAHs, TSS and O&G, and total dissolved solids (TDS) Material of Construction: FRP Manufacturer: Ershigs Location: Tank Farm Manufacturer Information and As-built Drawing: Volume VI of this O&M Manual

Equalization Skim Sump – Figure 3-4

Dimensions: 5 ft long x 5 ft wide x 5 ft deep Capacity: 935 gallons Location: Tank Farm

Plant Influent Flow Meter (FE-1009) – Figure 3-4

Model: Optiflux 4000 Series Capacity/Characteristics: Optiflux Mag Inductive Flow Meter, operating range of 0 to 100 gpm. Manufacturer: Krohne Location: Tank Farm Manufacturer information: Volume VIII – Attachment 8.1.

<u>Level Transmitter Equalization Tank (LE/LIT-1011) – Figure 3-4</u> Model: Hydroranger 200 Characteristics: Calibrated at 0 to 40 ft of water with the level element XPS-15 and 10m cable Manufacturer: Miltronics Location: Tank Farm Manufacturer information: Volume VIII – Attachment 8.1.

3.3 Dissolved Air Flotation System

This Section provides a system description, an operational description, a description of instrumentation and controls for the DAF, the design criteria for the DAF and polymer systems, troubleshooting procedures and optimization procedures. Detailed information related to DAF equipment is provided under Section 3.3.4. Figure 3-3 illustrates the layout of the treatment system and shows the DAF System located in the treatment building process area. Information related to a detailed description of the DAF components, installation instructions of the DAF system, safety instructions, torque control and maintenance and emergency procedures can be found under Volume III of Westech's manufacturer manual – Attachment 3.1.1.

3.3.1 Dissolved Air Flotation System Description

The DAF System follows the Groundwater Extraction and Storage System and precedes the HDBF System in the Wyckoff GWTP. The DAF System (M1121) removes suspended solids and non-aqueous-phase oil (LNAPL and DNAPL) from the groundwater. The principal removal mechanism in the DAF Unit and its air saturation system is flotation of oil and settleable solids will be removed as sludge. A polymer is injected into the DAF influent to improve the oil removal efficiency.

The DAF System components include the following:

- DAF Unit (M1121),
- Supplemental Components of DAF System consisting of skimmer, auger, mixer, recirculation pump, air saturation tank and DAF control panel.
- DAF Polymer System, and
- DAF Feed Pumps (2).

The DAF System consists of a flotation chamber, a motor-driven float drag skimmer (M1121C) and a float collection chamber, an effluent chamber, a motor-driven sludge auger (M1121B), a recycle pressurization system (Recirculation Pump 50P1135, Air Saturation Tank 50T1138), Mixer (M1121A), and Local Control Panel (50LCP1121). The DAF unit is protected from corrosion with eighteen (18) zinc anodes placed on the walls. In addition, the air saturation tank also has two (2) zinc anodes mounted on the inner tank wall, and the recirculation piping. A four (4) inch rupture disc is located in the north side of the DAF unit. The DAF Polymer System consists of a neat polymer pump (50P1611), polymer mixer, an in-line mixer, a polymer blend tank (40T1620), and a polymer feed pump (50P1640).

The DAF process is important to ensure that non-aqueous phase oil is effectively separated from the water, which is critical to prevent fouling and allow proper operation and performance of the HDBF and GAC processes.

The function of the DAF Polymer System is to prepare a polymer solution and inject the solution into the DAF Influent (DI) (prior to the DAF System). Polymer addition via the DAF Polymer System improves the oil and solids removal performance of the DAF System. Polymer will be obtained from the manufacturer in drum quantities. Non-potable Water (W2) is supplied from the Plant Water Storage Tank (50T1570). Polymer and water are mixed in the Polyblend System and the solution is stored in the Polymer Blend Tank (40T1620). Polymer solution is injected into DI piping by the Polymer Feed Pump (50P1640). The DAF System, Polymer System and DE are shown on Figures 3-4, 3-5, 3-6 and 3-7 (Equalization Tank and Skim Sump, Dissolved Air Flotation, Polymer System and DAF Effluent) respectively. The physical location of the DAF unit is shown in Sheet 48 with details shown in Sheets 51 and 62 under Appendix C "Applicable Project Drawings" of Volume I. The physical location of the polymer system is shown in Sheet 48 with details in Sheet 61. The location of the DAF Feed pumps is also shown under Sheet 48.

3.3.2 Dissolved Air Flotation System Operational Description

- Water to be treated for NAPL and solids removal is pumped via pipeline labeled DI from the EQ tank (40T1010) to the DAF System by the one of the two DAF Feed Pumps (50P1101 and 50P1102) with the opening of valves DI-02 and DI-04 associated with 50P1101 or DI-05 and DI-07 associated with second pump (50P1102). The second pump is installed as a redundant, which will increase the lifespan of each pump as their use will be cycled. Refer to Figures 3-4 and 3-5. The DAF feed pumps are placed in "AUTO" by selecting the "Plant Influent" screen (Appendix D) from HMI, and then selecting PID tuning and then "AUTO". The set point is selected which is the level in the EQ tank – this is typically 12 feet. The DAF feed pumps can also be operated manually by selecting the PID tuning icon from the "Plant Influent" screen (Appendix D) and pressing on "AUTO" until it changes to "MANUAL". The output (0-100) speed is selected with the operator watching closely the level in the EQ tank.
- 2) Flow Rate from the EQ tank is measured using DAF Influent Flow Meter (FE/FIT-1110) as illustrated in Figure 3-4.
- 3) The froth and effluent levels are measured using Level Transmitters LE/LIT-1131 (for froth) and LE/LIT-1211 (for DAF effluent) respectively (Figure 3-5). Both these level transmitters are located inside the DAF unit.
- 4) DI enters a flocculation zone which is mixed with an AFD mixer for chemical conditioning and exits the compartment to a main flotation area. This chemically conditioned contaminated waste water and the pressurized recycle flow will be mixed in the first section of the DAF near the flocculation zone of the tank.
- 5) The skimmer system has two strands of chain running above the liquid surface over two sets of sprockets, and evenly spaced flights to convey floated material over the dewatering beach and into the float hopper. Settled solids are removed from the bottom of the tank and the remaining effluent flows over an adjustable weir. A portion of the DE will be withdrawn from the effluent end of the floation compartment by the DAF recirculation pump (50P1135).
- 6) Manual controls by the operator maintain the flow to the saturation system (Figure 3-5) at a flow rate of 75 gpm measured by DAF air saturation tank flow meter (FE/FIT-1137). The flow rate can be adjusted by varying the manual valve (also called as Break-Out valve) designated as DR-03. This valve controls the pressure on the air saturation tank and the recirculation pump discharge pressure
- 7) A portion of this flow is recycled back to the DAF Unit with the operation of the pressure sustaining valve DR-04 (also labeled as PSV1134). This valve only functions as a relief valve; flow through DR-04 only occurs when the recirculation pump pressure exceeds the DR-03 valve pressure setting.
- 8) High pressure air (AHP-operated through valves AHP-09 through AHP-14) piped to the Air Flow Meter (FI-1133) is injected into the discharge of the recirculation pump directly before the saturation system. In the air saturation tank, air is dissolved into the liquid at approximately 60 to 80 psi. Excess air is expelled from the saturation system through an air bleed valve DR-V01 from the top of the tank that is recycled back to the DAF unit.

- 9) The air-saturated liquid will exit the saturation system and will be directed toward the break-out valve DR-03. Flow from the recirculation pump to the air saturation tank is monitored using flow meter 1137. The recirculation pump should be set to run at 90 to 100 psi.
- 10) As water passes into the flotation chamber and the pressure is released, minute gas bubbles form and rise to the surface, carrying suspended solids and oil droplets that adhere to the bubble surfaces. This material forms a "float" or froth at the liquid surface, which is removed by the skimmer by means of travel up the dewatering beach and discharge into the float collection chamber.
- 11) Polymer (refer to Figure 3-6) is injected into the DI (prior to DAF Unit) to enhance flotation performance. Heavy materials such as dense oil and solids settle out in the V-bottom section of the DAF, with the sludge auger rotates in one direction only, and is fabricated of right hand screws on one half and left hand screws on the other half. As the auger rotates, it draws sludge from the two ends toward the 2 inch solids suction connection located at the center of the DAF unit.
- 12) Treated water flows under a baffle and over a level-control weir into a collection launder, and discharges through the DAF effluent (pipeline labeled as DE). DE discharges by gravity flow to the DAF effluent chamber (DE Tank).
- 13) The DE Tank has over/under baffles to facilitate oil retention and minimize the amount of oil Pumped to the HBDF Unit. The DE is pumped to the HBDF Unit by opening the valve DE-01 (refer to Figure 3-7).
- 14) A portion of the DAF effluent (Figure 3-7) is checked for turbidity with the use of an online Turbidimeter AE/AIT-1245 by opening the valves FI/SA-01 and 02. The turbidity meter continually monitors the turbidity of the effluent of the DAF. It digitally displays a real time value, and the values are monitored by the PLC. These values are used to both warn the operator of water quality and to optimize the performance of the DAF. This DAF effluent from the turbidimeter is discharged to a drain in the building which eventually goes to the decon pad sump and ultimately to the containment sump in the tank farm.

SP-1 (Figure 3-4 and Table 3-1) is located immediately upstream from the DAF feed pumps to sample the influent to the DAF Unit before the polymer is injected into the DAF influent flow stream. Sampling Port SP-2 (Figure 3-5 and Table 3-1) is located after the DAF Unit to sample processed water from the DE chamber. All DAF sampling ports, flow meters, valves, and level transmitters are shown on Figures 3-4, 3-5, and 3-6.

In addition to the DAF System process stream, the system receives recycle water from the following process streams:

- Vent from the HDBF system (Cross reference with Figure 3-8), and
- Vent from the air saturation system through valve DR-V01.

Flow from the DAF system goes to the HDBF system which is described in the next section 3.4.

3.3.3 Dissolved Air Flotation System Instrumentation and Controls

The Local Control Panel (50LCP1121) of the DAF Unit monitors the following, which is transmitted to the Main Process Control Panel 50CP1001:

- On/Off, alarm, and speed status for Mixer 1121A;
- On/Off and run status for auger 1121B;
- On/Off, alarm, and speed status for Skimmer 1121C; and
- On/Off and run status for Recirculation Pump 50P1135.

The Local Control Panel (50LCP1601) of the polymer system monitors the following, which are transmitted to the Main Process Control Panel (50CP1001):

- On/Off/auto status of the polymer mixer (M1601); and
- On/Off and run status of the polymer feed pump (50P1640).

Piping and instrumentation for the DAF System, Polymer System, and DAF Effluent System are depicted schematically on Figures 3-5, 3-6 and 3-7 respectively. The following are the instrumentation and control steps (Refer to PLC screen captures titled "Plant Influent", "DAF System", "DAF Effluent Pumping" and "DAF Polymer System" under Appendix D of this manual):

- DI-01 (FCV-1021 Figure 3-4) is a pneumatic valve located on the EQ tank outlet that relays to the HMI showing open/close status. This valve is a fail/close valve and is designed to isolate the EQ tank. This valve can also be operated in the manual mode by first closing the instrument air supply to the valve, setting the slot handle into the slot and opening the valve manually. If the valve needs to be operated from the HMI again, close the valve followed by setting the slot up in its upright position, ensure availability of instrument air and then open the valve from HMI.
- 2) The DI flow (FE/FIT-1110) is monitored by the PLC, which will be used to set the DAF polymer feed rate.
- 3) The DAF Unit has a dedicated Local Control Panel 50LCP1121, and the DAF Polymer System has dedicated instrumentation and controls. Recirculation flows will be monitored by the PLC and the DAF Polymer System operation (polymer feed rate) will be controlled by the PLC.
- 4) The froth level (LE/LIT-1131) in the float collection chamber of the DAF Unit is monitored and alarmed at the PLC. The hi level alarm is connected to the phone dialer system. The lo-lo alarm will cause the PLC to shut down the froth pumps. The froth pumps (described under Section 3.9) will be operated manually, either locally or remotely at the HMI based upon a set timer.
- 5) The water level in the DAF effluent (DE) Tank will be monitored (using LT-1211) and alarmed for high and low level by the PLC. The lo-lo level alarm will cause the PLC system to shut down the filter feed pumps. A hi level alarm will cause the PLC system to shut down the DAF feed pumps. One of the two adjustable-speed filter feed pumps (described under Section 3.4) will be controlled to maintain a constant level in the DE Tank.

- 6) An online turbidimeter (AE/AIT 1235) is located to monitor turbidity of the DE, as an indicator of TSS. The turbidity meter value is displayed on the HMI. The turbidimeter has a hi level alarm if the DE turbidity reaches 100 NTU (operator adjustable set point). This alarm will display on the HMI alarm screen. This alarm is also connected to the operator phone dialer system.
- 7) Polymer feed rate will be controlled by the PLC based upon the DAF influent feed flow rate. The operator will select the desired polymer dosage rate on the HMI. The PLC will adjust the stroke speed of the polymer feed pump (50P1640) in order to maintain this polymer dosage rate.

If the equipment is placed in manual operation no PLC system controls are available. During this period the DAF feed pumps are started by placing the AFD in local mode and changing the frequency to meet the flow rate of the pumps. The DAF can be started from the local control panel on local mode. Manual operation of equipment should be closely monitored by the operations personnel.

3.3.4 Dissolved Air Flotation System and Polymer Design Criteria

The following chart provides the DAF Performance criteria.

Parameter	Design Influent Concentration	Design Effluent Concentration
TSS (mg/L)	28	14
O&G (mg/L)	20	10
PCP (µg/L)	405	360
PAH (µg/L)	17,955	8,977

DAF Performance Criteria

The major components of the DAF System and Polymer System are provided in this section with their specifications, manufacturer, and location within the Wyckoff GWTP.

Dissolved Air Flotation Unit (M1121) – Figure 3-5

- Model: DAFR6S/618-2
- Capacity: 8,500 gallons (approximate)
- Dimensions: 18 ft long and 6 ft wide
- Anticipated contents: PCPs, PAHs, O&G and TSS
- Design Flow Rate: 11 to 90 gpm
- Material of Construction: Stainless Steel 316SS (Main Body)
- Manufacturer: Westech Inc.
- Location: Treatment Building Process Area
- Manufacturer Information and As-built drawings: Volume III (Attachment 3.1) of this O&M Manual. As-built drawings for the DAF System are provided under Attachment 3.1.7.

Operation and Maintenance Data Wyckoff Groundwater Treatment Plant Wyckoff/Eagle Harbor Superfund Site, Kitsap County, Washington Contract No. W912DQ-04-D-0017, Task Order EC01

Supplemental Components for Dissolved Air Flotation System

a) Skimmer Drive (M1121C) – Figure 3-5 Model: SK32100-AZB-56C-71L/4 Capacity: 0.5 horsepower (HP) with inverter duty alternate frequency drive and 1750 rpm Manufacturer: Nord UNICASE

b) Auger Drive (M1121B) – Figure 3-5 Model: CNH-M03-6125DBY-AV-1003 Capacity: 0.33 HP and 1750 rpm Manufacturer: Nord UNICASE

c) Flotation Mixer (M1121A) – Figure 3-5 Model: SK20282NB/AZBN56C Capacity: 0.5 horsepower (HP) with inverter duty alternate frequency drive and 1750 rpm Manufacturer: Nord UNICASE

d) ASME Air Saturation Tank (50T1138) – Figure 3-5 Capacity: 2.5 scfm at 140 psig Manufacturer: Westech/Van Aire Incorporated

e) Effluent Chamber/Tank (Part of DAF unit Figure 3-5) Capacity: 400 gallon capacity Manufacturer: Westech Inc.

f) DAF Control Panel (50LCP1121) – Figure 3-5 Manufacturer: Westech

g) Recirculation Pump (50P1135) – Figure 3-5 Model:12-1 Capacity: 15- HP motor Manufacturer: Sulzer Pump and Reliance Motor

Location (Items a to g): Treatment Building Process Area Manufacturer Information (Items a to f): Volume III (Attachment 3.1) of this O&M Manual Manufacturer Information (Item g): Volume II (Attachment 2.10) of this O&M manual

Dissolved Air Flotation Polymer System (Figure 3-6)

a) Neat Polymer Solution Supply Tank Capacity: 100 gallons

b) Polymer Blend Tank (40T1620)Dimensions: 6 inch diameter by 21.75 inches tall Manufacturer: US Filter Operation and Maintenance Data Wyckoff Groundwater Treatment Plant Wyckoff/Eagle Harbor Superfund Site, Kitsap County, Washington Contract No. W912DQ-04-D-0017, Task Order EC01

c) Static In-line Mixer: Dimensions: 1.5 inch diameter Manufacturer: Koflo Corporation

d) Neat Polymer Pump (50P1611) Capacity: 1 HP; 1,725 revolutions per minute (rpm); 90 volts (V), 3 phase Manufacturer: GE

e) Polymer Feed Pump (50P1640) Capacity: 8 gallons per hour (gph) flow; 60 pounds per square inch (psi) max discharge pressure Manufacturer: LMI Milton Roy

f) Polymer System Control Panel (50LCP1601) Manufacturer: Ashland Chemical

Location (all items above): Treatment Building Process Area Manufacturer Information (all items above): Volume III (Attachment 3.2) of this O&M Manual

Dissolved Air Flotation Feed Pumps (50P1101 and 50P1102) and AFDs (50AFD1101 and 50AFD1102) (Figure 3-4)

- Model: Pump NM053SY01L07V, Motor 00318ST3QIE182T
- Capacity/Characteristics: 80 gpm at 5 ft head (260 rpm) Motor: 3 HP, 460V, 3-phase, 1.15 square ft (SF), 1800 rpm
- Manufacturer: Netzsch Inc./Weg
- Location: Treatment Building Process Area
- Manufacturer Information: Volume II of this O&M Manual (Attachment 2.8)
- AFDs: 50AFD1101/1102
- AFD Model: ACH550PC-06A9-4, 3 HP, 480V
- Manufacturer: ABB
- Location: Treatment Building Process Area
- Manufacturer Information: Volume VIII of this O&M Manual (Attachment 8.2)

Dissolved Air Flotation Influent Flow Meter (FE-1110) – Figure 3-4

- Model: Optiflux 4000 Series
- Capacity/Characteristics: Optiflux Mag Inductive Flow Meter measures the flow from EQ tank with 2 inch Teflon lining and an operating range of 0 to 100 gpm.
- Manufacturer: Krohne
- Location: Treatment Building Process Area
- Manufacturer information: Volume VIII Attachment 8.1.

Dissolved Air Flotation Air Saturation Tank Flow Meter (FE-1137) – Figure 3-5

- Model: S0723016
- Capacity/Characteristics: Optiflux Mag Inductive Flow Meter measures the flow at the recirculation system and an operating range of 0 to 130 gpm.
- Manufacturer: Krohne
- Location: Treatment Building Process Area
- Manufacturer information: Volume III Attachment 3.1.

Turbidimeter (AE/AIT-1245) – Figure 3-7

- Model: 7121000 for unit and 4028400 for flow meter
- Capacity:
 - Turbidimeter range 0 to 9999 Nephelometric Turbidity Units (NTUs) Flow meter range - 100-1,600 milliliters per minute (ml/min)
- Location: Treatment Building Process Area
- Manufacturer information: Volume VIII Attachment 8.3.

Level Transmitters DAF System (LE/LIT-1211for DAF effluent and LE/LIT-1131 for DAF froth) - Figure 3-5

- Model: Multiranger 200
- Characteristics: Calibrated at 0 to 40 ft of water with the level element XPS-15 and 10 meter cable
- Manufacturer: Miltronics
- Location: Treatment Building
- Manufacturer information: Volume III Attachment 3.1.

3.3.5 Dissolved Air Flotation System Troubleshooting

For troubleshooting DAF components, refer to Volume III – Attachment 3.1.1 under Maintenance and Parts.

- 3.3.6 Dissolved Air Flotation Optimization
 - 1) During O&M, adjustments may be necessary for Break-Out Valve DR-03 to allow optimization of the system, by changing the recycle flow rate and pressure of the pressurization system. The higher the flow rate, the more air will be required in the system. The higher the pressure, the smaller the bubble size.
 - 2) The rotational speed of the skimmer drive is also a point of optimization. The speed should be high enough to remove the solids after they reach the surface of the water to keep the effluent as clean as possible.

3.4 Hydromation Deep Bed Filtration System

This Section of the O&M Manual provides a system description, operational description, a description of instrumentation and controls for the HDBF System, the design criteria for the HDBF system, and troubleshooting procedures. Specific information related to HDBF system is provided under Section 3.4.4. Figure 3-3 provides the layout of the treatment system and shows the HDBF System located in the treatment building process area. Manufacturer information for the HDBF system is provided under Volume IV of the manual.

3.4.1 Hydromation Deep Bed Filtration System Description

The HDBF System follows the DAF System in the Wyckoff GWTP and precedes the Carbon Adsorption System. The principal function of filtration system is to remove suspended solids from DAF System effluent. This protects the carbon beds from fouling. Although this filter is designed to remove solids, the system will also remove some non-aqueous phase oil (LNAPL and DNAPL) that is not removed by the DAF System. If removal of non-aqueous phase oil becomes excessive, then fouling of the filter is possible. An automatic backwash cycle is incorporated into the HDBF System to remove the build up of solids in the filter media. The HDBF System and backwash cycle are shown on Figure 3-8 (HDBF System).

HDBF System components include the following:

- Deep Bed Filter,
- Filter Feed Pumps (2), and
- Backwash Pumps (2).

Backwash supply water is provided from the Effluent Tank and is transferred to the filter for backwashing. After completing the backwashing procedure, the cleaned media filter is placed on-line for regular filtration.

The physical location of HDBF unit is shown in Sheet 48 with details shown in Sheet 54 under Appendix C "Applicable Project Drawings" of Volume I. The locations of the DAF Feed pumps and backwash pumps are also shown under Sheet 48.

3.4.2 Hydromation Deep Bed Filtration System Operational Description

The operational description for the HDBF System is as follows:

- DE is pumped through the filter system by filter feed pumps (50P1241 and 50P1242) by opening valves DE-02, 04, 05 and 07 (Figure 3-7). The second pump 50P1242 (associated valves DE-05 and 07) is installed as a redundant, which will increase the lifespan of each pump as their use will be cycled. The designation of DE changes to filter influent (pipeline labeled as FI) after the two filter feed pumps (Refer to Figure 3-7).
- During the filtration cycle, filter influent valve AV-1261 and the filter discharge valve AV-1262 will open. The liquid enters the top of the filter vessel, flows through the media, and discharges from the vessel as filter effluent (pipeline labeled as FE) to carbon adsorbers. Refer to Figure 3-8.
- 3) After the filter operates in filtration mode for several minutes, the filter vent valve (AV-1266) will open. The filter vent valve cycles open and closed (5 minutes every hour) throughout the rest of the filtration cycle. The vent valve prevents the build up of air or gas in the vessel. The filter vent valve discharge is directed back to the DAF Unit.
- The filter requires backwashing on a frequent basis. When the pressure differential 4) level reaches a pre-determined pressure setting, the filter backwash sequence is initiated. In addition to the pressure differential backwash set point, the pre-determined level for the filtration cycle is currently set for a 12 hour time cycle before it automatically switches to a backwash cycle mode. This pre-determined level is also dependent on the differential pressure across the HDBF which will be set once the plant is fully operational and operator will adjust to the demands/needs of the backwash cycle. The source for backwashing flow is provided by the Effluent Tank (Section 3.6) with the use of backwash pumps. As part of a initial pre-startup, the discharge valves BWS-04 or 07 associated with the backwash pumps were throttled so that they provide 80 gpm flows for backwash operation of the HDBF unit. This setting will remain constant during normal operation with the exception of the higher flow requirement for GAC backwash (Section 4.4.4). As the solids loading increases, the resistance to flow also increases. The backwash sequence is initiated by one of the three pre-determined levels: a differential pressure set point (set at 20 psi), filtration timer timing out (set at 12 hours), or by pressing of the manual index button whichever occurs first.
 - a) The first cycle in the backwash sequence is the agitation cycle. The preset time for the agitation cycle is 1 minute. During the agitation cycle, the backwash supply valve (AV-1263) opens while all other valves are closed. The media agitator starts and fully agitates the media bed, turning the vessel volume into homogeneous slurry. The agitation cycle continues for the preset time to assure both the fluidization of the media bed and the separation of the captured oil and solids from the media.

b) When the agitation timer has timed out, the filter enters the backwash cycle. The agitator continues to agitate and scrub the media and to rotate the backwash scrubber basket. The backwash discharge valve (AV-1264) and the backflow valve (AV-1267) opens. During the backwash cycle, liquid flows into the filter vessel through both the filter influent (supply valve - AV-1261) and the backflow valve (AV-1267).

The liquid, which flows through the backflow valve (AV-1267), flows up through the clean discharge screens. The very concentrated dirty liquid in the vessel flows out through the slots in the rotating wedge wire scrubber basket and out through the backwash discharge valve (AV-1264). The oil and solids captured in the media bed during the filtration cycle is carried out with the backwash liquid. The backwash flow rate is controlled by the backwash discharge orifice (RO-102 in Figure 3-8). The backwash discharge orifice creates a back pressure on the filter. The wedge wire slots in the media scrubber basket allow the oil and solids to pass through the backwash screen and out the backwash discharge. The wedge wire slots are sized to prevent the walnut shell media from escaping the closed loop. The process water required during the backwash cycle is filtered water obtained from the Effluent Tank after filter and carbon adsorption processes, no dirty backwash water will be used.

c) When the backwash cycle timer times out, the delay cycle begins. The backwash supply valve (AV-1263) and the backflow valve (AV-1267) close. The agitator continues to operate for a period of time after the backwash supply valve (AV-1263) has closed. The backwash scrubber basket must continue to rotate whenever the backwash valve (AV-1263) is open. When the agitator has stopped, the filter media will settle and cover the clean wedge wire discharge plenum. Without this delay, the media would be pulled into the wedge wire slots with sufficient velocity to cause plugging of the clean discharge screens.

In summary, the backwash operation steps include the following:

- Backwash source (BWS) from backwash pumps (50P1351/1352);
- Backwash pump valves throttled to 80 gpm flow;
- BWS enters the bottom of the HBDF Unit; and
- Dirty backwash water comes out of the top of the HBDF Unit and enters the dirty Backwash Tank (Figure 3-11) as Backwash Effluent (BWE).

d) After the delay cycle has timed out, the recirculation cycle starts. During the recirculation cycle, the recirculation valve (AV-1265) opens along with opening of the filter influent (supply valve - AV-1261) and liquid flows through the filter media bed. The filter bed is set or compressed and any residual dirty liquid in the media bed is transferred back to the dirty backwash tank (40T1440). When the recirculation timer has timed out, the recirculation valve (AV-1265) closes, and the clean discharge valve (AV-1262) opens. The filter is again ready for filtration. During this period the backwash effluent valves for the carbon absorbers need to be closed BWE/FFS-01 to 06.

In summary, the recirculation (forward flush) operation steps include the following:

- The BWS enters the top of the HBDF Unit; and
- Leave the bottom of the HBDF Unit as forward flush effluent (FFE) and discharges into the Dirty Backwash Tank.

In addition to the influent flow from the DAF Unit, the HDBF Unit receives recycle water from the by-pass (BYP) filter influent recycle from GAC#1 designated as FI/RCY/BYP (cross reference with Figure 3-9).

Sampling port SP-3 (V-106 from Filtra Systems manual) is located (Figure 3-8 and Table 3-1) to sample contaminated water from the DAF System prior to entering the HDBF System. Sampling port SP-4 (V-105 from Filtra Systems manual) is located (Figure 3-8 and Table 3-1) to sample filtered water from the filter system prior to entering the GAC System. Sampling port SP-15 is located (Figure 3-8 and Table 3-1) on the backwash effluent side to determine the clarity of water. Figure 3-8 shows the details of components inside the system.

Flow from the HDBF system goes to the GAC system which is described in the next section 3.5.

Following steps provide the sequence to operate the HDBF system. All operation cycles for the HDBF System are automatic and will be run by the PLC. Once the pre-start procedures are completed by the operator, the remaining functions of the HDBF filter is fully automatic.

1) Pre-Start

- **a.** Insure instrument air (85 psi) is on to the system (All valves are closed at this point. All valves closed when solenoids are de-activated).
- **b.** Place the Agitator 217SS Selector Switch in the auto position, otherwise the filter will not run.
- c. The operator will verify whether the HDBF panel disconnect is in the "ON" position
- **d.** Pull out the Master Stop and press Master Start/Fault Reset Push Button 215PB-2 to energize:
 - i. Master Control Relay;
 - ii. Manual Controls;

- iii. Sensors; and
- **iv.** Power on Pilot Light 216LT is on.
- e. Clear any faults by pressing the Master Start/Fault Reset Push Button 215PB-2.

Filter will not start with any faults present.

2) Start-Up and Run

- **a.** When Agitator 217SS Selector Switch is in the Auto Position:
 - **i.** Filter Feed (Influent) Pump is energized.
 - **ii.** Initial Recirculation Cycle Timer (T1).
 - **iii.** Filter Supply (Influent) valve Solenoid FV1261 energizes. Filter Supply (Influent) valve AV1261 opens.
 - iv. Recirculation (Forward Flush Effluent) valve Solenoid FV1265 energizes. Recirculation (Forward Flush Effluent) valve AV1265 opens.
 - v. Filter Running Pilot Light 264LT is on.
 - vi. Recirculation Cycle Pilot Light 269LT is on.
- **b.** Initial Recirculation Cycle Timer (T1) times out:
 - i. Recirculation (Forward Flush Effluent) valve Solenoid FV1265 de-energizes
 - ii. Recirculation (Forward Flush Effluent) valve AV1265 closes.
 - **iii.** Recirculation Cycle Pilot Light 269LT de-energizes.
 - iv. The following are energized:
 - (1) Filtration Cycle Minute Counter (C1) begins counting minutes.
 - (2) Filtration Vent Minute Counter (C2) begins counting minutes.
 - (3) Clean Discharge (Effluent) valve Solenoid FV1262 energizes. Clean Discharge (Effluent) valve AV1262 opens.
 - (4) Filter Cycle Pilot Light 265LT is on.
 - v. All Backwash Sequence Timers are reset.

At this point the Filter is now in operation. Filtration continues until a backwash sequence is initiated or the filter is halted for reasons described in Step 8. The filtration flow rate and the recirculation flow rate are to be controlled by the system flow control valve. Separate valve set points are to be used when switching between recirculation and filtration. The filtration minute counter (C1) is to be adjustable.

3) Filtration Cycle

- **a.** Filtration Vent Minute Counter (C2) counts out:
 - i. Vent valve Solenoid (FV1266) is energized. Vent valve (AV1266) opens.
 - **ii.** Re-vent Timer (T2) begins timing.
 - **iii.** Filtration Vent Minute Counter (C2) is reset.
- **b.** Re-vent Timer (T9) times out:
 - i. Filtration Vent Minute Counter (C2) begins counting minutes.
 - **ii.** Vent valve Solenoid (FV1266) is de-energized. Vent valve (AV1266) closes.

The vent valve should be open only during the filtration cycle or the filtration with vent cycle. If the vent valve is open in any other cycle, it is a fault.

4) Backwash Cycle

- **a.** The filter remains in Filtration Cycle until one of the following occurs:
 - **i.** The Differential Pressure Indicating Transmitter-1281 across the filter media bed reaches 20 pounds per square inch (differential).
 - **ii.** The Filtration Cycle Minute Counter (C1) counts out.
 - iii. The Operator presses the Manual Backwash Push Button (351PB).
- **b.** The Filtration With Vent Cycle:
 - i. Filtration Cycle Pilot Light (265LT) energizes.
 - ii. Filter Vent valve Solenoid (FV1266) energizes.
 - (1) Filter Vent valve (AV1266) opens.
 - (2) Backwash Cycle Pilot Light (267LT) flashes during venting.
 - **iii.** Filtration With Vent Delay Timer (T2) begins timing.
 - **iv.** Filtration With Vent Delay Timer (T2) times out.
 - v. The Filter Clean Discharge (Effluent) valve Solenoid (FV1262) is de-energized. The Filter Clean Discharge (Effluent) valve (AV1262) closes.
 - vi. The Filter Supply (Influent) valve Solenoid (FV1261) is de-energized.
 - vii. The Filter Supply (Influent) valve Solenoid (AV1261) closes
 - viii. The Filter Vent valve Solenoid (FV1266) is de-energized. The Filter Vent valve (AV1266) closes.
 - **ix.** Delay One, Filter Clean Discharge (Effluent) valve Closed Delay Timer (T5), starts and times out.
 - **x.** Delay Cycle Pilot Light (268LT) is energized.
 - xi. Backwash Cycle Pilot Light (267LT) energizes.
 - xii. Filter Supply (Influent) Pump is de-energized and Backwash Supply is energized.
 - xiii. Backwash Supply valve Solenoid (V1263) is energized. Backwash Supply valve (AV1263) opens.

During filtration with vent, the filter remains in filtration, processing liquid. The filter discharge (effluent) valve (AV-1262) and the process inlet (influent) valve (AV-1261) remain open and the filter feed (influent) pump remains on.

c. Agitation Cycle

- **i.** Agitation Cycle Timer (T3) begins timing.
- **ii.** Filtration Cycle Minute Counter (C1) is reset.
- **iii.** Filtration Vent Minute Counter (C2) is reset.
- iv. The following are energized:
 - (1) Agitator Motor (M1260) is energized.
- v. Delay Cycle Pilot Light (268LT) is de-energized.
- vi. Agitation Cycle Pilot Light (266LT) is on.
- vii. Agitation Cycle Timer (T3) times out.

d. Backwash Cycle

- **i.** Backwash Cycle Timer (T4) begins timing.
- **ii.** Agitation Cycle Pilot Light (266LT) is de-energized.
- iii. The following are energized:
 - (1) The Backflow valve Solenoid (FV1267).
 - The Backflow valve (AV1267) opens.
 - (2) The Backwash Cycle Pilot Light (267LT).
 - (3) Backwash Discharge (Effluent) valve Solenoid (FV1264). Backwash Discharge (Effluent) valve (AV1264) opens.
- iv. Backwash Cycle Timer (T4) times out.

e. Delay Cycle

- i. Delay Two Cycle Timer (T6) begins timing.
- ii. Delay Cycle Pilot Light (268LT) is energized.
- **iii.** Agitator Stop Delay Timer (T7) begins timing.
- iv. The Following Are De-Energized:
 - (1) Backwash Discharge (Effluent) valve Solenoid (FV1264). Backwash Discharge (Effluent) valve (AV1264) Closes.
 - (2) Backwash Cycle Pilot Light (267LT)
 - (3) Backflow valve Solenoid (FV1267). Backflow valve (AV1267) closes.
- v. Agitator Stop Delay Timer (T7, 15 Sec.) times out.
- vi. Agitator Motor (M1260) is de-energized.
- vii. Backwash Supply valve Solenoid (FV1263) is de-energized. The Backwash Supply valve (AV1263) closes.
- viii. Backwash Supply Pump is de-energized and Filter Supply is energized.
- **ix.** Delay three cycle timer (T6, 45 sec.) times out.

f. Recirculation Cycle

- i. Recirculation Cycle Timer (T8) begins timing.
- **ii.** Delay Cycle Pilot Light (268LT) is de-energized.
- **iii.** Filter Supply (Influent) valve Solenoid (FV1261) is energized. Filter Supply (Influent) valve (AV1261) opens.
- **iv.** Recirculation (Forward Flush Effluent) valve Solenoid (FV1265) is energized. Recirculation (Forward Flush Effluent) valve (AV1265) opens.
- v. Recirculation Cycle Pilot Light (269LT) is energized.
- vi. Recirculation Cycle Timer (T8) times out.

The Recirculation Timer (T8) is to be adjusted with an initial setting to be three (3) minutes.

g. Resume Filtration Cycle

i. Filter operation resumes as described in Step 3 unless filter shutdown (Step 6) has been initiated.

5) Agitator Control

- **a.** The Operator places the Agitator Selector Switch (217SS) in the Hand Position.
 - i. The Agitator will run but all other functions will be de-activated.

With the Agitator in Manual Mode, by using the Manual Overrides on the Solenoids, the Filter can be temporarily operated in any cycle. The Filter should be operated using this method only under emergency condition with proper supervision.

6) Filter Shutdown

- **a.** When the Filter completes a backwash sequence as described in Steps 4.a.i through 4.g.
 - i. The Operator may push the Master Stop Pushbutton (215PB-1) de-energizing:
 - (1) Master Control Relay;
 - (2) Agitator Controls;
 - (3) Sensors; and
 - (4) Power On Pilot Light (216LT).
 - **ii.** Re-start the filter as described, beginning with Step 1.

The Filter should always be backwashed prior to a shutdown. An automatic shutdown function is programmed into the PLC where the filter is automatically backwashed, returned to filtration, and then shutdown.

7) Master Stop, Power Interruption, Or Filter Fault

a. Master Stop

Push Master Stop Push Button (215PB-1).

- **a.** Power Interruption
 - i. All Solenoid valves will de-energize. All valves will close.
 - **ii.** The Filter PLC will de-energize (the cycle status is retained during a power outage).
- **b.** Major Filter Fault
 - i. A major Filter fault will halt the Filter.
 - ii. The Filter PLC will retain the Filter Cycle Status.
 - iii. All Solenoid valves will de-energize. All valves will close.
- **c.** Restarting the Filter
 - i. After correction of a stop condition, power loss, or filter fault, the Operator must manually restart the Filter as described, beginning with Step 1.
 - **ii.** If the Filter was stopped in the Filtration Cycle, the Filter will restart in the Recirculation Cycle, and then resume the Filtration Cycle, as described in Step 4.f.
 - **iii.** If the Filter was stopped while in a Backwash Sequence, the Filter will restart the entire Backwash Sequence, as described in Step 4.

8) Fault Circuit Operation

- **a.** Fault Conditions Major:
 - (1) Filter Agitator Motor Phase Monitor tripped.
 - (2) Filter Agitator Motor Overload tripped.
 - (3) Filter feed pump not running.
 - (4) Backwash pump is not running.

If the backwash pump is not running, the Media Agitator will be stopped, in addition to the alarm being annunciated.

- **b.** Fault Circuit Operation:
 - i Any of the above listed faults till energize the "Filter Fault" Pilot Light.
 - ii The Filter Fault Pilot Light will remain on until the fault condition is corrected and the Master Start/Fault Reset Push Button 215PB-2 is pressed.

For additional information on start up, operations (including controls) and shut down, refer to Section 4 and other sections of the Filtra Systems Manual under Volume IV of this manual.

3.4.3 Hydromation Deep Bed Filtration System Instrumentation and Controls

Piping and instrumentation for the HDBF System is depicted schematically on Figure 3-8. This figure is to be used in conjunction with Figures 3-7, 3-9 and 3-10. This system is automated and functions are controlled through the PLC. Theory of operations falls into the troubleshooting and repair of the unit. The following are the instrumentation and control steps (Refer to PLC screen captures titled "DAF Effluent Pumping" and "Media Filter" under Appendix D of this manual):

- Effluent from the DAF Unit is pumped to the HDBF System by one of the two filter feed pumps. The pump speed will be controlled to maintain the liquid level (LE/LIT-1211) in the DE Tank. Water level in the DE Tank will be monitored at the PLC and have high-level and low-level alarms. The filter feed pumps can be operated manually by selecting the PID tuning icon from the "DAF System" screen (Appendix D) and pressing on "AUTO" until it changes to "MANUAL". The output (0-100) speed is selected with the operator watching closely the level in the DAF effluent chamber.
- 2) Influent to and effluent from the filter will be controlled by pneumatically actuated valves AV-1261 and AV-1262 respectively (Figure 3-8).
- 3) Differential pressure across the filter (DPIT-1281) is displayed on the HMI to determine when backwashing is required. High differential pressure alarm set-points are only adjustable through the PLC system.
- 4) Filter backwashing cycles are automatic; the operator will assure that the backwash pumps are throttled down to 80 gpm during normal operation of the plant. Refer to Figure 3-10 for backwash pump location. Backwash flow rate will be measured and indicated at the PLC. The PLC can be used to allow the backwash pump to be stopped automatically on a time basis. A sample tap (SP-16) is provided on the backwash

effluent line to allow operators to visually monitor when the water is clean, indicating that backwashing is complete and can be halted. In addition, the filter can also be manually backwashed. Backwash operation includes the agitation cycle, backwash cycle, three delay cycles and the recirculation cycle as referenced in Figure 3-8.

5) When backwashing is completed, the backwash pump will automatically stop and the HDBF valves re-configured automatically to place the filter in the normal filtering operating mode.

If the equipment is placed in manual operation no PLC system controls are available. During this period the filter feed pumps are started by placing the AFD in local mode and changing the frequency to meet the flow rate of the pumps. The HDBF can be started from the local control panel on local mode. Manual operation of equipment should be closely monitored by the operations personnel.

3.4.4 Hydromation Deep Bed Filtration System Design Criteria

The major components of the HDBF System are provided in this section with their specifications, manufacturer, and location within the Wyckoff GWTP.

Hydromation Deep Bed Filtration System 50M1260 – Figure 3-8

- Model: FDB-7P
- Capacity: 207 gallons
- Dimensions: 3 ft feet diameter x 11 ft high
- Anticipated contents: PCPs, PAHs, O&G and TSS
- Material of Construction: Stainless Steel 316L
- Filter Media: 12/20 mesh black walnut shells
- Manufacturer: Filtra Systems
- Location: Treatment Building Process Area
- Manufacturer Information and As-built Drawings: Volume IV of this O&M Manual. As-built drawings for the HDBF System are provided under Sections 7, 8, 9 and 10.

Filter Feed Pumps (50P1241 and 50P1242) and AFDs (50AFD1241 and 50AFD1242) – Figure 3-7

- Model: Pump 811S1.5x1-8, Motor 00736ST3QIE213T
- Capacity/Characteristics:
 - 70 gpm @ 158 ft head Motor: 7.5 UD, 460V, 2 phase, 1, 15 SE, 260
 - Motor: 7.5 HP, 460V, 3-phase, 1.15 SF, 3600 rpm
- Manufacturer: Griswold/Weg
- Location: Treatment Building Process Area
- Manufacturer Information: Volume II of this O&M Manual (Attachment 2.3)
- AFD's: 50AFD1241/1242
- AFD Model: ACH550PC-015A-4, 10 HP, 480V
- Manufacturer: ABB
- Location: Treatment Building Process Area
- Manufacturer Information: Volume VIII of this O&M Manual (Attachment 8.2)

Operation and Maintenance Data Wyckoff Groundwater Treatment Plant Wyckoff/Eagle Harbor Superfund Site, Kitsap County, Washington Contract No. W912DQ-04-D-0017, Task Order EC01

Backwash Pumps (50P1351 and 50P1352) – Figure 3-10

- Model: Pump 811-4x3-10
- Capacity/Characteristics:
 - 330 gpm at 69 ft of head
 - 15 HP, 460V, 3-phase, 1.15 SF, 1800 rpm
- Manufacturer: Griswold/Weg
- Location: Treatment Building Process Area
- Manufacturer Information: Volume II of this O&M Manual (Attachment 2.4)

Backwash Source Flow Meter (FE-1371) – Figure 3-10

- Model: Optiflux 4000 Series
- Capacity/Characteristics: Optiflux Mag Inductive Flow Meter measures the flow to effluent tank with an operating range of 0 to 625 gpm.
- Manufacturer: Krohne
- Location: Treatment Building Process Area
- Manufacturer information: Volume VIII Attachment 8.1.
- 3.4.5 Hydromation Deep Bed Filtration System Troubleshooting Procedures

For troubleshooting the HDBF system, refer to Volume IV - Section 5 – Troubleshooting.

3.5 Granular Activated Carbon System

This Section of the O&M Manual provides a system description, operational description, a description of instrumentation and controls for the GAC System, the design criteria for the GAC system and troubleshooting procedures. Specific information related to GAC system is provided under Section 3.5.7. Figure 3-3 illustrates the layout of the treatment system and shows the GAC System located in the treatment building process area.

3.5.1 Granular Activated Carbon System Description

The GAC System follows the HDBF System in the Wyckoff GWTP and precedes the Effluent Tank. The principal function of the GAC System is to remove aqueous-phase PAHs and PCPs from solution via adsorption. The GAC System may also remove some non-aqueous-phase oil and suspended solids, although this is not its primary function. The DAF and HDBF Systems are included in the treatment train to remove these constituents and avoid fouling the GAC. The GAC System is the last treatment process in the sequence; therefore, PAH and PCP levels in the GAC System effluent should be lower than the discharge limits (See Table 1-1). A backwash cycle is incorporated into the GAC System to remove the build up of solids in the carbon. The GAC System and Backwash cycles are shown on Figure 3-9 (GAC System).

GAC System components include five GAC adsorbers. These adsorbers are identified as GAC-1, GAC-2, GAC-3, GAC-4 and GAC-5. Backwash supply water is provided from the Effluent Tank using backwash pumps and is transferred to the GAC Adsorbers.

The physical location of GAC system is shown in Sheet 48 under Appendix C "Applicable Project Drawings" of Volume I.

3.5.2 Granular Activated Carbon System Operational Description

- 1) The GAC System (Figure 3-9) consists of five GAC adsorbers of which three of the adsorbers are in service at any given time and operated in series. The fourth and fifth adsorbers are on stand-by. The first of the three adsorbers is the lead, second is the middle and the third is the lag adsorber. HDBF effluent (FE) enters the first of the three GAC adsorbers in the system.
- 2) Piping and valves are installed to allow the different possible sequencing permutations for operating three GAC adsorbers in series. Tables 4-4 a to e provide five combinations for operating any of three GAC adsorbers in series. GAC effluent (labeled as PLE) from the three adsorber system enters the effluent tank described under Section 3.6.
- 3) GAC adsorbers may be backwashed occasionally, although backwashing should be minimized and restricted to the active lead GAC adsorber under normal conditions.
- 4) Backwashing will be performed if the pressure drop across the adsorber becomes too high – in this case 5 pounds per square inch differential [psid] above clean carbon differential pressure [typically around 4 psi] or when complete breakthrough occurs, in an effort to extend carbon service time or on a operator performing a backwash operation on a timed basis. The clean carbon differential pressure is typically around 4 psi, which means that the high differential pressure will be 9 psi. It is recommended to perform backwash of each adsorber that is in operation once a month until operational conditions during O&M warrant an increased or reduced frequency. If lower pressure differentials are observed (less than 4 psi), backwash frequency may be reduced beyond once a month. Pressure gauges PE/PI/PT-1311 to 1315 record the effluent pressures of each of the individual adsorbers.
- 5) Backwashing will also be performed after the installation of new carbon to remove carbon fines. Details on backwash procedures are provided under Section 3.5.4 and 4.7.4.
- 6) Backwash water is provided from the Effluent Tank (Figure 3-10) and conveyed by the backwash pumps 50P1351/1352 to the GAC System. Backwash pumps will be operated to provide a 600 gpm flow measured by Backwash flow meter FE/FIT-1371 (Figure 3-10) for GAC adsorber backwashing.
- 7) Dirty backwash water will be discharged to the dirty backwash tank (Figure 3-11).

Sampling Ports SP-05, SP-06, SP-07, SP-08, SP-09 and SP-10 (Figure 3-9 and Table 3-1) are located to sample treated water from each of the five carbon adsorbers and from the common effluent to ensure that contaminant levels are below discharge levels and to determine when carbon change out is warranted. All GAC System sampling ports are shown on Figure 3-9. Sampling Port SP-16 (cross reference with Figure 3-8) is located on the backwash effluent side to determine the clarity of water and shut down backwash operations.

In addition to the effluent flow from the HBDF Unit (FE), the GAC adsorber receives and sends water from and to the following streams:

• FI bypassing the HBDF Unit designated as FI/BYP (cross reference with Figure 3-7);

Flow from the GAC system goes to the effluent tank which is described in the next section 3.6.

3.5.3 Description of Carbon Change-Out Procedures

When it becomes necessary to replace the carbon in the lead bed, that adsorber will be taken off-line for change-out. The adsorber sequence will be modified so that the former GAC-2 becomes GAC-1, the former GAC-3 becomes GAC-2, and the former standby bed (GAC-4) containing fresh carbon becomes GAC-3 in the series. Carbon will be changed out as described below with uncontaminated water in the adsorber. Spent carbon saturated with water will be removed out of the adsorber into a tank truck located on the decontamination pad, using methods specified below. Once in the truck, excess water will be drained from the spent carbon using air pressure to accelerate the process. Drained water will be returned either to a tank for treatment (Dirty Backwash Tank – Figure 3-11 or Storm-water Recycle Tank – Figure 3-14), or to a floor drain (for subsequent treatment). Virgin/re-activated carbon will be conveyed from a truck to the carbon adsorber using methods as described below.

If one or both of the following conditions are met, a carbon change-out will be initiated.

- 1) PCP or PAH concentrations from the middle carbon effluent exceeds the discharge limit (refer to Table 1-1).
- 2) The lead carbon effluent PCP or PAH concentration is greater than 90 percent of the lead carbon influent PCP or PAH concentration.

If neither of the above conditions is met but the effluent concentration from the lag carbon adsorber is above the non-qualified detection limit (no U or J flag qualifiers) for either PCP or any individual PAH, the lag carbon adsorber will be re-sampled and analyzed to verify the originally reported laboratory results. If the lag carbon adsorber effluent concentration is verified, a carbon change-out shall be initiated.

When contaminant saturation has been identified in an adsorber, the adsorber will be taken off-line and isolated from the process stream as identified in the previous paragraph. The carbon in the adsorber must then be removed and replaced with fresh carbon. When it is determined that carbon should be removed from an adsorber, the procedure discussed below should be followed.

There are two options to remove the carbon as slurry. One option is to use air as the motive force. The other is to use water as the motive force. Due to piping pressure limitations, carbon will be transferred using water. The air change out method incase planned to be used in the future is provided under Tigg's O&M manual listed under Volume V – Section 7.1.2.1.

For this size adsorber the container is usually a bulk trailer. The container should have a drain for removing the excess water from the carbon (prior to transportation).

To ensure a proper transfer of carbon from the adsorber, it is necessary to isolate the adsorber from the process stream and to close any vent valves. This is required for pressurization of the adsorber vessel. Valves needed to isolate the adsorbers are provided under Tables 4-5a to 4-5e.

To initiate the carbon transfer process for an adsorber, follow the steps detailed below:

- 1) Verify availability of water in the effluent tank the tank should be at full capacity.
- 2) Prepare for carbon removal by closing all valves and any other sample or flush valve.
- 3) Ensure both the backwash pumps (50P1351 and 50P1352) setting on the BWS-04 (associated with 50P1351) and BWS-07 (associated with 50P1352) values is configured and will provide treated water for routine backwash process (600 gpm for 15 minutes) for that adsorber. One of the values needs to be completely open and the other value partially closed to provide the desired 600 gpm flow.
- 4) Complete a backwash of the adsorber to be backwashed as described in Section 4.4.4. This will be a routine 15 minute backwash process.
- 5) Complete the following sequence:
 - a. Ensure the adsorber is full of water by opening the valves CAV-# or CF-#.
 - b. Ensure one of the backwash pumps (50P1351 or 50P1352) setting on the BWS-04 or BWS-07 valves will provide treated water at 100 gpm by partially opening of one of the valves and checking the backwash flow meter FE/FIT-1371.
 - c. Open the BWE/FFS-01 and the corresponding 6 inch valve (BWE/FFS-#) for the GAC to be backwashed and push approximately 100 gpm of clean or treated water through the adsorber. # here is designated as 02 to 06 for adsorbers GAC-1 to GAC-5, respectively depending upon which adsorber the spent carbon will be removed.
 - d. A pressure of 10 20 psi at this flow rate should transfer the carbon to the bulk trailer. This can be confirmed with effluent pressures read at PE/PIT-1311 to 1315.
 - e. The carbon discharge valves CD-01 to 05 will need to be opened after the pressure on the tank has been allowed to build to this level or slightly higher.
 - f. Carbon will usually be pushed out at a rate of 1-3 pounds of carbon per gallon of water. However, there must be continuous flow.
 - g. Once all the carbon is out of the adsorber, an inspection through the manway may result in a wash down of any hanging carbon and a repeat of this step to push the remaining carbon back to the bulk trailer. In addition, inspect the diffuser nozzles

- h. During this carbon removal process, the bulk trailer will need to be drained at a rate similar to the fill of 100 gpm. Usually the draining will require frequent stopping and starting of the feed to the 3-inch discharge line. This stopping and starting can be accomplished by closing the CD-01 to CD-05 valves. When this occurs, the discharge pressure on the backwash pump must be either maintained so as not to rupture the pressure disk or it must be shut down to avoid over pressurization.
- i. When the carbon removal process is completed, close the carbon discharge valves CD-01 to CD-05 and all the process valves and prepare to add fresh carbon as described in below.

<u>Note</u>: After completing steps 1 through 5 there is still the possibility of a portion of spent carbon remaining in the bottom head. Therefore, open the manway to inspect the adsorber. Depending on the quantity and location of the carbon, it may be necessary to use a hose to wash it into the bottom of the head and/or repeat the above backwashing/air pressure steps after closing the manway.

The following procedure will be used to transfer fresh carbon from a truck trailer into an adsorber after the spent carbon is removed.

- 1) Fresh carbon will arrive in bulk trailers, each containing 10,000 pounds of carbon for the fill of two adsorbers. Each truck will have to be filled with water prior to carbon transfer into the adsorber.
- 2) The quantity of water required for 10,000 pounds of dry, fresh carbon is approximately 5,500 gallons, and for wet reactivated carbon is approximately 4,300 gallons.
- 3) Most trucks are not designed as American Society of Mechanical Engineers (ASME) code pressure adsorbers; therefore, an air supply of 100 standard cubic feet per minute (scfm) and a relatively low pressure approximately 15 pounds per square inch gauge (psig) will be required as the motive force for the transfer of carbon. Typically the carbon change out vendor provides air that comes with the truck or plant air line will be required to be connected to the bulk trailer.
- 4) Upon arrival of the truck, 3 inch hoses should be connected to the carbon inlet line (valves CF-01 to 05 Figure 3-9) on the adsorber to be filled.
- 5) During the carbon fill process, air within the adsorber needs to be vented as the carbon slurry is introduced. To vent the adsorber during fill operations, open valves GAC1-V01 to GAC5-V01 on the city water inlet line.
- 6) WARNING However, a venting must occur for efficient transfer of GAC from the bulk trailer to the adsorber. It should be noted that the FRP piping associated with the GAC adsorbers can handle only 10 psi maximum pressure. Care should be taken to ensure that proper venting takes place during transfer of carbon to the adsorber.
- 7) As the end of the carbon transfer nears, it may be necessary to vent excess water from the adsorber. Water discharged from the vent or GAC1-V01 to GAC5-V01 valve (being used as a vent), should be directed to the appropriate treatment area for processing – this water will drain to the building trench drain and to the decontamination pad sump and eventually to the tank farm containment sump.

The following two actions must be taken prior to placing an adsorber online:

- 1) The carbon particles have been classified/segregated (Section 3.5.4); and,
- 2) All of the air has been removed from the carbon pores (Section 3.5.5).

If these steps are not completed, premature breakthrough of the contaminants can occur and thus there may be poor utilization of the carbon.

3.5.4 Backwashing to Segregate Carbon Procedures

The carbon should always be segregated by backwashing in each bed prior to the adsorbers being placed online. It is performed in order to segregate the carbon particles, loosening them up and lift the bed. Backwashing is to reverse water flow through the carbon bed to remove sediment and to fluff the carbon. This is important so that the carbon particles will always return to their same relative position in the bed after each backwashing operation. If the bed is not segregated, the carbon particles will change position and the adsorption zone (where adsorption is occurring) will be disturbed resulting in channeling, turbulence and poor utilization of the carbon and early breakthrough of organics.

Initial backwashing (after a carbon change out) should be performed at a rate of 600 gpm for 45 minutes. Water from effluent tank will be used for this operation. Refer to steps under Section 4.4.4 for backwash operational procedures.

Subsequent to backwashing, the system is ready to be de-aerated/pre-wetted as described in the following section (Section 3.5.5). This is performed only on adsorbers after a carbon change-out and not during a regular backwash operation.

3.5.5 De-aerating and Pre-wetting Procedures

As discussed previously, it is necessary to ensure that the carbon bed is properly de-aerated prior to placing the unit in service. This is required to ensure proper flow through the bed to eliminate channeling, reduce pressure drop, and prevent premature breakthrough. This is performed only after a carbon change out and a 45 minute backwash is performed not after a routine 15 minute backwash.

A bed of carbon consists of the following:

Void volume - 40%, Pore volume - 40%, and Carbon skeleton - 20%.

A relatively long time is required for water to enter the pores and displace the air since the pores in dry carbon are filled with air and some adsorbed oxygen. Approximately 90% of the pores may be filled with water after 24 hours at ambient temperature of 70 degrees Fahrenheit (° F). In order to have the carbon pre-wetted, the adsorber should remain filled with water for at least 24-48 hours with the carbon fill line open CF-01 to 05 (which is located in the front of the adsorber and runs up the side and empties into the top). Refer to Tigg's as-built drawings showing locations of the carbon fill lines (Section 2 - Volume V of this manual). Having this valve open will permit trapped air to escape. Air can be in trapped within the carbon, so in order to remove all the trapped air, the bed should be backwashed for 10 to 15 minutes after the carbon is pre-wetted, prior to being placed on-line. The backwash cycle should be repeated after 2 or 3 days operation in order to remove any remaining air which collects in the bed.

3.5.6 Granular Activated Carbon System Instrumentation and Controls

Piping and instrumentation for the GAC System is depicted schematically on Figure 3-9 of this O&M Manual. The following are the instrumentation and control steps (Refer to PLC screen captures titled "GAC filters" under Appendix D of this manual):

- 1) Influent (FE) will be pumped to the GAC System by the filter feed pumps (after passing through the HDBF).
- 2) Differential pressure across the active carbon adsorbers will be monitored manually to determine when backwashing is required. High differential pressure (5 psid above clean carbon differential pressure [typically around 4 psi]) is an indication for performing backwash operation.
- 3) Backwashing will be a manual operation. The entire plant will be shut down (refer to Section 4.4.4) while backwashing the GAC adsorbers. The operator will set manual valves to configure flow for backwashing and manually start the backwash pumps. Refer to Figure 3-8 and 3-10 in addition to Figure 3-9. Backwash flow rate will be measured continuously at FE/FIT-1371 and indicated at the HMI. The HMI will be used to allow the backwash pumps to be stopped automatically on a timed basis (15 minutes for routine backwash and 45 minutes for backwash after carbon change out).
- 4) When backwashing is completed, the backwash pumps will be stopped and the valves reconfigured manually to place the carbon adsorber back in normal service operation.
- 5) Carbon change-out will be a manual operation. The operator will set manual valves to take the spent bed off-line and configure the new flow sequence through the three active adsorbers. Exchange of spent and fresh carbon will be manual.
- 3.5.7 Granular Activated Carbon System Design Criteria

The GAC System Performance criteria is presented in the following chart.

GAC System Performance Criteria

Parameter	Design Influent (ppb)	Effluent
Total PAHs	7,000	Less than 1 ppb
PCP	300	Less than 0.1 ppb
Oil and Grease	10	Less than 1 ppm

ppb = parts per billion

ppm = parts per million

The major components of the GAC System are the GAC adsorbers provided in this section with their specifications, manufacturer, and location within the Wyckoff GWTP.

Granular Activated Carbon-50M1301, 50M1302, 50M1303, 50M1304 and 50M1305 Adsorbers (Figure 3-9)

- Dimensions: 8 ft diameter x 7.5 ft bed height
- Capacity: 10,000 pounds of GAC
- Empty Adsorber Weight: 4,655 pounds
- Material of Construction: Carbon Steel epoxy/poly-urethane lined
- Head Type: 2:1 Elliptical ASME
- Carbon Type: Tigg 5DR 0830
- Manufacturer: Tigg Corporation
- Estimated carbon life 30 days to breakthrough per adsorber
- Location: Treatment Building Process Area
- Manufacturer Information and As-built Drawings: Volume V of this O&M Manual. GAC as-built drawings are located under Section 2.0.

Backwash Pumps (50P1351 and 50P1352) – Figure 3-10

- Model: Pump 811-4x3-10
- Capacity/Characteristics:
 - 330 gpm at 69 ft of head
 - 15 HP, 460V, 3-phase, 1.15 SF, 1800 rpm
- Manufacturer: Griswold/Weg
- Location: Treatment Building Process Area
- Manufacturer Information: Volume II of this O&M Manual (Attachment 2.4)

Backwash Source Flow Meter (FE-1371) – Figure 3-10

- Model: Optiflux 4000 Series
- Capacity/Characteristics: Optiflux Mag Inductive Flow Meter measures the flow to effluent tank with an operating range of 0 to 625 gpm.
- Manufacturer: Krohne
- Location: Treatment Building Process Area
- Manufacturer information: Volume VIII Attachment 8.1.

Refer to Section 3.12.4 for manufacturer information on GAC pressure transmitters, elements and switches.

3.5.8 Granular Activated Carbon System Troubleshooting Procedures

For troubleshooting GAC system, refer to Volume V - Section 4.9 – Troubleshooting.

3.6 Effluent Storage System

This Section of the O&M Manual provides a system description, operational description, a description of instrumentation and controls for the Effluent Storage System, and the design criteria for the Effluent Storage system. Specific information related to Effluent system is provided under Section 3.6.4. Figure 3-3 illustrates the layout of the treatment system and shows the effluent system located in the tank farm with the exception of the backwash pumps which are located in the treatment building process area. Manufacturer information reference for equipment under Effluent System is provided under Section 3.6.4.

3.6.1 Effluent Storage System Description

The Effluent Tank follows the GAC System in the Wyckoff GWTP. A sampling station in the form of a composite sampler is located after the Effluent Tank to collect final effluent samples. Treated water in the Effluent Tank is discharged to the outfall by gravity flow. Weekly composite samples confirm that the water discharged meets the discharge requirements. Water stored in the Effluent Tank is used for backwashing of the HDBF and GAC Systems. The Effluent Storage System is highlighted on Figure 3-10 (Effluent Storage System).

- 3.6.2 Effluent Storage System Operational Description
 - 1) GAC System effluent (labeled as PLE Figures 3-9 and 3-10) is pumped to the Effluent Tank.
 - 2) Flow to the Effluent Tank is monitored by Plant Effluent Flow Meter FE/FIT-1321 (Figure 3-10 and Table 3-3).
 - 3) The Effluent Tank discharges by overflow so that the tank remains full except when stored effluent is being used for backwashing.
 - 4) Backwash flow is monitored using Backwash Flow Meter FE/FIT-1371 (Figure 3-10 and Table 3-3). The water level in the Effluent Tank is monitored by Level Transmitter LE/LIT-1331 (Figure 3-10 and Table 3-3).
 - 5) Isolation valve PLE-09 is manually opened for treated water from carbon adsorbers to enter the Effluent Tank and valve PLE-11 is manually opened for treated water to discharge (limits identified in Table 1-1) to the Eagle Harbor Outfall.
 - 6) Discharge from the Effluent Tank (labeled as PLE) to the Eagle Harbor Outfall is by gravity flow.
 - 7) Final effluent samples are collected (24-hour composite samples and grab samples via opening valve PLE-12) as required by the discharge limit criteria.
 - 8) Effluent Tank influent and backwash flows are monitored continuously. Final effluent flow to the outfall is determined as the difference between the two measured flows (on a daily average basis).
 - 9) Backwash operations using backwash pumps 50P1351 and 1352 are performed by opening valves BWS-01, 02, 04, 05 and 07.

Sampling Port SP-10 (Figure 3-9 and Table 3-1) is located prior to the Effluent Tank (Figure 3-9) immediately after water is treated from the GAC System. Sample Port SP-11 (Figure 3-10 and Table 3-1) is located on the effluent line after the Effluent Tank to sample

treated water using the composite sampler. All effluent storage system sampling ports, flow meters, and level transmitters are shown on Figures 3-9 and 3-10.

The physical location of Effluent Tank is shown in Sheet 49 with details shown in Sheets 55 and 59 under Appendix C "Applicable Project Drawings" of Volume I.

Flow from the effluent system discharges to the Eagle Harbor Outfall.

The 6-inch diameter FRP pipeline on the Effluent Tank connects to the existing 6-inch diameter ductile iron pipeline. The DI pipeline terminates at the outfall. The 6-inch FRP pipeline is connected to the 6-inch ductile iron pipeline through a 6-inch diameter ductile iron flanged spool.

The effluent pipeline is shown on Figure 3-15.

3.6.3 Effluent Storage System Instrumentation and Controls

The piping and instrumentation for effluent storage and pumping is depicted schematically on Figure 3-10 to this O&M Manual. The following are the instrumentation and control steps (Refer to PLC screen captures titled "Plant Effluent" under Appendix D of this manual):

- 1) The liquid level (measured by LE/LIT-1331) in the effluent tank will be monitored and alarmed by PLC. The PLC monitors for effluent tank high level (hi-hi and hi) and low level (lo-lo and lo) alarms. Hi-hi alarms will cause a phone dialer operator call out and a lo-lo alarm will shut down the backwash pumps.
- 2) Flow rates for effluent tank influent and backwash will be monitored by PLC with flow meters FE/FIT-1321 (plant effluent) and FE/FIT-1371 (backwash source), respectively.
- 3.6.4 Effluent Storage System Design Criteria

The major components of the Effluent Storage System are provided in this section with their specifications, manufacturer, and location within the Wyckoff GWTP.

Effluent Tank (40T1330) – Figure 3-10

- Dimensions: 16 ft feet diameter x 22 ft high
- Material of Construction: FRP
- Manufacturer: Ershigs
- Capacity: 33,090 gallons
- Location: Tank Farm
- Manufacturer Information: Volume VI of this O&M Manual

Composite Sampler (50M1335) – Figure 3-10

- Manufacturer/Model: ISCO 3710FR
- Dimensions: 47 inches x 26 inches x 26 inches
- Accessories: Software and Controller
- Weight: 170 pounds
- Location: Tank Farm (next to Effluent Tank)
- Manufacturer Information: Volume VII of this O&M Manual (Attachment 7.7)

Backwash Pumps (50P1351 and 50P1352) – Figure 3-10

- Model: Pump 811-4x3-10
- Capacity/Characteristics:
 - 330 gpm at 69 ft of head
 - 15 HP, 460V, 3-phase, 1.15 SF, 1800 rpm
- Manufacturer: Griswold/Weg
- Location: Treatment Building Process Area
- Manufacturer Information: Volume II of this O&M Manual (Attachment 2.4)

Plant Effluent Flow Meter (FE-1321) – Figure 3-10

- Model: Optiflux 4000 Series
- Capacity/Characteristics: Optiflux Mag Inductive Flow Meter measures the flow to EQ tank with 2 inch Teflon lining and an operating range of 0 to 100 gpm.
- Manufacturer: Krohne
- Location: Tank Farm
- Manufacturer information: Volume VIII Attachment 8.1.

Backwash Source Flow Meter (FE-1371) – Figure 3-10

- Model: Optiflux 4000 Series
- Capacity/Characteristics: Optiflux Mag Inductive Flow Meter measures the flow to effluent tank with an operating range of 0 to 625 gpm.
- Manufacturer: Krohne
- Location: Treatment Building Process Area
- Manufacturer information: Volume VIII Attachment 8.1.

Level Transmitter Effluent Tank (LE/LIT-1331) – Figure 3-10

- Model: Hydroranger 200
- Characteristics: Calibrated at 0 to 40 ft of water with the level element XPS-15 and 10m cable
- Manufacturer: Miltronics
- Location: Tank Farm
- Manufacturer information: Volume VIII Attachment 8.1.

3.7 Solids Processing System

This Section of the O&M Manual provides a system description, operational description, a description of instrumentation and controls for the Solids Processing System, and the design criteria for the Solid Processing system. Specific information related to Solids Processing system is provided under Section 3.7.4. Figure 3-3 illustrates the layout of the treatment system and shows the solids processing system located in the tank farm with the exception of the backwash recycle pump which is located in the treatment building process area and the rotary blower which is located in the treatment building non-process area. Manufacturer information reference for equipment under Solids Processing System is provided under Section 3.7.4.

3.7.1 Solids Processing System Description

The function of the Solids Processing System is to separate solids from the backwash effluent water, recycle clarified backwash water to the EQ tank, transfer settled solids to the Digester Tank and aerobically digest the backwash solids. The Solids Processing System is shown on Figure 3-11 (Solids Processing System).

Solids Processing System components include the following:

- Dirty Backwash Tank,
- Backwash Recycle pump,
- Digester Tank,
- Digester and Skim Pump,
- Digester Sludge mixers,
- Filter Press Feed Tanks (2), and
- Rotary Blower.

The physical location of the Dirty Backwash Tank and Digester Tank is shown in Sheet 49 with details shown in Sheet 56 under Appendix C "Applicable Project Drawings" of Volume I. The location of the backwash recycle pump and rotary blower is shown in Sheet 48 and the filter press feed tanks in Sheet 49.

- 3.7.2 Solids Processing System Operational Description
 - 1) Used backwash water from HDBF (Figure 3-8) and GAC system (Figures 3-8 and 3-9), both labeled as BWE/FFE is pumped to the Dirty Backwash Tank (40T1440) as illustrated in Figure 3-11 by the backwash pumps (cross-reference to Figure 3-10).
 - 2) Occasionally, the Dirty Backwash Tank also receives water from the Containment Area Sump (labeled as STW – Figure 3-14, when it contains relatively high solids; otherwise, the sump discharges are directed to the Storm-Water/Recycle Tank) and filtrate from the filter press when solids are dewatered. The level in the dirty backwash tank is monitored using level transmitter (LE/LIT-1441) as specified in Figure 3-11.
 - 3) After allowing the solids to settle in the dirty backwash tank, supernatant backwash recycle (labeled as BWR) is pumped by the backwash recycle pump (50P1461) to the EQ tank for treatment or, alternately, to the storm water recycle tank for temporary

storage with the opening of the valves BWR-01 to 03 and BWR-05 to 07. Manual valve (BWR-01) on the side of the dirty backwash tank is used to set the supernatant draw-off point.

- 4) After sufficient solids have accumulated in the cone bottom of the dirty backwash tank, and after supernatant has been decanted, the solids (labeled as TS) are pumped to the digester tank (40T1420) using the filter press/digester feed pump (50P1460) with valves configured to bypass the filter press; and opening of valves TS-01 and TS-02.
- 5) Low pressure air (labeled as ALP) from the rotary blower through the inline silencer (cross-reference with Figures 3-11 and 3-12) is pulled to the Digester Tank where solids undergo aerobic digestion in the cone-bottom digester tank using the valves ALP-01 through ALP-07. This is performed to biodegrade organic material associated with the solids so that they are adequately stabilized for storage in drums for disposal. A coarse-bubble aeration system installed as part of the digester tank operates to maintain aerobic conditions and thereby mixes the tank contents. The digester air pressure blower provides positive displacement through an AFD, and will deliver a designed volume up to the designated pressure in which to overcome the water levels present in the system.
- 6) After the solids are sufficiently digested, a portion of the solids is withdrawn from the bottom of the digester tank for dewatering with the opening of the valves DS-01 through DS- 03. Sufficient digestion is defined as a 30% reduction in volatile suspended solids (VSS) as tested once a week. The level in the digester tank is monitored using level transmitter (LE/LIT-1421) as shown in Figure 3-11.
- 7) Solids are pumped from the bottom of the digester tank (labeled as DS) by the digester/ skim pump (50P1120) and discharged into the filter press feed tanks using valves DS-05 and 06.
- pH of the solids solution in the filter press feed tanks is measured. If the pH is less than 11, dry quicklime (calcium oxide) is added to the sludge in the filter press feed tanks (40T1431 or 40T1432) and mixed using impeller-type mixers (40M1431 or 40M1432). Lime is added to the solids to enhance dewatering and stabilize the sludge. Lime will be added in quantities until the pH reads 11.

Solids from filter press feed tanks will be processed using filter press system described under Section 3.8.

In addition to the transfer of solids mixture from the digester tank to the filter press feed tanks, the digester/skim pump also is used to convey non-aqueous phase liquid removed from the EQ tank to the Oil Processing System (as described under Section 3.9 – Figures 3-4 and 3-13).

Sampling Port SP-17 (Figure 3-11 and Table 3-1) is located to facilitate sampling of backwash recycle from the Dirty Backwash Tank prior to recycling to the EQ tank and Storm Water Recycle Tank. Levels in the Dirty Backwash Tank and the Digester Tank are monitored by Level Transmitters LE/LIT-1441 and LE/LIT-1421, respectively as shown in Figure 3-11 and Table 3-3. Sampling Port SP-17 and Level Transmitters 1441 and 1421 are shown on Figure 3-11.

3.7.3 Solids Processing System Instrumentation and Controls

Piping and instrumentation for the Solids Processing System is depicted schematically on Figures 3-11 and 3-12 of this O&M Manual. The following are the instrumentation and controls for this system (Refer to PLC screen captures titled "Digester Tank" and "Dirty Backwash Tank" under Appendix D of this manual):

- 1) BWR-02 (FCV-1451-Figure 3-11) is a pneumatic valve located on the dirty backwash tank outlet that relays to the HMI showing open/close status. This is a fail/close valve and can be opened/closed from the HMI. This valve can also be operated in the manual mode by first closing the instrument air supply to the valve, setting the slot handle into the slot and opening the valve manually. If the valve needs to be operated from the HMI again, close the valve followed by setting the slot up in its upright position, ensure availability of instrument air and then open the valve from HMI.
- 2) The rotary blower (ALP system Figure 3-12) is controlled through a LOCAL/ REMOTE/STOP switch located on the blower control panel. The blower is operated manually by the operator by pressing the "LOCAL" option and operated from HMI by placing it in "REMOTE". The panel is built with an AFD which controls the speed of the blower.
- 3) A relief valve is located in the blower bottom relieves pressure at 12 psi confirmed during functional testing of the blower.
- 4) A pressure transducer is incorporated into the system which is connected to the PLC for monitoring.
- 5) The blower discharge pressure is set at 5 psi.
- 6) Decanting of the dirty backwash tank, transfer of settled solids from the dirty backwash tank to the digester tank, and transfer of digested solids from the digester tank to the filter press feed tank(s) will all be manual operations. Transfer of settled and digested solids are performed through air operated diaphragm pumps digester/skim pump and filter press/digester feed pump which require high pressure air (AHP) available through regulators located in tank farm through valves AI-04, AHP-16 and AHP-17.
- 7) Liquid levels in the dirty backwash tank (measured by LE/LIT-1441) and digester tank (LE/LIT-1421) will be monitored by the PLC and have high (hi-hi and hi) and low level (lo-lo and lo) alarms. A hi-hi level will send a phone dialer call out alarm and a lo-lo level in the DBW tank will disable the backwash recycle pump.
- 8) The digester sludge mixers associated with the filter press feed tanks are controlled manually through a start and stop control using the local control stations 40LCS1431 and 40LCS1432 respectively.
- 9) The operation of the backwash recycle pump can be performed from HMI by setting the local control station (50LCS1461) in "REM" position. The backwash recycle pump can also be operated manually by setting the local control station in "LOCAL" position and pressing the "START" button.

3.7.4 Solids Processing System Design Criteria

The major components of the Solids Processing System are provided in this section with their specifications, manufacturer, and location within the Wyckoff GWTP.

Dirty Backwash Tank (40T1440) – Figure 3-11

- Dimensions: 18 ft feet diameter x 14 ft high
- Capacity: 32,360 gallons
- Anticipated contents: PCPs, PAHs, O&G and TDS
- Material of Construction: FRP
- Manufacturer: Ershigs
- Location: Tank Farm
- Manufacturer Information and As-built drawing: Volume VI of this O&M Manual

Backwash Recycle pump (50P1461) – Figure 3-11

- Model: Pump 811-3x2-6
- Capacity/Characteristics:

115 gpm at 28 ft of head

- 2 HP, 460V, 3-phase, 1.15 SF, 1800 rpm
- Manufacturer: Griswold/Weg
- Location: Treatment Building Process Area
- Manufacturer Information: Volume II of this O&M Manual (Attachment 2.6)

Digester Tank (40T1420) – Figure 3-11

- Dimensions: 10 ft feet diameter x 23.5 ft high
- Capacity: 8,790 gallons
- Anticipated contents: PCPs, PAHs, O&G and TDS
- Material of Construction: FRP
- Manufacturer: Ershigs
- Location: Tank Farm
- Manufacturer Information: Volume VI of this O&M Manual

Digester Skim Pump (50P1120) – Figure 3-11

- Model: AOD3
- Capacity/Characteristics: 230 gpm at 125 psig maximum air inlet pressure
- Mechanism: Air-Operated diaphragm
- Manufacturer: Price Pump
- Location: Tank Farm
- Manufacturer Information: Volume II (Attachment 2.11) of this O&M Manual

Filter Press/Digester Feed Pump (50P1460) – Figure 3-11

- Model: AOD1.5
- Capacity/Characteristics: 75 gpm at 125 psig maximum air inlet pressure
- Mechanism: Air-Operated Diaphragm
- Manufacturer: Price Pump
- Location: Tank Farm
- Manufacturer Information: Volume II of this O&M Manual (Attachment 2.12)

Filter Press Feed Tanks (40T1431 and 40T1432) – Figure 3-11

- Dimensions: 4 ft feet diameter x 4 ft high
- Capacity: 350 gallons
- Anticipated contents: Primarily O&G and TDS
- Material of Construction: Open Top Fiber Glass Tank
- Manufacturer: Raven
- Location: Tank Farm
- Manufacturer Information: Volume VII of this O&M Manual (Attachment 7.9)

Digester Sludge Mixers (40M1431 and 40M1432) – Figure 3-11

- Model: Neptune 2.0 Mixer with Leeson Motor
- Capacity/Characteristics: 0.75 HP, 230V, 1750 rpm
- Manufacturer: Neptune
- Location: Inside the two Filter Press Feed Tanks located in the tank farm
- Manufacturer Information: Volume VII of this O&M Manual (Attachment 7.1)

Rotary Blower (50M1551) – Figure 3-12

- Model: 32-URAI
- Capacity/Characteristics:
 - 100 scfm @ 93/50F and 3,357 rpm
 - Motor: 7.5 HP, 460V, 3600 rpm, Inverter Duty
- Inlet and Discharge Pressures: 14.7 psig and 10 psig
- Blower Manufacturer: Roots Blower
- Motor Manufacturer: Toshiba
- Local Control Panel: 50LCP1551
- Location: Treatment Building Non-Process Area
- Manufacturer Information: Volume VII of this O&M Manual (Attachment 7.3)

Level Transmitters Digester Tank (LE/LIT-1421) and Dirty Backwash Tank (LE/LIT-1441) – Figure 3-11

- Model: Hydroranger 200
- Characteristics: Calibrated at 0 to 40 ft of water with the level element XPS-15 and 10m cable
- Manufacturer: Miltronics
- Location: Tank Farm
- Manufacturer information: Volume VIII Attachment 8.1.

3.8 Filter Press System

This Section of the O&M Manual provides a system description, operational description, a description of instrumentation and controls for the Filter Press System, and the design criteria for the Filter Press system. Specific information related to the Filter Press system is provided under Section 3.8.4. Figure 3-3 is the layout of the treatment system and shows the filter press system located in the tank farm with the exception of the filter press which is located in the treatment building process area. Manufacturer information reference for equipment under Filter Press System is provided under Section 3.8.4.

3.8.1 Filter Press System Description

The function of the filter press system is to transfer amended sludge to the filter press, dewater the sludge, neutralize the filtrate, and recycle the filtrate to the dirty backwash tank or storm water recycle tank through the containment sump. The filter press system is shown on Figure 3-12.

Filter Press System components include the following:

- Filter Press Feed Pump,
- Filter Press,
- Filtrate Tank, and
- Filtrate/Product Disposal Pump.

The physical location of the filter press is shown in Sheet 48 with under Appendix C "Applicable Project Drawings" of Volume I. The location of the filtrate tank is shown in Sheet 49.

3.8.2 Filter Press System Operational Description

The operational description of the Filter Press System is as follows:

- After the lime and sludge are well mixed and the Filter Press is prepared, the sludge mixture is pumped by the Filter Press/Digester Feed Pump (50P1460) to the Filter Press (Figures 3-11 and 3-12), and the Filter Press run is initiated. Solids from the filter press feed tanks (labeled as SS) are sent to the filter press with the operation of the valves SS-01, SS-02, SS- 03, TS/SS-01, and AHP-16; and the use of the filter press/digester feed pump.
- 2) The press run continues until the Filter Press/Digester Feed Pump reaches a maximum discharge pressure, and dewatering is completed. At that time, the Filter Press Feed Pump is turned off.
- 3) During the press run, filtrate water (labeled as F) squeezed from the solids is discharged by gravity flow to the Filtrate Tank.
- 4) After completion of the press run, the filter press plates are separated and the filter cake removed from the press falls through a chute into the collection bin (55-gallon drum).

- 5) The filtrate pH is manually adjusted to near-neutral in the filtrate tank by addition of sodium bisulfite, and mixed with an impeller-type mixer (50M1480), and the pH measured with a hand-held meter.
- 6) The neutralized filtrate is pumped from the filtrate tank by the filtrate/product disposal pump (50P1490) to the containment sump with use of AHP through valve regulator AHP-17.
- 7) Alternately, the neutralized filtrate can be discharged via flexible hose to the process floor drain and ultimately returned to the EQ tank for treatment. The filtrate/product disposal pump will be used for two functions: the one described above, and transfer of oil from the Product Tank to a tank truck for disposal. Both the functions are expected to occur infrequently.

3.8.3 Filter Press System Instrumentation and Controls

Piping and instrumentation for the Filter Press System is depicted schematically on Figure 3-12 to this O&M Manual.

The controls on the filter press include one switch, which is on/off and open/close level switch to open/close plates. All filter press system operations will be manual, batch processes.

3.8.4 Filter Press System Design Criteria

The major components of the Filter Press System are provided in this section with their specifications, manufacturer, and location within the Wyckoff GWTP.

Filter Press/Digester Feed Pump (50P1460) – Figure 3-11

- Model: AOD1.5
- Capacity/Characteristics:75 gpm at 125 psig maximum air inlet pressure
- Mechanism: Air-Operated Diaphragm
- Manufacturer: Price Pump
- Location: Tank Farm
- Manufacturer Information: Volume II of this O&M Manual (Attachment 2.12)

Filter Press (50M1470) – Figure 3-12

- Dimensions: 12 ft by 3.5 ft by 5.1 ft
- Capacity: 10 cubic ft, 35-60% of cake (dry weight solids)
- Number of Chambers: 1 head, 19 intermediate and 1 tail
- Filter cake thickness: 1.25 inches
- Plate weight: 53 pounds
- Plate size: 800 millimeters (mm)
- Shipping weight: 5000 pounds
- Manufacturer: Alantes Chemical Systems, Conroe, Texas
- Location: Treatment Building Process Area
- Manufacturer Information: Volume VII of this O&M Manual (Attachment 7.8)

Filtrate Tank (50T1480) – Figure 3-12

- Dimensions: 4 ft feet diameter x 4 ft high
- Capacity: 350 gallons
- Anticipated contents: Primarily O&G and TDS
- Material of Construction: Open Top Fiber Glass Tank
- Manufacturer: Raven
- Location: Tank Farm
- Manufacturer Information: Volume VII of this O&M Manual (Attachment 7.10)

Digester Sludge Mixer (50M1480) – Figure 3-12

- Model: 1.0 Mixer with Leeson Motor
- Capacity/Characteristics: Motor: 0.5 HP, 230V, 1750 rpm
- Location: Inside the Filtrate Tank located in tank farm
- Manufacturer Information: Volume VII of this O&M Manual (Attachment 7.1)

Filtrate/Product Disposal Pump (50P1490) – Figure 3-11

- Model: P400
- Capacity/Characteristics:20 gpm at 28 ft of head
- Mechanism: Air-Operated Diaphragm
- Manufacturer: Wilden
- Location: Treatment Building/Tank Farm
- Manufacturer Information: Volume II of this O&M Manual (Attachment 2.9).

3.9 Oil Processing System

This Section of the O&M Manual provides a system description, operational description, a description of instrumentation and controls for the Oil Processing System, and the design criteria for the Oil Processing System. Manufacturer information reference related to the Oil Processing system is provided under Section 3.9.4. Figure 3-3 is the layout of the treatment system and shows the Oil Processing system located in the treatment building process area with the exception of the product tank and the digester/skim pump which are located in the tank farm.

3.9.1 Oil Processing System Description

The function of the oil processing system is to separate, manage and remove NAPLs from groundwater by the DAF System, the skimming/decanting in the EQ tank and froth pumps from DAF operation. The oil processing system is shown on Figure 3-13 (Oil Processing System).

Oil Processing System components include the following:

- Froth Tank,
- Decant Pumps (2),
- Oil Pump,
- Product Tank,
- Froth Pumps (2),
- Digester/Skim Pump, and
- Filtrate/Product Disposal Pump.

The physical location of froth tank is shown in Sheet 48 with details shown in Sheet 63 under Appendix C "Applicable Project Drawings" of Volume I. The location of the decant pumps and froth pumps is shown in Sheet 48 and the product tank in Sheet 49.

3.9.2 Oil Processing System Operational Description

The description of the Oil Processing System operation is as follows:

- Oily froth and sludge from the DAF unit (Figure 3-5) is pumped to the froth tank (Figure 3-13) (labeled as FRI) by one of the two froth pumps (50P1251 and 50P1252) as shown in Figure 3-7 with the opening of valves FRI-01 through FRI-04 and FRI-06 through FRI- 08 and FRI-10. Valve FRI-01 is for removal of froth and FRI-02 is for removal of sludge. Valves FRI-03, 04 and 06 isolate froth pump 50P1251 and FRI-07, 08 and 10 isolate froth pump 50P1252. The pumps are cycled often to increase their life span. These pumps operate on a set timer (60 minutes) with pump speeds set to 5%.
- 2) LNAPL, DNAPL, and solids skimmed from the EQ tank that accumulate in the EQ skim sump (operation described under Section 3.2 and Figure 3-4) will be pumped either directly to the product tank (using isolation valve NAPL-06) or to the froth tank (using isolation valve NAPL-05) by the digester/skim pump (50P1120). Both the product tank and the froth tank are shown in Figure 3-13. This line is labeled as NAPL. The digester/skim pump (50P1120) uses high pressure air (AHP) through valve AHP-15 to send contents either to the Product Tank (40T1400) or Froth Tank (50T1380) by opening valves NAPL-03 and NAPL-04. If the fluid is predominantly oil, it will be pumped directly to the product tank using NAPL-06. If the fluid contains an appreciable amount of water, it will be pumped to the froth tank using NAPL-05 for further separation.
- 3) The froth tank increases contact time and surface area for release of air from the froth generated by the DAF System. The froth tank is a three-compartment tank designed to trap LNAPL and DNAPL. The compartments are formed by an overflow weir, an underflow weir, and a final overflow weir to control water level in the first two compartments of the tank. DNAPL is trapped in the first compartment, and LNAPL is trapped in the second compartment of the froth tank.
- 4) Periodically, NAPLs are drawn off from these compartments using the Oil pump 50P1410, which conveys them to the Product Tank as shown in Figure 3-13 using valves NAPL-07 through NAPL-12. The oil pump uses high pressure air with the opening of valve AHP-18.
- 5) The product tank provides oil storage and further phase separation. The tank has outlets at multiple depths to allow decanting of separated water.
- 6) Decanted water from the product tank is discharged by gravity to the containment area sump (and recycled back to the EQ tank for treatment) by opening overflow (OF) valves OF/DC-1 to OF/DC-7. Periodically, oil from the product tank is transferred to a tanker truck for disposal with operation of valve NAPL-13. This is accomplished using either the filtrate/product disposal pump (50P1490) or by a vacuum pump provided by the tank truck.

7) Froth tank effluent (labeled as FRE) is recycled from the third compartment of the froth tank back to the EQ tank by the two decant pumps 50P1391 and 1392 (associated valves FRE-01, 03, 04 and 06) as shown in Figure 3-13. These decant pumps are operated on AUTO controlled by the AFDs through the level (LIT-1381) set in the froth tank. The liquid level in the third compartment is monitored and used to control the speed of the decant pump. Level in the froth tank is measured using Level Transmitter LE/LIT-1381.

The filtrate/product disposal pump also is used to transfer filtrate generated by the filter press during sludge dewatering to the containment sump as described in Section 3.8. The digester/skim pump is also described in Section 3.7 because it is also used to periodically transfer digested solids from the digester tank to the filter press feed tank(s) for dewatering.

Sampling Port SP-12 (refer to Figure 3-7 and Table 3-1) is provided for sampling of the froth from DE. Sampling Port SP-13 (Figure 3-13 and Table 3-1) is located to sample FRE (decant water) from the froth tank prior to recycling to the EQ tank. Sampling Port SP-14 (Figure 3-13 and Table 3-1) is located to sample product NAPL from the Froth Tank prior to entry to the product tank.

3.9.3 Oil Processing System Instrumentation and Controls

Piping and instrumentation for the Oil Processing System is depicted schematically on Figure 3-13 to this O&M Manual and described as follows (Refer to PLC screen captures titled "Froth Tank" under Appendix D of this manual):

- 1) The liquid level in the overflow (third) compartment (measured by level transmitter LE/LIT-1381) of the froth tank will be monitored through the PLC and used to control the speed of the decant pumps. There is a level indicator on froth tank that controls the decant pumps. Decant pumps are operated on AUTO by AFDs through the level (1381) set point in the froth tank. There are lo-lo, lo, hi and hi-hi alarms associated with the froth tank. The lo and hi alarms are displayed in the HMI alarm screen. The hi-hi alarm will be displayed on the HMI alarm screen and will also signal the phone dialer system for an emergency operator. The lo-lo alarm is interlocked to shut down the decant pumps and will be displayed on the HMI alarm screen.
- 2) All other operations described in this section will be manual, including transfer of LNAPL and DNAPL from the Froth Tank to the Product Tank via the oil pump, decanting of water from the Product Tank, transferring oil from the product tank to a tanker truck and transfer of NAPLs from EQ skim sump to froth or product tanks.
- 3) The oil, digester/skim and filtrate/product disposal pumps are air diaphragm pumps controlled manually by varying air pressure with the use of the air pressure regulator located on the high pressure process air (AHP) line at the tank farm.

3.9.4 Oil Processing System Design Criteria

The major components of the Oil Processing System are provided in this section with their specifications, manufacturer, and location within the Wyckoff GWTP.

Froth Tank (50T1380) – Figure 3-13

- Dimensions: 4 ft wide x 13 ft long x 6 ft high
- Capacity: 2,330 gallons
- Anticipated contents: PCPs, PAHs, O&G and TDS
- Material of Construction: FRP
- Manufacturer: Ershigs
- Location: Treatment Building Process Area
- Manufacturer Information and As-built drawing: Volume VI of this O&M Manual

Decant Pumps (50P1391 and 50P1392) and AFDs (50AFD1391 and 50AFD 1392) – Figure 3-13

- Model: Pump 811LF1.5x1-8, Motor 00118ST3QIE143T
- Capacity/Characteristics:
 - 10 gpm @ 29 ft head
 - Motor: 0.75 HP, 460V, 3-phase, 1.15 SF, 1800 rpm
- Manufacturer: Griswold/Weg
- Location: Treatment Building Process Area
- Manufacturer Information: Volume II of this O&M Manual (Attachment 2.5)

AFDs: 50AFD1391/1392

AFD Model: ACH550PC-03A3-4, 1 HP, 480V

Manufacturer: ABB

Location: Treatment Building Process Area Manufacturer Information: Volume VIII of this O&M Manual (Attachment 8.2)

<u>Oil Pump (50P1410) – Figure 3-13</u>

- Model: P400
- Capacity/Characteristics:
 - 15 gpm at 11 ft of head
- Mechanism: Air-Operated Diaphragm
- Manufacturer: Wilden
- Location: Treatment Building Process Area
- Manufacturer Information: Volume II of this O&M Manual (Attachment 2.9).

Product Tank (40T1400) – Figure 3-13

- Dimensions: 10 ft wide x 29 ft long
- Capacity: 8,315 gallons
- Anticipated contents: PCPs, PAHs, O&G and TDS
- Material of Construction: Carbon Steel with Epoxy Lining with FRP cover lid
- Manufacturer: Selway Corporation Tank and Cover Lid Ershigs
- Location: Tank Farm
- Manufacturer Information: Volume VII of this O&M Manual (Attachment 7.11)

Filtrate/Product Disposal Pump (50P1490) – Figure 3-13

- Model: P400
- Capacity/Characteristics:20 gpm at 28 ft of head
- Mechanism: Air-Operated Diaphragm
- Manufacturer: Wilden
- Location: Treatment Building/Tank Farm
- Manufacturer Information: Volume II of this O&M Manual (Attachment 2.9).

Froth Pumps (50P1251 and 50P1252) – Figure 3-7

- Model: Milroyal C
- Capacity/Characteristics:
 - 780 gph at 75 psig discharge pressure
 - Motor: Baldor/Reliance VEM3558/P56X-1536 2 HP, 460V, 3-phase, 1.15 SF, 1725 rpm
- Manufacturer: Milton Roy
- Location: Treatment Building Process Area
- Manufacturer Information: Volume II of this O&M Manual (Attachment 2.1)

Digester Skim Pump (50P1120) – Figure 3-4

- Model: AOD3
- Capacity/Characteristics: 230 gpm at 125 psig maximum air inlet pressure
- Mechanism: Air-Operated diaphragm
- Manufacturer: Price Pump
- Location: Tank Farm
- Manufacturer Information: Volume II (Attachment 2.11) of this O&M Manual

Level Transmitter Froth Tank (LE/LIT-1381) – Figure 3-13

- Model: Hydroranger 200
- Characteristics: Calibrated at 0 to 40 ft of water with the level element XPS-15 and 10m cable
- Manufacturer: Miltronics
- Location: Treatment Building Process Area
- Manufacturer information: Volume VIII Attachment 8.1.

3.10 Containment Area and Sump

This Section of the O&M Manual provides a system description, operational description, a description of instrumentation and controls for the Containment Area and Sump, and the design criteria for the Containment Area and Sump. Specific information related to the Containment Area and Sump System is provided under Section 3.10.4. Figure 3-3 is the layout of the treatment system and shows the Containment Area system located in the tank farm with the exception of the storm water recycle pump which is located in the treatment building process area.

3.10.1 Containment Area and Sump Description

Containment pads are provided for outdoor tank equipment (Tank Farm Containment Pad) and for a truck decontamination area (Decontamination Pad) at the Wyckoff GWTP. The containment pads will contain and collect storm water, decontamination (decon) water, and spills. Secondary containment is provided for the outdoor process tanks and equipment. The Tank Farm Containment Pad provides secondary containment for the tanks and process equipment located in the outdoor containment area. The decontamination pad/sump provides containment and collection of water from truck decontamination, wash-down water from spills during truck loading/unloading, as well as water from spills/washdown water in the treatment building. Storm water and decontamination water will be collected at a combined Containment Area Sump.

The Storm Water Recycle Tank will store relatively clean water (storm water) from outdoor containment areas and filter backwash water after solids sedimentation. This tank will provide temporary storage of this water before it is pumped back to the EQ tank for treatment in conjunction with influent groundwater.

The Containment Area and Sump are shown on Figure 3-14 (Containment Area and Sump).

Containment Area and Sump components include the following:

- Tank Farm Containment Pad,
- Containment Area Sump,
- Containment Area Sump Pumps (2) with Control Panel,
- Decon Pad,
- Storm Water Recycle Tank, and
- Storm Water Recycle pump.

The physical location of Storm water Recycle Tank is shown in Sheet 49 with details shown in Sheet 58 under Appendix C "Applicable Project Drawings" of Volume I. The location of the sump pumps is shown in Sheet 49, the storm water recycle pump in Sheet 48.

3.10.2 Containment Area and Sump Operational Description

- Water from storm water runoff and wash-down water from both the Tank Farm Containment and Decon Pads, plus wash water and spills from the treatment building, discharge by gravity flow (labeled as STW) to the Containment Area Sump (Figure 3-14).
- 2) Valves STW-01 and STW-02 are opened to discharge the water from the existing Decontamination Pad and the Tank Farm Containment Pad. Both the Containment Area Sump Pumps shown in Figure 3-14 (40P1501 - associated valve STW-04 and 40P1502 - associated valve STW-06) will be cycled and operational in order to increase the overall life of each pump. These pumps pump water from the Containment Area Sump to either the Storm Water Recycle Tank or the Dirty Backwash Tank (Figure 3-11) for treatment.
- 3) Water that is relatively free of solids is directed to the Storm-Water Recycle Tank with open/close of the STW-07 valve.
- 4) Water containing relatively high solids is directed to the Dirty Backwash Tank (cross reference with Figure 3-11) by open/close of the STW-08 valve.
- 5) The sump pumps are mounted on rails to facilitate removal and maintenance. Wash-down water inside the treatment building is collected in trench drains and conveyed to the containment area sump. A backflow prevention device is installed to prevent backflow into the building in the event of a tank failure in the tank containment pad area.
- 6) The water level in the Storm Water Recycle Tank will be maintained as low as possible to maximize the available storage capacity and is measured using level transmitter LE/LIT-1521 (Figure 3-14 and Table 3-3).
- 7) Clarified backwash water is pumped from the Dirty Backwash Tank to the Storm Water Recycle Tank when necessary, but normally it will be returned directly to the EQ tank.
- 8) The storm water recycle pump 50P1541 shown in Figure 3-14 (associated valves STW-10 and 12) pumps water from the Storm Water Recycle Tank back to the EQ tank for treatment (cross reference with Figure 3-4).
- 9) Pneumatic valve STW-09 controls the flows from the storm water/recycle pump and directs it to the EQ tank.
- 10) A leak monitoring system is installed for underground FRP double walled containment pipes that connect process equipment between the treatment building and the tank farm. The system is installed for 12 different double walled containment pipes and valves (through stainless steel pipe connected to the double walled pipe) installed above the sump provide the means of leak detection. These 12 valves need to be open all the times. It is recommended that the operators visually check (once a week) for any water coming out of the stainless steel pipes.

Sampling Port SP-18 (Figure 3-14 and Table 3-1) is located to sample effluent from the storm water recycle tank prior to recycling to the EQ tank.

3.10.3 Containment Area and Sump Instrumentation and Controls

Piping and instrumentation for the Containment Area and Sump are shown on Figure 3-14 of this Manual. Directions for use of the instrumentation and controls include (Refer to PLC screen captures titled "Stormwater/Recycle Tank Containment Area" under Appendix D of this manual):

- 1) The Sump Pump Control Panel (40LCP1500) has a breaker that is set to the "ON" position. The panel also has two separate switches for pump #1 and pump #2 with options for auto/off/hand. The sump pumps are placed in "AUTO" position. The pumps can be operated in manual or auto. In auto, these pumps work off of float switches with at a hi level float one pump automatically turns on and at a hi-hi the second pump turns on. Similarly, at the lo level float switch one pump turns off and at the lo-lo switch the second pump turns off.
- 2) STW-09 (FCV-1531 Figure 3-14) is a pneumatic valve located on the Storm water Recycle tank outlet that relays to the HMI showing open/close status. This is a fail/close valve and can be opened/closed from the HMI. This valve can also be operated in the manual mode by first closing the instrument air supply to the valve, setting the slot handle into the slot and opening the valve manually. If the valve needs to be operated from the HMI again, close the valve followed by setting the slot up in its upright position, ensure availability of instrument air and then open the valve from HMI.
- 3) The operation of the storm water/recycle pump can be performed from HMI by setting the local control station 50LCS1541 in "REM" position. The stormwater recycle pump can also be operated manually by setting the local control station in "LOCAL" position and pressing the "START" button.
- 4) Liquid levels in the stormwater recycle tank (measured by LE/LIT-1521) will be monitored by the PLC and have high (hi-hi and hi) and low level (lo-lo and lo) alarms The hi-hi alarm will be displayed on the HMI alarm screen and will also signal the phone dialer system for an emergency operator. The lo-lo alarm will be displayed on the HMI alarm screen and is interlocked with the operation of the stormwater recycle pump..

3.10.4 Containment Area and Sump Design Criteria

The major components of the Containment Area and Sump are provided in this section with their specifications, manufacturer, and location within the Wyckoff GWTP.

Containment Area Sump (Figures 3-4, 3-10, 3-11, 3-12, 3-13, and 3-14)

- Dimensions: 4 ft long x 70 ft wide x 5.7 ft high
- Capacity: 11,880 gallons
- Location: Tank Farm

Operation and Maintenance Data Wyckoff Groundwater Treatment Plant Wyckoff/Eagle Harbor Superfund Site, Kitsap County, Washington Contract No. W912DQ-04-D-0017, Task Order EC01

<u>Sump Pumps (40P1501 and 40P1502) – Figure 3-14</u>

- Model: NP3102X-643
- Capacity/Characteristics:
 - 215 gpm at 35 ft head
 - Motor: 5 HP, 460V, 3-phase, 1800 rpm
- Manufacturer: Flygt/Triangle Pump
- Control Panel: 40LCP1500
- Location: Tank Farm
- Manufacturer Information: Volume II of this O&M Manual (Attachment 2.2)

Storm water Recycle Tank 40T1520 – Figure 3-14

- Dimensions: 13 ft diameter x 18 ft high
- Capacity: 17,870 gallons
- Anticipated contents: Storm water and filter backwash water
- Material of Construction: FRP
- Manufacturer: Ershigs
- Location: Tank Farm
- Manufacturer Information and As-built drawing: Volume VI of this O&M Manual

Storm-water Re-cycle Pump (50P1541) – Figure 3-14

- Model: Pump 811-3x1.5-6
- Capacity/Characteristics:
 - 70 gpm at 26 ft of head Motor: 1 HP, 460V, 3-phase, 1.15 SF, 1800 rpm
- Manufacturer: Griswold/Weg
- Location: Treatment Building Process Area
- Manufacturer Information: Volume II of this O&M Manual (Attachment 2.7)

Level Transmitter Storm water Recycle Tank (LE/LIT-1521) – Figure 3-14

- Model: Hydroranger 200
- Characteristics: Calibrated at 0 to 40 ft of water with the level element XPS-15 and 10m cable
- Manufacturer: Miltronics
- Location: Tank Farm
- Manufacturer information: Volume VIII Attachment 8.1.

3.11 Plant Air and Water Systems

This Section of the O&M Manual provides a system and operational description, a description of instrumentation and controls for the plant air and water system, and the design criteria for the Plant Air and Water Systems. Manufacturer information on Volume VII of the entire manual includes the air receiver, air compressors and air dryer. Manufacturer information on the plant water systems is described under Non-Process equipment Volume IX. Specific information related to this section is provided under Section 3.11.23 Figure 3-3 is the layout of the treatment system and shows the Plant water and air systems located in the treatment building process and non-process area locations, respectively, with the exception of the air receiver, plant

water storage tank and W-2 well water pump which are located outside west of the treatment building.

3.11.1 Plant Air and Water Systems and Operations Description

The following two sections describe the compressed air and water supply requirements integral to the overall operation of the groundwater treatment plant. The air compressors are located in the mechanical room of the treatment building shown in Sheet 69 in Appendix C "Applicable Project Drawings" in Volume I. The plant water system is located in the west end of the process area as shown in Sheets 33 and 69.

3.11.1.1 Plant Air System

Two air systems, high pressure air (AHP) and instrument air (AI), provide air for plant operations. The air for both air systems is provided by Air Compressors 50M1651 and 50M1652. The compressors have a capacity of approximately 80 scfm at 120 psig. The two air compressors are located in the process mechanical room, and operate in parallel to provide the required air flow for plant operations and automatically based upon compressor discharge pressure. These compressors will cycle according to the settings from startup (#1 – 50M1651 loads at 115psi and unloads at 125 psi and #2 – 50M1652 loads at 110 psi and unloads at 120 psi). The air compressors through a particulate filter provide AHP to the Air Receiver 50T1465 which provides storage volume of the AHP to use in the plant.

AHP air is used to operate the DAF System for air saturation and turbidity meter panel (using isolation valve AHP-09); the HDBF System to operate pneumatic valves; the Air Diaphragm Pumps (oil pump, filtrate product disposal pump, digester/ skim pump and filter press/digester feed pump) to operate the Solids and Oil Processing Systems and the Filter Press. Quick-connect fittings for the AHP system are located in the tank farm and treatment building that the operator can tap into for the operation of air diaphragm pumps and general non-process plant maintenance. AHP-19 located South West in the treatment building isolates valves AHP-15, 16 and 17 for the operation of the digester/skim pump and the filter press/digester feed pump. AHP-15, 16 and 17 valve locations have pressure regulators to operate these pumps.

AI is derived from the air from air compressors that is passed through a regenerative desiccant air dryer (removes moisture in the compressed air to a minus 40-pressure dew point) followed by a particulate filter. Downstream of the dryer, the air is distributed for supply of AI. AI is regulated to operate the pneumatic valves in the tank farm through isolation valves AI-01 (located in the mechanical room) and AI-04 with a pressure regulator (located in the South wall of the treatment building by the decant pumps). The tank farm pneumatic valves are DI-01 (FV1021), BWR-02 (FV1451), and STW-09 (FV1531) located on the discharge from the EQ Tank (40T1010), Dirty Backwash Tank (40T1440), and Storm Water Recycle Tank (40T1520), respectively. In addition, AI also is used to operate the hydraulic pump for the Filter Press (50M1470) through the isolation valve AI-02 and to operate the extraction well field through a regulator and isolation valve AI-03.

Valves AHP-02, AHP-04, AHP-05, AHP-06 and AHP-20 serve primarily as isolation valves for the air compressors and air receiver when transferring air to process equipment under consideration.

The air compressor system is provided in Figure 3-6 and Figure 3-12 and are cross referenced to system operations requiring compressed air in Figures 3-4, 3-5, 3-8, 3-11, 3-12, 3-13 and 3-14.

3.11.1.2 Plant Water Supply System

The potable and non-potable water supply systems are discussed in this section of the O&M Manual.

Potable Water Systems

Potable water is provided by the City through an 8 inch line and enters the building through a 2-inch line. A flow meter located outside the gate to the building meters the water usage. This water is used to feed the electric water heater located in mechanical room, domestic hot water pump, safety equipment like eye wash showers and toilet facilities. A backflow preventer (50BFP05) is located after the flow meter. An annual inspection of the backflow preventer and flow meter will be required by a certified technician.

Non-Potable Water Systems

The Water Supply System (Figure 3-6) consists of the Water Well (W2) equipped with a Submersible Pump and an existing 4-inch diameter buried pipeline from the well to the GWTP building. Source of W2 water comes from the well located outside west of the building (outside the site fence inside a pump house). Well W2 is 815 ft deep with 16-inch diameter casing set to a depth of 420 ft. A 4-inch diameter drop pipe conveys water from the submersible pump to the surface. The well operates based upon the level in Water Storage Tank (50T1570).

The Water Storage Tank (50T1570), Pressure Tank (50T1575) and Water Pumps (50P1581 and 50P1582) are used to provide non-potable water to the process system, which includes supply to the Polymer System, mechanical seals of process pumps and supply of non-potable water to the tank farm. The Pressure Tank provides pressure surge protection for the water to the process system. The Well Pump is controlled by a level control system in the Water Storage Tank.

Operation of the Water Pumps is controlled by a pressure switch located at the pump discharge that controls the on and off setting of the pumps. This pressure switch is connected to a local control station located at the southwest corner of the treatment building with two selector switches – "pump1/pump2" and "Hand/Off/Auto".

3.11.2 Plant Air and Water Systems Instrumentation and Controls

Following are the steps (Refer to PLC screen captures titled "Plant Water" and "Plant Air") under Appendix D of this manual)

- The level switch LSHL-1570 on the plant water storage tank controls the W2 non-potable well water from the W2 well. The level is calibrated so that a low level alarm is triggered at 25% tank height and a high level alarm is triggered at 75% of the tank height. The well pump turns on at 25% (2 feet tank height low level) and turns off at 75% (8 feet tank height high level). These low and high set points are operator adjustable.
- 2) Pressure switch on the discharge of the two plant water pumps controls the on and off setting of the pumps. These are set at 50 psi for pump on and 65 psi for pump off.
- 3) Flow switch 1620 on the W2 line (next to polymer system) from the plant water pumps ensures flow of water to the polymer blend tank while it is mixing.

3.11.3 Plant Air and Water Systems Design Criteria

The major components of ancillary equipment are provided in this section with their specifications, manufacturer, and location within the Wyckoff GWTP.

3.11.3.1 Plant Air System

Air Compressors (50M1651 and 50M1652) – Figure 3-6

- Model: 20D
- Capacity/Characteristics: 125 psig at 80 scfm
- Motor: 20 HP, 460V, 3-phase
- Conditions: Temperature 155F, 50M1651 loads at 115 psig, unloads at 125 psig, 50M1652 loads at 110 psig and unloads at 120 psig, oil differential pressure 0 psi and separator differential pressure 5 psig
- Manufacturer for compressor: Sullivan Palatek
- Location: Treatment Building Non-Process Area Mechanical Room
- Manufacturer Information: Volume VII (Attachment 7.5) of this O&M Manual

Air Dryer Model: ICE 100

Capacity/Characteristics: Dew point set at 34^oF and ice demand at 37^oF Manufacturer: Motivair

Manufacturer: Mouvair

Location: Treatment Building Non-Process Area Mechanical Room Manufacturer Information: Volume VII (Attachment 7.6) of this O&M Manual

<u>Air Receiver (50T1465) – Figure 3-12</u>

- Capacity/Characteristics: 3000 gallons/165 psig at 400F
- Dimensions: 66 inches outer diameter x 214 inches long
- Weight: 7000 lbs
- Manufacturer: Manchester Tank
- Location: Outside West of Treatment Building
- Manufacturer Information: Volume VII (Attachment 7.2) of this O&M Manual

Air Pressure Regulators

- Regulator for AI-03 valve Model R180-12 located in treatment building by north wall made by Master Pneumatics with pressure range of 0-150 psig.
- Regulator for AHP-17 valve Model 1500 series located in the tank farm by north wall made by ARO Ingersoll Rand with pressure range of 0-160 psig.
- Regulator for AHP-16 valve Model 1500 series located in the tank farm by north wall made by ARO Ingersoll Rand with pressure range of 0-160 psig.
- Regulator for AHP-15 valve Model 1500 series located in the tank farm by south wall made by ARO Ingersoll Rand with pressure range of 0-160 psig.
- Regulator for AI-04 valve Model 67CFR-239 located in treatment building by south wall made by Fisher controls with maximum pressure of 250 psig.

Air Particulate Filters

- Filter between AHP-10 and 11 valves Model HN2L-6QUG located in treatment building by DAF recirculation system made by Parker Filtration with maximum flow of 83 scfm.
- Filter discharge of air compressors Model 6B279-L07 located in treatment building mechanical room made by Wilkerson Corporation with maximum pressure of 150 psig.
- Filter discharge of air dryer Model F-28 Series located in treatment building mechanical room made by Wilkerson Corporation with maximum flow of 149.8 scfm.
- Filter at turbidimeter Model R-12 Series located in treatment building made by Wilkerson Corporation with maximum flow of 40 scfm.
- Filter spare for treatment building Model R-18 Series made by Wilkerson Corporation with maximum flow of 97 scfm.

3.11.3.2 Plant Water Supply System

Water Well Submersible Pump – Figure 3-6

- Model Number: 6-T15-200
- Capacity/Characteristics: Design Flowrate: 225 gpm at 200 ft total dynamic head (TDH)
- Motor: 15 HP
- Manufacturer: Berkley
- Location: Well W2 (outside south of Treatment Building)

Water Storage Tank (50T1570) – Figure 3-6

- Dimensions: 61 inches outer diameter x 141 inches overall height
- Capacity: 1,500 gallons
- Manufacturer: Poly Processing
- Location: Outside West of Treatment Building
- Manufacturer Information: Volume IX (Attachment 9.1) of this O&M Manual

Plant Water Pressure Tank (50T1575) – Figure 3-6

- Model: WX-456-C
- Capacity/Characteristics: 422 gallons/ASME Rated, 125 psig
- Dimensions: 4 ft diameter x 6.75 ft high
- Manufacturer: Amtrol
- Location: Treatment Building Process Area
- Manufacturer Information: Volume IX (Attachment 9.2) of this O&M Manual

Water Transfer Pumps (50P1581 and 50P1582) – Figure 3-6

- Model: VM06B Series
- Capacity/Characteristics: 88 gpm at 112 ft head with maximum pressure at 48 psig
- Manufacturer: Taco Pumps
- Location: Inside west of Treatment Building Process Area
- Manufacturer Information: Volume IX (Attachment 9.3) of this O&M Manual

Electric Water Heater WH-1

- Model: DVE-250
- Capacity/Characteristics: 250 gallons/ ASME 150 psig rated, 60 kilowatts (kW), 480V
- Dimensions: 93 inches x 36 inches x 43 inches, vertical orientation
- Manufacturer: A.O. Smith
- Location: Treatment Building Non-Process Area
- Manufacturer Information: Volume IX (Attachment 9.4) of this O&M Manual

Domestic Hot Water Circulating Pump (HWCP-01)

- Model: LR-15BWR
- Characteristics: 5 gpm at 10 ft head, 150 psig/225F, 125 watts (W), and 2950 rpm
- Hot water Circulating Pump Manufacturer: Bell-Gossett

Expansion Tank

- Model: ST-30V-C
- Capacity/ Characteristics: 14 gallons/150 psig/2000F
- Manufacturer: Amtrol
- Location: Treatment Building Non-Process Area
- Manufacturer Information: Volume IX (Attachment 9.4) of this O&M Manual

3.12 Control System Equipment

Following is a list of major control equipment and instrumentation used in the treatment system. Manufacturer information and operation procedures on the control panel and instrumentation are provided under Volume VIII of the O&M Manual Attachment 8.1. Table 3-8 provides a panel to equipment crosswalk.

3.12.1 Design Criteria for Process Control Panel (50CP1001)

- Model: A727218FSD for enclosure and A72P72F1 for the back panel
- Dimensions: 72 inch wide by 72 inch by 18 inch deep
- Material Type: NEMA-12 enclosure
- Manufacturer: Hoffman
- Location: Treatment Building Process Area

3.12.2 Design Criteria for Programmable Logic Controller (50PLC1001)

- Model: 1769-L35E
- Capacity: 64 megabyte (MB) non-volatile memory
- Manufacturer: Allen Bradley
- Location: Treatment Building Process Area

The PLC software used to run the treatment plant is a RS Logix 5000 with a RS View 32 HMI screen.

3.12.3 Design Criteria and Operation for Human Machine Interface (HMI)

- Model: 6155-NPXPH
- Capacity: 40 gigabyte (GB) drive
- Manufacturer: Allen Bradley
- Location: Treatment Building Control Room

The control room is equipped with desktop (HMI) and a work station and a network switch that allows communication to the PLC in the process area

The operator can operate the following equipment from HMI:

- Operation of pneumatic valve (DI-01) from HMI for OPEN/CLOSE functionality. This valve is located between the EQ tank and DAF feed pumps.
- Operation of DAF Feed Pumps (50P1101 and 50P1102) through START/STOP button and select the pump output speed from HMI when the pump AFD is in "AUTO".
- Operation of DAF Auger and Recirculation Pump (50P1135) through START/STOP button when the units are placed in REMOTE at the local DAF control panel (50LCP1121).
- Operation of Filter Feed Pumps (50P1241 and 50P1242) through START/STOP button and select the select the pump output speed from HMI when the pump AFD is in "AUTO".
- Automatic Shutdown of HDBF unit with the "STOP" button.
- Automatic backwash operation of HDBF unit without operator intervention, based upon timed set cycles.

- Operation of Backwash Pumps (50P1351 and 50P1352) through local control stations (50LCS1351 and 50LCS1352), respectively, based upon a set time of operation. This operation can be performed from HMI when the Local Control Station (LCS) is placed in "REM" position.
- Operation of Froth Pumps (50P1251 and 50P1252) through local control stations (50LCS1251 and 50LCS1252), respectively, and based upon a set time of operation. This operation can be performed from HMI when the LCS is placed in "REM" position.
- Operation of Pneumatic Valve (BWR-02) from HMI for OPEN/CLOSE functionality. This valve is located between the dirty backwash tank and the backwash recycle pump.
- Operation of Backwash Recycle Pump (50P1461) through local control station (50LCS1461). This operation can be performed from HMI when the LCS is placed in "REM" position.
- Operation of Rotary Blower (50M1551) equipped with an AFD operated from HMI in REMOTE mode through local control panel (50LCP1551).
- Operation of Decant Pumps (50P1391 and 50P1392) with AFDs 13911 and 1392, respectively, with speed, run, and auto controls for transfer of decant water from Froth Tank (50T1380).
- Operation of Pneumatic Valve (STW-09) from HMI for OPEN/CLOSE functionality. This valve is located between the stormwater recycle tank and the stormwater/recycle pump.
- Operation of Storm Water Recycle Pump (50P1541) through local control station (50LCS1541). This operation can be performed from the HMI when the LCS is placed in "REM" position.

In addition, the operator can monitor the following from the HMI:

- Flow rates of plant influent and DAF influent as registered in flow meters FE/FIT-1009 and 1010 respectively
- Status of which DAF feed pumps in operation (50P1101 or 1102) and corresponding run time hours.
- Pneumatic valve DI-01 status (Opened/Closed).
- EQ Tank level status as registered in LE/LIT-1011
- Status of DAF skimmer, mixer, recirculation pump and auger
- Flow rate of recirculation system as registered in flow meter FE/FIT-1137
- DAF froth level (1131) and effluent chamber (1211) level status as registered in LE/LIT-1131/1211.
- Status of which filter feed pumps in operation (50P1241 or 1242) and corresponding run time hours.

- Status of whether the froth pumps are in operation (50P1251 or 1252) and corresponding run time hours.
- Value of turbidity as registered in turbidimeter AE/AIT-1245.
- DAF effluent pressure reading PE/PI/PT-1310.
- HDBF status for power, filtration, backwash, delay, recirculation, fault, tripped, valves FV1261, 1262, 1263, 1264, 1265, 1266 and 1281.
- HDBF pressure readings DPIT-1281 and PIT-1282.
- GAC pressure readings PE/PI/PT-1311 to 1315.
- Status of which adsorber is off, lead, mid and lag configuration.
- Flow rate of effluent as registered in flow meter FE/FIT-1321.
- Effluent Tank level status as registered in LE/LIT-1331.
- Status of whether the backwash pumps are in operation (50P1351 or 1352) and corresponding run time hours.
- Flow rate of backwash source as registered in flow meter FE/FIT-1371.
- Froth Tank level status as registered in LE/LIT-1381.
- Status of which decant pumps in operation (50P1391 or 1392) and corresponding run time hours.
- Digester Tank level status as registered in LE/LIT-1421.
- Blower pressure reading PIT-1555
- Blower status (ON/OFF).
- Dirty Backwash Tank level status as registered in LE/LIT-1441.
- Pneumatic valve BWR-02 status (Opened/Closed).
- Status of whether the backwash recycle pump are in operation (50P1461) and its corresponding run time hours.
- Status of whether the stormwater recycle pump are in operation (50P1541) and its corresponding run time hours.
- Pneumatic valve STW-09 status (Opened/Closed).
- Status of sump pumps (40P1501 or 1502) ON/OFF/HIHI
- Stormwater Recycle Tank level status as registered in LE/LIT-1521.
- Polymer pump status (ON/OFF)
- Polymer Panel status (ON/OFF/WATER/LO FLOW)
- Polymer system (HI PRESS)
- Polymer system parameters (DAF dosage in ppm, specific gravity of neat polymer and blended tank concentration in percent)
- Plant Air pressure status as recorded in PT-1466 and 1650.
- Plant water storage tank level status as registered in LIT-1570
- Plant water pressure status as recorded in PT-1591

A list of PLC Inputs/Outputs showing device #, description, corresponding Process and Instrumentation Diagram (P&ID) Figure and PLC address is provided under Table 3-4. PLC shop/loop drawings of the system are provided under Volume VIII – Attachment 8.1 – Volume 3 of TSI's manual. A table showing the list of alarms and its troubleshooting is provided under Table 3-5. Table 3-6 provides a list of operator set points as entered in the HMI. The hi and lo set points are operator adjustable as depicted in the yellow shaded boxes of the PLC screen captures under Appendix D.

3.12.4 Design Criteria and Operation for the Autodialer

- Model: Series VSS
- Dimensions: 12 inches x 10 inches x 5 inches
- Capacity: 16 channels with a 20 hour battery backup
- Manufacturer: Raco Manufacturing
- Location: Treatment Building Control Room

The treatment system is equipped with an autodialer – remote alarm dialog monitor with solid state message recording located in the treatment building control room where in the event of an alarm, the dialer will call the operator for troubleshooting the alarm or acknowledge the alarm. Operator contact information is stored in the auto dialer in a sequence so that the alarm is troubleshot within a certain time period depending on which operator is on call. To program, dial 7 followed by sequence # followed by (area code) and the seven digit number and then hitting enter. For acknowledging the alarm, the operator presses "9" on his/her phone. Manufacturer information on the auto dialer is provided under Volume VIII – Attachment 8.4.

Following are list of alarms that will call the operator through the autodialer:

- EQ Tank Level Hi-Hi
- DAF effluent chamber Hi
- Effluent Tank Hi-Hi
- Froth Tank Hi-Hi
- Digester Tank Hi-Hi
- Dirty Backwash Tank Hi-Hi
- Stormwater/recycle Tank Hi-Hi
- Containment Sump HiHi
- Plant water Tank Level control LO-LO
- Air compressor discharge pressure LO
- DAF Emergency Eyewash Alarm
- Filter Press Emergency Eyewash Alarm
- Containment Area Emergency Eyewash Alarm
- Fire alarm control panel alarm
- Plant water pressure LO
- DAF Effluent Turbidity Hi-Hi

- DAF Froth level Hi-Hi
- GAC adsorber influent by-pass Hi-Hi
- GAC-1 to 5 discharge pressure Hi-Hi

3.12.5 Pressure Gauges/Transmitters/Elements/Switches

Manufacturer information on pressure gauges, transmitters, elements and switches are provided under Volume VIII – Attachment 8.1. The following provide design criteria along with tables for each of the gauges, transmitters, elements and switches respectively.

Type: Pressure Gauges Manufacturer: Ashcroft Location: Treatment Building Process Area and Tank Farm Table 3-7: Process Pressure Gauges

Type: Pressure Transmitters Model: 30151TG2A2B21AB4M5 Manufacturer: Rosemount Location: Treatment Building Process Area and Tank Farm Table 3-8: List of Process Pressure Transmitters

Type: Pressure Elements Model: 50 201SS 04T XCG Manufacturer: Ashcroft Location: Treatment Building Process Area and Tank Farm Table 3-9: List of Process Pressure Elements

Type: Pressure Switches Model: B4-24-b-XCH-X07 Manufacturer: Ashcroft Location: Treatment Building Process Area and Tank Farm Table 3-10: List of Process Pressure Switches

3.13 Electrical System Equipment

Following is a list of major electrical equipment and instrumentation used in the Wyckoff groundwater treatment system. Detailed procedures showing sequence of operations is provided in Volume XI of this O&M Manual.

3.13.1 Fire Alarm System

A Fire Alarm System with a phone dialer is installed inside the Treatment Building. Manual pull stations, heat detectors, smoke detectors, horns and strobes are provided as part of the system. The fire alarm is a Gamewell-FCI 7100 series multi processor based analog addressable system.

Smoke detectors are located in the electric room and above the fire alarm control panel in the corridor. Remainder of the detectors located through out the treatment building are heat detectors. Manual pull stations are located by each exterior door of the treatment building. In the event of a fire, the Fire Alarm System alerts the monitoring company Alarm Center Inc. who in turn will contact the fire department in dispatching fire fighters. All operations are performed from the fire alarm control panel located in the corridor where the fire alarm panel controls the fire suppression system. In the event of a fire alarm, evacuate the site as per site safety procedures. In the event of a trouble alarm, the panel display will indicate a code indicating the cause and/or the location of the trouble. For 1 year warranty period from acceptance of the system, contact Ahearn Electric for operation of the system. For a trouble alarm, the panel will send a signal to the monitoring company who will contact the individuals designated by the plant operations company. The matrix shown in Table 3-11 provides the sequence of operations.

Manufacturer information on Fire Alarm System components, sequencing and operation drawings are provided in Attachment 10.1 of Volume X of the O&M Manual.

3.13.2 Fire Suppression System

A fire agent suppression system is installed in the electric room of the Treatment Building. The fire suppression system is a Fike SHP PRO series control system and is a conventional detectable system for use with clean agent extinguishing. The suppression system works with the building Fire Alarm System which starts the fire alarm signals and alerts the fire alarm monitoring company. The SHP PRO is designed for use with Fike Clean Agent Suppressant HFC-227 ea. The main controller located in the electric room contains all electronics required for a complete detection and control system suitable for most applications. The SHP PRO provides 10 Status LEDs (Air Conditioning Normal, Alarm, Pre-Discharge, Release, Supervisory, Trouble, Panel Silenced, Abort, Release Disabled, Ground Fault) for instant feed back. The system has been designed to comply with National Fire Protection Association (NFPA) standards.

Table 3-7 illustrates the sequence of operation is as follows:

- 1) Upon detection of 2% smoke by the photo/ion smoke detector located in the electric room and the corridor, heating, ventilation and air conditioning (HVAC) equipment will be shut down.
- 2) This will signal the fire alarm system.
- 3) The fire alarm system will sound fire alarm evacuation signals.
- 4) This will in turn signal central station and dispatch fire fighters.
- 5) Also upon detection of 2% smoke from the smoke detector (Step 1), the 2nd alarm will be produced from the horn, strobes followed by a bell.
- 6) Also upon detection of 2% smoke, a 30 second count down to clean agent discharge will be initiated.
- 7) The ringing of the bell will alert the operator whether to prevent discharge of clean agent.

- 8) If chosen by the operator to prevent discharge of fire agent, the abort switch (2 yellow buttons in the electric room) will be pushed and held which in turn will bypass the HVAC interlock.
- 9) If the operator chooses to discharge clean agent, clean agent will be discharged and discharge strobes operate.

Manufacturer information on its components, sequencing and system operation drawings are provided in Attachment 10.2 of Volume X of the O&M Manual.

3.13.3 Power Distribution Panel Boards

Main distribution panel (MDP) and lighting panel (LP) boards provide electrical distribution services for the project. MDP components are connected directly through the Motor Control Center (MCC-1) in turn controlled by the Manual Transfer Switch (MTS-1). There are four MDP components including MDP-1, 2, 3 and 4. The MCC-1 is an Allen Bradley Model Series M capable of providing 480V service. LP components are interconnected and feed off the LP-1 Panel which in turn feeds from MCC-1 through the T-2 Transformer. There are four LP components including LP-1, LP-1A, LP-2 and LP-3. LP Models are provided by Seimens. Table 3-12 lists which equipment is fed by which panel. Manufacturer information on the panel boards can be found in Attachment 11.2 of Volume XI of the O&M Manual.

3.13.4 Local Control Stations

Local Control Stations (LCS) are installed for the pumps that do not have AFDs. Froth pumps, backwash pumps, the backwash recycle pump and the storm water recycle pump all have the LCS. LCS are designated 50LCS1251/1252, 50LCS1351/1352, 50LCS1461 and 50LCS1541, respectively. These LCSs are connected to the MCC-1. In addition, the tank mixers for the Filter Press Feed Tanks (40LCS1431/1432) and the Filtrate Tank (50LCS1480) have the local controls. These LCS's are connected to Panel Board LP-1A. When these stations are placed in "REMOTE" position, the pumps can be started and stopped from the HMI. Also these stations have local START/STOP buttons to operate the pumps when the LCS is placed in manual. Manufacturer information along with wiring diagrams on the LCS components are in Attachment 11.3 of Volume XI of the O&M Manual.

3.13.5 Adjustable Frequency Drives

Adjustable Frequency Drives (AFDs) feed the two decant pumps, two DAF feed pumps and the two filter feed pumps. The AFDs adjust the speed of the 480V, 3 phase pump motors by adjusting the frequency from 0 to 60 Hz. The frequency is adjusted via a dial with a read out that displays percent of 60 Hz. The AFDs have the capabilities to run in both AUTO and manual mode. In the manual mode, increase or decrease of the frequency changes the pump speed. In AUTO it is connected to the HMI. Any faults are cleared through the panel provided in front of the AFD. Information regarding the programming of the AFDs can be found in Volume VIII, Attachment 8.2.

3.14 Support Systems

The support system includes other equipment and devices that indirectly support the Wyckoff GWTP, but are not an integral part of the process (e.g., exhaust fans, building heaters, air conditioner, etc.). HVAC systems like the exhaust fans, louvers, air conditioner, wall heaters and safety shower units were provided under Volume XII. Locations of the devices shown under this section are shown in Sheets 69, 71, 72 and 73 in Appendix C "Applicable Project Drawings" in Volume I.

3.14.1 Electrical Room Ventilation Fan

The Treatment Building's electric room is equipped with a ventilation fan (SF-1), motorized louver and dampers with operators (MD-5, 6, 7 and 8), and a thermostat. When the temperature exceeds the adjustable thermostat set point, a switch will automatically open the motor-activated louvers and start the fan motor to circulate air through the building. The fan draws air from the mechanical room and exhausts through the louvers in the mechanical and electrical room. SF-1 is a Cook 195SQN-B which delivers 2,800 cubic ft per minute (cfm) of room air. The fan includes a belt drive with a 1 HP, 460 volt, 60 hertz, 3 phase, and Totally Enclosed Fan-Cooled (TEFC) motor. The intake louvers are Ruskin, Model ELF375DX, variable size (18 inches by 30 inches high and 36 inches by 36 inches high) and are controlled by Belimo Models AF-120 and NF-120, 120 volt, single phase, 60 hertz actuator motors. Manufacturer's information is included in Attachments 12.1 and 12.2 of Volume XII of the O&M Manual.

3.14.2 Process Area Ventilation Fans

The Treatment Building process mechanical room is equipped with two ventilation fans (EF-1 and EF-2), motorized louvers and dampers with operators (MD-1, 2, 3 and 4). Switches located below the fans operate the fans. Fan EF-1 is tied to dampers MD-1 and MD-3 and Fan EF-2 is tied to dampers MD-2 and MD-4. The ventilation units feed off panel LP-1A.

The fans (EF-1 and EF-2) are a Cook 24XMW which deliver 2,400 cfm. Each fan includes a belt drive and a 0.5 HP, 115 volt, 60 hertz, 3 phase, and TEFC motor. The intake louvers are Ruskin, Models ACL845 and ELF375DX (see manufacturer information) and are operated by Belimo Models AF-120 and NF-120, 120 volt, single phase, 60 hertz actuator motors. Manufacturer's information is included in Attachments 12.1 and 12.2 of Volume XII of the O&M Manual.

3.14.3 Locker, Shower, Restroom Ventilation Fan

The locker/shower/restroom is equipped with a cabinet fan (EF-3). Exhaust fan EF-3 will start automatically when the lights are turned on in the shower or rest room.

EF-3 is a Cook GN-320 which delivers 150 cfm. Manufacturer's information is included in Volume XII, Attachment 12.1 of the O&M Manual.

3.14.4 Air Conditioner

The Treatment Building's Control Room 102 is heated and cooled by a Friedrich, Model ES12L33 wall-mounted air conditioner (ACU-1). The air conditioner is located on the north side of the building. The unit feeds off panel LP-3. Manufacturer's information is included in Volume XII, Attachment 12.3 of the O&M Manual.

3.14.5 Safety Shower Systems and Thermostatic Mixing Valves

The plant is equipped with combination shower and eye/face wash features. Two safety shower systems (SSH-1) are located in treatment building and one SSH-2 located in tank farm. Water for the systems is fed by W1 potable water from the City.

SSH-1 is a Haws Model 8346 which features a 10 inch acrylonitrile butadiene styrene (ABS) plastic showerhead and a stainless steel receptor with twin ABS plastic. The unit also comes with a tempered water blending system Model TWBS.SH (thermostatic mixing valves) to mix hot and cold water and provide tempered water up to 40 gpm for emergency shower and eyewashes. Manufacturer information is provided under Volume IX, Attachment 9.4.

SSH-2 is a Haws Model 8300FP freeze-proof combination which features a 10.62 inch ABS plastic showerhead and a stainless steel receptor with twin ABS plastic. The model is supplied with two self-draining valves (one located about 3 feet below the surface east of the decontamination pad approximately half way between the tank farm and the building and the second is approximately 3 feet below the SSH-2) that are installed below the frost line that prevents the supply water from freezing. The unit also comes with a tempered water blending system Model TWBS.SH to mix hot and cold water and provide tempered water up to 40 gpm for emergency shower and eyewashes. Manufacturer information is provided under Volume IX - Attachment 9.4.

3.14.6 Electric Wall Heaters

The Treatment Building has two wall-mounted electric heaters (WH-1 and WH-2): one located in Locker Room 103 and another located in Restroom 105. The wall heaters are QMARK, Model CWH3404, 4 kW and 2 kW capacities, and each delivers an air flow of 100 cfm. The units feed off panel MDP-3 and LP-3. Manufacturer's information is included in Volume XII, Attachment 12.4 of the O&M Manual.

3.14.7 Gasoline Engine Generator

A portable 20 HP Honda Model EB11000 standby generator with 24 AH/5 hours lead acid batteries are installed at the Wyckoff GWTP that will provide capacity for the lighting loads and limited non-process loads such as fire alarm, 120 VAC convenience outlets, and limited HVAC located within the building if a power failure occurs. The existing power system has a manual transfer switch located inside the electrical room just downstream of the main service meter that

enables the entire plant to be connected to this mobile generator at 480 volts. The unit is connected to the Manual Transfer Switch (MTS-2) through an inlet box (120/240V, 50A). This generator will be able to run for approximately 8 hours using its integral fuel tank. Upon a normal (utility) power failure, the Wyckoff GWTP will shut down.

The small generator will be rolled outdoors from storage, plugged into an electrical receptacle, and started manually. The Manual Transfer Switch will allow switching lighting and other backed-up loads between utility and generator power. These loads will all be fed from a 120/240 V 1-phase panel board fed through the Manual Transfer Switch. A detailed, step-by-step procedures showing how to connect and operate the generator is provided below:

- 1) Move generator and cord set from mechanical room to south east corner of building.
- 2) Plug-in cord to generator and generator inlet on side of building.
- 3) Assure that main breaker on generator is in "off" position.
- 4) Start generator by turning engine switch to start and releasing after engine starts.
- 5) Allow generator to warm-up.
- 6) In LP-3, turn off all breakers EXCEPT circuits 6, 8, 9, 12, 18, 22 and 38.
- 7) Inside electrical room, realign transfer switch on MTS 2 from utility position to generator position.
- 8) Turn generator breaker to the "on" position.
- 9) In LP-3, close desired breakers (one at a time) to add load to generator.
- 10) Monitor fuel level. NOTE: one tank of fuel in generator is adequate for approximately 8 hours of operation.

Upon return of normal power, the panel board and its loads will be manually transferred back to normal power. The generator will be manually shut down and rolled back into storage. The plant will be manually restarted after utility power returns.

Manufacturer information on the generator can be found in Attachment 12.5 of Volume XII of the O&M Manual.

3.14.8 3.14.8 Transient Voltage Surge Suppressor

The Transient Voltage Surge Suppressor (TVSS) for the Treatment Building is a Service Track ST240 Model TK-ST240-3Y-480-L from Total Protection Solutions. The TVSS is located next to the MCC bus in the electrical room to reduce random, high energy, short duration electrical power anomalies. The TVSS is connected directly with the MCC-1. Manufacturer information on the TVSS can be found in Volume XII (Attachment 12.6) of the O&M Manual.

3.14.9 Uninterrupted Power Supply

The Powerware 9170 + Uninterrupted Power Supply (UPS) located in the treatment building is a 10 KVA, 120V, single phase modular UPS that contains battery modules and power modules. These modules plug into a rack cabinet structure containing additional control, communication and display functions that enable integrated control of all power modules. The UPS is housed in a single cabinet, with extra battery capacity housed in auxiliary battery cabinets and provides battery backup for LP-2. If there is a power outage, the UPS keeps the HMI, PLC and fire panels operational.

Manufacturer information on the UPS is provided under Volume XII Attachment 12.7.

4.0 TREATMENT PLANT STARTUP AND SHUTDOWN PROCEDURES

This Section of the O&M Manual includes the following procedures for startup, normal and shut down of the Wyckoff GWTP:

- 1) Treatment Plant Pre-Startup Requirements Section 4.1. To be performed prior to initial startup of the plant and after an extended shut down period (more than a day).
- 2) Treatment Plant Startup, Normal Operations and Shut down Procedures Sections 4.2 to 4.8. These are detailed operating procedures for startup, normal and shutdown.
- 3) Overall Treatment Plant Startup and Shut down Procedures for normal operations under Sections 4.9 and 4.10 respectively This is performed typically after a short term shut down of the plant (less than a day).
- 4) Compressed Air and Plant Water Systems shut down Section 4.11 Performed only if there is extended shut down period and/or maintenance performed on these systems
- 5) Plant shutdown procedure for winter freeze protection shutdown Section 4.12

CAUTION: Equipment warning and safety information presented under Sections 5.13 and 5.14 need to be adhered to prior to startup and shutdown of the treatment system.

4.1 Treatment Plant Pre-Startup Requirements

Prior to Plant Startup, pre-startup procedures must be followed. These include compressed air systems, plant water systems and GAC valve positioning.

4.1.1 Compressed Air Systems Startup Procedures

Start-up procedures for the compressed air systems are as follows:

- 1) Inspect and check compressors in accordance with the manufacturers' manuals prior to start up (e.g., check oil). Refer to Section 5.6.4.
- 2) Verify that valves AHP-02, AHP-04, AHP-05, AHP-06, AHP-20 and AI-01 (associated with downstream of air dryer) are open. AHP-20 is located overhead on the west wall of the treatment building near GAC-5.

CAUTION: Do not start the compressors until the valves mentioned above are open.

- 3) Verify that valve AHP-19 (located inside building by louver/filter press on the southwest wall) is closed. This feeds valves AHP-15, AHP-16 and AHP-17 that are not required for normal plant operation of the Air Diaphragm Pumps in the tank farm for oil and solids processing system. AHP-19 should be opened for transfer of solids (Figure 3-11) and NAPL processing (Figure 3-4).
- 4) Verify air is flowing through the HVAC system (operation of the louvers in the mechanical and electrical room)
- 5) Ensure that the compressor disconnect switches are in the "ON" position.

- 6) Place the compressors in "AUTO" by a switch located in their panels.
- 7) Verify that air pressures are correct by monitoring Pressure Gauge 1651 (Air Compressor 50M1651) and Pressure Gauge 1652 (Air Compressor 50M1652).
- 8) The AHP from the compressor goes to Air Receiver Tank 50T1465, which supplies AHP to process system.
- 9) Verify AHP air pressure (120 psi) at the HMI through Pressure Transmitter PI/PT-1466.
- 10) Verify that the inlet and outlet valves associated with the Air Dryer are open and the bypass valve is closed.
- 11) Turn the Air Dryer on by pressing "ON/OFF" button.
- 12) The AI will be online when valve AI-01 is open verify system pressure at PI/PT-1650.
- 13) Verify that AI-04 (located by south wall near the Decant Pumps) is open for the operation of the 3 pneumatic valves (DI-01, BWR-02 and STW-09) in the Tank Farm. Pressure regulator associated with the AI-04 valve is set at 62 psi.
- 4.1.2 Plant Water Systems Startup Procedures

CAUTION: The plant water pumps cannot be started prior to suction and discharge valves associated with it are open. In this case W2-01, 02, 05, 06, 09, 10 and 11.

The following sequence of activities will be followed for plant water system startup:

- 1) Verify the well pump for W2 well disconnect is in "ON" position (pump house outside the site fence).
- 2) Verify that the local disconnects and breakers for both Plant Water Pumps (50P1581/1582) are in the "ON" positions.
- 3) Check for water level in the plant water storage tank
- 4) Verify that valves W2-01 and W2-16 (located outside by the Plant Water Storage Tank) are open.
- 5) Verify that valves W2-02, W2-05, W2-06 and W2-09 (all located by the Water Pumps) are open.
- 6) Open valves W2-11, W2-12 and W2-13 (located by the Polymer System).
- 7) Open valve W2-10 to Plant Water Pressure Tank (50T1575).
- 8) Place Water Pump #1 or #2 in "AUTO" position.
- 9) Plant water is pumped by the Plant Water Pumps into the plant water system and into the Plant Water Pressure Tank (50T1575).
- 10) Pressure switch controls the pumps at the following settings: 50 pounds psi pump on; 65 psi pump off.
- 11) The PLC monitors the system for water pressure from pressure gauge (PI/PE/PT-1591).
- 12) At this point, plant water is available for distribution for process operations.

4.1.3 Granular Activated Carbon Adsorber Valve Positioning

Reference Figures – Figures 3-8 and 3-10

- 1) Verify that valve PLE-10 (Figure 3-10) is closed. This valve is located by the Effluent Tank in the Tank Farm.
- 2) Open valve PLE-09 (Figure 3-10). This valve is located near the Storm water/Recycle Pump (50P1541) by the south wall of the treatment building.
- 3) Verify valves PLE/RCY-01 as closed.
- 4) Verify whether the GAC adsorbers are filled to the top with water.
- 5) Set valve open and close positions for normal operations depending upon which adsorbers are in lead, middle and lag configuration (Refer to Tables 4-4 a to e).

4.2 Extraction Wells, Equalization Tank, and Dissolved Air Flotation Startup and Shutdown Procedures

The following sections describe the startup and shutdown procedures for the EWs, EQ Tank and the DAF system.

4.2.1 Startup and Shutdown Procedures for the Equalization Tank

Refer to list of valves mentioned under Table 4-1. Reference Figures 3-4 and 3-15.

4.2.1.1 Equalization Tank Normal Operations Startup Procedure

- 1) Verify valves NAPL-01 and NAPL-02 are closed
- 2) Open valve PLI-01 located at EQ Tank 40T1010.
- 3) Open pilot study valves for operation of the wells from the well field.
- 4) Open valve STW-13 (located at the EQ tank).
- 5) Verify valve PLI-00 is open directing contaminated water to the EQ tank.
- 6) Start EWs manually.

Under normal conditions the tank level is maintained at half full (12 ft) by the DAF feed pumps which are controlled by AFDs and EQ tank level controller (built into the PLC that controls the speed of the pump). The DNAPL will settle to the bottom of the tank and the LNAPL will float to the top. Under normal conditions pneumatic valve DI-01 (to DAF feed pumps) will be open; and valves NAPL-01 and NAPL-02 will be closed.

4.2.1.2 Shut down for Equalization Tank

The following sequence of activities will be followed for EQ Tank shutdown:

- 1) Shut off the EW wells.
- 2) Close valve PLI-01.

4.2.2 Dissolved Air Flotation Pre-Startup Procedure

DAF initial Pre-startup and initial start-up activities were performed during GWTP commissioning to determine the polymer dosage for the DAF system. Refer to startup plan and test logs (See Appendix H) for details. It may be necessary to perform them after long plant shut down time and any drastic changes observed in water influent characteristics

The following pre-startup steps must be performed and checked prior to DAF System startup:

- Set up the plant air and water systems in accordance with Sections 4.1.1 and 4.1.2. This includes water for the polymer solution and air for the DAF System operation. The pressure for the plant air system should be set between 110 and 125 psig. Set the pressure for the air filter/regulator (located between AHP-10 and AHP-11) at 110 psig. Valve AHP-10 and 11 are located by the DAF unit air saturation system.
- 2) Verify that the disconnect switches for the DAF Feed Pumps 50P1101 and 50P1102, and Filter Feed Pumps 50P1241 and 50P1242 are set to the "ON" position.
- 3) Ensure adequate water is provided to the mechanical seals of the DAF feed pumps and the filter feed pumps.
- 4) Confirm all the polymer system components are setup and working properly. This includes filling in the polymer blend tank by mixing the neat polymer with W2 water and polymer feed pump ready to feed polymer into the DAF influent line. See Section 4.2.3 for Polymer system Startup procedures.
- 4.2.3 Polymer System Startup

Reference Figure 3-6

The polymer system is turned on after turning on both the DAF feed pump and the recirculation pump (Step #17 of Section 4.2.4). The polymer system is designed to make a batch of dilute polymer mixture which is fed to the DAF influent. Liquid raw polymer is sent through a neat polymer pump into a mixing unit where W2 water enters and the mixture is mixed with mixer 50M1601. Water pressure from W2 flow will send the mixed contents to the mixed polymer storage tank 40T1620. Level in the tank 40T1620 is maintained with a level sensor 1631. Contents from the tank 40T1620 are pumped by a LMI metering pump 50P1640 into the DAF unit. The polymer system prepares batches of dilute polymer at a concentration of 0.16%. This is fed to the DAF influent line at a dosage rate of 1.9 ppm using the polymer feed pump 50P1640. At a DAF feed flow rate of 80 gpm, the polymer feed rate will be around 360 ml/min. If the DAF feed flow rate changes the polymer flow rate will be adjusted automatically by the PLC logic. The stroke speed of the polymer feed pump varies the polymer flow into the DAF influent and is controlled locally by the PLC.

Following is the startup procedure for the polymer system:

- 1) Ensure W2 water is available and ready to be used by verifying valves W2-11, 12 and 13 as open.
- 2) Verify Ball Valves (PO-01 and PO-02) are closed.
- 3) Open Ball Valves (PO-03, PO-04 and PO-06) associated with the polymer solution and polymer feed pump 50P1640.
- 4) The metering pump is controlled by the PLC if it is placed in external operations mode. A switch on the polymer control panel 50LCP1601 allows the operator to place the system in "AUTO" mode (See Step 17 under Section 4.2.4).

4.2.4 4.2.4 Dissolved Air Flotation System Normal Operations Startup Procedure

Refer to list of valves specified in Table 4-1 along with Startup activities.

Reference Figures – 3-4, 3-5, 3-6 and 3-7

Polymer dosage and performance tests were performed during initial facility startup. The operator does not need to perform initial startup procedures every time the plant is shut down (for example during GAC backwash or HDBF backwash operations or routine maintenance operations).

NOTE: It is important that while starting up the DAF unit as described below, startup of the HDBF described in Section 4.3.1 will need to be performed concurrently.

CAUTION: The DAF feed pumps and filter feed pumps cannot be started until the suction and discharge valves associated with these pumps are open. In this case DI-01, 02, 04, 05, 07 and valves downstream DI-08, 09 and 10 for the DAF feed pumps and DE-01, 02, 04, 05, 07 and valves downstream DE-08 and FI-01 for the filter feed pumps.

CAUTION: Prior to start of the DAF system from it local control panel, pull the red emergency stop handle. After turning "ON" the panel, press the alarm silence and the over torque reset to immediately eliminate the noise and the red siren light on top of the panel.

- 1) The skimmer speed should be at 50% of full speed. The mixer and skimmer are started from the local control panel.
- 2) The DAF recycle (DR) break out valve DR-03 should be at its correct set point set during startup.
- 3) Verify the inlet and outlet valves DR-01 and DR-02 are open associated with the DAF recirculation pump.
- 4) Verify that water is present in the effluent chamber of the DAF unit at half the level before starting the recirculation pump 50P1135.
- 5) Start Recirculation Pump from the HMI.
- 6) At this point, the Air Saturation Tank will fill with water.

- 7) The valve DR-V01 mounted on top of the Air Saturation Tank allows a small continuous flow of water and air to bleed off back to the DAF Unit.
- 8) Verify that the air pressure to valve DI-01 (located at the EQ Tank) is sufficient (62 psi) for proper operation.
- 9) Open valves DI-02, DI-04, DI-05, DI-07, DI-08, DI-09 and DI-10 manually.
- 10) Open valves DE-01, DE-02, DE-04, DE-05, DE-07, and DE-08 manually, which are downstream of the DAF Unit.
- 11) Open valve FRI-01 (froth) and close valve FRI-02 (sludge) at the DAF Unit.
- 12) Ensure adequate W2 water is provided to the mechanical seals of the DAF Feed Pumps and the Filter Feed Pumps.
- 13) Open pneumatic valve DI-01 from the HMI.
- 14) Before proceeding to steps below, complete HDBF startup procedure steps 1 to 13 from Section 4.3.1.
- 15) Place DAF Feed Pump AFDs in "AUTO". Set the EQ Tank PID level controller in "AUTO" at the HMI. Select DAF Feed Pump 50P1101 from the HMI by clicking "START".
- 16) Place Filter Feed Pump AFDs in "AUTO". Set the DAF Unit PID level controller in "AUTO" at the HMI. Select Filter Feed Pump 50P1241 from the HMI by clicking "START".
- 17) Start the Polymer System by placing in "AUTO" at the local control panel.
- 18) Transition to Section 4.3.1 for HDBF startup procedure step # 14 so that effluent water from DAF unit enters the HDBF system.
- 19) Turn the auger on from HMI (when the DAF local control panel associated with the auger is in REMOTE) once a day to remove the sludge from bottom of the DAF unit. Refer to section 4.7.1 for removal of the sludge using the froth pumps.
- 4.2.5 Dissolved Air Flotation and Polymer System Shutdown Procedures

The following sequence of activities will be followed for DAF and Polymer systems shutdown:

1) The polymer system should be shut down by placing the polymer control panel switch in "OFF" position and turning off the metering pump.

CAUTION: The DAF feed pumps and filter feed pumps must be shut down prior to suction and discharge valves associated with these pumps are closed. In this case DI-01, DI-02, DI-04, DI-05, DI-07 and valves downstream DI-08, DI-09, and DI-10 for the DAF feed pumps and DE-01, DE-02, DE-04, DE-05, DE-07 and valves downstream DE-08 and FI-01 for the filter feed pumps.

- 2) Shut off the feed to the DAF Unit from the HMI by selecting the DAF feed pumps screen from the HMI and pressing the "STOP" button. Pressure switches located at the pumps have an automatic safety shut off at 30 psi.
- 3) Select the filter feed pump screen from the HMI and press the stop button.
- 4) The skimmer and flocculator(mixer) are stopped from the local DAF control panel after approximately 30 minutes of DAF feed pumps and filter feed pumps shutdown.
- 5) Shut off the seal water to the DAF feed and filter feed pumps.

- 6) Shut off air flow to the pressurization tank (air saturation tank) by closing the air inlet valves (AHP-12 to 14) and allow the pressurization tank air pressure gauge 1138 to read zero before turning off the recirculation pump. (Note The pressurization tank carries a large volume of compressed air during operation. If the recycle stream is shut down before the air volume is bled off, the air will evacuate the Pressurization Tank and enter the DAF Tank. This large release of air can cause surface turbulence inside the flotation area of the DAF Tank).
- 7) Shut off the recirculation pump at the HMI by operator selecting the recirculation pump screen and pressing the "STOP" button.
- 8) Verify pneumatic valve DI-01 closes automatically at the HMI 3 minutes after shut down of the DAF feed pump.

4.3 Hydromation Deep Bed Filter Startup and Shutdown Procedures

Verify that the list of valves provided in Tables 4-2 and 4-3 are in met for normal and backwash operations of the HDBF unit. Reference Figure 3-8.

4.3.1 Hydromation Deep Bed Filter Normal Operations Startup Procedures

CAUTION: Monitor the vent valve AV-1266 twice a week to ensure it does not open during a timed backwash or during a manual backwash

The following sequence of activities will be followed during HDBF startup. In addition refer to Section 3.4.2 for details on how the cycles operate automatically.

- 1) Verify that Backwash Pump disconnects are in "ON" position.
- 2) Ensure adequate water is provided to the mechanical seals of the Backwash Pumps.
- 3) Open the air supply valve to the HDBF panel.
- 4) Verify air is available at 85 psi to operate the pneumatic valves of the HDBF unit (Part of the pre-startup air system requirements). This can also be verified by checking air regulator pressure gauge at the HDBF instrument panel.
- 5) All valve open/close positions associated with HDBF valve operations are automatic. Refer to Figure 3-8 for the different cycles.
- 6) Verify that manual isolation valves V-111, V-112, V-113, V-114 and V-115 for the HDBF unit are open.
- 7) Verify that valve FI/BYP-02 is closed.
- 8) Turn the disconnect switch of the HDBF unit to "ON" position.
- 9) Verify that valve BWE/FFS-01 is closed to ensure backwash effluent from filter system enters the Dirty Backwash Tank.

- Verify that valves BWS-04 and BWS-07 associated with Backwash Pumps 50P1351 and 50P1352 are set in a partially closed position (position determined during plant initial startup). Flow rate of the backwash supply water must be 80 gpm, as read at FE/FIT-1371 (Backwash Pumps set to remote at LCS).
- 11) Close valves BWS/FFE-01 and BWS-08 (located by GAC-1).

Note – The following steps 12, 13 and 14 will be performed concurrently along with Steps #15, 16 and 17 of Section 4.5.4.

- 12) Open valve FI-01.
- 13) Verify valve FI/RCY-01 as closed.
- 14) On the HDBF System control panel (50CP1001), place agitator in "AUTO" position, turn on power, pull out the mater stop knob and press the "Master Start/Fault Reset" button. Also refer to Step #1 Pre-start procedures under Section 3.4.2.
- 15) HDBF now should be operational first in recirculation mode followed by filtration mode and it will automatically cycle to backwash mode. Filtration cycle is set at 12 hours and is operator adjustable.
- 16) When the HDBF is ready for backwash, the system will send a signal to the PLC which will automatically start the backwash pump based upon either a high differential pressure of 20 psid recorded at DPIT-1281 or a filtration cycle of 12 hours whichever occurs first.
- 17) After backwash cycle is complete (20 minutes), the system will return to filtration mode.
- 4.3.2 Hydromation Deep Bed Filter Shutdown Procedures

The filter has to be backwashed prior to shutdown. Refer to Section 3.4.2 under steps for the different cycles Step #6. Backwashing is performed by manually pressing the Backwash button on the local control panel. The filter can also be shutdown by clicking the "STOP" button from HMI and performing a manual backwash as described in the previous sentence..

4.4 Granular Activated Carbon System Startup, Shutdown and Backwash Procedures

Valve reference tables for each GAC adsorber series configuration is provided under Tables 4-4 a to e. Tables 4-5 a to e is for backwash operation of all five GACs. Wherever the "#" associated with a GAC ID is mentioned in this section it refers to GAC units GAC-1 through GAC-5. Reference Figures 3-8, 3-9 and 3-10.

4.4.1 Granular Activated Carbon Normal Operations Startup Procedures

Depending upon which adsorbers are in lead, middle and lag configuration (Refer to Tables 4-4 a to e), the following sequence of activities will be performed.

- 1) Water should be flowing from the HDBF unit.
- 2) Verify that valve PLE-09 (located by south wall near Stormwater/Recycle Pump) is open to ensure storage of treated water in the Effluent Tank (40T1330) This will branch to the Effluent Tank Unit Process described next.
- 3) Monitor pressures on Pressure Gauges 1310 to 1315.
- 4) Verify flow to the Effluent Tank by checking flow registered on FE/FIT-1321.
- 4.4.2 Short Term Shutdown of Granular Activated Carbon Adsorber Procedures

A short-term shutdown is most likely to occur during weekend shutdown or routine maintenance of the system. During a short-term shutdown, the adsorbers may remain filled with water unless work is being performed on the adsorbers themselves.

During this period, the entire plant will be shut down which means shut down of DAF feed pumps and the filter feed pumps. It may be necessary to close the inlet and outlet (GAC#I-01 and GAC#E-01) to prevent any siphoning or drainage from the adsorbers where # refers 1 to 5.

4.4.3 Long Term Shutdown of Granular Activated Carbon Adsorber Procedures

A long-term shutdown is most likely to occur during spent carbon change-out, changes in the system configuration, major maintenance, etc. During a long-term shutdown, the adsorbers should be completely drained to minimize potential for biological growth and septic bed condition. The adsorbers will have to be backwashed and air eliminated before they are restarted. During this period the entire plant will be shut down. The long term shutdown is any period of time greater than 3 days depending upon operation status of the other process equipment.

The adsorbers are drained of excess water by opening valves CAV-01 to 05 on the compressed air supply line while making sure the adsorber drain valve GAC1-D01 to GAC5-D01 (DV-01 to 05 of Tigg Manual) are open.

4.4.4 Backwashing of Granular Activated Carbon Adsorber Procedures

The following sequence of activities is used during a routine backwashing process (15 minutes at 600 gpm):

- 1) Shut down the plant by turning off DAF feed pumps, filter feed pumps, DAF unit and HDBF unit from HMI.
- 2) Verify valve BWS-01 is open.
- 3) Verify valves BWS-02, 04, 05 and 07 associated with both backwash pumps 50P1351/1352 are completely open.
- 4) Verify backwash pumps disconnects are in "ON" position.
- 5) Ensure adequate water is provided to the mechanical seals of the backwash pumps.
- 6) Note level reading in the effluent tank 40T1330. Ensure that effluent tank is at least half full (11 ft) to ensure backwash process can be completed.
- 7) Follow valve positioning tables for backwash identified in Tables 4-5 a to e for GACs 1 to 5 depending upon which adsorber is backwashed. To isolate the adsorber, close the treated water respective effluent valves and the influent valves for GAC units [GAC1-E01 and FE-01 for GAC-1; GAC2-E02 and FE-03 for GAC-2; GAC3-E01 and FE-05 for GAC-3; GAC4-E01 and GAC4-I01 for GAC-4; and GAC5-E01/02 and GAC5-I01 for GAC-5]. Open the backwash discharge valve for the adsorber to be backwashed, valve BWE/FFS-#. Open the backwash supply valve for the adsorber to be backwashed using valve BWS/FFE-#.
- 8) Verify valve BWS-08 is closed.
- 9) Place 50LCS1351 and 50LCS1352 associated with the backwash pumps in "REM" position.
- 10) Turn the backwash pumps 50P1351 and 50P1352 on from HMI by selecting run time of 15 minutes.
- 11) One of the valves BWS-04 and 07 will need to be wide open and the other valve will need to be adjusted so that the total flow registered at FE/FIT-1371 reads 600 gpm after starting the backwash pumps.
- 12) Backwash effluent flows into the dirty backwash tank. The operator needs to monitor dirty backwash tank level and flow from the carbon adsorber.
- 13) Once backwash is complete, the backwash pumps will automatically shut down based upon the run time (15 minutes) selected at the HMI.
- 14) Close the backwash supply valve BWS/FFE-01 and the corresponding BWS/FFE-#, and close the backwash discharge valve BWE/FFS-01.
- 15) The operator will need to re-configure the valve open/close positions (Tables 4-4) for normal GAC operations.

4.5 Effluent System Startup and Shutdown Procedures

Refer to list of valves under Table 4-6 for startup. Reference Figure – Figure 3-10

4.5.1 Effluent System Normal Operations Startup Procedures

The following sequence of activities is to be used during the effluent system startup process:

- 1) Verify that valve PLE-10 (located by effluent tank) is closed.
- 2) Open valve PLE-11 for discharge of treated effluent from Effluent Tank to Eagle Harbor Outfall.
- 3) Verify that the automatic composite sampler is in place.
- 4) Verify that valve PLE-12 is in the open position.
- 5) Start composite sampler by turning the unit on. The composite sampler needs to be calibrated each time when it is in operation.
- 6) Verify discharge flow to Eagle Harbor Outfall by observing constant level in the Effluent Tank and no flow from the overflow vent.

4.5.2 Effluent System Shutdown Procedures

The following sequence of activities is to be used during the effluent system shutdown process:

- 1) Verify no flow registered on flow meter 1321.
- 2) Shut down composite sampler.

4.6 Solids Processing and Filter Press System Startup and Shutdown Procedures

General – Open valve AHP-19 (located inside the building by South wall near the plant water pumps) that feeds valves AHP-16 and 17 to operate the digester/ skim pump and filter press/digester feed pump.

Reference Figure – 3-11 and Table 4-7

4.6.1 Startup Procedure for Supernatant from Dirty Backwash Tank

CAUTION: The backwash recycle pump cannot be started prior to suction and discharge valves associated with it are open. The backwash recycle pump must be shut down prior to suction and discharge valves associated with it are closed. In this case BWR-01, 02, 03, 05 and 06.

- 1) Verify the availability of air for the operation of the valve BWR-02.
- 2) Close valve BWR-07, open valves STW-13 and BWR/FI/RCY-01.

- 3) Verify that the local disconnect for the Backwash Recycle Pump is in the "ON" position.
- 4) Verify that water supply is adequate for Backwash Recycle Pump mechanical seals.
- 5) Verify that the Backwash Recycle Pump local control station (50LCS1461) is in the "REM" position.
- 6) Check the water level in the Dirty Backwash Tank water level should be atleast 3 feet above the top of the conical base.
- 7) Open valves BWR-03 and BWR-05 associated with Backwash Recycle Pump (50P1461). With valve BWR-06 open, the water will be sent to the EQ Tank. The operator has the option of sending the water to storm water recycle tank by opening the valve BWR-07 and closing BWR-06.
- 8) Open valve BWR-01.
- 9) Open Pneumatic Valve BWR-02 from the HMI.
- 10) Start Backwash Recycle Pump from HMI.
- 11) Observe the level in the Dirty Backwash Tank as monitored by LE/LIT1441.
- 4.6.2 Shutdown Procedure for Supernatant from Dirty Backwash Tank
 - 1) The Low Level Switch will shut down the Backwash Recycle Pump, after the level reaches 1.5 ft, as read by the LE/LIT-1441 at the HMI. The operator has the option of turning the backwash recycle pump manually by clicking "STOP" from the HMI.
 - 2) Verify that valve BWR-02 is closed as shut down of the backwash recycle pump should automatically close the valve BWR-02 after 3 minutes of shut down of the pump.
- 4.6.3 Startup Procedure for Solids from Dirty Backwash Tank
 - 1) Set the Filter Press/Digester Feed Pump 50P1460 for operation.
 - 2) Connect the suction hose from the Filter Press/Digester Feed Pump to valve TS/SS-01 (camlock fitting attached) and connect the discharge hose from the Filter Press/Digester Feed Pump to valve DS-02 (camlock fitting attached).
 - 3) Open valves TS-01, TS-02, TS/SS-01, DS-01, and DS-02.
 - 4) Attach the air line (located in the Tank Farm) from AHP-16 to the air attachment on the Filter Press/Digester Feed Pump and set air pressure regulator to 50 psig.
 - 5) Adjust the air pressure regulator to approximately 50 psi or operator based adjustment.
 - 6) A mixture of solids and water is removed from the Dirty Backwash Tank conical base.
 - 7) Transfer the contents (solids/liquid mixture) from bottom of the Dirty Backwash Tank to the Digester Tank.
- 4.6.4 Shutdown Procedure for Solids from Dirty Backwash Tank
 - 1) Once transfer is accomplished, shut off the air feed to the Filter Press/Digester Feed Pump.
 - 2) Close valves TS-01, TS-02, DS-01, and DS-02.
 - 3) Disconnect hoses (if necessary)

4.6.5 Startup Procedure for Solids from Digester Tank

- 1) Open valves ALP-01, ALP-02, ALP-03, ALP-04, ALP-05, ALP-06, and ALP-07.
- 2) Place the Rotary Blower disconnect switch in the "ON" position.
- 3) Set the frequency of the Rotary Blower at 30 hertz (Hz).
- 4) The Rotary Blower is turned on through a local REMOTE/STOP switch located on the local blower control panel. The speed of the blower is set by the operator with a AFD built in the panel. Pressure monitors are installed in the lines to monitor air pressure.
- 5) The Rotary Blower AFD maintains the dissolved oxygen level by slowing the air volume to the Digester Tank.
- 6) Check the VSS (volatile suspended solids) reduction. When it reaches 30% reduction, set the Digester/Skim Pump 50P1120 for operation.
- 7) Verify that valves DS-01, DS-02, DS-03, and DS-04 are closed.
- 8) Open valves DS-05 and DS-06.
- 9) Connect the suction hose from the Digester/Skim Pump to valve DS-02 (camlock fitting attached) and connect the discharge hose from the Digester/Skim Pump to valve DS-03 (camlock fitting attached) to direct solids to Filter Press Feed Tank #1 (40T1431) via valve DS-05.
- 10) Perform Step #9 with DS-06 valve for solids feeding the Filter Press Feed Tank #2 (40T1432).
- 11) Open valves DS-01, DS-02, and DS-03.
- 12) Attach the air line (located in Tank Farm) from AHP-17 to the air attachment on the Digester/Skim Pump.
- 13) Adjust the air pressure regulator to approximately 50 psi or operator based adjustment.
- 14) Contents from the Digester Tank are transferred to the two Filter Press Feed Tanks.
- 4.6.6 Shutdown Procedure for Solids from Digester Tank
 - 1) Once contents are transferred, shut off the air feed to the Digester/Skim Pump.
 - 2) Close valves DS-01, DS-02, and DS-03.
 - 3) Disconnect hoses (if necessary).
- 4.6.7 Startup and Shutdown Procedure for Solids Mixture from Filter Press Feed Tanks to Filter Press

Reference Figures 3-11 and 3-12

- 1) Turn the Hydraulic Control Valve to the "CLOSE" position. Turn the air on to the Hydraulic Pump by opening valve AI-02. The cylinder will push the filter plates forward.
- 2) After the press has closed, turn the Hydraulic Control Valve to the "CLAMP" position. Allow the hydraulic pressure to build to a maximum of 4,000 psi.

- 3) Open the filter center feed valve and the four filtrate discharge valves (these valves are associated with the Filter Press and are not shown in Figures 3-12 and 3-13).
- 4) Open valve F-01 to the Filtrate Tank (50T1480).
- 5) Place a 55-gallon drum under sludge hopper of the Filter Press.
- 6) Turn on Mixer #1 through the digester mixer local control station (40LCS1431) (by placing the switch to the "ON" position to mix contents in Filter Press Feed Tank #1 and condition the digester sludge to a pH of 11.0 with the addition of lime. Repeat this step for Mixer #2.
- 7) Connect a 2-inch suction hose from Filter Press Feed Tank #1 through valve TS/SS-01 (camlock fitting) to the suction side of the Filter Press/Digester Feed Pump (50P1460) and connect a 2-inch discharge hose from the discharge side of the Filter Press/Digester Feed Pump to valve SS-03 leading to the inlet piping on the Filter Press.
- 8) Open valves SS-01 and TS/SS-01 and valves SS-03 and SS-04 to the Filter Press.
- 9) Connect air pressure regulator and air supply hoses through valve AHP-16 to the Filter Press/Digester Feed Pump. Adjust air pressure regulator to 25 psi.
- 10) Start the Filter Press/Digester Feed Pump at 25 psi and start filling the Filter Press at low pressure so that the solids coat the chambers evenly, without blinding the cloths.
- 11) CAUTION: Maximum Pressure Should Not Exceed 100 psi. As the Filter Press fills with sludge, a decrease in filtrate leaving the Filter Press should be observed, and the Filter Press/Digester Feed Pump will slow down. Increase the pressure to the Filter Press/Digester Feed Pump in increments of 10 to 15 psi to obtain a maximum pressure of 100 psi to maintain a clear flow of filtrate from the Plate Press.

Note: The overall cycle time is very dependent upon the concentration of the inlet sludge. Higher concentrations reduce the cycle time. Typical cycle time is from two to four hours.

- 12) The cycle is usually complete when the Filter Press/Digester Feed Pump is operating between 95 and 100 psi, with a count of fifteen to eighteen seconds between strokes.
- 13) STOP the Filter Press/Digester Feed Pump, and drain excess pressure off the system by opening the drain valve SS-D01 to the inlet stabilized solids piping feeding the filter press.
- 14) CLOSE discharge valve SS-01 from Filter Press Feed Tank #1, and CLOSE inlet piping valve SS-04 to the Filter Press.
- 15) CLOSE filter center feed valve, and CLOSE the 4 filtrate discharge valves.
- 16) OPEN one filtrate discharge valve, and OPEN the air valves on the blow down stand pipe (AHP-07 and 08).
- 17) When free water is no longer being discharged, OPEN the second filtrate discharge valve, and CLOSE first filtrate discharge valve.
- 18) Continue this process until all free water has been discharged from all four filtrate discharge valves.
- 19) CLOSE air valve AHP-08 on the blow down standpipe and bleed off all air pressure.
- 20) CLOSE all filtrate discharge valves.

- 21) Ensure the liquid valves and all air inlet valves are CLOSED.
- 22) Turn the hydraulic valve control switch to the "OPEN" position.
- 23) Filter plates can be separated manually one at a time, or the system is equipped with a pneumatic plate spreader.
- 24) To operate the plate spreader, the filter press must be in the "OPEN" position.
- 25) Position the spreader arm between the two plate handles, which are at the end of the plate stack (toward the hydraulic ram end). Once the spreader arms are in position, pull the actuator lever and the plate spreader arms will lift between the plates then spread the plates apart.
- 26) After separating the plates, retract plate spreader by pushing lever toward plate stack. Sludge can now be cleaned from the plates.
- 27) Use a non-abrasive nylon or wood paddle to remove any cake that does not fall free.
- 28) Continue this sequence until all filter plates have been emptied of cake.
- 29) Thoroughly clean filter with a brush and soapy water when sludge begins to cake on the plates or after pressing operations are completed.
- 30) Thoroughly inspect the o-ring sealing surfaces of the gasketed plates. The gasket should remain seated in the gasket grove and be thoroughly cleaned. Residues left in this area may prevent proper sealing of the plates.
- 31) Transfer portable Mixer 50M1480 to the filtrate tank and connect to power.
- 32) Start the Mixer through Filtrate Tank local control station (50LCS1480) by pressing the "START" button.
- 33) Add sodium bi-sulfite until a pH of 7 is maintained in the tank.
- 34) Connect hose to valve F-02, open valve F-02 and drain neutralized filtrate to the sump.

4.7 Oil Processing System Startup and Shutdown Procedures

Refer to the list of valves listed in Table 4-8 for startup. Reference Figures 3-4 and 3-13

4.7.1 Startup and Shutdown Procedure for Froth and Decant Water Recovery - Froth Tank

CAUTION: The decant pumps and froth pumps cannot be started prior to suction and discharge valves associated with it are open. The decant pumps and froth pumps must be shut down prior to suction and discharge valves associated with it are closed. In this case FRE-00, 01, 03, 04 and 06 for the decant pumps and FRI-01, FRI-02, FRI-03, FRI-04, FRI-06, FRI-07, FRI-08, and FRI-10 for the froth pumps.

- 1) Verify valves NAPL-05, 06, 07, 08 and 09 associated with froth tank are closed.
- 2) Valve FRI-01 (froth) with DAF Unit should be open from the DAF startup.
- 3) Verify that the Froth Pumps (50P1251 and 50P1252) local disconnects are in the "ON" position.

- 4) Ensure that valves associated with the Froth Pumps are open FRI-03, FRI-04, and FRI-06 for pump #1 and FRI-07, FRI-08, and FRI-10 for pump #2.
- 5) Level in Froth Tank will be checked through the Level Sensor LS1131.
- 6) Place Froth Pumps #1 and #2 local control stations 50LCS1251 and 50LCS1252 in the "AUTO" position.
- 7) Select a run time chosen by the operator for Froth Pumps #1 and #2 from the HMI and set the pump speeds upto 20% at the pumps.
- 8) Turn Froth Pump #1 on from the HMI.
- 9) Froth flows into the Froth Tank (50T1380).
- 10) Level in the Froth Tank is read from Level Sensor LS1381.
- 11) The froth pumps will shut down based upon the run time selected from Step #7. If the LCS is placed in LOCAL mode, shut down the froth pump from the STOP button on the LCS
- 12) Repeat above step #8 for Froth Pump #2 if the operator chooses to operate it.
- 13) Once a day open valve FRI-02 and close FRI-01 to remove sludge and operate the froth pumps as described above.
- 14) Ensure adequate water is provided to the mechanical seals of the Decant Pumps.
- 15) Verify that the Decant Pumps (50P1391 and 50P1392) local disconnects are in the "ON" position.
- 16) Open valve FRE-00 and verify that valves associated with the Decant Pumps (FRE-01 and FRE-03 for Decant Pump #1 and FRE-04 and FRE-06 for Decant Pump #2) are open.
- 17) Place the PID level controller for the Froth Tank in the "AUTO" position from the HMI. Set the level at 3 feet.
- 18) Turn on the AFD associated with Decant Pump #1 and place it in AUTO. Decant Pump #1 will turned on in "AUTO" by operator pushing "START" button from HMI and is controlled by AFD with level in the Froth Tank.
- 19) Repeat step #18 with Decant Pump #2 if the operator chooses to operate it.
- 4.7.2 Procedure for DNAPL Recovery from Equalization Tank
 - 1) Verify that valves NAPL-01 and NAPL-02 are closed.
 - 2) Connect one end of hose to valve NAPL-02, placing the other end of the hose in the EQ Skim Sump
 - 3) Open valve NAPL-02.
 - 4) DNAPL contents will be transferred to the EQ skim sump.
 - 5) The operator should stop transfer when there is water flowing through the valve NAPL-02
 - 6) Close valve NAPL-02.
 - 7) Disconnect hose from valve NAPL-02.

4.7.3 Procedure for LNAPL Recovery from Equalization Tank

The following procedure will be utilized for recovery of LNAPL from EQ tank. In order to perform this, the operator will shut down the plant on any particular day while the well field pumps are running. This will raise the water level in the EQ tank to the top in order to perform the LNAPL recovery.

- 1) Verify valves NAPL-01 and 02 are closed.
- 2) Follow shut down procedures for the HDBF system as mentioned in Section 4.3.2.
- 3) LNAPL collected in the EQ Tank will be transferred by connecting a hose to valve NAPL-01 and placing the other end of the hose in the EQ Skim Sump. Connect the hose to valve NAPL-01 and place the other end of the hose in the EQ skim sump.
- 4) Watch the level in the EQ tank rise and wait till it reaches 23.5 feet as recorded in the LE/LIT-1011 on the HMI.
- 5) Open valve NAPL-01.
- 6) The last 6 inches (corresponding level 23.5 feet) place the DAF feed pumps in manual mode by placing the level controller in manual. This is done at the HMI by selecting the DAF feed pump icon and then selecting the PID tuning from the drop down menu.
- 7) Bring the level slowly up to 24 feet by adjusting the speed of the pump to be slightly lower than the well field flow rate into the EQ tank.
- 8) Follow start up procedure for the HDBF system, as described in Section 4.3.1, by bringing the filter feed pumps and HDBF unit online.
- 9) LNAPL from the EQ tank will start flowing through the valve NAPL-01 and discharge into the EQ skim sump.
- 10) The operator will be able to determine by visually looking at the contents to see if water is mixed with product and stop transfer once he determines the contents are mostly water.
- 11) Close valve NAPL-01.
- 12) Drain the water in the drop pipe to ensure all water is removed.
- 13) Adjust the DAF Feed Pump flow setting back to "AUTO" and set the level point to 12 feet. The plant is back in normal operation with the DAF feed pump ramping up inorder to maintain the level set point.
- 14) Disconnect hose from valve NAPL-01.

- 4.7.4 Startup and Shutdown Procedure for NAPL Transfer from Equalization Skim Sump to Froth Tank
 - 1) Allow the NAPL contents (from procedure performed from Sections 4.7.2 and 4.7.3) in the EQ Skim Sump to settle for at least approximately one hour.
 - 2) Connect the suction hose from the Digester/Skim Pump to valve NAPL-03 (camlock fitting attached) and connect the discharge hose from the Digester/Skim Pump to valve NAPL-04 (camlock fitting attached) to direct NAPL to froth tank.
 - 3) Verify valves FRE-00, NAPL-06, NAPL-07, 08, 09 and 10 are closed.
 - 4) Open valve NAPL-05.
 - 5) Attach the air line (located in the Tank Farm) from AHP-15 to the air attachment on the Digester/Skim Pump and set air pressure regulator to 50 psig.
 - 6) Transfer NAPL contents to froth tank.
 - 7) Once contents are transferred, shut off the air feed to the Digester/Skim Pump.
 - 8) Close valves NAPL-03, 04 and 05.
 - 9) Disconnect hoses (if necessary).
- 4.7.5 Startup and Shutdown Procedure for NAPL Transfer from Equalization Skim Sump to Product Tank
 - 1) Allow the NAPL contents (from procedure performed from Sections 4.7.2 and 4.7.3) in the EQ Skim Sump to settle for at least approximately one hour.
 - 2) Connect the suction hose from the Digester/Skim Pump to valve NAPL-03 (camlock fitting attached) and connect the discharge hose from the Digester/Skim Pump to valve NAPL-04 (camlock fitting attached) to direct NAPL to froth tank.
 - 3) Verify valves FRE-00, NAPL-05, NAPL-07, NAPL-08, NAPL-09, and NAPL-10 are closed.
 - 4) Open valve NAPL-06.
 - 5) Attach the air line (located in the Tank Farm) from AHP-15 to the air attachment on the Digester/Skim Pump and set air pressure regulator to 50 psig.
 - 6) Transfer NAPL contents to product tank
 - 7) Once contents are transferred, shut off the air feed to the Digester/Skim Pump.
 - 8) Close valves NAPL-03, NAPL-04, NAPL-05, and NAPL-06.
 - 9) Disconnect hoses (if necessary)

- 4.7.6 Startup and Shutdown Procedure for NAPL Transfer from Froth Tank to Product Tank
 - 1) Verify valves associated with the froth tank NAPL-05, 06, 07, 08, 09, 10 and 11 and FRE-00 are closed.
 - 2) AHP should be available for the operation of the Oil Pump (50P1410).
 - 3) Set the Oil Pump for operation.
 - 4) Connect the suction hose from the Oil Pump to valve NAPL-10 and connect the discharge hose from the Oil Pump to valve NAPL-11.
 - 5) Open valves NAPL-07, NAPL-08, NAPL-09, NAPL-10, NAPL-11, and NAPL-12.
 - 6) Attach the air line (located in Tank Farm) from AHP-18 to the air attachment on the Oil Pump and set air pressure regulator to 50 psig.
 - 7) Transfer NAPL contents from froth tank to product tank.
 - 8) Once contents are transferred, shut off the air feed to the Oil Pump
 - 9) Close the corresponding valves NAPL-10 and 11.
 - 10) Disconnect hoses.
 - 11) Close valves NAPL-07, NAPL-08, NAPL-09, and NAPL-12.
- 4.7.7 4.7.7 Startup and Shutdown Procedure for NAPL Transfer for Load Out and Decant Water Removal from Product Tank
 - 1) Product contents from the product tank are transferred to a tanker load out by opening valve NAPL-13.
 - 2) Overflow/decant water at different levels in product tank can be removed by opening any one of the seven valves OF/DC-1 to OF/DC-7 and discharging the contents to the containment sump by gravity.

4.8 Containment System Startup and Shutdown Procedures

Refer to the list of valves provided under Table 4-9 for startup. Reference Figure 3-14.

CAUTION: The storm water/recycle pump cannot be started prior to suction and discharge valves associated with it are open. The storm water/recycle pump must be shut down prior to suction and discharge valves associated with it are closed. In this case STW-09, STW-10, and STW-12.

- 1) Verify storm water recycle tank is at a minimum level of 5 ft.
- 2) Open valves STW-01 and STW-02 associated with the Decontamination Pads.
- 3) Open valves STW-04 and STW-06 associated with Sump Pumps #1 and #2.
- 4) Open valve STW-07 and close STW-08. This will direct the water to enter the storm water recycle tank. The operator has the option of sending the water from the sumps directly to the dirty backwash tank by opening valve STW-08 and closing valve STW-07.

- 5) Place the Storm Water/Recycle Pump local control station (50LCS1541) in the "REM" position.
- 6) Visually check contents of the Containment Sump for the presence of water.
- 7) Place breaker for the sump pump control panel in "ON" position.
- 8) Sump Pumps #1 and #2 will be placed at "AUTO" position and they will turn on based upon the water level in the sump.
- 9) Water will be sent to the Storm Water Recycle Tank.
- 10) Ensure adequate water is provided to the mechanical seals of the Storm water/recycle pump
- 11) Open pneumatic valve STW-09 from the HMI.
- 12) Open valves STW-10 and STW-12 so that contents from the Storm Water Recycle Tank are sent to the EQ Tank for treatment or open valve STW-D04 to send the contents to the containment sump depending upon the level in the containment sump. STW-10 and 12 are located at the storm water recycle pump inside the building. Verify that valve STW-13 is open this valve should be open from the EQ tank/DAF Unit Process startup steps.
- 13) Vent by opening valves STW-V01 and STW-V02 to clear the lines of any air. These valves are located by the storm water recycle pump inside the building.
- 14) Operate the Storm Water/Recycle Pump (50P1541) by starting from the HMI.
- 15) Transfer contents from the Storm Water Recycle Tank until the low level switch turns off the Storm Water Recycle Pump (which is 1 ft LOLO alarm).
- 16) Vent again by opening valves STW-V01 and STW-V02 to clear the lines of any air.
- 17) Verify that valve STW-09 is closed as shut down of the storm water/recycle pump should automatically close the valve STW-09 after 3 minutes of shut down of the pump.

4.9 Overall Wyckoff Treatment Plant Startup

The procedure presented below is for a quick overall plant startup (after a short term shut down less than a day). It is assumed that the valves for normal operations are in their respective open/close positions as described under Sections 4.2 to 4.5 and 4.7.1.

- 1) Ensure all the pre-startup requirements mentioned in Section 4.1 are met.
- 2) From HMI, pneumatic valve DI-01 will need to be opened.
- 3) Ensure the disconnects for the DAF feed pumps, filter feed pumps, DAF control panel, HDBF system and the backwash pumps are in "ON" position.
- 4) Start DAF and Air Saturation System:
 - Turn on skimmer from the local DAF control panel, set speed to 50%.
 - Turn on mixer from the local DAF control panel, set spped to 50%
 - Turn on recirculation pump 50P1135, pump from the HMI.
 - Ensure that switch on local control of Polymer system is in the "AUTO" position.
- 5) Start HDBF filter
 - Ensure that all manual isolation valves associated with HDBF unit are open.

- Ensure the seal water (non-potable) for the mechanical seals for the backwash pumps are on.
- Ensure that backwash pumps have been throttled to 80 gpm and are in the "REM" position on the HMI and backwash pump valves are open accordingly.
- On the HDBF System control panel (50CP1001), place agitator in "AUTO" position, turn on power, pull out the mater stop knob and press the "Master Start/Fault Reset" button.
- Start filter feed pumps in "AUTO" from HMI. (50P1241 or 50P1242). Place corresponding AFDs in "AUTO" position. Pumps are started and placed the PID controller into "AUTO" from HMI. Ensure the seal water for the pumps are on and set at 0.5 gpm.
- 6) Start DAF feed pumps (50P1101 or 50P1102). Place corresponding AFDs in "AUTO" position. Pumps are started and placed the PID controller into "AUTO" from HMI. Ensure that the seal water for the DAF feed pumps are on and set at 0.5 gpm.
- 7) Start Froth pumps (50P1251 or 1252) from HMI by placing the corresponding LCS in "REM" position. Also start froth tank decant pumps (50P1391 or 50P1392) from HMI by placing the PID controller in "AUTO". Valve positions are described in Section 4.7.1.
- 8) Monitor plant operations.

4.10 Overall Wyckoff Treatment Plant Shutdown

The procedure presented below is for a quick overall plant shutdown (less than a day).

The sequences of events for plant shutdown are as follows:

- 1) Shut down HDBF system from HMI by clicking "STOP" button. It is recommended to perform a manual backwash from local HDBF panel prior to shutdown by pressing the manual backwash button.
- 2) Shut down filter feed pumps from HMI.
- 3) Shut down DAF feed pumps from HMI by clicking "STOP" button. The valve DI-01 will turn off 15 minutes after DAF feed pumps shut down.
- 4) Shut down DAF unit components mixer and skimmer from the local DAF control panel and recirculation pump from the HMI after approximately 30 minutes of operation to ensure all froth is removed from the unit.
- 5) Shut down decant pumps from HMI by clicking the "STOP" button.
- 6) The froth pumps will shut down based on a timer set in the HMI or pressing "STOP" button in the HMI when the LCS is placed in "REMOTE" position.
- 7) Shut off the seal water to the DAF feed pumps, filter feed pumps, decant pumps and backwash pumps.
- 8) Turn off the disconnects for the DAF feed pumps, filter feed pumps, decant pumps, froth pumps and the backwash pumps.

4.11 Compressed Air Systems and Plant Water Systems Shutdown Procedures

Compressed air system and plant water system shut downs are performed only when the plant is shut down for extended period and/or maintenance performed on these systems.

4.11.1 Compressed Air Systems Shutdown Procedures

Shut down is performed only if the entire plant is shut down. The following sequence of activities will be followed for compressed air systems shutdown:

- 1) The air compressor is shut down by placing the knob in "OFF/RESET" position.
- 2) Turn off Air dryer by pressing the "ON/OFF" button for 3-4 seconds.
- 3) The valves can be left open as is from the startup.
- 4) Turn the disconnect switches off for the air compressors.
- 5) Close isolation valves AHP-02 and 04.

4.11.2 Plant Water Systems Shutdown Procedures

CAUTION: The plant water pumps must be shut down prior to suction and discharge valves associated with it are closed. In this case W2-01, W2-02, W2-05, W2-06, W2-09, W2-10, and W2-11.

The following sequence of activities will be followed for plant water system shutdown:

- 1) Shut down the plant water pumps locally by placing the knob in the "OFF" position.
- 2) The valves can be left open as is from the start up procedure.

4.12 Winter Freeze Protection Shutdown Procedures

The step-by-step, sequential procedures for shutdown due to special operating conditions, such as winter freeze, protection shutdowns are provided as following:

- 1) Refer to overall plant shutdown procedures mentioned in Section 4.10.
- 2) The 1.5 inch buried ball valve with a valve box located between the building and tank farm will be closed (See drawing Sheet #71 shown under Appendix C of Volume I). The valve is normally open for the use of W-2 water in the tank farm.
- 3) All water South from the valve toward the tank farm will be drained by opening valves in the sump of the tank farm. These includes the non-potable water valve located NW corner of the tank farm by the product tank.
- Ensure valves that don't get flowing water into and out of the tanks are closed. These include STW-13, F-01, BWR-02, STW-07, STW-08, STW-09, DI-01, TS-01, F-01, F-02, DS-01, ALP-03, LP-05, ALP-07, NAPL-01, NAPL-02, NAPL-03, NAPL-04, NAPL-06, NAPL-12, PLE-10 and BWS-01,

- 5) Water on other process lines located in the sump and above ground in tank farm will be drained. The valves drains associated with these lines are F-D01, BWS-D01, PLE-D01, STW-D01, ST-D02, STW-D03, DI-D01, BWS-D01, BWE/FFE-D01, STW-D04, BWR-D01, BWR-D02, PLI-D01, STW-D05, NAPL-D01, NAPL-D02 and SS-D01.
- 6) During severe cold weather (temperatures falling below 32 °F), all product lines and W2 water lines need to be drained and lines to the process equipment that are non-operational (like the solids processing system, oil system, sump system) need to be drained. If there is an event that requires operation of the equipment that is non-operational the valves associated will be turned on, the operation performed, the water drained again and the valves closed.
- 7) Process water flowing through the lines will be monitored to ensure treatment of contaminated water through the system in tank farm.

5.0 TREATMENT PLANT MAINTENANCE MANAGEMENT AND SAFETY WARNINGS

This section covers the maintenance requirements for the process pumps, DAF unit, DAF Polymer system, HDBF unit, GAC systems, FRP Tanks, Plant Air Systems, Control System Equipment, Non-Process Equipment, Fire Alarm and Suppression systems and Panel Boards. The order in which these are arranged in this section is the same order the individual manufacturer information volumes are listed. Maintenance Summary Forms for the major process equipment listed in sub-sections below are provided under Appendix E of Volume I. These forms include a summary of equipment data, manufacturer's local representative contact, maintenance requirement, lubricant list (if any) and any recommended spare parts. A list of local spare parts supply vendors is provided in Appendix F.

This section also covers information sheet on operator warnings in operating equipment and safety aspects related to it.

5.1 **Pumps Inspection and Maintenance Requirements**

Maintenance and Inspection requirements for all pump types are provided in this section.

5.1.1 Froth Pumps Maintenance and Inspection Requirements

For Froth Pumps (50P1251 and 50P1252), preventative maintenance includes the following:

PREVENTATIVE MAINTENANCE REQUIREMENTS	INTERVAL
Hydraulic oil replacement	Semi-annually
Check drive gear oil level	Monthly, add as needed
Change gear drive lubricant and clean magnetic filter below crosshead chamber	Every 6 months or 2500 service hours whichever occurs first. Recommended after initial 90 days in service.
Lubricate drive motor	Annually
Check valves self cleaning pump hot detergent solution for 15 minutes, follow with water flushing.	As needed
Supply tank and piping clean and flush	Annually
Suction line strainer cleaning	As required or needed
Ball check valves, flush with clean liquid	As often as necessary for accurate metering.
HPD liquid end displacement chamber	Every 6 months, 2500 service hours
Hydraulic oil strainer replacement	Annually

Corrective maintenance includes the following:

- Relief valve assembly,
- Re-fill valve assembly, and
- Diaphragm replacement.

Additional details on maintenance information for the froth pumps are provided in Section 4.0 under Attachment 2.1 of Volume II of this O&M Manual.

5.1.2 Sump Pumps Maintenance and Inspection Requirements

For Sump Pumps (40P1501 and 40P1502) preventative maintenance includes the following:

PREVENTATIVE MAINTENANCE REQUIREMENTS	INTERVAL
Inspect visible parts on pump, pump casing and	Annually
impeller for wear	
Check lubricant/coolant level and condition, change	Annually
as necessary	
Check cables and cable entry for wear and tightness	Annually
Inspect pump voltage draw and meggar readings	Monthly
Check function of level sensors, starter and monitoring equipment	Annually
Check rotation direction of pump	When reconnecting
Check pipes, valves peripheral equipment	Annually
Check cooling system	Annually

5.1.3 Centrifugal Pumps Maintenance and Inspection Requirements

For Filter Feed Pumps – (50P1241/1242), Backwash Pumps – (50P1351 and 50P1352), Decant Pumps – (50P1391 and 50P1392), Stormwater Recycle Pump – (50P1541) and Backwash Recycle Pump – (50P1461), preventative maintenance includes the following:

PREVENTATIVE MAINTENANCE REQUIREMENTS	INTERVAL
Bearing and lubricant condition	Weekly
Shaft seal condition	Weekly
Pump vibration and lubrication.	Weekly
Pump discharge pressure	Weekly
Checking foundation and hold down bolts for tightness	Quarterly
Oil should be changed every 3 months or 2000 operating hours whichever comes first	Quarterly
Shaft alignment should be checked	Quarterly
Pump performance verification.	Annually
Establish performance benchmarks during early stages of pump operation while parts are in new and installation adjustments are correct. The data includes pump developed head, flow rate, motor ampere draw and vibration	Annually

Maintenance information for all the centrifugal pumps are provided in routine and Preventative maintenance section under Griswolds Installation and Operation manual provided under Volume II. In addition, maintenance summary forms for the above mentioned pumps are provided under Appendix E of this manual.

5.1.4 Dissolved Air Flotation Feed Pumps Maintenance and Inspection Requirements

For Dissolved Air Flotation Pumps (50P1101 and 50P1102), preventative maintenance includes the following:

PREVENTATIVE MAINTENANCE REQUIREMENTS	INTERVAL
Pumps – should be flushed or cleaned	As needed to remove buildup of medium deposits
Pump Lubrication	Quarterly
Lubricating the pin joint with SM-Pin Seals – It is advisable to change the oil and check the seals of the pin joints.	When replacing worn joints and when disassembling the pump Amount: 1.22 fl oz. per joint
Shaft Sealing through single mechanical seal – If excessive leaks occur the spring tension and the seal surfaces should be checked,	Replace seal as necessary.
Motor Cleanliness – motor should be kept clean and free from dust, debris and oil. A jet of compressed air can be used to remove non-abrasive dust from the fan cover and any accumulated grime from the fan and cooling fins. Terminal boxes should be cleaned and their terminals free from oxidation, in perfect mechanical condition and all unused space dust free.	Monthly or as required by conditions
Motor Lubrication: Motor noise should be measured to check for unusual noises. A uniform hum is a sign that the bearing is running perfectly. V-Belt lining Inspection	Periodically when motor is overhauled or disassembled Quarterly
V-Belts drives, sheave alignment and bearing wear – Inspection	Quarterly

Detailed maintenance information for the DAF feed pumps are provided in routine and Preventative maintenance section under Netzsch Installation and Operation manual provided under Volume II – Attachment 2.8.

5.1.5 Air Operated Diaphragm Pumps Maintenance and Inspection Requirements

For Air-Operated Diaphram Pumps: Oil Pump – (50P1410), Filtrate/Product Disposal Pump – (50P1490), Digester/Skim Pump – (50P1120) and Filter Press/Digester Feed Pump – (50P1460), preventative maintenance includes the following:

Preventative maintenance includes the following:

PREVENTATIVE MAINTENANCE REQUIREMENTS	INTERVAL
Inspect visible parts for wear	Quarterly
Insure proper air pressure	As need to control discharge flow rate.
Check pipes, valves and equipment	Annually

These pumps are pre-lubricated and do not require in-line lubrication. Additional lubrication will not damage the pump.

5.1.6 Dissolved Air Flotation Recirculation Pump Maintenance and Inspection Requirements

For the Dissolved Air Flotation Recirculation Pump (50P1135), as needed. No particular recommendations were provided by the manufacturer but references to instructions are provided in table below:

PREVENTATIVE MAINTENANCE REQUIREMENTS	INTERVAL/ INSTRUCTIONS
Grease lubrication	See Tables 2, 3 and 4 for Sulzer CPT Chemical
	Process Pumps of Attachment 2.10 of Volume II
Oil lubrication	See Table 5 for Sulzer CPT Chemical Process Pumps
	of Attachment 2.10 of Volume II
Noise and vibration analysis	See instructions in Section 5 for Sulzer CPT Chemical
	Process Pumps of Attachment 2.10 of Volume II
Discharge pressure	See instructions in Section 6 for Sulzer CPT Chemical F
	Pumps of Attachment 2.10 of Volume II
Corrosion and wear	See instructions in Section 7 for Sulzer CPT Chemical
	Process Pumps of Attachment 2.10 of Volume II
Shaft seal monitoring	See instructions in Section 8 for Sulzer CPT Chemical
	Process Pumps of Attachment 2.10 of Volume II
Pump washdown	See instructions in Section 9 for Sulzer CPT Chemical
	Process Pumps of Attachment 2.10 of Volume II
Maintenance of shaft seals	See instructions in Section 10 for Sulzer CPT
	Chemical Process Pumps of Attachment 2.10 of
	Volume II
Clearance of open impeller	See instructions in Section 11 for Sulzer CPT
	Chemical Process Pumps of Attachment 2.10 of
	Volume II

Note: During operation, observe for surface temperatures on volute casing, bearing housing, shaft seal (measure on case cover and motor).

For delivery in the event of pump replacement, the bearing housing of this pump has to be emptied of oil. Be sure to fill the housing with hydraulic oil that has a viscosity of ISO VG 46. Pay attention to the sight glass on the side of the bearing housing, the housing is full of oil when the level is half of the sight glass. After filling the housing, re-secure filler vent plug. Always check oil level before operating pump. After the initial 100 hours of use, the oil in this unit should be replaced. From that point on, oil changes will vary between 6 months, if bearing housing temperature is 170 degrees $^{\circ}$ F, up to 1 year if below 170 $^{\circ}$ F.

Corrective maintenance include:

- Following safety procedures before any repairs;
- Using necessary equipment/tools;
- Disassembly procedures; and
- Re-assembly procedures.

Details on maintenance information and procedures for the DAF Recirculation Pump is provided under Sulzer's Installation and Operation manual provided under Volume II – Attachment 2.10.

5.2 Dissolved Air Flotation System Inspection and Maintenance Requirements

For the Dissolved Air Flotation System, (M1121) preventative maintenance includes the following:

PREVENTATIVE MAINTENANCE REQUIREMENTS	INTERVAL
Drain and replace drive oil	10,000 hours
Inspect anodes for loss of material	Quarterly
Zinc anodes (loss of material)	Quarterly
Grease shaft bearings	Monthly
Check drive oil levels	Monthly
Lubricate skimmer tracks	Monthly
Strainer cleaning	Bi-Weekly
Oil torque box plunger	Weekly

Inspection activities include:

INSPECTION REQUIREMENTS	INTERVAL
Inspect / repair paint	Annually
Inspect torque control device	Annually
Drain, clean and inspect tank internals	Semi-annually
Check sprocket wear	Semi-annually
Inspect chain for wear	Semi-annually
Inspect wear shoes and strips (1/4" min.)	Semi-annually
Check sprocket alignment	Semi-annually
Inspect condition of flight wipers	Monthly
Inspect fasteners for tightness	Monthly
Visually inspect skimmer mechanical for wear	Weekly
Test torque box limit switches	Weekly
*Inspect recirculation pump	Weekly
*Inspect drive mechanisms	Weekly
Inspect smooth operation of skimmers	Daily
Listen for unusual mechanical noises	Daily
Zinc anodes (loss of material)	Quarterly

*See individual component under Volume III Attachment 3.1 for details.

For detailed maintenance information procedures, refer to Westech's Maintenance information for the DAF System under Volume III – Attachment 3.1.1.

5.3 Hydromation Deep Bed Filtration System Inspection and Maintenance Requirements

HDBF Filter maintenance requirements are detailed in Section 6 of the Filtra Systems Manual under Volume IV of this O&M Manual.

For the HDBF System (50M1260), preventative maintenance includes the following:

PREVENTATIVE MAINTENANCE REQUIREMENTS	INTERVAL
Venting of air out of the vessel	Performed after prolonged shutdown (1 week and more) or after addition of media
Inspection of the wedge wire basket for wear	Annual or earlier if conditions warrant
Cleaning of the media scrubber basket	Annual or earlier if conditions warrant
Inspection of the clean discharge wedge wire plenum	Performed only if continual evidence of media is seen in the discharge line or high pressure differential across the filter immediately after backwash is observed)
Media removal from vessel	Based upon frequent observance of high differential pressure
Media charging and media control	Perform monthly

5.4 Granular Activated Carbon System Inspection and Maintenance Requirements

The fixed bed Carbon System is designed to require minimal maintenance. The following inspection activities should be performed with regard to the carbon adsorbers, ancillary piping, valves and gauges:

For GAC Systems 50M1301, 50M1302, 50M1303, 50M1304, and 50M1305, preventative maintenance includes the following inspection activities:

PREVENTATIVE MAINTENANCE REQUIREMENTS	INTERVAL
Internal inspection of an adsorber should be performed	After spent carbon removal
Inspect the lining to verify it has not been damaged	After spent carbon removal
Inspect the underdrain laterals in the collector to insure they are intact and not plugged	After spent carbon removal
Pressure gages should be checked periodically to insure proper operation	Monthly
Piping and valving should be periodically inspected for signs of wear and/or leakage	Monthly

For additional information, refer Volume V of this O&M manual.

5.5 Fiberglass Reinforced Plastic Tanks Inspection and Maintenance Requirements

Prior to first time on-line service of FRP tanks and after any system maintenance, the following equipment inspection and operational checks shall be conducted.

For the Fiberglass Reinforced Plastic Tanks (40T1010, 40T1330, 40T1440, 40T1420, 40T1520 and 50T1380), preventative maintenance includes inspection of the following:

PREVENTATIVE MAINTENANCE REQUIREMENTS	INTERVAL
Inspect vent lines, overflow lines and the tank for foreign debris and loose materials which could cause pluggage and removal.	Monthly
Inspect all fasteners on piping, for proper tightness	Monthly
Inspect for obvious structural damage (e.g., broken or fractured fittings or attachments, punctures, cuts, de-laminations, etc).	Monthly
Inspect for impact damage, particularly on inside surfaces. These may appear as white areas, with star shaped surfaced cracks or crazes.	Monthly

5.6 Other Process Equipment Inspection and Maintenance Requirements

The following six sections describe maintenance activities recommended for other process equipment not described above.

5.6.1 Mixers Maintenance Requirements

For Mixers (40M1431, 40M1432 and 50M1480), preventative maintenance includes the following:

PREVENTATIVE MAINTENANCE REQUIREMENTS	INTERVAL
Inspection	Quarterly
Cleaning	Quarterly
Lubrication of the motor	Semi-annually

Maintenance information for digester sludge mixers is provided under Attachment 7.1 – Volume VII of the O&M manual.

5.6.2 Rotary Blower Maintenance Requirements

For Rotary Blower (50M1551), preventative maintenance includes the following:

PREVENTATIVE MAINTENANCE REQUIREMENTS	INTERVAL	
Lubrication	Weekly	
Checking for hot spots	Weekly	
Vibration and measurement of pressures and temperatures	Weekly	

5.6.3 Filter Press Maintenance Requirements

For Filter Press (50M1470), periodic maintenance is summarized below:

PREVENTATIVE MAINTENANCE	INTERVAL
REQUIREMENTS	
Lubricant - check reservoir level	Bi-weekly
Filter Press - inspect condition of plates	Monthly
Clean - excessive dirt, grease, etc.	Monthly
Filter Press - clamp pressure	Monthly
Filter Press - cylinder boot	Monthly
Filter Press - plumbing	Monthly
Leakage - seals, seams, flanges, etc.	Monthly
Filter Press - relief valve, proper adjustment	Monthly
Filter Dress replace hydroulie oil	Semi-
Filter Press - replace hydraulic oil	annually

5.6.4 Air Compressors Maintenance Requirements

For Air Compressor s(50M1651 and 50M1652), periodic maintenance is summarized below:

Follow the maintenance schedule as provided below:

PREVENTATIVE MAINTENANCE	INTERVAL
REQUIREMENTS	
Lubricant Level – Palasyn 45	Once Daily
Drain condensate from auxiliary receiver	Once Daily
Instrument pressure gauges	Once Daily
Change compressor lubricoolant filter	Once every 1,000 hours
Sample analysis of lubricoolant	Once every 1,000 hours
Inspect air filter element	Once every 1,000 hours
Lubricant Palasyn 45 – Drain lubricoolant and	Once every 4,000 hours or once a
replace with fresh charge. Inspect interior of	year
tank	
Replace oil filter	Delta P exceeds 15 psid or once
	every 1,000 hours
Replace air filter	Once every 1,000 hours
Air/oil separator	Differential pressure exceeds 8 psid
Clean or Replace air filter element upon	Once every 1,000 hours
inspection	
Clean - Excessive Dirt, Grease, Etc.	Once a Week
Motor - Excessive Vibration	Once a Week
Replace Filter Bag	Once a Week
Operation - Proper Operation	Once a Week

Follow the maintenance actions as listed in Section 6 - Maintenance of the Sullivan Palatek Model 20D compressor under Attachment 7.5 of Volume VII.

5.6.5 Air Receiver Maintenance Requirements

For the Air Receiver (50T1465), follow the maintenance schedule as provided below:

PREVENTATIVE MAINTENANCE REQUIREMENTS	INTERVAL	
Record Pressure gauge	Once Daily	
Drain condensate	Once in 3 days	

5.6.6 Air Dryer Maintenance Requirements

Follow the maintenance schedule as provided below:

PREVENTATIVE MAINTENANCE REQUIREMENTS	INTERVAL
Visual inspection for proper condensate drain operation	Weekly
Release pressure by isolating the dryer from compressed air	Monthly
system by closing inlet and outlet valves	-
Clean or replace condensate drain trap filter	Monthly

5.7 Turbidimeter Maintenance Requirements

For the Turbidimeter (AE/AIT-1245), the sequential steps for the calibration of the online Turbidimeter are provided below:

The manufacturer recommends calibrating the Surface Scatter 7 sc instrument at least every three months or any time the light source is replaced or adjusted. Following are the sequential steps:

- 1) From the main menu, select SENSOR SETUP and confirm.
- 2) If multiple sensors are attached to the controller, choose SELECT SENSOR>SS& SETUP and confirm.
- 3) Select CALBRATE and confirm.
- 4) Select PERFORM CAL and confirm. Select the available Output mode (Active, Hold or Transfer) and confirm. In this case it will be Active.
- 5) Enter the STD VALUE and confirm. Confirm to continue.
- 6) Follow the display prompt and place formazin standard into the calibration cup. Close the sensor door and confirm to continue.
- 7) The TURB value displayed is the standard value determined using the gain from the previous calibration. Confirm to accept and continue with the calibration.

- 8) If no selection is made for a set period of time, the screen will prompt to remix the standard to avoid a change in the value of the standard.
 - a) Open the SS7 sc and remix the standard.
 - b) Close the door and confirm to continue.
- 9) Confirm to calibrate. When the calibration is completed successfully, confirm to accept the calibration.
- 10) Enter the initials of the user performing the calibration and confirm.

Refer to Hach manual for the calibration cylinder method, which is located in Volume VIII Attachment 8.3.

Scheduled periodic maintenance requirements of the SS7 sc turbidimeter are minimal. Standardization checks and calibration are the primary requirements. Other scheduled maintenance includes removing a sensor from the system, installing a sensor on the system and cleaning of the turbidimeter.

Unscheduled maintenance includes lamp replacement, light source assembly maintenance and detector assembly replacement

Detailed maintenance on the above scheduled and unscheduled tasks is provided under Volume VIII Attachment 8.3.

5.8 Fire Alarm System Maintenance Requirements

To keep the fire alarm system in excellent working order, ongoing maintenance is required per the manufacturer's recommendations and Underwriters Laboratories (UL) and NFPA standards, and applicable state and local codes. At a minimum, the requirements of Chapter 7 of NFPA, the National Fire Alarm Code shall be followed. Environments with large amounts of dust, dirt or high air velocity require more frequent maintenance. A maintenance agreement should be arranged through the local manufacturer's representative. Maintenance should be scheduled monthly or as required by National and/or local fire codes and should be performed by authorized professional fire alarm installers only.

The general maintenance activities for fire alarm systems are provided below:

- Test and calibrate alarm sensors, such as flame and smoke detectors, per manufacturer specifications. This requires knowing about the different sensors and their testing requirements, failure modes, and re-installation requirements.
- Simulate inputs and test the annunciators. This requires specific knowledge of the system under test.
- Set sensitivity. This requires an understanding of the particular system, the specific application, and fire detection theory.

- Coordinate with fire department to test the input to their system.
- Check the battery for corrosion and expiration date, then take appropriate action, if necessary.

5.9 Motor Control Center/Panel Board Inspection and Maintenance Requirements

PREVENTATIVE MAINTENANCE REQUIREMENTS	INTERVAL
Inspect all Motor Control and panel board installations	Monthly
Perform a visual inspection, front and rear, to see that there	Monthly
is no evidence of loose parts, warping, or undue vibration.	
Take steps to remedy any deficiencies of this nature that may	
appear	
Keep the assembly dry. Cover to prevent moisture from	Monthly
dripping on equipment	
Do not block vents or flaps	Monthly
Perform an overall visual inspection	Semi-annual
Check all indicators, meters and instruments for proper	Semi-annual
operation. Make sure all bolted connections are secure	
Verify operation of heaters and thermostats, if used	Semi-annual
Check for undue noise and vibration that might loosen bolted	Semi-annual
connections	
Look for evidence of moisture in the switchgear; and	Semi-annual
Note unusual amount of ozone odor	
Bolted connections should be tight. Discoloration, excessive	Annual
corrosion, embrittled or discolored insulation may indicate	
an overheated connection	
Inspect all cables for tight connections and ample support.	Annual
Inspect control wiring for signs of wear and damage.	Annual
Replace wire wherever doubtful	
Examine resistors and other devices prone to over heating	Annual
Open all hinged doors and remove bolted panels	Annual
Clean insulation thoroughly	Annual
Withdraw and clean all drawout components	Annual
Clean the stationary portion of the switchgear by wiping with	Annual
a clean cloth	
Use dry, compressed air in inaccessible areas	Annual
Remove the covers of all panel devices where possible	Annual
Check wiring for secure connections. Clean contacts on	Annual
relays and switches wherever necessary. Replace covers	
Remove air filters when used. Flush with clean water if	Annual
necessary. Coat filters with Super Coat Adhesive or	
equivalent. Inspect the gearing of lift devices, if used.	
For normal operation use a heavy gear lubricant. In very	
dirty or gritty conditions, use a dry lubricant.	

Follow the recommendations of any individual device	Annual
instructions furnished for maintenance of the device	
Perform maintenance of Contactors as recommended in	Annual
instructions furnished with the unit	
Perform maintenance of Contactors as recommended in	Once in 2 years
instructions furnished with the unit	
Inspect secondary wiring bundles for signs of discoloration	Once in 2 years
because of heat or chafing. Check for cracked or embrittled	
insulation. Replace wire whenever doubtful	
Inspect primary insulation system for accumulated	Once in 2 years
contamination. Clean insulation with a dry cloth, dry-air,	
vacuum, or if necessary with an OSHA approved solvent	
Check the calibration of protective relays approximately	Once in 2 years
every two years	
Follow the recommendations of any individual device	Once in 2 years
instructions furnished for maintenance of the device	

5.10 Adjustable Frequency Drive Maintenance Requirements

AFD maintenance requirements are listed below:

- Keep it Clean Dust on AFD hardware can cause a lack of airflow, resulting in diminished performance from heat sinks and circulating fans. Dust on an electronic device can cause malfunction or even failure. Dust absorbs moisture, which also contributes to failure. Periodically spraying air through the heat sink fan is a good Preventative maintenance measure. Discharging compressed air into a AFD is a viable option in some environments, but typical plant air contains oil and water. To use compressed air for cooling, use air that is oil-free and dry.
- Keep it Dry.
- Keep Connections Tight.
- As part of a mechanical inspection procedure, don't overlook internal AFD components. Check circulating fans for signs of bearing failure or foreign objects - usually indicated by unusual noise or shafts that appear wobbly.
- Inspect DC bus capacitors for bulging and leakage. Either could be a sign of component stress or electrical misuse.

- Take voltage measurements while the AFD is in operation. Fluctuations in DC bus voltage measurements can indicate degradation of DC bus capacitors. Measurements more than 4VAC may indicate a capacitor filtering problem or a possible problem with the diode bridge converter section (ahead of the bus). If there are such high voltage levels, consult ABB before taking further action. With the AFD in START and at zero speed, the output voltage should read 40VAC phase-to-phase or less. If it's more than this, there is a possible transistor leakage. At zero speed, the power components should not be operating. If your readings are 60VAC or more, you can expect power component failure.
- Store spare AFDs in a clean, dry environment, with no condensation allowed. Place this unit in the Preventative maintenance system so it can be powered up every 6 months to keep the DC bus capacitors at their peak performance capability.
- Regularly monitor heat sink temperatures. Most AFD manufacturers make this task easy by including a direct temperature readout on the Keypad or display. Verify where this readout is, and make checking it part of a weekly or monthly review of AFD operation.

5.11 Building Concrete Coating System Maintenance Requirements

Proper maintenance will increase the life and maintain the appearance of a new floor coating. The frequency of maintenance will depend on the work environment and the amount of dirt and debris that accumulates on the floor. Dirt and dust are abrasive and quickly dull the finish and decrease the life of the coating, and liquids can stain and damage the finish. The greater the accumulation of dirt and debris and the more harsh the environment the more frequent the need to clean.

- A. Develop a regular floor care maintenance program to include the following maintenance tips:
 - Sweep the floor each day with a broom or mechanized cleaning equipment.
 - Scrub the floor at least once a week using the correct brush and detergent.
 - Clean up spills immediately before they have a chance to damage the finish.
 - Place mats near entryways to minimize dirt and moisture.
 - Repair any large gouges or scratches as soon as possible.
 - Do not slide heavy machinery or materials across the floor without protection. This will scratch and gouge the floor coating.
 - Avoid dropping heavy or pointed items on the floor.
 - Don't allow spills to remain on the floor.
 - Don't use stiff bristle brushes and caustic cleaning solutions on the coatings as this dulls the surface.

B. Care for a coated floor

Because of the non-porous nature of the coating, a coated floor will require less maintenance than an uncoated concrete floor. To maximize the life of a new flooring investment, a daily maintenance program should be established. Routine sweeping and scrubbing will minimize scratching from abrasive dust, limit dirt and debris buildup, and extend the appearance life of the floor.

- SWEEPING Sweep floors daily with a broom or mechanized sweeping equipment to prevent dust and dirt from accumulating. If using a mechanized sweeper, be sure to use a soft bristle brush. Stiff brushes may scratch the coating causing a loss of gloss.
- SCRUBBING The frequency of scrubbing depends on the amount and type of dirt and debris; however, all floors should be scrubbed at least once a week. High traffic areas such as aisle ways should be scrubbed daily. Use a mop and bucket, or for greater productivity, use a mechanized scrubber. Areas where oil and grease are prevalent require daily attention. Any liquid spill can cause a slip hazard and should be cleaned immediately.
- SPILLS Any liquid spill is a safety hazard and should be cleaned up immediately. Spills of caustics, acids, and solvents should be cleaned up immediately to prevent damage to the floor coating. Harsh liquids which are allowed to remain on the floor may soften, discolor, or completely remove a coating or sealer. If chemicals are prevalent in the area, consult your Carboline Technical Sales Representative for a guide to the chemical resistance properties of the floor coating. Contact information for Carboline is Bruce Mitchell at (503) 703-7228.
- SCRATCHES AND GOUGES- Avoid scraping and sliding heavy machinery, pallets, or sharp objects across the floor, as this can cut and gouge the coating. In a coating, deep cuts or gouges result when heavy or sharp items are scraped or dropped on the surface. These damaged areas allow moisture to seep under the coating and can result in peeling..
- To repair damaged areas follow these steps:
- Clean the area of any grease, oil, and dirt and debris using tri-sodium phosphate (TSP) detergent.
- Sand the scratched or gouged area by hand using 100 grit sandpaper and feathering the edges until smooth.
- Rinse well and allow to dry.
- Repair the damaged area using the original coating material per instructions. Refer to Appendix I for floor coating system details and application instructions.
- STAIN PREVENTION AND REMOVAL If stains do occur, begin removal with a mild solution, progressing to stronger removers until the stain disappears. For your protection, always wear rubber gloves and eye protection when working with chemicals.
 - a) Grease and oil stains Grease and oil may stain the coating, particularly if allowed to remain on the floor over 24 hours. Scrub the area with TSP. Follow instruction on detergent labels.
 - b) Dried spills and stubborn stains.

If a spill is not caught in time, it may dry, leaving film or stain, which is difficult to remove. Take the following steps:

1) If the spill has dried, use a plastic tool to remove any residue, taking care not to scratch the coating.

2) Wet a clean cloth with an ammonia household cleaner and wipe the stained area to remove the stain.

- 3) If the stain persists, wet a cloth with TSP and wipe the area.
- 4) If the stain still remains, try lightly sanding the area with 0000 steel wool.

5) If the above steps are unsuccessful, consult the Plasite Technical Sales Representative for assistance.

RUBBER BURNS - Fork lift and other vehicle tires often leave rubber burns in the coating.

To remove these burns, follow the steps below:

1) Spot the stained area with Citric Clear and agitate with a stiff brush or mechanical scrubber. (NOTE: waste must be disposed of in a sanitary sewer or in accordance with local regulations. Do not dispose of waste in storm sewers. Follow label directions carefully.)

- 2) Add TSP or detergent and water to form an emulsion.
- 3) Scrub thoroughly.
- 4) Rinse the area completely with water.

5.12 Uninterrupted Power Supply Maintenance Requirements

Maintenance of the UPS includes the following items:

- Check operating environment for clean, cool, dry conditions.
- Inspect and clean the unit.
- Check operation of fans.
- Check and tighten all connections.
- View and record the alarm and inverter logs.
- Check the batteries
- Check the displayed UPS readings against actual measurements and recalibrate if necessary.
- Perform a system test.
- Check and record the values if the parameters in the system status menu 1 online and on battery.
- Check the MOV surge suppression pack.

5.13 Operator Warning Information

This section provides information on warning conditions and activities that can be avoided and prevented while operating equipment. This section is to be used in parallel with Section 5.14 which discusses safety warnings related to unit processes described under Section 3.0 and 4.0.

5.13.1 Pumps

The warning information for pumps includes Centrifugal Pumps and Progressing Cavity pumps– (filter feed, backwash, decant, storm water recycle, backwash recycle pumps and DAF Feed pumps):

- Always assure the seal water is on and flowing. Damage to the seals, shaft or shaft sleeve can occur.
- Never run pump with discharge valve closed. Excessive heat can be created in the pump causing damage to impeller, bearings and casing. Pumps can explode if they get too hot or are not allowed to cool properly. Do not operate the pump below the minimum rated flows.
- Never exceed manufacturer's allowable rotational speed. Pump is designed to run at a maximum speed, if that speed is exceeded the pump can come apart.
- Operating procedure, practice, etc which if not followed, could result in personal injury or loss of life or destruction of equipment.
- Serious injury or damage to the equipment could result unless care is taken properly to lift and support equipment.
- Never apply heat to remove an impeller. Trapped liquid, when heated, may cause an explosion.
- Never use heat during the disassembly of the pump.
- Never operate the pump without the coupling guard in place.
- Always start the pump with proper prime.
- Never operate the pump without the suction valve fully open.
- Never operate the pump with safety devices disengaged.
- Always lock out the driver before performing maintenance on the pump.
- Sever damage can occur if the pump is operated in reverse direction.
- Swapping any 2 leads can change the rotation direction.
- Standard lube oil is flood oil. Prior to initial operation and at regular intervals, fill with flood oil.
- Never mix greases of different consistencies or types.
- Never allow pump to run dry or without liquid in the seal chamber. Pumps must be primed before operation.
- NEMO pumps (DAF feed pumps) are positive displacement progressing cavity pumps and have the potential to generate very high pressure capable of bursting vessels or pipes. Excessive pressure can overload the drive train or exceed the pressure limitations of the housings and their connections, resulting in damage or breakage

5.13.2 Granular Activated Carbon Adsorbers

- Never exceed manufactures pressure ratings or disable any safety devices. GAC adsorber can rupture if it is filled with excessive pressure. Never replace rupture discs with ones greater than manufacturer's recommendations or replace with any other device.
- Activated carbon can reduce oxygen levels in confined spaces. Use and comply with all applicable confined space entry procedures when entering adsorbers containing carbon, or from which carbon is removed.

5.13.3 Fiberglass Reinforced Plastic Tanks

Never pressurize FRP storage tanks. These tanks are designed for atmospheric pressure, never pressurize or tank can fail.

5.13.4 Rotary Blower

Never exceed manufacturer's pressure settings or ratings. Never exceed pressure ratings re-adjust or bypass manufacturer's settings or safety bypass. Excessive pressure can cause damage to blower and/or electric motor.

5.13.5 Air Diaphragm Pumps

Never exceed manufacturer's maximum operation pressure which is 125 psig. Excess operation pressure can cause damage to or destruction of the pump and/or damage to delivery system due to excessive pressure building up in system.

5.13.6 Air Compressors

Never exceed manufacturer's pressure ratings. Never exceed manufacturer's maximum recommended pressure settings. Never bypass manufactures safety devices. Excessive pressure can cause damage to equipment and injury or death to personnel.

5.13.7 5.13.7 Froth Pumps

- Do not start the pump drive motor before filling gear box with oil or serious damage will occur.
- The pressure relief valve is factory set to open at a pressure slightly above the pump maximum operating discharge pressure; never set the valve at any greater pressure.
- Keep hands away from reciprocating plunger and crosshead.
- Do not leave pump operating unattended with shut off valve closed. Excessive pressure can build quickly, possibly causing severe damage to pump and/or piping.

• Before any maintenance and disassembly procedures, relieve all pressure from system, isolate liquid end from all sources of process liquid with appropriate valving, and purge liquid end of all process liquid.

5.13.8 Submersible Pumps

- Mechanical Damage caused by pumping/mixing liquids in excess of 115 degrees F when not authorized by Flygt in writing, damage caused by dropping pump, damage caused to pump with leakage sensor resulting from pump more than 10 degrees off vertical and damage to pumps, parts, or other accessories caused by freight carriers.
- Electrical Damage to pumps and motors when inappropriate or inadequate panels are used and have not prevented failure, damage to pumps when the failure is electrically related, and proof of motor protection cannot be supplied, motor burnout's that are caused by excessive high or low voltage, or unbalanced voltage conditions, damage caused by excessive starting frequency (starting more than 15 evenly spaced starts per hour) unless authorized by Flygt, damage caused by repeated attempted starts, after overload protection has tripped (without investigating cause), damage caused by ser not utilizing protective leakage and overheating devices and motor rewinding by an unauthorized rewind facility.
- Hydraulic Damage caused by running a pump in reverse, damage caused by pumping in dotted portion of published curves, unless authorized by Flygt in writing and damage caused by pumping volatile liquids or liquids which are corrosive or hazardous, except where approved by Flygt.
- Other Damage caused by pumping liquids with higher viscosity or higher specific gravity than Flygt's printed recommendations, unless authorized and approved by Flygt in writing, damage due to normal wear and tear in normal operation of the pump, damage to products derived from the use in applications not recommended by Flygt's printed instructions or sales literature, damage caused from the use of non-Flygt manufactured or supplied parts, damage caused by impellers not recommended in published curves, sales literature or technical manuals, product failures that are not reported within the required 30 days from the failure, pumps and parts damaged by freezing and lightning.

5.13.9 5.13.9 Dissolved Air Flotation System

Compressed air is used in air saturation tank. Air under pressure may present an explosive danger when removing components or initiating operation.

- Do not override or block off vents or pressure relief valves. Use isolation valves to close off circuits being removed.
- The air saturation tank should be vented and drained completely prior to inspection through the side flanges of the vessel. Air can be vented off in the return line above the vessel. The water can be drained at the bottom of the vessel through the valve.
- Use caution when opening valves. Open valves slowly to prevent loud noise or blown debris. When starting equipment, open valves slowly.
- Do not operate equipment with partial power to some components or missing phase.

- Do not operate equipment with clogged effluent, influent or float lines.
- Do not operate equipment with damaged, crushed or cut electrical conduits or cables.
- Do not run unattended if torque control device is not connected to DAF control panel
- The DAF unit is not configured for outdoor use and operation in sub-freezing temperatures.

5.14 Plant Safety Warnings

The following plant safety warnings are provided for each of the major component systems. These warnings are of a nature that serious damage to equipment or harm to employees could occur if not followed.

5.14.1 Equalization Tank and Wells

- Caution: Always assure that all valves are open to and from pumps. Running pumps dry or excessive head pressure can cause damage to equipment.
- Confined Space: The EQ tank is a confined space. Always use Confined Space entry procedures if entering tank.
- Warning: Fall protection is required if personnel will be doing work on tank.
- Warning: Always wear proper PPE while working around the EQ tank due to possible contamination.

5.14.2 Dissolved Air Flotation System

- Caution: Always assure that all valves are open to and from pumps. Running pumps dry or excessive head pressure can cause damage to equipment.
- Warning: Rotating equipment, always assure that all guards are installed on pumping equipment.
- Warning: Automatic restarting or electrical shock can cause injury or death. Open and lock main disconnect and any other circuits before working on air system or servicing air compressors.
- Warning: Exercise Caution around Moving parts: Keep hands, clothing etc. always from moving parts. Always de-energize, lock and tag equipment before working or adjustments are made.
- Caution: Compressed air is used in the saturation tank. Always use extreme caution because it may present an explosion hazard. Always depressurize system if working on it or doing maintenance.
- Confined Space: The DAF tank is a confined space. Always use Confined Space entry procedures if entering tank.
- Warning: Always wear eye protection while working around equipment.
- Warning: Always wear proper PPE while working around the DAF unit due to possible contamination.

For additional safety instructions, refer to Westech's O&M manual under Volume III – Attachment 3.1.1.

5.14.3 Hydromation Deep Bed Filtration System

- Caution: Always assure that all valves are open to pumps. Running pumps dry can cause damage to equipment. Possible personnel injury can also occur due to heating of pump.
- Warning: Automatic restarting or electrical shock can cause injury or death. Open and lock main disconnect and any other circuits before working on or servicing equipment.
- Caution: Compressed air is used to operate automatic valves. Always use extreme caution because it may present an explosion hazard. Always depressurize system if working on it or doing maintenance.
- Warning: Caution should be used while working around equipment. Equipment runs automatically.
- Warning: Always wear eye protection while working around equipment.

5.14.4 Granular Activated Carbon Adsorbers

- Pressure Relief Warning: To avoid adsorber damage and endangerment of operation personnel, do not block the pressure relief device from venting to the atmosphere.
- May Reduce Oxygen Available for Breathing: Wet activated carbon in confined spaces may reduce oxygen below the level needed to support life. This potential lack of oxygen makes the use of an independent air supply necessary.
- May cause fire in contact with strong oxidizers: Contact between activated carbon and strong oxidizing agent such as liquid oxygen or concentrated ozone is not recommended. Also, reactive chemicals in contact with activated carbon may oxidize, decompose or polymerize to produce heat that could result in combustion.
- Other Potential Hazards-Process vapors or liquids: Activated carbon adsorption adsorbers, by virtue of their use, may contain irritating, toxic or explosive vapors.
- Ungrounded systems may accumulate static electricity: All systems should be grounded to avoid static electrical shock or ignition hazards.
- Confined Space: The GAC Adsorber is a confined space. Always use Confined Space entry procedures if entering the adsorber.

5.14.5 Digester and Dirty Backwash Tank Operation

- Warning: Assure that all Personnel Protective Equipment is worn while working on the Digester and dirty backwash equipment.
- Warning: While using Positive displacement Diaphragm pumps do not exceed maximum air inlet pressure. Assure that all hoses and components are capable of withstanding high pressures created by pump discharge. High pressure can cause serious personnel injury and property damage.
- Caution: Always depressurize system and pump before disconnecting or performing any maintenance on Diaphragm (filter press feed) pump.

- Warning: Always assure that blower valves are open prior to starting blower.
- Warning: Open and lock main disconnect and any other circuits before working on or performing maintenance on blower.

Warning: Use extreme caution and wear all appropriate PPE while working with Chemicals such as lime or acids.

5.14.6 Filter Press

- Caution: Do not operate equipment without eye protection.
- Caution: Do not operate unless safety guards or devices are in place and properly adjusted.
- Caution: Disconnect electrical power before servicing the press. Always lock and tag unit electrical system.
- Caution: Unit utilizes high pressure air and hydraulic fluid, always lock and tag all air and hydraulic system valves before servicing filter press.

5.14.7 Sump System

- Caution: Always assure that all valves are open on the discharge side of pump to prevent excessive head pressure that can cause damage to pump and piping. Assure that pumps are completely submerged; running pump dry can cause damage to equipment.
- Warning: Automatic restarting or electrical shock can cause injury or death. Open and lock main disconnect and any other circuits before working on or servicing equipment.

5.14.8 Oil Processing

- Warning: Assure that all Personnel Protective Equipment is worn while working on the Oil processing equipment.
- Caution: Always assure that all valves are open to pumps. Running pumps dry can cause damage to equipment. Possible personnel injury can also occur due to heating of pump.
- Warning: Automatic restarting or electrical shock can cause injury or death. Open and lock main disconnect and any other circuits before working on or servicing equipment.
- Warning: While using Positive displacement Diaphragm pump do not exceed maximum air inlet pressure. Assure that all hoses and components are capable of withstanding high pressures created by pump discharge. High pressure can cause serious personnel injury and property damage.
- Caution: Always depressurize system and pump before disconnecting or performing any maintenance.
- Caution: All tanks are considered confined spaces. Always use Proper confined space entry procedures if entering.

5.14.9 Air System and Water System

- Danger: Air/oil under pressure will cause severe personal injury or death. Shut down compressor, relieve system of all pressure disconnect, tag and lockout power supply to the starter before removing valves, caps, plugs, fittings bolts and filters.
- Danger: Compressor, air/oil reservoir, separation chamber and all piping and tubing may be at high temperature during and after operation.
- Warning: Automatic restarting or electrical shock can cause injury or death. Open and lock main disconnect and any other circuits before working on the air or water systems or servicing air compressors or water pumps, piping or receiver and pressure tanks.
- Danger: Always drain water system of pressure before working on or servicing system.

TABLES

Table 1-1Summary of Effluent Limitations and Monitoring RequirementsWyckoff/Eagle Harbor Groundwater Treatment PlantBainbridge Island, Washington

Effluent Characteristics	Discharge Limitation		Monitor	ing Require	ments
	Daily Maximum (µg/L)	Monthly Average (µg/L)	Measurement Frequency	Sample Type	Reported Value(s)
Total of 16 PAHs	20		Once per week	24-hour composite (c)	Maximum daily
Individual PAHs					
Naphthalene	4		Once per week	24-hour composite	Maximum daily
Acenaphthylene	4		Once per week	24-hour composite	Maximum daily
Acenaphthene	4		Once per week	24-hour composite	Maximum daily
Fluorene	2		Once per week	24-hour composite	Maximum daily
Phenanthrene	2		Once per week	24-hour composite	Maximum daily
Anthracene	2		Once per week	24-hour composite	Maximum daily
Fluoranthene	2		Once per week	24-hour composite	Maximum daily
Pyrene	2		Once per week	24-hour composite	Maximum daily
Benzo(a)anthracene	2		Once per week	24-hour composite	Maximum daily
Chrysene	2		Once per week	24-hour composite	Maximum daily
Benzo(b)anthracene	2		Once per week	24-hour composite	Maximum
Benzo(k)anthracene	2		Once per week	24-hour composite	Maximum daily
Benzo(k)pyrene	2		Once per week	24-hour composite	Maximum daily
Dibenzo(a,h)anthracene	2		Once per week	24-hour composite	Maximum daily
Benzo(g,h,i)perylene	2		Once per week	24-hour composite	Maximum daily

Table 1-1 (Continued) Summary of Effluent Limitations and Monitoring Requirements Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Effluent Characteristics	Discharge Limitation Monitoring Requireme			ments	
	Daily Maximum (µg/L)	Monthly Average (µg/L)	Measurement Frequency	Sample Type	Reported Value(s)
Indeno(1,2,3- cd)pyrene	2		Once per week	24-hour composite	Maximum daily
Pentachlorophenol (d)	6		Once per week	24-hour composite	Maximum daily
Discharge Flow (gpm) (e)	NA		Continuous	Recording	
TSS (mg/L)	NA		Once per week	24-hour composite	Maximum daily
TDS (mg/L)	NA		Once per week	Grab	Maximum daily
Temperature [°C]	NA		Once per week	Grab	Maximum daily
Dissolved Oxygen (mg/L)	NA		Once per week	Grab	Maximum daily
рН	6.0 - 9.0		Once per week	Grab	Maximum daily
Metals			•	I	-
Zinc	95	47	Once per week	24-hour composite	Maximum daily
Lead	140	70	Once per week	24-hour composite	Maximum daily
Mercury	2.1	1	Once per week	24-hour composite	Maximum daily
Nickel	75	37	Once per week	24-hour composite	Maximum daily
Cadmium	43	21	Once per week	24-hour composite	Maximum daily
Chromium (Total)	1100	548	Once per week	24-hour composite	Maximum daily

gpm = gallons per minute

 $\mu g/L = microgram per liter (ppb)$

mg/L = milligrams per liter (ppm)

Table 1-2 Project Contact List Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Contact Name	Title	Organization	Email, Address, and Phone
		Affiliation	Number
Mary Jane Nearman	Project Manager	ЕРА	Nearman.maryjane@epa.gov 1200 Sixth Avenue Suite 900, ECL113 Seattle, WA 98101 (206) 553-6642
Matthew Satter	Contracting Officer	USACE - Seattle	Matthew.satter@usace.army.mil 4735 East Marginal Way South Seattle, WA 98134 (253) 966-4360
James Parker	Project Engineer	USACE - Seattle	James.r.parker@usace.army.mil 4735 East Marginal Way South Seattle, WA 98134 (253) 966-4380
Dennis Fitzpatrick	On-Site Representative	USACE - Seattle	Dennis.E.Fitzpatrick@nws02.usace.army.mil 4735 East Marginal Way South Seattle, WA 98134
Ken Scheffler	Design Project Engineer	CH2M Hill	kscheffler@ch2m.com (425) 453-5000
Krystal Perez	Field Engineer	CH2M Hill	krystal.perez@ch2m.com (425) 233-3304
Dr. Ganesh Subramaniam	Project Engineer	ECC	gsubramaniam@ecc.net 1125 Route 22 West Bridgewater, NJ 08807 (908) 595-1777
Brady Bigelow	Project Manager	ECC	bbigelow@ecc.net 1746 Cole Blvd. Bldg. 21 Suite 350 Lakewood, CO 80401 (303) 298-7607
Stan Warner	Plant Operations Project Manager	OMI	Stanley.Warner@ch2m.com (206) 780-1711
Stan Warner	Lead Plant Operator	OMI	Stanley.Warner@ch2m.com (206) 780-1711
To be provides later	Backup Plant Operator	OMI	
Kirk Payne/John Hartman	Project Manager	Holmes Mechanical	10890 Old Frontier Rd NW Silverdale, WA 98383 (360) 698-1977
Roger Wagner	Project Manager	Drury Construction	19302 Powder Hill Place, Suite 100 Poulsbo, WA 98370 (360) 394-6000
Sean Muldoon	Project Manager	Ahearn Electric	4843 Auto Center Way Bremerton, WA 98312 (360) 373-1900
Riley Lowthian	Project Manager	TSI	2303 196th Street SW, Lynwood, WA 98036 (425) 775-5696

Flow stream	Stream Description	Sampling Port ID	Reference Figure
PLI	Equalization Tank Influent	SP-0	3-4
PLI	Equalization Tank Effluent	SP-1	3-4
DE	Filter feed Pump Effluent	SP-2	3-5
FI	HDBF Influent	SP-3	3-8
FE	HDBF Effluent	SP-4	3-8
GAC1E	Carbon vessel 1 effluent	SP-5	3-9
GAC2E	Carbon vessel 2 effluent	SP-6	3-9
GAC3E	Carbon vessel 3 effluent	SP-7	3-9
GAC4E	Carbon vessel 4 effluent	SP-8	3-9
GAC5E	Carbon vessel 5 effluent	SP-9	3-9
PLE	Effluent Tank Influent	SP-10	3-9
PLE	Effluent Tank Effluent	SP-11	3-10
FRI	DAF Waste/Froth Tank Influent	SP-12	3-7
FRE	Decant Pump Effluent	SP-13	3-13
NAPL	Froth Tank NAPL Recovery	SP-14	3-13
BWE	After HDBF system	SP-15	3-8
	After GAC system and prior to dirty		3-8
BWE/FFE	backwash tank	SP-16	
BWR	Dirty Backwash Tank effluent	SP-17	3-11
STW	Storm water Recycle Tank Effluent	SP-18	3-14

Table 3-1: List of Process Sampling Ports Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Notes

PLI – Plant influent DE – DAF effluent FI – Filter influent FE – Filter effluent PLE – Plant effluent FRI – Froth influent FRE – Froth effluent NAPL – Non-aqueous phase liquids BWE – Backwash effluent BWE/FFE – Backwash effluent/forward flush effluent BWR – Backwash recycle

STW – Storm water

Table 3-2: List of Process Flow Meters Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Flow stream	Stream Description	Flow meter ID	Reference Figure
PLI	Plant Influent	FE/FIT - 1009	3-4
DI	DAF Influent	FE/FIT - 1110	3-4
PLE	Plant Effluent	FE/FIT - 1321	3-10
BWS	Backwash Source	FE/FIT - 1371	3-10
DR	Flow to DAF air saturation tank	FE/FIT - 1137	3-5

Notes

PLI – Plant influent DI – DAF influent PLE – Plant effluent BWS – Backwash source DR – DAF recycle

Location	Level Sensor ID	Reference Figure
EQ Tank	LE/LIT – 1011	3-4
DAF Unit – Froth Level	LE/LIT – 1131	3-5
DAF Unit – Effluent Chamber	LE/LIT - 1211	3-5
Effluent Tank	LE/LIT – 1331	3-10
Froth Tank	LE/LIT - 1381	3-13
Digester Tank	LE/LIT - 1421	3-11
Dirty Backwash Tank	LE/LIT - 1441	3-11
Storm water Recycle Tank	LE/LIT - 1521	3-14
Plant Water Storage Tank	LT-1570	3-6

Table 3-3: List of Process Level Transmitters Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

							Р	ROPOSI	D
			FUNCTION		Volume VIII		PL	C ADDR	ESS
DEVICE NO.	DESCRIPTION	FUNCTION	TYPE	Figure #	DWG No.	Ι/Ο ΤΥΡΕ	RACK	SLOT	POINT
YS1002SUPER	Fire Alarm Control Panel - 50FACP1002	Supervisory	Status	Figure 3-7	L-1002	DI	0	1	0
YA1002ALARM	Fire Alarm Control Panel - 50FACP1002	Alarm	Alarm	Figure 3-7	L-1002	DI	0	1	1
FL1002TROUBLE	Fire Alarm Control Panel - 50FACP1002	Trouble	Alarm	Figure 3-7	L-1002	DI	0	1	2
ZS1021CLOSED	EQ Tank Discharge Valve	Closed	Status	Figure 3-4	L-1021	DI	0	1	3
ZS1021OPEN	EQ Tank Discharge Valve	Open	Status	Figure 3-4	L-1021	DI	0	1	4
ZS1031INUSE	DAF Emergancy Eyewash	In Use	Alarm	Figure 3-4	L-1031	DI	0	1	5
P1101ON	DAF Feed Pump 1	On	Status	Figure 3-4	L-1101	DI	0	1	6
P1101FAIL	DAF Feed Pump 1	Fail	Alarm	Figure 3-4	L-1101	DI	0	1	7
P1101REMOTE	DAF Feed Pump 1	Remote	Status	Figure 3-4	L-1101	DI	0	1	8
P1102ON	DAF Feed Pump 2	On	Status	Figure 3-4	L-1102	DI	0	1	9
P1102FAIL	DAF Feed Pump 2	Fail	Alarm	Figure 3-4	L-1102	DI	0	1	10
P1102REMOTE	DAF Feed Pump 2	Remote	Status	Figure 3-4	L-1102	DI	0	1	11
M1121AON	DAF Flocculator	On	Status	Figure 3-5	L-1121A	DI	0	1	12
M1121AFAIL	DAF Flocculator	Fail	Alarm	Figure 3-5	L-1121A	DI	0	1	13
M1121AREM	DAF Flocculator	Remote	Status	Figure 3-5	L-1121A	DI	0	1	14
M1121BON	DAF Auger	On	Status	Figure 3-5	L-1121A	DI	0	1	15
M1121BREM	DAF Auger	Remote	Status	Figure 3-5	L-1121A	DI	0	2	0
M1121CFAIL	DAF Skimmer	Fail	Alarm	Figure 3-5	L-1121A	DI	0	2	1
M1121CON	DAF Skimmer	On	Status	Figure 3-5	L-1121A	DI	0	2	2
M1121CREM	DAF Skimmer	Remote	Status	Figure 3-5	L-1121A	DI	0	2	3
M1135REM	DAF Recycle Pump	Remote	Status	Figure 3-5	L-1121A	DI	0	2	4
M11350N	DAF Recycle Pump	On	Status	Figure 3-5	L-1121A	DI	0	2	5
ZS1235INUSE	Filter Press Emergancy Eyewash	Inuse	Alarm	Figure 3-7	L-1235	DI	0	2	6
ZS1237INUSE	Containment Area Emergancy Eyewash	Inuse	Alarm	Figure 3-13	L-1237	DI	0	2	7
P1241ON	Filter Feed Pump 1	On	Status	Figure 3-7	L-1241	DI	0	2	8
P1241FAIL	Filter Feed Pump 1	Fail	Alarm	Figure 3-7	L-1241	DI	0	2	9
P1241REM	Filter Feed Pump 1	Remote	Status	Figure 3-7	L-1241	DI	0	2	10
P1242ON	Filter Feed Pump 2	On	Status	Figure 3-7	L-1242	DI	0	2	11
P1242FAIL	Filter Feed Pump 2	Fail	Alarm	Figure 3-7	L-1242	DI	0	2	12
P1242REM	Filter Feed Pump 2	Remote	Status	Figure 3-7	L-1242	DI	0	2	13

							Р	ROPOSI	ED
			FUNCTIO	N	Volume VIII		PL	C ADDR	ESS
DEVICE NO.	DESCRIPTION	FUNCTION	TYPE	Figure #	DWG No.	I/O TYPE	RACK	SLOT	POINT
YA1251ON	Froth Pump 1	On	Status	Figure 3-7	L-1251	DI	0	2	14
HS1251REM	Froth Pump 1	Remote	Status	Figure 3-7	L-1251	DI	0	2	15
YA1252ON	Froth Pump 2	On	Status	Figure 3-7	L-1252	DI	0	3	0
HS1252REM	Froth Pump 2	Remote	Status	Figure 3-7	L-1252	DI	0	3	1
M1260REM	Hydromation Deep Bed Filter Package System	Remote	Status	Figure 3-8	L-1260D	DI	0	3	2
M1260ON	Hydromation Deep Bed Filter Package System	On	Status	Figure 3-8	L-1260D	DI	0	3	3
ZS1261CLOSED	HDBF Process Inlet Control Valve	Closed	Status	Figure 3-8	L-1260A	DI	0	3	4
ZS1261OPEN	HDBF Process Inlet Control Valve	Open	Status	Figure 3-8	L-1260A	DI	0	3	5
ZS1262CLOSED	HDBF Process Discharge Control Valve	Closed	Status	Figure 3-8	L-1260A	DI	0	3	6
ZS1262OPEN	HDBF Process Discharge Control Valve	Open	Status	Figure 3-8	L-1260A	DI	0	3	7
ZS1263OPEN	HDBF Backwash Supply Control Valve	Open	Status	Figure 3-8	L-1260 B	DI	0	3	8
ZS1263CLOSED	HDBF Backwash Supply Control Valve	Closed	Status	Figure 3-8	L-1260 B	DI	0	3	9
ZS1264CLOSED	HDBF Backwash Discharge Control Valve	Closed	Status	Figure 3-8	L-1260 B	DI	0	3	10
ZS1264OPEN	HDBF Backwash Discharge Control Valve	Open	Status	Figure 3-8	L-1260 B	DI	0	3	11
ZS1265OPEN	HDBF Recirculation Control Valve	Open	Status	Figure 3-8	L-1260 C	DI	0	3	12
ZS1265CLOSED	HDBF Recirculation Control Valve	Closed	Status	Figure 3-8	L-1260 C	DI	0	3	13
ZS1266OPEN	HDBF Vent Control Valve	Open	Status	Figure 3-8	L-1260 C	DI	0	3	14
ZS1266CLOSED	HDBF Vent Control Valve	Closed	Status	Figure 3-8	L-1260 C	DI	0	3	15
ZS1267OPEN	HDBF Backflow Valve	Open	Status	FS20169e03	L-1260E	DI	0	4	0
ZS1267CLOSED	HDBF Backflow Valve	Closed	Status	FS20169e03	L-1260E	DI	0	4	1
351PB	HDBF Manual Backwash	Initiate	Control	FS20169e03	L-1260E	DI	0	4	2
217MON	HDBF Agitator Running	On	Status	FS20169e03	L-1260F	DI	0	4	3
217MO/LOK	HDBF Agitator Motor Over Load	Not Tripped	Alarm	FS20169e03	L-1260F	DI	0	4	4
207PMROK	HDBF Agitator Motor Phase Monitor	Not Tripped	Alarm	FS20169e03	L-1260F	DI	0	4	5
PSL1272PRES	HDBF Plant Air Pressure	Low	Alarm	FS20169e03	L-1260F	DI	0	4	6
215PB-2	HDBF Master Start / Reset	Initiate	Control	FS20169e03	L-1260F	DI	0	4	7
	SPARE				L-SPR DI	DI	0	4	8
	SPARE				L-SPR DI	DI	0	4	9
HS1351REM	Backwash Pump 1	Remote	Status	Figure 3-10	L-1351	DI	0	4	10
YA1351ON	Backwash Pump 1	On	Status	Figure 3-10	L-1351	DI	0	4	11

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			FUNCTIO	N	Volume VIII		PL	C ADDR	ESS
DEVICE NO.	DESCRIPTION	FUNCTION	TYPE	Figure #	DWG No.	I/O TYPE	RACK	SLOT	POINT
HS1352REM	Backwash Pump 2	Remote	Status	Figure 3-10	L-1352	DI	0	4	12
YA1352ON	Backwash Pump 2	On	Status	Figure 3-10	L-1352	DI	0	4	13
P1391REMOTE	Decant Pump 1	Remote	Status	Figure 3-13	L-1391	DI	0	4	14
P1391FAIL	Decant Pump 1	Fail	Alarm	Figure 3-13	L-1391	DI	0	4	15
P1391ON	Decant Pump 1	On	Status	Figure 3-13	L-1391	DI	0	5	0
P1392ON	Decant Pump 2	On	Status	Figure 3-13	L-1392	DI	0	5	1
P1392REMOTE	Decant Pump 2	Remote	Status	Figure 3-13	L-1392	DI	0	5	2
P1392FAIL	Decant Pump 2	Fail	Alarm	Figure 3-13	L-1392	DI	0	5	3
ZS1451OPENED	Dirty Backwash Tank Discharge Valve	Opened	Status	Figure 3-11	L-1451	DI	0	5	4
ZS1451CLOSED	Dirty Backwash Tank Discharge Valve	Closed	Status	Figure 3-11	L-1451	DI	0	5	5
HS1461REM	Backwash Recycle Pump	Remote	Status	Figure 3-11	L-1461	DI	0	5	6
YA1461ON	Backwash Recycle Pump	On	Status	Figure 3-11	L-1461	DI	0	5	7
LCP1500ON	Containment Sump	ON	Status	Figure 3-14	L-1500	DI	0	5	8
LSHH1511HIHI	Containment Sump HI HI Level	НІНІ	Alarm	Figure 3-14	L-1500	DI	0	5	9
ZS1531OPENED	Stormwater Recycle Tank Discharge Valve	Opened	Status	Figure 3-14	L-1531	DI	0	5	10
ZS1531CLOSED	Stormwater Recycle Tank Discharge Valve	Closed	Status	Figure 3-14	L-1531	DI	0	5	11
HS1541REM	Stormwater Recycle Pump	Remote	Status	Figure 3-14	L-1541	DI	0	5	12
YA1541ON	Stormwater Recycle Pump	On	Status	Figure 3-14	L-1541	DI	0	5	13
HS1551REM	Aeration Blower	Remote	Status	Figure 3-12	L-1551	DI	0	5	14
M1551ON	Aeration Blower	On	Status	Figure 3-12	L-1551	DI	0	5	15
M1601ON	Polymer Mixer	On	Status	Figure 3-6	I-1601	DI	0	6	0
M1601AUTO	Polymer Mixer	Auto	Status	Figure 3-6	L-1601	DI	0	6	1
PSH1641HIGH	Polymer Feed Pump Discharge Pressure	High	Alarm	Figure 3-6	L-1641	DI	0	6	2
UPS1701ON BATT	Control System UPS on Battery	On Battery	Alarm	Figure 3-13	L-1701	DI	0	6	3
UPS1701FAIL	Control System UPS General Alarm	Fail	Alarm	Figure 3-13	L-1701	DI	0	6	4
HS1561REM	W2 Well PumpHOA Switch	Remote	Status	Figure 3-6	L-1561	DI	0	6	5
M15610N	W2 Well Pump Status	On	Status	Figure 3-6	L-1561	DI	0	6	6
ZS1625OPEN	W2 Water Feed Solenoid Valve	Open	Status	Figure 3-6	L-1625	DI	0	6	7
FS1625FLOW	W2 Water Flow to Polymer System	Flow	Status	Figure 3-6	L-1625	DI	0	6	8
	SPARE				L-SPR DI	DI	0	6	9

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		FU	NCTION		Volume VIII		PL	C ADDR	ESS
DEVICE NO.	DESCRIPTION FUN	CTION	ТҮРЕ	Figure #	DWG No.	Ι/Ο ΤΥΡΕ	RACK	SLOT	POINT
	SPARE				L-SPR DI	DI	0	6	10
	SPARE				L-SPR DI	DI	0	6	11
	SPARE				L-SPR DI	DI	0	6	12
	SPARE				L-SPR DI	DI	0	6	13
	SPARE				L-SPR DI	DI	0	6	14
	SPARE				L-SPR DI	DI	0	6	15
	SPARE				L-SPR DI	DI	0	7	0
	SPARE				L-SPR DI	DI	0	7	1
	SPARE				L-SPR DI	DI	0	7	2
	SPARE				L-SPR DI	DI	0	7	3
	SPARE				L-SPR DI	DI	0	7	4
	SPARE				L-SPR DI	DI	0	7	5
	SPARE				L-SPR DI	DI	0	7	6
	SPARE				L-SPR DI	DI	0	7	7
	SPARE				L-SPR DI	DI	0	7	8
	SPARE				L-SPR DI	DI	0	7	9
	SPARE				L-SPR DI	DI	0	7	10
	SPARE				L-SPR DI	DI	0	7	11
	SPARE				L-SPR DI	DI	0	7	12
	SPARE				L-SPR DI	DI	0	7	13
	SPARE				L-SPR DI	DI	0	7	14
	SPARE				L-SPR DI	DI	0	7	15
JS1012STOP	SPARE Stop	Но	ld	Figure 3-4	L-1012	DO	0	8	0
FV1021OPEN	EQ Tank Discharge Valve Open	Но		Figure 3-4	L-1021	DO	0	8	1
FV1021CLOSE	(SPARE) Close	Но		Figure 3-4	L-1021	DO	0	8	2
P1101RUN	DAF Feed Pump 1 Run	Но	ld	Figure 3-4	L-1101	DO	0	8	3
P1102RUN	DAF Feed Pump 2 Run	Но	ld	Figure 3-4	L-1102	DO	0	8	4
M1121BRUN	DAF Package System Run	Но		Figure 3-5	L-1121A	DO	0	8	5
M1135RUN	DAF Recycle Pump Run	Но		Figure 3-5	L-1121A	DO	0	8	6
P1241RUN	Filter Feed Pump 1 Run	Но		Figure 3-7	L-1241	DO	0	8	7

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			FUNCTION		Volume VIII		PL	C ADDR	ESS
DEVICE NO.	DESCRIPTION	FUNCTION	TYPE	Figure #	DWG No.	Ι/Ο ΤΥΡΕ	RACK	SLOT	POINT
P1242RUN	Filter Feed Pump 2	Run	Hold	Figure 3-7	L-1242	DO	0	8	8
HS1251RUN	Froth Pump 1	Run	Hold	Figure 3-7	L-1251	DO	0	8	9
HS1252RUN	Froth Pump 2	Run	Hold	Figure 3-7	L-1252	DO	0	8	10
M1260RUN	Hydromation Deep Bed Filter Package System	Run	Hold	Figure 3-8	L-1260A	DO	0	8	11
FV1261OPEN	HDBF Process Inlet Control Valve	Open	Hold	Figure 3-8	L-1260A	DO	0	8	12
FV1262OPEN	HDBF Process Discharge Control Valve	Open	Hold	Figure 3-8	L-1260A	DO	0	8	13
FV1263OPEN	HDBF Backwash Supply Control Valve	Open	Hold	Figure 3-8	L-1260B	DO	0	8	14
FV1264OPEN	HDBF Backwash Discharge Control Valve	Open	Hold	Figure 3-8	L-1260B	DO	0	8	15
FV1265OPEN	HDBF Recirculation Control Valve	Open	Hold	Figure 3-8	L-1260C	DO	0	9	0
FV1266OPEN	HDBF Vent Control Valve	Open	Hold	Figure 3-8	L-1260C	DO	0	9	1
FV1267OPEN	HDBF Backflow Valve	Open	Hold	FS20169e02	L-1260E	DO	0	9	2
263LT	HDBF Filter Fault Light	Status	Alarm	FS20169e02	L-1260F	DO	0	9	3
264LT	HDBF Filter Running Light	Status	Hold	FS20169e02	L-1260F	DO	0	9	4
265LT	HDBF Filtration Light	Status	Hold	FS20169e02	L-1260F	DO	0	9	5
266LT	HDBF Agitation Light	Status	Hold	FS20169e02	L-1260F	DO	0	9	6
267LT	HDBF Backwash Light	Status	Hold	FS20169e02	L-1260F	DO	0	9	7
268LT	HDBF Delay Cycle Light	Status	Hold	FS20169e02	L-1260F	DO	0	9	8
269LT	HDBF Recirculation Light	Status	Hold	FS20169e02	L-1260F	DO	0	9	9
270LT	HDBF Agitator Phase Monitor Tripped Light	Status	Alarm	FS20169e02	L-1260F	DO	0	9	10
HS1351RUN	Backwash Pump 1	Run	Hold	Figure 3-10	L-1351	DO	0	9	11
HS1352RUN	Backwash Pump 2	Run	Hold	Figure 3-10	L-1352	DO	0	9	12
P1391RUN	Decant Pump 1	Run	Hold	Figure 3-13	L-1391	DO	0	9	13
P1392RUN	Decant Pump 2	Run	Hold	Figure 3-13	L-1392	DO	0	9	14
FV1451OPEN	Dirty Backwash Tank Discharge Valve	Open	Hold	Figure 3-11	L-1451	DO	0	9	15
FV1451CLOSE	(SPARE)	Close	Hold	Figure 3-11	L-1451	DO	0	10	0
HS1461RUN	Backwash Recycle Pump	Run	Hold	Figure 3-11	L-1461	DO	0	10	1
FV1531OPEN	Stormwater Recycle Tank Discharge Valve	Open	Hold	Figure 3-14	L-1531	DO	0	10	2
FV1531CLOSE	(SPARE)	Close	Hold	Figure 3-14	L-1531	DO	0	10	3
HS1541RUN	Stormwater Recycle Pump	Run	Hold	Figure 3-14	L-1541	DO	0	10	4
M1551RUN	Aeration Blower	Run	Hold	Figure 3-12	L-1551	DO	0	10	5

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			FUNCTION		Volume VIII		PL	C ADDR	ESS
DEVICE NO.	DESCRIPTION	FUNCTION	TYPE	Figure #	DWG No.	Ι/Ο ΤΥΡΕ	RACK	SLOT	POINT
P1640RUN	Polymer Feed Pump	Run	Hold	Figure 3-6	L-1640	DO	0	10	6
P1561RUN	W2 Well Pump	Run	Hold	Figure 3-6	L-1561	DO	0	10	7
Autodialer_TS1_1	Autodialer Alarm #1 UPS on Battery	Alarm			L-SPR DO	DO	0	10	8
Autodialer_TS1_2	Autodialer Alarm #2 General Plant Alarm	Alarm			L-SPR DO	DO	0	10	9
	SPARE				L-SPR DO	DO	0	10	10
	SPARE				L-SPR DO	DO	0	10	11
	SPARE				L-SPR DO	DO	0	10	12
	SPARE				L-SPR DO	DO	0	10	13
	SPARE				L-SPR DO	DO	0	10	14
	SPARE				L-SPR DO	DO	0	10	15
FIT1009FLOW	Plant Influent Flow	Flow		Figure 3-4	L-1009	AI	0	16	0
LIT1011LEVEL	Equalization Tank Level	Level		Figure 3-4	L-1011	Al	0	16	1
FIT1110FLOW	DAF Feed Flow	Flow		Figure 3-4	L-1110	Al	0	16	2
LIT1131LEVEL	DAF Effluent Chamber Level	Level		Figure 3-5	L-1211	Al	0	16	3
FIT1137FLOW	DAF Recycle Flow	Flow		Figure 3-5	L-1137	AI	0	16	4
LIT1211LEVEL	DAF Influent Chamber Level	Level		Figure 3-5	L-1211	AI	0	16	5
AIT1245TURB	DAF Effluent Turbidity	Turb		Figure 3-7	L-1245	Al	0	16	6
DPIT1281PRESS DIF	HDBF Differential Pressure	Press Diff		Figure 3-8	L-1260D	AI	0	16	7
				- ; - - - -					
PT1282PRESS	HDBF Discharge Pressure	Pressuer		Figure 3-8	L-1282	AI	0	17	0
PT1310PRESS	GAC 1 Filter Influent Bypass Inlet Pressure	Pressuer		Figure 3-9	L-1310	AI	0	17	1
PT1311Press	GAC 1 Discharge Pressure	Pressuer		Figure 3-9	L-1311	AI	0	17	2
PT1312Press	GAC 2 Discharge Pressure	Pressuer		Figure 3-9	L-1312	AI	0	17	3
PT1313Press	GAC 3 Discharge Pressure	Pressuer		Figure 3-9	L-1313	AI	0	17	4
PT1314Press	GAC 4 Discharge Pressure	Pressuer		Figure 3-9	L-1314	AI	0	17	5
PT1315Press	GAC 5 Discharge Pressure	Pressuer		Figure 3-9	L-1315	AI	0	17	6
FIT1321FLOW	Plant Effluent Tank Inlet Flow	Flow		Figure 3-10	L-1321	AI	0	17	7
LIT1331LEVEL	Effluent Tank	Level		Figure 3-10	L-1331	AI	0	18	0
FIT1371FLOW	Backwash Flow	Flow		Figure 3-10	L-1371	AI	0	18	1
LIT1381LEVEL	Froth Tank	Level		Figure 3-13	L-1381	AI	0	18	2

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		FU	NCTION	Volume VIII		PLO	C ADDR	ESS
DEVICE NO.	DESCRIPTION	FUNCTION	TYPE Figure #	DWG No.	I/O TYPE	RACK	SLOT	POINT
LIT1421LEVEL	Digester Tank	Level	Figure 3-11	L-1421	AI	0	18	3
LIT1441LEVEL	Dirty Backwash Tank	Level	Figure 3-11	L-1441	AI	0	18	4
PIT1466PRESS	Plant Process Air Pressure	Pressure	Figure 3-12	L-1466	AI	0	18	5
LIT1521LEVEL	Stormwater Recycle Tank	Level	Figure 3-14	L-1521	AI	0	18	6
PIT1555PRESS	Aeration Blower Discharge Pressure	Pressure	Figure 3-12	L1555	AI	0	18	7
PIT1591PRESS	Plant Water Pressure	Pressure	Figure 3-6	L-1591	AI	0	19	0
PIT1650PRESS	Air Compressor Discharge Pressure	Pressure	Figure 3-6	L-1650	AI	0	19	1
LT1570LEVEL	Plant Warer Storage Tank Level (Existing)	Level	Figure 3-6	L-1570	AI	0	19	2
	SPARE			L-SPR AI	AI	0	19	3
	SPARE			L-SPR AI	AI	0	19	4
	SPARE			L-SPR AI	AI	0	19	5
	SPARE			L-SPR AI	AI	0	19	6
	SPARE			L-SPR AI	AI	0	19	7
P1101SPEED	DAF Feed Pump 1	Speed	Figure 3-4	L-1101	AO	0	20	0
P1102SPEED	DAF Feed Pump 2	Speed	Figure 3-4	L-1102	AO	0	20	1
M1121CSPEED	DAF Skimmer	Speed	Figure 3-5	L-1121B	AO	0	20	2
M1121ASPEED	DAF Flocculator	Speed	Figure 3-5	L-1121B	AO	0	20	3
	SPARE		Figure 3-5	L-1132	AO	0	20	4
P1241SPEED	Filter Feed Pump 1	Speed	Figure 3-7	L-1241	AO	0	20	5
P1242SPEED	Filter Feed Pump 2	Speed	Figure 3-7	L-1242	AO	0	20	6
P1391SPEED	Decant Pump 1	Speed	Figure 3-13	L-1391	AO	0	20	7
P1392SPEED	Decant Pump 2	Speed	Figure 3-13	L-1392	AO	0	21	0
P1640SPEED	Polymer Feed Pump	Speed	Figure 3-6	L-1640	AO	0	21	1
	SPARE		-	L-SPR AO	AO	0	21	2
	SPARE			L-SPR AO	AO	0	21	3
	SPARE			L-SPR AO	AO	0	21	4
	SPARE			L-SPR AO	AO	0	21	5
	SPARE			L-SPR AO	AO	0	21	6
	SPARE			L-SPR AO	AO	0	21	7

Item	Location	Туре	Possible Cause	Possible Remedy
				1. Follow Emergency action plan.
				2. Isolate Zone and replace sensor
				3. a) See Manufacturers Service Manual
				b) Contact Response center so that they are aware of a
			1. Fire	malfunction.
			2.Faulty fire/smoke detector	Refer to sequence of matrix operations – Table 3-5 for Fire
1	Fire alarm control panel	Alarm	3.Malfuctioning system	alarm operations
				1. Isolate Zone and replace sensor
				2.a)See Manufacturers Service Manual
			1.Faulty fire/smoke detector	b) Contact Response center so that they are aware of a
2	Fire alarm control panel	Trouble	2.Malfuctioning system	malfunction.
			1. Eyewash Inadvertently turned on	1. Check status of eye was and turn off
			2.Leaking valve or piping	2. Turn off water supply and repair leak
3	DAF Emergency Eye Wash	In Use	3.In-operative Flow switch	3. Calibrate, Repair/replace Pressure switch
				1. Make sure that set points in HMI are correct
			1. Set points are incorrect at HMI.	2. Assure that well proper pumps are operating and pumping
			2. Well pumps inoperative or shut down	3. Assure that proper valves are Opened or Closed.
			3. Incorrect valving.	4. Clear obstructions.
			4. Check for obstruction in influent piping.	5. Calibrate, repair or replace flow meter. See flow meter
4	Plant Influent Flow	Low	5. Inoperative flow meter.	Operations Manual.
			-	1. Make sure that set pints in HMI are correct for flow.
			1. Set points are incorrect in at HMI	2. Assure that proper Extraction well pumps are operating.
			2. Excessive flow from extraction wells	3. Calibrate, repair or replace flow meter. See flow meter
5	Plant Influent Flow	High	3. Inoperative flow meter.	operations Manual.

Item	Location	Туре	Possible Cause	Possible Remedy
				1. Check EQ tank level and make sure that there is sufficient volume in tank.
				2. Assure that set points in HMI are correct and is set in
				'AUTO" mode
			1. EQ tank level low	3. Assure that all valves are in the correct position.
			2. EQ tank Level set point incorrect.	4. Make sure VFD is in "remote" control.
			3. DAF feed pump valves not open	5. Calibrate, repair or replace flow meter. See flow meter
			4. DAF feed pump VFD in "LOCAL" control	operations Manual.
6	DAF Feed pump flow	Low	 5. Inoperative Flow meter 6. Inoperative DAF Feed pump 	6. See DAF feed pump manual for pump troubleshooting.
0		LOW	1. EQ tank level set point incorrect	1. Assure that set points in HMI are correct.
			2. DAF feed pump VFD in "LOCAL" control	2. Make sure VFD is in "remote" control.
			3. Incorrect high speed setting or pump in	3. For #3 cause, ensure both 1 and 2 remedies are followed
7	DAF Feed pump flow	High	manual mode	
				Determine fault displayed on VED and refer to VED Or anti-
8	DAF Feed Pump 1	Fail	Check VFD for fault condition	Determine fault displayed on VFD and refer to VFD Operations manual for further troubleshooting.
0		1 411		
				Determine fault displayed on VFD and refer to VFD Operations
9	DAF Feed Pump 2	Fail	Check VFD for fault condition	manual for further troubleshooting.
				1. Reset Overload
			1. Overload tripped	2. Remove obstruction
10		D 1	2. Jam or obstruction	3. Replace Drive Motor
10	DAF Package System - Auger	Fail	3. Faulty Auger Drive Motor	4. See Manufacturers Manual
				Assure that froth pumps are running at proper speed and flow rate and level indicator is removed, checked and calibrated
11	DAF Froth Chamber	Low	Froth Level	

Item	Location	Туре	Possible Cause	Possible Remedy
12	DAF Froth Chamber	High	 Froth Level Obstructed Suction/Discharge piping. 	 a) assure that froth pumps are on b) assure that froth pumps are running at proper speed and flow rate and level indicator is removed, checked and calibrated Clear obstructions from piping.
13	DAF Package System - Skimmer	Fail	 Obstructed Skimmer Skimmer Over torque Motor Overload condition Faulty Motor Drive Broken/Misaligned Chain drive 	 Clear obstruction Check torque adjustment/reset Reset Overload Repair/Replace Drive Realign/replace Chain
14	Filter Press Emergency Eye Wash	In Use	1.Eyewash turned On 2.Leaking valve or piping 3. Non-operative Flow switch	 Check status of eye was Turn off, repair leak Calibrate, Repair/replace Pressure switch Check status of eye was
15	Containment Area Emergency Eye Wash	In Use	1.Eyewash turned On2.Leaking valve or piping3. Faulty flow switch	2.Turn off, repair leak3. Calibrate, Repair/replace Flow switch
16	Filter feed pump 1	Fail	Check VFD for fault condition	Determine fault displayed on VFD and refer to VFD Operations manual for further troubleshooting
17	Filter feed pump 2	Fail	Check VFD for fault condition	Determine fault displayed on VFD and refer to VFD Operations manual for further troubleshooting
18	HDBF Agitator Motor Overload	Fail	1. See manufactures manual	 See manufactures Manual. a) Check system supply power b) Check all system circuit breaker san fuses.
19	HDBF Agitator Motor Phase Monitor	Fail	 Loss of power or partial loss of power. Faulty Phase Monitor HDBF system troubles 	 Calibrate, Repair or Replace phase monitor. See Manufactures manual.

Item	Location	Туре	Possible Cause	Possible Remedy
20	HDBF Differential Pressure High	High	 Backwash time set too long Excessive solids Faulty pressure sensors 	 Manually backwash unit, reset time or DP Check DAF for proper operation and effluent turbidity. Calibrate, repair, or replace pressure switch Refer to Manufacturers manual.
20	HDBF Filter Fault Light	Status	See Manufacturers Manual	See Manufacturers Manual
22	HDBF Agitator Phase Monitor Tripped Light	Status	 Loss of phase Under voltage Uneven Phases Over voltage 	 Check equipment line power Calibrate, repair or Replace Phase monitor
23	HDBF Plant Air Pressure	Low	 Low plant air supply pressure HDBF regulator 	 Trouble shoot plant air system a) Regulator set to too low of pressure. b) Faulty regulator
24	Decant Pump 1	Fail	Check VFD for fault condition	Determine fault displayed on VFD and refer to VFD Operations manual for further troubleshooting.
25	Decant Pump 2	Fail	Check VFD for fault condition	Determine fault displayed on VFD and refer to VFD Operations manual for further troubleshooting.
26	Containment Sump HI HI Level	НІНІ	 Faulty level sensor Storm water tank level high Improper valving Pump failure 	 Visually check sump level Pump down Storm water tank or redirect flow to dirty backwash tank Assure that all proper valves are open. a) Pump not in "AUTO" position b). Seal failure c). Pump over temperature. d).Pump supply power
20			1. Obstructed Polymer feed line 2. Faulty pressure switch	 Clear polymer feed line Calibrate, Replace pressure switch
27	Polymer feed pump discharge pressure	High	3. Inoperative Polymer feed pump	3. Calibrate, Repair/replace polymer pump.
28	Control System UPS	On Battery	1. Power lose	1. Check plant supply power

Item	Location	Туре	Possible Cause	Possible Remedy
29	Control System UPS	Fail	1. Inoperative UPS	1. See Manufacturers Manual
			1. DAF feed pumps	 See DAF feed pump trouble shooting Assure that feed pumps are in auto position on VFD and HMI Verify level set point at HMI
			2. DAF controls and VFD control.	4. a) Visually check EQ tank for proper level.
30	EQ Tank Hi level	High	 Set points are in-correct at HMI. Faulty level detector 	b) Calibrate, Repair /Replace level detector or electrical circuitry
		- THE	 DAF feed pumps DAF controls and VFD control. Set points are in-correct at HMI. 	 See DAF feed pump trouble shooting Assure that feed pumps are in auto position on VFD and HMI Verify level set point at HMI a) Visually check EQ tank for proper level.
31	EQ Tank High High level	НН	 Set points are in concert at Thirt. Faulty level detector 	b) Repair /Replace level detector or electrical circuitry
			 DAF controls and VFD controls Set points are in-correct at HMI. 	 Assure that DAF pumps are in auto position on VFD and HMI Verify level set point at HMI a) Visually check EQ tank for proper level. b) Calibrate, Repair /Replace level detector or electrical
32	EQ Tank Level Low	Low	3. Faulty Level Detector	circuitry
			 DAF controls and VFD controls Set points are in-correct at HMI. 	 Assure that DAF pumps are in auto position on VFD and HMI Verify level set point at HMI a) Visually check EQ tank for proper level. b) Calibrate, Repair /Replace level detector or electrical
33	EQ Tank Level Low low	Low	3. Faulty Level Detector	circuitry

Item	Location	Туре	Possible Cause	Possible Remedy
34	DAF effluent chamber Hi Level	High	 Filter Feed pump controls and VFD control. Set points are in-correct at HMI. Filter feed pumps operation Faulty level detector 	 Assure that filter feed pumps are in auto position at the DAF tank PID controller Verify level set point at HMI See filter feed pump trouble shooting under Volume II – Griswold pumps a) Visually check DAF tank for proper level. b) Calibrate, Repair /Replace level detector or electrical circuitry
35	DAF effluent chamber High-High level	НН	 Filter Feed pump controls and VFD control. Set points are in-correct at HMI. Filter feed pumps operation Faulty level detector 	 Assure that filter feed pumps are in auto position at the DAF tank PID controller Verify level set point at HMI See filter feed pump trouble shooting under Volume II – Griswold pumps a) Visually check DAF tank for proper level. b) Calibrate, Repair /Replace level detector or electrical circuitry
36	Effluent Tank Inlet flow	Low	 Set points are in-correct at HMI. Proper Valving Blocked or restricted flow. 	 Make sure that set points in HMI are correct Assure that all valves are in the proper positions a) Check flow and pressers at HDBF filters. b) Check flows and pressures at GAC units.
37	Effluent Tank Inlet flow	High	 Set points are in-correct at HMI. Proper Valving 	 Make sure that set points in HMI are correct Assure that all valves are in the proper positions
38	Effluent tank Hi Level	High	 Effluent Valve Closed Effluent pipeline is obstructed DAF Level set points incorrect. Faulty level detector in DAF tank. 	 Assure that effluent valves are open Remove obstruction from discharge line. Check DAF level set point in HMI for correct setting. Calibrate, repair or replace level detector.
39	Effluent tank High-High level	НН	 Effluent Valve Closed Effluent pipeline is obstructed DAF Level set points incorrect. Faulty level detector in DAF tank. 	 Assure that effluent valves are open Remove obstruction from discharge line. Check DAF level set point in HMI for correct setting. Calibrate, repair or replace level detector.

Item	Location	Туре	Possible Cause	Possible Remedy
				1.a. Verify level in effluent tank.b. Calibrate, repair or replace level detector
40	Effluent Tank Lo	LO	Faulty Level Detector in Effluent tank	
41	Effluent Tank Lo Lo	LO-LO	Faulty Level Detector in Effluent tank	1.a. Verify level in effluent tank.b. Calibrate, repair or replace level detector
42	Froth tank Hi Level	High	 Incorrect level set point Faulty level sensor in Froth tank. Decant pumps not working 	 Assure that level set point is correct in HMI. Calibrate, Repair/Replace level detector a). Assure pump VFD is on and in remote b). Check for Decant pump fault on VFD and refer to VFD operating instructions.
43	Froth Tank High-High level	НН	 Incorrect level set point Faulty level sensor in Froth tank. Decant pumps not working 	 Assure that level set point is correct in HMI. Calibrate, Repair/Replace level detector a). Assure pump VFD is on and in remote b). Check for Decant pump fault on VFD and refer to VFD operating instructions.
44	Froth tank Level LO	LO	 DAF controls and VFD control. Set points are in-correct at HMI. Faulty level detector 	 Assure that feed pumps are in auto position on VFD and HMI Verify level set point at HMI a). Visually check EQ tank for proper level. b). Calibrate, Repair /Replace level detector or electrical circuitry
45	Froth tank Level LO LO	LO-LO	 DAF controls and VFD control. Set points are in-correct at HMI. Faulty level detector 	 Assure that feed pumps are in auto position on VFD and HMI Verify level set point at HMI a). Visually check EQ tank for proper level. b). Calibrate, Repair /Replace level detector or electrical circuitry

Item	Location	Туре	Possible Cause	Possible Remedy
			1. Level high	1. Manually pump out digester decant/solids
			2. Inaccurate reading	2. Manually check level of tank
46	Digester Tank Hi Level	High	3. Faulty level detector	3. Calibrate, repair or replace level detector
			1. Level high	1. Manually pump out digester decant/solids
			2. Inaccurate reading	2. Visually check level in Digester tank.
47	Digester Tank High-High level	HH	3. Faulty level detector	3. Calibrate, repair or replace level indicator.
				1. Suspend backwash operations and manually pump out
			1. Level High	digester decant/solids
			2. Inaccurate reading	2. Visually check level in Backwash tank
48	Dirty Backwash Tank Hi Level	High	3. Level Indicator	3. Calibrate, repair or replace level indicator.
				1. Manually pump out digester decant/solids
			1. Level High	2. Visually check level in Backwash tank
			2. Inaccurate reading	3. Calibrate, repair or replace level indicator.
49	Dirty Backwash Tank High-High level	HH	3. Level Indicator	
50	Dirty backwash Tank LO	LO	 Faulty level detector. Assure that all valves are closed 	 a). Visually check EQ tank for proper level. b). Calibrate Repair /Replace level detector or electrical circuitry 2. Check and make sure that valves TS-01, TS-02 and TS/SS-01 are closed and not leaking.
51	Digester Tank LO	LO	 Faulty level detector. Assure that all valves are closed 	 a). Visually check EQ tank for proper level. b). Repair /Replace level detector or electrical circuitry Check and make sure that valves DS-01 and DS-02 are closed and there is no leakage.
			1. Level High	1. Pump out storm water tank
			2. Inaccurate reading	2. Visually check level in Stromwater tank.
52	Storm water Recycle Hi Level	High	3. Level indicator	3. Calibrate, repair or replace level indicator.
			1. Level High	1. Pump out storm water tank
			2. Inaccurate reading	2. Visually check level in Stromwater tank.
53	Storm water Recycle high-High level	HH	3. Level indicator	3. Calibrate, repair or replace level indicator.

Item	Location	Туре	Possible Cause	Possible Remedy
				1. a). Visually check EQ tank for proper level.b). Calibrate, Repair /Replace level detector or electrical circuitry
54	Storm water Recycle Tank Lo	LO	 Faulty level detector. Assure that all valves are closed 	2. Check and make sure that valves STW-09 and field drains are closed and there is no leakage.
			 Open valve or piping Level sensor inoperative Well pump inoperative 	 Close valve or repair piping. Check level in tank Assure well pump is running
55	Plant water Storage Level Low	Low	4 Inaccurate reading1. Open valve or piping2. Level sensor inoperative	4. Check well pump controls of tripped overload1. Close valve or repair piping.2. Check level in tank
56	Plant Water Level Storage Level Low- Low	LL	3. Well pump inoperative 4 Inaccurate reading	 Assure well pump is running Check well pump controls of tripped overload
57	Plant water level High	High	 Incorrect set point in HMI Level Indicator 	 Check set points in HMI Calibrate, repair or replace level indicator.
58	Plant water level High-High	НН	I. Incorrect set point in HMI Z. Level Indicator	 Check set points in HMI Calibrate, repair or replace level indicator.
59	Air Compressor discharge pressure Low	Low	 Compressor shutdown Faulty regulator Inoperative Pressure switch Leak in air system 	 Assure compressor is running and producing air Readjust/replace air pressure regulator Calibrate, repair or Replace pressure switch Repair leaky system
			 Compressor shutdown Faulty regulator Inoperative Pressure switch 	 Assure compressor is running and producing air Readjust/replace air pressure regulator Calibrate, repair or Replace pressure switch
60	Plant Process Air Pressure Low	Low	4. Leak in air system1. Inoperative pressure pump2. Faulty pressure switch	 4. Repair leaky system 1. Repair/Replace pressure pump 2. Calibrate, Repair/Replace pressure switch
61	Plant Water Pressure Low	Low	3. Tripped overload relay	3. Reset overload protective device
62	Aeration Blower High Pressure	High	 Valves not open Check level in digester tank 	 a) Make sure that all blower discharge valves are open Pump down digester tank.

Item	Location	Туре	Possible Cause	Possible Remedy
			1. Extraction well flow low	1. Adjust extraction well(s) flow rate
			2. Obstructed piping from extraction wells	2. Check and clear extraction well influent lines.
63	FIT-1009 LO (Total well flow)	LO	3. Faulty or inaccurate flow meter	3. Troubleshoot, calibrate, repair or replace flow meter.
			1. Extraction well flow	1. Adjust extraction well(s) flow rate
64	FIT-1009 HI (Total well flow)	HI	2. Faulty or inaccurate flow meter	2. Troubleshoot, calibrate, repair or replace flow meter.
			1. DAF feed pump VFD control in manual	1. Assure that VFD is in remote control AUTO position
			mode.	2. Replace coupling
			2. DAF feed pump coupling	3. Assure that all valves are open in system
			3. DI-01 and DAF feed pump valves closed	4. Clear obstruction
			4. Obstructed piping in filter feed lines.	5. a). Visually check EQ tank for proper level.
			5. Faulty level detector in EQ tank.	b). Repair /Replace level detector or electrical circuitry
65	FIT-1110 LO (DAF feed flow meter)	LO	6. Faulty or inaccurate flow meter	6. Troubleshoot, calibrate, repair or replace flow meter.
			1. Filter feed pump VFD control in manual	1. Assure that VFD is in remote control AUTO position
			mode	2 a). Visually check EQ tank for proper level.
			2. Faulty level detector in EQ tank.	b). Repair /Replace level detector or electrical circuitry
66	FIT 1110 HI (DAF feed flow Meter)	HI	3. Faulty or inaccurate flow meter	3. Troubleshoot, Calibrate, repair or replace flow meter.
			1. Filter feed pump VFD control in manual	1. Assure that VFD is in remote control AUTO position
			mode.	2. Replace coupling
			2. Filter feed pump coupling	3. Assure that valve PLE-09 is open in system
			3. Valve PLE-09 closed or partially open	4. Clear obstruction
			4. Obstructed piping in filter feed lines.	5. a). Visually check EQ tank for proper level.
	FIT 1321 LO (Plant Effluent flow		5. Faulty level detector in effluent tank.	b). Repair /Replace level detector or electrical circuitry
67	meter)	LO	6. Faulty or inaccurate flow meter	6. Troubleshoot, Calibrate, repair or replace flow meter.
			1. Filter feed pump VFD control in manual	1. Assure that VFD is in remote control AUTO position
			mode.	2. a). Visually check EQ tank for proper level.
	FIT 1321 HI (Plant Effluent flow		2. Faulty level detector in effluent tank.	b). Repair /Replace level detector or electrical circuitry
68	meter)	HI	3. Faulty or inaccurate flow meter	3. Troubleshoot, calibrate, repair or replace flow meter.

Item	Location	Туре	Possible Cause	Possible Remedy
			1. Backwash pumps valves closed	1. Assure that all valves are open in system
			2. Obstructed piping in filter feed lines.	2. Clear obstruction
			3. DAF feed pump coupling	3. Replace coupling
69	FIT 1371 LO (Backwash Flow Meter)	LO	4. Faulty or inaccurate flow meter	4. Troubleshoot, repair or replace flow meter.
70	FIT 1371 HI (Backwash Flow Meter)	HI	Valve Throttled incorrectly	1. Throttle valve to correct flow
			1. Lower polymer dosage in ppm	1. Increase polymer dosage in ppm
71	Turbidimeter reading	HI	2. Turbidimeter not calibrated	2. Calibrate turbidimeter

*Always refer to Manufacturers Manual for further information and trouble shooting procedures.

Table 3-6: Operator Set Points 11/17/2008 Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Equipment	Transmitter	Set Point	Setting	Units
Plant Influent Flow	FIT1009	HIHI	150.0	GPM
		HI	150.0	
		LO	0.0	
		LOLO	0.0	
EQ Tank Level	LIT1011	HIHI	23.0	Feet
		HI	22.0	
		LO	5.5	
		LOLO	4.5	
DAF Feed Flow	FIT1110	HIHI	150.0	GPM
		HI	150.0	
		LO	0.0	
		LOLO	0.0	
Media Filter Differential Pressure	DPIT1281	HIHI	30.0	PSIG
	DITIZOT	HI	20.0	
		LO	0.0	
		LOLO	0.0	
Media Filter Discharge Pressure	DPIT1282	HIHI	60.0	PSIG
	DITIZOL	HI	50.0	
		LO	0.0	
		LOLO	0.0	
Effluent Tank Level	LIT1331	HIHI	22.0	Feet
		HI	21.0	
		LO	4.0	
		LOLO	2.0	
Plant Effluent Flow	FIT1321	HIHI	150.0	GPM
	1111021	HI	150.0	
		LO	0.0	
		LOLO	0.0	
Backwash Flow	FIT1371	НІНІ	700.0	GPM
		HI	700.0	
		LO	0.0	
		LOLO	0.0	
Froth Tank Level	LIT1381	НІНІ	5.0	Feet
		HI	4.0	
		LO	2.0	
		LOLO	1.0	

Table 3-6: Operator Set Points 11/17/2008 Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Equipment	Transmitter	Set Point	Setting	Units
Aeration Blower Discharge Pressure	PIT1555	HIHI	5.0	PSIG
		HI	5.0	
		LO	0.0	
		LOLO	0.0	
Digester Tank Level	LIT1421	HIHI	13.0	Feet
		HI	12.0	
		LO	2.0	
		LOLO	1.0	
Dirty Backwash Tank Level	LIT1441	HIHI	12.5	Feet
		HI	11.5	
		LO	2.5	
		LOLO	1.5	
Stormwater/Recycle Tank Level	LIT1521	HIHI	16.5	Feet
		HI	15.5	
		LO	2.0	
		LOLO	1.0	
Air Compressor Discharge Pressure	PT1650	HIHI	150.0	PSIG
		HI	150.0	
		LO	90.0	
		LOLO	0.0	
Plant Process Air Pressure	PT1466	HIHI		PSIG
		HI	150.0	
		LO	90.0	
		LOLO	0.0	
Plant Water Storage Tank Level	LIT1570	HIHI		Feet
		HI	8.0	
		LO	2.0	
		LOLO	1.5	
Plant Water Pressure	PIT1591	HIHI		PSIG
		HI	100.0	
		LO	45.0	
		LOLO	0.0	

Description	Tag ID	Model and Range
DAF Feed Pump #1 Pressure	PI-1111	45 1279ASL 04L 100PSI
DAF Feed Pump #2 Pressure	PI-1112	45 1279ASL 04L 100PSI
Froth Pump #1 Pressure	PI-1251	45 1279ASL 04L 100PSI
Froth Pump #2 Pressure	PI-1252	45 1279ASL 04L 100PSI
HDBF Effluent Pressure	PI-1282	45 1279ASL 04L 100PSI
Filter Feed Pump #1 Pressure	PI-1291	45 1279ASL 04L 100PSI
Filter Feed Pump #2 Pressure	PI-1292	45 1279ASL 04L 100PSI
GAC System Influent Pressure	PI-1310	45 1279ASL 04L 100PSI
GAC #1 Effluent Pressure	PI-1311	45 1279ASL 04L 100PSI
GAC #2 Effluent Pressure	PI-1312	45 1279ASL 04L 100PSI
GAC #3 Effluent Pressure	PI-1313	45 1279ASL 04L 100PSI
GAC #4 Effluent Pressure	PI-1314	45 1279ASL 04L 100PSI
GAC #5 Effluent Pressure	PI-1315	45 1279ASL 04L 100PSI
Backwash Pump #1 Pressure	PI-1361	45 1279ASL 04L 100PSI
Backwash Pump #2 Pressure	PI-1362	45 1279ASL 04L 100PSI
Decant Pump #1 Pressure	PI-1391	45 1279ASL 04L 100PSI
Decant Pump #2 Pressure	PI-1392	45 1279ASL 04L 100PSI
Backwash Recycle Pump Pressure	PI-1461	45 1279ASL 04L 100PSI
Stabilized Solids Pressure to Filter Press	PI-1464	45 1279ASL 04L 100PSI
Digester/Skim Pump Pressure	PI-1465	45 1279ASL 04L 100PSI
Sump Pumps Discharge Pressure	PI-1504	45 1279ASL 04L 100PSI
Stormwater Recycle Pump Pressure	PI-1544	45 1279ASL 04L 100PSI
Plant Water Pumps Discharge Pressure	PI-1591	45 1279ASL 04L 100PSI
Polymer Feed Pump Discharge Pressure	PI-1641	45 1279ASL 04L 100PSI
AI Pressure for Plant Operation	PI-1650	45 1279ASL 04L 160PSI

Table 3-7: List of Process Pressure Indicators Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Description	Tag ID	Range
HDBF Effluent Pressure	PIT-1282	02.33 to 232 psi, Cal 0-100 psi
GAC System Influent Pressure	PIT-1310	02.33 to 232 psi, Cal 0-100 psi
GAC #1 Effluent Pressure	PIT-1311	02.33 to 232 psi, Cal 0-100 psi
GAC #2 Effluent Pressure	PIT-1312	02.33 to 232 psi, Cal 0-100 psi
GAC #3 Effluent Pressure	PIT-1313	02.33 to 232 psi, Cal 0-100 psi
GAC #4 Effluent Pressure	PIT-1314	02.33 to 232 psi, Cal 0-100 psi
GAC #5 Effluent Pressure	PIT-1315	02.33 to 232 psi, Cal 0-100 psi
AHP Pressure for Plant Operation	PIT-1466	02.33 to 232 psi, Cal 0-150 psi
Blower Discharge Pressure	PIT-1555	0.58 to 58.5 psi, Cal 0-5 psi
Plant Water Pumps Discharge Pressure	PIT-1591	02.33 to 232 psi, Cal 0-100 psi
AI Pressure for Plant Operation	PIT-1650	02.33 to 232 psi, Cal 0-150 psi

Table 3-8: List of Process Pressure TransmittersWyckoff/Eagle Harbor Groundwater Treatment PlantBainbridge Island, Washington

Description	Tag ID
DAF Feed Pump #1 Pressure	PE-1111
DAF Feed Pump #2 Pressure	PE-1112
Froth Pump #1 Pressure	PE-1251
Froth Pump #2 Pressure	PE-1252
HDBF Effluent Pressure	PE-1282
Filter Feed Pump #1 Pressure	PE-1291
Filter Feed Pump #2 Pressure	PE-1292
GAC System Influent Pressure	PE-1310
GAC #1 Effluent Pressure	PE-1311
GAC #2 Effluent Pressure	PE-1312
GAC #3 Effluent Pressure	PE-1313
GAC #4 Effluent Pressure	PE-1314
GAC #5 Effluent Pressure	PE-1315
Backwash Pump #1 Pressure	PE-1361
Backwash Pump #2 Pressure	PE-1362
Decant Pump #1 Pressure	PE-1391
Decant Pump #2 Pressure	PE-1392
Backwash Recycle Pump Pressure	PE-1461
Stabilized Solids Pressure to Filter Press	PE-1464
Digester/Skim Pump Pressure	PE-1465
Sump Pumps Discharge Pressure	PE-1504
Stormwater Recycle Pump Pressure	PE-1544
Plant Water Pumps Discharge Pressure	PE-1591
Polymer Feed Pump Discharge Pressure	PE-1641

Table 3-9: List of Process Pressure ElementsWyckoff/Eagle Harbor Groundwater Treatment PlantBainbridge Island, Washington

Table 3-10: List of Process Pressure Safety SwitchesWyckoff/Eagle Harbor Groundwater Treatment PlantBainbridge Island, Washington

Description	Tag ID
DAF Feed Pump #1	PSH-1111
DAF Feed Pump #2	PSH-1112
Froth Pump #1	PSH-1251
Froth Pump #2	PSH-1252
Polymer Feed Pump Discharge	PSH-1641

Table 3-11Fire Alarm System Sequence of OperationWyckoff/Eagle Harbor Groundwater Treatment PlantBainbridge Island, Washington

		CONTROL UNIT ANNUNCIATION				ΓΙΟΝ	NOTIFICATION					SUPPLEMENTRY																
		ACTUATE COMMON ALARM SIGNAL	ACTUATE AUDIBLE	ACTUALTE COMMON SUPERVISORY SIGNAL INDICATOR	ACTUATE AUDIBLE SUPERVISORY	ACTUATE COMMON TROUBLE SIGNAL	ACTUATE AUDIBLE COMMON TROUBLE	ACTUATE ZONE ALARM INDICATOR	ACTUATE DACT TROUBLE SIGNAL	ACTUATE EVACUATION SIGNAL	DISPLAY/PRINT	ACTIVATE DACT	ACTUATE ALARM SIGNAL TO CONTROL PANEL	ACTUATE SUPERVISORY SUCHAR TO	ACTUATE TROUBLE SIGNAL TO CONTROL PANEL					ACTUATE	ACTUATE PANEL	ACTUATE DACT –						
SYSTI	EM INPUTS	А	В	С	D	Е	F	G	Н	Ι	J	Κ	L	М	N	0	Р	Q	R	S	Т	U	V	W	Х	Y	Ζ	
1	SMOKE DETECTOR	•	•					•	٠	•	٠									•	•	٠						1
2	PULL STATIONS	•	•					•	•	•	٠									•	•	•						2
3	LOOP OPEN/SHORT CIRCUIT					•	•		•		•									•	•							3
4	LOOP GROUND FAULT					•	•		•		•									•	•							4
5	LOOP FAILURE					٠	٠		•		٠									•	•							5
6	NAC OPEN/SHORT CIRCUIT					٠	٠		٠		•									•	•							6
7	NAC GROUND FAULT					•	•		•		٠									•	•							7
8	NAC FAILURE					٠	٠		•		٠									•	•							8
9	LOSS OF AC POWER					•	•		•		٠									•	•	•						9
10	LOSS OF AC POWER (>8 HR)					٠	٠		٠		٠									•	•	٠						10
11	BATTERY CHARGER/FAILURE					•	٠		•		٠									•	•	٠						11
12	LOW BATTERY					•	•		•		٠									•	•	٠						12
13	HEAT DETECTOR	•	•					•	٠	•	•																	13
14	FIRE SUPPRESSSION CONTROL PANEL ALARM	•	•					•	•	•	•																	14
15	TROUBLE CONDITION														•													15
16	SUPERVISORY CONDITION													•														16
17	ALARM CONDITION												•															17
	•	А	В	С	D	Е	F	G	Н	Ι	J	Κ	L	М	Ν	0	Р	Q	R	S	Т	U	V	W	Х	Y	Ζ	

Table 3-12

Panel to Equipment Crosswalk Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Panel ID	Equipment
MCC-1	MDP-1, 2, 3 and 4, LP-1A and TVSS
	Backwash recycle pump 50P1461
	Storm water recycle pump 50P1541
	Backwash Pumps 50P1351 and 1352
	Froth Pumps 50P1251 and 1252
	Supply Fan SF-1
	Air compressor 50M1651
	50M1461, 1462, 1251, 1252, 1581, 1582, 1351 and 1352
MDP-1	Plant water pumps 50P1581 and 1582
MDP-2	Future well pumps
MDP-2 MDP-3	DAF Feed Pumps 50P1101 and 1102
MDP-5	
	Filter Feed Pumps 50P1241 and 1242
	DAF Control Panel 50LCP1121
	HDBF Unit 50M1260 and HDBF motorized valves
	Decant Pumps 50P1391 and 1392
	Sump Pumps control panel 40LCP1500
	Rotary Blower control panel 50LCP1551
	Air Compressors 50M1651 and 1652
	AFDs 50AFD 1101, 1102, 1391, 1392, 1241 and 1242
	Decon sump control panel
MDP-4	Future spares
LP-1	UH-1 to 3
	Lights in Process Area
	Receptacles in Electrical Room
	Air receiver solenoid valve
	Exterior Lights
LP-1A	Phone Dialer
	Tank Mixers 40M1431/1432 and 50M1460
	Level transmitters
	Hot water recirculation Pump
	LP-3
	LP-1 – fed from 150 amp breaker
	Air Dryer
	Exhaust fans in process area
	Flow meters
	Turbidimeter
	Connex Boxes lights, receptacles and heaters
	Water Heater WH-1
	LCS for mixers 40M 1431/1432 and 50M1480
LP-2	Process Control panel 50CP1001
LF-2	Fire alarm control panel
	Control room lights and receptacles
	UPS by-pass switch
LP-3	Decon pad lights and receptacles
	Lights/receptacles in corridor, electrical/mechanical room
	UPS by-pass switch
	Air conditioner ACU-1
	Composite sampler 50M1335
	Polymer System Panel 50CP1601
	Water Heater WH-2 in restroom
	Heater UH-4 and 5
	Exhaust Fan EF-3
	Locker and control room lights
	Process area receptacles – North and South

Table 4-1: Normal Operations – EQ Tanks, DAF and DAF Effluent Systems (Figures 3-4, 3-5, 3-6 and 3-7) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	Comments/Location		
PLI-01	Plug	Isolation valve to EQ tank		
STW-13	Plug	Recycle water from stormwater recycle pump		
STW-V03	Ball	Storm water recycle line vent		
NAPL-01	Plug	LNAPL draw off		
NAPL-02	Plug	DNAPL draw off		
BWR/FI/RCY-01	Plug	Filter feed pump recycle		
PLE/RCY-01	Plug	Plant effluent recycle		
FRE-07	Plug	Froth Tank decant		
PLI-D01	Ball	Influent line drain		
STW-D05	Ball	Storm water recycle line drain		
DI-01	Pneumatic plug valve (FV- 1021)	From equalization tank to DAF feed pumps		
SP-1	Sample Port	Sample port prior to DAF feed		
DI-02	Plug	3 inch DI line associated with DAF feed pump		
DI-05	Plug	Spare DAF Feed Pump valve		
DI-03	Swing Check			
DI-04	Plug	3 inch DI line associated with DAF feed pump		
DI-06	Swing Check	Spare DAF Feed Pump valve		
DI-07	Plug	Spare DAF Feed Pump valve		
DI-08	Plug	3 inch DI line after DAF feed pump		
DI-09	Plug	3 inch DI line after DAF feed pump		
DI-10	Plug	3 inch DI line prior to DAF unit		
FRI-01	Diaphragm	1 inch froth line FRI from DAF unit		
FRI-02	Diaphragm	1 inch froth line FRI from DAF unit		
DAF-D01	Diaphragm	DAF unit drain		

Table 4-1: Normal Operations – EQ Tanks, DAF and DAF Effluent Systems (Figures 3-4, 3-5, 3-6 and 3-7) (Continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	Comments/Location		
DAF-D02	Diaphragm	DAF unit drain		
DE-01	Plug	3 inch DE line after DAF unit		
SP-2	Sample Port	DAF effluent sample		
DR-03	Diaphragm	2 inch recycle line from air saturation tank to DAF unit		
DR-04	Gate Regulated Side Pressure Control	Recycle line from recycle pump to DAF unit		
DR-05	Ball	Recycle line from recycle pump to DAF unit		
AHP-09	Ball	High pressure air from air receiver		
AHP-10	Gate	High pressure air from air receiver		
AHP-11	Needle	High pressure air from air receiver		
AHP-12	Ball	High pressure air from air receiver		
AHP-13	Ball	High pressure air from air receiver		
AHP-14	Ball	High pressure air from air receiver		
DR-01	Diaphragm	Recycle line from DAF prior to recycle pump		
DR-D01	Diaphragm	Recycle line drain from DAF prior to recycle pump		
DR-02	Diaphragm	Recycle line to air saturation tank		
DR-V01	Ball	Air saturation tank vent		
DR-D02	Butterfly	Air saturation tank drain		
FRI-03	Plug	Froth Pump #1		
FRI-04	Pressure	Froth Pump #1		
FRI-05	Check	Froth Pump #1		
FRI-06	Plug	Froth Pump #1		
FRI-07	Plug	Froth Pump #2		
FRI-08	Pressure	Froth Pump #2		
FRI-09	Check	Froth Pump #2		
FRI-10	Plug	Froth Pump #2		
DE-02	Plug	Filter feed pump #1		
DE-03	Check	Filter feed pump #1		

Table 4-1: Normal Operations – EQ Tanks, DAF and DAF Effluent Systems (Figures 3-4, 3-5, 3-6 and 3-7) (Continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	Comments/Location		
DE-04	Plug	Filter feed pump #1		
DE-05	Plug	Filter feed pump #2		
DE-06	Check	Filter feed pump #2		
DE-07	Plug	Filter feed pump #2		
DE-08	Plug	DAF effluent		
FI/SA-01	Plug	Prior to turbidimeter		
FI/SA-02	Pressure	Prior to turbidimeter		
FI-01	Plug	Closed during recirculation and Open during HDBF operation		
FI/RCY-01	Plug	Open during recirculation and Closed during HDBF operation		

Table 4-2: Normal Operations - Hydromation Bed Filtration System (Figure 3-8) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	Comments/Location		
PCV-1271	Regulated gate	Instrument air supply		
V-116	Ball	Instrument air supply		
AV-1266	Ball	Vent line		
PRV-100	Pressure relief	Vent line		
V-110	Ball	Media drain		
V-107	Ball	Filter backwash effluent vent		
V-108	Ball – Sample Port	Backwash discharge		
AV-1264	Ball	Backwash discharge effluent		
V-115	Plug	Filter backwash effluent		
V-106 (SP-3)	Ball – Sample port	Filter influent		
V-103	Ball	Isolation valve		
V-102	Ball	Filter inlet pressure		
V-104	Ball	Isolation valve		
V-109	Ball	Filter drain		
V-105 (SP-4)	Ball – Sample port	Filter discharge sampling		
AV-1267	Ball	Isolation Valve (backwash)		
AV-1263	Ball	Backwash supply		
V-114	Plug	Backwash supply		
AV-1261	Ball	Filter influent from filter feed pumps		
V-113	Plug	Filter influent from filter feed pumps		
AV-1262	Ball	Filter effluent from filter		
V-112	Plug	Filter effluent from filter		
AV-1265	Ball	Recirculation forward flush effluent		
V-111	Ball	Forward flush effluent		
SP-15	Sample Ports	HDBF Backwash effluent		

Table 4-3: Backwash Operation - Hydromation Bed Filtration System (Figures 3-8 and 3-10) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Backwash Operation Cycle takes approximately 12 minutes and is initiated based upon differential pressure across the filter system measured at DPIT-1281 (Pressure difference between P-100 and P-101). The forward flush recirculation is done immediately after the backwash operation and takes approximately 2 minutes

VALVE#	ТҮРЕ	Comments/Location		
PCV-1271	Regulated gate	Instrument air supply		
V-116	Ball	Instrument air supply		
AV-1266	Ball	Vent line		
PRV-100	Pressure relief	Vent line		
V-110	Ball	Media drain		
V-107	Ball	Filter backwash effluent line		
V-108	Ball – Sample Port	Backwash discharge		
AV-1264	Ball	Backwash discharge effluent		
V-115	Plug	Filter backwash effluent		
V-106 (SP-3)	Ball – Sample port	Filter influent		
V-103	Ball	Isolation valve		
V-102	Ball	Filter inlet pressure		
V-104	Ball	Isolation valve		
V-109	Ball	Filter drain		
V-105 (SP-4)	Ball – Sample port	Filter discharge sampling		
AV-1267	Ball	Isolation Valve (backwash)		
AV-1263	Ball	Backwash supply		
V-114	Plug	Backwash supply		
AV-1261	Ball	Filter influent from filter feed pumps		
V-113	Plug	Filter influent from filter feed pumps		
AV-1262	Ball	Filter effluent from filter		
V-112	Plug	Filter effluent from filter		
AV-1265	Ball	Recirculation forward flush effluent		
V-111	Ball	Forward flush effluent		
SP-15	Sample Port	Backwash effluent		

Tables 4-4-a: Normal Operations - GAC System (Figure 3-9) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Carbon Vessels in Series – GAC-1, GAC-2 and GAC-3 operation combination Carbon Vessels – GAC-4 and GAC-5 in stand-by mode

VALVE#	ТҮРЕ	POSITION	Comments/Location
FI/BYP-02	Plug	Closed	Bypasses filter system
FE-02	Plug	Closed	Common header for influent from filters
FE-04	Plug	Closed	Common header for influent from filters
FE-06	Plug	Closed	Common header for influent from filters
FE-07	Plug	Closed	Common header for influent from filters
FI/RCY/BYP - 01	Plug	Closed	
PLE-03	Plug	Closed	Common top effluent header
PLE-06	Plug	Closed	Common top effluent header
PLE-07	Plug	Open	Common effluent
PLE-08	Plug	Closed	Common effluent
PLE-09	Plug	Open	Effluent from GAC system
SP-10	Sample Port	Closed	Plant effluent after GACs
BWE/FFS-02	Plug	Closed	GAC-1
GAC 1-I01	Plug	Closed	From GAC-5
FE-01	Plug	Open	GAC-1 influent
SP-5	Sample Port	Closed	GAC-1 effluent
BWS/FFE-02	Plug	Closed	GAC-1
GAC1-E01	Plug	Open	GAC-1 effluent

Tables 4-4-a: Normal Operations - GAC System (Figure 3-9) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments/Location
PLE-01	Plug	Closed	GAC-1 to common top effluent header
GAC1-V01	Plug	Closed	Relief valve – GAC-1
CAV-01	Plug	Closed	Air supply
GAC1-D01	Plug	Closed	Water Drain – GAC-1
CF-01	Plug	Closed	Carbon Inlet – GAC-1
CD-01	Plug	Closed	Carbon Outlet – GAC-1
BWE/FFS-03	Plug	Closed	GAC-2
GAC 2-I01	Plug	Closed	From GAC-5
FE-03	Plug	Open	GAC-2 influent
SP-6	Sample Port	Closed	GAC-2 effluent
BWS/FFE-03	Plug	Closed	GAC-2
GAC 2-E02	Plug	Open	GAC-2
PLE-02	Plug	Closed	Influent to GAC-2 from GAC-1
PLE-04	Plug	Closed	Effluent from GAC-2 to top common header
GAC2-V01	Plug	Closed	Relief valve – GAC-2
CAV-02	Plug	Closed	Air supply
GAC2-D01	Plug	Closed	Water Drain – GAC-2
CF-02	Plug	Closed	Carbon Inlet – GAC-2
CD-02	Plug	Closed	Carbon Outlet – GAC-2
BWE/FFS-04	Plug	Closed	GAC-3
FE-05	Plug	Open	GAC-3 influent

Tables 4-4-a: Normal Operations - GAC System (Figure 3-9) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments/Location
SP-7	Sample Port	Closed	GAC-3 effluent
BWS/FFE-04	Plug	Closed	GAC-3
GAC3-E01	Plug	Closed	GAC-3 effluent
PLE-05	Plug	Closed	Effluent from GAC-3 to top common header
GAC3-V01	Plug	Closed	Relief valve – GAC-3
CAV-03	Plug	Closed	Air supply
GAC3-D01	Plug	Closed	Water Drain – GAC-3
CF-03	Plug	Closed	Carbon Inlet – GAC-3
CD-03	Plug	Closed	Carbon Outlet – GAC-3
BWE/FFS-05	Plug	Closed	GAC-4
GAC 4-I01	Plug	Closed	GAC-4 influent
SP-8	Sample Port	Closed	GAC-4 effluent
BWS/FFE-05	Plug	Closed	GAC-4
GAC4-E01	Plug	Closed	GAC-4 effluent
GAC4-V01	Plug	Closed	Relief valve – GAC-4
CAV-04	Plug	Closed	Air supply
GAC4-D01	Plug	Closed	Water Drain – GAC-4
CF-04	Plug	Closed	Carbon Inlet – GAC-4
CD-04	Plug	Closed	Carbon Outlet – GAC-4
BWE/FFS-06	Plug	Closed	GAC-5
GAC 5-I01	Plug	Closed	GAC-5 influent
SP-9	Sample Port	Closed	GAC-5 effluent

Tables 4-4-a: Normal Operations - GAC System (Figure 3-9) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments/Location
BWS/FFE-06	Plug	Closed	GAC-5
GAC5-E01	Plug	Closed	GAC-5 effluent
GAC5-E02	Plug	Closed	GAC-5 effluent
GAC5-V01	Plug	Closed	Relief valve – GAC-5
CAV-05	Plug	Closed	Air supply
GAC5-D01	Plug	Closed	Water Drain – GAC-5
CF-05	Plug	Closed	Carbon Inlet – GAC-5
CD-05	Plug	Closed	Carbon Outlet – GAC-5

Table 4-4-b: Normal Operations - GAC System (Figure 3-9) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Carbon Vessels in Series – GAC-2, GAC-3 and GAC-4 operation combination Carbon Vessels – GAC-1 and GAC-5 in stand-by mode

VALVE#	ТҮРЕ	POSITION	Comments/Location
FI/BYP-02	Plug	Closed	Bypasses filter system
FE-02	Plug	Open	Common header for
			influent from filters
FE-04	Plug	Closed	Common header for
			influent from filters
FE-06	Plug	Closed	Common header for
			influent from filters
FE-07	Plug	Closed	Common header for
	_		influent from filters
FI/RCY/BYP - 01	Plug	Closed	
PLE-03	Plug	Closed	Common top effluent
			header
PLE-06	Plug	Closed	Common top effluent
			header
PLE-07	Plug	Closed	Common effluent
PLE-08	Plug	Open	Common effluent
PLE-09	Plug	Open	Effluent from GAC
			system
SP-10	Sample Port	Closed	
BWE/FFS-02	Plug	Closed	GAC-1
GAC 1-I01	Plug	Closed	To GAC-1 from GAC-5
FE-01	Plug	Closed	GAC-1
SP-5	Sample Port	Closed	GAC-1
BWS/FFE-02	Plug	Closed	GAC-1
GAC1-E01	Plug	Closed	GAC-1
PLE-01	Plug	Closed	GAC-1 to common top effluent header

Table 4-4-b: Normal Operations - GAC System (Figure 3-9) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments/Location
GAC1-V01	Plug	Closed	Relief valve – GAC-1
CAV-01	Plug	Closed	Air supply
GAC1-D01	Plug	Closed	Water Drain – GAC-1
CF-01	Plug	Closed	Carbon Inlet – GAC-1
CD-01	Plug	Closed	Carbon Outlet – GAC-1
BWE/FFS-03	Plug	Closed	GAC-2
GAC 2-I01	Plug	Closed	To GAC-2 from GAC-5
FE-03	Plug	Open	GAC-2
SP-6	Sample Port	Closed	GAC-2
BWS/FFE-03	Plug	Closed	GAC-2
GAC2-E02	Plug	Open	GAC-2
PLE-02	Plug	Closed	Influent to GAC-2 from GAC-1
PLE-04	Plug	Closed	Effluent from GAC-2 to top common header
GAC2-V01	Plug	Closed	Relief valve – GAC-2
CAV-02	Plug	Closed	Air supply
GAC2-D01	Plug	Closed	Water Drain – GAC-2
CF-02	Plug	Closed	Carbon Inlet – GAC-2
CD-02	Plug	Closed	Carbon Outlet – GAC-2
BWE/FFS-04	Plug	Closed	GAC-3
FE-05	Plug	Open	GAC-3
SP-7	Sample Port	Closed	GAC-3

Table 4-4-b: Normal Operations - GAC System (Figure 3-9) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments/Location
BWS/FFE-04	Plug	Closed	GAC-3
GAC3-E01	Plug	Open	GAC-3
PLE-05	Plug	Closed	Effluent from GAC-3 to top common header
GAC3-V01	Plug	Closed	Relief valve – GAC-3
CAV-03	Plug	Closed	Air supply
GAC3-D01	Plug	Closed	Water Drain – GAC-3
CF-03	Plug	Closed	Carbon Inlet – GAC-3
CD-03	Plug	Closed	Carbon Outlet – GAC-3
BWE/FFS-05	Plug	Closed	GAC-4
GAC 4-I01	Plug	Open	GAC-4
SP-8	Sample Port	Closed	GAC-4
BWS/FFE-05	Plug	Closed	GAC-4
GAC4-E01	Plug	Closed	GAC-4
GAC4-V01	Plug	Closed	Relief valve – GAC-4
CAV-04	Plug	Closed	Air supply
GAC4-D01	Plug	Closed	Water Drain – GAC-4
CF-04	Plug	Closed	Carbon Inlet – GAC-4
CD-04	Plug	Closed	Carbon Outlet – GAC-4
BWE/FFS-06	Plug	Closed	GAC-5
GAC 5-I01	Plug	Closed	GAC-5
SP-9	Sample Port	Closed	GAC-5
BWS/FFE-06	Plug	Closed	GAC-5

Table 4-4-b: Normal Operations - GAC System (Figure 3-9) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments/Location
GAC5-E01	Plug	Closed	GAC-5
GAC5-E02	Plug	Closed	GAC-5
GAC5-V01	Plug	Closed	Relief valve – GAC-5
CAV-05	Plug	Closed	Air supply
GAC5-D01	Plug	Closed	Water Drain – GAC-5
CF-05	Plug	Closed	Carbon Inlet – GAC-5
CD-05	Plug	Closed	Carbon Outlet – GAC-5

Table 4-4-c: Normal Operations - GAC System (Figure 3-9) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Carbon Vessels in Series – GAC-3, GAC-4 and GAC-5 operation combination Carbon Vessels – GAC-1 and GAC-2 in stand-by mode

VALVE#	ТҮРЕ	POSITION	Comments/Location
FI/BYP-02	Plug	Closed	Bypasses filter system
FE-02	Plug	Open	Common header for
			influent from filters
FE-04	Plug	Open	Common header for
			influent from filters
FE-06	Plug	Closed	Common header for
			influent from filters
FE-07	Plug	Closed	Common header for
			influent from filters
FI/RCY/BYP - 01	Plug	Closed	
PLE-03	Plug	Closed	Common top effluent
	-		header
PLE-06	Plug	Closed	Common top effluent
	_		header
PLE-07	Plug	Closed	Common effluent
PLE-08	Plug	Closed	Common effluent
PLE-09	Plug	Open	Effluent from GAC
	U U	Ĩ	system
SP-10	Sample Port	Closed	ľ
BWE/FFS-02	Plug	Closed	GAC-1
GAC 1-I01	Plug	Closed	To GAC-1 from GAC-5
	DI	<u> </u>	
FE-01	Plug	Closed	GAC-1
SP-5	Sample Port	Closed	GAC-1
BWS/FFE-02	Plug	Closed	GAC-1
GAC1-E01	Plug	Closed	GAC-1
PLE-01	Plug	Closed	GAC-1 to common top effluent header

Table 4-4-c: Normal Operations - GAC System (Figure 3-9) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments/Location
GAC1-V01	Plug	Closed	Relief valve – GAC-1
CAV-01	Plug	Closed	Air supply
GAC1-D01	Plug	Closed	Water Drain – GAC-1
CF-01	Plug	Closed	Carbon Inlet – GAC-1
CD-01	Plug	Closed	Carbon Outlet – GAC-1
BWE/FFS-03	Plug	Closed	GAC-2
GAC 2-I01	Plug	Closed	GAC-2
FE-03	Plug	Closed	GAC-2
SP-6	Sample Port	Closed	GAC-2
BWS/FFE-03	Plug	Closed	GAC-2
GAC2-E02	Plug	Closed	GAC-2
PLE-02	Plug	Closed	Influent to GAC-2 from GAC-1
PLE-04	Plug	Closed	Effluent from GAC-2 to top common header
GAC2-V01	Plug	Closed	Relief valve – GAC-2
CAV-02	Plug	Closed	Air supply
GAC2-D01	Plug	Closed	Water Drain – GAC-2
CF-02	Plug	Closed	Carbon Inlet – GAC-2
CD-02	Plug	Closed	Carbon Outlet – GAC-2
BWE/FFS-04	Plug	Closed	GAC-3
FE-05	Plug	Open	GAC-3
SP-7	Sample Port	Closed	GAC-3

Table 4-4-c: Normal Operations - GAC System (Figure 3-9) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments/Location
BWS/FFE-04	Plug	Closed	GAC-3
GAC3-E01	Plug	Open	GAC-3
PLE-05	Plug	Closed	Effluent from GAC-3 to top common header
GAC3-V01	Plug	Closed	Relief valve – GAC-3
CAV-03	Plug	Closed	Air supply
GAC3-D01	Plug	Closed	Water Drain – GAC-3
CF-03	Plug	Closed	Carbon Inlet – GAC-3
CD-03	Plug	Closed	Carbon Outlet – GAC-3
BWE/FFS-05	Plug	Closed	GAC-4
GAC 4-I01	Plug	Open	GAC-4
SP-8	Sample Port	Closed	GAC-4
BWS/FFE-05	Plug	Closed	GAC-4
GAC4-E01	Plug	Open	GAC-4
GAC4-V01	Plug	Closed	Relief valve – GAC-4
CAV-04	Plug	Closed	Air supply
GAC4-D01	Plug	Closed	Water Drain – GAC-4
CF-04	Plug	Closed	Carbon Inlet – GAC-4
CD-04	Plug	Closed	Carbon Outlet – GAC-4
BWE/FFS-06	Plug	Closed	GAC-5
GAC 5-I01	Plug	Open	GAC-5
SP-9	Sample Port	Closed	GAC-5
BWS/FFE-06	Plug	Closed	GAC-5

Table 4-4-c: Normal Operations - GAC System (Figure 3-9) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments/Location
GAC5-E01	Plug	Open	GAC-5
GAC5-E02	Plug	Closed	GAC-5
GAC5-V01	Plug	Closed	Relief valve – GAC-5
CAV-05	Plug	Closed	Air supply
GAC5-D01	Plug	Closed	Water Drain – GAC-5
CF-05	Plug	Closed	Carbon Inlet – GAC-5
CD-05	Plug	Closed	Carbon Outlet – GAC-5

Table 4-4-d: Normal Operations - GAC System (Figure 9) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Carbon Vessels in Series – GAC-4, GAC-5 and GAC-1 operation combination Carbon Vessels – GAC-2 and GAC-3 in stand-by mode

VALVE#	ТҮРЕ	POSITION	Comments/Location
FI/BYP-02	Plug	Closed	Bypasses filter system
FE-02	Plug	Open	Common header for
			influent from filters
FE-04	Plug	Open	Common header for
			influent from filters
FE-06	Plug	Open	Common header for
	_	-	influent from filters
FE-07	Plug	Closed	Common header for
	U		influent from filters
FI/RCY/BYP - 01	Plug	Closed	
PLE-03	Plug	Open	Common top effluent
			header
PLE-06	Plug	Open	Common top effluent
			header
PLE-07	Plug	Closed	Common effluent
PLE-08	Plug	Closed	Common effluent
PLE-09	Plug	Open	Effluent from GAC
			system
SP-10	Sample Port	Closed	
BWE/FFS-02	Plug	Closed	GAC-1
GAC 1-I01	Plug	Open	To GAC-1 from GAC-5
FE-01	Plug	Closed	GAC-1
SP-5	Sample Port	Closed	GAC-1
BWS/FFE-02	Plug	Closed	GAC-1
GAC1-E01	Plug	Closed	GAC-1
PLE-01	Plug	Open	GAC-1 to common top effluent header

VALVE#	ТҮРЕ	POSITION	Comments/Location
PLE-01	Plug	Open	GAC-1 to common top effluent header
GAC1-V01	Plug	Closed	Relief valve – GAC-1
CAV-01	Plug	Closed	Air supply
GAC1-D01	Plug	Closed	Water Drain – GAC-1
CF-01	Plug	Closed	Carbon Inlet – GAC-1
CD-01	Plug	Closed	Carbon Outlet – GAC-1
BWE/FFS-03	Plug	Closed	GAC-2
GAC 2-I01	Plug	Closed	To GAC-2 from GAC-5
FE-03	Plug	Closed	GAC-2
SP-6	Sample Port	Closed	GAC-2
BWS/FFE-03	Plug	Closed	GAC-2
GAC2-E02	Plug	Closed	GAC-2
PLE-02	Plug	Closed	Influent to GAC-2 from GAC-1
PLE-04	Plug	Closed	Effluent from GAC-2 to top common header
GAC2-V01	Plug	Closed	Relief valve – GAC-2
CAV-02	Plug	Closed	Air supply
GAC2-D01	Plug	Closed	Water Drain – GAC-2
CF-02	Plug	Closed	Carbon Inlet – GAC-2
CD-02	Plug	Closed	Carbon Outlet – GAC-2
BWE/FFS-04	Plug	Closed	GAC-3
FE-05	Plug	Closed	GAC-3
SP-7	Sample Port	Closed	GAC-3

Table 4-4-d: Normal Operations - GAC System (Figure 9) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments/Location
BWS/FFE-04	Plug	Closed	GAC-3
GAC3-E01	Plug	Closed	GAC-3
PLE-05	Plug	Closed	Effluent from GAC-3 to top common header
GAC3-V01	Plug	Closed	Relief valve – GAC-3
CAV-03	Plug	Closed	Air supply
GAC3-D01	Plug	Closed	Water Drain – GAC-3
CF-03	Plug	Closed	Carbon Inlet – GAC-3
CD-03	Plug	Closed	Carbon Outlet – GAC-3
BWE/FFS-05	Plug	Closed	GAC-4
GAC 4-I01	Plug	Open	GAC-4
SP-8	Sample Port	Closed	GAC-4
BWS/FFE-05	Plug	Closed	GAC-4
GAC4-E01	Plug	Open	GAC-4
GAC4-V01	Plug	Closed	Relief valve – GAC-4
CAV-04	Plug	Closed	Air supply
GAC4-D01	Plug	Closed	Water Drain – GAC-4
CF-04	Plug	Closed	Carbon Inlet – GAC-4
CD-04	Plug	Closed	Carbon Outlet – GAC-4
BWE/FFS-06	Plug	Closed	GAC-5
GAC 5-I01	Plug	Open	GAC-5
SP-9	Sample Port	Closed	GAC-5
BWS/FFE-06	Plug	Closed	GAC-5

Table 4-4-d: Normal Operations - GAC System (Figure 9) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments/Location
GAC5-E01	Plug	Closed	GAC-5
GAC5-E02	Plug	Open	GAC-5
GAC5-V01	Plug	Closed	Relief valve – GAC-5
CAV-05	Plug	Closed	Air supply
GAC5-D01	Plug	Closed	Water Drain – GAC-5
CF-05	Plug	Closed	Carbon Inlet – GAC-5
CD-05	Plug	Closed	Carbon Outlet – GAC-5

Table 4-4-d: Normal Operations - GAC System (Figure 9) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Table 4-4-e: Normal Operations - GAC System (Figure 9) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Carbon Vessels in Series – GAC-5, GAC-1 and GAC-2 operation combination Carbon Vessels – GAC-3 and GAC-4 in stand-by mode

VALVE#	ТҮРЕ	POSITION	Comments/Location
FI/BYP-02	Plug	Closed	Bypasses filter system
FE-02	Plug	Open	Common header for
			influent from filters
FE-04	Plug	Open	Common header for
			influent from filters
FE-06	Plug	Open	Common header for
			influent from filters
FE-07	Plug	Open	Common header for
			influent from filters
FI/RCY/BYP - 01	Plug	Closed	
PLE-03	Plug	Closed	Common top effluent
			header
PLE-06	Plug	Open	Common top effluent
			header
PLE-07	Plug	Closed	Common effluent
PLE-08	Plug	Closed	Common effluent
PLE-09	Plug	Open	Effluent from GAC
			system
SP-10	Sample Port	Closed	
BWE/FFS-02	Plug	Closed	GAC-1
GAC 1-I01	Plug	Open	To GAC-1 from GAC-5
FE-01	Plug	Closed	GAC-1
SP-5	Sample Port	Closed	GAC-1
BWS/FFE-02	Plug	Closed	GAC-1
GAC1-E01	Plug	Closed	GAC-1
PLE-01	Plug	Open	GAC-1 to common top effluent header

VALVE#	ТҮРЕ	POSITION	Comments/Location
GAC1-V01	Plug	Closed	Relief valve – GAC-1
CAV-01	Plug	Closed	Air supply
GAC1-D01	Plug	Closed	Water Drain – GAC-1
CF-01	Plug	Closed	Carbon Inlet – GAC-1
CD-01	Plug	Closed	Carbon Outlet – GAC-1
BWE/FFS-03	Plug	Closed	GAC-2
GAC 2-I01	Plug	Closed	To GAC-2 from GAC-5
FE-03	Plug	Closed	GAC-2
SP-6	Sample Port	Closed	GAC-2
BWS/FFE-03	Plug	Closed	GAC-2
GAC2-E02	Plug	Closed	GAC-2
PLE-02	Plug	Open	Influent to GAC-2 from GAC-1
PLE-04	Plug	Open	Effluent from GAC-2 to top common header
GAC2-V01	Plug	Closed	Relief valve – GAC-2
CAV-02	Plug	Closed	Air supply
GAC2-D01	Plug	Closed	Water Drain – GAC-2
CF-02	Plug	Closed	Carbon Inlet – GAC-2
CD-02	Plug	Closed	Carbon Outlet – GAC-2
BWE/FFS-04	Plug	Closed	GAC-3
FE-05	Plug	Closed	GAC-3
SP-7	Sample Port	Closed	GAC-3
BWS/FFE-04	Plug	Closed	GAC-3

Table 4-4-e: Normal Operations - GAC System (Figure 9) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments/Location
GAC3-E01	Plug	Closed	GAC-3
PLE-05	Plug	Closed	Effluent from GAC-3 to top common header
GAC3-V01	Plug	Closed	Relief valve – GAC-3
CAV-03	Plug	Closed	Air supply
GAC3-D01	Plug	Closed	Water Drain – GAC-3
CF-03	Plug	Closed	Carbon Inlet – GAC-3
CD-03	Plug	Closed	Carbon Outlet – GAC-3
BWE/FFS-05	Plug	Closed	GAC-4
GAC 4-I01	Plug	Closed	GAC-4
SP-8	Sample Port	Closed	GAC-4
BWS/FFE-05	Plug	Closed	GAC-4
GAC4-E01	Plug	Closed	GAC-4
GAC4-V01	Plug	Closed	Relief valve – GAC-4
CAV-04	Plug	Closed	Air supply
GAC4-D01	Plug	Closed	Water Drain – GAC-4
CF-04	Plug	Closed	Carbon Inlet – GAC-4
CD-04	Plug	Closed	Carbon Outlet – GAC-4
BWE/FFS-06	Plug	Closed	GAC-5
GAC 5-I01	Plug	Open	GAC-5
SP-9	Sample Port	Closed	GAC-5
BWS/FFE-06	Plug	Closed	GAC-5
GAC5-E01	Plug	Closed	GAC-5

Table 4-4-e: Normal Operations - GAC System (Figure 9) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments/Location
GAC5-E02	Plug	Open	GAC-5
GAC5-V01	Plug	Closed	Relief valve – GAC-5
CAV-05	Plug	Closed	Air supply
GAC5-D01	Plug	Closed	Water Drain – GAC-5
CF-05	Plug	Closed	Carbon Inlet – GAC-5
CD-05	Plug	Closed	Carbon Outlet – GAC-5

Table 4-4-e: Normal Operations - GAC System (Figure 9) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Table 4-5-a: Backwash Operations - GAC-1 System (Figures 3-8, 3-9 and 3-10) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments/Location
FI/BYP-02	Plug	Closed	
FE-02	Plug	Closed	
FE-04	Plug	Closed	
FE-06	Plug	Closed	
FE-07	Plug	Closed	
FI/RCY/BYP - 01	Plug	Closed	
PLE-03	Plug	Closed	
PLE-06	Plug	Closed	
PLE-07	Plug	Closed	
PLE-08	Plug	Closed	
SP-10	Sample Port	Closed	
BWE/FFS-01		Open	
BWS/FFE-01		Closed	
SP-16	Sample Port	Closed	Backwash effluent from carbon units
BWS-01	Plug	Open	Valve after effluent tank
BWS-02	Plug	Open	1 st Backwash Pump
BWS-V02	Ball	Closed	
BWS-03	Swing Check	Check	1 st Backwash Pump
BWS-V03	Ball	Closed	

Table 4-5-a: Backwash Operations - GAC-1 System (Figures 3-8, 3-9 and 3-10) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments/Location
BWS-04	Plug	Open	1 st Backwash Pump
BWS-05	Plug	Open	2 nd Backwash Pump
BWS-06	Swing Check	Check	2 nd Backwash Pump
BWS-07	Plug	Open	2 nd Backwash Pump
BWE/FFS-02	Plug	Open	All valves for GAC-1
GAC 1-I01	Plug	Closed	
FE-01	Plug	Closed	
SP-5	Sample Port	Closed	
BWS/FFE-02	Plug	Open	
GAC1-E01	Plug	Closed	
PLE-01	Plug	Closed	
GAC1-V01	Plug	Closed	Relief valve – GAC-1
CAV-01	Plug	Closed	Air supply
GAC1-D01	Plug	Closed	Water Drain – GAC-1
CF-01	Plug	Closed	Carbon Inlet – GAC-1
CD-01	Plug	Closed	Carbon Outlet – GAC-1
BWE/FFS-03	Plug	Closed	All valves for GAC-2
GAC 2-I01	Plug	Closed	
FE-03	Plug	Closed	
SP-6	Sample	Closed	

Table 4-5-a: Backwash Operations - GAC-1 System (Figures 3-8, 3-9 and 3-10) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments/Location
BWS/FFE-03	Plug	Closed	
GAC2-E02	Plug	Closed	
PLE-02	Plug	Closed	
PLE-04	Plug	Closed	
GAC2-V01	Plug	Closed	Relief valve – GAC-2
CAV-02	Plug	Closed	Air supply
GAC2-D01	Plug	Closed	Water Drain – GAC-2
CF-02	Plug	Closed	Carbon Inlet – GAC-2
CD-02	Plug	Closed	Carbon Outlet – GAC-2
BWE/FFS-04	Plug	Closed	All valves for GAC-3
FE-05	Plug1	Closed	
SP-7	Sample	Closed	
BWS/FFE-04	Plug	Closed	
GAC3-E01	Plug	Closed	
PLE-05	Plug	Closed	
GAC3-V01	Plug	Closed	Relief valve – GAC-3
CAV-03	Plug	Closed	Air supply
GAC3-D01	Plug	Closed	Water Drain – GAC-3
CF-03	Plug	Closed	Carbon Inlet – GAC-3
CD-03	Plug	Closed	Carbon Outlet – GAC-3
BWE/FFS-05	Plug	Closed	All valves for GAC-4

Table 4-5-a: Backwash Operations - GAC-1 System (Figures 3-8, 3-9 and 3-10) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments/Location
GAC 4-I01	Plug	Closed	
SP-8	Sample	Closed	
BWS/FFE-05	Plug	Closed	
GAC4-E01	Plug	Closed	
GAC4-V01	Plug	Closed	Relief valve – GAC-4
CAV-04	Plug	Closed	Air supply
GAC4-D01	Plug	Closed	Water Drain – GAC-4
CF-04	Plug	Closed	Carbon Inlet – GAC-4
CD-04	Plug	Closed	Carbon Outlet – GAC-4
BWE/FFS-06	Plug	Closed	All valves for GAC-5
GAC 5-I01	Plug	Closed	
SP-9	Sample	Closed	
BWS/FFE-06	Plug	Closed	
GAC5-E01	Plug	Closed	
GAC5-E02	Plug	Closed	
GAC5-V01	Plug	Closed	Relief valve – GAC-5
CAV-05	Plug	Closed	Air supply
GAC5-D01	Plug	Closed	Water Drain – GAC-5
CF-05	Plug	Closed	Carbon Inlet – GAC-5
CD-05	Plug	Closed	Carbon Outlet – GAC-5

Table 4-5-b: Backwash Operations - GAC-2 System (Figures 3-8, 3-9 and 3-10) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments
FI/BYP-02	Plug	Closed	
FE-02	Plug	Closed	
FE-04	Plug	Closed	
FE-06	Plug	Closed	
FE-07	Plug	Closed	
FI/RCY/BYP - 01	Plug	Closed	
PLE-03	Plug	Closed	
PLE-06	Plug	Closed	
PLE-07	Plug	Closed	
PLE-08	Plug	Closed	
SP-10	Sample Port	Closed	
BWE/FFS-01		Open	
BWS/FFE-01		Closed	
SP-16	Sample Port	Closed	Backwash effluent from carbon units
BWS-01	Plug	Open	Valve after effluent tank
BWS-02	Plug	Open	1 st Backwash Pump
BWS-V02	Ball	Closed	
BWS-03	Swing Check	Check	1 st Backwash Pump
BWS-V03	Ball	Closed	
BWS-04	Plug	Open	1 st Backwash Pump

Table 4-5-b: Backwash Operations - GAC-2 System (Figures 3-8, 3-9 and 3-10) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments
BWS-05	Plug	Open	2 nd Backwash Pump
BWS-06	Swing Check	Check	2 nd Backwash Pump
BWS-07	Plug	Open	2 nd Backwash Pump
BWE/FFS-02	Plug	Closed	All valves for GAC-1
GAC 1-I01	Plug	Closed	
FE-01	Plug	Closed	
SP-5	Sample Port	Closed	
BWS/FFE-02	Plug	Closed	
GAC1-E01	Plug	Closed	
PLE-01	Plug	Closed	
GAC1-V01	Plug	Closed	Relief valve – GAC-1
CAV-01	Plug	Closed	Air supply
GAC1-D01	Plug	Closed	Water Drain – GAC-1
CF-01	Plug	Closed	Carbon Inlet – GAC-1
CD-01	Plug	Closed	Carbon Outlet – GAC-1
BWE/FFS-03	Plug	Open	All valves for GAC-2
GAC 2-I01	Plug	Closed	
FE-03	Plug	Closed	
SP-6	Sample	Closed	
BWS/FFE-03	Plug	Open	

Table 4-5-b: Backwash Operations - GAC-2 System (Figures 3-8, 3-9 and 3-10) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments
GAC2-E02	Plug	Closed	
PLE-02	Plug	Closed	
PLE-04	Plug	Closed	
GAC2-V01	Plug	Closed	Relief valve – GAC-2
CAV-02	Plug	Closed	Air supply
GAC2-D01	Plug	Closed	Water Drain – GAC-2
CF-02	Plug	Closed	Carbon Inlet – GAC-2
CD-02	Plug	Closed	Carbon Outlet – GAC-2
BWE/FFS-04	Plug	Closed	All valves for GAC-3
FE-05	Plug1	Closed	
SP-7	Sample	Closed	
BWS/FFE-04	Plug	Closed	
GAC3-E01	Plug	Closed	
PLE-05	Plug	Closed	
GAC3-V01	Plug	Closed	Relief valve – GAC-3
CAV-03	Plug	Closed	Air supply
GAC3-D01	Plug	Closed	Water Drain – GAC-3
CF-03	Plug	Closed	Carbon Inlet – GAC-3
CD-03	Plug	Closed	Carbon Outlet – GAC-3
BWE/FFS-05	Plug	Closed	All valves for GAC-4

Table 4-5-b: Backwash Operations - GAC-2 System (Figures 3-8, 3-9 and 3-10) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments
GAC 4-I01	Plug	Closed	
SP-8	Sample	Closed	
BWS/FFE-05	Plug	Closed	
GAC4-E01	Plug	Closed	
GAC4-V01	Plug	Closed	Relief valve – GAC-4
CAV-04	Plug	Closed	Air supply
GAC4-D01	Plug	Closed	Water Drain – GAC-4
CF-04	Plug	Closed	Carbon Inlet – GAC-4
CD-04	Plug	Closed	Carbon Outlet – GAC-4
BWE/FFS-06	Plug	Closed	All valves for GAC-5
GAC 5-I01	Plug	Closed	
SP-9	Sample	Closed	
BWS/FFE-06	Plug	Closed	
GAC5-E01	Plug	Closed	
GAC5-E02	Plug	Closed	
GAC5-V01	Plug	Closed	Relief valve – GAC-5
CAV-05	Plug	Closed	Air supply
GAC5-D01	Plug	Closed	Water Drain – GAC-5
CF-05	Plug	Closed	Carbon Inlet – GAC-5
CD-05	Plug	Closed	Carbon Outlet – GAC-5

Table 4-5-c: Backwash Operations - GAC-3 System (Figures 3-8, 3-9 and 3-10) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments
FI/BYP-02	Plug	Closed	
FE-02	Plug	Closed	
FE-04	Plug	Closed	
FE-06	Plug	Closed	
FE-07	Plug	Closed	
FI/RCY/BYP - 01	Plug	Closed	
PLE-03	Plug	Closed	
PLE-06	Plug	Closed	
PLE-07	Plug	Closed	
PLE-08	Plug	Closed	
SP-10	Sample Port	Closed	
BWE/FFS-01		Open	
BWS/FFE-01		Closed	
SP-16	Sample Port	Closed	Backwash effluent from carbon units
BWS-01	Plug	Open	Valve after effluent tank
BWS-02	Plug	Open	1 st Backwash Pump
BWS-V02	Ball	Closed	
BWS-03	Swing Check	Check	1 st Backwash Pump
BWS-V03	Ball	Closed	
BWS-04	Plug	Open	1 st Backwash Pump

Table 4-5-c: Backwash Operations - GAC-3 System (Figures 3-8, 3-9 and 3-10) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments
BWS-05	Plug	Open	2 nd Backwash Pump
BWS-06	Swing Check	Check	2 nd Backwash Pump
BWS-07	Plug	Open	2 nd Backwash Pump
BWE/FFS-02	Plug	Closed	All valves for GAC-1
GAC 1-I01	Plug	Closed	
FE-01	Plug	Closed	
SP-5	Sample Port	Closed	
BWS/FFE-02	Plug	Closed	
GAC1-E01	Plug	Closed	
PLE-01	Plug	Closed	
GAC1-V01	Plug	Closed	Relief valve – GAC-1
CAV-01	Plug	Closed	Air supply
GAC1-D01	Plug	Closed	Water Drain – GAC-1
CF-01	Plug	Closed	Carbon Inlet – GAC-1
CD-01	Plug	Closed	Carbon Outlet – GAC-1
BWE/FFS-03	Plug	Closed	All valves for GAC-2
GAC 2-I01	Plug	Closed	
FE-03	Plug	Closed	
SP-6	Sample	Closed	
BWS/FFE-03	Plug	Closed	

Table 4-5-c: Backwash Operations - GAC-3 System (Figures 3-8, 3-9 and 3-10) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments
GAC2-E02	Plug	Closed	
PLE-02	Plug	Closed	
PLE-04	Plug	Closed	
GAC2-V01	Plug	Closed	Relief valve – GAC-2
CAV-02	Plug	Closed	Air supply
GAC2-D01	Plug	Closed	Water Drain – GAC-2
CF-02	Plug	Closed	Carbon Inlet – GAC-2
CD-02	Plug	Closed	Carbon Outlet – GAC-2
BWE/FFS-04	Plug	Open	All valves for GAC-3
FE-05	Plug1	Closed	
SP-7	Sample	Closed	
BWS/FFE-04	Plug	Open	
GAC3-E01	Plug	Closed	
PLE-05	Plug	Closed	
GAC3-V01	Plug	Closed	Relief valve – GAC-3
CAV-03	Plug	Closed	Air supply
GAC3-D01	Plug	Closed	Water Drain – GAC-3
CF-03	Plug	Closed	Carbon Inlet – GAC-3
CD-03	Plug	Closed	Carbon Outlet – GAC-3
BWE/FFS-05	Plug	Closed	All valves for GAC-4

Table 4-5-c: Backwash Operations - GAC-3 System (Figures 3-8, 3-9 and 3-10) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments
GAC 4-I01	Plug	Closed	
SP-8	Sample	Closed	
BWS/FFE-05	Plug	Closed	
GAC4-E01	Plug	Closed	
GAC4-V01	Plug	Closed	Relief valve – GAC-4
CAV-04	Plug	Closed	Air supply
GAC4-D01	Plug	Closed	Water Drain – GAC-4
CF-04	Plug	Closed	Carbon Inlet – GAC-4
CD-04	Plug	Closed	Carbon Outlet – GAC-4
BWE/FFS-06	Plug	Closed	All valves for GAC-5
GAC 5-I01	Plug	Closed	
SP-9	Sample	Closed	
BWS/FFE-06	Plug	Closed	
GAC5-E01	Plug	Closed	
GAC5-E02	Plug	Closed	
GAC5-V01	Plug	Closed	Relief valve – GAC-5
CAV-05	Plug	Closed	Air supply
GAC5-D01	Plug	Closed	Water Drain – GAC-5
CF-05	Plug	Closed	Carbon Inlet – GAC-5
CD-05	Plug	Closed	Carbon Outlet – GAC-5

Table 4-5-d: Backwash Operations - GAC-4 System (Figures 3-8, 3-9 and 3-10) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments
FI/BYP-02	Plug	Closed	
FE-02	Plug	Closed	
FE-04	Plug	Closed	
FE-06	Plug	Closed	
FE-07	Plug	Closed	
FI/RCY/BYP - 01	Plug	Closed	
PLE-03	Plug	Closed	
PLE-06	Plug	Closed	
PLE-07	Plug	Closed	
PLE-08	Plug	Closed	
SP-10	Sample Port	Closed	
BWE/FFS-01		Open	
BWS/FFE-01		Closed	
SP-16	Sample Port	Closed	Backwash effluent from carbon units
BWS-01	Plug	Open	Valve after effluent tank
BWS-02	Plug	Open	1 st Backwash Pump
BWS-V02	Ball	Closed	
BWS-03	Swing Check	Check	1 st Backwash Pump
BWS-V03	Ball	Closed	
BWS-04	Plug	Open	1 st Backwash Pump

Table 4-5-d: Backwash Operations - GAC-4 System (Figures 3-8, 3-9 and 3-10) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments
BWS-05	Plug	Open	2 nd Backwash Pump
BWS-06	Swing Check	Check	2 nd Backwash Pump
BWS-07	Plug	Open	2 nd Backwash Pump
BWE/FFS-02	Plug	Closed	All valves for GAC-1
GAC 1-I01	Plug	Closed	
FE-01	Plug	Closed	
SP-5	Sample Port	Closed	
BWS/FFE-02	Plug	Closed	
GAC1-E01	Plug	Closed	
PLE-01	Plug	Closed	
GAC1-V01	Plug	Closed	Relief valve – GAC-1
CAV-01	Plug	Closed	Air supply
GAC1-D01	Plug	Closed	Water Drain – GAC-1
CF-01	Plug	Closed	Carbon Inlet – GAC-1
CD-01	Plug	Closed	Carbon Outlet – GAC-1
BWE/FFS-03	Plug	Closed	All valves for GAC-2
GAC 2-I01	Plug	Closed	
FE-03	Plug	Closed	
SP-6	Sample	Closed	
BWS/FFE-03	Plug	Closed	

Table 4-5-d: Backwash Operations - GAC-4 System (Figures 3-8, 3-9 and 3-10) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments
GAC2-E02	Plug	Closed	
PLE-02	Plug	Closed	
PLE-04	Plug	Closed	
GAC2-V01	Plug	Closed	Relief valve – GAC-2
CAV-02	Plug	Closed	Air supply
GAC2-D01	Plug	Closed	Water Drain – GAC-2
CF-02	Plug	Closed	Carbon Inlet – GAC-2
CD-02	Plug	Closed	Carbon Outlet – GAC-2
BWE/FFS-04	Plug	Closed	All valves for GAC-3
FE-05	Plug1	Closed	
SP-7	Sample	Closed	
BWS/FFE-04	Plug	Closed	
GAC3-E01	Plug	Closed	
PLE-05	Plug	Closed	
GAC3-V01	Plug	Closed	Relief valve – GAC-3
CAV-03	Plug	Closed	Air supply
GAC3-D01	Plug	Closed	Water Drain – GAC-3
CF-03	Plug	Closed	Carbon Inlet – GAC-3
CD-03	Plug	Closed	Carbon Outlet – GAC-3
BWE/FFS-05	Plug	Open	All valves for GAC-4

Table 4-5-d: Backwash Operations - GAC-4 System (Figures 3-8, 3-9 and 3-10) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments
GAC 4-I01	Plug	Closed	
SP-8	Sample	Closed	
BWS/FFE-05	Plug	Open	
GAC4-E01	Plug	Closed	
GAC4-V01	Plug	Closed	Relief valve – GAC-4
CAV-04	Plug	Closed	Air supply
GAC4-D01	Plug	Closed	Water Drain – GAC-4
CF-04	Plug	Closed	Carbon Inlet – GAC-4
CD-04	Plug	Closed	Carbon Outlet – GAC-4
BWE/FFS-06	Plug	Closed	All valves for GAC-5
GAC 5-I01	Plug	Closed	
SP-9	Sample	Closed	
BWS/FFE-06	Plug	Closed	
GAC5-E01	Plug	Closed	
GAC5-E02	Plug	Closed	
GAC5-V01	Plug	Closed	Relief valve – GAC-5
CAV-05	Plug	Closed	Air supply
GAC5-D01	Plug	Closed	Water Drain – GAC-5
CF-05	Plug	Closed	Carbon Inlet – GAC-5
CD-05	Plug	Closed	Carbon Outlet – GAC-5

Table 4-5-e: Backwash Operations - GAC-5 System (Figures 3-8, 3-9 and 3-10)Wyckoff/Eagle Harbor Groundwater Treatment Plant
Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments
FI/BYP-02	Plug	Closed	
FE-02	Plug	Closed	
FE-04	Plug	Closed	
FE-06	Plug	Closed	
FE-07	Plug	Closed	
FI/RCY/BYP - 01	Plug	Closed	
PLE-03	Plug	Closed	
PLE-06	Plug	Closed	
PLE-07	Plug	Closed	
PLE-08	Plug	Closed	
SP-10	Sample Port	Closed	
BWE/FFS-01		Open	
BWS/FFE-01		Closed	
SP-16	Sample Port	Closed	Backwash effluent from carbon units
BWS-01	Plug	Open	Valve after effluent tank
BWS-02	Plug	Open	1 st Backwash Pump
BWS-V02	Ball	Closed	
BWS-03	Swing Check	Check	1 st Backwash Pump
BWS-V03	Ball	Closed	
BWS-04	Plug	Open	1 st Backwash Pump
BWS-05	Plug	Open	2 nd Backwash Pump

Table 4-5-e: Backwash Operations - GAC-5 System (Figures 3-8, 3-9 and 3-10) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments
BWS-06	Swing Check	Check	2 nd Backwash Pump
BWS-07	Plug	Open	2 nd Backwash Pump
BWE/FFS-02	Plug	Closed	All valves for GAC-1
GAC 1-I01	Plug	Closed	
FE-01	Plug	Closed	
SP-5	Sample Port	Closed	
BWS/FFE-02	Plug	Closed	
GAC1-E01	Plug	Closed	
PLE-01	Plug	Closed	
GAC1-V01	Plug	Closed	Relief valve – GAC-1
CAV-01	Plug	Closed	Air supply
GAC1-D01	Plug	Closed	Water Drain – GAC-1
CF-01	Plug	Closed	Carbon Inlet – GAC-1
CD-01	Plug	Closed	Carbon Outlet – GAC-1
BWE/FFS-03	Plug	Closed	All valves for GAC-2
GAC 2-I01	Plug	Closed	
FE-03	Plug	Closed	
SP-6	Sample	Closed	
BWS/FFE-03	Plug	Closed	

Table 4-5-e: Backwash Operations - GAC-5 System (Figures 3-8, 3-9 and 3-10) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments
GAC2-E02	Plug	Closed	
PLE-02	Plug	Closed	
PLE-04	Plug	Closed	
GAC2-V01	Plug	Closed	Relief valve – GAC-2
CAV-02	Plug	Closed	Air supply
GAC2-D01	Plug	Closed	Water Drain – GAC-2
CF-02	Plug	Closed	Carbon Inlet – GAC-2
CD-02	Plug	Closed	Carbon Outlet – GAC-2
BWE/FFS-04	Plug	Closed	All valves for GAC-3
FE-05	Plug1	Closed	
SP-7	Sample	Closed	
BWS/FFE-04	Plug	Closed	
GAC3-E01	Plug	Closed	
PLE-05	Plug	Closed	
GAC3-V01	Plug	Closed	Relief valve – GAC-3
CAV-03	Plug	Closed	Air supply
GAC3-D01	Plug	Closed	Water Drain – GAC-3
CF-03	Plug	Closed	Carbon Inlet – GAC-3
CD-03	Plug	Closed	Carbon Outlet – GAC-3
BWE/FFS-05	Plug	Closed	All valves for GAC-4

Table 4-5-e: Backwash Operations - GAC-5 System (Figures 3-8, 3-9 and 3-10) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	POSITION	Comments
GAC 4-I01	Plug	Closed	
SP-8	Sample	Closed	
BWS/FFE-05	Plug	Closed	
GAC4-E01	Plug	Closed	
GAC4-V01	Plug	Closed	Relief valve – GAC-4
CAV-04	Plug	Closed	Air supply
GAC4-D01	Plug	Closed	Water Drain – GAC-4
CF-04	Plug	Closed	Carbon Inlet – GAC-4
CD-04	Plug	Closed	Carbon Outlet – GAC-4
BWE/FFS-06	Plug	Open	All valves for GAC-5
GAC 5-I01	Plug	Closed	
SP-9	Sample	Closed	
BWS/FFE-06	Plug	Open	
GAC5-E01	Plug	Closed	
GAC5-E02	Plug	Closed	
GAC5-V01	Plug	Closed	Relief valve – GAC-5
CAV-05	Plug	Closed	Air supply
GAC5-D01	Plug	Closed	Water Drain – GAC-5
CF-05	Plug	Closed	Carbon Inlet – GAC-5
CD-05	Plug	Closed	Carbon Outlet – GAC-5

VALVE#	ТҮРЕ	Comments/Location
PLE-D01	Ball	3 inch PLE drain to containment sump
PLE-10	Plug	PLE Effluent line from effluent tank before SP-11
SP-11	Sample Port	Plant effluent after effluent tank
PLE-11	Plug	PLE Effluent line from effluent line after SP-11
PLE-12	Plug	24 hour Composite sampler line after SP-11 from main effluent line

Table 4-6: Normal Operations - Plant Effluent (Figure 3-10) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Table 4-7: Side Stream Operations - Digester and Dirty Backwash Tanks (Figure 3-11 and 3-12) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	TYPE/POSITION	Comments/Location
OF/DC-08	Plug	Digester Tank Overflow
BWE/FFE-D01	Ball	6 inch dirty backwash line from carbon tanks and media filter to dirty backwash tank
ALP-01	Swing Check	Air line from rotary blower
ALP 02	Butterfly	Air line from rotary blower
ALP-03	Ball	Air line to digester tank from blower
ALP-05	Ball	Air line to digester tank from blower
ALP-04	Ball Check	Air line to digester tank from blower
ALP-07	Ball	Air line to digester tank from blower
ALP-06	Ball Check	Air line to digester tank from blower
DS-01	Plug	2 inch Solids line from digester tank
DS-02	Plug	2 inch Solids line from digester tank
DS-03	Plug	2 inch Solids line from digester tank
DS-04	Plug	2 inch Solids line from digester tank
AHP-17	Ball	Air line for digester skim pump
DS-05	Plug	Digester Tank Solids feed line to filter press feed tank 1
DS-06	Plug	Digester Tank Solids feed line to filter press feed tank 2
SS-01	Plug	Filter press feed tank 1 solids removal line prior to filter press feed pump
SS-02	Plug	Filter press feed tank 2 solids removal line prior to filter press feed pump
BWR-V01	Ball	Vent for decanted line from dirty backwash tank
BWR-01	Plug	Decant line from dirty backwash tank
TS-02	Plug	2inch Solids line from dirty backwash tank feeding digester tank
TS-01	Plug	2inch Solids line from dirty backwash tank feeding digester tank
TS/SS-01	Plug	Solids line from digester tank prior filter press feed pump

Table 4-7: Side Stream Operations - Digester and Dirty Backwash Tanks (Figure 3-11 and 3-12) (continued) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	TYPE/POSITION	Comments/Location
AHP-16	Ball	Air line for operation of filter press digester feed pump
SS-03	Plug	Solids line pumped by filter press feed pump to filter press
BWR-02	Pneumatic Plug Valve (FV-1451)	3inch Decant line at dirty backwash tank leading to equalization or storm water recycle tank
BWR-D01	Ball	Drain on 3 inch decant line from dirty backwash tank
BWR-V02	Ball	Vent on 3 inch decant line from dirty backwash tank
BWR-03	Plug	3inch Decant line from dirty backwash tank prior to backwash recycle pump to equalization or storm water recycle tank
BWR-04	Swing Check	Backwash recycle pump valve
BWR-05	Plug	Backwash recycle pump valve
SP-17	Sample Port	Dirty Backwash Tank effluent
BWR-06	Plug	3inch Decant line from dirty backwash tank/backwash recycle pump leading to equalization tank
BWR-07	Plug	3inch Decant line from dirty backwash tank/backwash recycle pump leading to storm water recycle tank
AI-02	Ball	See steps
SS-04	Open	Influent to filter press
AHP-07	Ball	Air from air receiver
AHP-08	Ball	Air from air receiver
F-01	Plug	Filtrate from press
F-D01	Ball	Filtrate Drain
F-02	Plug	Filtrate outlet from filtrate tank

VALVE#	ТҮРЕ	Comments/Location
NAPL-01	Plug	EQ Tank LNAPL
NAPL-02	Plug	EQ Tank DNAPL
NAPL-03	Plug	NAPL transfer valve
NAPL-04	Plug	
NAPL-05	Plug	2 inch product line from equalization skim sump to froth tank
NAPL-06	Plug	2 inch product line from equalization skim sump to froth tank
NAPL-07	Plug	1 inch product line from froth to product tank
NAPL-08	Plug	1 inch product line from froth to product tank
NAPL-09	Plug	1 inch product line from froth to product tank
FRE-00	Plug	1 inch Froth effluent FRE after froth tank to equalization tank
NAPL-10	Plug	Product from froth line to product tank prior to oil pump
AHP-18	Ball	Air line for oil pump
FRE-01	Plug	Froth Pump 1 valve
FRE-02	Swing Check	Froth Pump 1 valve
FRE-03	Plug	Froth Pump 1 valve
FRE-04	Plug	Froth Pump 2 valve
FRE-05	Swing Check	Froth Pump 2 valve
FRE-06	Plug	Froth Pump 2 valve
SP-13	Sample	Decant from froth tank
NAPL-11	Plug	Product from froth line to product tank after oil pump
SP-14	Sample	Product Tank influent
NAPL-12	Plug	Product from froth line to product tank after oil pump and SP-14

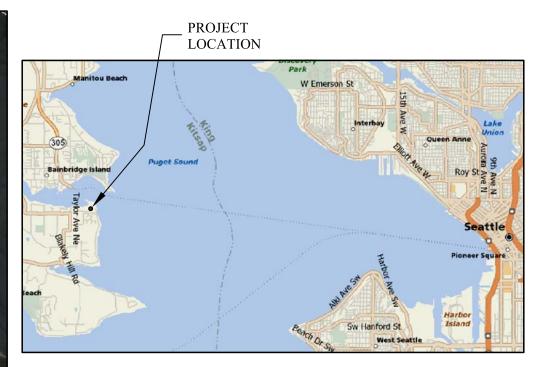
Table 4-8: Side Stream Operations – Oil Processing System (Figures 3-4 and 3-13) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

Table 4-9: Side Stream Operations - Storm water and Containment Sump (Figure 3-14) Wyckoff/Eagle Harbor Groundwater Treatment Plant Bainbridge Island, Washington

VALVE#	ТҮРЕ	Comments/Location
STW-02	Plug	Decon water from decon pad
STW-01	Plug	Decon water from decon pad next to old plant
STW-D01	Ball	3 inch storm water drain
STW-03	Swing Check	Sump pump -1
STW-04	Plug	Sump pump - 1 valve
STW-D02	Ball	Sump pump - 1 valve drain
STW-D03	Ball	Sump pump - 2 valve drain
STW-05	Swing Check	Sump pump -2
STW-06	Plug	Sump pump -2 valve
STW-07	Plug	3 inch storm water line to storm water recycle tank
STW-08	Plug	3 inch storm water line to dirty backwash tank
STW-09	Pneumatic Plug valve (FV- 1531)	3 inch storm water line from storm water recycle tank to equalization tank
SP-18	Sample Port	Storm and containment water from storm water recycle tank
STW-D04	Ball	3inch drain from 3 inch storm water recycle tank line
STW-V01	Ball	Vent from 3 inch storm water recycle tank line
STW-10	Plug	Storm water recycle pump valve
STW-11	Swing Check	Storm water recycle pump
STW-12	Plug	Storm water recycle pump valve
STW-V02	Ball	Vent on 3 inch storm water line after Storm water recycle pump
STW-13	Plug	Line to EQ tank

FIGURES





VICINTY MAP



LOCATION MAP

PROJECT LOCATION PROJECT LOCATION

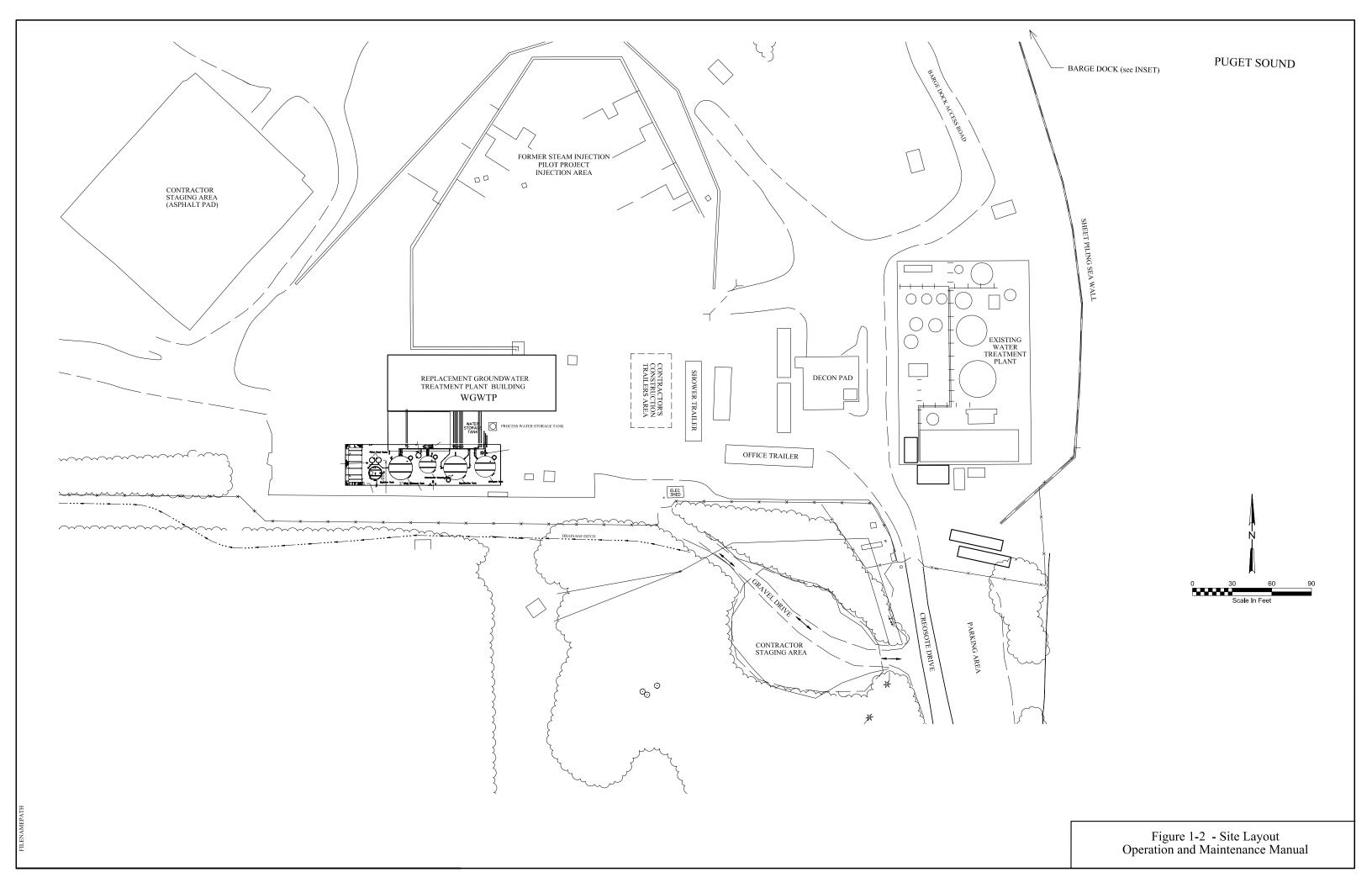


LOCATION MAP

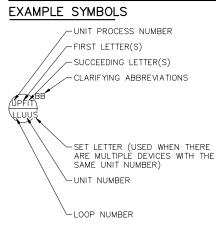
FIGURE 1-1, SITE LOCATION MAP

WYCKOFF/EAGLE HARBOR SUPERFUND SITE REPLACEMENT GROUNDWATER TREATMENT PLANT BAINBRIDGE ISLAND, WASHINGTON

PROJECT CODE: 5403.	EC1	CONTRACT CODE: W912DQ-04-D-0017		
SCALE: NTS	FILENAM	E: FIG 1-1.DWG	SHEET: 1 OF 1	REV: -



INSTRUMENT IDENTIFICATION



DIGITAL SYSTEM INTERFACES

▲ ANALOG INPUT WHERE X= = ALARM ▼ ANALOG OUTPUT H = MAINTAINED M = MOMENTARY Δ_x discrete input S = STATUS

GENERAL INSTRUMENT

OR FUNCTIONAL SYMBOLS

FIELD MOUNTED INSTRUMENT

PANEL MOUNTED INSTRUMENT

MOTOR CONTROL CENTER

MOUNTED INSTRUMENT

COMPUTER FUNCTION

EXAMPLE:

FY_I/P

TRANSDUCERS

A ANALOG

D DIGITAL

E VOLTAGE

F FREQUENCY

H HYDRAULIC

REAR-OF-PANEL MOUNTED INSTRUMENT (OPERATOR INACCESSIBLE)

- ${f
 abla}_{x}$ discrete output

	INST	RUMENT	IDENTIFICATION LE	TTERS TABLE	
	FIRST-LETTE	R	SUC	CEEDING-LETTERS]
LETTER	PROCESS OR INITIATING VARIABLE	MODIFIER	READOUT OR PASSIVE FUNCTION	OUTPUT FUNCTION	MODIFIER
A	ANALYSIS (+)		ALARM		
В	BURNER, COMBUSTION		USER'S CHOICE ***	USER'S CHOICE ***	USER'S CHOICE***
С	USER'S CHOICE***			CONTROL	
D	DENSITY (S.G)	DIFFERENTIAL			
E	VOLTAGE		PRIMARY ELEMENT, SENSOR		
F	FLOW RATE	RATIO (FRACTION)			
G	USER'S CHOICE***		GLASS, GAUGE VIEWING DEVICE	GATE	
Н	HAND (MANUAL)				HIGH
!	CURRENT (ELECTRICAL)		INDICATE		
J	POWER	SCAN			
К	TIME, TIME SCHEDULE	TIME RATE OF CHANGE		CONTROL STATION	
L	LEVEL		LIGHT (PILOT)		LOW
М	MOTION	MOMENTARY			MIDDLE, INTERMEDIATE
N	TORQUE		USER'S CHOICE ***	USER'S CHOICE ***	USER'S CHOICE***
0	USER'S CHOICE***		ORIFICE, RESTRICTION		
Р	PRESSURE, VACUUM		POINT (TEST) CONNECTION		
Q	QUANTITY	INTEGRATE, TOTALIZE			
R	RADIATION		RECORD OR PRINT		
S	SPEED, FREQUENCY	SAFETY		SWITCH	
T	TEMPERATURE			TRANSMIT	
U	MULTIVARIABLE		MULTIFUNCTION	MULTIFUNCTION	MULTIFUNCTION
V	VIBRATION, MECHANICAL ANALYSIS			VALVE, DAMPER, LOUVER	
W	WEIGHT, FORCE		WELL		
Х	UNCLASSIFIED (+)	X AXIS	UNCLASSIFIED (+)	UNCLASSIFIED (+)	UNCLASSIFIED (+)
Y	EVENT, STATE OR PRESENCE	Y AXIS		RELAY, COMPUTE, CONVERT	
Z	POSITION	Z AXIS		DRIVE, ACTUATOR, UNCLASSIFIED FINAL CONTROL ELEMENT	

TABLE BASED ON THE INSTRUMENTATION, SYSTEMS, AND AUTOMATION SOCIETY (ISA) STANDARD. *+*WHEN USED, EXPLANATION IS SHOWN ADJACENT TO INSTRUMENT SYMBOL, SEE ABBREVIATIONS AND LETTER SYMBOLS.

*** WHEN USED. DEFINE THE MEANING HERE FOR THE PROJECT

PLC FUNCTION

I CURRENT

P PNEUMATIC

R RESISTANCE

PF PULSE FREQUENCY

CURRENT TO PNEUMATIC

TRANSDUCER (BACK OF

PANEL, IN A FLOW LOOP)

PD PULSE DURATION

SPECIAL CASES



ON AND OFF EVENT LIGHTS

ON-OFF HAND SWITCH. MAINTAINED CONTACT SWITCH (CONTROLLED DEVICE WILL RESTART ON RETURN OF POWER AFTER POWER FAILURE).



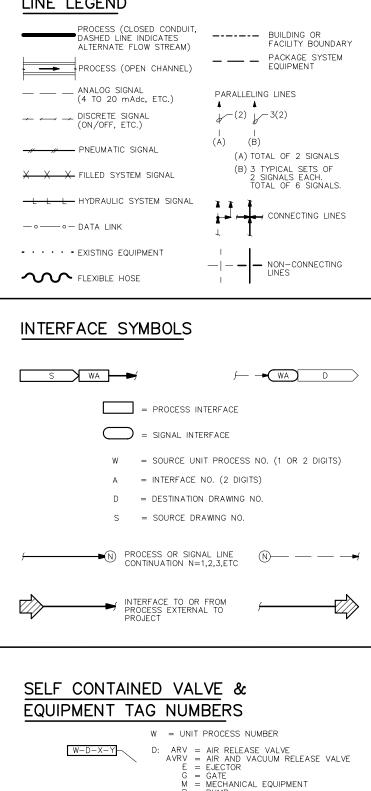
STOP-START HAND SWITCH MOMENTARY CONTACT SWITCHES (CONTROLLED DEVICE WILL NOT RESTART ON RETURN OF POWER AFTER POWER FAILURE).

ACCESSORY DEVICES

EXAMPLE:		NSMITTER AS AN ACCESSORY
		FT
		T
A	=	ALARM
С	=	CONTROLLER
1	-	INDICATOR
R	=	RECORDER
S	=	SWITCH

- T = TRANSMITTER
- X = UNCLASSIFIED

LINE LEGEND



- P = PUMPT = TANK
- X = LOOP NUMBER Y = UNIT NUMBER

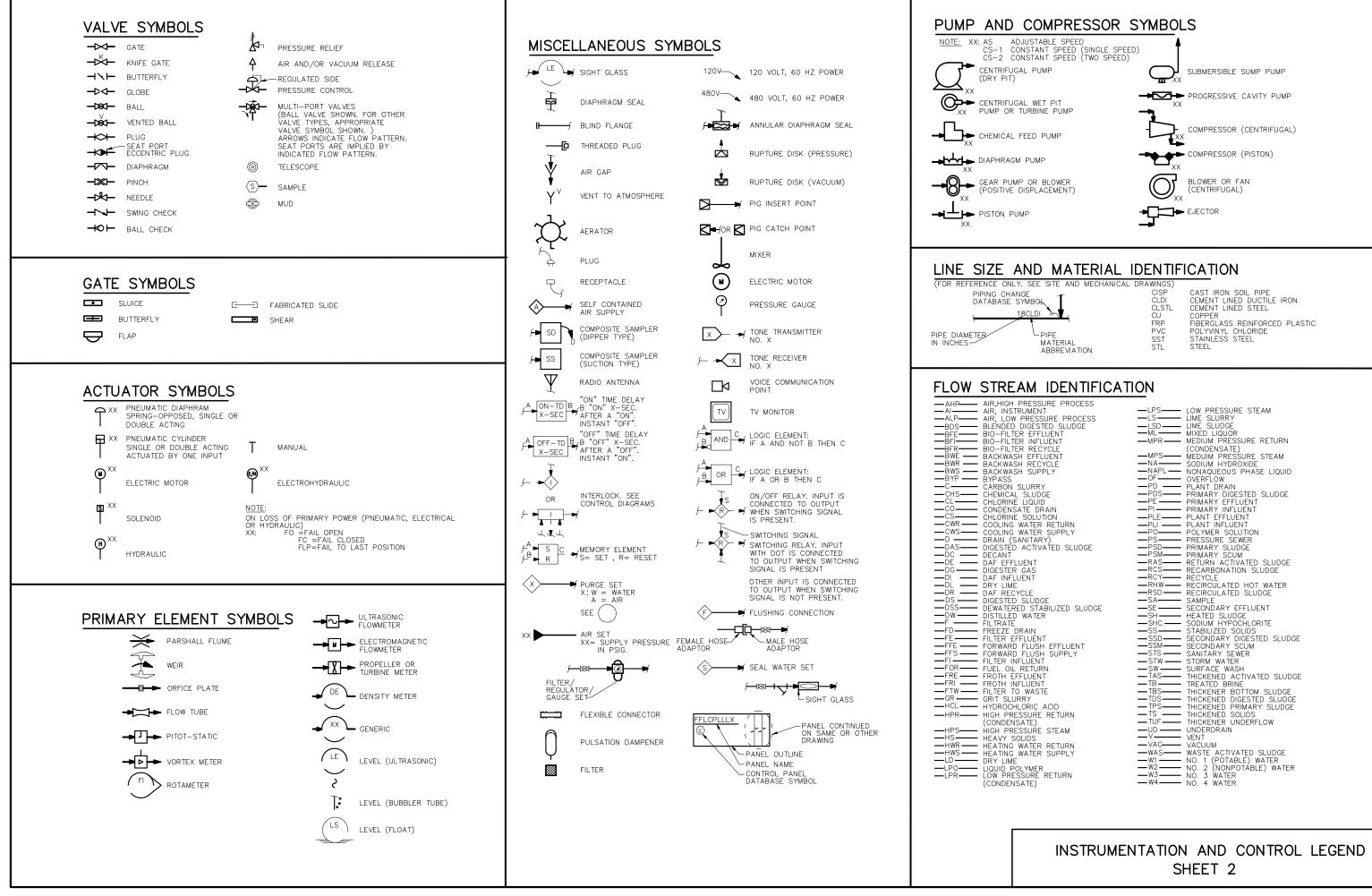
ABBREVIATIONS & LETTER SYMBOLS

AC	ALTERNATING CURRENT
AM	AUTO-MANUAL
CAM	COMPUTER-AUTO-MANUAL
CCS	CENTRAL CONTROL SYSTEM
	CHLORINE (TYPICAL: USE STANDARD CHEMICAL ELEMENT ABBREVIATION)
CM	COMPUTER-MANUAL
COD	CHEMICAL OXYGEN DEMAND
CP-X	CONTROL PANEL NO. X
DC	DIRECT CURRENT
DCS	DISTRIBUTED CONTROL SYSTEM
DCU	DISTRIBUTED CONTROL UNIT
DO	DISSOLVED OXYGEN
FCL 2	FREE CHLORINE RESIDUAL
FOS	FAST-OFF-SLOW
FOSA	FAST-OFF-SLOW-AUTO
FOSR	FAST-OFF-SLOW-REMOTE
	FIELD PANEL NO. WX (W = UNIT PROCESS NUMBER X = PANEL NUMBER)
FR	FORWARD-REVERSE
HOA	HAND-OFF-AUTO
HOR	HAND-OFF-REMOTE
!SR	INTRINSICALLY SAFE RELAY
LEL	LOWER EXPLOSIVE LIMIT
LOS	LOCKOUT STOP
LR	LOCAL-REMOTE
MA MC	MANUAL-AUTO MODULATE-CLOSE
MCC-X	MOTOR CONTROL CENTER NO. X
MSC	MANUFACTURER SUPPLIED CABLE
OC	OPEN-CLOSE (D)
OCR	OPEN-CLOSE-REMOTE
OCA	OPEN-CLOSE-AUTO
00	ON-OFF
00A	ON-OFF-AUTO
OOR	ON-OFF-REMOTE
ORP	OXIDATION REDUCTION POTENTIAL
OSC	OPEN-STOP-CLOSE
pH	HYDROGEN ION CONCENTRATION
PLC	PROGRAMMABLE LOGIC CONTROLLER
RM-X RTU-X	REMOTE MULTIPLEXING MODULE NO. X
SF	REMOTE TELEMETRY UNIT NO. X SLOWER-FASTER
SS	START-STOP
SSC	SUPERVISORY SET POINT CONTROL
TCL ₂	TOTAL CHLORINE RESIDUAL
TOC	TOTAL ORGANIC CARBON
TOD	TOTAL OXYGEN DEMAND
TURB	TURBIDITY
VHC	VOLATILE HYDROCARBONS
VIB	VIBRATION
Δ	DIFFERENCE
Σ	SUM
Х	MULTIPLY
• •	
f(x) χn	CHARACTERIZED RAISE TO THE Nth POWER
~	SQUARE ROOT
AVG	AVERAGE
1:1	REPEAT OR BOOST
*	SELECT HIGHEST SIGNAL
*	SELECT LOWEST SIGNAL
*	BIAS
%	GAIN OR ATTENUATE

GENERAL NOTES

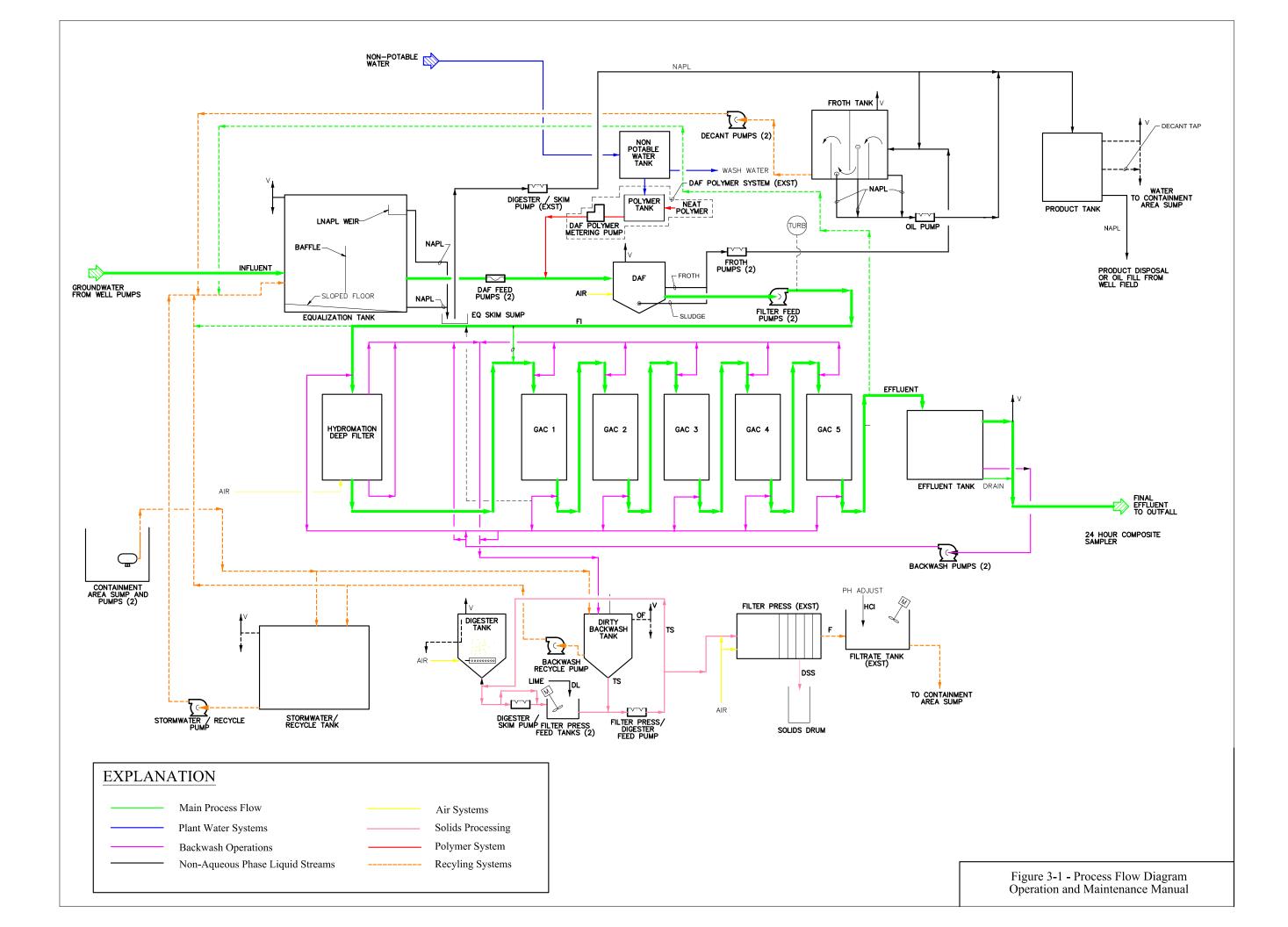
- COMPONENTS AND PANELS SHOWN WITH A SINGLE ASTERISK (\star) ARE TO BE PROVIDED AS PART OF A PACKAGE SYSTEM.
- 2.
- COMPONENTS AND PANELS SHOWN WITH A DOUBLE ASTERISK (**) ARE TO BE PROVIDED UNDER DIVISION 16, ELECTRICAL. 3. THIS IS A STANDARD LEGEND. THEREFORE, NOT ALL OF THIS INFORMATION MAY BE USED ON THIS PROJECT.

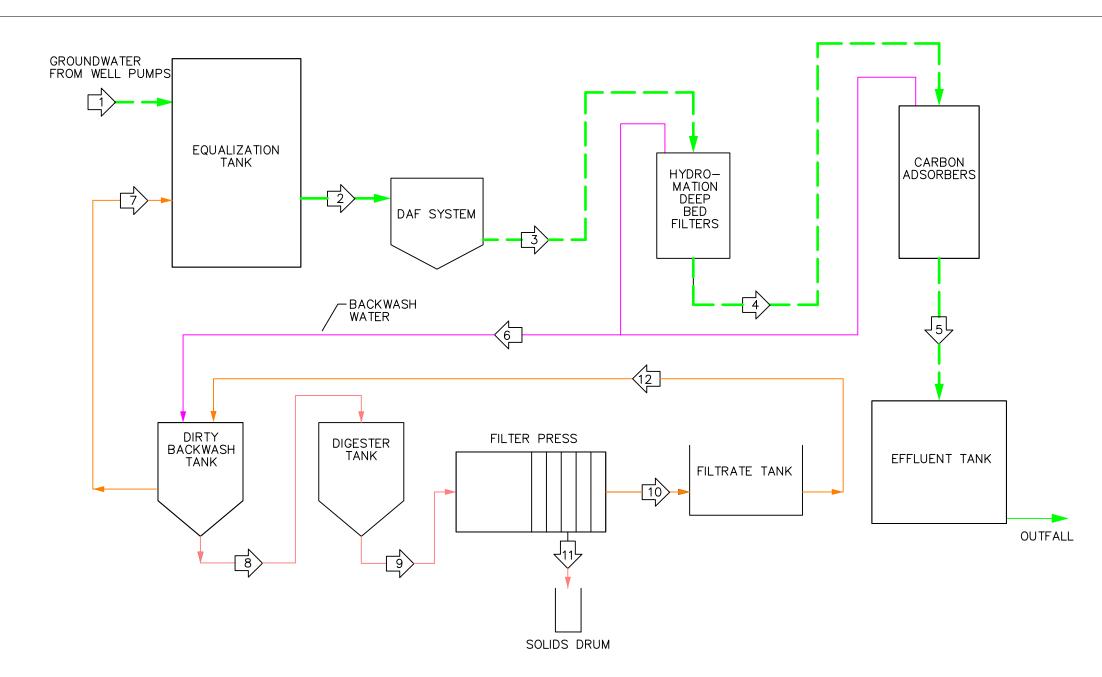
INSTRUMENTATION AND CONTROL LEGEND SHEET 1



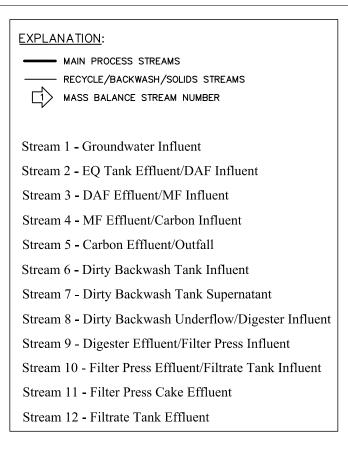
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I	\searrow	
		7

	_	
SURE PROCESS	_	
- NT -	-LPS	LOW PRESSURE STEAM LIME SLURRY LIME SLUDGE
SSURE PROCESS -	-LS	LIME SLURRY
STED SLUDGE -	-LSD	LIME SLUDGE
FLUENT -	-ML	MIXED LIQUOR
	LIDD	NEDULA DECOUDE DETUDA
ECYCLE		(CONDENSATE)
FLUENT -	-MPS	MEDIUM PRESSURE REIDRN (CONDENSATE) MEDUIM PRESSURE STEAM SODIUM HYDROXIDE NONAQUEOUS PHASE LIQUID OVERFLOW PLANT DRAIN DEMMARY DICESTED SLUDCE
CYCLE -	-NA	
		NONAQUEQUE DUASE LIQUID
	_OF	OVERELOW
- DY		
		PLANT URAIN
IDGE -	-PD3	PRIMARY DIGESTED SLUDGE
JID –	-PE	PRIMARY EFFLUENT
DRAIN –	-PI	PRIMARY INFLUENT
UTION –		PLANT EFFLUENT
ER RETURN –	PLI	PLANT INFLUENT
ER SUPPLY -	-P0	POLYMER SOLUTION
ARY) —	-PS	PRESSURE SEWER
IVATED SLUDGE –	-PSD	PRIMARY SLUDGE
	-PSM	PRIMARY SCUM
	-RAS	RETURN ACTIVATED SLUDGE
_	-RCS	RECARBONATION SLUDGE
_	-RCY	RECYCLE
_	-RHW	RECIRCULATED HOT WATER
_	-RSD	RECIRCULATED SLUDGE
	-54	SODIUM HYDROXIDE NONAQUEOUS PHASE LIQUID OVERFLOW PLANT DRAIN PRIMARY DIGESTED SLUDGE PRIMARY EFFLUENT PRIMARY INFLUENT PLANT EFFLUENT PLANT EFFLUENT PLANT INFLUENT POLYMER SOLUTION PRESSURE SEWER PRIMARY SLUDGE PRIMARY SLUDGE RECARBONATION SLUDGE RECARBONATION SLUDGE RECICULATED HOT WATER RECIRCULATED HOT WATER RECIRCULATED SLUDGE SAMPLE SECONDARY EFFLUENT HEATED SLUDGE SODILM HYDOCH LORITE
TADILIZED SLUDCE	_SF	
TABILIZED SLODGE -	-3L	JECONDART EITEOENT
ER -	-311	
—		SUDIUM HIPUCHLURITE
	-33	STABILIZED SULIDS
- NI -	-220	SECONDARY DIGESTED SLUDGE
SH EFFLUENT -	-22M	SECONDARY SCUM
SH SUPPLY -	-515	SANITARY SEWER
NT –	-SIW	STORM WATER
JRN –	- <u>SW</u>	SURFACE WASH
INT –	-TAS	THICKENED ACTIVATED SLUDGE
NT –	- TB	TREATED BRINE
STE –	-TBS	THICKENER BOTTOM SLUDGE
-	-TDS-	RECARBONATION SLUDGE RECYCLE RECIRCULATED HOT WATER RECIRCULATED SLUDGE SAMPLE SECONDARY EFFLUENT HEATED SLUDGE SODIUM HYPOCHLORITE STABILIZED SOLIDS SECONDARY SLUDGE SECONDARY SCUM SANITARY SEWER STORM WATER SURFACE WASH THICKENED ACTIVATED SLUDGE TREATED BRINE THICKENER BOTTOM SLUDGE THICKENED DIGESTED SLUDGE THICKENED PRIMARY SLUDGE THICKENED SOLIDS
CACID -	- TPS	THICKENED PRIMARY SLUDGE
RE RETURN -	-TS	THICKENED SOLIDS
)	-TUF-	THICKENER UNDERFLOW
RE STEAM -	-UD	UNDERDRAIN
-	_V	THICKENED DIGESTED SLUDGE THICKENED PRIMARY SLUDGE THICKENED SOLIDS THICKENER UNDERFLOW UNDERDRAIN VENT VACUUM WASTE ACTIVATED SLUDGE NO. 1 (POTABLE) WATER
R RETURN	-VAC	VACIUM
R SUPPLY	_was	WASTE ACTIVATED SLUDGE
IN SUFFLI		NO. 1 (POTABLE) WATER
ER – E RETURN –		NO. 2 (NONPOTABLE) WATER NO. 3 WATER
		NO. 3 WATER
) —	- ***	NU. 4 WAIER





STREAM NUMBER		1	2	3	4	1	2	3	4	9	10	11	12
DESCRIPTION		Groundwater Influent	EQ Tank Effluent/ DAF Influent	DAF Effluent/ MF Influent	MF Effluent/ Carbon Influent	Groundwater Influent	EQ Tank Effluent/ DAF Influent	DAF Effluent/ MF Influent	MF Effluent/ Carbon Influent	Digester Effluent/ Filter Press Influent	Filter Press Effluent/ Filtrate Tank Influent	Filter Press Cake Effluent	Filtrate Tank Effluent
FLOWRATE													
Overall	(gpm)	63	75	70	70	63	75	70	70	-		-	-
	(gpd)	-	-	-	-	-	-	-	-	12	11	1.7	11
O&G	(lb/day)	14	18	9	5.7	14	18	9	5.7	N/A	N/A	N/A	N/A
TSS	(lb/day)	23	25	12	5.8	23	25	12	5.8	4.2	0.04	4.2	0.04
PCP	(lb/day)	0.4	0.4	0.3	0.3	0.4	0.4	0.3	0.3	N/A	N/A	N/A	N/A
PAH	(lb/day)	15	16	7.5	5.0	15	16	7.5	5.0	N/A	N/A	N/A	N/A
CONCENTRATION													
O&G	(mg/L)	19	20	10	7	19	20	10	7	N/A	N/A	N/A	N/A
TSS	(mg/L)	30	28	14	7	30	28	14	7	41240	479	294118	479
PCP	(μg/L)	480	435	405	360	480	435	405	360	N/A	N/A	N/A	N/A
PAH	(μg/L)	19800	17955	8977	6015	19800	17955	8977	6015	N/A	N/A	N/A	N/A



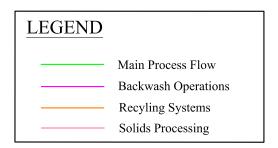
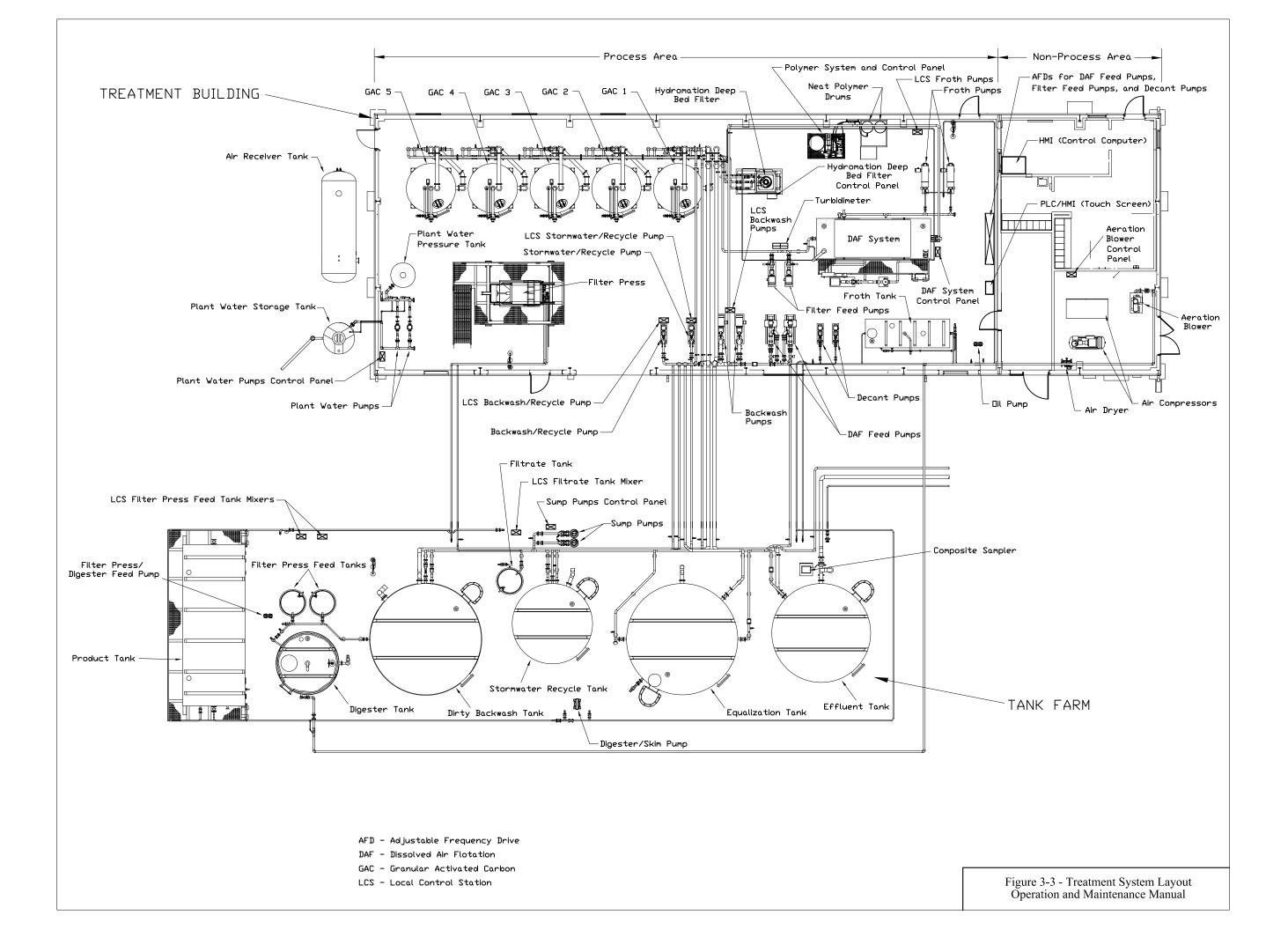
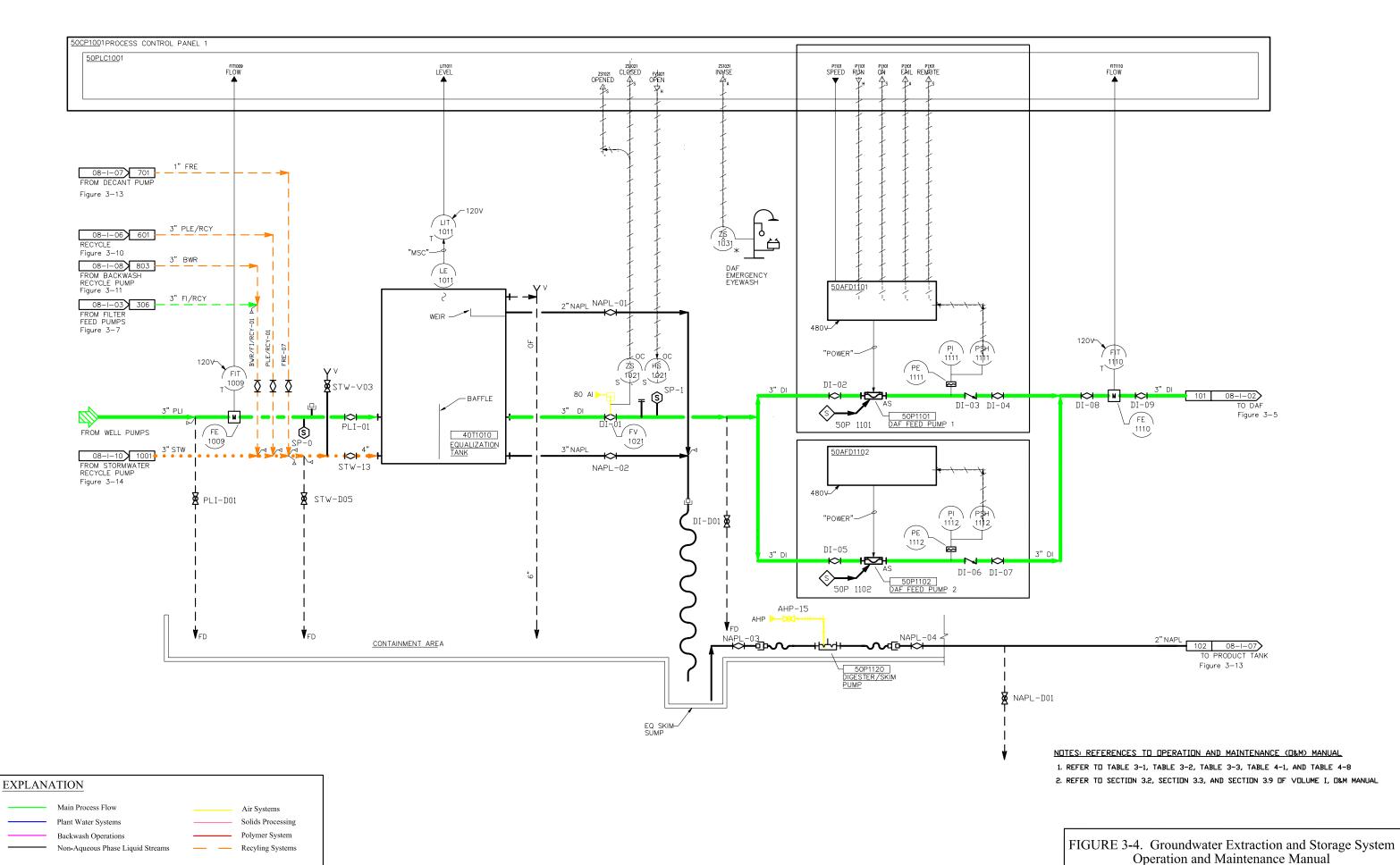
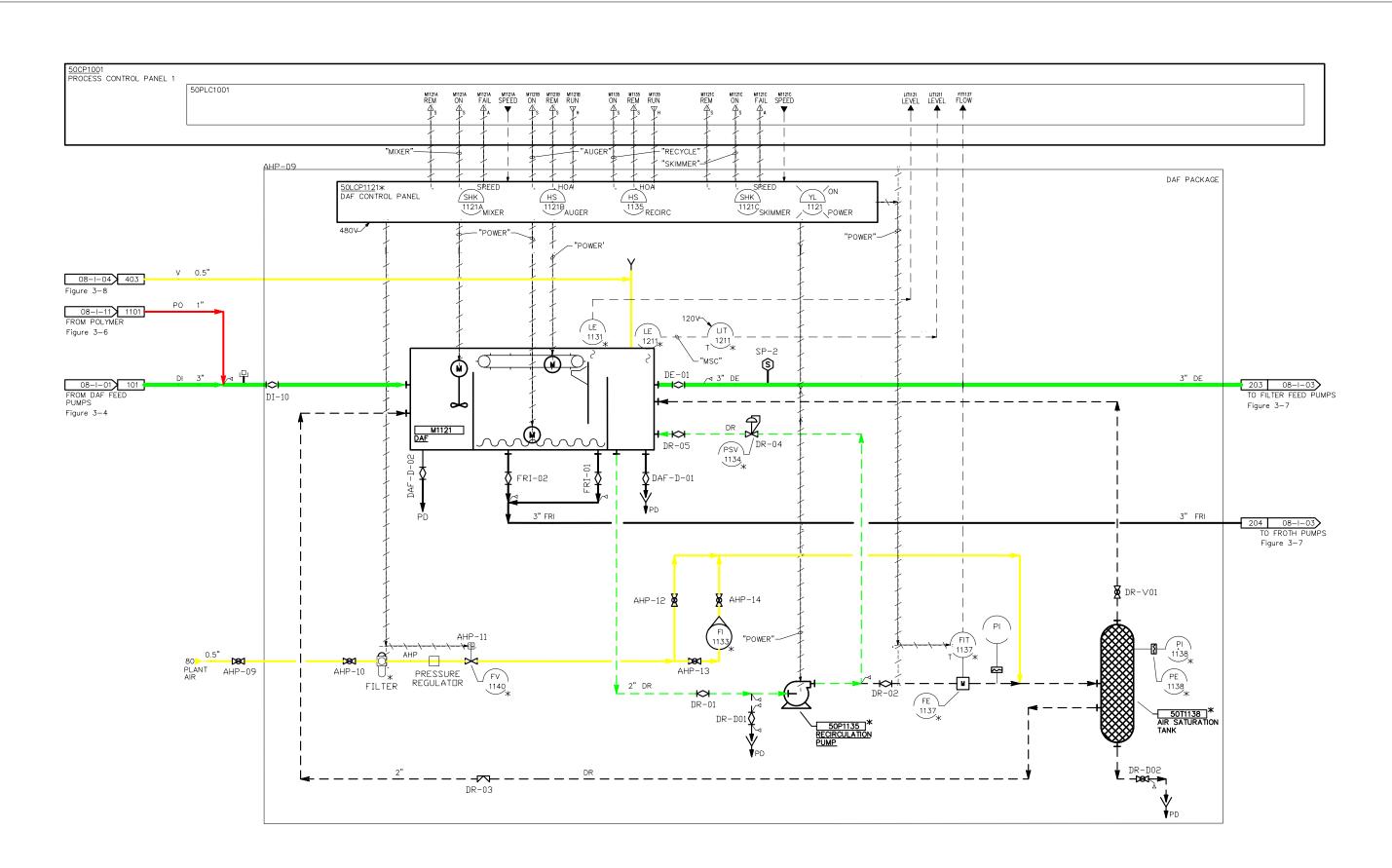


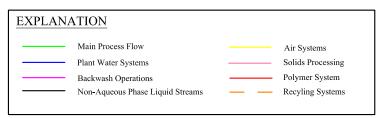
Figure 3-2 - Simplified Process Flow Diagram Operation and Maintenance Manual





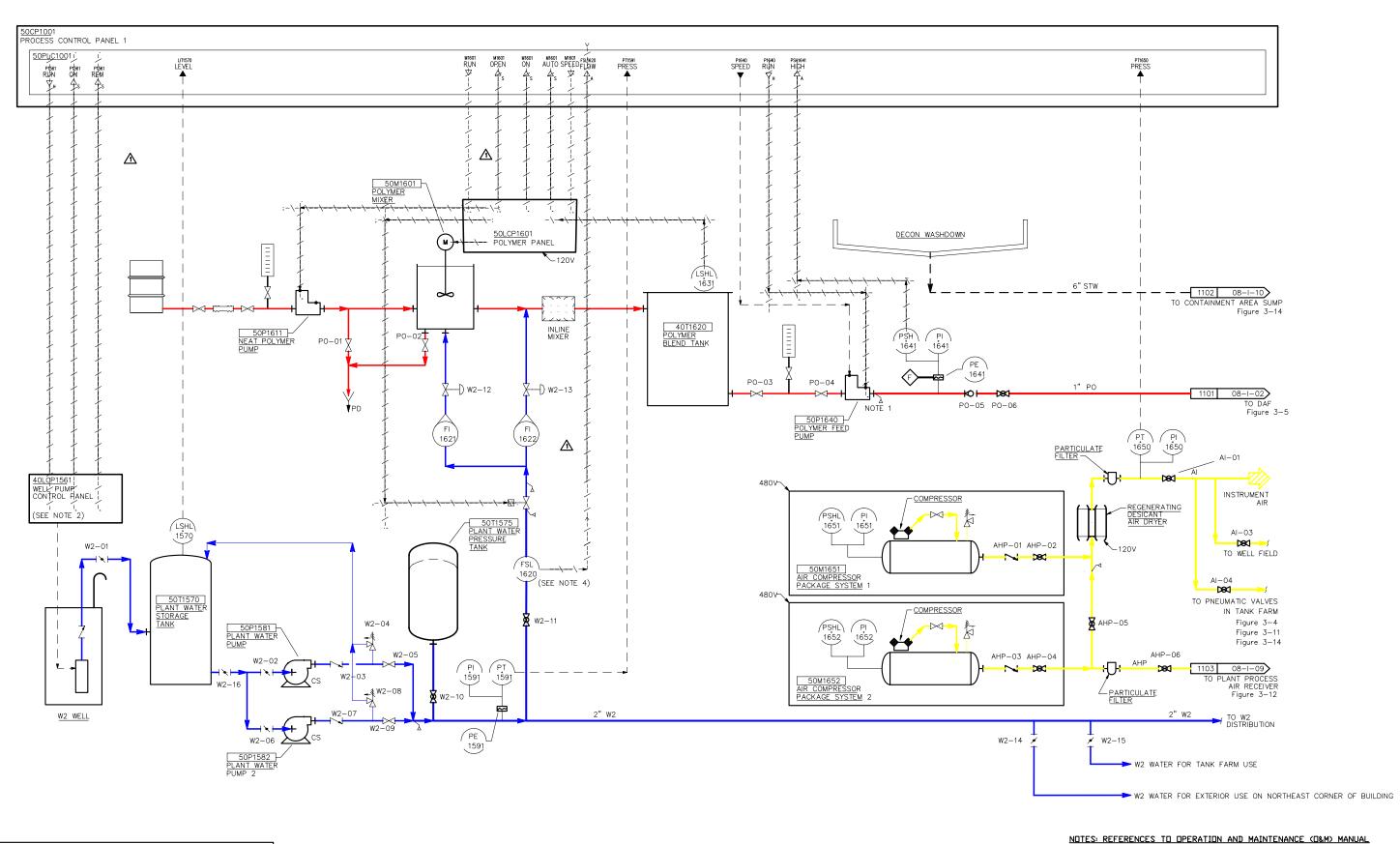


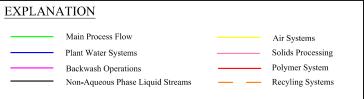




NOTES: REFERENCES TO OPERATION AND MAINTENANCE (0&M) MANUAL 1. REFER TO TABLE 3-1, TABLE 3-2, TABLE 3-3, AND TABLE 4-1 2. REFER TO SECTION 3.3 OF VOLUME I, 0&M MANUAL

FIGURE 3-5. Dissolved Air Flotation System Operation and Maintenance Manual

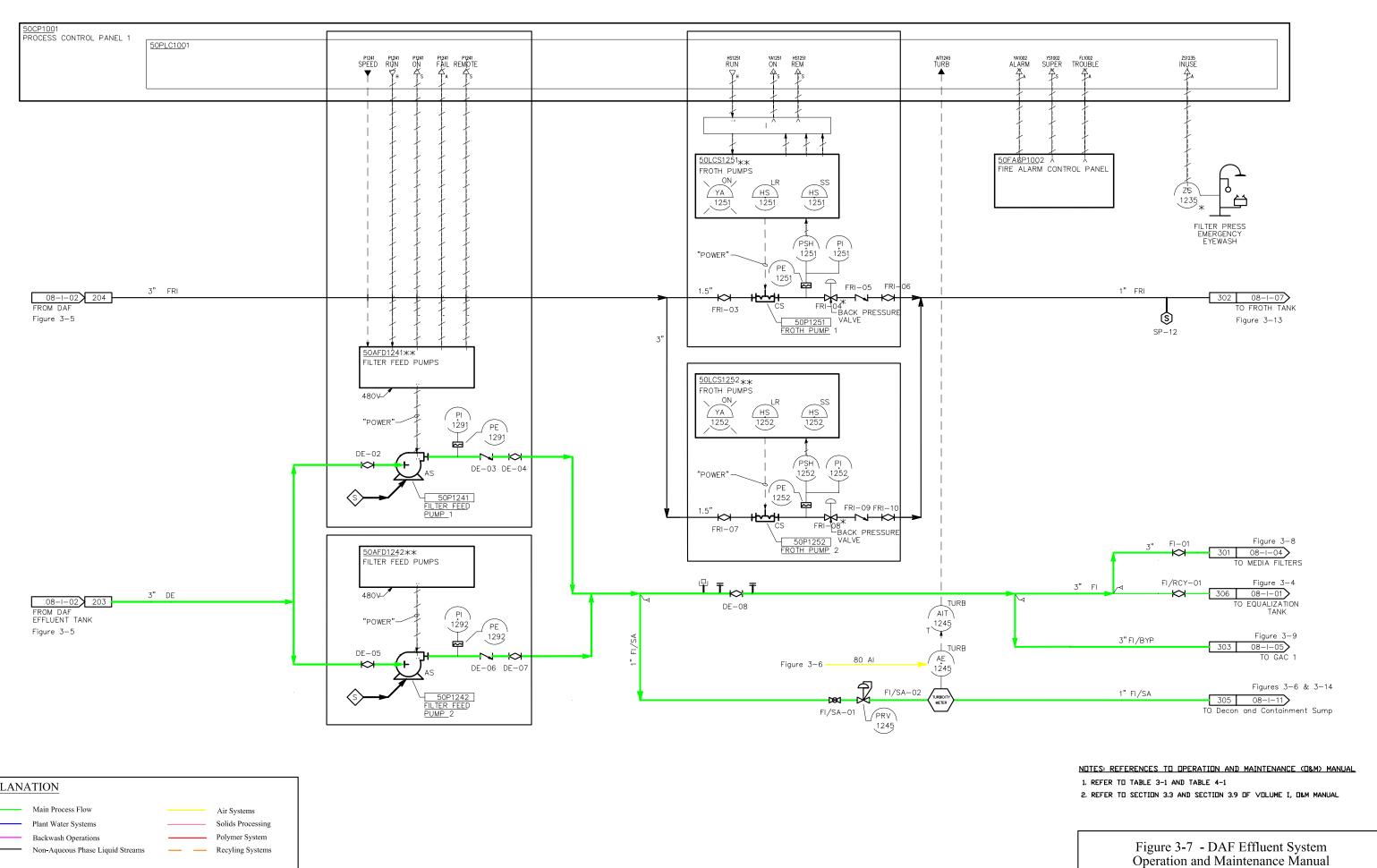


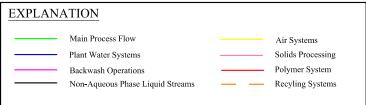


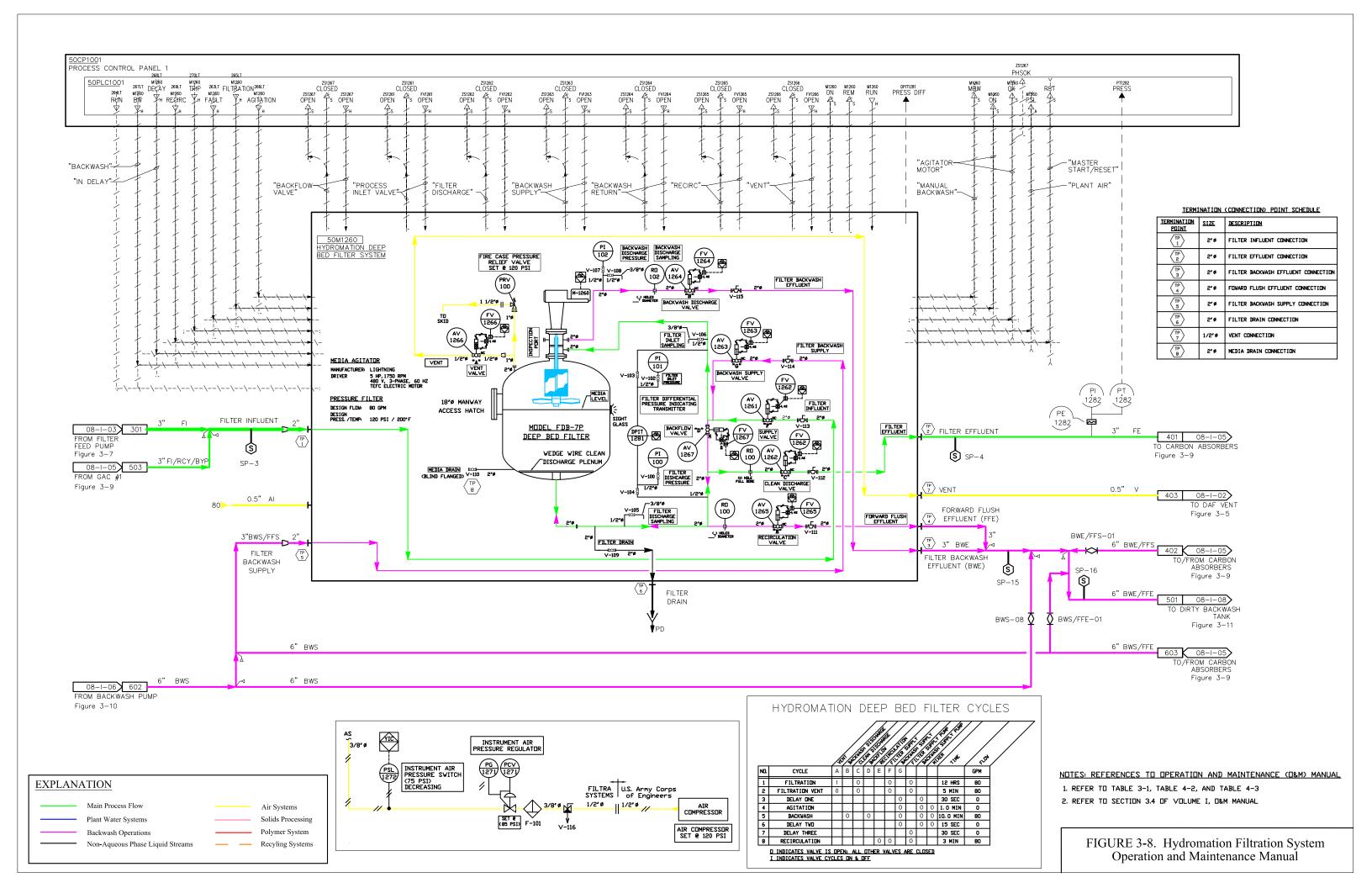
1. REFER TO TABLE 3-3

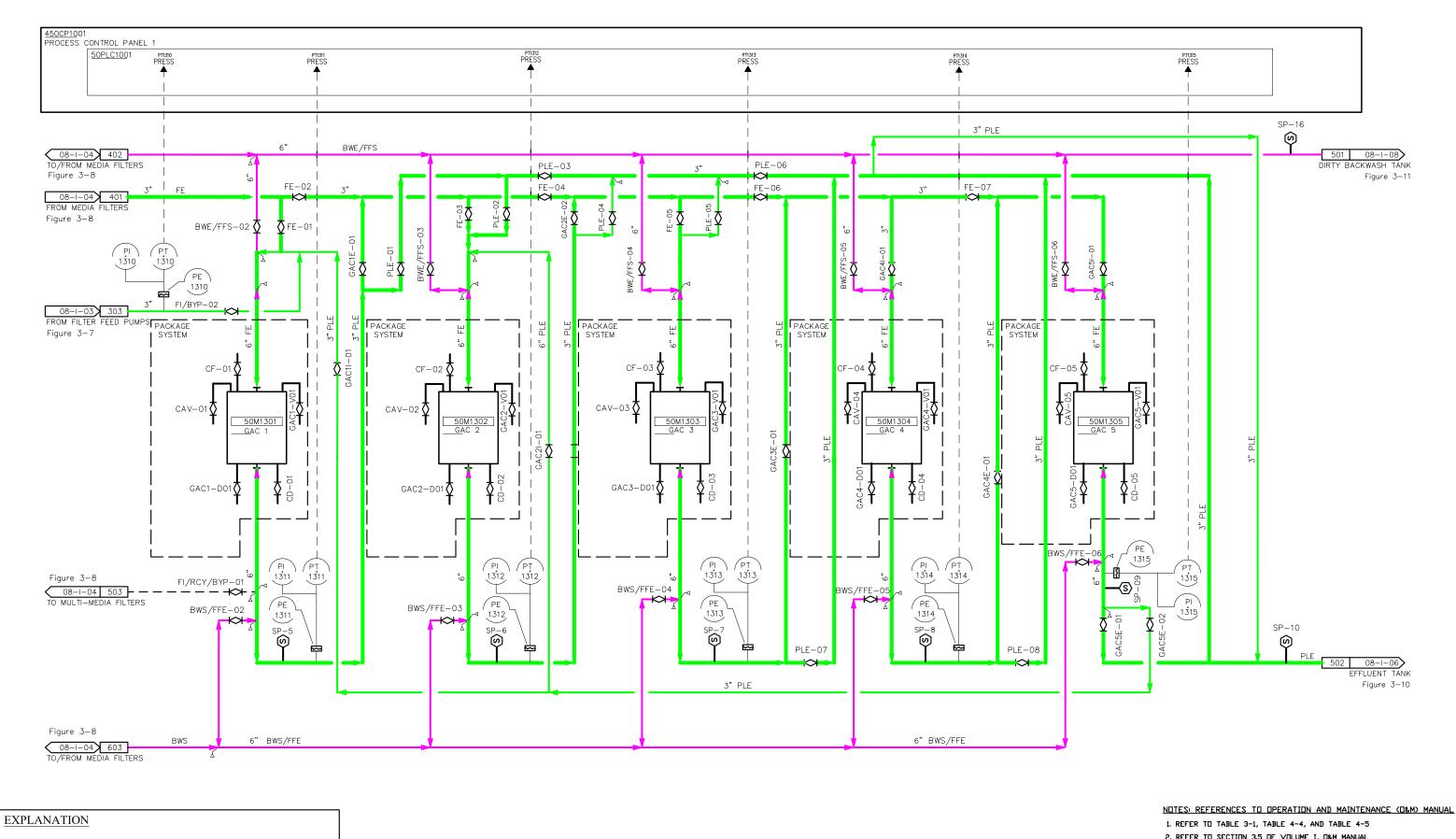
2. REFER TO SECTION 3.3 AND SECTION 3.11 OF VOLUME I, D&M MANUAL

FIGURE 3-6. DAF Polymer, Plant Water and Air Systems Operation and Maintenance Manual





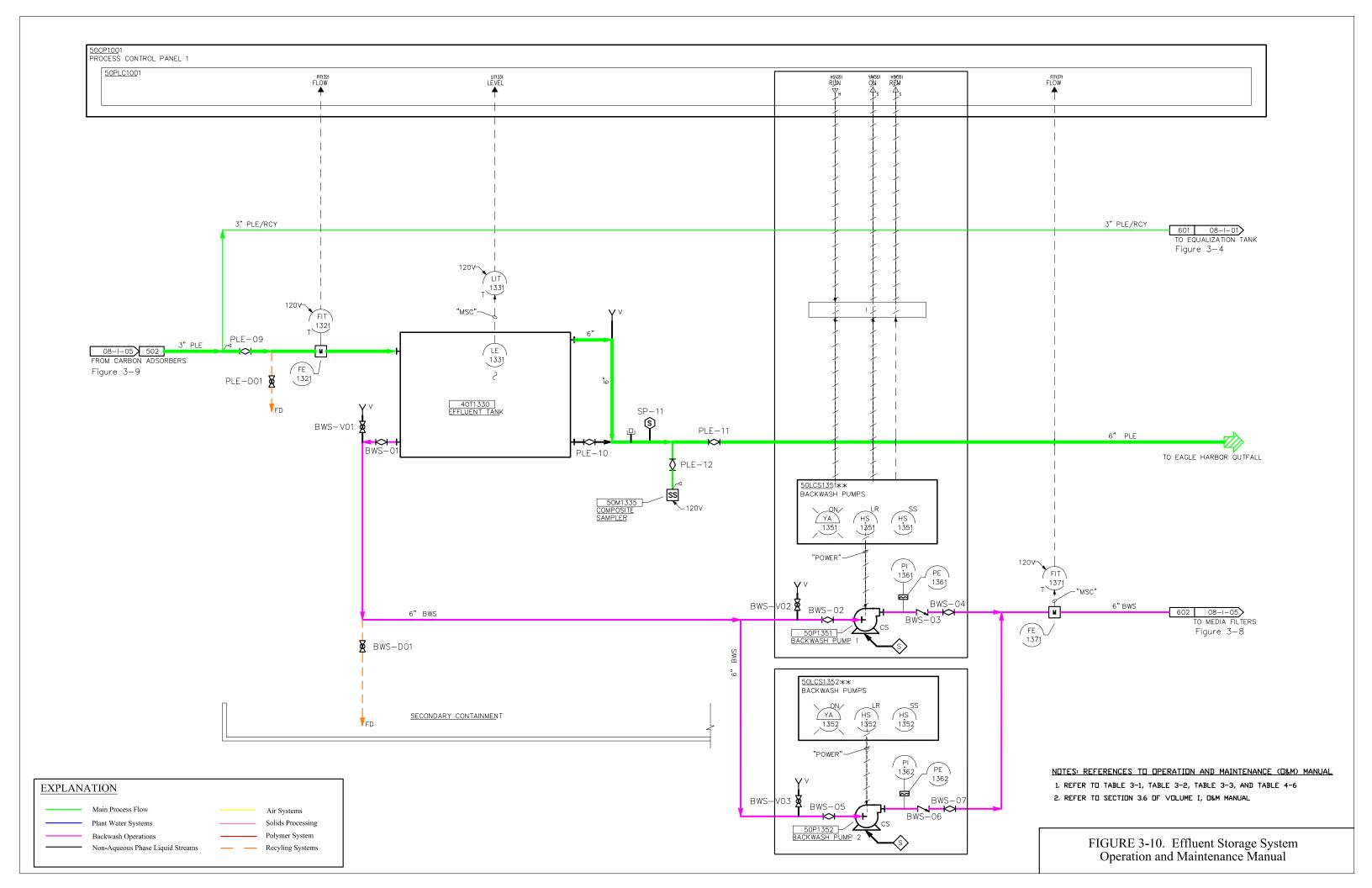


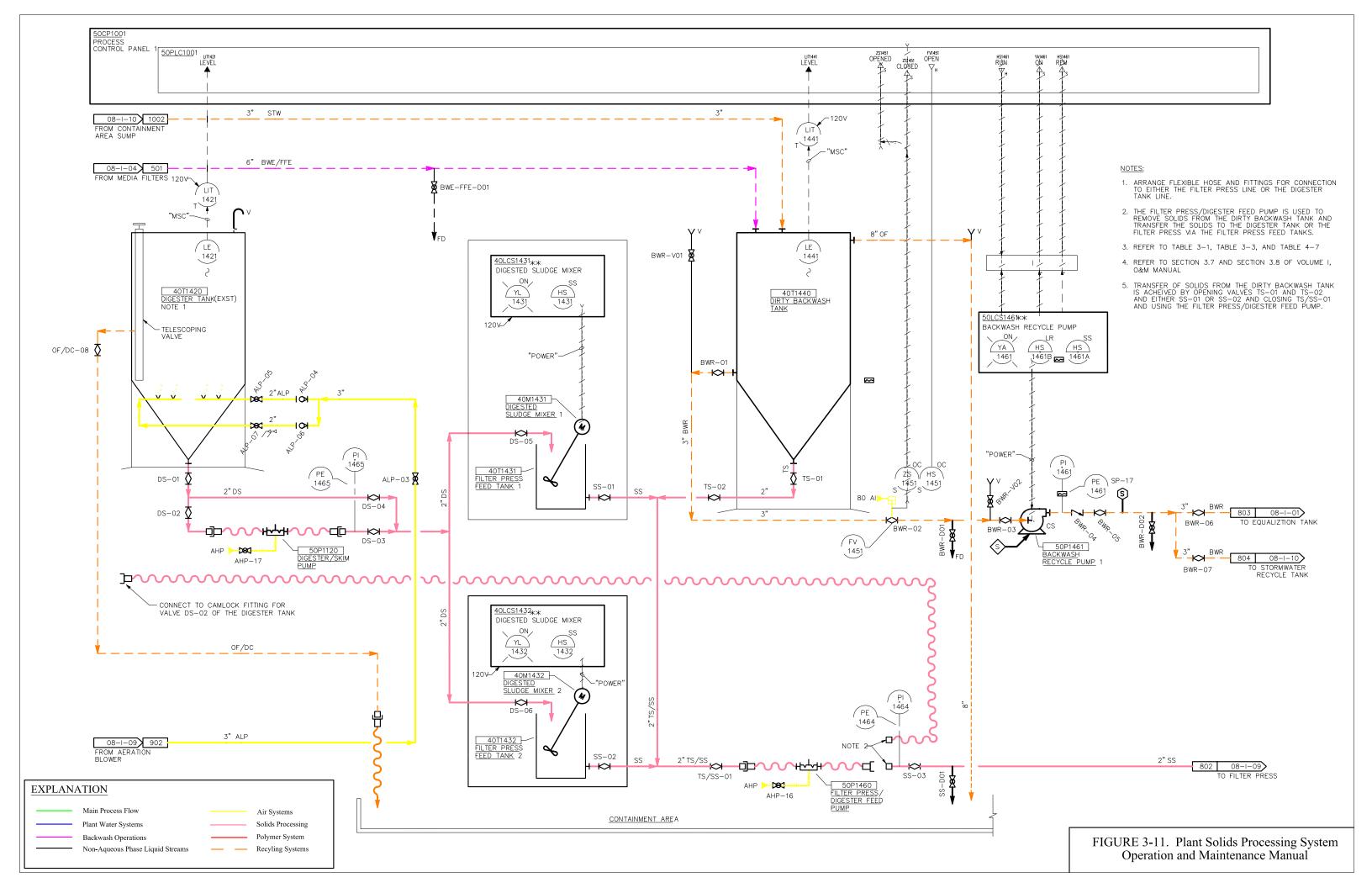


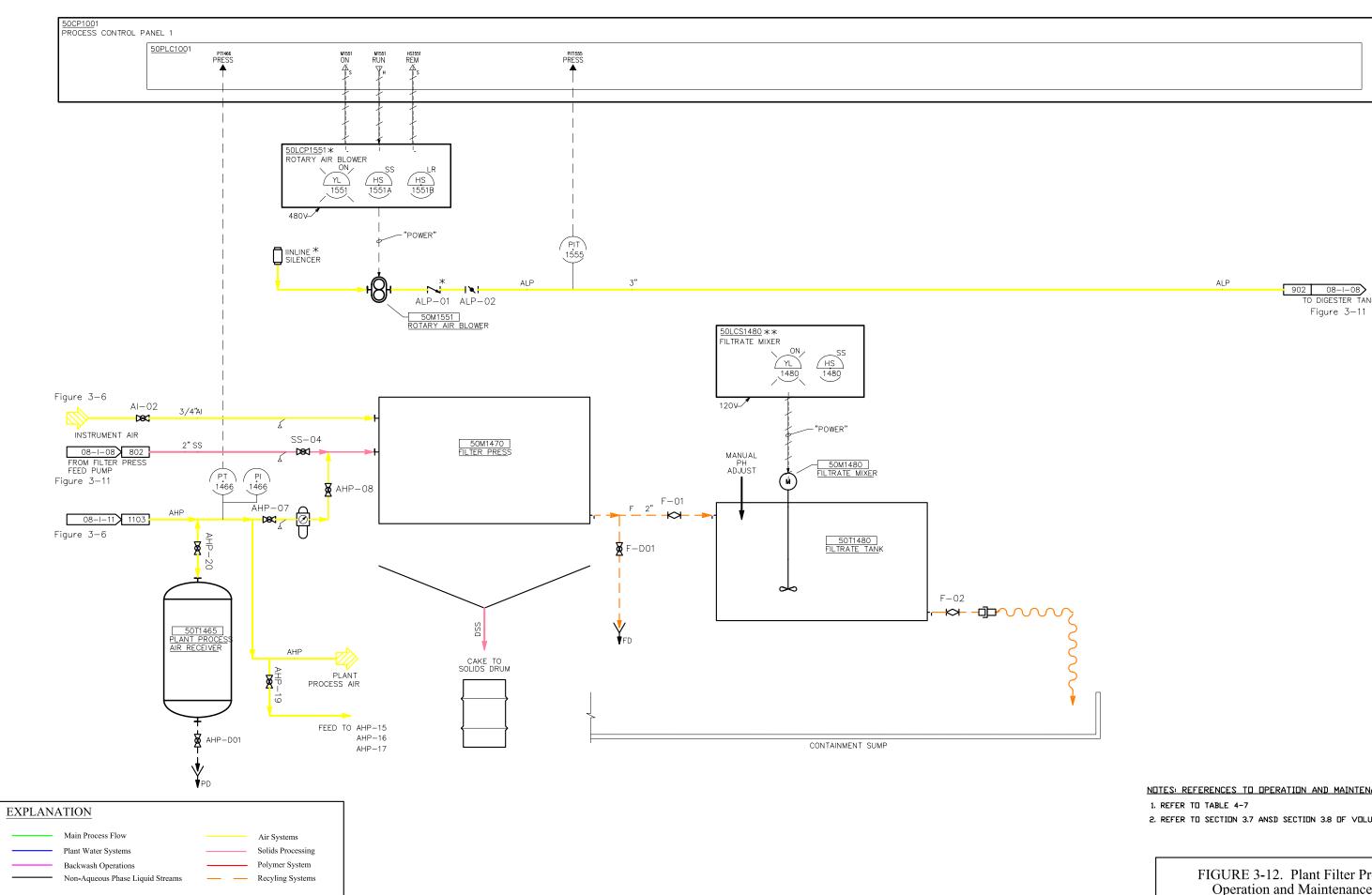


2. REFER TO SECTION 3.5 OF VOLUME I, D&M MANUAL

FIGURE 3-9. Granular Activated Carbon System Operation and Maintenance Manual





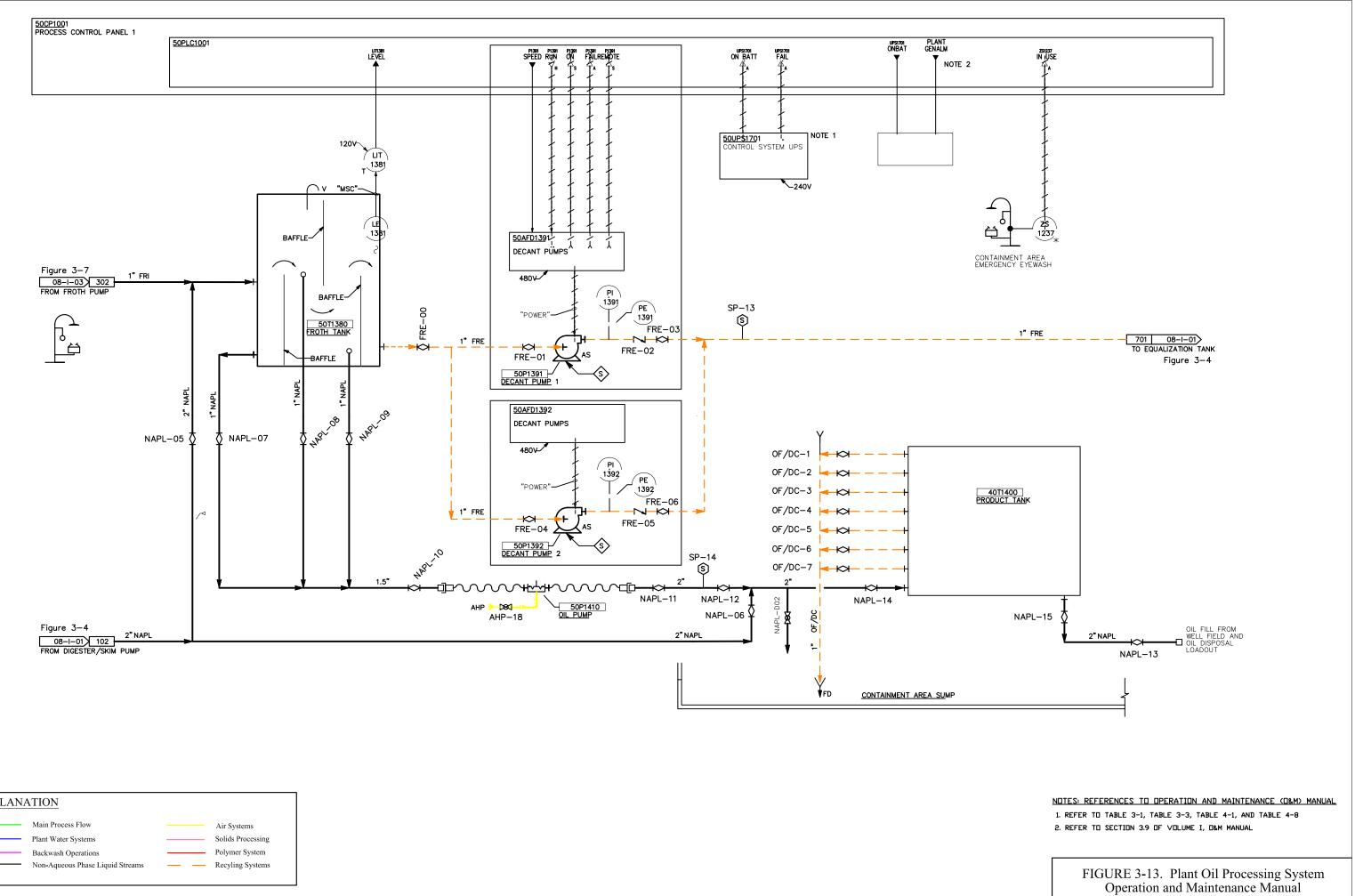


TO DIGESTER TANK

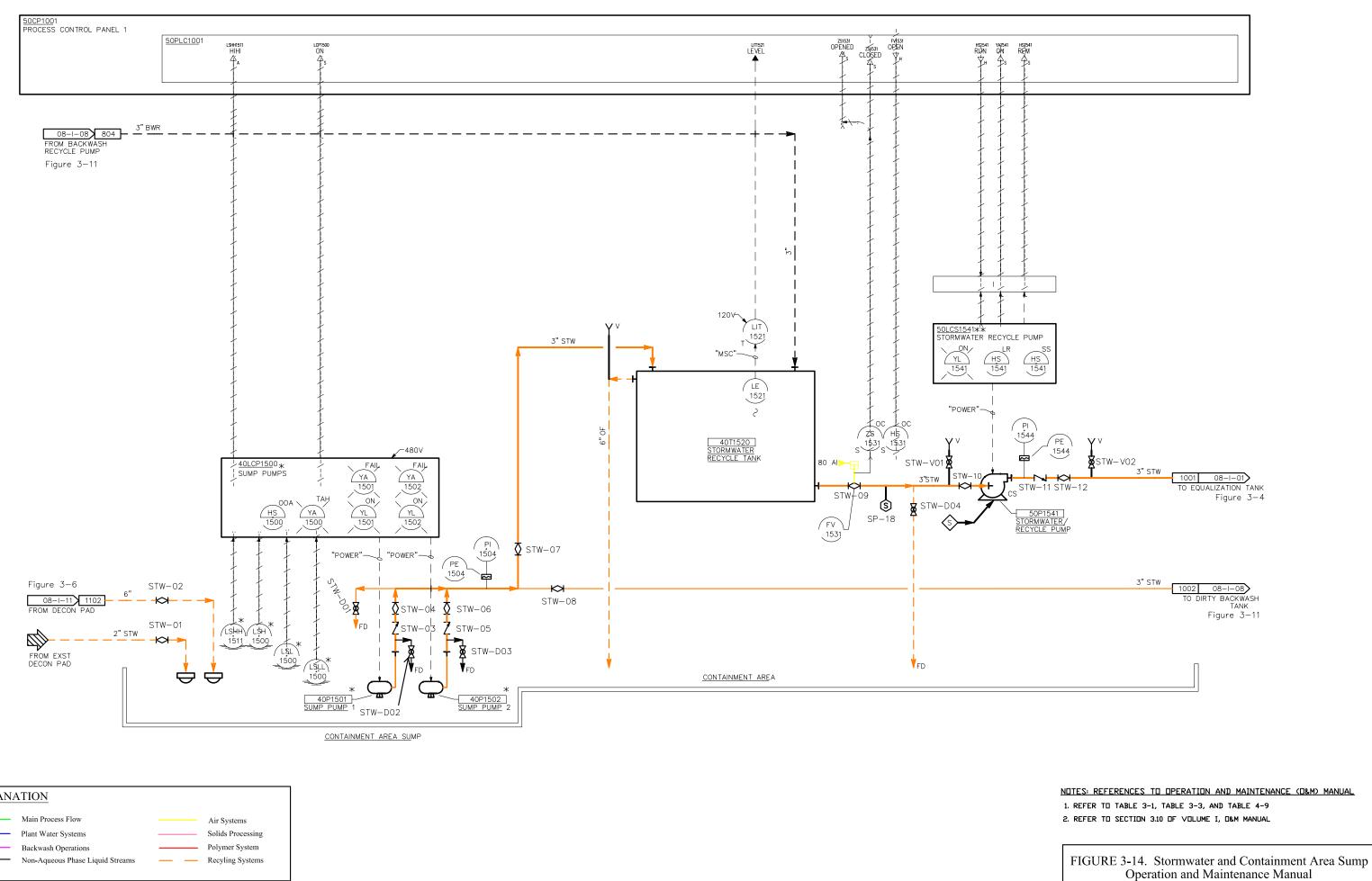
NOTES: REFERENCES TO OPERATION AND MAINTENANCE (O&M) MANUAL

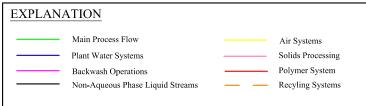
2. REFER TO SECTION 3.7 ANSD SECTION 3.8 OF VOLUME I, D&M MANUAL

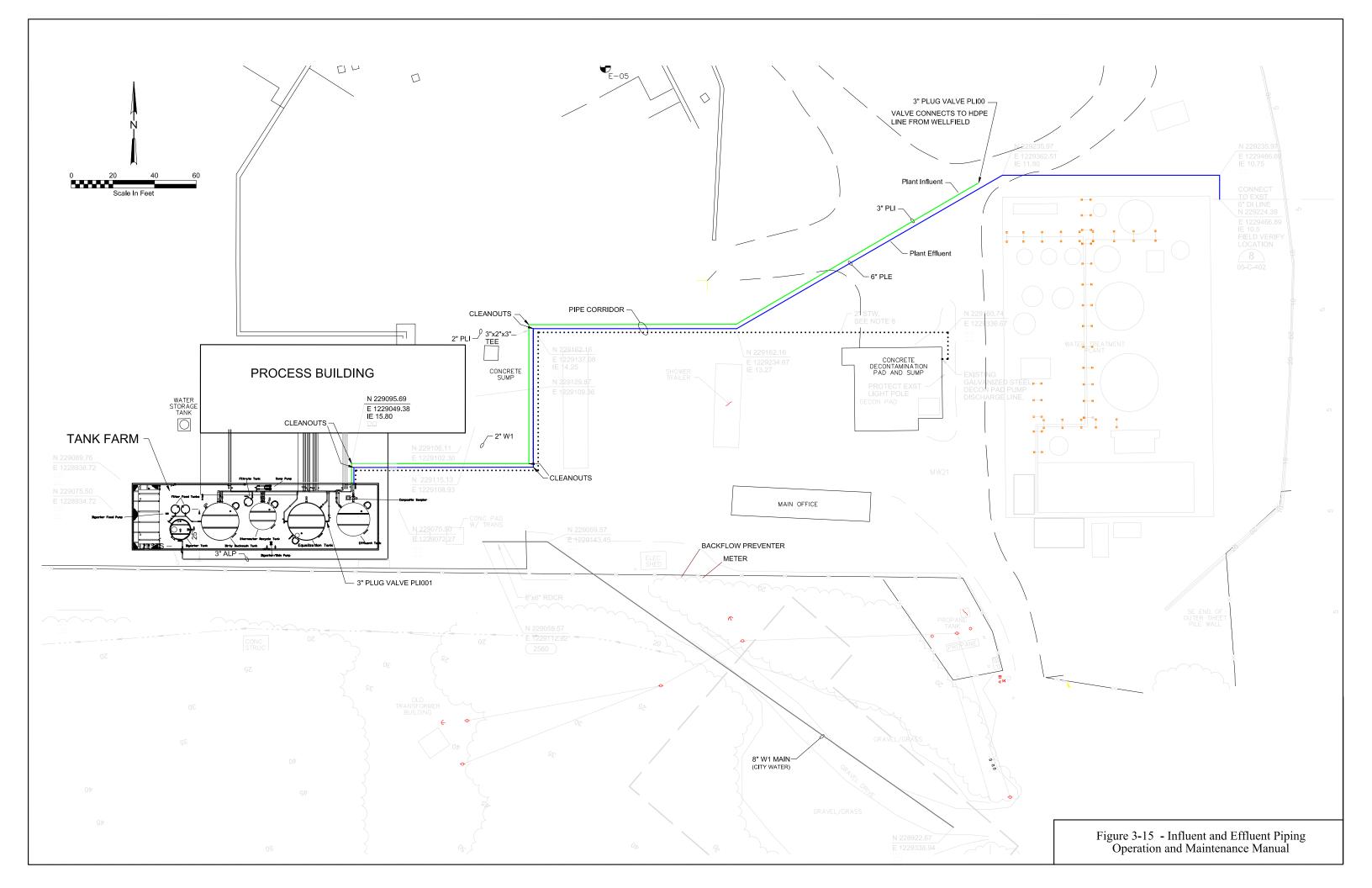
FIGURE 3-12. Plant Filter Press System Operation and Maintenance Manual











APPENDICES

APPENDIX A

State of Washington National Pollution Discharge Elimination System (NPDES) Requirements

Summary of Current Effluent Limitations and Monitoring Requirements (a)

CHEMICAL MONITORING	Discharge Limitation			Monitoring Require	ments
ľ	Daily	Monthly			
	Maximum	Average	Measurement		
Muent Characteristic	(ug/L)	(ug/L)	Frequency	Sample Type	Reported Value(s)
Total of 16 Polynuclear Aromatic		<u></u>	· · · · · · · · · · · · · · · · · · ·		
lydrocarbons (PAHs)	20		Once per week	24-hour composite (c)	Maximum daily
lydrocarbons (1 Arrs)			L.	-	
ndividual PAHs (b)					Maximum daily
Naphthalene	4		Once per week	24-hour composite	Maximum daily
Acenaphthylene	4		Once per week	24-hour composite	Maximum daily
Acenaphthene	4	-	Once per week	24-hour composite	Maximum daily
Fluorene	2	-	Once per week	24-hour composite	Maximum daily
Phenanthrene	2		Once per week	24-hour composite	Maximum daily
Anthracene	2		Once per week	24-hour composite	Maximum daily
Fluoranthene	2	-	Once per week	24-hour composite	Maximum daily
Pyrene	2		Once per week	24-hour composite	Maximum daily
Benzo(a)anthracene	2	_	Once per week	24-hour composite	Maximum daily
Chrysene	2	_	Once per week	24-hour composite	Maximum daily
Benzo(b)fluoranthene	2		Once per week	24-hour composite	Maximum daily
Benzo(k)fluoranthene	2		Once per week	24-hour composite	Maximum daily
Benzo(a)pyrene	2		Once per week	24-hour composite	Maximum daily
Dibenzo(a,h)anthracene	2		Once per week	24-hour composite	Maximum daily
Benzo(g,h,i)perylene	2	-	Once per week	24-hour composite	Maximum daily
Indeno(1,2,3-cd)pyrene	2		Once per week	24-hour composite	Maximum daily
				0.4.1	Maximum daily
Pentachlorophenol (d)	6	-	Once per week	24-hour composite	Maximum daily
Discharge Flow (gpm) (e)	NA		Continuous	Recording	Maximum daily Maximum daily
Total Suspended Solids [TSS] (mg/L)	NA		Once per week	24-hour composite	Maximum daily Maximum daily
Total Dissolved Solids [TDS] (mg/L)	NA		Once per week	Grab	Maximum daily Maximum daily
Temperature [degrees C]	NA		Once per week	Grab	
Dissolved Oxygen [DO] (mg/L)	NA		Once per week	Grab	Maximum daily
ъH	6.0 - 9.0		Once per week	Grab	Maximum daily
Metals (f)					
Zinc	95	47	Once per week	24-hour composite	Maximum daily
Lead	140	70	Once per week	24-hour composite	Maximum daily
Mercury	2.1	1	Once per week	24-hour composite	Maximum daily
Nickel	75	37	Once per week	24-hour composite	Maximum daily
Cadmium	43	21	Once per week	24-hour composite	Maximum daily
Chromium (Total)	1100	548	Once per week	24-hour composite	Maximum daily

BIOMONITORING (g)

			Monitoring Requirements		
	Measurement		· · · ·		
Type of Toxicity Test	Frequency	Sample Type	Reported Value(s)		
Acute survival test	Quarterly	24-hour composite	LC50		
Chronic test	Quarterly	24-hour composite	IC25		
Chronic test	Quarterly	24-hour composite	NOEC, LOEC, EC50/LC50		
	Acute survival test Chronic test	Type of Toxicity TestFrequencyAcute survival testQuarterlyChronic testQuarterly	Measurement Measurement Type of Toxicity Test Frequency Sample Type Acute survival test Quarterly 24-hour composite Chronic test Quarterly 24-hour composite		

Notes:

(a) Modified from EPA's Administrative Order for Necessary Interim Response Actions No. 1091-06-03-106 dated June 17, 1991.

(b) Each of the 16 priority pollutants PAHs are quantified separately using EPA Method 8310 from Test Methods for Evaluating Solid Waste,

Third Edition, SW-846. The 16 individual PAHs are summed to arrive at the total PAH value.

(c) A 24 hour composite sample is collected using an automatic sampler.

(d) Pentachlorophenol is quantified using EPA Method 8040 from Test Methods for Evaluating Solid Waste, Third Edition, SW-846.

(e) Flow is measured by a continuous flow meter.

(f) Metals are quantified using EPA Contract Laboratory Program (CLP) analytical methods and QA/QC, however full documentation is not required. Documentation only includes calibration, blank, accuracy, and precision results.

(g) Specific requirements for analytical methods. QA/QC, and reporting are provided in the attached fact sheet.

(h) These organisms may be used interchangeably if required.

Reference:

Interim ROD Wyckoff Groundwater Operable Unit Wyckoff/Eagle Harbor Superfund Site September 30, 1994

Current Biomonitoring Requirements

- I. Acute Toxicity Test Requirements:
 - 1. For each test period (see also Paragraph I.8 below), acute survival toxicity tests are required for Inland Silversides (Menidia beryllina).
 - 2. The test protocol is adapted from C.I. Weber, et al, Methods for Measuring the Acute Toxicity of Effluents to Freshwater and Marine Organisms. EPA/600/4-90/027, 1991.
 - 3. All quality assurance criteria used are in accordance with Methods for Measuring the Acute Toxicity of Effluents to Freshwater and Marine Organisms, EPA/600/4-90/027. Test results which are not valid (e.g., control mortality exceeds acceptable level) will not be accepted and must be repeated.
 - 4. The test is performed with a series of dilutions (100, 50, 25, 12.5, and 6.25 percent effluent) plus a control (0 percent effluent) to determine (1) the LC₅₀, and (2) any statistically significant differences between the results for the control and each effluent concentration tested.
 - 5. If the test demonstrates the presence of acute toxicity, EPA will undertake the following actions as needed to determine the source of toxicity:
 - (a) Chemical analyses.
 - (b) Evaluation of treatment processes and chemicals used.
 - (c) Physical inspection of facility for proper operation of treatment units, spills, etc.
 - (d) Examination of records.
 - (e) Interviews with plant personnel to determine if toxicant releases occurred through spills, unusual operating conditions, etc.

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If any toxicity remains after conducting the above steps, additional monitoring or treatment may be required.

- 6. A written report of the toxicity test results and any related source investigation are prepared for EPA within 60 days after the initial sampling. The report of the toxicity test results and chemical analyses shall be prepared in accordance with the Reporting Sections in the documents specified above in Section I-3.
- 7. Chemical testing for the parameters for which effluent limitations exist shall be performed on a split of each sample collected for bioassay testing. To the extent that the timing of sample collection coincides with that of the sampling required for the effluent limitations, analysis of the split sample will fulfill the requirements of that monitoring as well.
- 8. Testing shall be conducted every three months (4 times per year), until EPA modifies this requirement in writing. Additional toxicity testing is also required at any time that spills or other unusual events result in different or substantially increased discharge of pollutants.
- II. Chronic Toxicity Test Requirements:
 - 1. For each test period (see also Paragraph II.11 below), chronic toxicity tests are required for the following organisms:
 - (a) Stronglyocentrotus purpuratus (purple sea urchin), or Dendraster excentricus (sand dollar).
 - (b) Mytilus edulis (mussel) or Crassostrea gigas (Pacific oyster) larvae.

The purple sea urchin and sand dollar, and the mussel and Pacific oyster may be used interchangeably if necessary.

- 2. In each year, the bioassay tests shall be conducted four times with each organism during the organism's natural spawning period. To the extent that these seasons overlap, testing shall be conducted on splits of the same effluent samples. Any tests which fail the criteria for control mortality as specified in the respective protocols shall be repeated on a freshly collected sample
- 3. Testing is conducted on 24-hour composite samples of effluent. Each composite sample collected shall be large enough to provide enough effluent to conduct toxicity tests, as well as chemical tests required in Part II.10. below.

4. The chronic toxicity tests are performed as follows:

(a) For the purple sea urchin/sand dollar, tests are performed on a series of dilutions, plus a control (0 percent effluent). The IC₂₅ value (the incipient concentration of effluent causing a 25 percent reduction in biological measurement, e.g., fertilization, is calculated. EPA has indicated that the IC₂₅ is the approximate analogue to the no observable effect concentration (NOEC) of the effluent in the control water. The NOEC is that concentration of effluent for which survival, reproduction, or growth of the test organisms is not significantly different (at the 95% confidence level) from that of the control organisms (see *Technical Support Document for Water Quality-based Toxics Control*, EPA/505/2-90-001, March 1991).

(b) For the mussel or Pacific oyster larvae, tests are performed on a series of dilutions, plus a control (0 percent effluent). The NOEC, LOEC (lowest observable effect concentration), and the EC50/LC50 (effective concentration [EC] at which 50 percent of the population shows sublethal effects such as reduction in growth and lethal concentration [LC] at which 50 percent of the population dies, respectively), are calculated.

- 5. The chronic bioassays are conducted in accordance with the following protocols:
 - (a) For purple sea urchin/sand dollar: Short-term Methods for Estimating the Chronic Toxicity of Effluents and Receiving Waters to Marine and Estuarine Organisms, EPA/600/4-87/028 and The Environmental Monitoring and Support Laboratory, Cincinnati, OH, 1988.
 - (b) For mussel/Pacific oyster larvae: Standard Guide for Conducting Static Acute Toxicity Tests Starting with Embryos of Saltwater Bivalve Molluscs, ASTM E 724-89.
- 6. All quality assurance criteria used shall be in accordance with Methods for Measuring the Acute Toxicity of Effluents to Freshwater and Marine Organisms, EPA/600/4-85-013, Quality Assurance Guidelines for Biological Testing, EPA/600/4-78-043, and for oyster/mussel larvae test, Standard Guide for Conducting Static Acute Toxicity Tests Starting with Embryos of Saltwater Bivalve Molluscs, ASTM E 724-89. The control water shall be high quality natural seawater. No exceptions will be made for artificial sea salts or concentrated brine unless Wyckoff submits data to EPA which demonstrates that the lab has reliably conducted the specified test with one of these media.
- 7. The results of the bioassay tests are provided to EPA within 45 days after completion of each test in accordance with the Reporting Section in Short Term Methods for Estimating Chronic Toxicity Effluents and Receiving Water to Marine and Estuarine Organisms, EPA/600/4-87/028, May 1988, and include any other information required by the protocols.
 - 8. EPA and Ecology will evaluate the results to determine whether they indicate the occurrence of chronic toxicity outside the mixing zone. If it appears that this may be occurring, a toxicity evaluation and reduction plan will be prepared within 90 days. The evaluation portion of the plan may include additional toxicity testing if needed to follow up on initial results or gather information for a possible toxicity limit in the future.
 - 9. If the sea urchin/sand dollar or mussel/oyster larvae tests prove inadequate for evaluating Wyckoff's effluent, EPA may substitute alternative tests which will provide the required toxicity information.
 - 10. Chemical testing for the parameters for which effluent limitations exist shall be performed on a split of each sample collected for bioassay testing. To the extent that the timing of sample collection coincides with that of the sampling required for the effluent limitations, analysis of split sample will fulfill the requirements of that monitoring as well.
 - 11. After one year, EPA may reduce the monitoring requirements to once per year, using the more sensitive species. All modifications will be approved by EPA in writing.

Modifications to the Current Effluent Limitations Wyckoff Thermal Remediation Pilot Study Treatment System¹

The following modifications will be made to the Chemical and/or Biomonitoring requirements:

- 1. Remove metals (zinc, lead, mercury, nickel, cadmium, and chromium) as a monitoring requirement. Metals was not used during wood-preserving operations at the Wyckoff/Eagle Harbor site. Additionally, years of sampling never detected metals in the treatment plant effluent.
- 2. Temperature will be monitored. Ecology believes an effluent temperature discharge of 20°C (68°F) to 25°C (77°F) would not cause a water quality violation in receiving waters of Puget Sound. A mixing zone has been established at the point of discharge. Grab samples for temperature monitoring will be taken once per week.
- 3. Dissolved oxygen (DO) and turbidity will also be monitored by grab samples once per week. The daily maximum discharge limitations are:
 - DO: Shall exceed 6 mg/L (the receiving waters of Puget Sound off Wyckoff are considered to be Class A Marine Water)

Turbidity:If background is ≺ 50 ntu, discharge cannot exceed background plus 5 ntuIf background is ≻ 50 ntu, discharge cannot exceed a 10% increase

- 4. The following Measurement Frequency will be employed during the first three months of pilot study operation:
 - Daily effluent sampling for weeks 0 to 2
 - Twice a week for week 2 to month 3
 - Biomonitoring at month 3

Based on the results of the sampling data, the Measurement Frequency will be adjusted as appropriate after month 3. Any sampling adjustments made shall be no less than once per week for effluent chemical monitoring and quarterly for biomonitoring, for the remainder of the pilot study.

The above modifications will be employed during the thermal pilot study. Effluent Limitations will be developed/adjusted for the full-scale treatment system based on the results of the pilot study, as appropriate.

¹ Per agreement by the EPA Project Manager, Hanh Gold, and the Ecology Project Managers, Guy Barrett and Marian Abbett on February 2, 2000, and during subsequent communications on February 8 and 10, 2000.

APPENDIX B

Major Equipment Manufacturer's Warranties

- A.1 Pumps and Motors
- A.1.1 Metering Pumps
- A.1.2 Sump or Submersible Pumps
- A.1.3 Horizontal Centrifugal Pumps
- A.1.4 DAF Feed or Progressing Cavity Pumps
- A.1.5 Air Diaphragm Pumps
- A.2 DAF Unit and Components
- A.2.1 DAF Unit
- A.2.2 Recirculation Pump
- A.2.3 Air Saturation Tank
- A.3 GAC Tanks
- A.4 FRP Tanks
- A.5 Process Instrumentation and Controls
- A.5.1 Process Instruments and Control Systems
- A.5.2 Adjustable Frequency Drives
- A.6 Other Process Equipment
- A.6.1 Tank Mixers
- A.6.2 Air Receiver
- A.6.3 Rotary Blower
- A.6.4 Process Valves
- A.7 Other Non-Process Equipment
- A.7.1 Plant Water Pressure Tank
- A.7.2 Expansion Tank
- A.7.3 Water Heater
- A.7.4 Plumbing Fixtures
- A.8 Fire Alarm and Suppression Systems
- A.8.1 Fire Alarm System
- A.8.2 Fire Agent Suppression System
- A.8.3 Smoke and Ionization Detector
- A.9 Electrical Equipment
- A.10 Plant Support Systems
- A.10.1 Exhaust Fans
- A.10.2 Wall Heaters
- A.10.3 Unitary Air Conditioner
- A.10.4 Louvers
- A.10.5 Gasoline Generator
- A.10.6 Transient Voltage Surge Suppressor
- A.11 Miscellaneous
- A.11.1 Firestopping
- A.11.2 Joint Sealants
- A.11.3 Aluminum Windows
- A.11.4 Glazing
- A.11.5 Lockers
- A.11.6 Fire Extinguishers
- A.11.7 Fire Hydrant

A.1 Pumps and Motors

A.1.1 Froth Metering Pumps

Section 11240 - Metering Pumps - 2.03.C.

11240 - Metering pumps

A.1.1

METERING PUMP PRODUCTS THIRTY-SIX MONTH

LIMITED WARRANTY

No mention of hours of service are stated in any fiterature of Milton Roy's for daphragm life. 12,000 hours is equal to 500 days, which is less than their standard warranty of thirty six months.

The Flow Control Division of the Milton Roy Company warrants its metering pump products against defects in workmanship or materials for three years under normal use form the date of shipment from our warehouse or the warehouse of our agent. All metering pump components are warranted for three years, except that warranties on equipment and accessories furnished with the pump but manufactured by others are limited to the warranties offered by the manufacturers of their respective products. This warranty is not extended to electronic or Pneumatic control devices supplied with a Milton Roy metering pump. These items are covered by the warranties offered by the manufacturer or the Milton Roy Warranty for Electronic Controls and Actuators.

All obligations and liabilities under this warranty are limited to refunding, repairing or replacing (at our option), f.o.b. our plant, such allegedly defective units as are returned to our plant, carrier charges prepaid. Repairs or replacements are made subject to factory inspection of returned items.

This warranty does not extend to damage by corrosion or erosion. The materials of construction offered are recommendations subject in all cases to verification and acceptance by the customer. These recommendations, based on previous Company experience and best available information, do not constitute guarantees against wear or chemical action.

Expressly excluded from this warranty are defects caused by misuse, abuse, or improper application, employment, or operation of the unit. Expendable items and damage resulting from unauthorized repair are not covered by this warranty. No liability for consequential damages or reinstallation labor is accepted. Milton Roy Company will not assume responsibility for contingent liability for alleged failure of its products.

This warranty is in lieu of all other warranties expressed or implied.



A.1.2 Sump or Submersible Pumps

A.1.2

ITT FLYGT WARRANTY

GENERAL:

For the period defined, ITT FLYGT offers a commercial warranty to the original End Purchaser against defects in workmanship and/or material. Warranty covers parts and labor at a rate outlined in **ADDENDUM – A**. ITT FLYGT products will be covered when applied in compliance with the requirements of the ITT FLYGT Catalog and the ITT FLYGT Technical Manual specifications and used for mixing and/or pumping of Qualified Liquids.

CONDITIONS:

ITT FLYGT will pay the cost of replacement parts and labor, provided that the product, with cable attached, is returned prepaid to an Authorized ITT FLYGT Service Facility for repairs. Coverage for replacement of parts and labor will be provided at the rate as shown in **ADDENDUM - A** for the period indicated. Coverage will begin from date of shipment or date of a valid Start-up. In cases where the Start-up date is used as the beginning of the warranty, a Start-up Report completed by an approved service technician from an ITT FLYGT Authorized Service Facility and must be received by the ITT FLYGT Area Service Manager within thirty (30) days of the initial onset of the unit placed into service or the beginning of the warranty coverage will default to the product ship date. Start-up must occur within one (1) year from date of shipment from ITT FLYGT or warranty will automatically default to ship date as start of warranty. (See **STORAGE** section) Warranty coverage will be calculated from the determined start date to the date that the defective product and/or warranty claim is received by an ITT FLYGT Authorized Service Facility. (See **TIME** section)

A copy of Electrical System Schematics of the control used (including Control's Bill of Material) and, if requested, a copy of the Start-up Report may be required to support any Warranty Claims submitted for approval. ITT FLYGT retains the exclusive right to replace, repair or grant credit for product submitted under this warranty. In the event that the product is replaced, warranty on the replacement product will be equal to the balance remaining on the original product or ninety (90) days, which ever is greater.

This Warranty shall not apply to any Product or Part of Product which has been subjected to misuse, accident, negligence, used in a manner contrary to ITT FLYGT's printed instructions or damaged due to a defective power supply, improper electrical protection, faulty installation or repair, an act of God, an act of war or by an act of terrorism.

This warranty is exclusive of costs for standard and/or scheduled maintenance performed and for parts that, by virtue of their operation, require replacement through normal wear (aka: Wear Parts).

Wear Parts being described as Cutters, Cutting Plates, Impellers, Agitators, Diffusers, Wear Rings (Stationary or Rotating), Volutes (when used in an abrasive environment), oil, grease and/or any items deemed as necessary to perform normal maintenance on ITT FLYGT equipment will not be included in this warranty unless a defect in material or workmanship can be determined by ITT FLYGT.

STORAGE:

Should a delay occur between ship date and the date of start-up, maintenance as outlined in ITT FLYGT's *Care & Maintenance Manual* must be performed by the "CONTRACTOR" and/or "OWNER" during any such period of storage. Documentation providing proof and outlining what maintenance was performed must be provided to ITT FLYGT or its representative within thirty (30) days of said maintenance, or the ITT FLYGT warranty may be considered void.

TIME:

Unless otherwise specified by ITT FLYGT US Corporate Headquarters, the beginning of this warranty will be determined by one of the following: time from date of original ship date from a ITT Flygt Authorized Facility or time from date of start-up and shall be determined by the date in which either event took place, to the date that the defective product (or Warranty Claim) is received by ITT FLYGT, or its authorized service facility. Note: Date of Start-up must include an ITT FLYGT Start-up Report submitted to ITT FLYGT by a qualified representative of an ITT FLYGT Authorized Service Facility within thirty (30) days of actual start-up in order to qualify.



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ITT FLYGT WARRANTY

IMPORTANT: FOR WARRANTY PURPOSES, MONITORING DEVICES PURCHASED WITH UNITS FOR PROTECTION MUST BE CONNECTED AND UTILIZED. FAILURE TO DO SO WILL RENDER THIS WARRANTY NULL AND VOID.

ITT FLYGT NEITHER ASSUMES, NOR AUTHORIZES ANY PERSON OR COMPANY TO ASSUME FOR ITT FLYGT, ANY OTHER OBLIGATION IN CONNECTION WITH THE SALE OF ITS EQUIPMENT. ANY ENLARGEMENT OR MODIFICATION OF THIS WARRANTY BY A DISTRIBUTOR, OR OTHER SELLING AGENT SHALL BECOME HIS EXCLUSIVE RESPONSIBILITY.

THE WARRANTIES MADE HEREIN BY ITT FLYGT ARE IN LIEU OF ANY AND ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED AND THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY EXPRESSLY DISCLAIMED. ITT FLYGT ASSUMES NO LIABILITY FOR LOSS OF USE OR FOR ANY DIRECT, INDIRECT OR CONSEQUENTIAL DAMAGES OF ANY KIND IN RESPECT TO THE USE OR OPERATION OF ITT FLYGT PRODUCTS, OR ANY EQUIPMENT OR ACCESSORIES IN CONNECTION THEREWITH.

ITT FLYGT WILL NOT BE HELD RESPONSIBLE FOR TRAVEL EXPENSES, RENTED EQUIPMENT, OUTSIDE CONTRACTOR'S FEES, EXPENSES PERFORMED BY AN UNAUTHORIZED REPAIR SHOP, UNAUTHORIZED ALTERATIONS, OR FOR PUMPS USED WITHOUT ITT FLYGT SUPPLIED CABLE OR CONTROLS UNLESS IT CAN BE PROVEN SUCH ANCILLARY EQUIPMENT IS SUITABLE FOR THE PURPOSE AND EQUAL TO ITT FLYGT CABLES OR CONTROLS THAT WOULD ORIGINALLY BE SUPPLIED WITH THE TYPE OF EQUIPMENT IN USE. REIMBURSEMENT COSTS FOR CRANES AND/OR ANY SPECIAL EQUIPMENT USED IN CONJUNCTION FOR THE REMOVAL OR REINSTALLATION OF ANY ITT FLYGT EQUIPMENT WILL NOT COVERED UNDER THIS WARRANTY.

WITHOUT THE EXPRESSED PERMISSION IN WRITING FROM THE FLYGT-US HEADQUARTERS, PRODUCT EXPORTED OUTSIDE U.S. BORDERS WILL RENDER THIS WARRANTY NULL AND VOID.

It is agreed by the owner of the product that Periodic Maintenance (PM) will be performed as prescribed in accordance with ITT FLYGT's *Operations & Maintenance Manual* during the period of the warranty as outlined in **ADDENDUM – A**. Not maintaining and/or performing a maintenance regiment, as outlined in the *Operating & Maintenance Manual*, may be considered reason render this warranty null and void.

A written record, hereby known as "the log", will be associated with each unit serial number and must be maintained by the organization having product maintenance responsibility. The log must record each PM activity during the life of the warranty. Other information in the log shall include, but is not limited to, any repairs that were performed on the unit, or verification that a Flygt authorized Service Contract is in force during the life of the warranty and is available for review and/or auditing. Failure to maintain a maintenance record log may render this warrant null and void. Such logs must be made available for auditing by ITT FLYGT.

Customers and/or service personnel claiming to be unaware or unable to acknowledge the existence of the contents of this warranty does not constitute alteration of the conditions as outlined in this document. Owners of Flygt products have certain rights under this warranty and may have other rights dictated by the laws within the state in which this product is purchased.



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ITT FLYGT WARRANTY

ADDENDUM - A

PROPING	PRODUCT SERIES AND	Month s	Month s	Month s	Month s	Months
PRODUCT	CONFIGURATION	1 -12	13-18	19 -36	37-39	40-60
Axial Flow/ Mixed Flow/ Centrifugal Pumps & Mixers	3000 Series: CP, NP, DP, CT, NT, CZ, LL, 7000 Series, PL, 4000 Series, SR, PP	10	0%	50)%	25 <u>%</u>
Permanent Controls	Permanent		100%			
Abrasion/Corrosion Resistant/ Chopper/ Grinder Pumps	3000 Series: MP, MF, MH, FS, FP, HP, HS, 5000 Series: HP, HS	10	0%			
Dewatering Pumps	2000 Series: BS, 3000 Series: CS, NS, DS	100%				
Hydroejectors/ Aerators	HE, JA	100%				
Accessories	Permanent/Portable	100%				
Portable Controls	Portable	100%				
Small Pumps	C/D 3045 ~ 3057, SX.	100%				
Parts - *		100%				

* - Parts used in a repair that fail are warranted for the failed part only – no labor.



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A.1.3 Horizontal Centrifugal Pumps

Honzontal Centrifugal 11312 1.03 B 3 11312 1.03 B 4 11312 1.03 B 4 11312 1.03 B 8

Installation, Operation and Maintenance Manual Griswold Model 811 ANSI Process Pump

Congratulations!

You are the owner of a Griswold Model 811 ANSI B73.1 Process Pump. The finest ANSI pump made. The utmost care has been taken in the manufacture of this pump, and as a result our warranty for this product is:

WARRANTY

Seller warrants equipment (and its component parts) of its own manufacture against defects in materials and workmanship under normal use and service for three (3) years after the date of shipment. Seller does not warrant accessories or components that are not manufactured by Seller. However to the extent possible Seller agrees to assign to Buyer its right under the original manufacturer's warranty, without recourse to Seller. Buyer must give Seller notice in writing of any alleged defect covered by this warranty (together with all identifying details, including the serial number, the type of equipment, and the date of purchase) within thirty (30) days of the discovery of such defect during the warranty period. No claim made more than 30 days after the expiration of the warranty period shall be valid.

Guarantees of performance and warranties are based on the use of the original equipment manufactured (OEM) replacement parts. Griswold Pump Company assumes no responsibility or liability if alterations, non-authorized design modifications and/or non-OEM replacement parts are incorporated.

If requested by the Seller, any equipment (or its component parts) must be promptly returned to Seller prior to any attempted repair, or sent to an authorized service station designated by Seller, and Buyer shall prepay all shipping expenses. Seller shall not be liable for any loss or damage to goods in transit, nor will any warranty claim be valid unless the returned goods are received intact and undamaged as a result of shipment. Repaired or replaced material returned to customer will be shipped F. O. B., Seller's factory. Seller will not give Buyer credit for parts or equipment returned to Seller, and will not accept delivery of any such parts or equipment, unless Buyer has obtained Seller's approval in writing.

The warranty extends to repaired or replaced parts of Seller's manufacture for ninety (90) days or for the remainder of the original warranty period applicable to the equipment or parts being repaired or replaced. This warranty applies to the repaired or replaced part and is not extended to the product or any other component of the product being repaired.

Repair parts of its own manufacture sold after the original warranty period are warranted for a period of one (1) year from shipment against defects in materials and workmanship under normal use and service. This warranty applies to the replacement part only and is not extended to the product or any component of the product being repaired.

Seller may substitute new equipment or improved part(s) of any equipment judged defective without further liability. All repairs or services performed by Seller, which are not covered by this warranty, will be charged in accordance with Seller's standard prices then in effect.

Installation, Operation and Maintenance Manual Griswold Model 811 ANSI Process Pump

THIS WARRANTY IS THE SOLE WARRANTY OF SELLER AND SELLER HEREBY EXPRESSLY DISCLAIMS AND BUYER WAIVES ALL OTHER WARRANTIES EXPRESSED, IMPLIED IN LAW OR IMPLIED IN FACT, INCLUDING ANY WARRANTIES OR MERCHANT ABILITY OR FITNESS OF A PARTICULAR PURPOSE. Seller's sole obligation under this warranty shall be, at its option, to repair or replace any equipment (or its components parts) which has a defect covered by this warranty, or to refund the purchase price of such equipment or part under the terms of this warranty. Seller shall not be liable for (a) consequential, collateral, special or liquidated losses or damage; (b) equipment conditions caused by normal wear and tear, abnormal conditions of use, accident, neglect, or misuse of said equipment; (c) the expense of, and loss or damage caused by, repairs or alterations made by anyone other than the Seller; (d) damage caused by abrasive materials, chemicals, scale deposits, corrosion, lightning, improper voltage, mishandling, or other similar conditions; (e) any loss, damage, or expense relating to or resulting from installation, removal or reinstallation of equipment; (f) any labor costs or charges incurred in repairing or replacing defective equipment parts, including the cost of reinstalling parts that are repaired or replaced by Seller; (g) any expense of shipment of equipment or repaired or replacement parts; or (h) any other loss, damage or expense of any nature.

CONDITION OF WARRANTY WORK: If Buyer is in default (including, but not limited to, the failure of Buyer to maintain a current account with Seller) under the Order or any other agreement between Buyer and Seller, Buyer's rights under the warranty shall be suspended and the original warranty period will not be extended.

PERFORMANCE: Equipment performance is not warranted or guaranteed unless separately agreed to by Seller in accordance with its guarantee policy. Performance curves and other information submitted to Buyer are approximate and no warranty or guarantee shall be deemed to arise as a result of such submittal. All testing shall be done in accordance with Seller's standard policy.

LIABILITY LIMITATIONS: Under no circumstances shall the Seller have the liability under the Order or otherwise for liquidated damages or for collateral, consequential or special damages or for loss of profits, or for actual losses of production or progress of construction, regardless of the cause of such damage or losses. In any event, Seller's aggregate total liability under the Order or otherwise shall not exceed the contract price. Buyer agrees to indemnify and hold harmless Seller from all claims by third party in excess of these limitations.

COMPLIANCE WITH LAW: Since the compliance with the various Federal, State, and Local laws and regulations concerning occupational health and safety and pollution are affected by the use, installation and operation of the equipment and other matters over which Seller has no control. Seller assumes no responsibility for compliance with those laws and regulations, whether by way of indemnity, warranty, or otherwise. A.1.4 DAF Feed or Progressing Cavity Pumps

A.1.4

DAFfeed pumps - 11315



LIMITED WARRANTY

The Company will repair or replace, at its option, defects or deficiencies in material or workmanship developing within one year from start-up or 18 months from date of delivery. Written notice of such defects and/or deficiencies must be received and substantiated by the Company within the Warranty period.

Correction of such defects by repair or replacement, F.O.B. factory, shall constitute fulfillment of the guarantee. The return of all parts submitted under this guarantee must be authorized by the Company and transportation prepaid by the shipper. The Company has no liability for any repairs made outside the Company's factory, unless with prior written consent.

The guarantee will not be applicable unless the apparatus has been properly cared for and operated under normal conditions nor will the Company be responsible for damage resulting from improper storage or handling prior to placing the apparatus in service.

The Guarantee of the Company on purchased items, assemblies or accessories which are installed as a separable unit shall not extend beyond the guarantee made by the manufacturer of the component.

THE WARRANTY DOES NOT EXTEND TO, AND NETZSCH INCORPORATED SHALL HAVE NO LIABILITY FOR, ANY INCIDENTAL, SPECIAL, OR CONSEQUENTIAL LOSS, COST, EXPENSE, LIABILITY OR DAMAGE, WHETHER DIRECT OR INDIRECT, IN CONNECTION WITH OR ARISING OUT OF THE SUPPLY OF THIS EQUIPMENT. OUR LIABILITY ARISING OUT OF THE SUPPLY OF THIS EQUIPMENT OR ITS USE SHALL NOT IN ANY CASE EXCEED THE COST OF CORRECTING DEFECTS IN THE EQUIPMENT OF ITS INSTALLATION AS STATED ABOVE AND, UPON THE EXPIRATION OF THE PERIOD STATED ABOVE, ALL SUCH LIABILITIES SHALL TERMINATE.

Except for the express warranty above set forth the Company makes no warranty, express or implied, and makes no warranty of fitness for a particular use.

A.1.5 Air Diaphragm Pumps





WARRANTY

Each and every product manufactured by Wilden Pump and Engineering, LLC is built to meet the highest standards of quality. Every pump is functionally tested to insure integrity of operation.

Wilden Pump and Engineering, LLC warrants that pumps, accessories and parts manufactured or supplied by it to be free from defects in material and workmanship for a period of five (5) years from date of installation or six (6) years from date of manufacture, whichever comes first. Failure due to normal wear, misapplication, or abuse is, of course, excluded from this warranty.

Since the use of Wilden pumps and parts is beyond our control, we cannot guarantee the suitability of any pump or part for a particular application and Wilden Pump and Engineering, LLC shall not be liable for any consequential damage or expense arising from the use or misuse of its products on any application. Responsibility is limited solely to replacement or repair of defective Wilden pumps and parts.

All decisions as to the cause of failure are the sole determination of Wilden Pump and Engineering, LLC.

Prior approval must be obtained from Wilden for return of any items for warranty consideration and must be accompanied by the appropriate MSDS for the product(s) involved. A Return Goods Tag, obtained from an authorized Wilden distributor, must be included with the items which must be shipped freight prepaid.

The foregoing warranty is exclusive and in lieu of all other warranties expressed or implied (whether written or oral) including all implied warranties of merchantability and fitness for any particular purpose. No distributor or other person is authorized to assume any liability or obligation for Wilden Pump and Engineering, LLC other than expressly provided herein.

PUMP INFORMATION				
Item#	Serial #			
Company Where Purchased				
YOUR INFORMATION				en en service
Company Name				
Industry				
Name		Title		
		The		
Street Address				
City	State	Postal Code	Country	
Telephone Fax	E-mail		Web Address	
Number of pumps in facility?	Number of Wi	Iden pumps?		
Types of pumps in facility (check all that apply): 🗌 Diaphragn	n 🗌 Centrifug	gal 🗌 Gear	Submersible	Lobe
Other				
Media being pumped?	1000 - 1000 - 1000 - 1000 - 1000 - 1000 - 1000 - 1000 - 1000 - 1000 - 1000 - 1000 - 1000 - 1000 - 1000 - 1000 -			
How did you hear of Wilden Pump? 🛛 🗌 Trade Journal	Trade Show	Intern	et/E-mail	Distributor
Other				

PLEASE PRINT OR TYPE AND FAX TO WILDEN

ONCE COMPLETE, FAX TO (909) 783-3440

NOTE: WARRANTY VOID IF PAGE IS NOT FAXED TO WILDEN

WILDEN PUMP & ENGINEERING, LLC

A.2.1 DAF Unit A.2.2 Recirculation Pump A.2.3 Air Saturation Tank



WesTech

WARRANTY

WesTech equipment is backed by WesTech's reputation as a quality manufacturer, and by many years of experience in design of reliable equipment.

Equipment manufactured and sold by WesTech Engineering, Inc., once paid for in full, is backed by the following warranty:

For the benefit of the original user, WesTech warrants all new equipment manufactured by WesTech Engineering, Inc. to be free from defects in material and workmanship; and will replace or repair, F.O.B. at its factories or other location designated by it, any part or parts returned to it which WesTech's examination shall show to have failed under normal use and service by the original user within one (1) year following initial start-up, or eighteen (18) months from shipment to the purchaser, whichever occurs first. Such repair or replacement shall be free of charge for all items except for those items, such as resin, filter media and the like that are consumable and normally replaced during maintenance with respect to which repair or replacement shall be subject to pro-rata charge based upon WesTech's estimate of the percentage of normal service life realized from the part. WesTech's obligation under this warranty is conditioned upon its receiving prompt notice of claimed defects, which shall in no event be later than thirty (30) days following expiration of the warranty period; and is limited to repair or replacement as aforesaid.

THIS WARRANTY IS EXPRESSLY MADE BY WESTECH AND ACCEPTED BY PURCHASER IN LIEU OF ALL OTHER WARRANTIES, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSE, WHETHER WRITTEN, ORAL, EXPRESS, IMPLIED, OR STATUTORY. WESTECH NEITHER ASSUMES NOR AUTHORIZES ANY OTHER PERSON TO ASSUME FOR IT ANY OTHER LIABILITY WITH RESPECT TO ITS EQUIPMENT. WESTECH SHALL NOT BE LIABLE FOR NORMAL WEAR AND TEAR, NOR FOR ANY CONTINGENT, INCIDENTAL, OR CONSEQUENTIAL DAMAGE OR EXPENSE DUE TO PARTIAL OR COMPLETE INOPERABILITY OF ITS EQUIPMENT FOR ANY REASON WHATSOEVER.

This warranty shall not apply to equipment or parts thereof which have been altered or repaired outside of a WesTech factory, or damaged by improper installation, application, or maintenance, or subjected to misuse, abuse, neglect, accident, or incomplete adherence to all manufacturer's requirements, including, but not limited to, Operations & Maintenance Manual guidelines & procedures.

This warranty applies only to equipment made or sold by WesTech Engineering, Inc.

WesTech Engineering, Inc. makes no warranty with respect to parts, accessories, or components manufactured by others. The warranty which applies to such items is that offered by their respective manufacturers.

A.3 GAC Tanks

11203 1.06

TIGG Corporation Standard Warranty Statement

11203 Carbon Tanks

TIGG Corporation warrants that the carbon adsorption equipment sold hereunder shall be free from defects in materials and workmanship for a period of one (1) year from the date of shipment. The warranty does not apply to problems associated with normal wear and tear, improper maintenance, negligence, misuse, or the failure to operate the system properly. For those items provided by, but not directly manufactured by TIGG, the manufacturer's warranty shall apply provided warranty coverage exceeds that which is provided by TIGG. All other warranties, either express or implied, are hereby disclaimed including but not limited to the warranty of merchantability and fitness for a particular purpose. There are no warranties made with regard to the equipment sold hereunder other than those contained in this paragraph.

This warranty is limited to the replacement and/or repair by TIGG Corporation of any part, parts or material which in TIGG's determination are defective and does not extend to any other types of damage or loss in consequence of such defects. This warranty does not cover any charges by the Buyer for replacement of parts, adjustments or repairs, or any other work unless such charges shall be assumed or authorized in advance in writing by TIGG Corporation.









1 Willow Ave Oakdale, PA 15071 (724) 703-3020 phone (724) 703-3026 facsimile www.tigg.com information@tigg.com

A.4 FRP Tanks



A Denall company The Leader in FRP Systems

February 11, 2009

Holmes Mechanical, Inc. 10890 Old Frontier Road, NW Silverdale, WA 98383

Attention: Kirk Payne

Reference: Holmes Mechanical P.O. No. 4099-791 Wyckoff Treatment Project Ershigs' W.O. No. 10895 16' Effluent Tank 40T1330

Subject: Extended Warranty

Dear Kirk,

As requested, Ershigs will offer a 2 year warranty extension on the 16' Effluent Tank (40T1330) as a consideration for removing a 24" diameter shell sample. The 2 year warranty term will commence at date of final acceptance of the vessel or April 29, 2009, which ever occurs first.

A.L.

Ershigs warranty obligations, as outlined in the contract documents, remain unchanged for the balance of the tanks for this project.

Please do not hesitate to contact me if I can answer any questions.

Sincerely,

Steve Guay Contracts Manager Ershigs, Inc.

A · 4

SPECIFICATION	
1. Item	18-0"Dia. Equalization Tant
2. Tag	YOTIDIO
3. Models & Serial Numbers	
4. Location where installed	wh.
5. Manufacturer	Ershigs, Inc.
6. Spare Parts Source	NIA
7. Warranty Term	18 months from ship date of 12 months from initial operation
8. Warranty Certificate	
(cross-reference)	ES 801./
9. Warranty Start Date	see aboute
10. Cross-reference to	
specific pertinent O&M	
manual	Dame as tag No
11. Req. Maintenance to	Same as Eight Inspection per D+M
keep Warranty current	Holmes Mechanical, Inc.
12. Contact for warranty service	10890 Old Frontier Rd. NW
Service	Silverdale, WA 98383
	POC: Mike Welch
	P: 360-698-1977
×	F: 360-698-1843
13. Typical response time &	0
repair time	Per DCCUFERCE

•

SPECIFICATION	
1. Item	13'-D" Storm Water/Recycle Tant
2. Tag	4071520
3. Models & Serial Numbers	
Location where installed	WA
5. Manufacturer	Ershigs, Inc.
6. Spare Parts Source	NIA
7. Warranty Term	18 months from shipdate or 12 months from initial operation
8. Warranty Certificate	
(cross-reference)	ES 801.D
9. Warranty Start Date	See above
10. Cross-reference to	
specific pertinent O&M	
manual	Same as Tag No.
11. Req. Maintenance to	Jame as Tag No. Inspection per Drm Holmes Mechanical, Inc.
keep Warranty current	Inspection per Otml
12. Contact for warranty	Holmes Mechanical, Inc.
service	10890 Old Frontier Rd. NW
	Silverdale, WA 98383
	POC: Mike Welch
	P: 360-698-1977
	F: 360-698-1843
13. Typical response time &	P
repair time	Per Decurrence

1

SPECIFICATION		
1. Item	18-0" Dirty Back Wash Tank	
2. Tag	4071440	
3. Models & Serial Numbers		
Location where installed	WA	•0
5. Manufacturer	ETSLIGS, INC	8
6. Spare Parts Source	w140	C
7. Warranty Term	18 months from Shipplate or 12 months	from initia operation
8. Warranty Certificate		
(cross-reference)	ES801.	
9. Warranty Start Date	See about	
10. Cross-reference to		
specific pertinent O&M	4 h	
manual	Same as Tag ND.	
11. Req. Maintenance to	Inspection per Dr.M. Holmes Mechanical, Inc.	
keep Warranty current	Inspection per DEM	
12. Contact for warranty	Holmes Mechanical, Inc.	
service	10890 Old Frontier Rd. NW	±
	Silverdale, WA 98383	
	POC: Mike Welch	
	P: 360-698-1977	
	F: 360-698-1843	
13. Typical response time &	P	
repair time	ter occurence	J

SPECIFICATION	DI CIL TAK	
1. Item	Rect. Froth Tank	
2. Tag	507/380	
3. Models & Serial Numbers		
4. Location where installed	wA	
5. Manufacturer	ETShigs, Inc.	8
6. Spare Parts Source	with a little in a little	for initial operation
7. Warranty Term	18 months from shipdate or 12 months t	ON THE THE
8. Warranty Certificate		
(cross-reference)	ES 801.1	
9. Warranty Start Date	see above	
10. Cross-reference to		141
specific pertinent O&M	- 10	
manual	Same as lag No.	-
11. Req. Maintenance to	Same as Tag No. <u>Inspection per Ot M</u> Holmes Mechanical, Inc. 10800 Old Frontier Bd NW	
keep Warranty current	Inspection per of m	-
12. Contact for warranty	Holmes Mechanical, Inc.	
service	10090 0101 1011101 1101	
Adducting of which don't	Silverdale, WA 98383	
	POC: Mike Welch	
8	P: 360-698-1977	
	F: 360-698-1843	_
13. Typical response time &	0	
repair time	Per occurrence	
l		

A.5 Process Instrumentation and Controls

A.5.1 Process Instruments and Control Systems

A.5 . 1

June 27, 2008

Holmes Mechanical, Inc. 10890 Old Frontier Rd. NW Silverdale, WA 98383

Attn: Kirk Payne

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Re: Wyckoff Replacement Groundwater Treatment Plant Warranty Initiation - TSI Job 7070

Technical Systems, Inc. is pleased to inform you that we have completed the required work on this project and have initiated warranty service. As stated in the Specifications, our one-year warranty service began following the successful completion of the functional acceptance test and demonstration to CH2MHill one Year form Date of Acceptance.

Technical Systems, Inc. is proud of the service we provide to our customers through both engineering and our field service department. We encourage you, Holmes Mechanical, Inc. and the Wyckoff Replacement Groundwater Treatment Plant operations staff, to use this service for equipment breakdown and repair. Generally please follow the following guidelines:

For warranty related issues regarding the process instrumentation and control system for this project please contact us at 1-800-509-HELP.

For after hours-emergency service you will be prompted to leave a message in the emergency mailbox. This will immediately be sent to our service manager who may contact you or have a service technician contact you directly.

For equipment service during normal hours, please ask for our service department manager, Mr. Ken Clements, who will be happy to provide the appropriate personnel to promptly fix your problem.

We request that a copy of this letter be forwarded to Wyckoff Replacement Groundwater Treatment Plant for their records.

We sincerely hope you are happy with the system and services that TSI provided. We stand ready to assist you in any way we can. Thank you for the opportunity you afforded us on this project. We look forward to working with you again!

Sincerely

Riley S. Lowthian

n S. Loutin

Project Engineer Technical Systems, Inc

CC:	Ken Clements/TSI
	Project notebook
	Invoice file



2303 196th Street SW Lynnwood, WA,98036 Tel 425.775.5696 Fax 425.775.9074 TSIcontrols.com

Expect Excellence

Leadership in control systems for over 30 years

A.5.2 Adjustable Frequency Drives



AC DRIVES ACH550

16260

General Terms and Conditions of Sale

8. Warranties and Remedies.

(a) Equipment and Services Warranty. ABB warrants that Equipment (excluding Software, which is warranted as specified in paragraph (d) below) shall be delivered free of defects in workmanship. The Warranty Remedy Period for Equipment (excluding Software, Spare Parts and Refurbished or Repaired Parts) shall end twelve (12) months after installation or eighteen (18) months after date of shipment, whichever first occurs. The Warranty Remedy Period for new spare parts shall end twelve (12) months after date of shipment. The Warranty Remedy Period for refurbished or repaired parts shall end ninety (90) days after date of shipment. The Warranty Remedy Period for Services shall end ninety (90) days after the date of completion of Services.

A.5.2

(b) Equipment and Services Remedy. If a nonconformity to the foregoing warranty is discovered in the Equipment or Services during the applicable Warranty Remedy Period, as specified above, under normal and proper use and provided the Equipment has been properly stored, installed, operated and maintained and written notice of such nonconformity is provided to ABB promptly after such discovery and within the applicable Warranty Remedy Period, ABB shall, at its option, either (I) repair or replace the nonconforming portion of the Equipment or re-perform the nonconforming Services or (ii) refund the portion of the price applicable to the nonconforming portion of Equipment or Services. If any portion of the Equipment or Services so repaired, replaced or re-performed fails to conform to the foregoing warranty, and written notice of such nonconformity is provided to ABB promptly after discovery and within the original Warranty Remedy Period applicable to such Equipment or Services or 30 days from completion of such repair, replacement or re-performance, whichever is later, ABB will repair or replace such nonconforming Equipment or re-perform the nonconforming Services. The original Warranty Remedy Period shall not otherwise be extended.

(c) Exceptions. ABB shall not be responsible for providing working access to the nonconforming Equipment, including disassembly and re-assembly of non-ABB supplied equipment, or for providing transportation to or from any repair facility, all of which shall be at Purchaser's risk and expense. ABB shall have no obligation hereunder with respect to any Equipment which (i) has been improperly repaired or altered; (ii) has been subjected to misuse, negligence or accident; (iii) has been used in a manner contrary to ABB's instructions; (iv) is comprised of materials provided by or a design specified by Purchaser; or (v) has failed as a result of ordinary wear and tear. Equipment supplied by ABB but manufactured by others is warranted only to the extent of the manufacturer's warranty, and only the remedies, if any, provided by the manufacturer will be allowed.

(d) Software Warranty and Remedies. ABB warrants that, except as specified below, the Software will, when properly installed, execute in accordance with ABB's published specification. If a nonconformity to the foregoing warranty is discovered during the period ending one (1) year after the date of shipment and written notice of such nonconformity is provided to ABB promptly after such discovery and within that period, including a description of the nonconformity and whiten house of such honcomormity is provided to ABB promptly after such discovery and within that period, including a description of the honcomormity and complete information about the manner of its discovery, ABB shall correct the nonconformity by, at its option, either (i) modifying or making available to the Purchaser instructions for modifying the Software; or (ii) making available at ABB's facility necessary corrected or replacement programs. ABB shall have no obligation with respect to any nonconformities resulting from (i) unauthorized modification of the Software or (ii) Purchaser-supplied software or interfacing. obligation with respect to any nonconformities resulting from (i) unautionized modification of the software of (ii) Purchaser-supplied software of interfacing. ABB does not warrant that the functions contained in the software will operate in combinations which may be selected for use by the Purchaser, or that the software products are free from errors in the nature of what is commonly categorized by the computer industry as "bugs". (e) THE FOREGOING WARRANTIES ARE EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES OF QUALITY AND PERFORMANCE, WHETHER WRITTEN, ORAL (e) THE FOREGOING WARRANTIES ARE EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES OF QUALITY AND PERFORMANCE, WHETHER WRITTEN, ORAL

OR IMPLIED, AND ALL OTHER WARRANTIES INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR USAGE OF TRADE ARE HEREBY DISCLAIMED. THE REMEDIES STATED HEREIN CONSTITUTE PURCHASER'S EXCLUSIVE REMEDIES AND ABB'S ENTIRE LIABILITY FOR ANY BREACH OF WARRANTY.

9. Patent Indemnity.

(a) ABB shall defend at its own expense any action brought against Purchaser alleging that the Equipment or the use of the Equipment to practice any process for which such Equipment is specified by ABB (a "Process") directly infringes any claim of a patent of the United States of America and to pay all damages and costs finally awarded in any such action, provided that Purchaser has given ABB prompt written notice of such action, all necessary assistance in the defense thereof and the right to control all aspects of the defense thereof including the right to settle or otherwise terminate such action in behalf of Purchaser.

(b) ABB shall have no obligation hereunder and this provision shall not apply to: (i) any other equipment or processes, including Equipment or Processes which have been modified or combined with other equipment or process not supplied by ABB; (ii) any Equipment or Process supplied according to a design, other than an ABB design, required by Purchaser; (iii) any products manufactured by the Equipment or Process; (iv) any patent issued after the date hereof; or (v) any action settled or otherwise terminated without the prior written consent of ABB.

(c) If, in any such action, the Equipment is held to constitute an infringement, or the practice of any Process using the Equipment is finally enjoined, ABB shall, at its option and its own expense, procure for Purchaser the right to continue using said Equipment; or modify or replace it with non-infringing equipment or, with Purchaser's assistance, modify the Process so that it becomes non-infringing; or remove it and refund the portion of the price allocable to the infringing Equipment. THE FOREGOING PARAGRAPHS STATE THE ENTIRE LIABILITY OF ABB AND EQUIPMENT MANUFACTURER FOR ANY PATENT INFRINGEMENT.

(d) To the extent that said Equipment or any part thereof is modified by Purchaser, or combined by Purchaser with equipment or processes not furnished hereunder (except to the extent that ABB is a contributory infringer) or said Equipment or any part thereof is used by Purchaser to perform a process not furnished hereunder by ABB or to produce an article, and by reason of said modification, combination, performance or production, an action is brought against ABB, Purchaser shall defend and indemnify ABB in the same manner and to the same extent that ABB would be obligated to indemnify Purchaser under this "Patent Indemnity" provision.

10. Limitation of Liability.

(a) In no event shall ABB, its suppliers or subcontractors be liable for special, indirect, incidental or consequential damages, whether in contract, warranty, (a) In the event shall Abb, its suppliers of subcontractors be have for special, inductor, including of consequential energy including but not limited to, loss of profits or revenue, loss of use of the Equipment or any associated equipment, tort, negligence, strict liability or otherwise, including, but not limited to, loss of profits or revenue, loss of use of the Equipment or any associated equipment, cost of capital, cost of substitute equipment, facilities or services, downtime costs, delays, and claims of customers of the Purchaser or other third parties for any damages. ABB's liability for any claim whether in contract, warranty, tort, negligence, strict liability, or otherwise for any loss or damage arising out of, connected with, or resulting from this Agreement or the performance or breach thereof, or from the design, manufacture, sale, delivery, resale, repair, replacement, installation, technical direction of installation, inspection, operation or use of any equipment covered by or furnished under this Agreement, or from any services rendered in connection therewith, shall in no case (except as provided in the section entitled "Patent Indemnity") exceed one-half (1/2) of the purchase price allocable to the equipment or part thereof or Services which gives rise to the claim.

(b) All causes of action against ABB arising out of or relating to this Agreement or the performance or breach hereof shall expire unless brought within one year of the time of accrual thereof.

(c) In no event, regardless of cause, shall ABB be liable for penalties or penalty clauses of any description or for indemnification of Purchaser or others for costs, damages, or expenses arising out of or related to the Equipment and/Services.

ACH550-PNPL01U-EN Rev. G

Effective: 2/15/07 Supersedes: 1/1/05 Page 50 of 50

A.6 Other Process Equipment

A.6.1 Tank Mixers

A.b.1



Metering Pumps & Chemical Feed Systems P.O. Box 247 Lansdale,PA 19446-0247 215-699-8700 FAX: 215-699-0370 Toll Free FAX: 1-800-255-4017

NEPTUNE CHEMICAL PUMP COMPANY WARRANTY

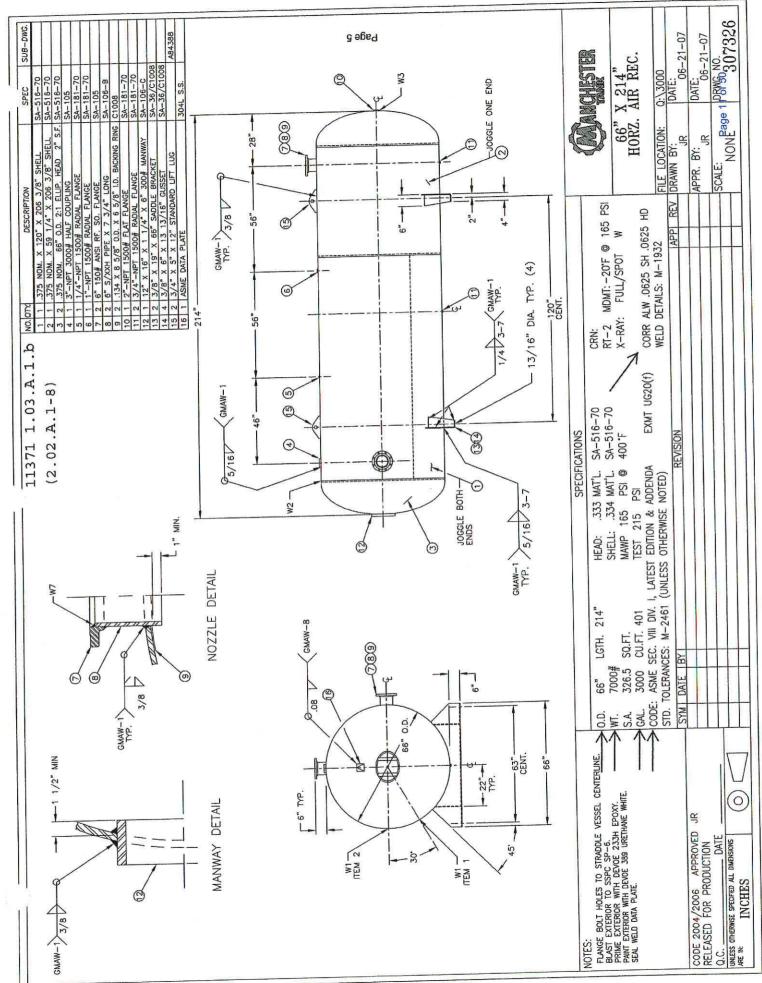
If the equipment is installed properly, Neptune Chemical Pump Company warrants to the purchaser of this product for a period of twelve months from the date of first use or twenty four months from shipment, whichever occurs first. This product shall be free of defects in material and/or workmanship, as follows:

- 1. Neptune Chemical Pump Company will replace, at no charge, any part that fails due to a defect in material and/or workmanship during the warranty period. F.O.B. our factory, Lansdale, Pennsylvania. To obtain warranty service, you must forward the defective parts to the factory for examination, freight pre-paid.
- 2. This warranty period does not cover any product or product part which has been subject to accident, misuse, abuse or negligence. Neptune Chemical Pump Company shall only be liable under this warranty if the product is used in the manner intended by the manufacturer as specified in the written instructions furnished with this product.

Any express warranty not provided in this warranty document, and any remedy for breach of contract that, but for this provision, might arise by implication or operation of law, is hereby excluded and disclaimed. Under no circumstances shall Neptune Chemical Pump Company be liable to purchaser or any other person for any change for labor, repairs, or parts, performed or furnished by others, nor for any incidental consequential damages, whether arising out of breach of warranty, express or implied, a breach of contract or otherwise. Except to the extent prohibited by applicable law, any implied warranty of merchantability and fitness for a particular purpose are expressly limited in duration to the duration of this limited warranty.

Some states do not allow the exclusion or limitation of incidental or consequential damages, or allow limitation on how long any implied warranty lasts, so the above limitations may not apply to you. This warranty gives you specific legal rights, and you may have other rights, which may vary, from state to state.

A.6.2 Air Receiver



A.6.2

A.6.2

VANCHESTER TANK SINCE 1946

WARRANTY

Manchester Tank & Equipment Co., corporate office at: 1000 Corporate Centre Drive, Franklin, TN 37067

That all tanks, cylinders and equipment manufactured by it to be free from defects in material and workmanship under normal use and service when installed and used in accordance with all applicable state and local laws and regulations.

Defects in material or workmanship shall be corrected, at the option of Manchester, by repair, replacement or refund. In the event a repair is not commercially practicable or cannot be timely made, the item will be replaced, or with the consent of the consumer, a refund may be made.

This warranty does not cover damage resulting from abuse, misuse, negligence or accident; nor from problems resulting from failure to comply with all applicable state and local laws and regulations or problems caused, in whole or in part, by alteration or modification to the product.

This warranty does not cover stress cracks (3000 series) caused by use of compressors which do not meet ASME UG-22 Stress Calculations.

This warranty does not cover transportation to and from service locations, loss of time, inconvenience, commercial loss, loss of use, incidental charges or other consequential damages.

All such repairs will be made at authorized service centers. The names and locations of service centers can be obtained from the dealer from whom the item was purchased.

This warranty shall be for the term of three years on D.O.T. products and one year on A.S.M.E. products from the date of the sale by the dealer to the consumer. Upon demand by Manchester or the service center, the consumer shall produce the original sales contract or receipt to identify the date of purchase.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

LP-gas regulators are not manufactured by Manchester. Therefore, they are covered by a separate manufacture's warranty.

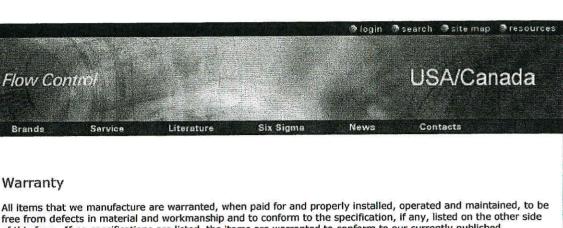
Tyco Flow Control

tyco | Flow Control

Products

Brands

Warranty



free from defects in material and workmanship and to conform to the specification, if any, listed on the other side of this form. If no specifications are listed, the items are warranted to conform to our currently published specifications. The warranty period is one year from the date of installation by the first user of the goods, or eighteen (18) months from the date of shipment to the first user, whichever occurs first. No warranty is given for products or components (such as electric or pneumatic mechanisms) manufactured by companies not affiliated by ownership with Seller, or for goods which have been subject to misuse, improper installation, corrosion, or which have been modified or repaired by unauthorized persons. We must receive written notice of defect within the warranty period. Our liability is limited to servicing or adjusting any item returned to the factory for that purpose, including replacing any defective parts therein. Customer must pay packing, crating and transportation costs to and from the factory. At Customer's request, we will make reasonable efforts to provide warranty service at the Customer's premises, provide that Customer pays our then current rates for field service and the associated travel and living expenses. If a fault has been caused by improper installation, maintenance or use, or by abnormal conditions of operation, repairs will be billed at normal rates. If any fault develops, the following steps should be taken:

- Notify us by giving the item model number, serial number and details of the difficulty. On receipt of this 1. information, you will be given service data or shipping instructions.
- On receipt of shipping instructions, forward the item prepaid. If the item or the fault is not covered by 2. warranty, an estimate of charges will be furnished before work begins.

WE DISCLAIM STATUTORY AND IMPLIED WARRANTIES, SUCH AS WARRANTIES OF MERCHANTABLITY AND FITNESS FOR PURPOSE. WE ALSO DISCLAIM ALL WARRANTIES REGARDING ANY ANCILLARY SERVICES RENDERED.



Tyco International

Copyright @ 2008 Tyco Flow Control. All rights reserved

A.6.3 Rotary Blower

GENERAL TERMS OF SALE

A.b.3

1. GENERAL

Roots

DRESSE

- Seller's prices are based on these sales terms, and (i) this document together with Δ. any additional writings signed by Seller shall represent the final, complete and exclusive statement of the agreement between the parties and may not be modified, supplemented, explained or waived by parol evidence, Buyer's purchase order, a course of dealing, Seller's performance or delivery, or in any other way except in writing signed by an authorized representative of Seller, and (ii) these terms are intended to cover all activity of Seller and Buyer hereunder, cluding sales and use of products, parts and work and all related matters (references to products include parts and references to work include construction, installation and start-up). Any reference by Seller to Buyer's specification and similar requirements are only to describe the products and work covered herby and no warranties or other terms therein shall have any force or effect. Catalogs, circulars and similar pamphlets of the Seller are issued for general information purposes only and shall not be deemed to modify the provisions hereof.
- IF THIS AGREEMENT DIFFERS IN ANY WAY FROM BUYER'S ORDER R. OR IF THIS AGREEMENT IS CONSTRUED AS AN ACCEPTANCE OR CONFIRMATION ACTING AS AN ACCEPTANCE, THEN SELLER'S ACCEPTANCE IS EXPRESSLY MADE CONDITIONAL ON BUYER'S ASSENT TO ANY TERMS OR CONDITIONS CONTAINED HEREIN THAT ARE DIFFERENT FROM OR ADDITIONAL TO THOSE CONTAINED IN BUYER'S WRITING. FURTHER, THIS AGREEMENT SHALL BE DEEMED NOTICE OF OBJECTION TO SUCH TERMS AND CONDITIONS OF BUYER. IF THIS AGREEMENT IS CONSTRUED AS THE OFFER, ACCEPTANCE OF SAME IS EXPRESSLY LIMITED TO THE TERMS AND CONDITIONS CONTAINED HEREIN. IN ANY EVENT, BUYER'S ACCEPTANCE OF THE ORDERED PRODUCTS OR SERVICES SHALL CONSTITUTE AND MANIFEST BUYER'S ASSENT TO SELLER'S TERMS AND CONDITIONS.
- The agreement formed hereby and the language herein shall be subject to the C. laws in effect on the date hereof of the State of Texas without regard to the conflict of laws rules of Texas.

2. TAXES

Any sales, use or other similar type taxes imposed on this sale or on this transaction are not included in the price. Such taxes shall be billed separately to the Buyer. Seller will accept a valid exemption certificate from the Buyer if applicable; however, if an exemption certificate previously accepted is not recognized by the governmental taxing authority involved, and the Seller is required to pay the tax covered by such exemption certificate, Buyer agrees to promptly reimburse Seller for the Taxes paid.

3. CONTRACT PERFORMANCE, INSPECTION AND ACCEPTANCE

- Unless Seller specifically assumes installation, construction or start-up responsibility, all products shall be finally inspected and accepted within thirty ٨. (30) days after receipt at point of delivery. Products not covered by the foregoing and all work shall be finally inspected and accepted within thirty (30) days after completion of the applicable work by Seller. All claims whatsoever by Buyer (including claims for storage) excepting only those provided for under the WARRANTY and PATENTS Clauses hereof must be asserted in writing by Buyer within said thirty (30) day period or they are waived. If this contract involves partial performance, all such claims must be asserted within said thirty (30) day period for each partial performance. There shall be no revocation of acceptance. Rejection may be only for defects substantially impairing the value of products or work and Buyer's remedy for lesser defects shall be those provided for under the WARRANTY Clause.
- B. Shipping dates are approximate and are based upon prompt receipt of all necessary information. Seller shall not be responsible for nonperformance or delays in performance occasioned by any causes beyond Seller's reasonable control, including, but not limited to, labor difficulties, delays of vendors or carriers, fires, governmental actions and material shortages. Any such delay shall affect a corresponding extension of Seller's performance dates which are, in any event, understood to be approximate. In no event shall Buyer be entitled to damages including but not limited to incidental or consequential damages for late performance.
- 4. RISK OF LOSS & TITLE

Full risk of loss and title (including transportation delays and losses) shall pass to the Buyer upon delivery of products to the agreed to point of delivery per latest INCO terms or if Seller consents to a delay in shipment beyond the contract date at the request of the Buyer, upon notification by the Seller that the products are manufactured. All shipments, unless otherwise specified, shall be FCA manufacturer's plant per latest INCO terms.

WARRANTY

- Seller warrants that its products and parts when shipped will be free from A. defects in materials and workmanship and its services (including installation, construction and start-up) will be performed in a workmanship. All claims for defective products or parts or services under this warranty must be made in writing immediately upon discovery and, in any event, within one (1) year from start-up or eighteen (18) months from shipment of the applicable item, or the date services are provided whichever occurs first. Defective items must be held for Seller's inspection and returned to the original agreed to point of delivery per latest INCO terms upon request. THE FOREGOING IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES WHATSOEVER, EXPRESS, IMPLIED AND STATUTORY, INCLUDING WITHOUT LIMITATION, THE IMPLIED WARRANTIES OF MERCHANTBLITY AND FITNESS.
- B. Upon Buyer's submission of a claim as provided above and its substantiation, Seller shall at its option either (i) repair or replace its product, part or work at

the original agreed to point of delivery per latest INCO terms, or (ii) refund an equitable portion of the purchase price.

Rotary blower - 11 374 pm 11374 1.03.B & D

- The warranty specified herein shall apply to this contract, but it is specifically C. understood that products sold hereunder are not warranted for operation with erosive or corrosive fluids or those which may tend to buildup within the product quoted. No product or part shall be deemed to be defective by reason of failure to resist erosive or corrosive action of any fluid and Buyer shall have no claim whatsoever against Seller therefore nor for problems resulting from buildup of material within the unit.
- The foregoing is Seller's only obligation and Buyer's exclusive remedy for breach of warranty, and except for remedies permitted under THE CONTRACT PERFORMANCE, INSPECTION AND ACCEPTANCE and the PATENTS D. Clause hereof, the foregoing is Buyer's exclusive remedy hereunder by way of breach of contract, tort or otherwise. In no event shall Buyer be entitled to incidental or consequential damages. Any action for breach of this agreement must commence within two (2) years after the cause of action has accrued.

PATENTS 6.

Seller agrees to assume the defense of any suit for infringement of any United States patents brought against Buyer to the extent such suit charges infringement of an apparatus or product claim by Seller's product in and of itself, provided (i) said product is built entirely to Seller's design, (ii) Buyer notifies Seller in writing of the filing of such suit within ten (10) days after the service of process thereof, and (iii) filing of such suit within ten (10) days after the service or process thereof, and my Seller is given complete control of the defense of such suit, including the right to defend, settle and make changes in the product for the purpose of avoiding infringement. Seller assumes no responsibility for charges of infringement of any process or method claims, nuless infringement of such claims result from following specific instructions furnished by Seller.

- TERMS OF PAYMENT
 - Unless other terms are specified, all payments shall be in U.S. dollars. If delivery is delayed by Buyer, date of readiness for delivery shall be deemed date of delivery for payment purposes. If manufacture is delayed by Buyer, a payment shall be due based upon purchase price and percentage of completion. Balance shall be payable in accordance with terms stated herein.
 - For contracts totaling less than \$100,000 U.S. dollars, all payment shall become B. due thirty (30) days after shipment. For contracts totaling \$100,000 U.S. dollars and greater, special progress
 - payments, as offered by Seller, shall apply. In cases where special terms are not proposed, final payment shall become due thirty (30) days after shipment.
 - (1) In the event any equipment is ready for shipment prior to the scheduled date, any payment not due in accordance with the above terms shall timediately become due and payable upon notification by Seller to buyer that the equipment is ready for shipment.
 - (2) If shipments are delayed by Buyer for any cause whatsoever or are delayed by Seller for any cause whatsoever boyond Seller's control, payments shall become due and payable from the date of notification by Seller and the equipment is ready for shipment. Seller may, at its option, upon Buyer's default in payment hereunder, charge
 - Buyer with any cost incurred by seller incidental to its collection efforts including without limitation, reasonable attorney's fees and court costs.
 - A service fee equal to 2% percent per month shall be charged on all amounts not E. received by the specified due date in order to recover costs and damages incurred as a result of the delay in payment.
- LIMITATION OF LIABILITY 8.
 - THE LIABILITY OF SELLER UNDER THIS AGREEMENT OR WITH RESPECT TO ANY PRODUCTS SUPPLIED OR SERVICES PERFORMED PURSUANT TO THIS AGREEMENT, WHETHER IN CONTRACT, IN TORT, IN STRICT LIABILITY OR OTHERWISE, SHALL NOT EXCEED THE PURCHASE PRICE PAID BY BUYER WITH RESPECT THERETO.
 - IN NO EVENT WILL SELLER BE LIABLE IN CONTRACT, IN TORT, IN B. STRICT LIABILITY OR OTHERWISE FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES, INCLUDING, BUT NOT LIMITED TO, LOSS OF ANTICIPATED PROFITS OR REVENUES, LOSS OF USE, NON-OPERATION OR INCREASED EXPENSE OF OPERATION OF EQUIPMENT, COST OF CAPITAL.

US EXPORT CONTROL COMPLIANCE 9.

Buyer shall comply with all applicable export control and trade embargo laws, rules and regulations, including but not limited to the U.S. Export Administration Regulations, and shall not resell, export, re-export, distribute, transfer or dispose of the ROOTS™ products, directly or indirectly, without first obtaining all necessary written consents, permits and authorizations and completing such formalities as may be required by any such laws, rules and regulations. Failure by Buyer to comply with such laws, rules and regulations shall constitute a material breach of this Agreement. ROOTS' assumes no responsibility or liability for Buyer's failure to obtain required authorizations. Buyer agrees to impose this same compliance requirement in its contracts with third parties pertaining to the ROOTSTM products. These commodities, technology or software shall be exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to U.S. law is prohibited.



No.



*WARRANTY POLICY: REPAIR OR REPLACEMENT PROCEDURE

- 1. The Authorized Distributor of Dresser ROOTS is contacted by customer with a warranty claim for a:
 - URAI[®] & URAI-J[®] Series 2¹/₂-inch through 7-inch gear diameter. Including the Dual Splash Lube (DSL) units.
 - RAM[™] & RAM –J[™] Series 4 ½ through 6-inch gear diameter.

<u>Note</u>: Units not explicitly listed (i.e. mechanical seal gas units including URAI-G[®], water sealed units, steam blowers, DVJ series units, ROOTSFLO[™] & special material units etc...) are specifically excluded from this amended policy and will conform to the General Terms of Sale GTS-5001.

- 2. Distributor must obtain S/N and call Dresser ROOTS Service Manager, Small Rotary Products, to ensure that the Warranty Policy applies and the unit is within the warranty period.
- 3. Distributor receives the failed unit for inspection and disposition by ROOTS' Service Manager, Small Rotary Products. Any freight charges incurred between the Distributor's facility and the Customer's plant are Customer's responsibility. Customer pays all Distributor charges related to removal and installation of the unit repaired or replaced under this warranty.
- 4. Distributor completes warranty inspection report and forwards with failed unit nameplate to Dresser ROOTS Service Manager, Small Rotary Products for processing.

<u>NOTE</u>: If the Distributor does not have necessary repair parts or replacement unit in stock, the Distributor should immediately advise ROOTS' Service Manager, Small Rotary Products.

- 5. The required repair parts or a replacement unit will then be sent to the Distributor FREIGHT PREPAID. Unless Dresser ROOTS factory requests return for further inspection or analysis, the failed parts or unit should be scrapped at Distributor's facility.
- 6. Items A through F of **WARRANTY POLICY AND PROCEDURE WP-5020**, with the exception of Item E, apply as if set out herein in their entirety. Only Item E, "PROCEDURE," of WP-5020 is being expanded for simplicity.

I have read and understand the Warranty Repair or Replacement Procedure.

Signature

Date

Effective 01 June 2002 Supersedes all other policies WP-5020-1 Revision 6 A.6.4 Process Valves

V100 B102 & B104 V200 B22T & B20T V600 B319C

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STOCKHAM TERMS AND CONDITIONS

- 1. **DEFINITIONS:** The following definitions apply:
 - "Crane Energy" means Crane Energy Flow Solutions and includes STOCKHAM.
 - b. "Buyer" means the person, firm, or corporation to whom Crane Energy has offered to sell goods or from whom Crane Energy has received an order to purchase goods. C
 - "Material" means the goods the Buyer is to purchase from Crane Energy.
 - d. "Order" means the Buyer's purchase order and all attachments, exhibits, and other documents referenced herein.
- 2. APPROVAL AND ACCEPTANCE OF ORDERS: All Orders, including any changes thereto, shall be subject to approval and acceptance by Crane Energy.
- 3. PRICES: Prices published or announced by Crane Energy are subject to change without notice. Prices, at the discretion of Crane Energy, may be subject to a surcharge due to the volatility of raw materials and involced as part of the price of the material or as a separate charge
- TAXES: In addition to the stated prices and any other charges due, Buyer shall reimburse Crane Energy for all sales, use, excise, 4. purchase transaction, or any other taxes that Crane Energy must at any time either pay or collect in connection with Material sold by Crane Energy to the Buyer.
- TERMS OF PAYMENT: Crane Energy will determine extension of credit and terms of payment at its sole discretion. Standard Payments 5. shall be due thirty (30) days from the invoice date. Payment must be made in U.S. dollars and by means acceptable to Crane Energy. Overdue payments shall bear interest at the lesser of 1.5% per month or the maximum permitted by law. Buyer WAIVES ANY RIGHT OF SET-OFF AND SHALL MAKE NO DEDUCTIONS FROM PAYMENTS DUE TO CRANE ENERGY OR FOR ANY DAMAGES OF ANY TYPE CLAIMED BY BUYER AGAINST CRANE ENERGY. Pending approval of credit, delivery may be delayed without liability to Crane Energy. If, in Crane Energy's judgment, Buyer's financial responsibility is or becomes impaired or unsatisfactory or if Buyer has failed or fails to perform under any contract, CNVA shall have the right to demand and Buyer shall provide advance payment or security to Crane Energy and Crane Energy may withhold shipment until receipt thereof. Material is subject to shipment in whole or in part, at the option of Crane Energy, and each shipment is subject to immediate invoicing. Crane Energy may, at it discretion, suspend shipment or terminate the Order if any such invoice is not paid according to terms of payment.
- 6. SECURITY INTEREST: Buyer hereby grants to Crane Energy a purchase money security interest in each item of Material. This interest will be satisfied by payment in full to Crane Energy, or, if expressly consented to by Crane Energy in writing, by the Buyer's return of the Material to Crane Energy. Buyer hereby authorizes and empowers Crane Energy to execute on behalf of Buyer and to file with the appropriate governmental authorities any and all financing statements and other documents necessary to perfect Crane Energy's security interest in the Material, for this purpose only, hereby appoints Crane Energy and its representatives and designees as attorney-in-fact, agents and authorized signatories of Buyer with respect to such financing statements and other documents.
- MINIMUM ORDER CHARGE: Orders for valves will be subject to a net minimum invoice charge of \$100. 7.
- 8 DELIVERY AND SHIPMENT OF MATERIAL: Delivery of Material to a common carrier shall constitute delivery thereof to Buyer, and risk of loss shall pass to Buyer at such time. Buyer shall pay all shipping and handling charges. Any claims for damage to or loss of Material in transit shall be filed by Buyer directly with, and shall be the sole responsibility of, the carrier. Shipping schedules are estimates. Crane Energy will use every reasonable means at its disposal to make delivery within the time specified. Shipping schedules are computed from time of Order entry. IN NO EVENT SHALL CRANE ENERGY BE LIABLE FOR DAMAGES OF ANY KIND, LIQUIDATED OR UNLIQUIDATED, INCLUDING CONSEQUENTIAL DAMAGES OR DAMAGES FOR LOSS OF USE OR LOST PROFITS, OR DUE TO FAILURE TO MAKE TIMELY DELIVERY OR MEET SHIPPING SCHEDULES.
- CORRECTIONS: Crane Energy reserves the right to correct clerical and arithmetic or stenographic errors or omissions in Orders, 9 invoices, quotations, price schedules, acknowledgements, or other documents.
- 10. DEFAULT BY BUYER: Upon failure or refusal of Buyer to accept conforming Material, or upon any other default by Buyer, Crane Energy shall be entitled to exercise all remedies of a secured party under the Uniform Commercial Code with respect to the Material as well as any other remedies to which Crane Energy may be entitled by law or in equily, including specific performance, and Crane Energy shall be entitled to recover all costs incurred by it in connection therewith, including reasonable attorney's fees.
- 11. CLAIMS: All claims for shortages or other nonconformity in filling Orders shall be made in writing within ten (10) calendar days after Buyer's receipt of Material.
- 12. RETURN OF MATERIAL AND TERMINATION OF ORDERS:
 - Except as provided in Section 13 below, Buyer shall not be entitled to return any Material without first obtaining written consent from a. Crane Energy.
 - b. Buyer shall not be entitled to terminate the Order or any part thereof. If Buyer seeks to terminate all or any part of an Order prior to delivery, Buyer shall make such request to Crane Energy in writing at once. No Order or part thereof shall be subject to cancellation or termination by Buyer without prior written consent, which may be given, withheld, or conditioned upon payment of a cancellation charge Crane Energy's sole discretion.
 - Material which has been specifically manufactured or modified for Buyer shall not be returnable. C.
 - For Crane Energy to consider Buyer's request to return Material, such Material must be:
 - (1)of Crane Energy's manufacture,
 - (2)in clean, new, saleable condition,
 - (3) shipped from Crane Energy's factory or a Crane Energy service center within twelve (12) calendar months preceding the request to return, and the request will not cause inventory to exceed maximum allowable level,
 - personally inspected by a Crane Energy Sales Representative prior to its return.
 - If a return is allowed, Crane Energy will credit Buyer's account the invoiced price, less 35% handling cost, and less any freight paid e by Crane Energy.
- 13. WARRANTY: Crane Energy warrants that the Material manufactured by it is free from defects in materials and workmanship under normal use and service and that it will function in accordance with Crane Energy's published specifications, if any, for a period of one year after shipment. This warranty is made to the initial Buyer who buys the Material for commercial or industrial purposes only and does not extend to any other person or entity. No warranty whatever is made with respect to Material purchased by Buyer for personal, family, or household use. OUR SOLE AND EXCLUSIVE LIABILITY AND BUYER'S SOLE AND EXCLUSIVE REMEDY UNDER THIS WARRANTY OR ANY WARRANTY IMPLIED BY LAW, AND FOR ANY CAUSE WHATSOEVER. REGARDLESS OF THE FORM OF ACTION, WHETHER IN CONTRACT OR IN TORT, INCLUDING STRICT LIABILITY, AND NEGLIGENCE, SHALL BE LIMITED TO: (1) the repair of the defective Material,

 - (2) replacement of any part or the whole of the Material proven to be defective, or
 - (3) refund of the purchase price of the defective Material.



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STOCKHAM TERMS AND CONDITIONS

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The choice of such remedy shall be determined by Crane Energy at its sole discretion. Buyer must notify Crane Energy within ten (10) calendar days of discovery of any claimed defect. If instructed by Crane Energy to do so, Buyer must return the Material claimed to be defective to our factory at Buyer's cost for inspection. If Crane Energy elects remedies (1) or (2) above, the repaired or replaced Material will be made available to Buyer F.O.B. factory. If Crane Energy elects remedies (2) or (3) above, we will be entitled to keep the defective Material or parts thereof. Buyer shall not be required to deliver defective Material or a defective part to Crane Energy if the Material or part was destroyed as a result of its defect or of any defect in any part covered in this warranty, and Crane Energy is reasonably satisfied that the Material or part was defective at the time of sale. If both of these conditions are met, Crane Energy shall replace such Material or part or refund the purchase price in the same manner provided herein as if Buyer had delivered it to Crane Energy's factory. Except for the warranty of tille, the warranty in this section is made in lieu of all other warranties, express or implied, including, without limitation, the warranties of MERCHANTABILITY and FITNESS FOR ANY PARTICULAR PURPOSE, AND NO OTHER WARRANTY IS MADE OR AUTHORIZED TO BE MADE. Crane Energy also does not warrant that the use or operation of Material will be uninterrupted or trouble free or will meet Buyer's requirements. IN NO EVENT SHALL Crane Energy BE LIABLE OR RESPONSIBLE FOR DAMAGES FOR PERSONAL INJURY, DAMAGES FOR HARM TO PROPERTY, OR FOR CONSEQUENTIAL, INCIDENTAL, PUNITIVE, OR EXEMPLARY DAMAGES INCLUDING, WITHOUT LIMITATION, DAMAGES FOR LOSS OF USE, LOST PROFITS, INTERRUPTION OF BUSINESS, OTHER ECONOMIC LOSS, OR ANY OTHER DAMAGES WHATSOEVER IN CONNECTION WITH THE WARRANTY SET FORTH ABOVE OR IMPLIED BY LAW, OR IN CONNECTION WITH ANY OTHER LIABILITY, REGARDLESS OF THE FORM OF ACTION, WHETHER IN CONTRACT OR IN TORT, INCLUDING, BUT NOT LIMITED TO, STRICT LIABILITY AND NEGLIGENCE. THE WARRANTY AND REMEDY SET FORTH ABOVEARE THE SOLE WARRANTY AND EXCLUSIVE REMEDY AVAILABLE TO BUYER OR ANY OTHER PERSON OR ENTITY. The sole purpose of the stipulated sole and exclusive remedy shall be to provide Buyer with the free repair or replacement of defective Material in the manner provided herein. This exclusive remedy shall not be deemed to have failed of its essential purpose so long as Crane Energy is willing and able to repair or replace defective Material in the prescribed manner. No warranty applies to any Material which has been modified or changed in design or function after leaving Crane Energy's factory or which has been misused, neglected, mishandled, improperly installed, improperly serviced, improperly maintained, operated beyond its design capabilities, or used for other than its intended purposes. Buyer assumes all risk that the Material will not be suitable for Buyer's particular purpose. Buyer shall consult knowledgeable advisors and use its own skill and judgment to select suitable goods, including, but not limited to, size, capacity, and proper type and material of construction for such goods.

- 14. ILLUSTRATIONS: Catalog illustrations are representations of a certain size of each product line but do not necessarily represent all sizes in all details. Crane Energy reserves the right to institute changes in materials, designs, and specifications without notice in keeping with our policy of continuous product improvement.
- 15. EFFECT OF TERMS AND CONDITIONS: The terms and conditions herein contained shall apply to any Order or direction received from Buyer, and any provision or direction from Buyer purporting to modify or change said terms and conditions in any way is objected to and shall not be binding upon Crane Energy. Crane Energy's terms and conditions will be in effect regardless of any provisions to the contrary contained in Buyer's Order or request for shipment.
- 16. ACTS OF GOD, STRIKES, EMBARGOES: The time for Crane Energy to perform shall be extended proportionately as its ability to perform is materially affected by causes beyond its reasonable control, including, but not limited to, any Act of God, or by labor disputes, whether authorized by the applicable bargaining unit or not, by embargoes, trade restrictions, governmental directives, war, riots or insurrections, fire, flood, delays in transportation or failure by suppliers to deliver equipment or supplies.
- 17. WAIVER: Waiver by Crane Energy of any breach of these provisions shall not be construed as a waiver of any other breach.
- 18. ASSIGNMENT: None of Buyer's rights under any Order shall be assigned or otherwise transferred by Buyer to any other person, whether by the operation or law or otherwise, without Crane Energy's prior written approval.
- 19. WEIGHTS: Weights in catalogs, price schedules, quotations, and acknowledgements of all Orders are approximate and in no sense guaranteed. They represent the average weight of products as made from patterns in use at the time weights were compiled.
- 20. SPECIAL CONDITIONS: Any additional cost incurred in packaging or in making any special tests of inspection requested by Buyer in addition to those regularly supplied by Crane Energy will be charged to Buyer. Such tests and inspections will be made only at the factory before the date of shipment.
- 21. STATUTE OF LIMITATIONS: Crane Energy and Buyer expressly agree that any action for Crane Energy's breach of these provisions or any contract of sale with Buyer must be commenced within one (1) year of the date of the alleged breach.
- 22. APPLICABLE LAW / FORUM: Buyer's Order shall be governed by the domestic state laws of the State of Delaware, U.S.A. Crane Energy and Buyer agree that any appropriate state or federal court located in Delaware, U.S.A. shall have exclusive jurisdiction over any case or controversy arising under or in connection with Buyer's Order and shall be a proper forum in which to adjudicate such case or controversy.
- 23. TECHNICAL INFORMATION: Buyer shall hold in confidence any and all technical information proprietary to Crane Energy, including, but not limited to, designs, specifications, and any know-how which is disclosed directly or indirectly, intentionally or unintentionally, to Buyer.
- 24. COMPLIANCE WITH LAW: Buyer shall comply with all laws and other requirements having force of law applicable at any time which affect in any manner Buyer's Order or Buyer's performance there under. Buyer shall notify Crane Energy at once of any governmental action, prohibition, or limitation which affects in any manner Buyer's Order. By placing its Order with Crane Energy, Buyer represents and warrants that it is neither subject to any U.S. embargo or trade prohibition or limitation, nor subject to any embargo or trade prohibition or limitation in which the U.S. participates. Buyer agrees that it will not resell or distribute Material to any individual or entity prohibited from receiving Crane Energy goods or from dealing with Crane Energy under U.S. law or under any embargo or trade prohibition or limitation in which the U.S. participates. Buyer shall indemnify and hold Crane Energy harmless from and against any and all claims, demands, losses, costs, or liability incurred by Crane Energy as a result of Buyer's breach of this provision. Crane Energy reserves the right to cancel Buyer's Order, suspend, or terminate Crane Energy's performance, or take any other action it deems necessary as a result of Buyer's breach of this provision.
- 25. SEVERABILITY: If any provision herein shall be held invalid, illegal, or unenforceable, the validity, legality, and enforceability of the remaining provisions shall not in any way be affected or impaired thereby.
- 26. ATTORNEY'S FEES: Crane Energy shall be entitled to recover its reasonable attorneys' fees incurred in connection with collection of all or a portion of the purchase price and/or reasonable additional charges from Buyer.
- 27. ENTIRETY OF AGREEMENT: These terms and conditions, together with Crane Energy's quote, Buyer's Order, and any specifications, requisitions, drawings, and other related documents attached to Buyer's Order or referred to therein (subject to paragraph 15 above), shall constitute the entire agreement between Crane Energy and Buyer. Any change, amendment, or modification of any of these terms and conditions must be made in writing and signed by Crane Energy.



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V300 Apollo 70-100 series Apollo 70-200 series V301 Apollo 75-100 series V307 Apollo 86-500 series

Conbraco Industries Statement of Warranty & Limitation of Liability

Conbraco Industries Inc. warrants, to its initial purchaser only, that its products which are delivered to this initial purchaser will be of the kind described in the order or price list and will be free of defects in workmanship or material for a period of two years from the date of delivery to you, our initial purchaser.

Should any failure to conform to this warranty appear within two years after the date of the initial delivery to our initial purchaser, Conbraco will, upon written notification thereof and substantiation that the goods have been stored, installed, maintained and operated in accordance with Conbraco's recommendations and standard industry practice, correct such defects by suitable repair or replacements at Conbraco's own expense.

THIS WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ANY IMPLIED WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR OTHER WARRANTY OF QUALITY, WHETHER EXPRESSED OR IMPLIED, EXCEPT THE WARRANTY OF TITLE AND AGAINST PATENT INFRINGEMENT. Correction of nonconformities in the manner and for the period of time provided above, shall constitute fulfillment of all liabilities of Conbraco to our initial purchaser, with respect to the goods, whether based on contract, negligence, strict tort or otherwise. It is the intention of Conbraco Industries, Inc. that no warranty of any kind, whether, express or implied, shall pass through our initial purchaser to any other person or corporation.

LIMITATION OF LIABILITY: Conbraco Industries, Inc. SHALL NOT UNDER ANY CIRCUMSTANCES BE LIABLE FOR SPECIAL OR CONSEQUENTIAL DAMAGES SUCH AS, BUT NOT LIMITED TO, DAMAGES OR LOSS OF OTHER PROPERTY OR EQUIPMENT, LOSS OF PROFITS OR REVENUE, COST OF CAPITAL, COST OF PURCHASED OR REPLACEMENTS GOODS, OR CLAIMS OF CUSTOMERS OF OUR INITIAL PURCHASER, AND ALL OTHERS, SET FORTH HEREIN ARE EXCLUSIVE, AND THE LIABILITY OF CONBRACO WITH RESPECT TO SAME SHALL NOT, EXCEPT AS EXPRESSLY PROVIDED HEREIN, EXCEED THE PRICE OF THE GOODS UPON WHICH SUCH LIABILITY IS BASED.





NIBCO INC. WORLD HEADQUARTERS 1516 MIDDLEBURY STREET ELKHART, IN 46516-4740 USA TECHNICAL SERVICES PHONE: 888.446.4226 FAX: 888.336.4226

V310 T-585-70-W3 S-585-70-W3

Warranty Information

NIBCO LIMITED WARRANTY

Applicable to NIBCO INC. Plumbing Fittings and Valves

NIBCO INC. warrants each NIBCO plumbing plastic fitting (including plumbing valves) to be free from defects in materials and workmanship under normal use and service for a period of five (5) years from the date of purchase.

In the event any defect occurs which the owner believes is covered by this Warranty, the owner should immediately contact NIBCO INC., Technical Services, either in writing or by telephone call, (888) 446-4226 or (219) 523-3480. The owner will be instructed to return said fitting or valve, at the owner's expense to NIBCO INC. or an authorized NIBCO INC. representative for inspection. In the event said inspection discloses to the satisfaction of NIBCO INC., that said fitting or valve is defective, a replacement shall be mailed free of charge to the owner, and NIBCO INC. shall further pay the installing contractor the sum of ten (\$10.00) dollars to apply on the cost of installation of said replacement valve.

NIBCO CLASSIC VALVES ONLY

<u>For the Classic Line Only:</u> NIBCO INC. warrants that al Classic plumbing valves shall be free from defect for as long as the original owner owns this product. In addition to the 5-year \$10.00 limited warranty outlined above, if a defect in a Classic Valve occurs after the end of the 5-year period, NIBCO INC. will replace the valve in issue in the event an inspection by NIBCO INC. or an authorized representative of NIBCO INC. discloses to NIBCO INC.'s satisfaction that said valve is defective. However, the sole warranty for any Classic Valve product failure occurring after the 5-year \$10.00 limited warranty period is product replacement of like grade, quality and function.

TO THE EXTENT PERMITTED BY LAW, THIS WARRANTY SPECIFICALLY EXCLUDES INCIDENTAL AND CONSEQUENTIAL DAMAGES OF EVERY TYPE AND DESCRIPTION RESULTING FROM ANY CLAIMED DEFECT IN MATERIAL OR WORKMANSHIP, INCLUDING BUT NOT LIMITED TO, PERSONAL INJURIES AND PROPERTY DAMAGES. Some states do not allow the exclusion or limitations of incidental or consequential damages, so these limitations may not apply to you. TO THE EXTENT PERMITTED BY LAW, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED IN DURATION.

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NIBCO INC. 1516 WORLD HEADQUARTERS ELKH. USA

1516 MIDDLEBURY STREET Elkhart, in 46516-4740 USA

TECHNICAL SERVICES Phone: 888.446.4226 FAX: 888.336.4226

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Training • Warranty • Technical Services



15202 V330 & V630 Spears True Union Ball Valve RYAN HERCO PRODUCTS STANDARD TERMS & CONDITIONS OF SALE

1. ACCEPTANCE. Unless otherwise stated in a writing signed by Seller's duly authorized agent all quotations covering Seller's products are made and all contracts or orders for said products are accepted and all shipments are made on the condition that the Standard Terms and Conditions of Sale set forth herein shall be applicable. Any term in Buyer's purchase order or acceptance in addition to or not identical with these Terms and Conditions of Sale is objected to and these Terms and Conditions of Sale is objected to and these Terms and Conditions of Sale is objected to and these Terms and Conditions of Sale is objected to and these Terms and Conditions of Sale is objected to and these Terms and Conditions of Sale is objected to and these Terms and Conditions of Sale is objected to and these Terms and Conditions of Sale is objected to and these Terms and Conditions of Sale is objected to and these Terms and Conditions of Sale is objected to and these Terms and Conditions of Sale is objected to and these Terms and Conditions of Sale is objected to and these Terms and Conditions of Sale is objected to and these Terms and Conditions of Sale is objected to and these Terms and Conditions of Sale is objected to and these Terms and Conditions of Sale is addition to or not here the product is objected to a sold hereunder.

2. PRICES. Prices are subject to change without notice, and Seller's price in effect at the time of shipment will apply.

3. CANCELLATION. An order once placed with and accepted by Seller can be cancelled only with Seller's consent and upon payment to Seller of reasonable cancellation charges which shall take into account expenses already incurred, commitments made, and Seller's anticipated profit.

4. TAXES. The amount of any present or future sales, revenue, excise or other tax applicable to the products covered by this order, or the manufacture or sale thereof, shall be added to the purchase price and shall be paid by the Buyer or, in lieu thereof, Buyer shall provide Seller with an appropriate tax exemption certificate.

5. DELIVERY. Shipping dates are approximate and are based upon prompt receipt from Buyer of all necessary information. In no event will Seller be liable for damages of any kind arising out of delay or non-delivery, due to causes beyond its reasonable control including, but not limited to, acts of God, acts of civil or military authority, war, riots, fire, explosion, flood, strike, lockout, injunction, accident, breakage of machinery or apparatus, or inability to obtain fuel, power, raw materials, labor, containers or transportation facilities. In the event of any such delay, the date of delivery shall, at the request of Seller, be deferred for a period equal to the time tost by reason of the delay.

6. PAYMENT.(a) Unless otherwise specified on the invoice, all accounts are due and payable thirty (30) days from the date of invoice. Accounts extending beyond the terms will be subject to a service charge of 1-1/2% per month (18% per annum) or such greater amount as may be authorized by law and specified in the invoice. Discounts for prompt payment do not apply to labor and shipping charges, and no discounts other than those noted on the invoice are authorized. Shipments, deliveries and performance of work shall at all times be subject to the approval of Seller's credit department, and the Seller may at any time decline to make any shipments or deliveries or perform any work, except upon receipt of payment. All lien rights are reserved until full payment of the invoice has been made.

(b) If, in Seller's judgment, the financial condition of the Buyer at any time does not justify continuation of production or shipment on the terms of payment originally specified, the Seller may require full or partial payments in advance and in the event of the bankruptcy or insolvency to the Buyer or in the event any proceeding is brought by or against Buyer under the bankruptcy or insolvency laws, the Seller shall be entitled to cancel any order then outstanding and shall receive reimbursement for its cancellation charges.

(c) Should Seller initiate any legal action or proceeding to collect on any unpaid invoice or to enforce any of the terms hereof, Seller shall be entitled to recover from Buyer all costs and expenses incurred in connection therewith, including court costs and reasonable attorney's fees.

7. CLAIMS AND RETURNS. (a) Claims for shipping damages shall be made against the carrier on all products shipped F.O.B. shipping point. On products shipped F.O.B. destination, Buyer shall notify Seller of shipping damages within ten (10) days from date of receipt and afford Seller a reasonable opportunity to inspect the products. No products shall be returned without Seller's consent.

(b) Claims for shortage or inaccurate filling of orders shall be submitted to Seller within ten (10) days after Buyer's receipt, accompanied by a copy of the invoice or shipper on which the products were purchased. Buyer will then receive from Seller a Returned Goods (RG) authorization number. Products returned without the RG authorization number will be refused. If Seller in good faith determines that any error was not Seller's, a minimum 15% restocking charge will be made to Buyer on any products returned for credit or exchange.

MESSAGE TO OUR CUSTOMERS

At Ryan Herco, we are committed to being a valuable partner in the growth of your company. We continually upgrade our operations and develop our employees to meet your changing requirements. Knowledgeable people who provide prompt, courteous, error-free service are the cornerstone of our company.

Sa Ryan Herco

FLUID FLOW SOLUTIONS

(c) Claims or notices asserting a defective product must be given to Seller immediately upon discovery of such defect, but in any event no more than one year after date of shipment by Seller, and must include a copy of the invoice or shipper on which the products were purchased, evidence that such products were inspected within ten (10) days after Buyer's receipt, and the details of the defect(s) claimed, and afford the Seller a reasonable opportunity to inspect the products.

LIMITATION ON DAMAGES. In no event shall any liability of Seller exceed the purchase price of the product and Seller shall not be liable for incidental, special or consequential damages with respect to the sale or use of the product, including without limitation, labor charges, lost profits, expenses of repair, other costs incident to replacement, or transportation costs incurred in shipping products to or from Seller's plant.

INFORMATION. Seller does not, by any advice or information it may provide regarding the use of any product by Buyer, make any warranty beyond the description on the face hereof including of merchantability or filness for a particular purpose or assume any liability for such advice or information given, orally or in print, or for the results obtained by Buyer. Buyer assumes all risk and liability which may result from the use of any products, whether singly or in combination with other products. No suggestion for product use shall be construed as a recommendation for use in infringement on any existing patent.

(d) Seller is under no obligation to take back material for credit or exchange when the reason for the return was anything other than the Seller's error. At Seller's sole discretion, should a return of this nature be authorized, the items returned must be of current manufacture, in its original packaging with all original manuals and/or documentation, and be in resalable condition. A minimum 15% restocking charge will apply as well as any additional charges necessary to restore items to a resalable condition.

8. LIMITED WARRANTY ON PRODUCTS MANUFACTURED BY SELLER. The Seller warrants to the original purchaser that products of its own manufacture to be delivered hereunder will be free from defects in materials or workmanship under normal use and service for a period of one year from date of shipment. Seller's obligations under this Warranty are limited to replacing or repairing or giving credit for, at its option and at any of its plants, any of said products which shall, within one year after shipment, be returned to Seller's plant of origin, transportation charges prepaid, and which are, after products examination, disclosed to the Seller's satisfaction to be thus defective. This Warranty does not apply to defects caused by shipping damages, or to any products manufactured by Seller which have been subject to improper installation, misuse, neglect, accident, ordinary wear and tear, or Buyer's altempts to use any product beyond its mechanical, thermal or electrical capacity. The aforementioned provisions do not extend the original Warranty period of any product that has either been repaired or replaced by Seller.

THIS LIMITED WARRANTY OF SELLER, SUBJECT TO THE LIMITATION ON DAMAGES, IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED, STATUTORY, OR IMPLIED BEYOND THE DESCRIPTION ON THE FACE HEREOF, INCLUDING THE WARRANTY OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, AND OF ALL OTHER LIABIL-ITIES OR OBLIGATIONS ON THE SELLER'S PART, AND SELLER NEITHER ASSUMES NOR AUTHORIZES ANY OTHER PERSON TO ASSUME FOR IT ANY OTHER LIABILITIES IN CONNECTION WITH THE SALE OF THE SAID PRODUCTS, THIS LIMITED WARRANTY MAY NOT BE VERBALLY CHANGED OR MODIFIED BY ANY REPRESENTATIVE OF SELLER.

9. DISCLAIMER OF SELLER'S WARRANTY ON PRODUCTS MANUFACTURED BY OTHERS. Products not manufactured by Seller are covered, if at all, by the original manufacturer's warranty, copies of which are available on Buyer's request. Seller makes no warranty or representation whatsoever, expressed or implied, beyond the description on the face hereof including the warranty of merchantability and fitness for a particular purpose, with respect to products not manufactured by Seller.

10. APPLICABLE LAW. The validity, performance and construction of these terms and all sales there under shall be governed by the laws of the state in which Buyer's order is accepted by Seller.

CHECK FOR DAMAGE & VERIFY CONTENTS UPON RECEIPT

ANY OBVIOUS DAMAGE TO THE CARTON OR PACKAGES SHOULD BE IMMEDIATELY BROUGHT TO THE ATTENTION OF THE CARRIER DELIVER-ING THE SHIPMENT TO YOU AND NOTED ON THE DELIVERY RECEIPT. IF CONCEALED DAMAGE IS DISCOVERED WHEN MERCHANDISE IN UNPACKED, SAVE THE PACKAGES AND NOTIFY THE CARRIER FOR INSPECTION. YOUR CLAIM FOR DAMAGED MATERIALS SHOULD BE FILED AT ONCE WITH THE TRANSPORTATION COMPANY, AS THE RESPONSIBIL-ITY OF RYAN HERCO PRODUCTS CEASES UPON DELIVERY TO THE CAR-RIER AT THE SHIPPING POINT. SHOULD YOU NEED ASSISTANCE WITH THE CLAIM, WE WILL BE GLAD TO HELP.

CLAIMS FOR SHORTAGES OR INACCURATE FILLING OF ORDERS MUST BE MADE TO RYAN HERCO PRODUCTS WITHIN TEN DAYS AFTER RECEIPT OF GOODS. THERE IS A MINIMUM OF 15% RESTOCKING CHARGE ON ANY UNUSED ITEMS RETURNED FOR CREDIT OR EXCHANGE WHEN RYAN HERCO PRODUCTS CORPORATION IS NOT IN ERROR.

RETURNED GOODS WILL BE ACCEPTED ONLY WITH PRIOR APPROVAL.

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15202



IMPORTANT NOTES ABOUT YOUR WARRANTY AND SAFETY

Replacement Parts

The use of parts and components other than those supplied by **Flowserve Corporation** could severely restrict the operation and performance of this valve. Unauthorized modifications or substitution of components can lead to valve **failure** due to corrosion and/or **premature failure** of the substituted parts.

Selection, Installation, Operation and Maintenance

Flowserve Corporation has established industry leadership in the design and manufacture of its products. When properly selected, each product is designed to perform its intended function safely during its useful service life. However, it is necessary that Flowserve's customers be fully aware of their responsibilities when using these products.

Each Flowserve product may be used in numerous applications under a wide variety of industrial service conditions. Although Flowserve can, and often does, provide general guidelines, it is obviously not possible to provide application specific data and warnings for all conceivable applications. The purchaser/end user must therefore assume the ultimate responsibility for the proper selection, installation, operation and maintenance of the products. Read the appropriate IOM before installing, operating or repairing any valve. The purchaser/end user should train its employees and/or contractors in the safe use of the Flowserve products in connection with the purchaser's manufacturing processes.

Flowserve will continue to provide its customers with the best possible products and service available. We do not recommend substituting surplus or remanufactured valves over new Flowserve valves or those repaired in an authorized service center. Should you have any questions about these provisions or about Flowserve's products in general, please contact your local Flowserve representative, who will be happy to help.

SECTION I

Installation Instructions

- The protective flange covers provided on each valve should remain in place during any storage or handling operations.
- Gaskets are not required for the T-Line valve since the valve liner itself forms a gasket on both flange faces. Gaskets may be used, however, for protection of the liner where frequent disassembly of the associated piping may be required. Gaskets are recommended when the valve is to be installed between smooth face (ground or rigid plastic) or glass lined pipe flanges.
- Care should be used to protect the valve liner and coated plug (where appropriate) from damage during handling.
- 4. When installing the valve between flanges, care should be exercised to note that the valve liner not be allowed to catch on the pipe I.D. and fold over. This will cause severe liner damage and result in flange leakage.
- When tightening the flange bolts, normal wrench torque may be used without fear of damage to the valve or liner.
- Do not run sharp instruments between the valve body and the liner, the liner and the pipe, or between the plug and the liner. This practice will result in severe liner and/or plug damage.

- Valves as shipped are adjusted and pneumatically tested to hold (T-41) 1/2"-8" 150 PSI/(T-43) 1"-6" 300 PSI.
- Plug adjustment at installation should not be required and is not recommended. Increased operating torque will result.
- 9. It is imperative that top cap fasteners be re-torqued prior to installation. (See Table I, page 6.)

SPECIAL NOTE: Consult the piping specifications for proper flange torque and installation procedures. Overtorquing may damage the gasket surface. When mating dissimilar materials, use the lower torque value.

Valves may require adjustment to remain drop tight when operating at the lower end of the temperature range or on extreme temperature cycles.

A WARNING

To avoid personal injury and prevent damage to equipment, do not operate or repair this valve without observing the following procedures outlined in this manual. 15202

V462 Valve Cock Handle 1 yr. warranty thru Holmes

TERMS AND CONDITIONS OF SALE

- United Brass Works, Inc.. agrees to sell products pursuant to its standard terms and conditions, unless it agrees to other terms in writing signed by both parties. The printed provisions on the reverse of any customer Purchase Order or on any other form supplied unilaterally by any customer shall be deemed rejected by United Brass Works, Inc. and shall be void and of no effect.
- Where shown, valves will be shipped in multiples of packaged quantities. Order quantities will be changed to coincide with multiples of packaged quantities.
- 3. All prices are listed net, FOB, Randleman, North Carolina with freight allowed in Bronze and/or Iron Valves of 750 lbs. or more to all points in the U.S. (excluding Alaska and Hawaii) and to the nearest port of embarkation for foreign shipments (including Alaska and Hawaii), on all orders and back orders United Brass' responsibility terminates upon receipt of a bill of lading by the carrier.
- 4. Minimum merchandise invoice amount shall be \$25.00 per order. All orders received for merchandise that totals to less than \$25.00 shall be invoiced at the minimum charge.
- 5. Prices are subject to change without notice and orders will be invoiced at price in effect at time of shipment.
- 6. Terms are thirty days net, provided credit is approved. Where no credit information is available, shipments will be made COD or sight draft Charge accounts are extended to businesses, institutions, and organizations only, not to individuals. To qualify for open account privileges, an account must be rated satisfactory in Dun & Bradstreet or supply names of three commercial vendors who have extended credit. Allow four weeks to establish account when references other than a satisfactory Dun & Bradstreet rating are furnished.
- 7. No material shall be accepted for credit or replacement without prior return authorization being obtained and an RMA number being issued for the material. All materials must be returned prepaid.
- 8. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. During the first ninety (90) days after date of delivery of this product to the original purchaser. United Brass Works, Inc., will remedy any defect or malfunction found therein. However, the original purchaser shall be responsible for all labor costs. United Brass Works, Inc., extends this limited 90-Day Warranty to the original purchaser of this product only, and not to any subsequent transferees.

This warranty does not apply to conditions resulting from improper installation, inadequate maintenance, misuse, abuse, accident or alteration. This is the only warranty applicable to products manufactured by United Brass Works, Inc., and the Company neither assumes nor authorizes anyone to assume for it any other obligation or liability in connection with such products.

ANY IMPLIED WARRANTIES OR MERCHANT-ABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL BE LIMITED INDURATION TO THE PERIOD OF THE ABOVE 90-DAY WARRANTY. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

UNITED BRASS WORKS, INC., SHALL NOT BE LIABLE FOR COMMERCIAL CONSEQUENTIAL DAMAGES SUCH AS PROPERTY DAMAGES AND INCIDENTAL EXPENSES RESULTING FROM BREACH OF THIS WARRANTY. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

- 9. All United Brass merchandise may be returned for credit if unused and in new condition after receipt of prior authorization within 60 days of purchase. Merchandise will not be accepted for return beyond 60 days after purchase. (This does not apply to defective merchandise.) A 15% restocking charge will be levied unless United Brass Works was in error. Please call for Return Material Authorization number before returning merchandise.
- 10. There will be a 15% surcharge on all merchandise drop shipped unless the invoice amount exceeds \$50.00.
- All claims for short shipments must be made within 10 days of receipt of material. Claims made after 10 days of receipt will not be honored.
- 12. United Brass Works, Inc., reserves the right to ship orders by means we deem most expedient and least expensive unless your order contains specific instructions and provided these instructions do not entail additional expense for the company.
- All cancellations must be in writing and any expense incurred processing your order prior to the cancellation shall be invoiced to you.
- 14. All telephone and telegraph orders must be confirmed in writing.
- 15. All orders taken by salesmen are subject to approval by home office.
- 16. United Brass Works, Inc., reserves the right to make partial shipment if such is necessary, unless order has specific instruction to the contrary.
- 17. All delivery dates are approximate and United Brass Works, Inc., is not responsible for failure to meet dates specified.

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ISO 9001 Certified

(2000 Standard)



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Products

TTOQUEL.

New Products Product Search

Commercial Bronze Gate Clobe and Check Valves

Commercial/Industrial Iron Gate Clobe and Check Valves

Industrial Cast Steel Gate Globe and Check Valves

Commercial Ball Valves

High Performance Butterfly Valves

Commercial & Industrial Iron Butterfly Valves

Plumbing and Heating Valves

Y-Strainers

Actuation & Controls

Competitor Cross Reference Engineering Configurator Request a Quote Create a Product Submittal

Literature Request

Price Lists

Terms & Conditions

Terms and Conditions of Acceptance

CANCELLATIONS: Orders accepted by Seller cannot be countermanded, cancelled, changed, or deliveries deferred except with the Seller's consent and upon terms that will indemnify Seller against loss.

CLAIMS: Seller will not be liable for any delay in its performance hereof, or for any damages suffered by Buyer, by reason of such delay, if caused by or arising from, directly or indirect, fires, floods, substantial damages to its plant, accidents, riots, acts of God, war, governmental interference or embargoes, strikes, labor difficulties, shortage of labor, fuel, power, materials, or supplies, transportation delays or any other cause or causes (whether or not similar in nature to any of those herein before specify Ed) beyond its control. OUR RESPONSIBILITY CEASES AFTER DELIVERY TO CARRIER. IF SHIPMENT ARRIVES IN DAMAGED CONDITION, SECURE PROPER NOTATION ON FREIGHT BILL AND FILE CLAIM AGAINST CARRIER. DO NOT RETURN GOODS WITHOUT OUR CONSENT.

CREDITS: Buyer agrees to make prompt payment of invoiced amount due in accordance with the terms of the contract. Seller reserves the right or option to modify, change or withdraw credit terms at any time without notice and to request guarantees, security or any payment in advance or extension of credit. On all past due accounts the legal rate of interest will be added and charged from net due date. Outstanding delinquent balances on all accounts shall, in addition to the above mentioned monthly interest charge, also include all costs of collection so incurred by Seller at any level of enforcement.

DESIGN: Hammond Valve, reserves the right to change design, specification, or materials without notice, due to a research and development program of continuous product improvement and reserves all rights to label products covered hereunder with appropriate directions or warnings as may be required in its opinion.

LIMITED WARRANTY: (for consumer, personal, family or household): Seller warrants the product to be free from defects in workmanship and material, and Seller will, without charge, repair the returned product which, upon inspection at Seller's premises, is found to have a defect, provided written notice thereof is given to Seller by buyer and the product is returned within 12 months after date of purchase. Notices and returns are to be made to Hammond Valve. Buyer's remedy for breach of this warranty is limited to such repair, but Seller will replace the returned product with an identical or conforming product where repair is unfeasible. This warranty does not cover deterioration by erosion or cutting or severing of resilient components or any cause of failure other than defective material or workmanship. Damage and/or labor charges incurred by Buyer incidental to repair or replacement are not included herein and are specifically negated. This warranty shall also not apply where the product after purchase has been damaged by accident, careless handling or improper application, installation or use. Buyer assumes sole responsibility for the use or misuse of the product after purchase. Seller shall not be liable for incidental or consequential damage of any kind. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THAT THE LIMITATION ON EXCLUSION MAY NOT APPLY TO YOU. This warranty is extended only to the original retail purchaser of the product and his lawful successors utilizing same for personal, family, or household purposes for the balance of the warranty period. Any implied warranties construed to be applicable under State law are limited to both the time and terms of this express Limited Warranty. Where State laws may vary, return, repair or replacement of product shall be in accordance therewith as appropriate.

ORDER AND QUOTATIONS: All orders and quotations are subject to approval and acceptance by Hammond Valve. Seller's published prices are subject to change without notice, AND WILL Page 28 of 50 BE INVOICED AT THOSE PRICES IN EFFECT AT TIME OF SHIPMENT. Prices include Seller's standard commercial packaging unless stated otherwise. Seller reserves the right to correct clerical or stenographic errors on all documents.

PATENTS: No sale of goods covered by this order shall grant to Buyer or anyone else, any license or right of any kind under any patent owned or controlled by Seller or under any patent which Seller has a license. Buyer agrees to indemnify Seller against, and save Seller, harmless from, any and all claims, liabilities, losses, or damages, sustained or incurred by Seller for, or by reason of any alleged patent infringement arising from the manufacture or sale of any product furnished Buyer which is not part of Seller's standard line offered by it to the trade generally in the usual course of Seller's business and to defend at Buyer's own expense any actions which may be brought against Seller, for or by reason of, such alleged infringement. **REPAIRS:** All repairs are made on F.O.B. factory basis and transportation charges on materials returned for repairs to be prepaid. Where State laws may vary, return, repair or replacement shall be in accordance therewith as appropriate.

RETURNED GOODS:

SELLER'S WRITTEN AUTHORIZATION MUST BE OBTAINED before goods are returned for credit or exchange. (Full Cartons Only). Returns must be made 180 days from date of the original shipment.

Goods returned to accommodate purchases will be credited at invoice price or prevailing price at time of return whichever is lower. A minimum charge for inspection and handling of 25%, plus freight both ways and expense incurred in restoring goods to saleable conditions will be assessed on returns which are approved.

Credit allowed on returned goods will be a material credit to be applied on future orders Obsolete goods, or goods made on special order, and modifications of regular goods are not returnable.

TAXES: Prices on the merchandise described herein are exclusive of all city, state and federal taxes including without limitation, Federal, State or municipal taxes on manufacturing, sales, receipts, gross income, occupation, use and similar taxes and exercises. Such tax or taxes not included in Seller's prices by express notation thereof will be added to the invoice as a separate charge and paid by Buyer.

TERMS: Multi-Turn and Quarter-Turn Valves: 30 days net.

Parts-minimum order \$100.00 net minimum value.

Complete valves-Minimum order \$200.00 net minimum value.

Full freight Allowed order is \$5,000 net.

NOTE: 5% SURCHARGE WILL BE APPLIED AGAINST ORDERS FOR BROKEN CARTON QUANTITIES. Prepaid Freight or cartage charges, which are added to the invoice, are not subject to cash discount.

FREIGHT: Freight allowed orders will be shipped via the carrier of our choice. If requested to ship other than our choice, any additional freight charges incurred must be borne by customer. Freight is not allowed on UPS, Parcel Post or air shipments.

WARRANTY: (NON-CONSUMER): Seller warrants the merchandise to be free from defects in workmanship and material and Seller will without charge repair any returned merchandise which upon inspection at Seller's factory is found to have such a defect, provided written notice thereof is given to Seller by Buyer and the merchandise is returned within 12 months after date of delivery hereunder. Buyer's remedy for breach of this warranty is limited to such repair, but Seller at its option may replace the returned merchandise with conforming goods. Damage and/or labor charges incurred by Buyer incidental to repair or replacement are not included herein and are specifically negated. This warranty shall not apply where the merchandise after delivery has been damaged by accident, careless handling, or improper application, installation or use. Buyer assumes sole responsibility for all consequences of the use or misuse of the merchandise by Buyer, its employees or agents, and Seller shall not be liable under any circumstances for incidental or consequential damages of any kind except as above set forth. SELLER MAKES NO WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PAR-TICULAR PURPOSE nor is there any other warranty, express or implied.

(NOTE: In the event that the merchandise covered by this Customer Acknowledgement is intended for consumer, personal, family, or household use. then the terms of the LIMITED Page 29 of 50

Terms and Conditions | Hammond Valve Corporation 15202

warranty (as outlined in No.5) shall apply thereto in place of the foregoing.) Effective with publication hereof it is the announced and declared policy of Hammond Valve, New Berlin, Wisconsin, a Wisconsin corporation, that it will determine with whom it shall do business and that this unilateral declaration is applicable and effective to any party regardless of nature, size or identity and regardless of any past or prior customer relationship. Errors and Shortages: No claims for shortages, receipt of incorrect product, or clerical errors or otherwise, will be allowed unless reported in writing no later than thirty (30) days after Buyer's receipt of product. Issuance of credit is dependent upon the Company's approval. Rev 02/19/2007

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PENN-TROY MANUFACTURING, INC. (570)-297-2125 FAX (570)-297-4136 an equal opportunity/affirmative action employer e-mail penntroy@epix.net

P O BOX 187 650 RAILROAD ST., TROY, PA 16947

WARRANTY POLICY

PENN-TROY warrants for one year from date of shipment PENN-TROY's manufactured products to the extent that PENN-TROY will replace those having defects in material or workmanship when used for the purpose and in the manner which PENN-TROY recommends. If PENN-TROY examination shall disclose to its satisfaction that the products are defective, and an adjustment is required, the amount of such adjustment shall not exceed the net sales price of the defective products or workmanship or damage resulting from the same. PENN-TROY warrants the products which it sells of other manufacturers to the extent of the warranties of their respective makers. Where engineering design or fabrication work is supplied, buyer's acceptance of PENN-TROY's design or delivery of work shall relieve PENN-TROY of all further obligation, other than as expressed in PENN-TROY's product warranty.

THIS IS PENN-TROY'S SOLE WARRANTY. PENN-TROY MAKES NO OTHER WARRANTY OF ANY KIND, EXPRESSED OR IMPLIED: AND ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE WHICH EXCEED PENN-TROY'S AFORESTATED OBLIGATION ARE HEREBY DISCLAIMED BY PENN-TROY AND EXCLUDED FROM THIS WARRANTY. PENN-TROY neither assumes, nor authorizes any person to assume for it, any other obligation in connection with the sale of its engineering design or products. This warranty shall not apply to any products or parts of products which **a**: have been repaired or altered outside of PENN-TROY's factory without prior written authorization from PENN-TROY; or **b**: have been subjected to misuse, negligence or accidents; or **c**: have been used in a manner contrary to PENN-TROY's instructions or recommendations. PENN-TROY shall not be responsible for design errors due to inaccurate or incomplete information supplied by buyer or its representatives.

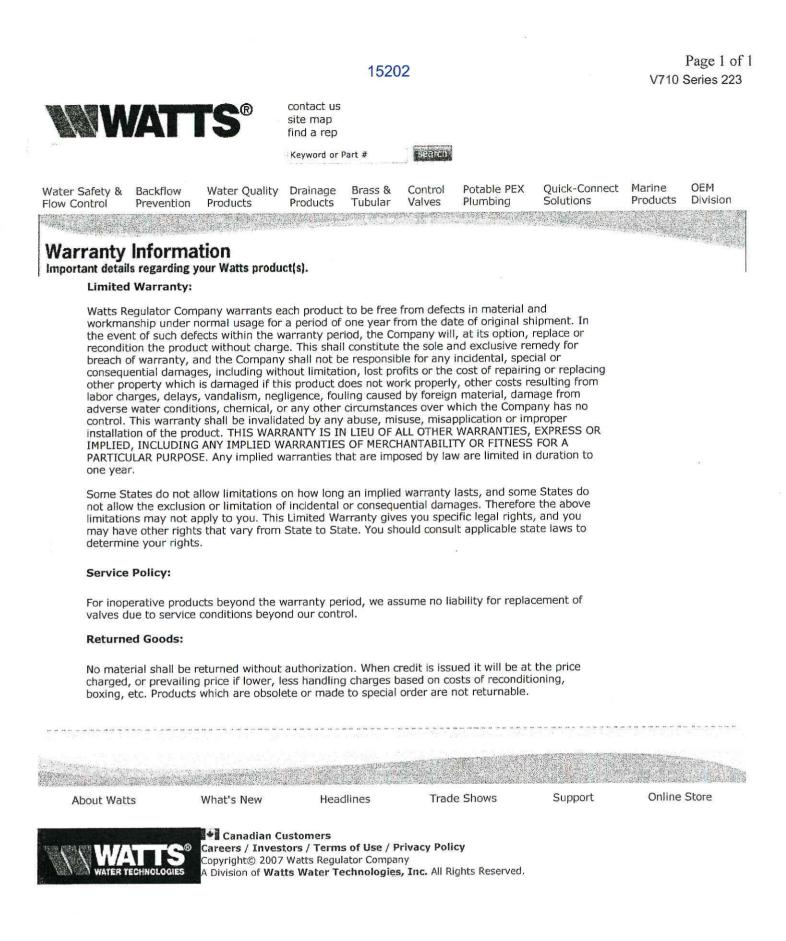
PENN-TROY will not be liable for any loss, damage, cost of repairs, incidental or consequential damages of any kind, whether based upon warranty (except for the obligation accepted by PENN-TROY under WARRANTY above) contract or negligence, arising in connection with design, manufacture, sale, use or repair of the products or of the engineering designs supplied to buyer.

TROY VALVE

BICERA VALVE

CONTRACT MANUFACTURING

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A.7 Other Non-Process Equipment

A.7.1 Plant Water Pressure Tank A.7.2 Expansion Tank

pressure truck

ROL INC. LIMITED PRODUCT WARRANT

Products covered: all Products manufactured by AMTROL Inc. ("AMTROL") .

and A-7.2

This warranty cannot be transferred - it is extended only to the original Purchaser or First User of the Product. By accepting and keeping this Product you agree to all of the warranty terms and limitations of liability described below.

IMPORTANT WARNING - READ CAREFULLY THE INSTALLATION, OPERATING AND MAINTENANCE INSTRUCTIONS MANUAL ("MANUAL") to avoid serious personal injury and/or property damage and to ensure safe use and proper care of this product.

Who Receives AMTROL's Product Warranty

All purchasers or first users of the new Product. The Warranty is non-transferable.

What is covered by this Warranty

AMTROL warrants to the purchaser or first user of the new Product that at the time of manufacture, the Product is free from defects in material and workmanship. Any warranty claim must be made within one (1) year unless another time period is set forth in the Manual, measured from the time the Product was purchased.

What AMTROL Will Do If You Have a Covered Warranty Claim

In the event of a breach of the foregoing warranty, AMTROL will at its option <u>either</u> make repairs to correct any defect in material or workmanship <u>or</u> supply and ship either new or used replacement parts or products. AMTROL will not accept any claims for labor, property damage or other costs.

What This Warranty Does Not Cover - Exclusions and Limitations

This Warranty does not cover any claim unless it was caused by a defect in material or workmanship during the warranty period. In addition, this Warranty shall not apply:

- if the Product is not correctly installed, operated, repaired or maintained as described in the Manual provided with the Product;
- to any failure or malfunction resulting from abuse (including freezing); improper or negligent: handling, shipping (by anyone other than AMTROL), storage, use, operation, accident; or alteration, lightning, flood or any other environmental condition; ٠
- to any failure or problem resulting from the use of the Product for any purpose other than those specified in the accompanying Manual or alteration of any part of the product;
- if the Product is used anywhere except the United States, its territories or possessions, or Canada;
- this Warranty does not cover labor costs, shipping charges, service charges, delivery expenses, administrative fees or any costs incurred
- in removing or reinstalling the Product; this Warranty does not cover any claims submitted to AMTROL or an AMTROL-authorized distributor or retailer more than 30 days after .
- expiration of the applicable warranty time period described in this Warranty ; this Warranty also does not cover repair or replacement costs not authorized in advance by AMTROL.

Additional Warranty Limitations

ALL IMPLIED WARRANTIES, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE SPECIFICALLY DISCLAIMED. Some states do not allow limitations on how long an implied Warranty lasts, so the above limitation may not apply to you.

Limitations of Remedies

THE REMEDIES CONTAINED IN THIS WARRANTY ARE THE PURCHASER'S OR FIRST USER'S EXCLUSIVE REMEDIES. IN NO CIRCUMSTANCES WILL AMTROL BE LIABLE FOR MORE THAN, AND PURCHASER-FIRST USER'S REMEDIES SHALL NOT EXCEED, THE PRICE PAID FOR THE PRODUCT. IN NO CASE SHALL AMTROL BE LIABLE FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES, WHETHER RESULTING FROM NONDELIVERY OR FROM THE USE, MISUSE, OR INABILITY TO USE THE PRODUCT OR FROM DEFECTS IN THE PRODUCT OR FROM AMTROL'S OWN NEGLIGENCE OR OTHER TORT. This exclusion applies regardless of whether such damages are sought for breach of warranty, breach of contract, negligence, strict liability, in tort or under any other legal theory. Such damages include, but are not limited to, inconvenience, loss or damage to property, mold, loss of profits, loss of savings or revenue, loss of use of the Products or any associated equipment, facilities, buildings or services, downtime, and the claims of third parties including customers. Some states do not allow the limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

What To Do If You Have a Problem Covered By This Warranty

Any covered Warranty service must be authorized by AMTROL. Contact the person from whom you purchased the Product, who must receive authorization from an AMTROL distributor or AMTROL. If you do not receive a prompt response, call AMTROL directly at 877-517-9673. Notice of a Warranty claim should be submitted by the authorized distributor to AMTROL at the following address:

AMTROL Inc., Warranty Claim Dept. 1400 Division Rd., West Warwick, RI 02893

Before AMTROL determines to provide any replacement part or Product, it may as a pre-condition to making such a determination require that the warranty claimant ship the Product, postage prepaid to an authorized AMTROL distributor, or to AMTROL and provide proof of purchase evidenced by the original sales receipt or Product registration.

Replacement Product Warranty

In case of replacement of a Product or any component part, AMTROL reserves the right to make changes in the design, construction, or material of the substitute components or products, which shall be subject to all of the terms and limitations of this Warranty, except that the applicable warranty periods shall be reduced by the amount of time the warranty claimant owned the product prior to submitting notification of the warranty claim.

PRODUCT	MODELS	DURATION	
Well-X-Trol®	WX-100, WX-200, WX-300 Series	Five (5) Year Limited Warranty	
Champion [®]	All	Five (5) Year Limited Warranty	
Wel-Flo [®]	All	Five (5) Year Limited Warranty	
Retention Tanks	All RT and EC Series	Three (3) Year Limited Warranty	
Residential Pressuriser	All RP Series, All RP-M Series	Two (2) Year Limited Warranty	
Ex-trol [®]	15, 30, 60, 90, 1500, 3000, 6000	Five (5) Year Limited Warranty	
Fill-Trol [®]	109, 110, 111, 112, 109-P, 110-P, 111-P	Five (5) Year Limited Warranty	
Therm-X-Trol®	ST-5, ST-12, ST-25V	Five (5) Year Limited Warranty	
Boilermate [®] Classic	WH Model Numbers Covered: WH-7Z, WH7-ZDW, WH7-P, WH7-L, WH7-LDW, WH-9L, WH-9LDW	Limited Lifetime Warranty on Heat Exchanger and Tank Assembly	
Boilermate [®] Classic and Commercial	WHS80-ZCDW, WHS60-ZCDW, WHS120-ZCDW, WH7C, WH7CDW, or if you are not a homeowner-purchaser (for example, if you purchased the Product for re-sale, or a commercial, industrial, non-residential, multi-unit or rental property application).	Five (5) year Limited Warranty on Heat Exchanger and Tank Assembly	
Boilermate [™] Premiere Model Numbers Covered: WHS80-Z, WHS80-ZDW, WHS80, WHS80-DW, WHS60-Z, WHS60-ZDW, WH WHS60-DW, WHS120, WHS120-Z, WHS120-ZDW		Ten (10) Year Limited Warranty on Hea Exchanger and Tank Assembly	
All Other Products	If Not Specified Above	One (1) Year Limited Warranty	

AMTROL Inc.

103

 1400 Division Road • W. Warwick, Rhode Island 02893
 MC #8015

 Telephone • 401-884-6300
 Fax • 401-885-2567

 The AMTROL logo, Well-X-Trol, Champion, Wel-Flo, Ex-trol, Fill-Trol, Therm-X-Trol, and Boilermate are registered trademarks of AMTROL Inc.

A.7.3 Water Heater

A.7.3

COMMERCIAL ELECTRIC STORAGE HEATERS 125 thru 10,000 GALLON MODELS

limited warranty installation operation maintenance checklist



CORPORATION

CONSUMER PRODUCTS DIVISION KANKAKEE, IL NEWARK, CA SEATTLE. WA STRATFORD, ONTARIO, CANADA VELOHOVEN, THE NETHERLANDS

LIMITED WARRANTY

A. O. Smith Coorporation, the warrantor, extends the following LIMITED WARRANTY to the owner of this water heater:

1. THE TANK

If the glass-lined tank in this water heater shall prove upon examination by the warrantor to have leaked due to natural corrosion from potable If the glass-lined tank in this water neater shall prove upon examination by the warrantor to have leaked due to natural corrosion from potable water therein, during the first THREE years after initial installation, the warrantor will at its option, repair it or provide a replacement tank less elements and controls of equivalent size and then current model. Some government agencies are requiring energy efficient standards for water heaters. In the event regulations prohibit sale of a model of equivalent size and construction, A. O. Smith will provide a model which complies with the regulations of your area, in which case the consumer will be charged the difference in price between the like replacement and the energy efficient model required. The warranty on the repair or replacement of the part, portion or tank will be limited to the uperplace and the energy efficient model required. The warranty on the repair or replacement of the part, portion or tank will be limited to the unexpired term of the original warranty.

2. ALL OTHER PARTS

If within ONE year after initial installation of this water heater, any part or portion shall prove upon examination by the warrantor to be defective in material or workmanship, the warrantor will repair or replace such part or portion at its option. The warranty on the repair or replacement of the part, portion or tank will be limited to the unexpired term of the original warranty.

CONDITIONS AND EXCEPTIONS

This warranty shall apply only when the water heater is installed in accordance with local plumbing and building codes, ordinances and regulations, the printed instructions provided with it and good industry practices. In addition, a temperature and pressure relief valve, approved by the American Society of Mechanical Engineers, must have been installed. a. This warranty shall apply only when the heater is used:

- (1) at temperatures not exceeding the maximum setting of its control;
- (2) at water pressure not exceeding the working pressure shown on the water heater; (3) when filled with potable water, free to circulate at all times and with the tank free of damaging scale deposits;
- (4) in a non-corrosive and non-contaminated atmosphere;
- Any accident to the water heater, any misuse, abuse (including freezing) or alteration of it, any operation of it in a modified form, or any at-tempt to repair tank leaks will vold this warranty. (5) in the United States, its territories or possessions, and Canada. b.

4. SERVICE AND REPAIR EXPENSE

Under this limited warranty the warrantor will provide only repair or a replacement tank or part thereof. The owner is responsible for all other costs. Such costs may include but are not limited to:

- a. Labor charges for service, removal, repair, or reinstallation of the tank or any component part; b. Shipping, delivery, handling, and administrative charges for forwarding the new tank or replacement part from the nearest distributor and
- returning the claimed defective tank or part to such distributor. c. All cost necessary or incidental for any materials and/or permits required for installation of the replacement tank or part.

Implied warranties, including any warranty of merchantability imposed on the sale of this heater under state law are limited to one (1) year dur-5. LIMITATION ON IMPLIED WARRANTIES ation for the heater or any of its parts. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

6. CLAIM PROCEDURE

Any claim under this warranty should be initiated with the dealer who sold the heater, or with any other dealer handling the warrantor's products. If this is not practicable, the owner should contact:

U. S. Customers except California A. O. Smith Corporation P. O. Box 28 Kankakee, Illinois 60901

California Customers Only A. O. Smith Corporation P. O. Box 484 Newark, California 94560 Telephone: (415) 792-1345 Canadian Customers A. O. Smith Corporation P. O. Box 310, 768 Erie Street Stratford, Ontario, Canada N5A 6T3 Telephone: (519) 271-5800

a. The warrantor will only honor replacement with identical or similar tank or parts thereof which are manufactured or distributed by the warrantor, b. Dealer replacements are made subject to in-warranty validation by warrantor.

7. DISCLAIMERS

NO OTHER EXPRESS WARRANTY HAS BEEN OR WILL BE MADE IN BEHALF OF THE WARRANTOR WITH RESPECT TO THE HEATER OR THE INSTALLATION, OPERATION, REPAIR OR REPLACEMENT OF THE TANK OR PARTS. THE WARRANTOR SHALL NOT BE RESPON-SIBLE FOR WATER DAMAGE, LOSS OF USE OF THE UNIT, INCONVENIENCE, LOSS OR DAMAGE TO PERSONAL PROPERTY, OR OTHER CONSEQUENTIAL DAMAGE, THE WARRANTOR SHALL NOT BE LIABLE BY VIRTUE OF THIS WARRANTY OR OTHERWISE FOR DAMAGE TO ANY PERSONS OR PROPERTY, WHETHER DIRECT OR INDIRECT, AND WHETHER ARISING IN CONTRACT OR IN TORT.

a. Some states do not allow the exclusion or limitation of the incidental or consequential damage, so the above limitation or exclusion may not

b. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Fill In the following for your own reference. Keep it. Registration is not a condition of warranty. The model and serial number are found on the ster's rating plate.

leater o raing prator			1114 00404	
OWNED: EDA LISEPA	1200 SIXTH AVE	SFATTLE.	WA 98101	

	EEP THIS WARRANTY AND MANUAL POSTED ADJACENT TO THE HEATER FOR UTURE REFERENCE WHENEVER MAINTENANCE, ADJUSTMENT OR SERVICE IS EQUIRED. BE SURE YOUR DEALER HAS FILLED IN THIS WARRANTY.	PART NO. 60047-005 REV. 2
City end State TACOMA, WA	THE HEATER FOR	
		<u>zıp98411</u>
Dealer's Address: 2909 WILK	ESON D1.	00411
2000 MITT	FCON ST	Phone No. 253-272-3163
Dealer's Name: DIACI IIOI	10110 000	050 070 0160
Model NoSTACY PLUI	ABING SUPPLY	
Model No. DVE-250	Sortal No	
DITE OFO		ate installed $3 - 27 - 08$
		2 27 00

A.7.4 Plumbing Fixtures

A.7.4

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CHICAGO FAUCET LIMITED WARRANTY

The CHICAGO FAUCET COMPANY ("Chicago Faucets") extends to the original consumer the following warranties for Genuine Chicago Faucets manufactured products and components, or other components under the Chicago Faucets Warranties, (collectively, the "Products") used in commercial or residential applications:

Lifetime Faucet Warranty The "Faucet", defined as any metal cast, forged, stamped of formed portion of the Product, not including electronic or moving parts or water restricting components, or other components covered under the Chicago Faucet warranties, is warranted against manufacturing defects for the life of the Product.

Five Year Cartridge Warranty - Commercial The "Cartridge", defined as the metal portion of any Product typically referred to by the product numbers containing 1-099XT and 1-100X, excluding any rubber or plastic components, is warranted against manufacturing defects for a period of five (5) years from the date of Product purchase. All Cartridges included in Chicago Faucet's Single Control or Shower Products are also warranted against manufacturing defects for a period of five (5) years from the date of Product purchase.

Lifetime Cartridge Warranty - Residential For products used in residential applications, the "Cartridge", as described above, is warranted for the lifetime of the faucet

One Year Finish Warranty - Commercial For Products used in commercial applications, the finish of the Product is warranted against nufacturing defects for a period of one (1) year from the date of Product purchase.

Five Year Finish Warranty - Residential For Products used in residential applications, the finish of the Product is warranted against manufacturing defects for a period of five (5) years from the date of Product purchase.

Other Warranties All other Products not covered above are warranted against manufacturing defects for a period of one (1) year from the Product

Restrictions Apply For complete warranty details, contact your Chicago Faucets sales representative or Chicago Faucets, Consumer Affairs, 2100 S. Clearwater Drive, Des Plaines, Illinois, 60018.

GARANTIA LIMITADA DE CHICAGO FAUCETS

La CHICAGO FAUCET COMPANY ("Chicago Faucets") le otorga al comprador original las siguientes garantias para los productos y componentes auténticos fabricados por Chicago Faucets o demás componentes vendidos bajo las Garantias de Chicago Faucets (colectivamente denominados los "Productos") utilizados en aplicaciones comerciales o residenciales:

Garantia de los Grifos de por vida El "Grifo" (definido como cualquier porción fundida, forjada, estampada o formada en metal del Producto, sin incluir plezas electrónicas o móviles ni tampoco los componentes que restrinjan el flujo del agua u otros componentes cubiertos bajo otras garantías de Chicago Faucets) está garantizado contra defectos de fabricación durante toda la vida del Producto.

Garantía de los Cartuchos por cinco años - Aplicaciones Comerciales El "Cartucho" (definido como la porción metálica de cualquier Producto al que se le denomina típicamente por los números de producción que contienen 1-099XT y 1-100XT, excluyendo cualquier componente de plástico o de caucho) está garantizado contra defectos de fabricación durante un período de cinco (5) años contados a partir de la fecha de compra del Producto, Todos los Cartuchos incluidos en los Productos para Ducha (Shower) o los Productos de un Solo Control (Single Control) de Chicago Faucets también están garantizados contra defectos de fabricación durante un período de cinco (5) años contados a partir de la fecha de compra del Producto.

Garantía de los Cartuchos de por vida - Aplicaciones Residenciales Para los Productos usados en aplicaciones residenciales, el "Cartucho", tal como se le describió en el párrafo anterior, está garantizado durante toda la vida del Grifo.

Garantia del Acabado por un año - Aplicaciones Comerciales Para los Productos usados en aplicaciones comerciales, el acabado del Producto está garantizado contra defectos de fabricación durante un periodo de un (1) año contado a partir de la fecha de compra del Producto. Garantía del Acabado por cinco años - Aplicaciones Residenciales, Para los Productos usados en aplicaciones residenciales, el acabado del Producto está garantizado contra defectos de fabricación durante un período de cinco (5) años contados a partir de la fecha de compra del Producto

Otras Garantías Todos los demás Productos que no están cubiertos por las disposiciones anteriores están garantizados contra defectos de fabricación durante un periodo de un (1) año contado a partir de la fecha de compra del Producto.

Pueden Aplicarse Restricciones

Para obtener detalles completos sobre las garantías, póngase en contacto con su representante de ventas de Chicago Faucets o directamente con Chicago Faucets, enviando una carta a: Consumer Affairs, 2100 S. Clearwater Drive, Des Plaines, Illinois, 60018.

GARANTÍE LIMITÉE DU ROBINET CHICAGO FAUCETS

CHICAGO FAUCET COMPANY ("Chicago Faucets") offre au consommateur original les garanties suivantes pour les produits et éléments voir authentiques fabriqués par Chicago Faucets, ou les autres éléments sous min. Garanties de Chicago Faucets, (ensemble, les "Produits") utilisés à des fins commerciales ou résidentielles:

Garantie à vie du robinet Le "Robinet", defini comme toute partie en métal coulé, forgé, matricé ou ouvré du Produit, à l'exclusion des pièces électroniques ou mobiles ainsi que les éléments de restriction d'eau ou les éléments mentionnés dans les garanties de Chicago Faucet, est garantie à vie contre tout vice de fabrication.

Garantie de cinq ans de la cartouche - utilisations commerciales La "Cartouche", defini comme la partie en métal de tout dont les numeros de référenca Produit contiennent 1-099XT et 1-100XT, à l'exclusion des éléments de caoutchouc ou de plastique, est garantie contre tout vice de fabrication pour une période de cinq (5) ans à compter de la date d'achat du Produit. Toutes les carouteches incluses dans les Produits à contrôle unique ou Produits pour la douche sont garanties aussi contre tout vice de fabrication pour une période de cinq (5) ans à compter de la date d'achat du Produit.

Garantie à vie de la cartouche - utilisations résidentielles Pour les produits à usage résidentiel, la "Cartouche", defini cl-dessus, est garantie à vie contre tout vice de fabrication.

Garantie d'un an - utilisations commerciales La finition des Produits utilisés à des fins commerciales est garantie contre tout vice de fabrication pour une période d'un (1) an à compter de la date d'achat du Produit.

Garantie de cinq ans - utilisations résidentielles La finition des Produits à usage résidentiel est garantie contre tout vice de fabrication pour une période de cinq (5) ans à compter de la date d'achat du Produit.

Autres garanties Les Produits qui ne sont pas mentionnés ci-dessus sont garantis contre tout vice de fabrication pour une période d'un (1) an à compter de la date d'achat du Produit.

Certaines restrictions s'appliquent

Pour obtenir des renseignements détaillés sur les garanties, contactez votre revendeur Chicago Faucets ou Chicago Faucets, Consumer Affairs, 2100 S. Clearwater Drive, Des Plaines, Illinois 60018.



The Chicago Faucet Company 2100 Clearwater Drive Des Plaines, IL 60018-5999 Phone 847/803-5000 • Fax: 847/298-3101

Last As Long As the Building

English | Español

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SH-1 WC-1

You are here: Home Page > Sloan Warranty

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💿 Natl. Rep	air Parts Dist.
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Sloan <u>HEALTHMINDER</u>™ products cover your hygiene needs with soap and fragrance dispensers, hand sanitizers, cleaners/deodorizers, consumables and more.

Architects! Take our CEU now!

LIMITED WARRANTY

Unless otherwise noted Sloan Valve Company warrants its products to be made of first class materials, free from defects of material or workmanship under normal use and to perform the service for which they are intended in a thoroughly reliable and efficient manner when properly installed and serviced, for a period of three years (1 year for special finishes) from date of purchase. During this period, Sloan Valve Company will, at its option, repair or replace any part or parts which prove to be thus defective if returned to Sloan Valve Company, at customer's cost, and this shall be the sole remedy available under this warranty. No claims will be allowed for labor, transportation or other incidental costs. This warranty extends only to persons or organizations who purchase Sloan Valve Company's products directly from Sloan Valve Company for purpose of resale. This warranty does not cover the life of batteries.

THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF. IN NO EVENT IS SLOAN VALVE COMPANY RESPONSIBLE FOR ANY CONSEQUENTIAL DAMAGES OF ANY MEASURE WHATSOEVER.

Page 1 of 2

Your Country



Powers Support: Warranty Information





INSTALLATION, OPERATION & MAINTENANCE INSTRUCTIONS

1455 Kleppe Lane •Sparks, NV 89431-6467 •(775) 359-4712 •Fax (775) 359-7424 HAWS AG •Bachweg 3 •CH-3401 Burgdorf • Switzerland Haws Mfg. Pte Lt. •2A Sungei Kadet Drive •Singapore 729554 Avlis-Avenido Senador, Testonio Vilela •505 Jardim Aeroporto • Itu, S.P. 13304-550 •Brasil E-mail: <u>haws@hawsco.com</u> • website: <u>www.hawsco.com</u>

No. 2076304(13)

15410

Model 1001/1001BP/1001HPS Drinking Fountain

NOTE TO INSTALLER: Please leave this information with the Maintenance Department.

LIMITED WARRANTY

HAWS® warrants that all of its products are guaranteed against defective material or poor workmanship for a period of one year from date of shipment. HAWS liability under this warranty shall be discharged by furnishing without charge F.O.B. HAWS Factory any goods, or part thereof, which shall appear to the Company upon inspection to be of defective material or not of first class workmanship, provided that claim is made in writing to company within a reasonable period after receipt of the product. Where claims for defects are made, the defective part or parts shall be delivered to the Company, prepaid, for inspection. HAWS will not be liable for the cost of repairs, alterations or replacements, or for any expense connected therewith made by the owner or his agents, except upon written authority from HAWS, Sparks, Nevada. HAWS will not be liable for any damages caused by defective materials or poor workmanship, except for replacements, as provided above. Buyer agrees that Haws has made no other warranties either expressed or implied in addition to those above stated, except that of title with respect to any of the products or equipment sold hereunder and that HAWS shall not be liable for general, special, or consequential damages claimed to arise under the contract of sale. The drinking fountain manufactured by HAWS is warranted to function if installation and maintenance instructions provided are adhered to. The units also must be used for the purpose for which they were intended.

NO OTHER WARRANTIES EXPRESSED OR IMPLIED ARE AUTHORIZED, PROVIDED OR GIVEN BY HAWS.

SHOULD YOU EXPERIENCE DIFFICULTY WITH THE INSTALLATION OF THIS MODEL, PLEASE CALL:

1-800-766-5612

FOR PARTS CALL:

1-800-758-9378

(U.S.A. AND CANADA ONLY) MONDAY-THURSDAY: 6:00 A.M. – 4:00 P.M. PST FRIDAY: 6:00 A.M – 1:00 P.M. PST

Model 1001/1001BP/1001HPS

15410



INSTALLATION, OPERATION SSH - 1

& MAINTENANCE INSTRUCTIONS

1455 Kleppe Lane •Sparks, NV 89431-6467 •(775) 359-4712 •Fax (775) 359-7424 HAWS AG •Bachweg 3 •CH-3401 Burgdorf • Switzerland Haws Mfg. Pte Lt. •2A Sungei Kadet Drive •Singapore 729554 Avlis-Avenido Senador, Testonio Vilela •505 Jardim Aeroporto • Itu, S.P. 13304-550 •Brasil E-mail: <u>haws@hawsco.com</u> • website: <u>www.hawsco.com</u>

No. 2080177(12)

Model 8346 Shower & Eye/Face Wash

NOTE TO INSTALLER: Please leave this information with the Maintenance Department.

LIMITED WARRANTY

HAWS[®] warrants that all of its products are guaranteed against defective material or poor workmanship for a period of **one year from date of shipment.** HAWS liability under this warranty shall be discharged by furnishing without charge F.O.B. HAWS Factory any goods, or part thereof, which shall appear to the Company upon inspection to be of defective material or not of first class workmanship, provided that claim is made in writing to company within a reasonable period after receipt of the product. Where claims for defects are made, the defective part or parts shall be delivered to the Company, prepaid, for inspection. HAWS will not be liable for the cost of repairs, alterations or replacements, or for any expense connected therewith made by the owner or his agents, except upon written authority from HAWS, Sparks, Nevada. HAWS will not be liable for any damages caused by defective materials or poor workmanship, except for replacements, as provided above. Buyer agrees that Haws has made no other warranties either expressed or implied in addition to those above stated, except that of title with respect to any of the products or equipment sold hereunder and that HAWS shall not be liable for general, special, or consequential damages claimed to arise under the contract of sale.

The emergency equipment manufactured by HAWS is warranted to function if installation and maintenance instructions provided are adhered to. The units also must be used for the purpose, which they were intended. This product is intended to supplement first-aid treatment. Due to widely varying conditions HAWS cannot guarantee that the use of this emergency equipment will prevent serious injury or the aggravation of existing or prior injuries.

NO OTHER WARRANTIES EXPRESSED OR IMPLIED ARE AUTHORIZED, PROVIDED OR GIVEN BY HAWS.

SHOULD YOU EXPERIENCE DIFFICULTY WITH THE INSTALLATION OF THIS MODEL, PLEASE CALL:

1-800-766-5612

FOR PARTS CALL:

1-800-758-9378

(U.S.A. AND CANADA ONLY) MONDAY-THURSDAY: 6:00 A.M. – 4:00 P.M. PST FRIDAY: 6:00 A.M – 1:00 P.M. PST

15410 SSH-2



INSTALLATION, OPERATION & MAINTENANCE INSTRUCTIONS

1455 Kleppe Lane *Sparks, NV 89431-6467 *(775) 359-4712 *Fax (775) 359-7424 HAWS AG *Bachweg 3 *CH-3401 Burgdorf * Switzerland Haws Mfg. Pte Lt. *2A Sungei Kadet Drive *Singapore 729554 Avlis-Avenido Senador, Testonio Vilela *505 Jardim Aeroporto * Itu, S.P. 13304-550 *Brasil E-mail: <u>haws@hawsco.com</u> * website: <u>www.hawsco.com</u>

No. 2080163 (11)

Model 8300FP Freeze Resistant Combination Shower Eye/Face Wash

NOTE TO INSTALLER: Please leave this information with the Maintenance Department.

LIMITED WARRANTY

HAWS[®] warrants that all of its products are guaranteed against defective material or poor workmanship for a period of **one year from date of shipment.** HAWS liability under this warranty shall be discharged by furnishing without charge F.O.B. HAWS Factory any goods, or part thereof, which shall appear to the Company upon inspection to be of defective material or not of first class workmanship, provided that claim is made in writing to company within a reasonable period after receipt of the product. Where claims for defects are made, the defective part or parts shall be delivered to the Company, prepaid, for inspection. HAWS will not be liable for the cost of repairs, alterations or replacements, or for any expense connected therewith made by the owner or his agents, except upon written authority from HAWS, Sparks, Nevada. HAWS will not be liable for any damages caused by defective materials or poor workmanship, except for replacements, as provided above. Buyer agrees that Haws has made no other warranties either expressed or implied in addition to those above stated, except that of title with respect to any of the products or equipment sold hereunder and that HAWS shall not be liable for general, special, or consequential damages claimed to arise under the contract of sale.

The emergency equipment manufactured by HAWS is warranted to function if installation and maintenance instructions provided are adhered to. The units also must be used for the purpose, which they were intended. This product is intended to supplement first-aid treatment. Due to widely varying conditions HAWS cannot guarantee that the use of this emergency equipment will prevent serious injury or the aggravation of existing or prior injuries.

NO OTHER WARRANTIES EXPRESSED OR IMPLIED ARE AUTHORIZED, PROVIDED OR GIVEN BY HAWS.

SHOULD YOU EXPERIENCE DIFFICULTY WITH THE INSTALLATION OF THIS MODEL, PLEASE CALL:

1-800-766-5612

FOR PARTS CALL:

1-800-758-9378

(U.S.A. AND CANADA ONLY) MONDAY-THURSDAY: 6:00 A.M. – 4:00 P.M. PST FRIDAY: 6:00 A M – 1:00 P M PST

Model 8300FP

A.8 Fire Alarm and Suppression Systems

A.8.1 Fire Alarm System

Commitment to Excellence

Ahearn Electric, Inc. 4843 Auto Center Way, Suite D Bremerton, WA 98312 360-373-1900 360-373-9972 Fax

October 25, 2008

Ahearn Electric Inc. 4843 Auto Center Way Suiet D Bremerton, Wa 98312

Project Job: Wyckoff Groundwater Treatment Plant Eagle Harbor, Bainbridge Island Contract number: W912DQ-04-D-0017

WARRANTY

I, the undersigned, do hereby guarantee for a period of one year from date of installation, all electrical work, the fire alarm system, low voltage motor control, LCS components, raceways, special cables and others under terms of the Contract Documents. Ahearn will remedy, at Ahearn's expense, any defects appearing during that period due to poor materials or workmanship.

Sincerely,

flat

Sean Muldoon President Ahearn Electric, Inc.

A.8.2 Fire Agent Suppression System

A.8.2



7661 159th PI NE, Redmond WA 98052 P O Box 659, Redmond WA 98073 Telephone No. 425-641-2127/Fax No. 425-562-6662

Warranty

- 1. This project has a one-year Equipment and workmanship warranty
- 2. Fire Chief Equipment Limited Warranty Follows:

By virtue of this statement, Fire Chief provides a Limited Warranty per the attached.

• Fire Chief Limited Warranty Statement

Start of Warranty:	10/8/2008
End of Warranty:	10/8/2009

LIMITED WARRANTY

Fire Chief Equipment warrants its products to be free from defects in materials or workmanship for twelve (12) months from date of Final Acceptance Testing or twelve (12 months from Manufacturer, or delivery to buyer when sold as a component material, under normal use and service.) Fire Chief Equipment's obligation is limited to repairing or replacing, at its option, free of charge, for parts or labor, any part that, in its opinion, shall be proved defective in materials or workmanship under normal use and service. This warranty is void if the product is altered, repaired or serviced by anyone other than Fire Chief Equipment. In case of defect, contact our **Service Department at 7661 159th Pl NE, Redmond WA 98052**. Telephone No. (425) 641-2127.

This writing constitutes the entire agreement between the buyer and the seller. Seller does not represent that its products will prevent any loss by fire or otherwise, or that the product will in all cases provide the protection for which it is installed or intended. Buyer acknowledges that Seller is not insurer and assumes no risk for loss, damages or the cost of any inconvenience, transportation damage, misuse, abuse, accident or similar incidents. THERE ARE NO WARRANTIES, EXPRESSED OR IMPLIED, OF MERCHANTABILITY, FITNESS OR OTHERWISE, THAT EXTEND BEYOND THIS LETTER. ALL IMPLIED WARRANTIES MADE BY FIRE CHIEF EQUIPMENT WITH THE PRODUCTS, INCLUDING THE WARRANTY OF MERCHANTABILITY, ARE LIMITED IN DURATION TO A PERIOD OF TWELVE (12) MONTHS FROM THE DATE OF FINAL ACCEPTANCE TESTING, PRODUCTS NOT UNDER FIRE CHIEF EQUIPMENT MANUFACTURING DATE OF STAMP CONTROL, THE WARRANTY IS TWELVE (12) MONTHS FROM DATE OF ORIGINAL PURCHASE UNLESS THE INSTALLATION INSTRUCTIONS OR CATA-LOG SETS FORTH A SHORTER PERIOD, IN THAT CASE THE SHORTER PERIOD SHALL APPLY. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.

UNDER NO CIRCUMSTANCES SHALL FIRE CHIEF EQUIPMENT BE LIABLE FOR LOSS OF, OR DAMAGE TO PROPERTY, DIRECT, INCIDENTAL OR CONSEQUEN-TIAL, ARISING OUT OF THE USE OF OR INABILITY TO USE THIS PRODUCT. FURTHERMORE, FIRE CHIEF EQUIPMENT SHALL NOT BE LIABLE FOR ANY PERSONAL INJURY THAT ARISES IN THE COURSE OF, OR AS A RESULT OF, COMMERCIAL OR INDUSTRIAL USE.

This warranty replaces all previous warranties and it's the only warranty made by Fire Chief Equipment on this product. No increase or alteration, written or verbal, of the obligation of this warranty is authorized.

A.8.3 Smoke and Ionization Detector

A.8.3 Smoke & Ionization Detector

Please refer to insert for the Limitations of Fire Alarm Systems

Three-Year Limited Warranty

System Sensor warrants its enclosed smoke detector to be free from defects in ma-System Sensor warrants ins enclosed shoke detector to here needed in the sensor warrants is enclosed shoke detector in the sensor terials and workmanship under normal use and service for a period of three years from date of manufacture. System Sensor makes no other express warranty for this smoke detector. No agent, representative, dealer, or employee of the Company has the authority to increase or alter the obligations or limitations of this Warranty. The the authority to increase of after the obligations of initiations of this warranty. Find Company's obligation of this Warranty shall be limited to the repair or replacement of any part of the smoke detector which is found to be defective in materials or workmanship under normal use and service during the three year period commenc-ing with the date of manufacture. After phoning System Sensor's toll free number 800-SENSOR2 (736-7672) for a Return Authorization number, send defective units postage prepaid to: System Sensor, Repair Department, RA #______, 3825 Ohio Avenue, St. Charles, IL 60174. Please include a note describing the malfunction and suspected cause of failure. The Company shall not be obligated to repair or replace units which are found to be defective because of damage, unreasonable use, modi-fications, or alterations occurring after the date of manufacture. In no case shall the Company be liable for any consequential or incidental damages for breach of this or any other Warranty, expressed or implied whatsoever, even if the loss or damage is caused by the Company's negligence or fault. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Table 1. Sound levels for each transformer power tap:

UL	2 W	1 W	1/2 W	1/4 W
Reverberant (dBA @ 10 ft.)	89	86	84	80

ACAUTION

Signal levels exceeding 130% rated signal voltage can damage the speaker. Consequently, an incorrect tap connection may cause speaker damage. This means that if a 25V tap is selected when a 70.7V amplifier is being used, speaker damage may result. Therefore, be sure to select the proper taps for the amplifier voltage/input power level combination being used.

Mechanical

Two screws are included for attaching the speaker to the electrical junction box.

NOTE: If surface mounting is required, an extension ring will be necessary to give proper depth for mounting the speaker. The minimum depth required, in the backbox/extension ring combination, is $2^{5/8''}$. Any combination of $4'' \times 4''$ backbox and 4" × 4" extension ring that gives an interior depth of at least 25/8" may be used.

Mounting

See Figure 3. The speaker can be flush mounted on a $4'' \times 4'' \times 4''$ 21/s" back box, as follows:

A. Use the two $8-32 \times 1^3/4''$ screws, provided, to attach the speaker

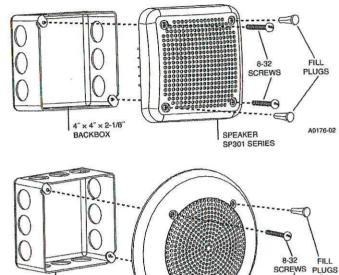
to the back box.

B. Plug the remaining two holes that will not be used for attachment with the plugs provided.

13935

SYSTEM SENSOR HORN

Figure 3:



× 4" × 2-1/8 BACKBOX

Please refer to insert for the Limitations of Fire Alarm Systems

AWARNING

The Limitations of Speakers

If either of the voltage select or power select shunts is not plugged into one of the appropriate option positions, the speaker will not sound and there will be no trouble indication at the panel. Always make sure that the individual speakers are tested after installation per NFPA regulations.

The speaker may not be heard. The loudness of the speaker meets (or exceeds) the current Underwriters Laboratories' standards. However, the speaker may not attract the attention of a

sound sleeper or one who has recently used drugs or has been drinking alcoholic beverages. The sound steeper of one who has recently used only of has over dimining according to receive a me speaker may not be heard if it is placed on a different floor from the person in hazard or if placed too far away to be heard over the ambient noise. Traffic, air conditioners, machinery, or music appliances may prevent even alert persons from hearing the alarm. The speaker may not be heard by persons who are hearing impaired.

SPEAKER

SP300 SERIES

Three-Year Limited Warranty

System Sensor warrants its enclosed horn. strobe, or horn/strobe to be free from defects in materials system sensor warrants its enclosed norn, strobe, or horn/strobe to be tree from detects in materials and workmanship under normal use and service for a period of three years from date of manu-facture. System Sensor makes no other express warranty for this horn, strobe, or horn/strobe. No agent, representative, dealer, or employee of the Company has the authority to increase or alter the obligations or limitations of this Warranty. The Company's obligation of this Warranty shall be limited to the pravice real-sensor of any user of the horn, strobe, or horn (strobe which is found the pravice of the pravice of the sensor of the presence of the pre the obligations or innitiations of this warranty. The Company's obligation of this warranty shall be limited to the repair or replacement of any part of the horn, strobe, or horn/strobe which is found to be defective in materials or workmanship under normal use and service during the three year period commencing with the date of manufacture. After phoning System Sensor's toll free number 800-SENSOR2 (736-7672) for a Return Authorization number, send defective units postage prepaid consequential damages, so the above limitation or exclusion may not apply to you. This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

FCC Statement nd, if not installed and used in accordance with the instruction manual, may cause harmful and, it not instance and used in accordance with the instruction rolation, they cause normal interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference

SpectrAlert Strohes and Horn/Strohes have been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a com-mercial environment. This equipment generates, uses, and can radiate radio frequency energy

at his own expense.

A0177-01

ALARM BELL NOTIFIER 13935 1.05.A.1.a

ANY MATERIAL EXTRAPOLATED FROM THIS DOCUMENT OR FROM WHEELOCK MANUALS OR OTHER DOCUMENTS DESCRIBING THE PRODUCT FOR USE IN PROMOTIONAL OR ADVERTISING CLAIMS, OR FOR ANY OTHER USE, INCLUDING DESCRIPTION OF THE PRODUCT'S APPLICATION, OPERATION, INSTALLATION AND TESTING IS USED AT THE SOLE RISK OF THE USER AND WHEELOCK WILL NOT HAVE ANY LIABILITY FOR SUCH USE.

This control unit does not generate a temporal pattern signal. If the distinctive three-pulse temporal pattern Fire Alarm Evacuation Signal (or total evacuation) in accordance with NFPA 72 is required; the control unit must be used with appliances that can generate the temporal pattern signal. Refer to Manufacturer's instruction manual for details.

CAUTION: Check the installation instructions of the manufacturers of other equipment used in the system for any guidelines or restrictions on wiring and/or locating Notification Appliance Circuits (NAC) and notification appliances. communication circuits and/or audio circuits, for example, may require special precautions to assure electrical noise immunity (e.g.

READ SEPARATE "GENERAL INFORMATION" SHEET FOR INFORMATION ON THE PLACEMENT, audio crosstalk). LIMITATIONS, INSTALLATION, FINAL CHECKOUT, AND PERIODIC TESTING OF NOTIFICATION APPLIANCES.

Limited Warranty

Wheelock products must be used within their published specifications and must be PROPERLY specified, applied, installed, operated, maintained and operationally tested in accordance with these instructions at the time of installation and at least twice a year or more often and in accordance with local, state and federal codes, regulations and laws. Specification, application, installation, operation, maintenance and testing must be performed by qualified personnel for proper operation in accordance with all of the latest National Fire Protection Association (NFPA), Underwriters' Laboratories (UL), Underwriters' Laboratories of Canada (ULC), National Electrical Code (NEC), Occupational Safety and Health Administration (OSHA), local, state, county, province, district, federal and other applicable building and fire standards, guidelines, regulations, laws and codes including, but not limited to, all appendices and amendments and the requirements of the local authority having jurisdiction (AHJ). Wheelock products when properly specified, applied, installed, operated, maintained and operationally tested as provided above are warranted against mechanical and electrical defects for a period of three years from date of manufacture (as determined by date code). Correction of defects by repair or replacement shall be at Wheelock's sole discretion and shall constitute fulfillment of all obligations under this warranty. THE FOREGOING LIMITED WARRANTY SHALL IMMEDIATELY TERMINATE IN THE EVENT ANY PART NOT FURNISHED BY WHEELOCK IS INSTALLED IN THE PRODUCT. THE FOREGOING LIMITED WARRANTY SPECIFICALLY EXCLUDES ANY SOFTWARE REQUIRED FOR THE OPERATION OF OR INCLUDED IN A PRODUCT. WHEELOCK MAKES NO REPRESENTATION OR WARRANTY OF ANY OTHER KIND, EXPRESS, IMPLIED OR STATUTORY WHETHER AS TO MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR ANY OTHER MATTER.

USERS ARE SOLELY RESPONSIBLE FOR DETERMINING WHETHER A PRODUCT IS SUITABLE FOR THE USER'S PURPOSES, OR WHETHER IT WILL ACHIEVE THE USER'S INTENDED RESULTS. THERE IS NO WARRANTY AGAINST DAMAGE RESULTING FROM MISAPPLICATION, IMPROPER SPECIFICATION, ABUSE, ACCIDENT OR OTHER OPERATING CONDITIONS BEYOND WHEELOCK'S CONTROL.

SOME WHEELOCK PRODUCTS CONTAIN SOFTWARE. WITH RESPECT TO THOSE PRODUCTS, WHEELOCK DOES NOT WARRANTY THAT THE OPERATION OF THE SOFTWARE WILL BE UNINTERRUPTED OR ERROR-FREE OR THAT THE SOFTWARE WILL MEET ANY OTHER STANDARD OF PERFORMANCE, OR THAT THE FUNCTIONS OR PERFORMANCE OF THE SOFTWARE WILL MEET THE USER'S REQUIREMENTS. WHEELOCK SHALL NOT BE LIABLE FOR ANY DELAYS, BREAKDOWNS, INTERRUPTIONS, LOSS, DESTRUCTION, ALTERATION, OR OTHER PROBLEMS IN THE USE OF A PRODUCT ARISING OUT OF OR CAUSED BY THE SOFTWARE.

THE LIABILITY OF WHEELOCK ARISING OUT OF THE SUPPLYING OF A PRODUCT, OR ITS USE, WHETHER ON WARRANTIES, NEGLIGENCE, OR OTHERWISE, SHALL NOT IN ANY CASE EXCEED THE COST OF CORRECTING DEFECTS AS STATED IN THE LIMITED WARRANTY AND UPON EXPIRATION OF THE WARRANTY PERIOD ALL SUCH LIABILITY SHALL TERMINATE. WHEELOCK IS NOT LIABLE FOR LABOR COSTS INCURRED IN REMOVAL, REINSTALLATION OR REPAIR OF THE PRODUCT BY ANYONE OTHER THAN WHEELOCK OR FOR DAMAGE OF ANY TYPE WHATSOEVER, INCLUDING BUT NOT LIMITED TO, LOSS OF PROFIT OR INCIDENTAL OR CONSEQUENTIAL DAMAGES. THE FOREGOING SHALL CONSTITUTE THE SOLE REMEDY OF THE PURCHASER AND THE EXCLUSIVE LIABILITY OF WHEELOCK.

IN NO CASE WILL WHEELOCK'S LIABILITY EXCEED THE PURCHASE PRICE PAID FOR A PRODUCT.

Limitation of Liability

WHEELOCK'S LIABILITY ON ANY CLAIM OF ANY KIND, INCLUDING NEGLIGENCE AND BREACH OF WARRANTY, FOR ANY LOSS OR DAMAGE RESULTING FROM, ARISING OUT OF, OR CONNECTED WITH THIS CONTRACT, OR FROM THE MANUFACTURE, SALE, DELIVERY, RESALE, REPAIR OR USE OF ANY PRODUCT COVERED BY THIS ORDER SHALL BE LIMITED TO THE PRICE APPLICABLE TO THE PRODUCT OR PART THEREOF WHICH GIVES RISE TO THE CLAIM. WHEELOCK'S LIABILITY ON ANY CLAIM OF ANY KIND SHALL CEASE IMMEDIATELY UPON THE INSTALLATION IN THE PRODUCT OF ANY PART NOT FURNISHED BY WHEELOCK. IN NO EVENT SHALL WHEELOCK BE LIABLE FOR ANY CLAIM OF ANY KIND UNLESS IT IS PROVEN THAT OUR PRODUCT WAS A DIRECT CAUSE OF SUCH CLAIM. FURTHER, IN NO EVENT, INCLUDING IN THE CASE OF A CLAIM OF NEGLIGENCE, SHALL WHEELOCK BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE PRECEDING LIMITATION MAY NOT APPLY TO ALL PURCHASERS.

> P81960 J Sheet 4 of 4 Page 18 of 50

3/04

FIKE CORPORATION

Fike Corporation - Offices

Fike Corporation	Fike Far East Group.	Fike Canada
World Headquarters 704 South 10 th Street P.O. Box 610 Blue Springs, Missouri 64013 U.S.A.	30, Loyang Way #01-09 Loyand Industrial Estate Singapore, 509769 Singapore Ph: 011-65-545-7989	4140 Morris Drive Burlington, Ontario L7L 5L6 Canada Ph: (905) 681-3100 Fax: (905) 681-3107
Ph: (816) 229-3405 Fax: (816) 229-5082 Fike Europe	Fax: 011-65-545-6689 Fike Latina	Fike United Kingdom
Toekomstlaan 52 B-2200 Herentals Belguim	Avenida Paulista 2202, 3°, cj34 Cerqueira Cesar, Sao Paulo Brazil, CEP 01310-300	10-11 Enterprise Estate Moorfield Road P.O. Box 540 Guildford, Surrey GU1 1RB United Kingdom
Ph: 011-32-14-210031 Fax: 011-32-14-210743	Ph: 011-55-11-251-5244 Fax: 011-55-11-284-8479	Ph: 011-44-8700-777-540 Fax: 011-44-7000-777-540

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Fike[®] is a registered trademark of Fike Corporation.

Disclaimers

The information contained in this manual is as accurate as currently possible. This manual is intended to be an aid to Fike authorized distributors, who have been trained in an approved manner by Fike, and the user who is a customer of the Fike authorized distributor. Fike does not warrant that this manual is technically correct, complete, or free from writing problems or that the Fike products referenced therein are free from minor flaws.

In accordance with our policy of continuing product and system improvement, Fike reserves the right to change designs or specifications without obligation and without further notice.

Reader Responses

Fike encourages input from our distributors and end users on how we can improve this manual and the products themselves. Please direct all calls of this nature to Fike's Product Support Department at (816) 229-3405.

Any communication received becomes the property of Fike Corporation.

Warranties

Fike provides a one-year limited manufacturer's warranty on this product. The standard warranty is printed in each Marketing Price List. All warranty returns must be returned from an authorized Fike Distributor. Contact Fike's Marketing Department for further warranty information. Fike maintains a repair department that is available to repair and return existing electronic components or exchange/purchase previously repaired inventory component (advance replacement). All returns must be approved prior to return. A Material Return Authorization (MRA) number should be indicated on the box of the item being returned. Contact the appropriate Regional Sales Manager for further information regarding Material Return Procedures.

A.9 Electrical Equipment

A.9

Ahearn Electric, Inc.

Commitment to Excellence

4843 Auto Center Way, Suite D Bremerton, WA 98312 360-373-1900 360-373-9972 Fax

October 25, 2008

Ahearn Electric Inc. 4843 Auto Center Way Suiet D Bremerton, Wa 98312

Project Job: Wyckoff Groundwater Treatment Plant Eagle Harbor, Bainbridge Island Contract number: W912DQ-04-D-0017

WARRANTY

I, the undersigned, do hereby guarantee for a period of one year from date of installation, all electrical work, the fire alarm system, low voltage motor control, LCS components, raceways, special cables and others under terms of the Contract Documents. Ahearn will remedy, at Ahearn's expense, any defects appearing during that period due to poor materials or workmanship.

Sincerely,

filde

Sean Muldoon President Ahearn Electric, Inc.

QUICK 60+®

The Heart of a Comprehensive System Service Program

Compare lighting system warranties - you'll see that our QUICK 60+ warranty offers better coverage, more service options and, more important, peace of mind.

Limited Warranty

Combination Lamp and Ballast System Limited Warranty

OSRAM SYLVANIA Products Inc. ("OSPI") warrants SYLVANIA lamps installed on QUICKTRONIC® ballasts to be free from defects in material and workmanship and to operate from the date of installation (or date of manufacture if installation date is not known or available) for the time periods and subject to the Terms and Conditions specified below. If

lamps fail to operate for the warranty period, OSPI will provide a free replacement lamp (but no labor allowance). If a QUICKTRONIC ballast fails to operate within the warranty period, OSPI will provide a free replacement ballast and labor allowance in accordance with the "Labor Options" set forth below.

System ^{3,4}	Lamp	Ballast Warranty Period ⁸	Lamp Warranty Period*
QUICKTRONIC® T81	OCTRON XPS®, XP & XP/SS2.3	60 mos.	36 mos.
QUICKTRONIC T81	OCTRON XP/XL & XP/XL/SS famil	y 60 mos.	48 mos.
QUICKTRONIC T81	OCTRON family	60 mos.	30 mos.
QUICKTRONIC T8 High Ambient ^{1,9}	OCTRON XP, XP/SS ^{2,3}	36/60mos.@<90°/70°C	36 mos.
QUICKTRONIC 59	OCTRON F096/XP, F096/XP/SS	60 mos.	30 mos.
QUICKTRONIC 59	OCTRON FO96	60 mos.	24 mos.
QUICKTRONIC 86/T8HO High Ambient ¹	OCTRON FO96HO	36/60mos.@<90°/70°C	30 mos.
QUICKTRONIC 96IS/96HO & 40T12	N/A	60 mos.	N/A
QUICKTRONIC T51, T5/HO1	PENTRON® Family	60 mos.	24 mos.
QUICKTRONIC 54T5HO ¹ High Ambient	PENTRON® FP54/HO, FP54/C/HO	36/60 mos.@<90°/70°C	36 mos.
QUICKTRONIC 54T5/HO1	PENTRON® FP54/HO, FP54/C/HO	60 mos.	36 mos.
QUICKTRONIC 54PHO & DL40	DULUX® FT55DL, FT40DL & FT40,	/28SS 60 mos.	12 mos.
QUICKTRONIC CF1	DULUX® D/E, T/E, T/E/IN, T/E/C	60 mos.	12 mos.
QUICKTRONIC FM	FM	24 mos.	6 mos.
QUICKTRONIC ICE1.5	ICETRON®	60 mos.	60 mos.
QUICKTRONIC MH ⁷	METALARC® Family® (7K-12K hrs. avg. r		6 mos.
QUICKTRONIC MH7	METALARC® Family ⁶ (15K-20K hrs. avg.	rated life) 36/60 mos.	12 mos.
*NOTE: Fluorescent lamp warranty periods are	based on a 3 hour minimum cycle, unless	otherwise noted, with a maximur	n of 4000 hours per year.

Other operating cycles may affect warranty period. Lamp warranty can renew when installation is group relamped, contact OSRAM SYLVANIA for details. Occupancy sensor application, 15 minute/start minimum, allowed with QUICKTRONIC PROStart® and with QUICKTRONIC ICE ballasts. OCTRON SUPERSAVER® bipin lamps operate on Instant Start & PROStart (non-dimming) models only.

QUICKTRONIC, Professional Series and High Efficiency Series including all IS, PS & DIM models where applicable.

Labor options must be pre-approved by OSPI. Any labor option or cost that is not pre-approved will not be eligible for reimbursement.

ICETRON Lamp Warranty Period allows up to 8760 hrs per year (continuous operation). Contact OSRAM SYLVANIA for detailed specifications of METALARC® lamps.

QUICKTRONIC MH ballasts warranty is 36 or 60 months, depending on maximum case temperature. Refer to product specifications for

details. Electronic HID system warranty period is based on a minimum cycle of 10hr/start up to a maximum operation of 6,000 hours/year. Maximum Case Temperature <70°C, for normal environmental operating conditions (40°C max. ambient) unless noted.

Refer to product specifications for details. QUICKTRONIC T8 High Ambient (HT) Series

TERMS AND CONDITIONS

SYLVANIA lamps and QUICKTRONIC ballasts must be installed together as a system and be installed and operated under suitable environmental conditions and in accordance with the latest National Electrical Code, Underwriters Laboratory Bulletins, and ANSI Specifications. This warranty will not apply in the event of conditions demonstrating abnormal use or stress, such as operating temperatures in excess of maximum rated temperatures, under/over voltage conditions, excessive switching cycles (see above Note #1) or operating hours, dirty or cracked sockets, or improper lamp or ballast installation. Replacement of SYLVANIA lamps with lamps of other manufacturers will void the lamp portion of this warranty. Replacement of the QUICKTRONIC ballast with any other ballast will void the entire warranty.

WARRANTY ACTIVATION / SERVICE CLAIMS

The QUICK 60+ warranty is automatically activated after OSPI receives a completed QUICK 60+ warranty registration form within 30 days after installation. An acknowledgment will be sent for each registration along with a reference number for future correspondence. Service claims can be made by contacting 1-800-LIGHTBULB to initiate the process for problem resolution. LABOR OPTIONS (Ballast and ICETRON lamps only)

No labor allowance is made for any lamp replacement except ICETRON, during the warranty period. OSPI provides for several labor options for service under the QUICK 60+ warranty program.

1. OSPI will provide full service coverage through SYLVANIA LIGHTING SERVICES at no cost to the user of the ballast, or

2. OSPI will contact a service provider and coordinate replacement at no cost to the user of the ballast, or

3. OSPI will reimburse the purchaser reasonable, customary and necessary labor charges required to install the ballast replacement. 4. Labor options must be pre-approved by OSPI. Any labor option or cost that is not pre-approved will not be eligible for

RETURN OF DEFECTIVE PRODUCT

reimbursement.

After contacting OSRAM SYLVANIA and receiving a return AUTHO-RIZATION NUMBER, the user shall promptly return the product at the user's expense to OSRAM SYLVANIA after receiving instructions as to if, when and where to ship product. Failure to follow this procedure shall void this warranty.

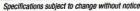
REPLACEMENT OF PRODUCT, LIMITS OF LIABILITY

The foregoing shall constitute the sole and exclusive remedy of the purchaser and the sole and exclusive liability of OSPI. NO WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS MADE OR IS TO BE IMPLIED. OSPI will not, under any circumstance, whether as a result of breach of contract or warranty, tort, or otherwise, be liable for any incidental, special or consequential damages, including lost profits or revenues or any other costs or damages.

OSPI reserves the right to examine all failed lamps and/or ballasts and reserves the right to be the sole judge as to whether any lamps and/or ballasts are defective and covered under this warranty.

QUESTIONS? Please call customer service at 1-800-654-0089 or contact ayour local OSRAM SYLVANIA representative.

SEE THE WORLD IN A NEW LIGHT



D60+ WARRANT

Registration Form

QUICK 60+®

Limited Warranty

Photocopy the form below and use it to register any installation featuring QUICKTRONIC[®] ballast systems. Also available, is our on-line version which you may find by visiting our web site at <u>www.sylvania.com</u>. The warranty coverage begins from the date of installation, but you must register an installation in order to receive warranty service.

Installation Information

Location Name:						n an
Address:		City	: <u> </u>	Sta	ate:	Zip:
Send Registration To:						
Address:		City	i	Sta	ate:	Zip:
Contact Name:	the second		Phone:			
Email:						
Operating Hours:	_hours/day _		_days/year Insta	Ilation Date:		
Occupancy Sensors: <a>D Yes	🗆 No					
Comments						~
Type & Quantities (Description a	and NAED Iter	m # as Shown on lat	oel (or pack	aging)	
Ballast Description	NAED Item #	Quantity	Lamp Description	NAED Item #	Quantity	Comments
e.g. QTP2X32T8/UNV ISN-SC	49943	800	F032/830/XP/ECO	21759	1600	-
				-		
. 25.					1	
					-	

Please Complete and Return To: OSRAM SYLVANIA

Attn: Warranty Dept. 18725 N. Union Street, Westfield, IN 46074 Tel #: 800/654-0089 Email: warranty.service@sylvania.com

Or Complete and Fax To: OSRAM SYLVANIA Fax #: 866/632-9674

Also available, is our on-line version which you may find by visiting our web site at <u>WWW.Sylvania.com</u>.

OSRAM SYLVANIA National Customer Service and Sales Center 1-800-LIGHTBULB (1-800-544-4828) www.sylvania.com

Specifications subject to change without notice.

MM- the system solution® 177

Q60+ WARRANTY

Spenial Cables - 25 year

PerformaLink[®] Registration Form

Warranty Request Date:							-
End User Information		and the		ALCONTRACK!	allation Combustor		
Company Name: EPA				Contractor Name Ahearn Electric, Inc			
Primary Contact Name: Mary Jane Mearman		Prin	nary Contact Name:	Troy Eve	rheart		
Street Address:			-	Stre	et Address: 4843	auto Cen	ter Way, Ste D
city: Seattle	State:	Zip:		and the second s	Bremerto	the second s	* 98312
Telephone: (206)553-6642	Fax:		-	Tele 3	phone: (0) 373- 1900	6 (340)	373-9972
E-Mail Address: Mearman, 1	nard la	ne O	EPA. 90V	E-M	ail Address: Troye	verhear+@aht	arnelectric. net
			Pro	(12). (12). (12).			A CALL AND A CALL
Project Name: //)ucoff (PL	Jarem	on C	Froundwater	Pro	ject Manager: SQ	an Mulde	on
Project Name: Wy(off 181	T PIO	int			ject Manager Phone		and the second se
					and the second		Cahearnelectric. net
Project Site Address: 5350 Cresote Pla	CR NE	<u>.</u>		Cer	roject Manager RCD tificate Number:		YN
City: Brunhridge Bland State: Zip: 98110		List any other certifications: Washington State OI Gerral BISCI PM + TPMA Journeyman Electrician			Man Electrician		
Project Site Phone Number: (206) 780 - 17/1		Any Remote Site Locations: Y/N If so, list all locations and contact information:					
	NA						
Project Start Date: 5/30/08	Project	Comple	etion Date: 5/08				
			Jacobi	ne tille	me	1	
			Voice:		Data:	Video:	Other:
Number of Terminations			10		4		
Connectivity Manufacturer (s)			Levitor	2	Leviton		
Connectivity Manufacturer (s)				And the owner of the owner, of	Leviton/110 block		
Are all components certified to	o industr			, wh	ich standards?		
List all network protocol applie		and the second s	68B		ter and the second s		
Is the System Designer BICSI certified? Y (N) If so, provide the designer's certificate number.		Was system tested in accordance with TIA and BICSI standards ()/ N					
Did all terminations pass all tests ? Y/ N		Have test results been submitted to Superior Essex?: Y (N) Date Submitted:					
List Distributor or reseller of S	uperior E	ssex?:	North (Coc	Ist Electric		
Your signature certilies that the	and the second second second second		and the second	100 C	Service of the servic		
End User Customer Signature			Date:		tallation Contractor	Signature;	Date:
mg Auma	n	vi stationa de la compañía de la com	11/1/08	1	In And	ut	10/17/08
and the second second			Superior Es		use only		
Superior Essex Approval Sign	ature:		Date:	Ver	sion of industry star	ndards in place at	time of purchase:
-				1			

Toll Free 800.551.8948 — Fax 770.657.6807 www.superioressex.com

×



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STATESTATISTICS TATE

PerformaLink[®] Warranty Program

Purpose: As further described below, Superior Essex warrants to the customer that premises Category 5e, Category 6, and fiber optic network installations will meet or exceed the standards as defined in the TIA 568 series industry specifications in force at the time of product purchase.

Scope: This warranty covers the permanent link of the network as defined by the TIA/EIA 568-B series, which includes the cable and connecting hardware. This warranty does not cover other elements of the channel, such as patch cords and workstation cords.

Superior Essex will honor claims on this warranty for a period of twenty-five (25) years. If system performance or material fails to meet the appropriate industry specification, the owner must notify Superior Essex, in writing, within 10 days of defect discovery date. If a warranty claim is determined by Superior Essex in its sole discretion to be valid, Superior Essex will, at its option, replace or repair the defective components of the permanent link. Superior Essex will reimburse the claimant for necessary and reasonable labor costs, provided prior approval is obtained from Superior Essex. The liability of Superior Essex for the above remedies shall not exceed \$500 per each network permanent link or end-user drop.

The electrical and optical performance provided by the combination of the different components of the permanent link will be certified by Superior Essex to meet the industry standard, as defined by the TIA 568 series standard for the "permanent link" in force at time of purchase as long as each condition listed below is met:

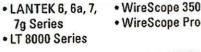
- The connectivity equipment used in the network must be supplied by one or more of the approved suppliers AND each component must be manufactured, tested, and independently verified by UL, ITS/ETL, or any approved independent testing agency to meet the TIA 568 series industry standard in force at the time of purchase. The companies currently recognized as approved connectivity suppliers are:
 - ADC Telecommunications
 Krone
 - AllenTel
 - AMP
- Panduit

Ortronics

- Siemon
- Belden IBDN
 Embarg Logistics
 - ics Systimax ton • Uniprise
- Hellermann Tyton
- The network system must be designed and installed by "BICSI Certified" or Superior Essex approved designers and installers.
- 3. Each link in the network must be field tested in accordance with the TIA 568 series industry standard in force at the time of purchase AND the installed network links must have passed all TIA 568 requirements.
- Appropriate registration form must be properly completed and submitted to Superior Essex within 10 days of installation completion.
- 5. Copies of all test reports must be submitted along with the registration form to Superior Essex and be kept on file by the registrant to be resubmitted when requested by Superior Essex. Data must be exported in the original native file format of the tester (see below) used and submitted via CD along with the registration form to Superior Essex.
- The following field testers are recognized under the Superior Essex Warranty Programs as acceptable for use to certify installations for warranty coverage.

Fluke Networks:	Ideal Industries:
DSP-4000 Series	 LANTEK 6, 6a, 7
DTX Series	7g Series

OMNIScanner 2







Agilent:

This warranty will be void unless the system is maintained in accordance with industry standards and no changes are made after warranty issuance and acceptance date, unless Superior Essex grants written consent.

A claim will be reviewed for validity only if all of the following are satisfied:

- 1.) Reported within ten (10) days of date of defect discovery,
- 2.) All installation records are provided (original network installation design prints, test results, warranty registration) evidence of original test, including reports showing compliance to all applicable TIA 568 requirements.
- 3.) Copies of all original receipts for materials and labor from the date of initial installation
- 4.) Superior Essex has full and open access to inspect and evaluate the installation site.

Superior Essex warrants to Buyer that at the time of delivery the Superior Essex goods sold hereunder will be free from defects in design, material, and manufacture and will conform substantially to the Seller's applicable specifications as stated herein. Seller's liability and Buyer's remedy under this warranty are strictly limited to the repair or replacement specified above.

Administration: Registration forms can be submitted through mail, fax, or on-line through the Superior Essex Internet web site. Test data must be sent electronically. Warranty registration will then be approved or disapproved with a response sent to the registrant. Mail should be sent to:

PerformaLink® Warranty

Superior Essex 6120 Powers Ferry Road Suite 150 Atlanta, GA 30339-2923

Exclusive Warranties and Remedies.

THE FOREGOING WARRANTIES ARE EXCLUSIVE AND ARE GIVEN AND ACCEPTED IN LIEU OF (a) ANY AND ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ARISING OUT OF THE CONDUCT OR THE PARTIES, AND (b) ANY OBLIGATION, LIABILITY, RIGHT, CLAIM OR REMEDY FOR SELLERS NEGLIGENCE, ACTUAL OR IMPUTED. The remedies of the Buyer for breach of any warranty arising hereby, expressed or implied, or by operation of law, or for breach of any duty of Seller, expressed or implied or arising out of any conduct of the parties, shall be strictly limited to those provided herein to the exclusion of any and all other remedies including, without limitation, claims for incidental or consequential damages. No agreement varying or extending the foregoing warranties, remedies or these limitations will be binding upon Superior Essex unless in writing, signed by a duly authorized executive officer of Superior Essex.

Toll Free 800.551.8948 — Fax 770.657.6807 www.SuperiorEssex.com

A.10 Plant Support Systems

A.10.1 Exhaust Fans



Limited Warranty Loren Cook Company warrants that your Loren Cook fan was manufactured free of defects in materials and workmanship, to the extent stated herein. For a period of one (1) year after date of shipment, we will replace any parts found to be defective without charge, except for shipping costs which will be paid by you. This warranty is granted only to the original purchaser placing the fan in service. This warranty is void if the fan or any part thereof has been altered or modified from its original design or has been abused, misused, damaged or is in worn condition or if the fan has been used other than for the uses described in the company manual. This warranty does not cover defects resulting from normal wear and tear. To make a warranty claim, notify Loren Cook Company, General Offices, 2015 East Date Street, Springfield, Missouri 65603-4637, explaining in writing, in detail, your complaint and referring to the specific model and serial numbers of your fan. Upon receipt by Loren Cook Company of your written complaint, you will be notified, within thirty (30) days of our receipt of your complaint, in writing, as to the manner in which your claim will be handled. If you are entitled to warranty relief, a warranty adjustment will be completed within sixty (60) business days of the receipt of your written complaint by Loren Cook Company. This warranty gives only the original purchaser placing the fan in service specifically the right. You may have other legal rights which vary from state to state.

A.10.1

LOREN COOK COMPANY

Corporate Offices: 2015 E. Dale Street Springfield, MO 65803 417.869.6474

lorencook.com 12

SQN IOM - February 2006

END OF SECTION

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15830 SF-1 EF=1, EF-2 EF-3

SF-1

15830 Motor

SF-1, EF-1, EF-2

Warranty Information Commercial Motors

Baldor Electric Company and its employees are proud of our products and are committed to providing our customers and end users with the best designed and manufactured motors, drives and other Baldor products. This Limited Warranty and Service Policy describes Baldor's warranty and warranty procedures.

Comments and Questions:

We welcome comments and questions regarding our products. Please contact us at:

Customer Service:

Baldor Electric Company P.O. Box 2400 Fort Smith, Arkansas 72902-2400 Facsimile: 479-648-5791 Website: <u>www.baldor.com</u> or contact your nearest Baldor District Office

Scope of Warranty:

All Baldor commercial motors are warranted against defects in Baldor workmanship and materials.

Warranty Period:

Baldor commercial motors are warranted for 18 months from the date of shipment to Baldor's customer from Baldor's district warehouse or, if applicable, from Baldor's factory. All warranty claims must be submitted to a Baldor Service Center prior to the expiration of the warranty period.

Warranty Service Center Locations:

Warranty service is available for all Baldor products from Baldor's Customer Service Center in Fort Smith, Arkansas, and from Baldor <u>Authorized Service Centers</u>. A list of Baldor's Authorized Service Centers is available in catalog #505 from any Baldor District Office or by contacting us at the above location.

Procedure to Receive Warranty Service:

Customers should take or ship prepaid the Baldor product requiring warranty service to a Baldor Authorized Service Center. Please include an explanation of the defect or problem, a description of the way in which the Baldor product is used, and your name, address and telephone number.

Warranty Determinations by Other than a Baldor-Authorized Service Center:

Customers who are unable to take or ship the Baldor product to a Baldor Authorized Service Center, or who desire a warranty consideration by other than a Baldor Authorized Service Center, should contact the local Baldor District Office. Baldor must approve warranty considerations by anyone other than a Baldor Authorized Service Center in advance.

Replacement Within the Scope of the Warranty:

If a Baldor product is defective due to Baldor workmanship or materials and the defect occurs during the warranty period, then Baldor will replace it with a new one. Baldor is not responsible for removal and shipping of the Baldor product to the service center, the reinstallation of the Baldor product upon its return to the customer, or any incidental or consequential damages resulting from the defect, removal, reinstallation, shipment or otherwise.

Repairs Outside the Scope of the Warranty:

Problems with Baldor products can be due to improper maintenance, faulty installation, non-Baldor additions or modifications, or other problems not due to defects in Baldor workmanship or materials. If the Baldor Authorized Service Center determines that the problem with a Baldor product is not due to defects in Baldor workmanship or materials, then the customer will be responsible for the cost of any necessary repairs. Customers not satisfied with a determination that a problem is outside of warranty coverage should contact the Baldor District Office for further consideration.

Intended Use:

Baldor commercial motors are designed for commercial and residential use rather than industrial use.

Product Specifications:

All product specifications, applications and other information provided in Baldor's catalog and publications are subject to correction and change without notice and should be confirmed with the Baldor District Office prior to ordering.

Extended Warranties:

Extended warranties are available for certain Baldor products. These warranties are described in Baldor's catalog and other sales literature. Extended warranties are subject to the terms and procedures of this Limited Warranty and Service Policy as modified by the additional terms of the extended warranty.

No Other Warranties and Liability Limitation:

This Limited Warranty and Service Policy represents Baldor's sole and exclusive warranty obligation with respect to Baldor products. Baldor's liability to a customer or any other person shall not exceed the Baldor's sales price of the applicable Baldor product. BALDOR DISCLAIMS ALL OTHER EXPRESS AND IMPLIED WARRANTIES INCLUDING THE IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND MERCHANTABILITY.

Trademark Notices

BALDOR[®], BALDOR MOTORS AND DRIVES[®], BALDOR SmartMotor[®], BALDOR STANDARD-E[®], BALDOR SUPER-E[®], BIG RED[®], DIRTY DUTY[®], INVERTER DRIVE[®], ISR[®], INVERTER SPIKE RESISTANT[®], MOD EXPRESS[®], POW'R GARD[®], VALUE FORMULA[®], and VECTOR DRIVE[®], and associated designs are registered trademarks of Baldor Electric Company. MATCHED PERFORMANCE[™], and WASHDOWN DUTY[™], and associated designs are trademarks of Baldor Electric Company.

Baldor has made every effort to make this catalog complete and accurate as of the time of printing. Since products are continuously being improved, all data is subject to change or correction. The data presented here is for general information to provide an overview of Baldor's capabilities. For specific applications, installation and operating instructions, certified dimensions, capabilities and performance data, and pricing and availability, contact your Baldor District Sales Office.

.: Marathon Electric Motors :.



Products Literature ME Business Service & Support Contact Us

HOME

Product Search Cat#/Model #



- Standard Warranty Policy

Marathon Electric warrants Fractional and Integral motors to be free from deffects in materials and workmanship and to conform to Marathon's written specification.

Warranty Period from Date of Installation*	Warranty Period from Date of Manufacture*
. 12	18
12	18
24	30
24	30
36	42
36	42
60	66
60	66
	Period from Date of Installation* 12 12 24 24 24 36 36 36 60

*Warranty period shown is in months, and is valid for whichever period expires first.

**This product has an extended warranty available as long as it is being used with an electric overload relay protection system. The warranty extension is 36 months from date of first use, not to exceed 42 months from the date of manufacture, whichever period shall expire first. This warranty extension is at no additional charge. The only requirements are the usage of the electronic relay and return of the warranty card with all items filled in. This card is attached to every Medium Voltage motor.

WARRANTIES TO DISTRIBUTORS AND INDUSTRIAL OR COMMERCIAL CUSTOMERS

This warranty is extended only to Marathon's distributors and industrial or commercial customers and does not apply to consumer purchasers.

Warranty Period - (a) Marathon warrants the Fractional motors and Integral motors manufactured by or for it to be free from defects in materials and workmanship and to conform to Marathon's written specifications for a period of 12 months from date of first use, 18 months from date of manufacture, whichever period shall expire first. (b) Marathon warrants special products, as listed below, to be free from defects in materials and workmanship and to conform to workmanship and to conform to Marathon's written specifications.

§ Blue Chip® Severe Duty Explosion Proof and EPAct compliant motors, 24 months from date of first use, 30 months from date of manufacture, whichever period shall expire first.

§ Blue Max®, Black Max®, microMAXT Inverter Duty motors and all XRI® motors, 36 months from date of first use, 42 months from date of manufacture, whichever period shall expire first.

§ U-Frame Automotive Duty and IEEE-841 motors, 60 months from date of first use, 66 months from date of manufacture, whichever period shall expire first.

Warranty Remedies - If, prior to expiration of the foregoing applicable warranty period, any of such products shall be proved to Marathon's satisfaction to be defective or nonconforming, Marathon will repair or replace such defective equipment or components thereof, F.O.B. Marathon's plant or other destination designated by Marathon, or will refund or provide Buyer with a credit in the amount of the purchase price paid therefore by Buyer, at Marathon's sole option. Buyer's exclusive remedy and Marathon's sole obligation under this warranty shall be limited to such repair or replacement, F.O.B. Marathon's plant or other destination designated by Marathon, or refund or credit by Marathon, and shall be conditioned upon Marathon's receiving written notice of any defect within a reasonable period of time (but in no event more than sixty (699488) after it

http://www.marathonelectric.com/motors/StdWarranty.jsp

.: Marathon Electric Motors :.

was discovered or by reasonable care should have been discovered. In no event shall Marathon's liability for such defective or nonconforming products exceed the purchase price paid by Buyer therefor.

Exclusions - This warranty does not (i) cover shipping expenses to and from Marathon's factory or other destination designated by Marathon for repair or replacement of defective equipment or any tax, duty, custom, inspection or testing fee, or any other charge of any nature related thereto, nor does it cover the costs of disassembling or removing defective equipment or reassembling, reinstalling, or testing repaired or replaced equipment or finishing the reinstallation thereof, (ii) apply and shall be void with respect to equipment operated in excess of rated capacity or otherwise not in accordance with installation, maintenance, or operating instructions or requirements, to equipment repaired or altered by others than Marathon or Marathon's authorized service agencies, or to equipment which was subjected to abuse, negligence, misuse, misapplication, accident, damages by circumstances beyond Marathon's control, to improper installation (if by others than Marathon), operation, maintenance or storage, or to other than normal use or service, and (iii) apply to equipment or components not manufactured by or for Marathon. With respect to equipment or components not manufactured by Marathon. With respect to equipment or components not manufactured by Marathon by its suppliers, but in no event shall Marathon's obligations be greater than those provided under Marathon's warranty set forth in this Section 10.

THE FOREGOING WARRANTIES ARE IN LIEU OF ALL OTHER EXPRESS AND IMPLIED WARRANTIES (EXCEPT TITLE), INCLUDING, WITHOUT LIMITATION, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. NO EMPLOYEE, REPRESENTATIVE, OR AGENT OF MARATHON OTHER THAN AN OFFICER OF MARATHON IS AUTHORIZED TO ALTER OR MODIFY ANY PROVISION OF THIS SECTION 10 OR TO MAKE ANY GUARANTEE, WARRANTY, OR REPRESENTATION, EXPRESS OR IMPLIED, ORALLY OR IN WRITING, WHICH IS CONTRARY TO THE FOREGOING. Any description of the equipment, whether in writing or made orally by Marathon or Marathon's agents, specifications, samples, models, bulletins, drawings, diagrams, engineering sheets or similar materials used in connection with Buyer's order are for the sole purpose of identifying the equipment and shall not be construed as an express warranty. Any suggestions by Marathon or Marathon's agents regarding use, application or suitability of the equipment shall not be construed as an express warranty unless confirmed to be such in writing by Marathon's authorized officer.

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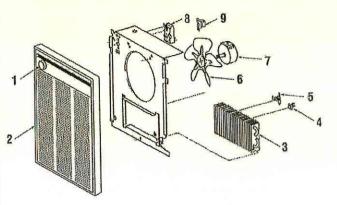
A.10.2 Wall Heaters

A.10.2

WH-1, WH-2

Replacement Parts

key No.	Descri	ption		Part Number
1	Knob			3301-2016-000
2	Grille			2501-2019-001
3	Element:	CWH1512	120V/1500W	302012827
3	ciement.	CWH1812	120V/1800W	302012828
	-	CWH3208B	208V/2000W	302015801
	a —	CWH3208B	208V/4000W	302012807
		CWH34083B	208V/4000W/ 3Ph.	1802-2075-800
		CWH34083B	208V/4800W	1802-2075-801
	_	CWH35083B	208V/4800W/3Ph.	1802-2075-801
		CWH3204B	240V/2000W	302015802
		CWH3404B	240V/4000W	302012808
		CWH34043B	240V/4000W/3Ph.	1802-2075-802
		CWH3504B	240V/4800W	302012810
	1	CWH35048	240V/4800W/3Ph.	1802-2075-803
		CWH3157B	277V/1500W	302015806
		CWH3207B	277V/2000W	302015803
		CWH3307B	277V/3000W	302012806
2		CWH3407B	277V/4000W	302012809
		CWH3507B	277V/4800W	302012811
		CWH3153B	347V/1500W	302012824
		CWH3203B	347V/2000W	302012808
		CWH3303B	347V/3000W	302012818
	1	CWH3403B	347V/4000W	302012821
		CWH3503B	347V/4800W	302012823
		CWH3156B	600V/1500W	302012816
		CWH3206B	600V/2000W	302012818
	_	CWH3306B	600V/3000W	302012820
	-	CWH3406B	600V/4000W	302012822
	_	CWH3506B	600V/4800W	302012824
4	Manual Lim			4520-2017-000
5	Fan Delay			410740000
6	Fan Blade			490030103
7	Motor:	120V		3900-2010-003
1	WOLD1.	208V		3900-2010-000
		240V		3900-2010-001
		277V		3900-2010-002
		347V		*3900-2010-001
		600V		*3900-2010-001
8	Thermostat	- A Contraction of the second		410168002
0	Disconnect	1201/ 2081//10	PH, 240V/1Ph., 277V	410170001
9	Disconnect	208\//3Ph 24	0V/3Ph., 347V, 600V	5216-2019-000
10	Motor Trans		347V Heaters	5714-2014-001
10	Motor trans		600V Heaters	5814-2014-000



Catalog Number	Volts	Ph.	Watts
CWH-3208		1	2000
CWH-3408	208	1	4000
CWH-34083		3	4000
CWH-3204	208/	1	1500/2000
CWH-3404	240	1	3000/4000
CWH-34043	240	3	4000
CWH-3207	240/	1	1500/2000
CWH-3407	277	1	3000/4000

Catalog Number	Volts	Ph.	Watts
CWH-3157 CWH-3307	277	1	1500 3000
CWH-3508 CWH-35083	208	1 3	4800 4800
CWH-3504	208/ 240	1	3600/4800
CWH-35043	240	3	4800
CWH-3507	240/ 277	1	3600/4800

* See item 10. These heaters use a transformer to convert heater

LIMITED WARRANTY

All products manufactured by Marley Engineered Products are warranted against defects in workmanship and materials for one year from date of installation, except heating elements which are warranted against defects in workmanship and materials for five years from date of installation. This warranty does not apply to damage from accident, misuse, or alteration; nor where the connected voltage is more than 5% above the nameplate voltage; nor to equipment improperly installed or wired or maintained in violation of the product's installation instructions. All claims for warranty work must be accompanied by proof of the date of installetion

Installation. The customer shall be responsible for all costs incurred in the removal or reinstallation of products, including labor costs, and shipping costs incurred to return products to Marley Engineered Products Service Center. Within the limitations of this warranty, inoperative units should be returned to the nearest Marley autho-rized service center or the Marley Engineered Products Center, and we will repair or replace, at our option, at no charge to you with return freight paid by Marley. It is agreed that such repair or replacement is the exclusive remedy available from Marley Engineered Products. It is agreed that such repair or replacement is the exclusive remedy available from Marley Engineered Products. THE ABOVE WARRANTIES ARE IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, AND ALL IMPLIED WARRANTIES OF MER-THE ABOVE WARRANTIES ARE IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, AND ALL IMPLIED WARRANTIES ARE HEREBY DIS-CHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE WHICH EXCEED THE AFORESAID EXPRESSED WARRANTIES ARE HEREBY DIS-CLAIMED AND EXCLUDED FROM THIS AGREEMENT. MARLEY ENGINEERED PRODUCTS SHALL NOT BE LIABLE FOR CONSEQUENTIAL DAMAGES ARISING WITH RESPECT TO THE PRODUCT, WHETHER BASED UPON NEGLIGENCE, TORT, STRICT LIABILITY, OR CONTRACT. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusion or limitation may not apply to you. This war-

ANDING WITH RESPECT TO THE PHODUCT, WHETHER BASED UPON NEGLIGENCE, TOHT, STHICT LIABILITY, OR CONTRACT. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusion or limitation may not apply to you. This war-ranty gives you specific legal rights, and you may also have other rights which vary from state to state. For the address of your nearest authorized service center, contact Marley Engineered Products in Bennettsville, SC, at 1-800-642-4328. Merchandise returned to the address of your nearest authorized service center, contact Marley Engineered Products in Bennettsville, SC, at 1-800-642-4328. Merchandise returned to the factory must be accompanied by a return authorization and service identification tag, both available from Marley Engineered Products. When requesting return authorization, include all catalog numbers shown on the products.

HOW TO OBTAIN WARRANTY SERVICE AND WARRANTY PARTS PLUS GENERAL INFORMATION

1. Warranty Service or Parts 2. Purchase Replacement Parts 3. General Product Information

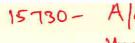
1-800-642-4328 1-800-654-3545 www.marleymep.com ECR36968 Note: When obtaining service always have the following: 1. Model number of the product 2. Date of manufacture 3. Part number or description



Part No. 5200-2299-005 11/06

A.10.3 Unitary Air Conditioner

A.10.3





Friedrich Air Conditioning Company P.O. Box 1540 San Antonio, TX 78295 210.357.4400 www.friedrich.com

ROOM AIR CONDITIONERS LIMITED WARRANTY

FIRST YEAR

ANY PART: If any part supplied by FRIEDRICH fails because of a defect in workmanship or material within twelve months from date of original purchase, FRIEDRICH will repair the product at no charge, provided room air conditioner is reasonably accessible for service. Any additional labor cost for removing inaccessible units and/or charges for mileage related to travel by a Service Agency that exceeds 25 miles one way will be the responsibility of the owner. This remedy is expressly agreed to be the exclusive remedy within twelve months from the date of the original purchase.

SECOND THROUGH FIFTH YEAR

SEALED REFRIGERANT SYSTEM: If the Sealed Refrigeration System (defined for this purpose as the compressor, condenser coil, evaporator coil, reversing valve, check valve, capillary, filter drier, and all interconnecting tubing) supplied by FRIEDRICH in your Room Air Conditioner fails because of a defect in workmanship or material within sixty months from date of purchase, FRIEDRICH will pay a labor allowance and parts necessary to repair the Sealed Refrigeration System; PROVIDED FRIEDRICH will not pay the cost of diagnosis of the problem, removal, freight charges, and transportation of the air conditioner to and from the Service Agency, and the reinstallation charges associated with repair of the Sealed Refrigeration System. All such cost will be the sole responsibility of the owner. This remedy is expressly agreed to be the exclusive remedy within sixty months from the date of the original purchase.

APPLICABILITY AND LIMITATIONS: This warranty is applicable only to units retained within the Fifty States of the U.S.A., District of Columbia, and Canada. This warranty is not applicable to:

- Air filters or fuses. 1
- Products on which the model and serial numbers have been removed. 2.
- Products which have defects or damage which results from improper installation, wiring, electrical current 3. characteristics, or maintenance; or caused by accident, misuse or abuse, fire, flood, alterations and/or misapplication of the product and/or units installed in a corrosive atmosphere, default or delay in performance caused by war, government restrictions or restraints, strikes, material shortages beyond the control of FRIEDRICH, or acts of God.

OBTAINING WARRANTY PERFORMANCE: Service will be provided by the FRIEDRICH Authorized Dealer or Service Organization in your area. They are listed in the Yellow Pages. If assistance is required in obtaining warranty performance, write to: Room Air Conditioner Service Manager, Friedrich Air Conditioning Co., P.O. Box 1540, San Antonio, TX 78295-1540.

LIMITATIONS: THIS WARRANTY IS GIVEN IN LIEU OF ALL OTHER WARRANTIES. Anything in the warranty notwithstanding, ANY IMPLIED WARRANTIES OF FITNESS FOR PARTICULAR PURPOSE AND/OR MERCHANTABILITY SHALL BE LIMITED TO THE DURATION OF THIS EXPRESS WARRANTY. MANUFACTURER EXPRESSLY DISCLAIMS AND EXCLUDES ANY LIABILITY FOR CONSEQUENTIAL OR INCIDENTAL DAMAGE FOR BREACH OF ANY EXPRESSED OR IMPLIED WARRANTY.

NOTE: Some states do not allow limitations on how long an implied warranty lasts, or do not allow the limitation or exclusion of consequential or incidental damages, so the foregoing exclusions and limitations may not apply to you.

OTHER: This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

PROOF OF PURCHASE: Owner must provide proof of purchase in order to receive any warranty related services.

All service calls for explaining the operation of this product will be the sole responsibility of the consumer.

All warranty service must be provided by an Authorized FRIEDRICH Service Agency, unless authorized by FRIEDRICH prior to repairs being made.

(10-04)

A.10.4 Louvers

A.10.4

10200 1.04A

RUSKIN

LIMITED PRODUCT WARRANTY

Products manufactured by Ruskin are warranted to be free from defects in material and workmanship for a period of 12 months after being installed or placed in service, but in no instance shall the period of warranty be longer than 18 months from the date of original shipment by Ruskin. Ruskin warrants only that it will furnish replacement material, or at its option, repair any product of its manufacture that is proven to Ruskin's satisfaction to be defective in material or workmanship during this described warranty period. To determine defects Ruskin may require material claimed defective to be returned freight prepaid to the Ruskin factory that originally shipped the product. If any defects are determined by Ruskin, freight charges relative to replacement material will be paid by Ruskin (limited to the 48 contiguous United States).

Products not manufactured by Ruskin will be warranted by Ruskin only to the extent that they are warranted to Ruskin by their manufacturer. Ruskin shall have no responsibility for the operation or performance of any products in any manner other than that which the product is usually tested and applied under industry standard, nor for any damage to a product from abrasion, erosion, corrosion, or the like due to abnormal temperature, or the influence of foreign matter, nor for the design or operation of any system of which any product may be made a part, or for the suitability of any product for any particular application. Ruskin shall not be liable for any cost or expense, including without limitation, labor expenses, in connection with removal or replacement of alleged defective equipment or any part or portion thereof nor for incidental or consequential damages of any kind, or under any circumstances for any damage beyond the price of the goods sold.

The foregoing warranty is in lieu of all other warranties of any kind, express or implied and of all other obligations or liabilities, on the part of Ruskin. Other warranties may be issued by Ruskin from time to time with respect to a particular product or a particular sale. In the absence of other written warranties of this specific nature, the above warranty is the only warranty offered by Ruskin covering its products. Ruskin neither assumes, or does it authorize any other person to assume on its behalf, any other liability in connection with the sale of its products.

RUSKIN MANUFACTURING

SPECIFICATION SECTION 10200 2.02 AND 2.03, RUSKIN LOUVERS

NUMBER	WIDTH	HEIGHT	MODEL	<u>REMARKS</u>
L-1	48	48	ACL845	
L-2	48	48	ACL845	
L-3	48	32	ELF375DX	
L-4	72	32	ELF375DX	
L-5	18	30	ELF375DX	
L-6	18	30	ELF375DX	
L-7	36	36	ELF375DX	
L-8	36	36	ELF375DX	

A.10.5 Gasoline Generator

A.10.5 Generativ



Distributor's Limited Warranty

Honda Power Equipment

This warranty is limited to the following Honda Power Equipment products when distributed by American Honda Motor Co., Inc., Power Equipment Division, 4900 Marconi Drive, Alpharetta, Georgia 30005-8847.

PROPUGTO COMERCE PU THIC MARRANTI	LENGTH OF WARRANTY:* (FROM DATE OF ORIGINAL RETAIL PURCHASE)				
PRODUCTS COVERED BY THIS WARRANTY:	NONCOMMERCIAL/NONRENTAL	COMMERCIAL/RENTAL			
Hand-Held Products (limited lifetime warranty on the HHT drive cable)	24 months	12 months/3 months			
Mowers/Tractors, Tillers, Snowblowers/Snowthrowers					
Walk Behind Mowers (excluding HRC Series)	36 months	3 months			
HRX Mower Decks	Limited Lifetime**	3 months			
Walk Behind Mowers HRC Series 21-Inch	24 months	24 months engine, 12 months other components			
Riding Mowers	24 months	3 months			
Lawn Tractors	24 months	12 months/3 months			
Tillers FC600, FRC800	24 months	24 months engine, 12 months other components			
Tillers (all others)	24 months	3 months			
Snowblowers (excluding HS520)	24 months	24 months engine, 12 months other components			
Snowthrowers HS520	24 months	3 months engine, 12 months other components			
Water Pumps					
Engine WX10	24 months	12 months/3 months			
Engine WN20, WN30	24 months	3 months			
Engine (all others)	24 months	24 months			
Centrifugal Pumps WB20XK2 and WB30XK2	24 months	12 months			
Centrifugal Pumps (all others)	24 months	3 months			
Diaphram Pumps and Frame Components	12 months	12 months			
Electric Submersible Pumps	12 months	12 months			
Generators					
Generators EN2500	24 months engine, 12 months other components	3 months			
Generators (all others excluding EV Series)	24 months	24 months engine, 12 months other components			

LENGTH OF WARRANTY: Batteries supplied with applicable products as standard, original equipment are covered by this warranty for a period of 12 months (noncommercial use) or 3 months (commercial/rental use) from the date of original retail product purchase.

** Limited lifetime HRX mower deck warranty applies to lawn mowers purchased on or after November 1, 2006. Deck warranty is valid for the original purchaser only. To Oualify for This Warranty:

The product must be purchased in the United States, Puerto Rico, or the U.S. Virgin Islands from American Honda or a dealer authorized by American Honda to sell those products. This warranty applies to first retail purchaser and each subsequent owner during the applicable warranty time period.

What American Honda Will Repair or Replace Under Warranty:

American Honda will repair or replace, at its option, any part that is proven to be defective in material or workmanship under normal use during the applicable warranty time period. Warranty repairs and replacements will be made without charge for parts or labor. Anything replaced under warranty becomes the property of American Honda Motor Company, Inc. All parts replaced under warranty will be considered as part of the original product and any warranty on those parts will expire coincident with the original product warranty.

To Obtain Warranty Service:

You must take the Honda Power Equipment product, accessory, replacement part, apparel or the power equipment on which the accessory or replacement part is installed, and proof of purchase, at your expense, to any Honda Power Equipment dealer in the United States, Puerto Rico, or the U.S. Virgin Islands who is authorized to sell that product, during the dealer's normal business hours. If you are unable to obtain warranty service, or are dissatisfied with the warranty service you receive, take the following steps: First, contact the owner of the dealership involved; normally this will resolve the problem. However, if you should require further assistance, write or call the Power Equipment Customer Relations Department of American Honda Motor Co., Inc.

> American Honda Motor Co., Inc. Power Equipment Customer Relations Dept. 4900 Marconi Drive Alpharetta, GA 30005-8847 Telephone: (770) 497-6400

Exclusions:

This warranty does not extend to parts affected or damaged by accident and/or collision, normal wear, fuel contamination or deterioration, use in an application for which the product was not designed or any other misuse, neglect, incorporation or use of unsuitable attachments or parts, unauthorized alteration, or any causes other than defects in material or workmanship of the product.

Any product that has ever been declared a total loss or sold for salvage by a financial institution or insurer.

The auger and paddle assemblies of snowthrowers, tiller tines of roto-tillers, mower blades and mower deck housings, are specifically not warranted against impact damage, including but not limited to, abrasive damage.

Disclaimer of Consequential Damage and Limitation of Implied Warranties:

American Honda disclaims any responsibility for loss of time or use of the product, transportation, commercial loss, or any other incidental or consequential damage. Any implied warranties are limited to the duration of this written limited warranty. Some states do not allow limitations on how long an implied warranty lasts and/or do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusions and limitations may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state

American Honda Motor Co., Inc. August 2007

Page 1 of 2 PWL50623-M (2007.08)



Distributor's Limited Warranty

Accessories, Replacement Parts and Apparel

This warranty is limited to Honda Power Equipment parts, accessories and apparel when distributed by American Honda Motor Co., Inc., 4900 Marconi Drive, Alpharetta, Georgia 30005-8847.

PRODUCTS COVERED BY WARRANTY:	LENGTH OF WARRANTY: (FROM DATE OF ORIGINAL RETAIL PURCHASE)		
WARRANT I.	NONCOMMERCIAL/NONRENTAL	COMMERCIAL/RENTAL	
Accessories	12 months	3 months	
Replacement Parts	6 months	3 months	
Apparel	6 months	3 months	

To Qualify for This Warranty:

- The accessories, replacement parts, or apparel must be purchased from American Honda, or a dealer, distributor or distributor's dealer authorized by American Honda to sell those products in the United States, Puerto Rico, and the U.S. Virgin Islands. Parts and Accessories must be purchased for installation on original Honda equipment or engines to be eligible for warranty coverage. Installing Parts and Accessories on non-Honda products or engines voids this warranty.
- 2. You must be the first retail purchaser. This warranty is not transferable to subsequent owners.

What American Honda Will Repair or Replace Under Warranty:

American Honda will repair or replace, at its option, any Honda Power Equipment accessories, replacement parts, or apparel that are proven to be defective in material or workmanship under normal use during the applicable warranty time period. Anything replaced under warranty becomes the property of American Honda Motor Company, Inc. All parts replaced under warranty will be considered as part of the original product and any warranty on those parts will expire coincident with the original product warranty.

Accessories and replacement parts, installed by a dealer, distributor or distributor's dealer who is authorized by American Honda to sell them, will be repaired or replaced under warranty without charge for parts or labor. If installed by anyone else, accessories and replacement parts will be repaired or replaced under warranty without charge for parts, but any labor charges will be the responsibility of the purchaser. Apparel will be repaired or replaced under warranty without any charge.

To Obtain Warranty Service:

You must take the Honda Power Equipment accessory, replacement part, apparel or the Honda Power Equipment on which the accessory or replacement part is installed, and proof of purchase, at your expense, to any Honda Power Equipment dealer, distributor, or distributor's dealer in the United States, Puerto Rico, or the U.S. Virgin Islands who is authorized to sell that product, during the dealer's or distributor's normal business hours. If you are unable to obtain warranty service, or are dissatisfied with the warranty service you receive, take the following steps: First, contact the owner of the dealership or distributorship involved; normally this will resolve the problem. However, if you should require further assistance, write or call the Power Equipment Customer Relations Department of American Honda Motor Co., Inc.

American Honda Motor Co., Inc. Power Equipment Customer Relations Dept. 4900 Marconi Drive Alpharetta, GA 30005-8847 Telephone: (770) 497-6400

Exclusions:

This warranty does not extend to accessories, parts, or apparel affected or damaged by accident and/or collision, normal wear, use in an application for which the product was not designed or any other misuse, neglect, incorporation or use of unsuitable attachments or parts, unauthorized alteration, improper installation, or any causes other than defects in material or workmanship of the product. Installing Parts and Accessories on non-Honda products or engines voids this warranty.

Disclaimer of Consequential Damage and Limitation of Implied Warranties:

American Honda disclaims any responsibility for loss of time or use of the product, or the power equipment on which the product is installed, transportation, commercial loss, or any other incidental or consequential damage. Any implied warranties are limited to the duration of this written warranty. Some states do not allow limitations on how long an implied warranty lasts and/or do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusions and limitations may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

American Honda Motor Co., Inc. August 2007

Page 2 of 2 PWL50623-M (2007.08) A.10.6 Transient Voltage Surge Suppressor

Warranty Statement

During the applicable warranty period, any Total Protection Solutions[™] surge protective device which fails due to defect in materials, workmanship, or any electrical anomaly, including lightning, shall be repaired or replaced at Joslyn's discretion without charge. In the event of a return the device must be shipped FOB Joslyn place of business within the applicable warranty period. The applicable warranty period for this Joslyn surge protective device is outlined below in the <u>Warranty Period</u> section. The warranty period for any repaired devices or replacement devices will be only the remaining portions of the original limited warranty.

A Return Material Authorization (RMA) number must be obtained from the Company's Customer Service department before returning any Products.

The Company shall have no liability under this warranty for problems or defects directly or indirectly caused by misuse of the Product, alteration of the Product (including removal of any warning labels), accidents, improper installation, application, operation or improper repair of the Product.

THIS WARRANTY REPRESENTS THE ENTIRE WARRANTY OF THE COMPANY. ALL OTHER WARRANTIES EXPRESS OR IMPLIED, ORAL OR WRITTEN, INCLUDING, BUT NOT LIMITED TO, THE WARRANTIES OF MERCHANT ABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED.

THE LIABILITY OF THE COMPANY, AT ITS SOLE OPTION, UNDER THIS WARRANTY IS EXPRESSLY LIMITED TO THEREPLACEMENT OR REPAIR OF THE DEFECTIVE PART THEREOF. IN NO EVENT SHALL THE COMPANY BE LIABLE ORREPLACEMENT OR REPAIR OF THE DEFECTIVE PART THEREOF. IN NO EVENT SHALL THE COMPANY BE LIABLE OR RESPONSIBLE FOR SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES OF ANY KIND OR CHARACTER, NOR SHALL ITS LIABILITY EVER EXCEED THE PURCHASE PRICE PAID TO JOSLYN FOR SUCH DEFECTIVE PRODUCT.

This warranty is not transferable and may only be enforced by the original purchaser. Claims under this warranty must be submitted to Joslyn within thirty (30) days of discovery of any suspected product defect.

Warranty Period ServiceTrack ST Series LoadTrack ComTrack

30 Years from original date of purchase 15 Years from original date of purchase 10 Years from original date of purchase

A.11 Miscellaneous

A.11.1 Firestopping



December 18, 1997

TO WHOM IT MAY CONCERN:

Re: Aging of CP 25WB+ Latex-Based Caulk

During the development of CP 25WB+ Latex-Based Caulk, 3M established design and performance criteria to address the aging properties of this intumescent system. The caulk in the dried state was subjected to a series of environmental conditions to determine their effect on the intumescent properties. These conditions included elevated temperatures, water immersion, high humidity. gamma radiation, organic solvent exposure (gaseous and liquid), and chemical exposure.

1 .11. 1

Using as a guideline the IEC 216-1 "Guide for the Determination of Thermal Endurance Properties of Electrical Insulating Materials," data from the elevated temperature exposures was used to construct an Arrhenius Plot to predict service life at normal room temperature.

Based on the results of the Arrhenius Plot, the performance life is predicted to be in excess of 50 years, based on the minimum designed intumescent properties.

DM Harshbarg

D. M. Harshbarger3M Fire Protection Products Technical Manager

RG/ks

A.11.2 Joint Sealants

HOLMES MECHANICAL, INC.

07900 Joint Sealant PHONE (360) 698-1977 FAX (360) 698-1843

A.11.2

Wycoff Replacement Groundwater Treatment Plant Specification Section: 07900-Joint Sealants Paragraph: 1.04 A- Special Guarantee

Special Guarantee

Sika Chemical Corporation warrants that its product, Sika-flex shall be free from manufacturing defects and that it meets the technical properties on the current Technical Data sheet for a period of one-year from date of installation. Holmes Mechanical, Inc., further warrants that the product shall be covered an additional period of four years from expiration of manufacturers warranty, This Special Guarantee shall provide for correction or, at the option of the Owner, removal and replacement of Work specified and found defective. Beneficiary of this Special Guarantee shall be the registered legal Owner of the Wycoff Groundwater Treatment Plant.

Signed Typed Name Title Date

k L' Pavne Project Manager February 9, 2008

A.11.3 Aluminum Windows



08520 Drem 6

1.05A

A.11.3

Limited Warranty and Remedy Material & Workmanship

This is to certify that Kawneer Company, Inc. warrants to its dealers, customers and all subsequent purchasers and owners of the project, subject to every term, condition and limitation stated herein, that the products supplied by it on the project identified as:

Wycoff Treatment 07-313086

shall be free from material defects, in material and workmanship, for a period of *five* (5) years from the date of substantial completion of the project, provided however, that the Limited Warranty shall begin in no event later than six (6) months from the date of shipment by Kawneer for the start of the warranty period hereunder.

This warranty applies only if Kawneer's products are installed and maintained according to Kawneer's recommended practices and installation instructions, and only to defects appearing within *five (5)* years from substantial completion of the project and only if Kawneer is notified in writing within sixty (60) days after such defects either (i) appear or (ii) should have been discovered after the exercise of reasonable diligence. Failure of the claiming party to notify Kawneer within such period shall automatically relieve Kawneer of any and all responsibility and/or liability under this Limited Warranty. KAWNEER DOES NOT MAKE ANY OTHER REPRESENTATIONS OR WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

This warranty does not cover, and Kawneer hereby disclaims all liability for, the installation of Kawneer products, any particular application or selection of the product for any particular project or design, any parts, gaskets, glazing materials, components or sealants of other manufacturers used with Kawneer products, or any lack of performance of Kawneer products attributable to such items. This Warranty also does not cover, and Kawneer hereby disclaims all liability for, any products which have been subject to abuse, alteration, neglect, misuse, abnormal use, accident, fire, war, flood, earthquakes, acts of God, or to which parts, not supplied by Kawneer have been added, or to defects caused by depreciation or normal wear. All decisions regarding the existence of defects in material and workmanship and the occurrence of any of the matters described in the preceding paragraphs or affecting this Warranty shall be made by Kawneer and shall be final and binding upon the parties.

The sole and exclusive remedy with respect to this warranty or with respect to any other claim relating to defects or any other condition or use of the products supplied by Kawneer, however caused, and whether such claim is based upon warranty, contract, negligence, strict liability, or any other theory is limited to, at Kawneer's option, repair or replacement of such products or repayment by Kawneer of the purchase price paid for it.

The products repaired, replaced, or otherwise restored shall be warranted to the same extent and to the expiration date from the original date of shipment, and this warranty shall not be deemed to have been extended from the date of such warranty work. At no time does this warranty confer upon the claiming party or any other party the right to proceed with repair, replacement,

F1.07-P01R - 9/28/07



or restoration, without written notice and agreement by a duly authorized officer of Kawneer. Any such work undertaken by the claiming party or any other party shall be for the claiming party's own account and shall result in this warranty becoming null and void.

KAWNEER'S AGGREGATE TOTAL CUMULATIVE LIABILITY UNDER THIS LIMITED WARRANTY IS LIMITED TO THE DOLLAR AMOUNT OF THE PURCHASER'S ORIGINAL PAYMENT MADE TO KAWNEER FOR MATERIAL FURNISHED BY KAWNEER ONLY. IN CONSIDERATION OF THIS WARRANTY, KAWNEER SHALL NOT BE LIABLE FOR SPECIAL, DIRECT, INDIRECT, OR CONSEQUENTIAL DAMAGES OF ANY KIND, INCLUDING BUT NOT LIMITED TO LOSS OF USE, LOSS OF PROFITS OR GOODWILL, DAMAGES FOR NEGLIGENCE IN THE MANUFACTURE, DESIGN, OR INSTALLATION OF THE PRODUCTS, OR OTHER COMMERCIAL LOSS OR INJURY.

This is the only warranty made in the connection with the sale and distribution of the Products. No representative, dealer, or any other person is authorized to make or makes any warranty, representation, or promise with respect to the Products. No terms or conditions other than those stated herein, and no agreement or understanding, oral or written, in any way purporting to modify this warranty shall be binding on Kawneer unless made in writing and signed by Kawneer's authorized representative.

Laws and building and safety codes governing the design and use of glazed entrance, windows, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefore.

Customer's agreement to and acceptance of this warranty shall be indicated by signing and returning a copy of this document to Kawneer.

KAT	WNEER COMPANY, INC.
By:	SCOTT ANDERSON
Signature:	June Scott Cl. denson
Title:	Project Manager
Date Issued:	

Accepted By:

Customer:	\square
By:	Kevin Dahl
Signature:	
Title:	President
Date Signed: _	3-12-08

A.11.4 Glazing

08800 1.05A

Glass

Item 6

A.11.4

HARTUNG GLASS INDUSTRIES, INC. 17830 WEST VALLEY HIGHWAY SEATTLE, WA 98188

Feb. 29, 2008

KED INC 11632 Clear Creek Rd Silverdale, WA 98383

RE: Wyckoff Groundwater Treatment Plant

Insulated Glass Limited Warranty Dual Seal Polysulfide or Silicone

We, Hartung Glass Industries, Inc., warrant our insulated glass against substantial obstruction of vision from dust or film formation between the sealed panes of glass, resulting from failure of the perimeter seal due to defective materials or defective workmanship in the manufacture of this product. This warranty shall not apply if the failure of the seal is caused by Acts of God, improper installation by persons other than our employees or authorized dealers, mishandling by persons other than our employees, or by any other cause whatsoever not within our exclusive control, and shall not apply unless the failure occurs and claim is delivered to us within 10 years after the unit leaves our possession. Unit(s) must be properly installed following guidelines of the FGMA manual. OUR OBLIGATION IS TO REPLACE THE DEFECTIVE GLASS F.O.B. DEALER'S WAREHOUSE FROM WHICH THE ORIGINAL SALE WAS MADE, NOT TO INSTALL SAID UNIT OR UNITS. We can require an inspection by one of our employees prior to replacement.

** Exception: Warranty does not apply to units installed which exceed 15 degrees from the vertical. Warranty does not apply to units installed in a mobile or marine based application, in a sauna or around a pool. Surface applied films void warranty.

SIGNED: Hartung Glass Industries, Inc. Representative

A.11.5 Lockers

10500 Lockers / Benches

A.11.5

ranton Products - Now the Parent Company of Comtec Industries, Santana Products an... Page 3 of 3

- A. Install locker room benches in a rigid, straight, plumb, and level manor, with plastic laid out as shown on shop drawings and manufacturer's installation instructions.
- B. No evidence of cutting, drilling, and/or patching shall be visible on the finished work.
- C. Finished surfaces shall be cleaned after installation and be left free of all imperfections.

3.03 Warranty

A. Scranton Products (Santana/Comtec/Capitol) guarantees its plastic against breakage, corrosion, and delamination under normal conditions for 15 years from the date of receipt by the customer. If materials are found to be defective during that period for reasons listed above, the materials will be replaced free of charge. (Labor not included in warranty.)

Scranton Produ S01 Corey Stre	ucts (Santana/Comte et • Moosic, PA 185	c/Capitol)	SCRANTON PRODUCTS		800) 445-5148 800) 551-6993
Home	Products	Online Requests	Sales Reps	About Us	Contact lie

A.11.6 Fire Extinguishers



Manufactured and Tested to ANSI/UL Standards ISO-9001:2000/ISO-14001:2004 Certified UL LISTED AND USCG APPROVED

- * Dependable Drawn Steel Cylinders
- * All Metal Valve Construction
- Easy and more economical to maintain and service
- ★ U/L & U.S. Coast Guard Listed
- ★ Bar Coded and Bi-lingual Labels

Stored Pressure





ABC or Multi-Purpose extinguishers utilize a specially fluidized and siliconized mono ammonium phosphate dry chemical. It chemically insulates Class A fires by melting at approximately 350°F and coats surface to which it is applied. It smothers and breaks the chain reaction of Class B fires and will not conduct electricity back to the operator.

Available in Wheeled and Stationary extinguishers.

6 YEAR WARRANTY

SPECIFICATIONS		ABC Dry Chemical													
VALVES	<i></i>		ALUMINU	M	BRASS, CHROME PLATED										
Size & Capacity (lbs.)	2 1/2	5	5 5		10 Tall	20	5	6	10 Short	10 Tall	20				
Application	Nozzle		Hose	and Nozzl	9			н	ose and No	ozzle					
Model Number	B417 / B417T	B500 / B500T	B402 / B402T	B443	B456	A411	B424	B461	419	B441	423				
U/L Rating	1A:10B:C	2A:10B:C	3A:40B:C	3A:40B:C	4A:80B:C	20A:120B:C	2A:10B:C	3A:40B:C	4A:80B:C	4A:80B:C	20A:120B:C				
Shipping Wt. (lbs.)	51/4 / 51/2	91/4 / 91/2	91/4 / 91/2	12¾	18	38	10½	13¾	19	19	39				
Height (in.)	151/2	151/4	15¼	16	20	231/4	151/2	16¼	17 5/8	201/2	24				
Width (in.)	53/4	71/4	71/4	7¾	7¾	10¼	8	81/2	91/2	8¾	10%				
Depth (Diam in.)	3	41/4	4 1/4	5	5	7	41/4	5	6	5	7				
Range (ft.)	9 - 15	12 - 18	12 - 18	15 - 21	15 - 21	15 - 21	12 - 18	15 - 21	15 - 21	15 - 21	15 - 21				
Discharge Time (Sec.)	10	14	14	141⁄2	20	30	14	14	22	20	30				
Available with Chrome Plated Cylinder	YES	YES	YES		YES			YES	YES	YES					
F. M. Approved	YES	YES		YES	YES	YES		YES	YES	YES	YES				
Standard Bracket	Wa	all / Vehicle-Mar	ine		Wall				Wall						

(Temperature Range -65°F to 120°F)

Note: All extinguishers are USCG approved with bracket listed on UL label.

Carbon Dioxide

Manufactured and Tested to ANSI/UL Standards ISO-9001:2000/ISO-14001:2004 Certified UL LISTED, FM AND USCG APPROVED

- ★ Rust free aluminum cylinders up to 30% lighter than steel cylinders
- * All Metal Valve Construction

AMERED

- ★ Meets many hospital medical equipment requirements
- ★ Model 322 independently tested and approved for use in MRI facilities
- * Bar Coded and Bi-lingual Labels

(Temperature Range -40°F to 120°F)

Note: All extinguishers are USCG approved with bracket listed on UL label

SPECIFICATIONS	C	ARBON	DIOXID	E		
Size & Capacity (lbs.)	5	10	15	20		
Application	Horn	Н	ose & Ho	m		
Model Number	322	330	331	332		
U/L Rating	5B:C	10B:C	10B:C	10B:C		
Shipping Weight (lbs.)	14	28¼	37¾	50¾		
Height (in.)	17¾	24	30	30		
Width (in.)	81/4	12	12	13		
Depth (Diam in.)	51/4	7	7	8		
Range (ft.)		3	- 8			
Discharge Time (sec.)	10	10	121/2	19		
F. M. Approved		1	les			
Standard Bracket		۷	Vall			





Carbon Dioxide is discharged as a white cloud of "snow" which smothers a fire by eliminating oxygen. It is effective for Class B flammable liquids and is electrically non-conductive. Carbon Dioxide is a clean, non-contaminating, odorless gas.

> Also available in 50 / 100 lb. wheeled extinguishers and 100 lb. stationary.

> > **5 YEAR WARRANTY**

A.11.7 Fire Hydrant

UL/FM Mueller Co.

SUPER CENTURION® FIRE HYDRANT



FIRE PROTECTION PRODUCTS

Since its instructuetion in 1976, millions of Centurion fee hydrarits have been installed throughout North America. There are a number of reasons the Moetler line of Centurion hydrarits in the most widely sold heard. The Centurion hydrarit is designed to provide years of reliable service. If a flow characteristics make it one of the best performing hydrarits invaluable. If service is ever incided, the provides its single and the parts readily available. Perhaps moni important, Muetter is always there to back what it wells. Simply, the Centurion bydrarit has no peer.

- ANT) FIGUER WASHER to be assume easy sparsures for life of the hydrest
- 21 FIGUDE (EOW)SENSITE designed to discontrapped in the probability instantification of a structure of a parts. Integral weather send is 3 TV measured and personal and personal and personal tensors, TO-trap backets, weather weather sense they into the main function.
- 3 (31) FBLLFR PLUS: permits quark deteck of oil level and rel to be added if receivery with our bound retrieval.
- SEALED OB. SESSERVOIR Compared at the prevent lookage Encloye filled with FDA approved of this persons logist year accord. Unique design automatically latitudes over threads and bearing workway and time hydraw is opened.
- STAINLESS STEEL SAFETY COUPLING public free of hydrase so far by a vehicle prevent, ong damage to stars and taxes valve. Coupling well not bread into process that could drop rate from hared and affect valve operation. Top of lower same to below top of lower barnel to a time cannot depress it and open mans valve. Repoir to any, and economical
- SAFETY PLANCE: Invasion clearly nubeling prevent traffic damages, yet almong metapholo within and neuronal hamiling. Alternet recontratical neuron, adding extransion section, reculture or chargeng of paper harval welfacet digging or neuron damageng.
- J. BRONZI UPPER VALVE PLATE consulshape for anaroth efficient form.
- I BRAIN VALVE FAUTRES specially designed, long-life facings provide effective weiling.
- 3 O RENU SEALS AT BOYOM L. GROSS ND AND XERSE FLAMORY. For better book renstance, conservational.
- 21 11-11 11 1090 1091/NDMES Targe radius losse unit prangeot se seals operange predime how free root toos, supporter performance.
- 2 FIELD REPT ACEARLE NOVCEES. Or maj resided and discussed to place, how and pumper negative rise earshy replaced. Second interest by statistical sheel locks.



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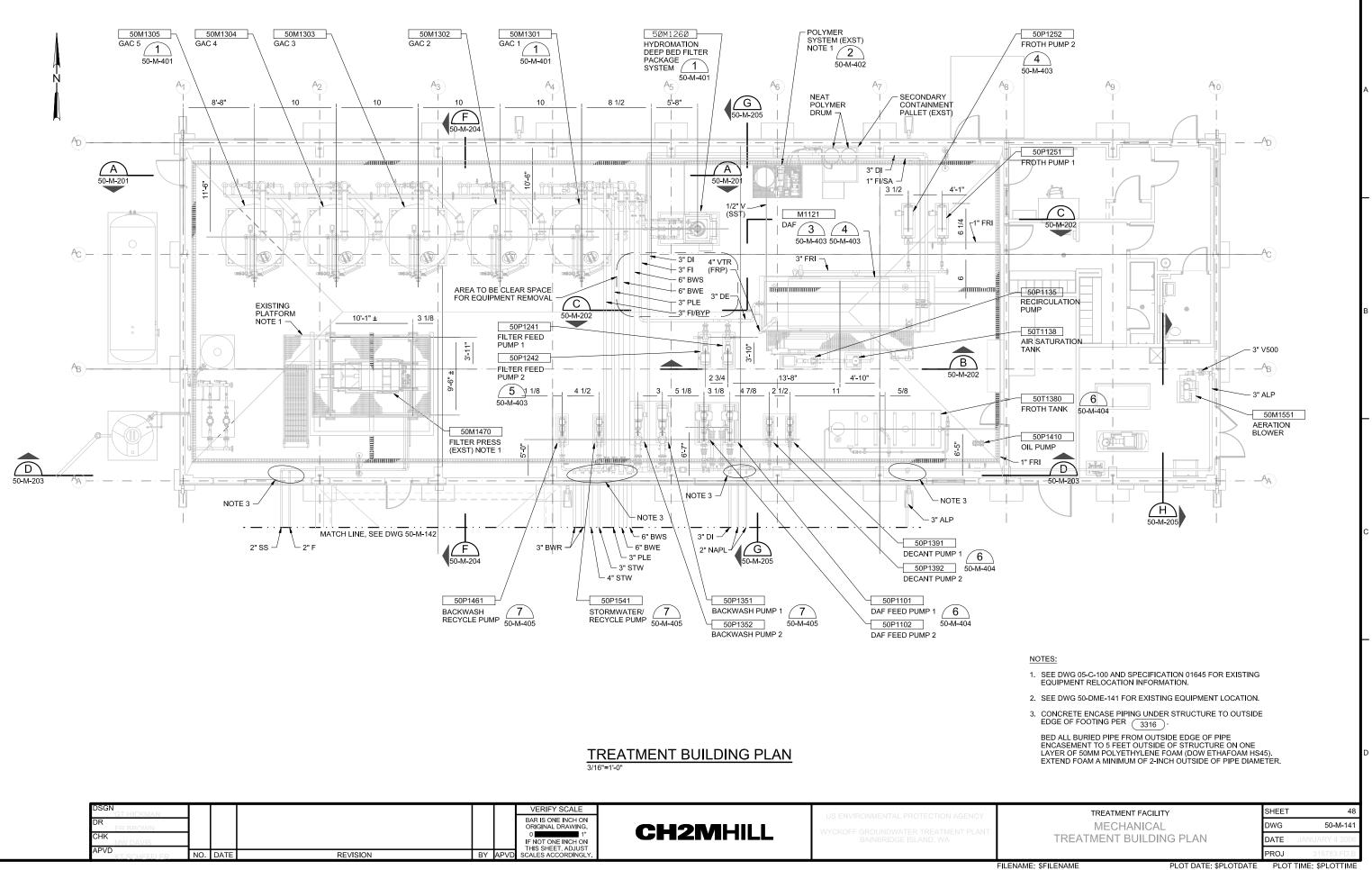
- a ELECTRO GALVANDED BOUTS AND NUTS prevale consistent protection
- J NOPE KENNERG ("HALMS" heavy duty and secarely attached to hydroin. Special loops permit needle copy to turn freely.
- Initi (NZ): SFAT RUNC: threaded one (SR) (NZ): INRAZN RUNC: and O ring scalard (Saniya monowed or smalled) from above ground. (Dearbin down openings one force fitschird each time hydrain is opening one force fitschird each time hydrain is opening one closed, keeping there open for offsective barrel dramaging. (Incurse dram valves are integral parts of aparts valves searchly
- 4 REVERSING COMPRESSION TYPE MAIN VALVE closes with pressure for predicts and Robber material has long survice life, yet is reversible providing a convenient space to place.
- SEALED OWER STEM THREADS protected from correspondic context discoverably Museller Hi¹⁰ Epony Usated cap and with ealther gother and starthere steel back worker should directly from usate.
- 2 STRUETON STEPHED FOREMAX, IMCM FLOW, EASY DNSTALLATON - suscepts transmissing connective, encoded used, and enterped articular transpaties that adhere our of standard too build balls. Since taterion is concered with MincHer HP^m Epony conting, containing a longth corresponmentate barrow to chemically, ghysical impact and electrowed currents. Integral stam stop on bottom and back. Integral stam stop
- F CENTRED PERFORMANCE exocle in exceeds requirements of ANSEAWWA (2002 Stondard, and CL 245 and FM 1510 specificoture). Certified to ANSI/NSE 51.
- 250/65RG (1723) kPac(RA33NG) maximum working pressure of 3 way hydrast, 500 psig (3447) kPac(test pressure)

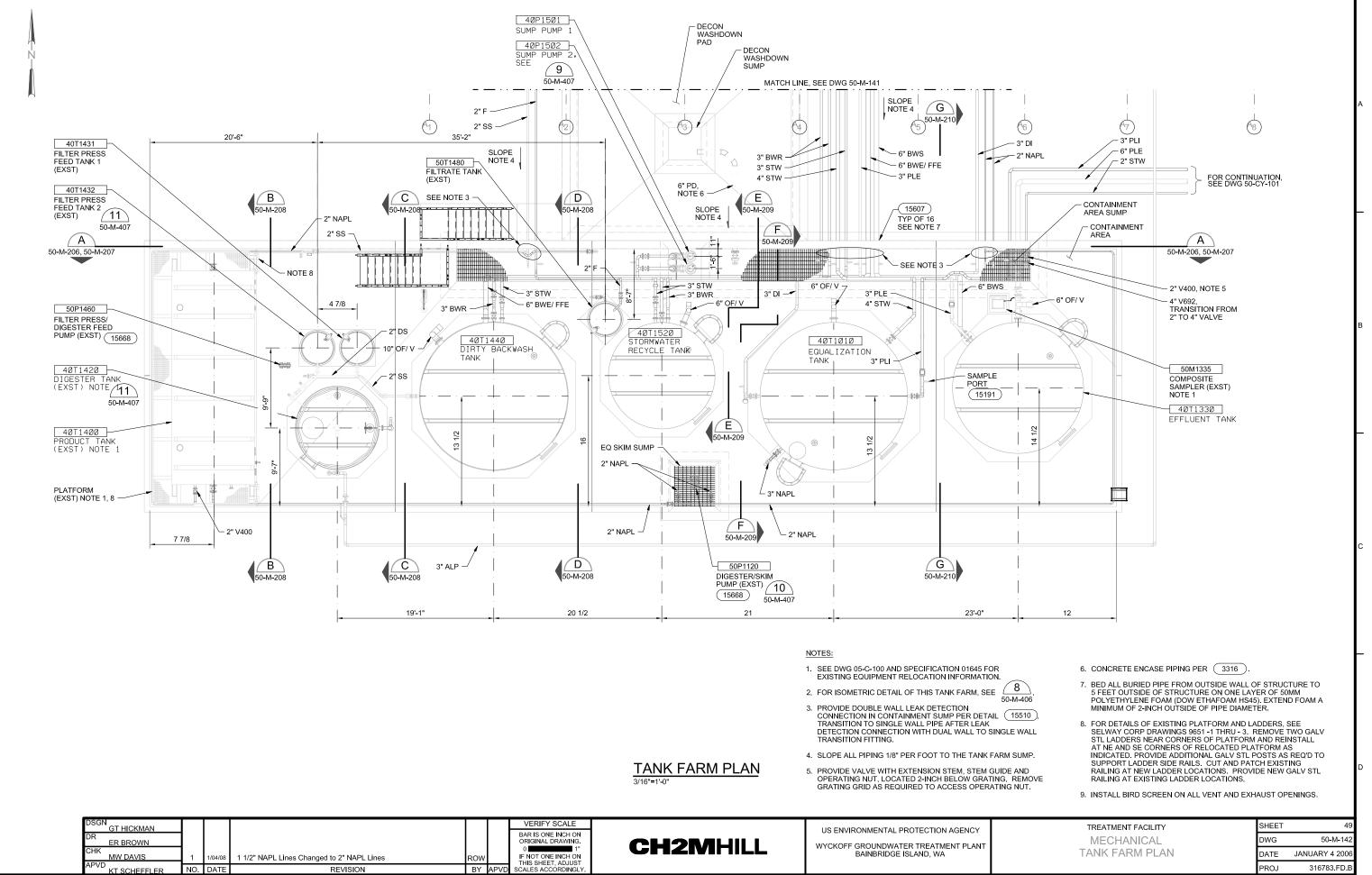


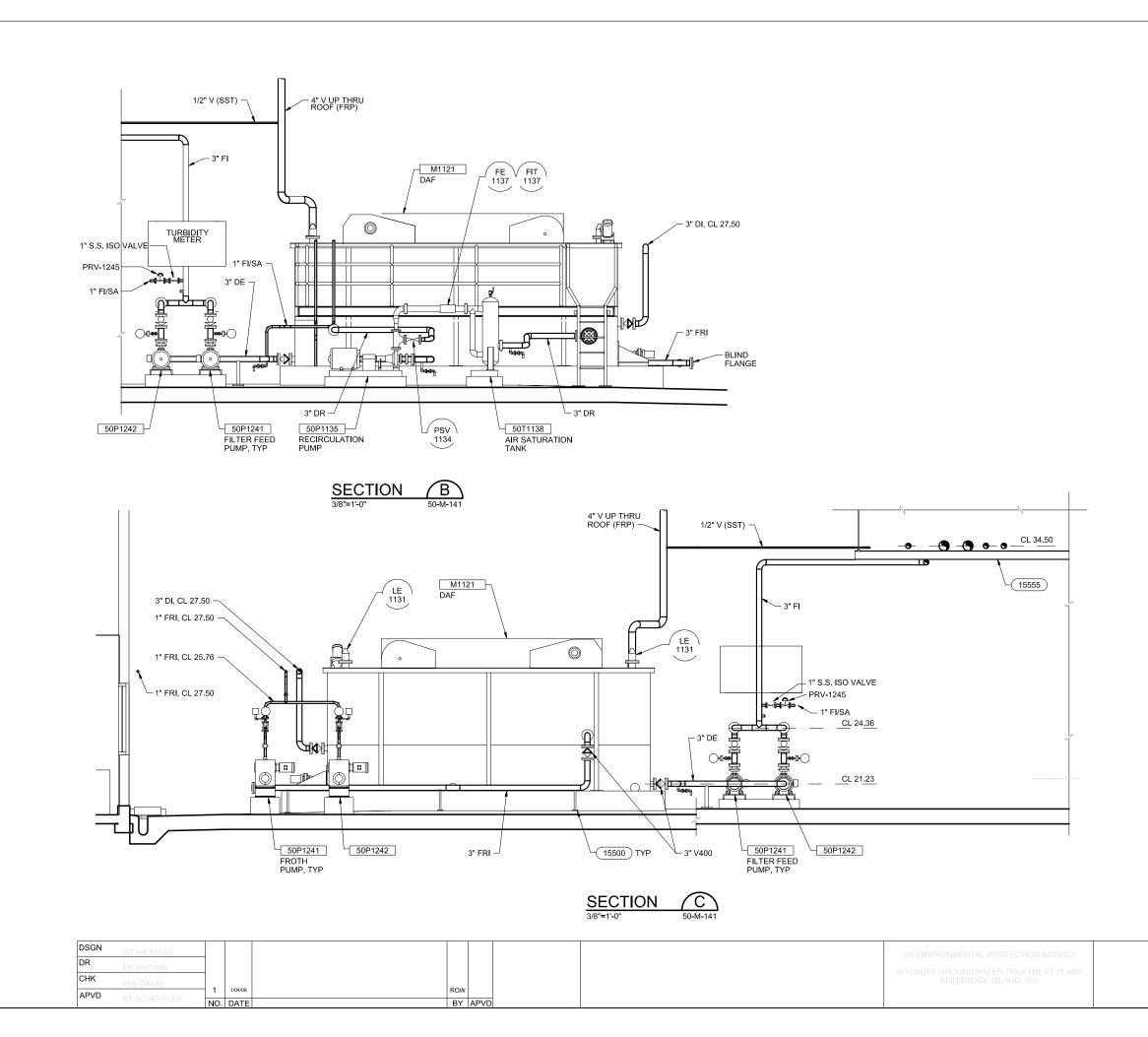
- III YEAR LIMITED WARRANTY animal reliability (see separate Musller Warrenty doctoment for termin)
- 3 SECURITY OPTICARS subscripts of optimum in accure hydraux against unserfluenced operations of scores to hydraux attention.

Page A-1-1

APPENDIX C As-Built Drawings

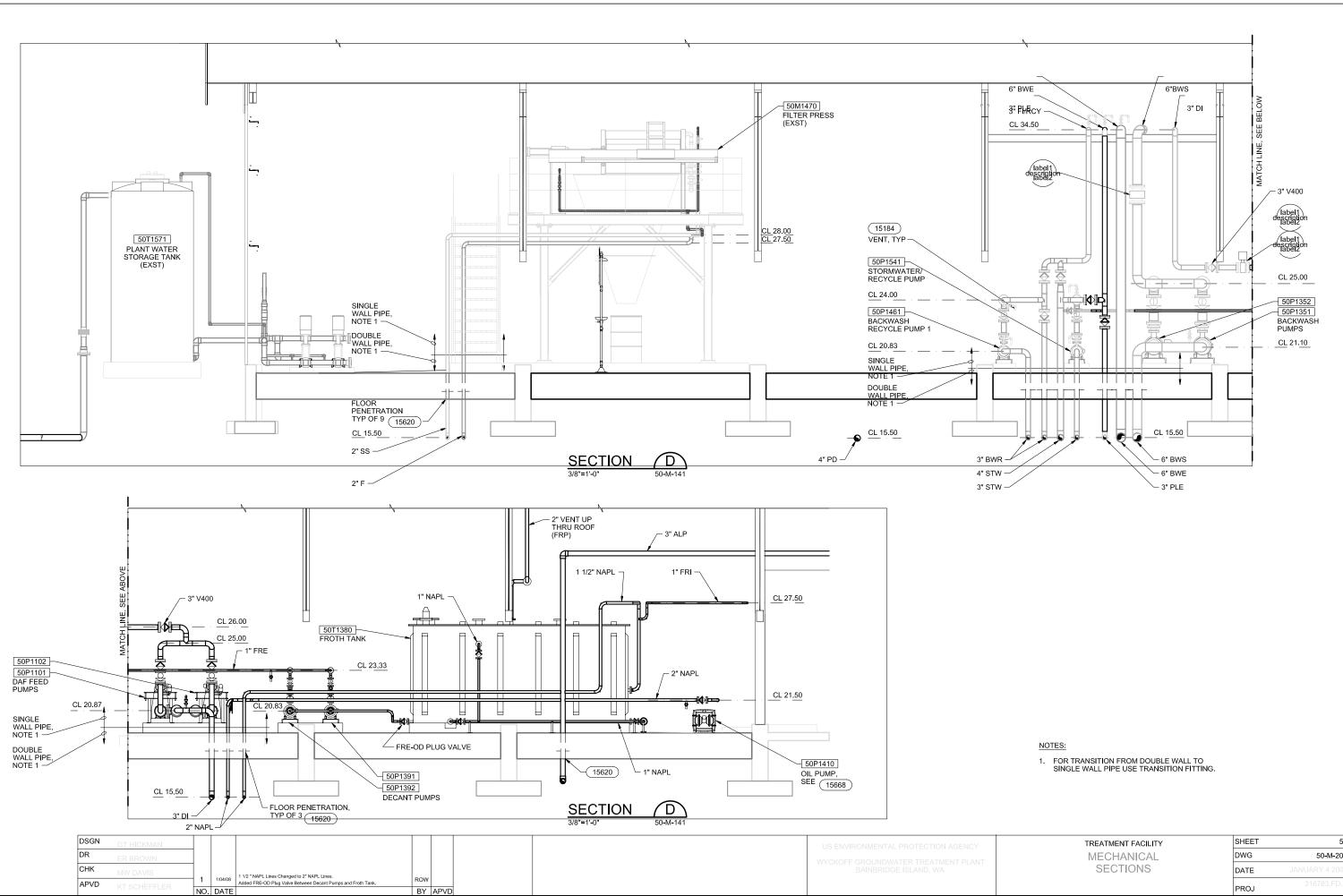




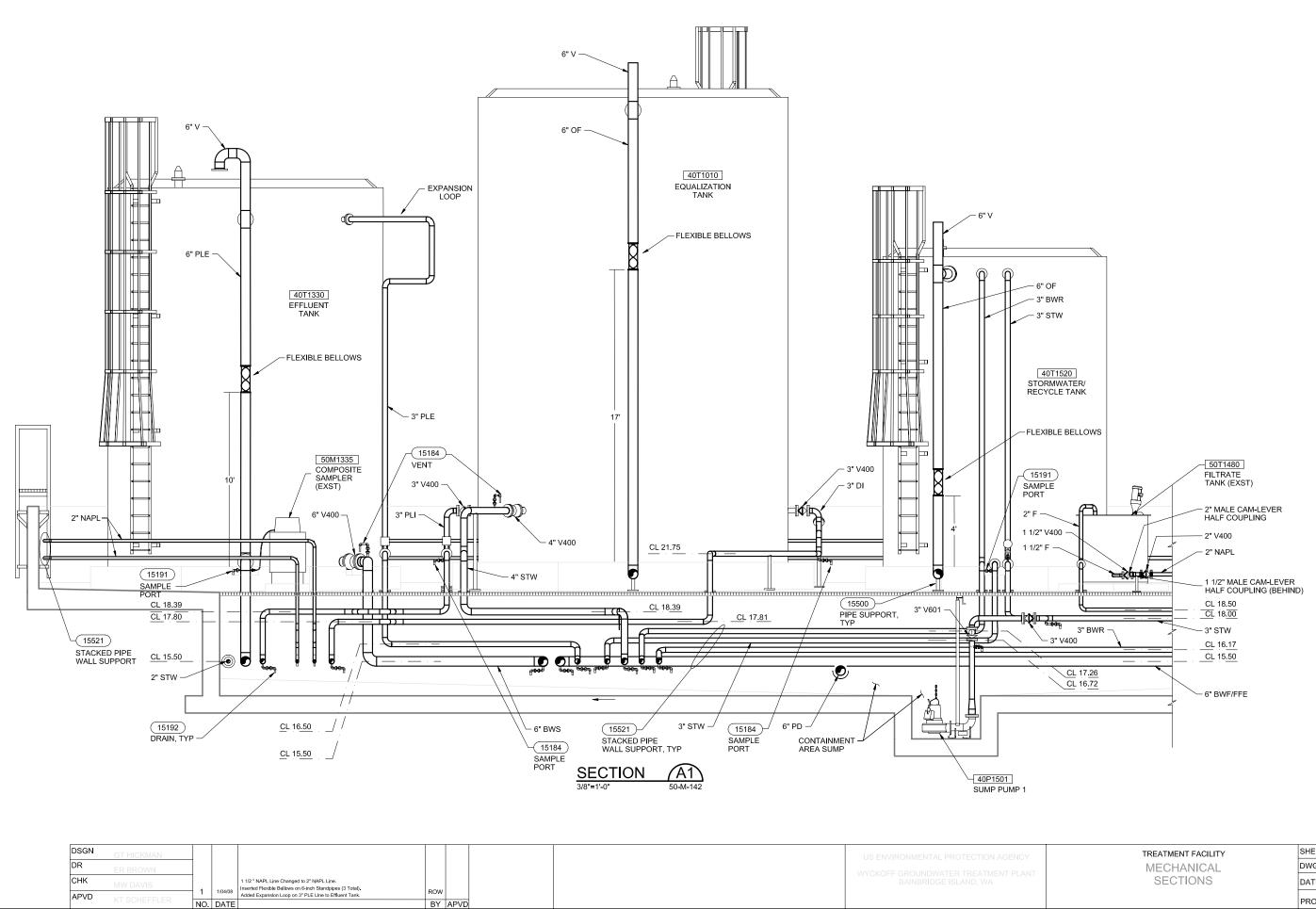


TREATMENT FACILITY
MECHANICAL
SECTIONS

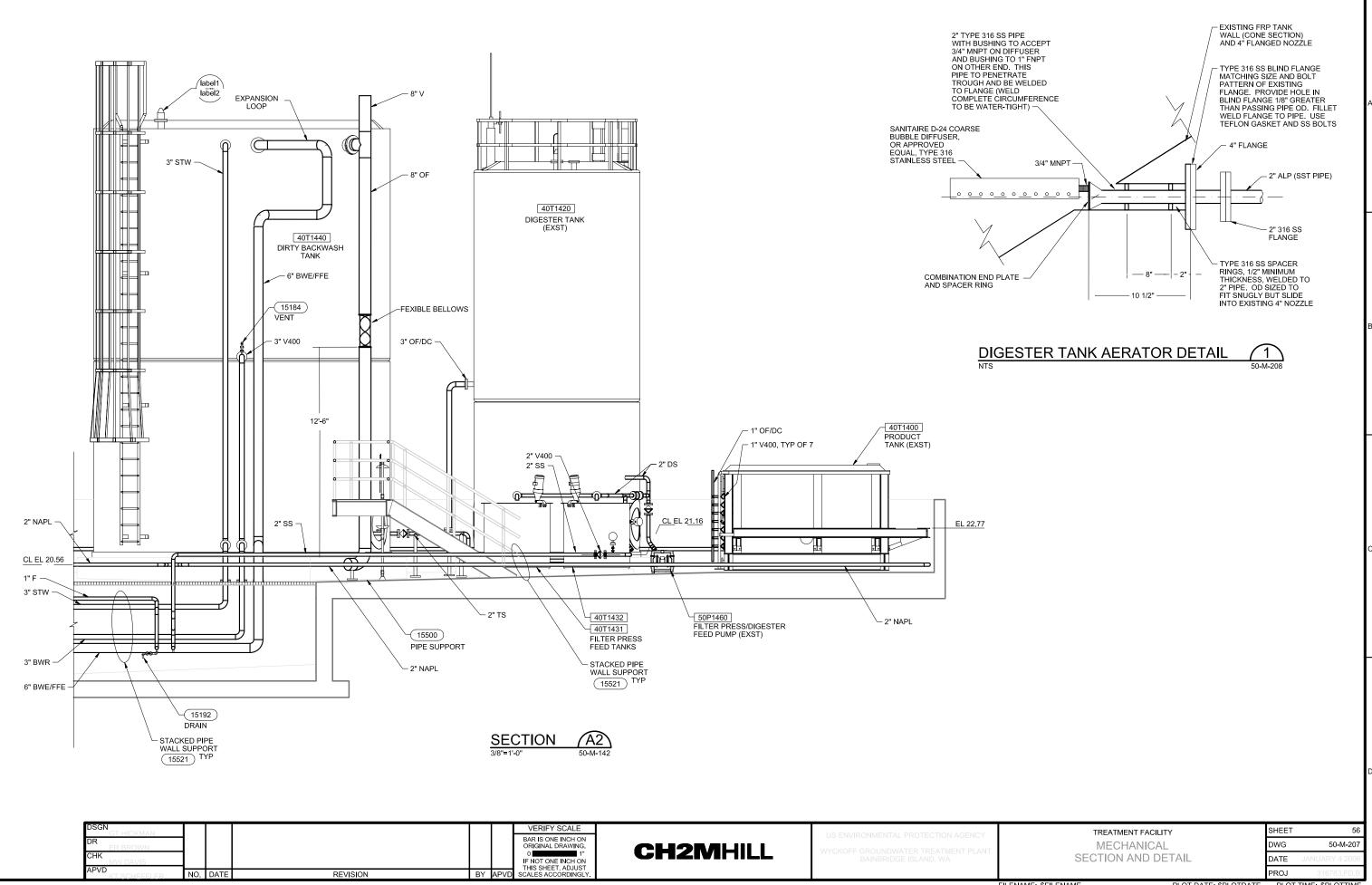
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DWG	50-M-202
DATE	
PROJ	316783.FD.B



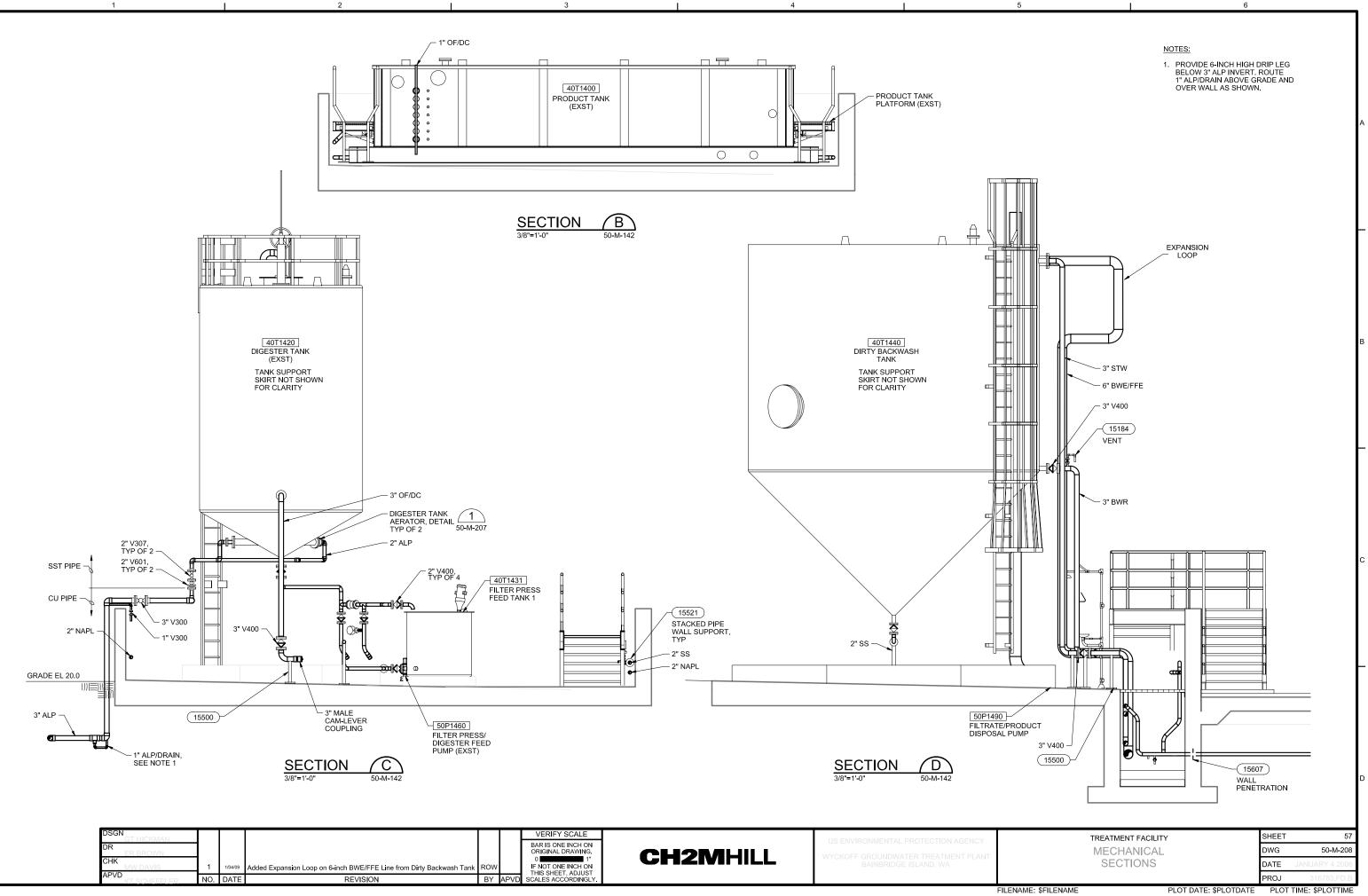
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MECHANICAL	DWG	50-M-203
SECTIONS	DATE	JANUARY 4 2006
	PROJ	316783.FD.B



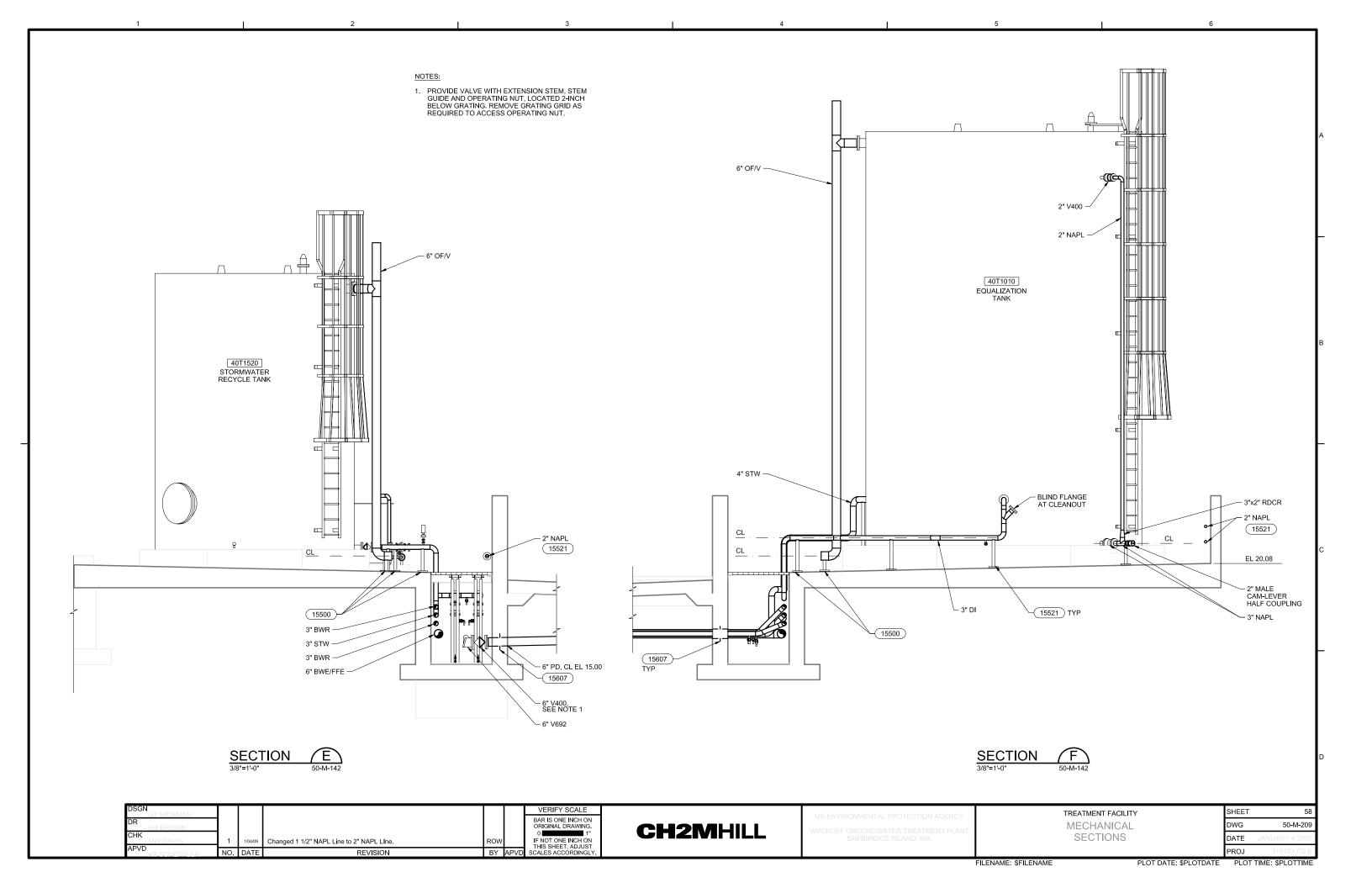
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SECTIONS	DATE	
	PROJ	316783.FD.B

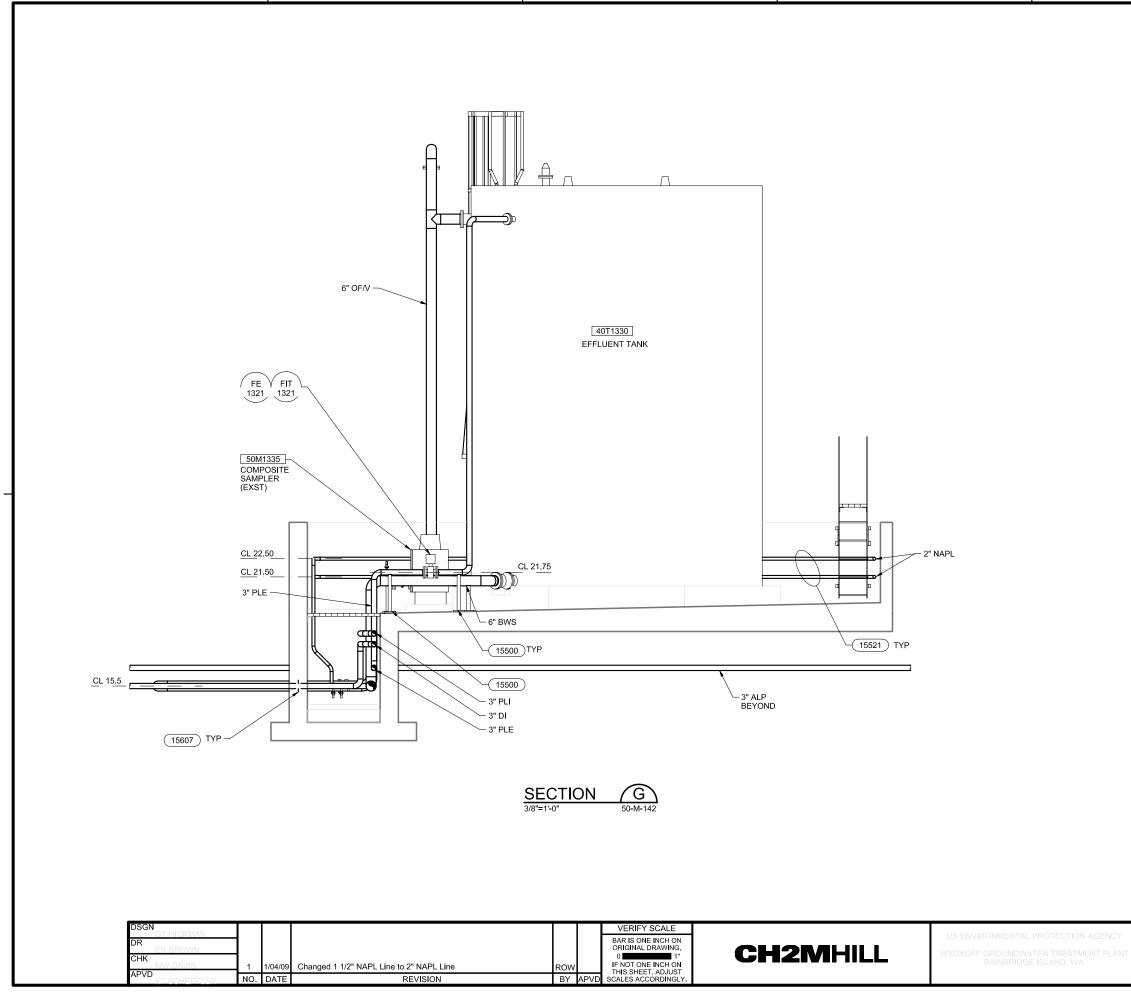


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SECTION AND DETAIL	DATE	JANUARY 4 2006
	PROJ	316783.FD.B







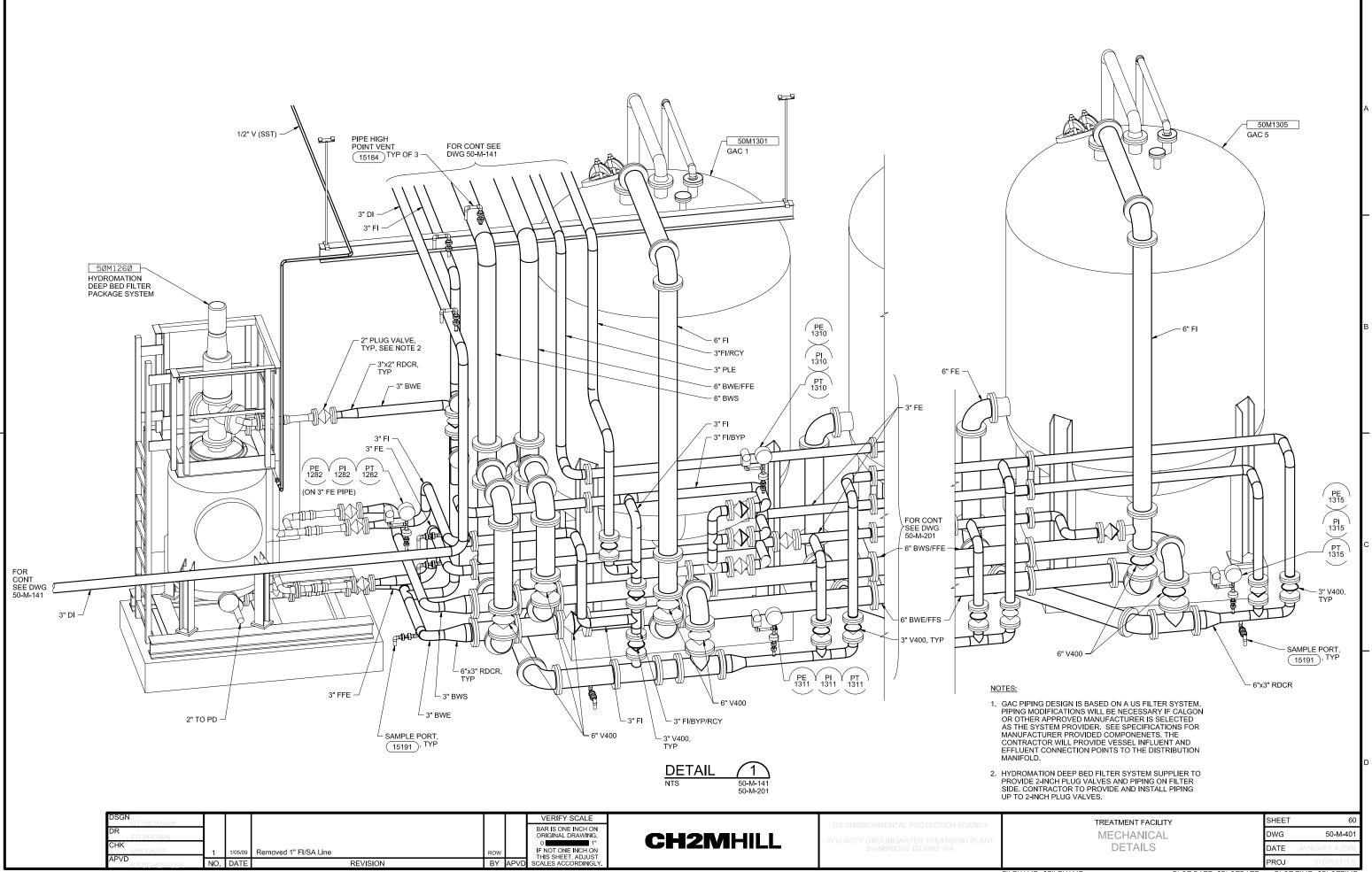


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TREATMENT FACILITY SHEET 59 MECHANICAL DWG 50-M-210 SECTIONS DATE PROJ

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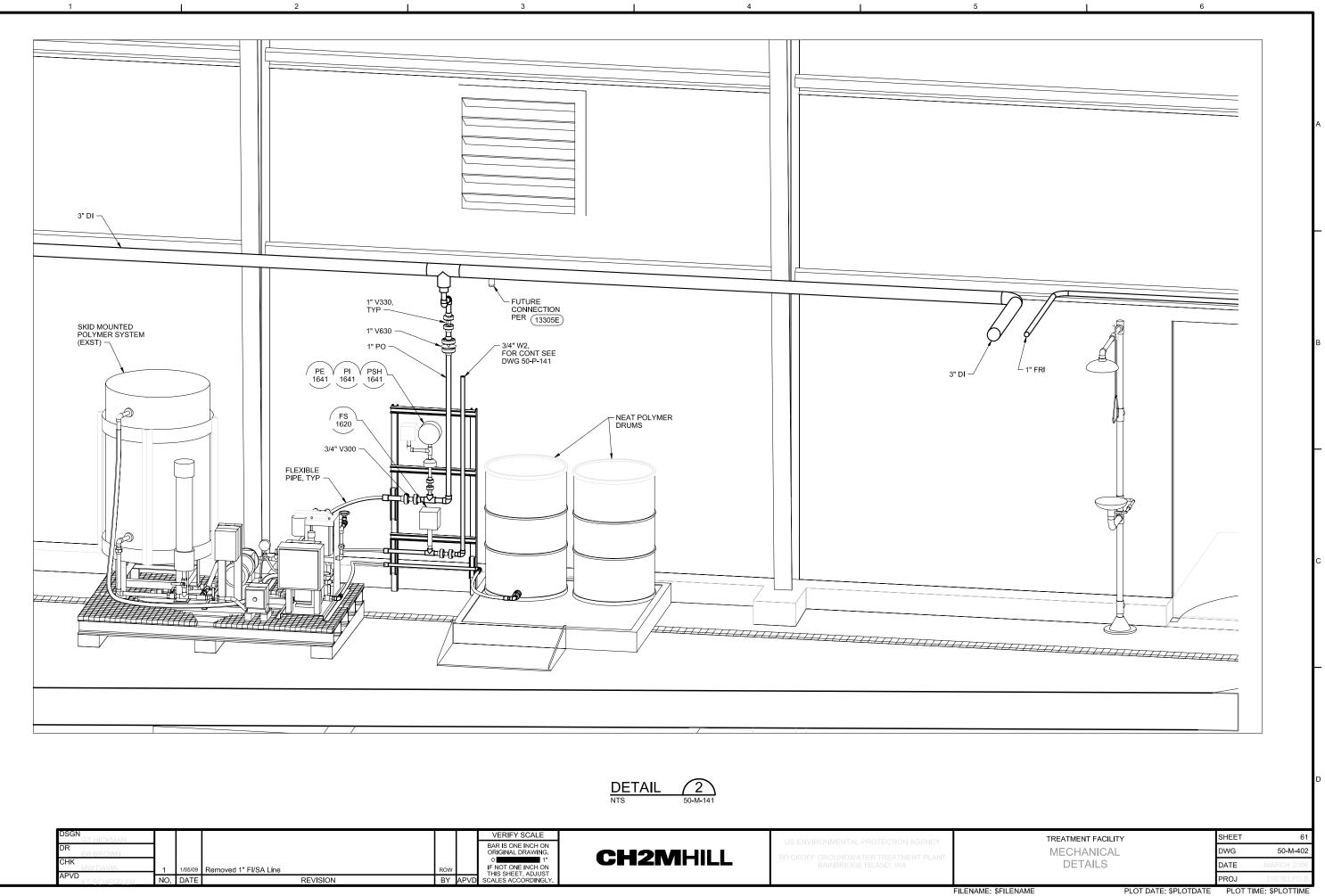


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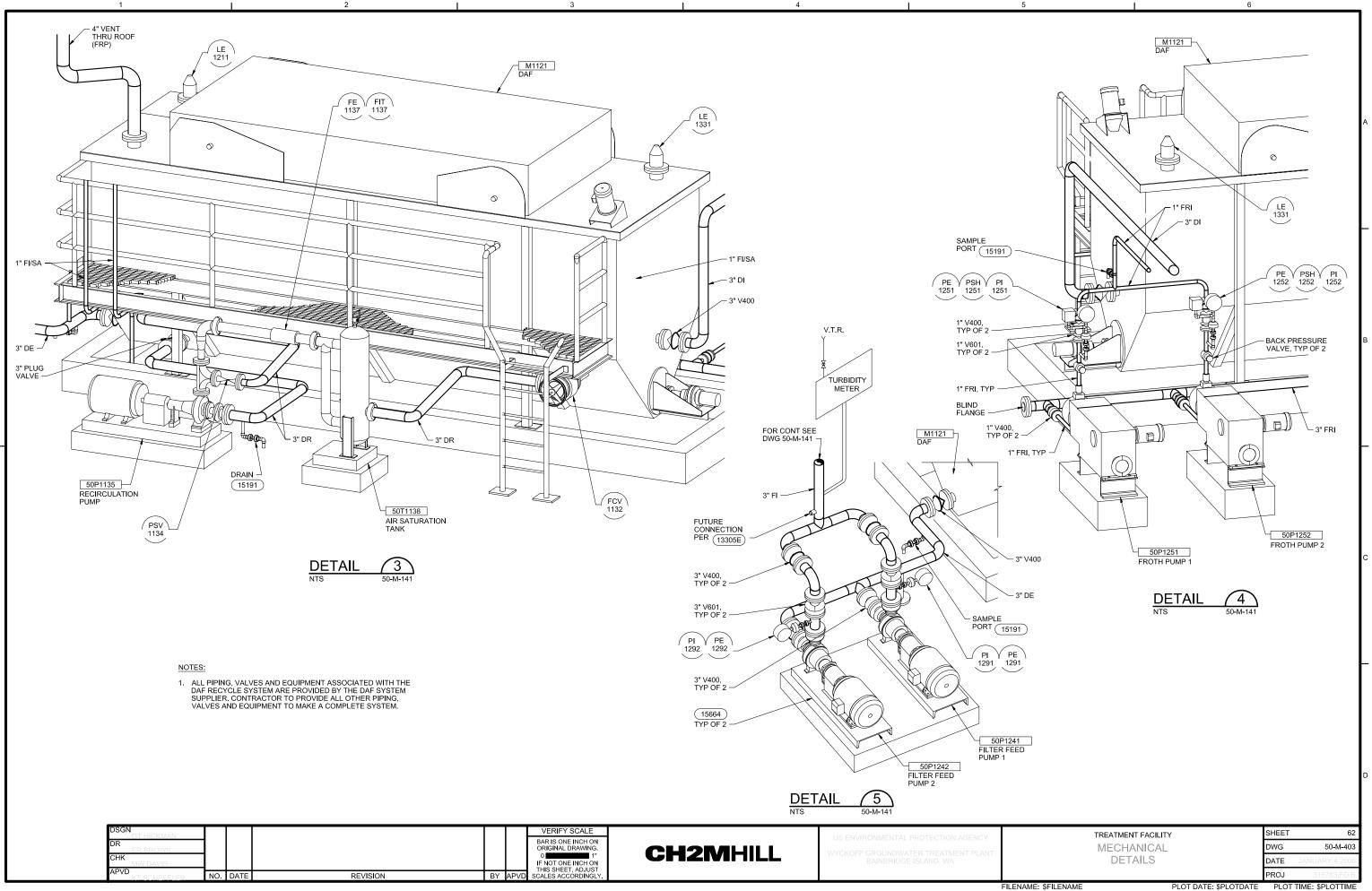
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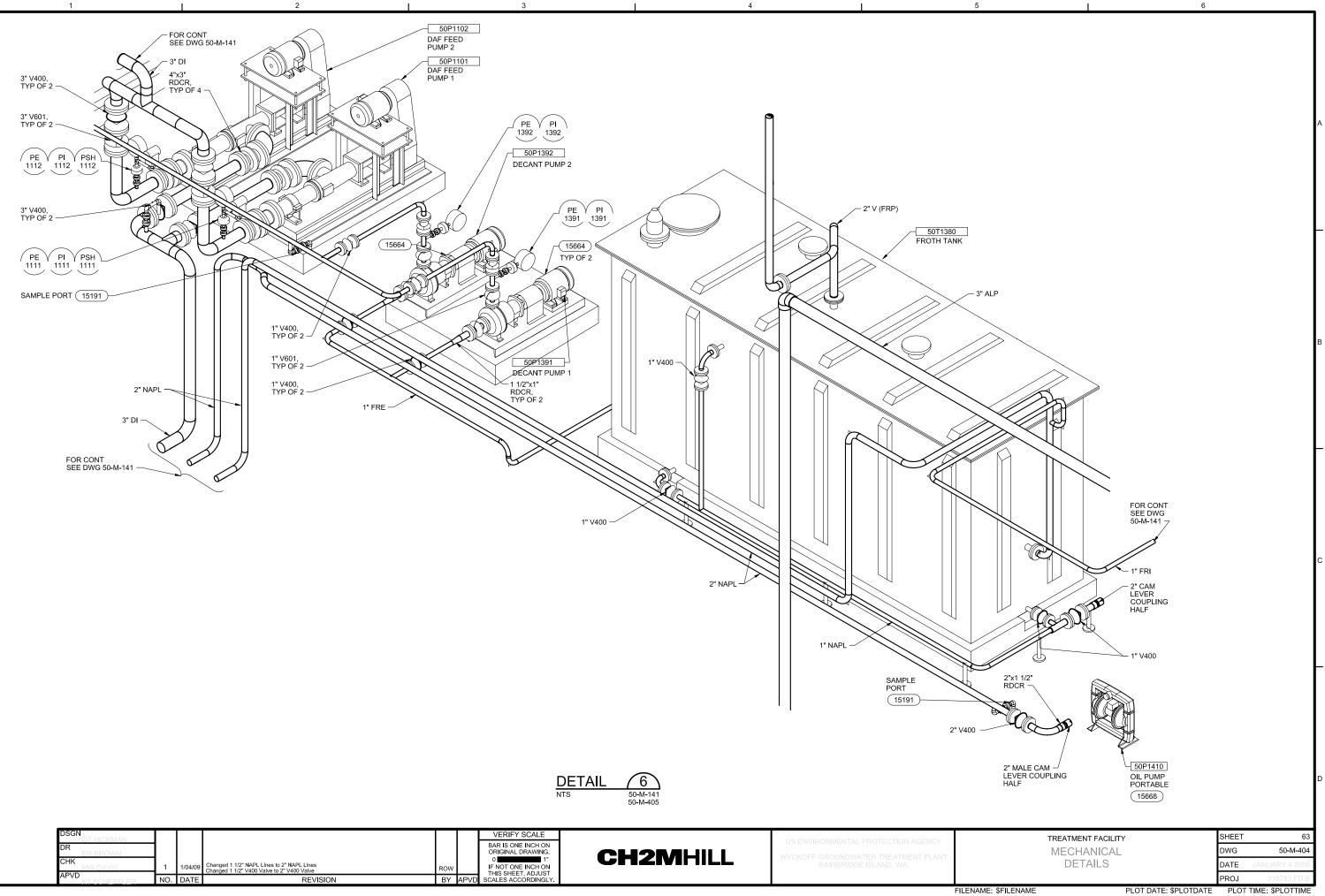
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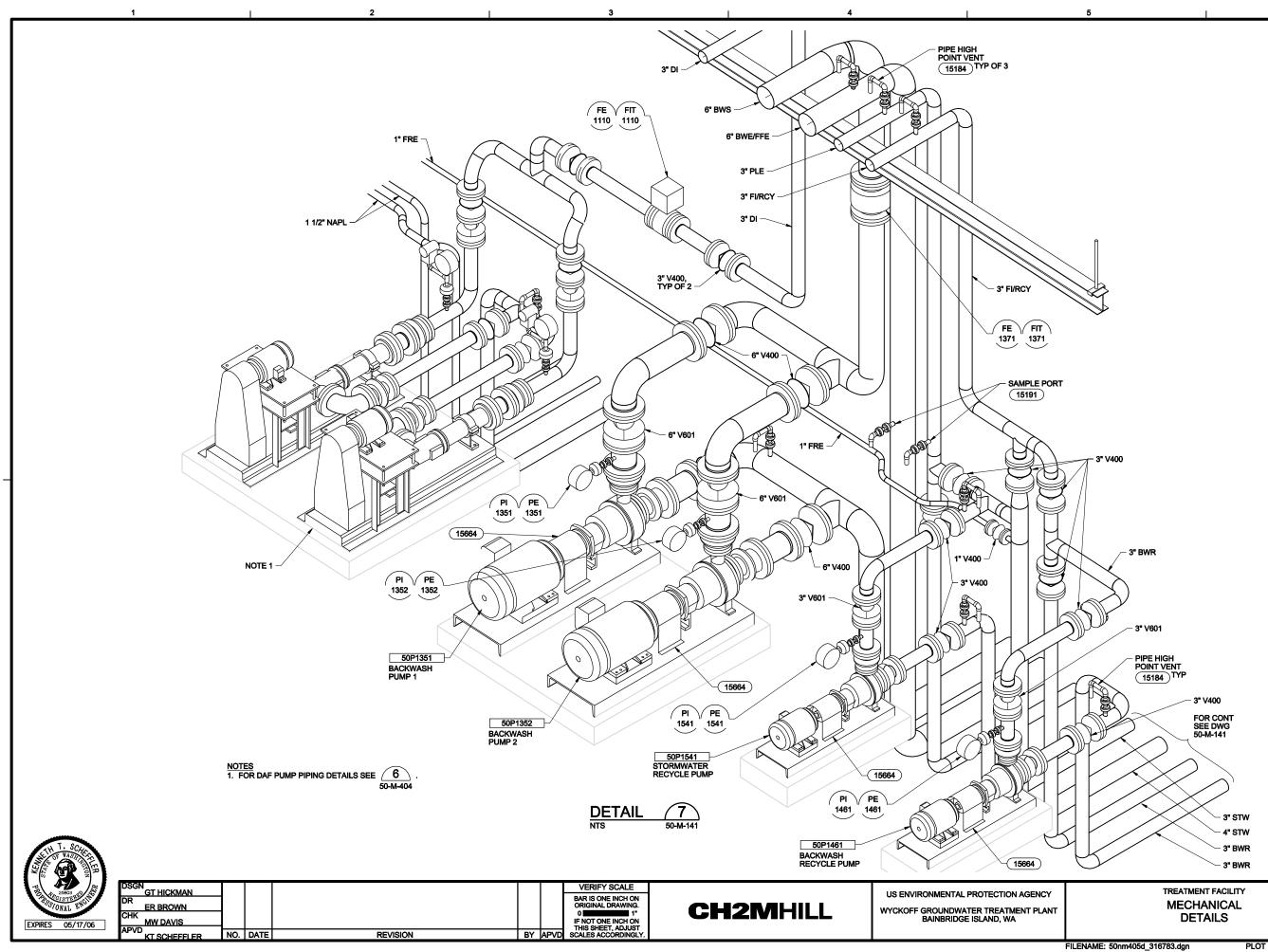


DSGN	GT HICKMAN						VERIFY SCALE		
DR							BAR IS ONE INCH ON ORIGINAL DRAWING.		US ENVIRONMENTAL PROTECTION
СНК	ER BROWN						0 1"	CH2M HILL	WYCKOFF GROUNDWATER TREATME
	MW DAVIS	1	1/05/09	Removed 1" FI/SA Line	ROW		IF NOT ONE INCH ON THIS SHEET, ADJUST		BAINBRIDGE ISLAND, WA
APVD	KT SCHEEELER	NO.	DATE	REVISION	BY	APV	D SCALES ACCORDINGLY.		

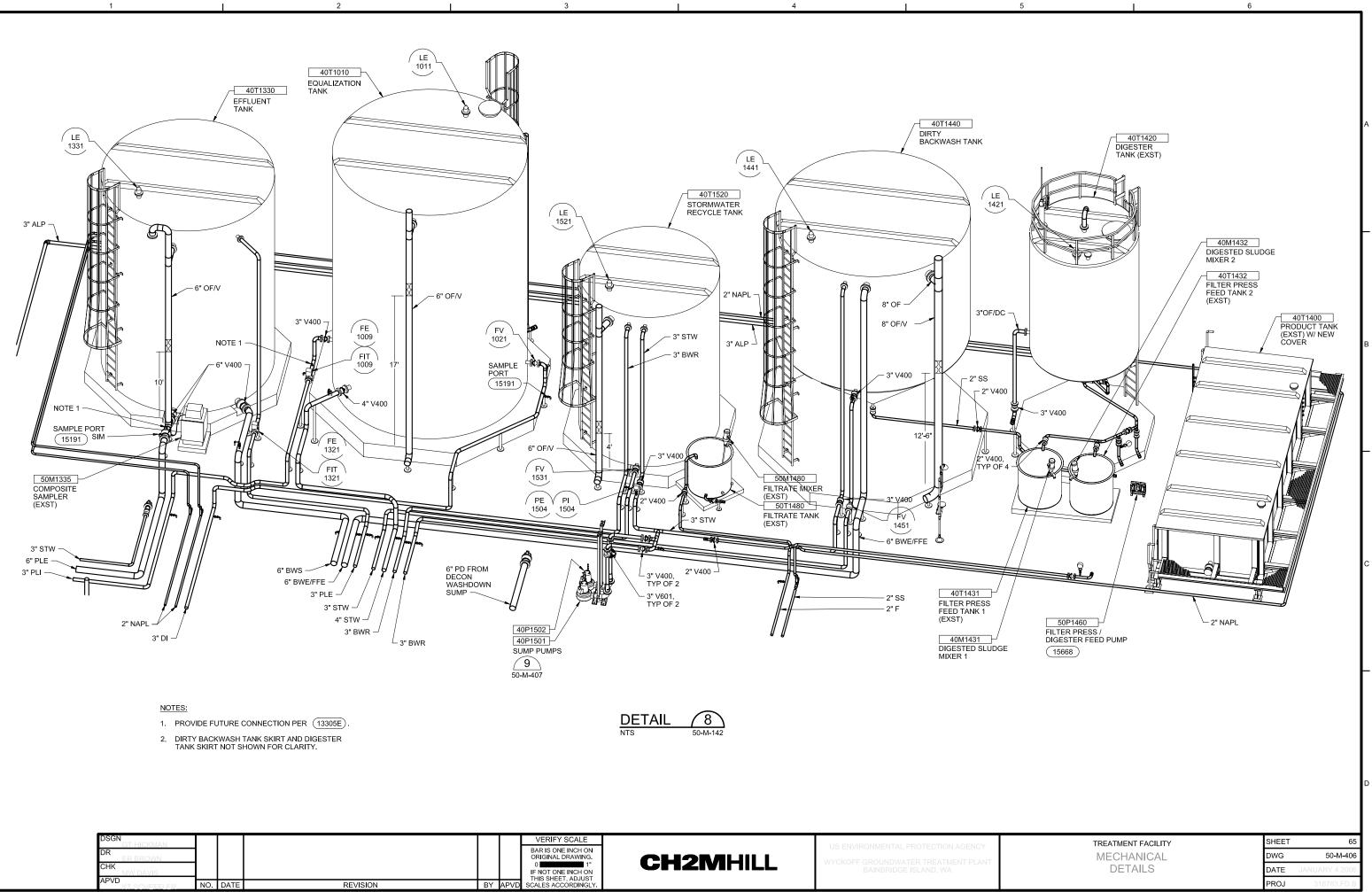






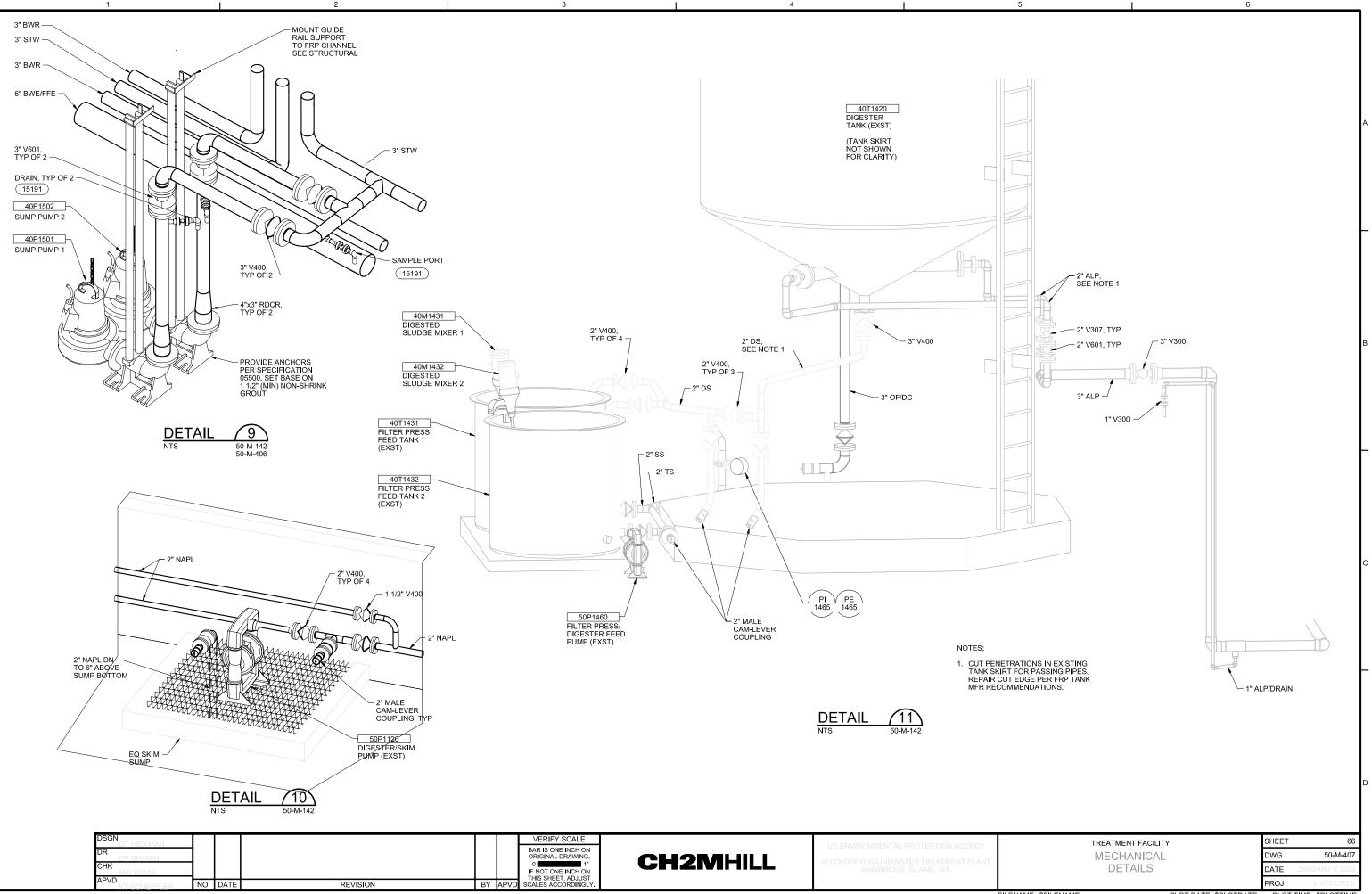


SHEET	64
DWG	50-M-405
DATE	JANUARY 4 2006
PROJ	316783.FD.B
PLOT	TIME: 6:40:52 PM

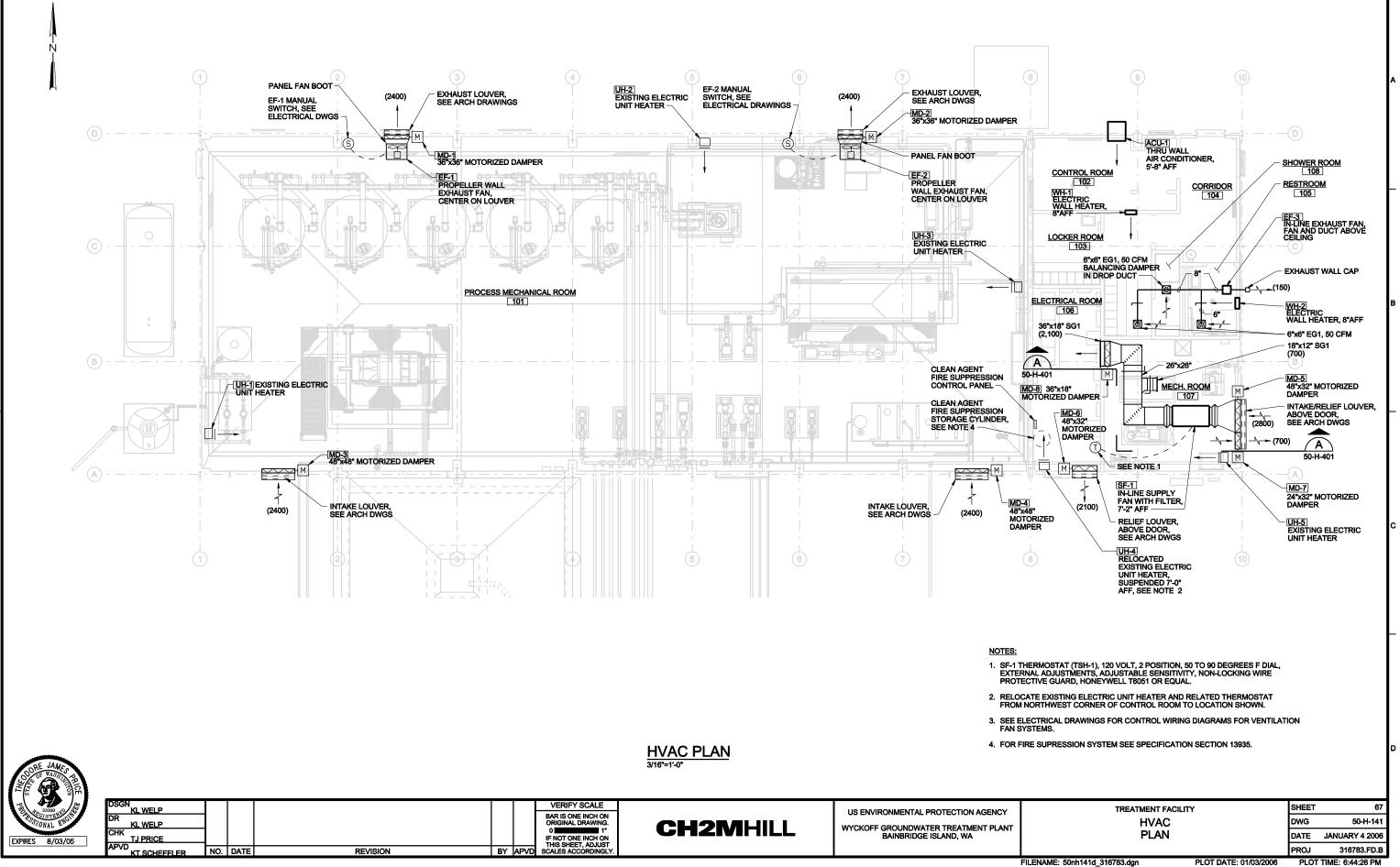


PLOT DATE: \$PLOTDATE

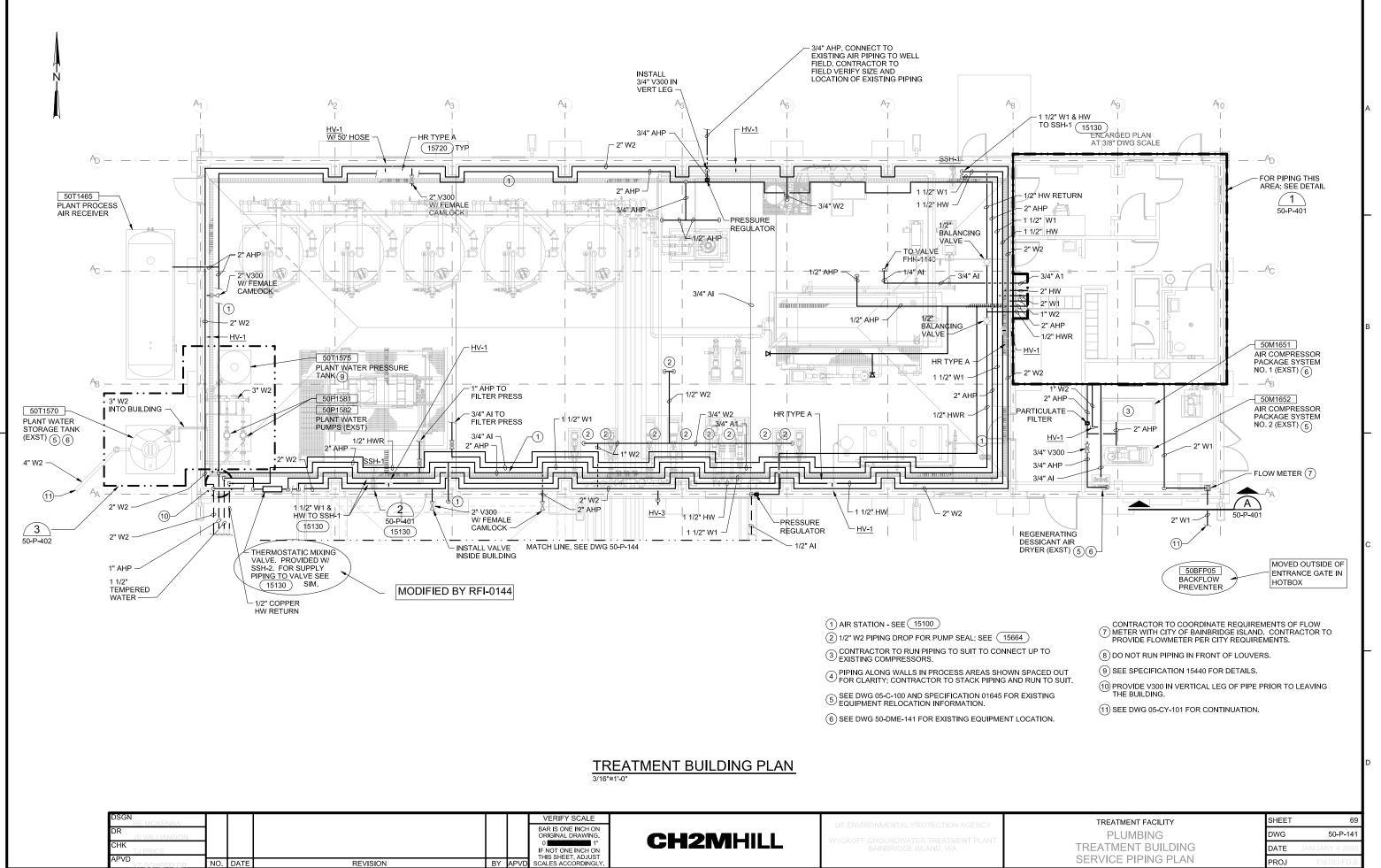
PLOT TIME: \$PLOTTIME



FILENAME: \$FILENAME



PLOT DATE: 01/03/2006



FAN	S																											
SYMBOL	SERVICE	TYPE		FAN DA					1				SC	DUND [ΟΑΤΑ					ELECTRICAL DATA								
				AIRFLOW	N SPEED DRIVE MAXIMUM MAX. FAN SOUND POWER LEVEL dB (RE 10 ⁻¹² W)			MAX, FAN SOUND POWER LEVEL dB (RE 10 ⁻¹² W)			MAX, FAN SOUND POWER LEVEL dB (RE 10 ⁻¹² W)				мото	R												
			MAXIMUM	@ SP	MINIMUM	1				@ MIE	OCTA	VE BAI	E BAND FREQUE		E BAND FRE		E BAND FRE		CY (Hz)				HP	RPM	ENCLOSURE	VOLT	PH
			CFM	IN. WG.	CFM	RPM	TYPE	BHP	63	125	250	500	1K	2K	4K	8K	LwA	dBA	SONES									
SF-1	ELECTRICAL ROOM VENTILATION	INLINE FAN, CENTRIFUGAL, SQUARE	2,800	0.90	2,800	962	BELT	0.817	76	77	76	73	70	68	62	55	76	76	12.5	1	1725	TEFC	460	3				
EF-1	PROCESS MECH RM VENTILATION	WALL FAN, PROPELLER, HEAVY DUTY	2,400	0.35	2,400	898	BELT	0.325	84	84	78	73	69	65	62	55	76	76	14.5	1/2	1725	TEFC	120	1				
EF-2	PROCESS MECH RM VENTILATION	WALL FAN, PROPELLER, HEAVY DUTY	2,400	0.35	2,400	898	BELT	0.325	84	84	78	73	69	65	62	55	76	76	14.5	1/2	1725	TEFC	120	1				
EF-3	LOCKER/SHOWER/RESTROOM VENT	CABINET FAN, CENTRIFUGAL	150	0.25	150	1,174	DIRECT	58 WATTS	58	52	50	46	33	24	27	31	47	47	1.5	2.2 AMPS	1174	STANDARD	120	1				
_																												
REMARKS:																												

A: SEE SPECIFICATION FOR REQUIRED ACCESSORIES.

ROOM AIR CONDITIONER

SYMBOL	LOCATION	INDOOR	FAN DATA	DX COOLIN	NG DATA	ELEC HEA	T DATA	UNIT ELECTRICAL DATA			UNIT DIMENSIONS				MANUFACTURER	REMARKS
		SUPPLY	OUTSIDE								INCHES			MAX	AND MODEL NO.	
		AIR	AIR	TOTAL	EER	TOTAL KW	kW	AMPS	VOLT	PH				WEIGHT		
		CFM	CFM	BTU/H		BTU/H					н	W	D	LBS.		
ACU-1	CONTROL ROOM 102	310	40	12,000	11.0	10,700	3.5	16.0	230	1	16	26	28	111	FRIEDRICH; ES12L33	A, B, C, D
REMARKS																

A. THROUGH THE WALL SLEEVE B. FRESH AIR INTAKE AND EXHAUST VENTS

C. FILTER AND HOUSING

D. THREE SPEED COOLING AND HEATING AND FAN ONLY SETTINGS.

ELECTRIC WALL HEATER

SYMBOL	SERVING	AIRFLOW		ELE	CTRIC D	ATA		MA)	K. UNI	t dim	ENSIONS	MANUFACTURER	APPLICABLE
	CAPACITY AMPS VOLT PH I					PHY	SICAL	SIZE		AND MODEL NO.	REMARKS		
								INCHES V		WEIGHT			
		CFM	BTUH	kW				Н	W	D	LBS		
WH-1	LOCKER ROOM 103	100	13,650	4.0	16.7	240	1	20	16	5.5	-	QMARK; CWH-3404	А
WH-2	RESTROOM 105	100	6,830	2.0	16.7	240	1	20	16	5.5	-	QMARK; CWH-3404	A
REMARKS	REMARKS:												

A: RECESSED MOUNT

SEQUENCE OF OPERATION

ELECTRICAL ROOM VENTILATION COOLING:

ON CALL FOR COOLING FROM THE ELECTRICAL ROOM THERMOSTAT, TSH-1, MOTORIZED DAMPERS MD-5, 6, 7, & 8 SHALL OPEN, THEN SUPPLY FAN SF-1 SHALL START. WHEN THE THERMOSTAT IS SATISFIED THE FAN SHALL STOP AND THE DAMPERS SHALL CLOSE. AN ALARM SIGNAL FROM THE ELECTRICAL ROOM FIRE SUPPRESSION SYSTEM SHALL OVERRIDE THE THERMOSTAT, STOPPING THE FAN AND CLOSING THE DAMPERS.

PROCESS MECHANICAL ROOM VENTILATION COOLING:

WHEN THE MANUAL START SWITCH FOR EXHAUST FAN EF-1 IS TURNED ON, MOTORIZED DAMPERS MD-1 AND MD-3 SHALL OPEN AND EF-1 SHALL START. WHEN SWITCHED OFF THE FAN SHALL STOP AND THE DAMPERS SHALL CLOSE.

WHEN THE MANUAL START SWITCH FOR EXHAUST FAN EF-2 IS TURNED ON, MOTORIZED DAMPERS MD-2 AND MD-4 SHALL OPEN AND EF-2 SHALL START. WHEN SWITCHED OFF THE FAN SHALL STOP AND THE DAMPERS SHALL CLOSE.

LOCKER, SHOWER, RESTROOM VENTILATION:

EXHAUST FAN EF-1 SHALL START WHEN THE LIGHTS ARE TURNED ON IN THE LOCKER ROOM OR THE RESTROOM. THE FAN SHALL CONTINUE TO OPERATE UNTIL 5 MINUTES AFTER THE LIGHTS ARE SWITCHED OFF IN BOTH ROOMS.

CONTROL ROOM HEATING AND COOLING:

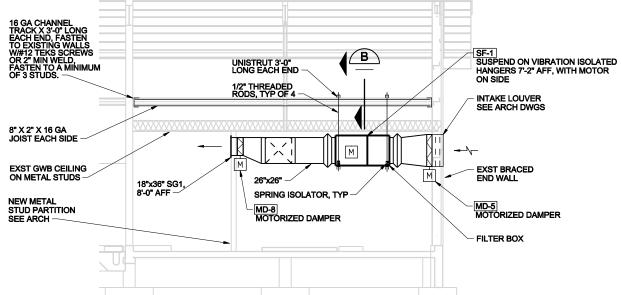
THE CONTROL ROOM WILL BE HEATED AND COOLED BY AIR CONDITIONING UNIT ACU-1, CONTROLLED BY ACU-1 INTEGRAL CONTROLS.

HEATING, GENERAL:

HEATING FOR THE PROCESS MECHANICAL, ELECTRICAL, MECHANICAL, LOCKER, AND RESTROOM IS PROVIDED BY UNIT HEATERS AND WALL HEATERS. THESE HEATERS ARE INDIVIDUALLY CONTROLLED BY INTEGRAL OR WALL MOUNTED THERMOSTATS.



SGN KL WELP KL WELP HK TJ PRICE						VERIFY SCALE BAR IS ONE INCH ON ORIGINAL DRAWING. 0 11 11 11 11 11 11 11 11 11 11 11 11 11	CH2MHILL	US ENVIRONMENTAL PROTECTION AGENCY WYCKOFF GROUNDWATER TREATMENT PLANT BAINBRIDGE ISLAND, WA
VD KT SCHEFFLER	NO.	DATE	REVISION	BY	APVD	SCALES ACCORDINGLY.		



NTS

14

BOTTOM, TYP BOTH SIDES.

UNISTRUT

8" STUD TRACK MINIMUM 20 GA

1/2" HANGER RODS

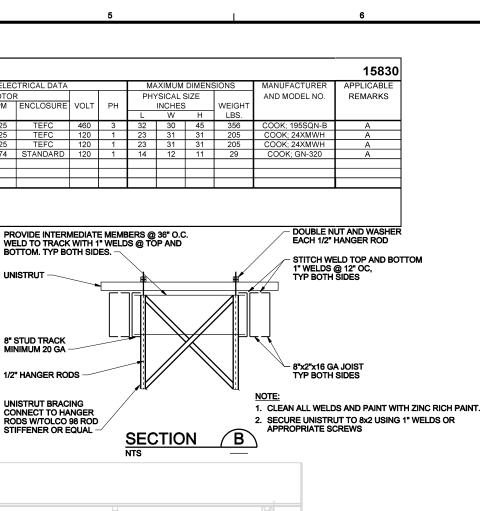
UNISTRUT BRACING

CONNECT TO HANGER RODS W/TOLCO 98 ROD

STIFFENER OR EQUAL -

15730

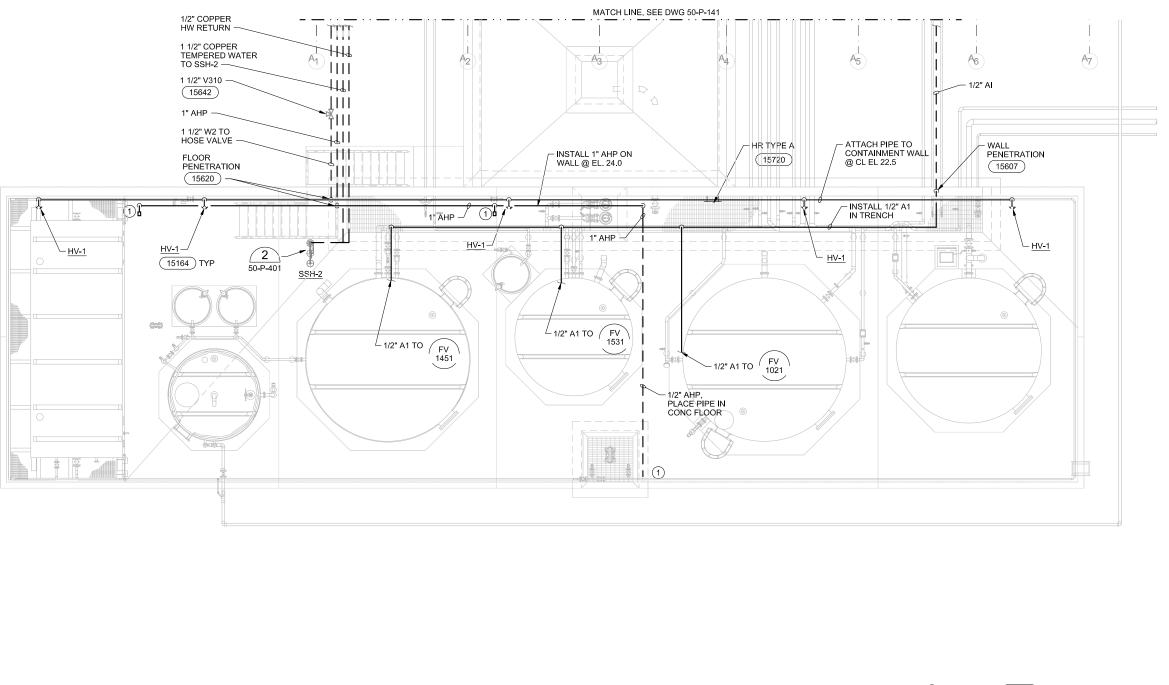
SECTION



NOTE: PROVIDE SEISMIC BRACING TO WITHSTAND MOTION IN EACH HORIZONTAL DIRECTION, Fp=325#



TREATMENT FAC	ILITY	SHEET	68
HVAC		DWG	50-H-401
EQUIPMENT SCH	IEDULES	DATE	JANUARY 4 2006
AND SECTION	ON	PROJ	316783.FD.B
FILENAME: 50nh401d_316783.dgn	PLOT DATE: 01/03/2006	PLOT	TIME: 6:45:13 PM



1 AIR STATION 15100.

5

TANK FARM PLAN 3/16"=1'-0"

								VERIFY SCALE		Т
DR	S WILLIAMSON							BAR IS ONE INCH ON ORIGINAL DRAWING.		
10	I PRICE	1	1/05/09	All HV-2 Fittings Changed to HV-1 Fittings per RFI 0115	ROW	,		0 1" IF NOT ONE INCH ON THIS SHEET, ADJUST	CH2MHILL WYCKOFF GROUNDWATER TREATMENT PLANT BAINBRIDGE ISLAND, WA	
APVD	LSCHEEFLER	NO.	DATE	REVISION	BY	AP	PVD	SCALES ACCORDINGLY.		

3

2

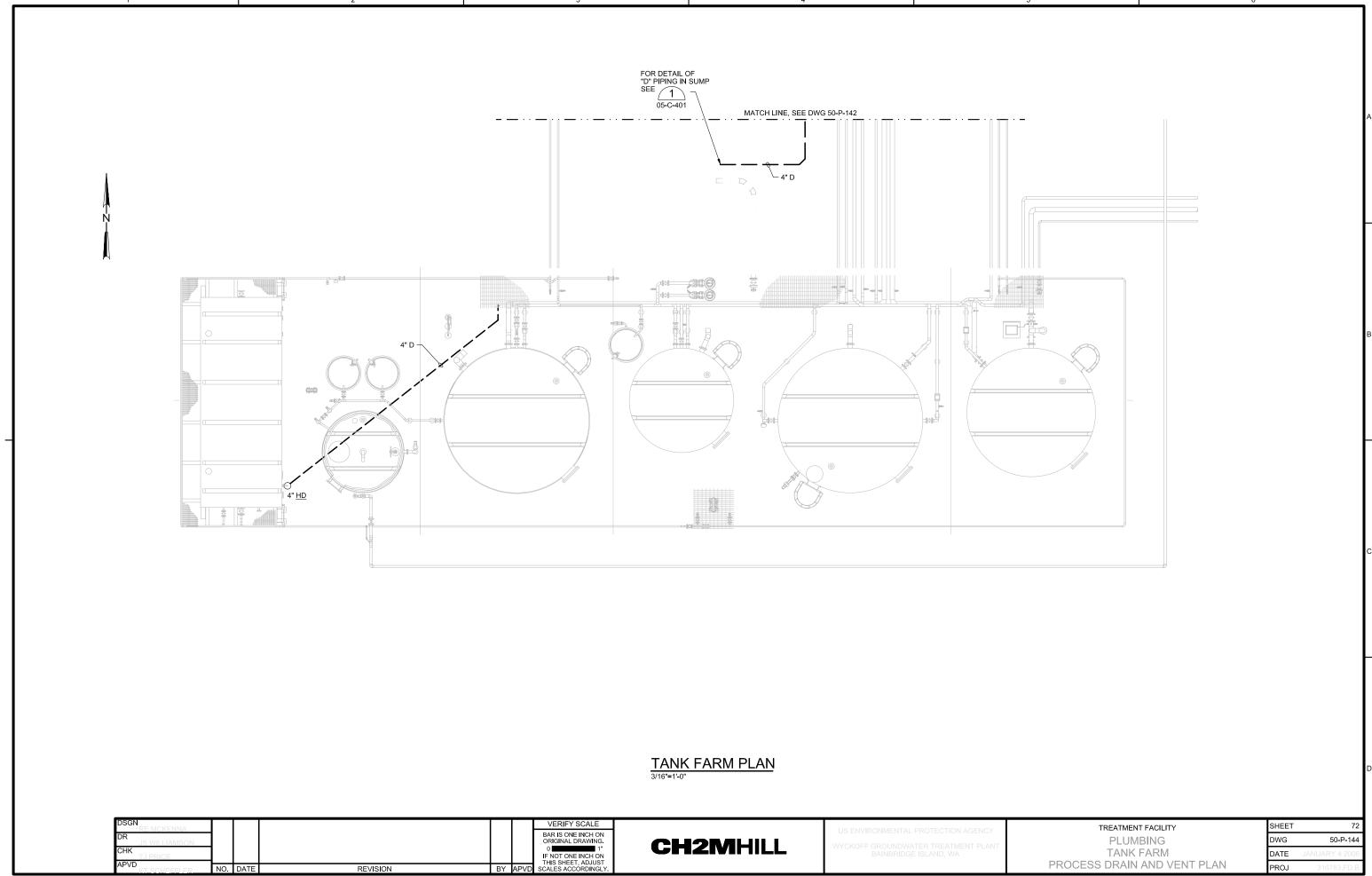
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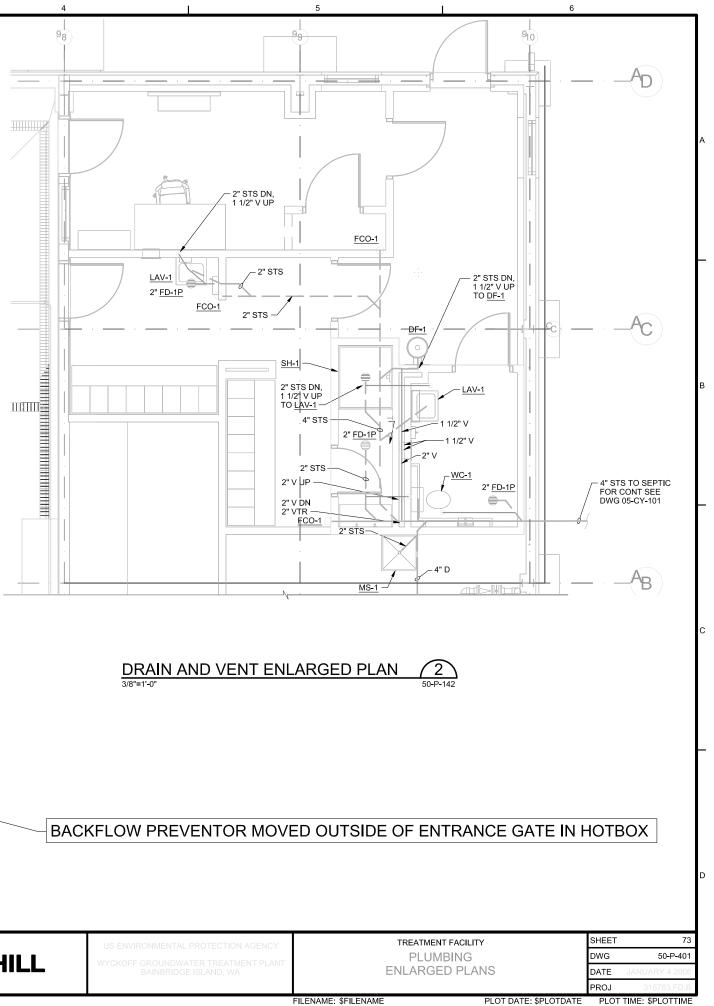
TREATMENT FACILITY	SHEET	71
PLUMBING	DWG	50-P-143
TANK FARM	DATE	JANUARY 4 2006
SERVICE PIPING PLAN	PROJ	316783.FD.B

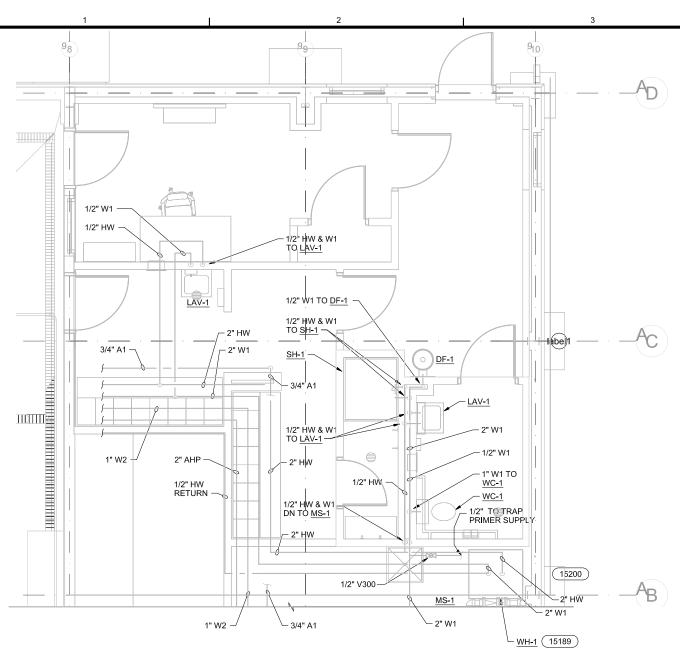
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6

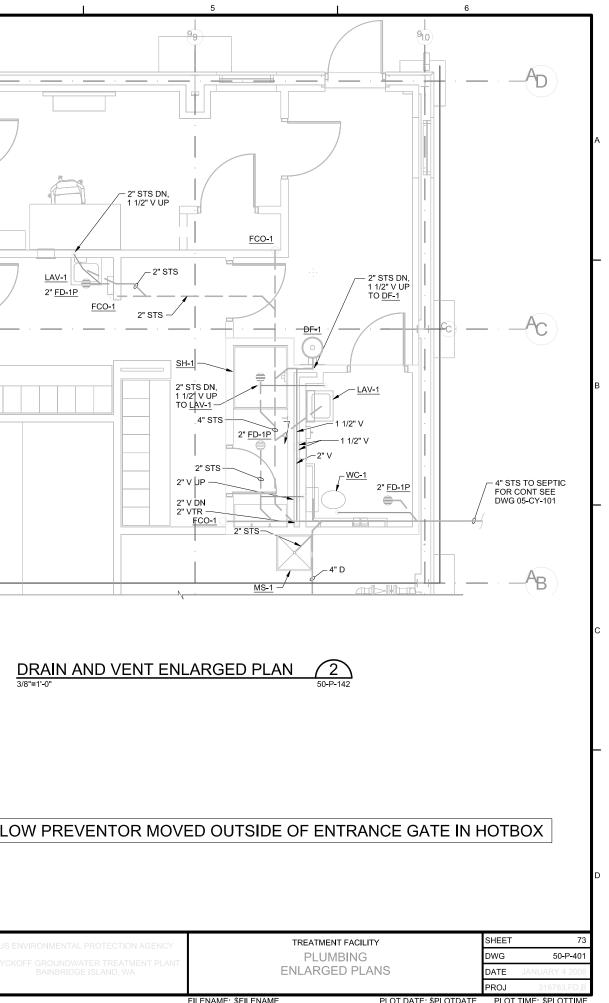
A₈

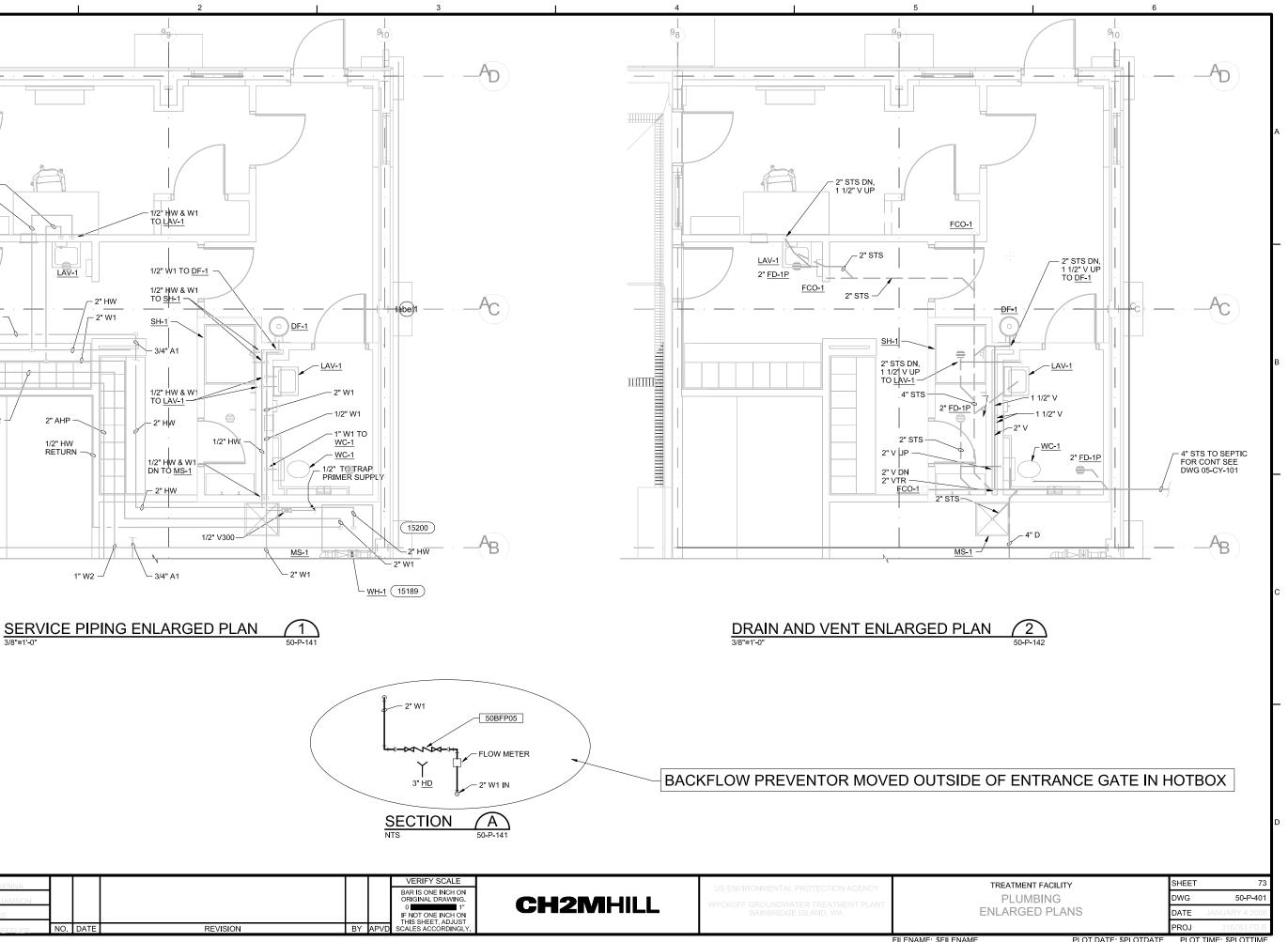






3/8"=1'-0"



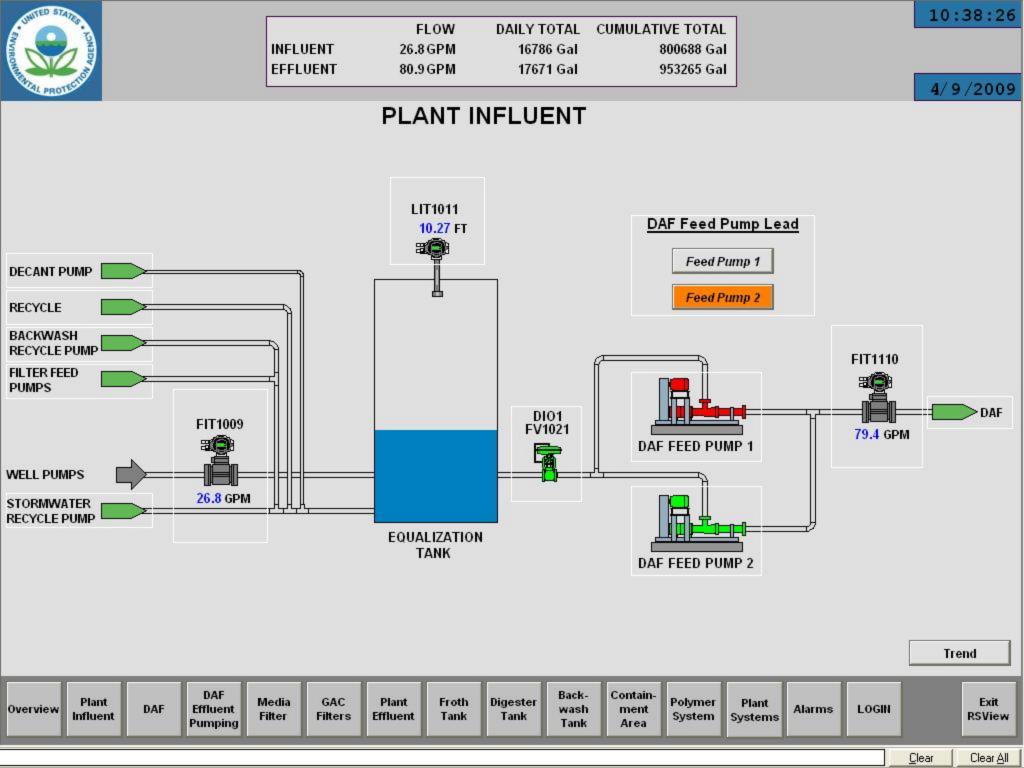


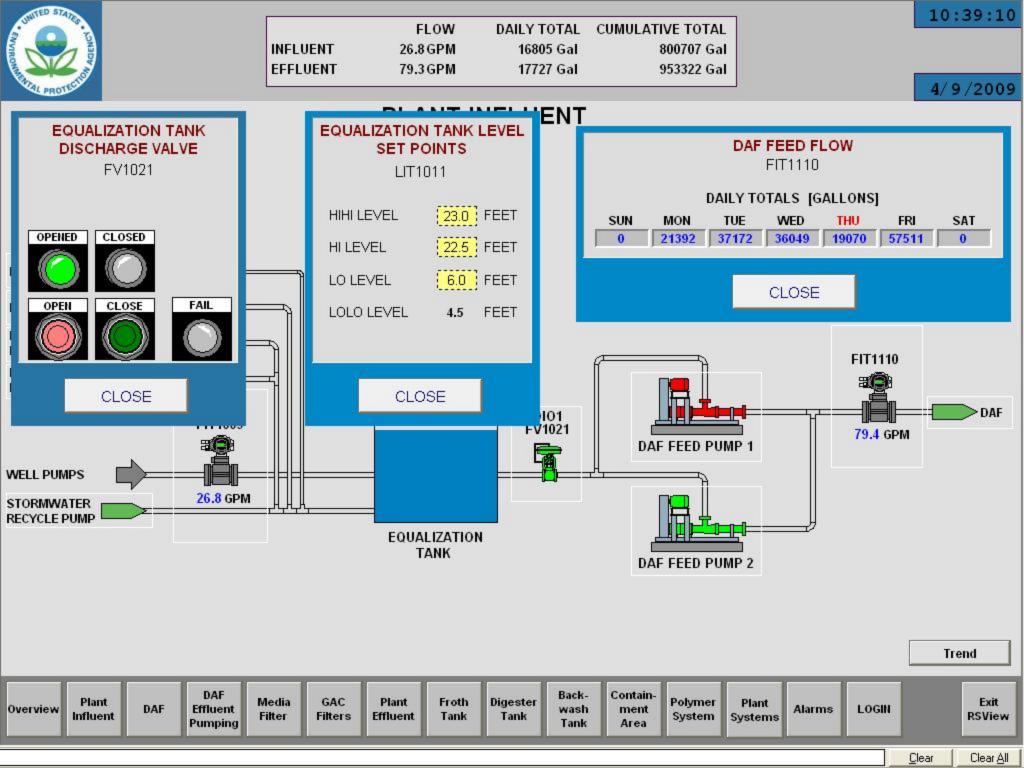
DSGN RE MCKENNA							VERIFY SCALE		
DR JS WILLIAMSON							BAR IS ONE INCH ON ORIGINAL DRAWING.	CH2M HILL	
CHK TJ PRICE]						0 1" IF NOT ONE INCH ON THIS SHEET, ADJUST	GHZIVIHILL	BAINBRIDGE ISLAND, WA
APVD	NO.	DATE	1	REVISION	ΒY	APVD	THIS SHEET, ADJUST SCALES ACCORDINGLY.		

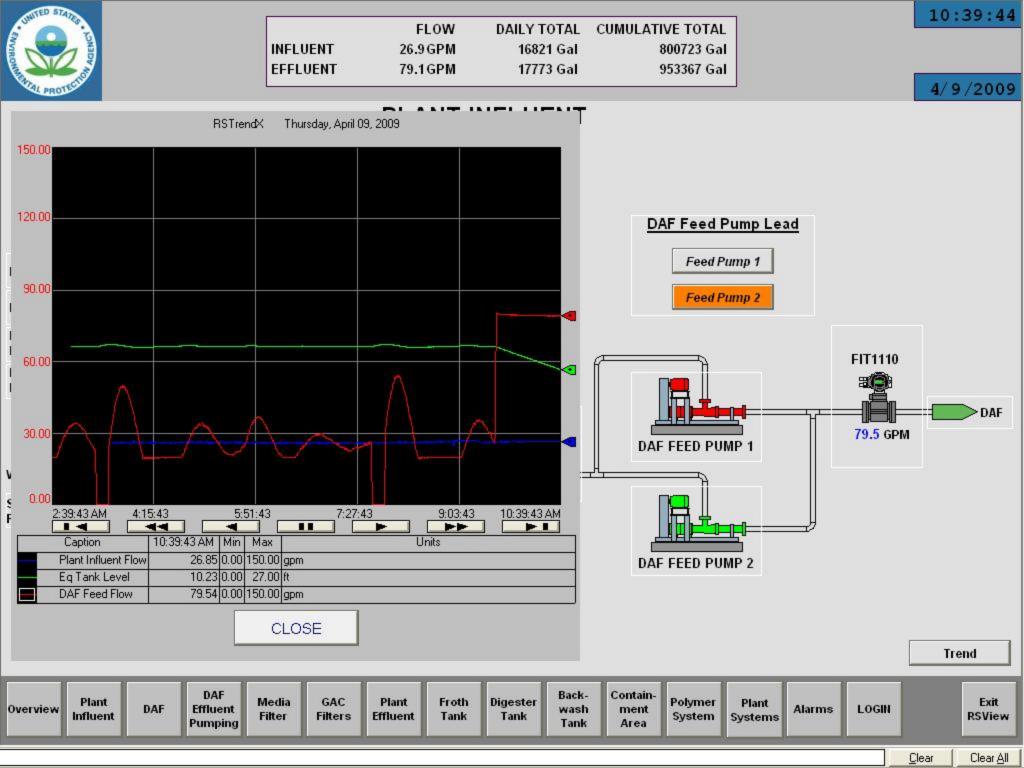
APPENDIX D

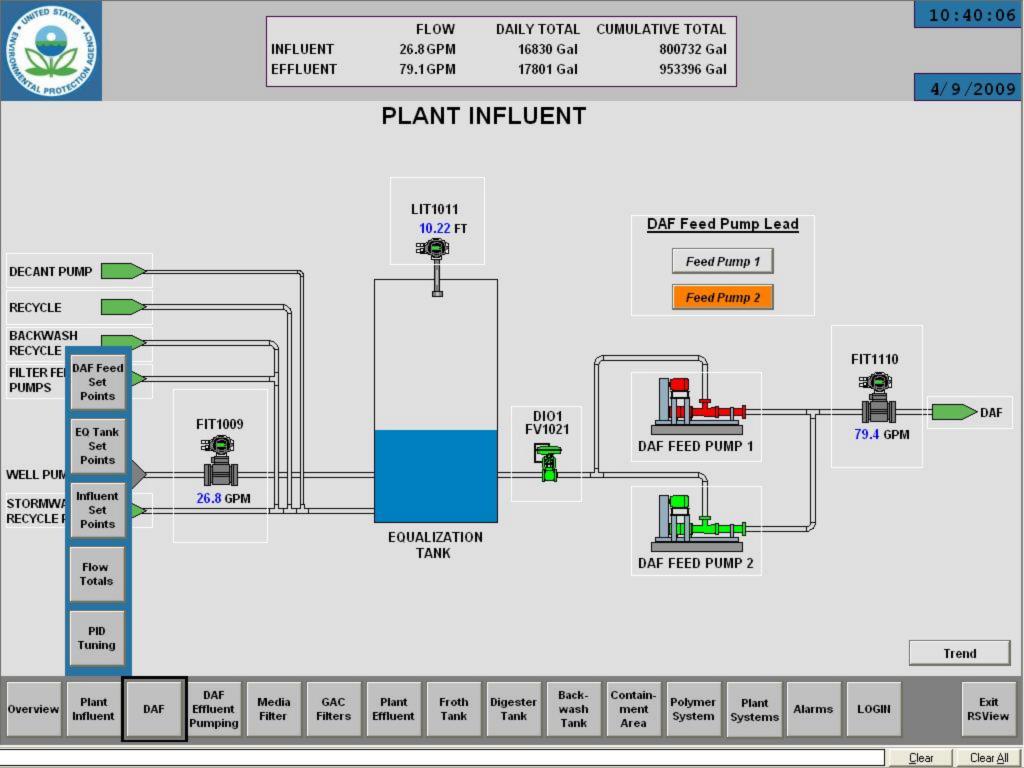
PLC Screen Captures

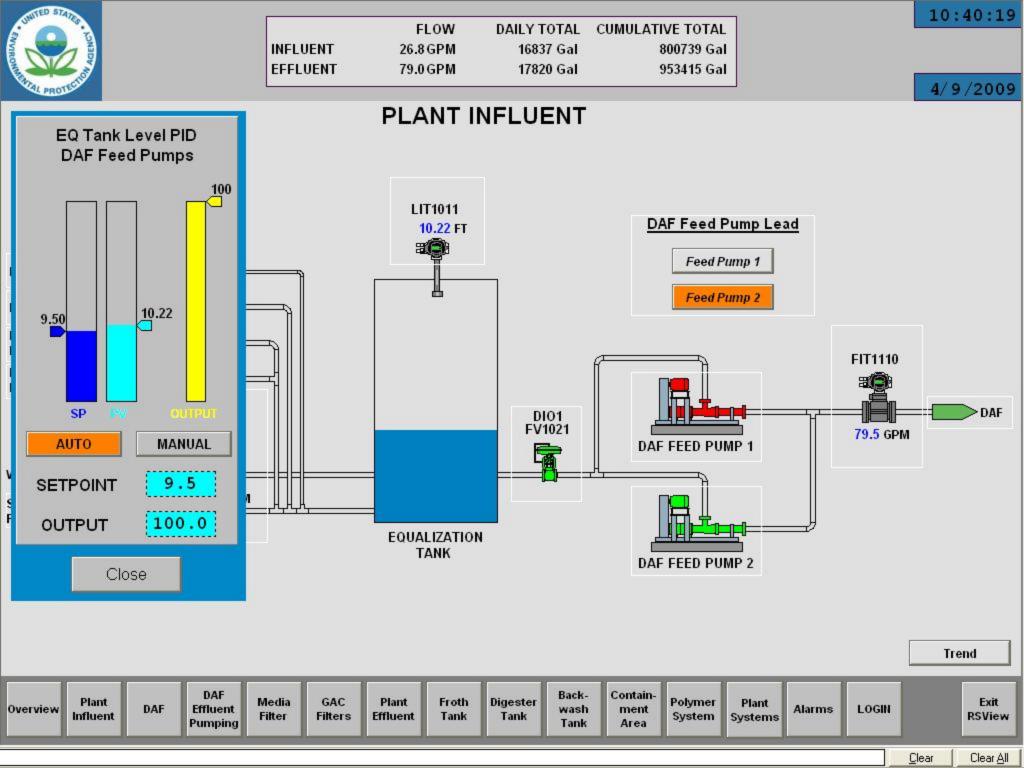
A CONTRACT OF A	INFLUENT EFFLUENT	FLOW 26.8 GPM 78.7 GPM	DAILY TOTAL 16698 Gal 17407 Gal	CUMULATIVE TOTAL 800600 Gal 953001 Gal			L0:35:08
Overview Plant DAF Effluent Pumping	Media GAC Filter Filters	Plant Froth Effluent Tank	Digester Back- Tank Tank	ment Svetem	Plant Systems Alarms	LOGIN	Exit RSView
			and the second se				

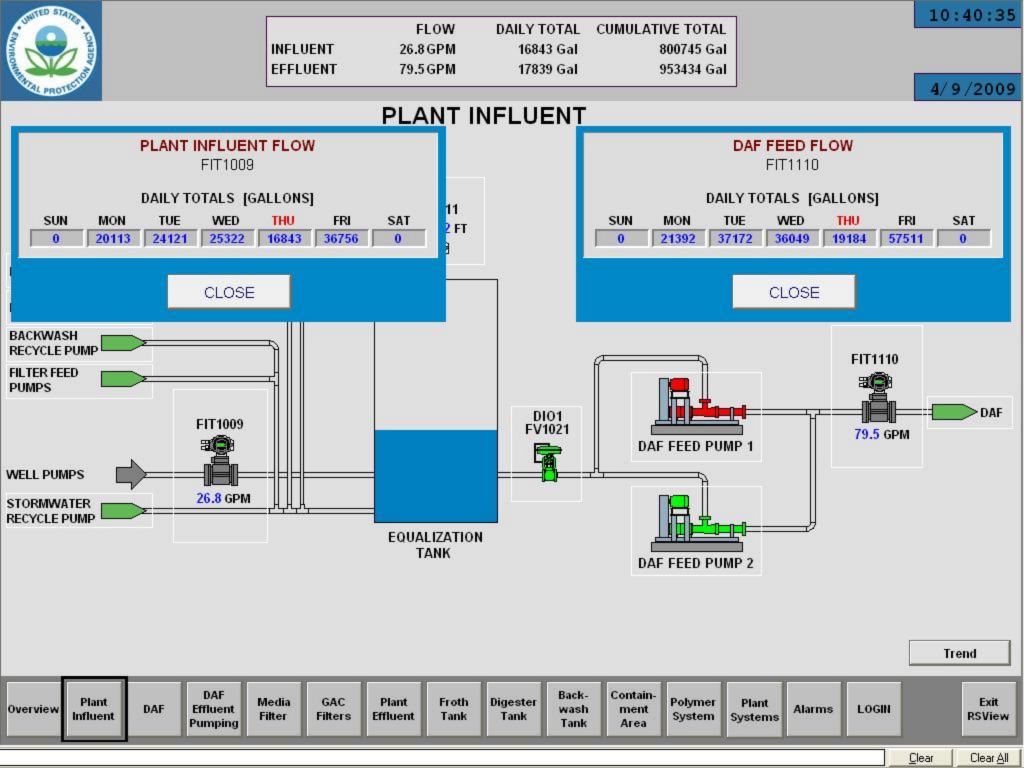


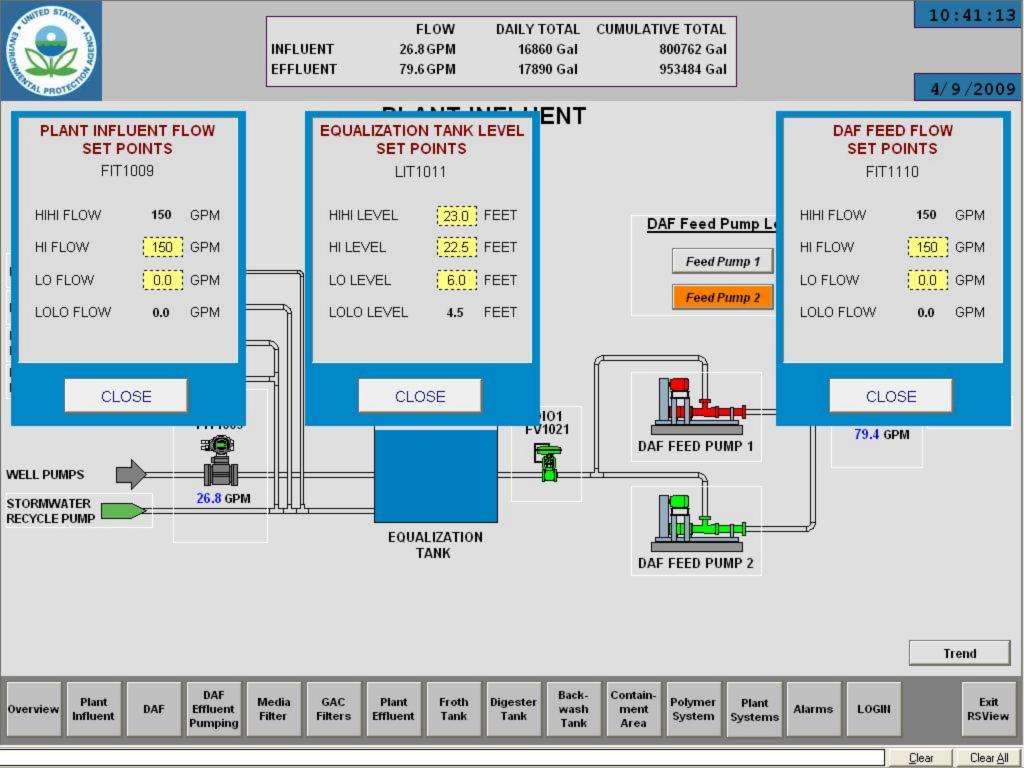


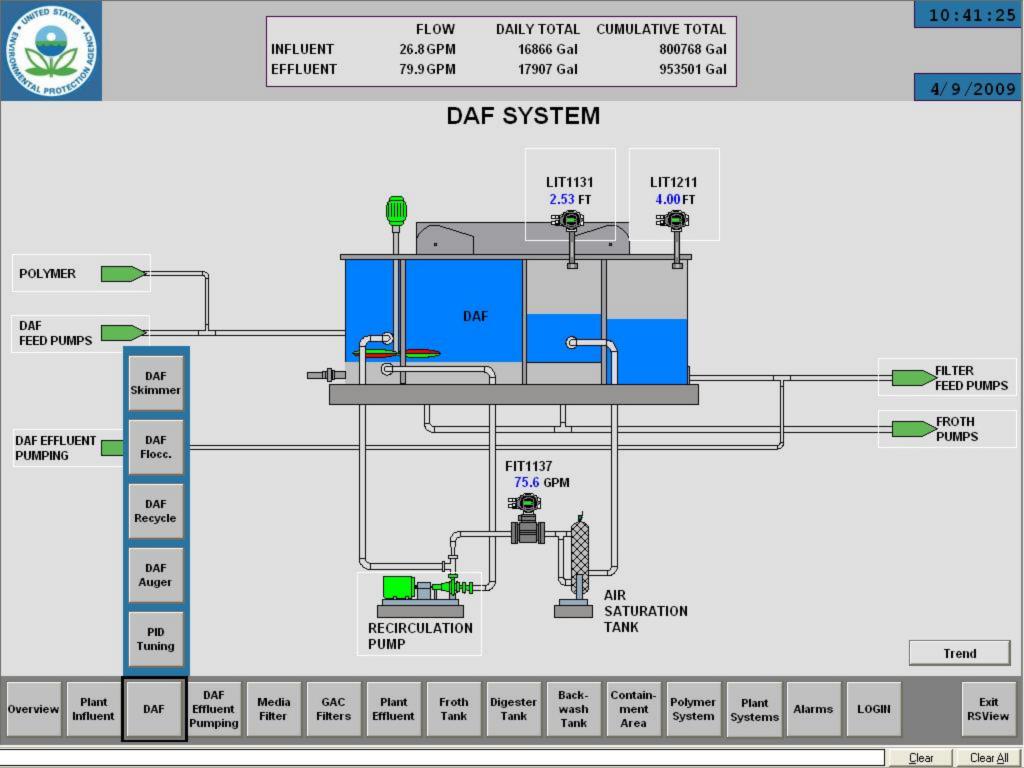


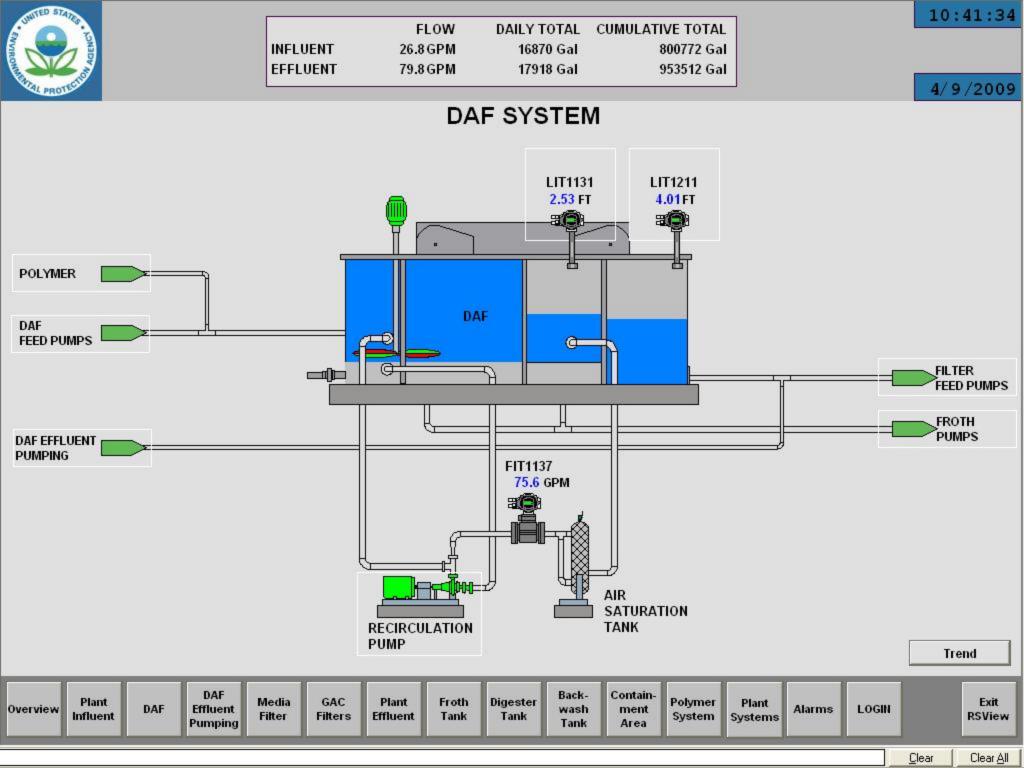


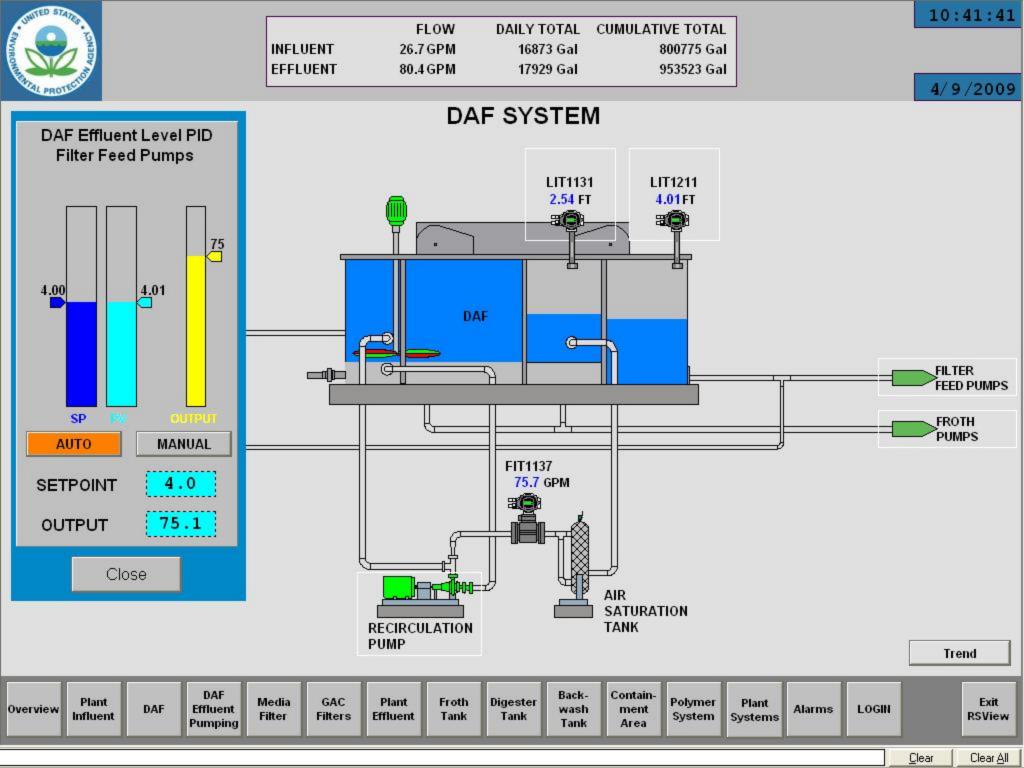


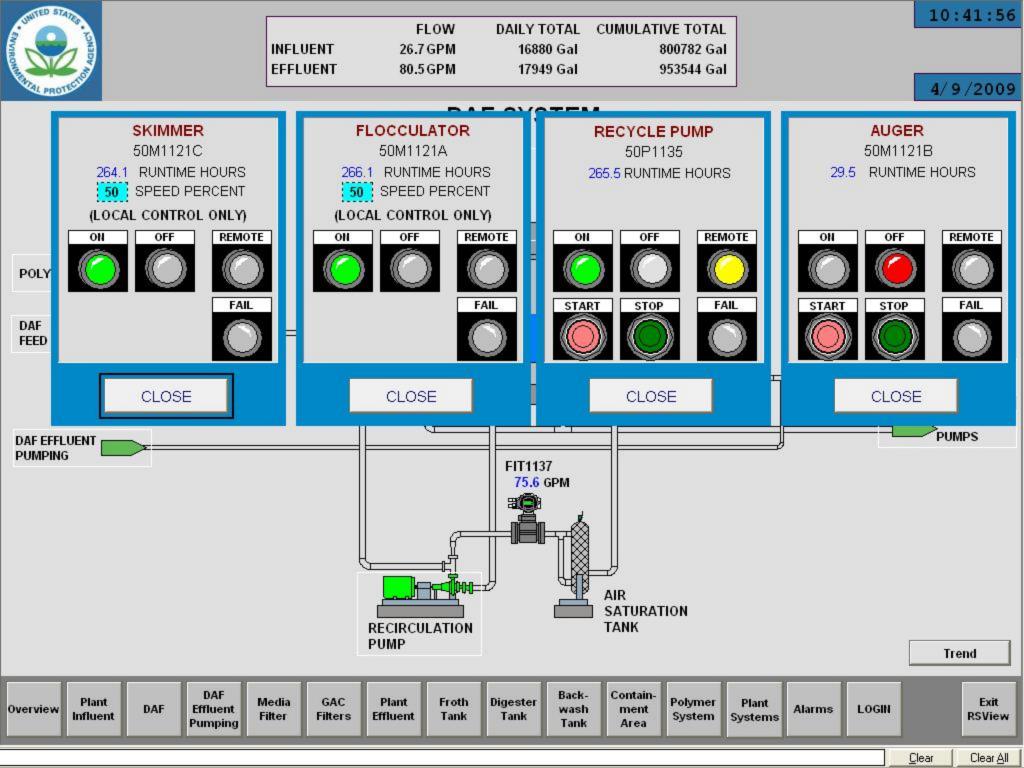


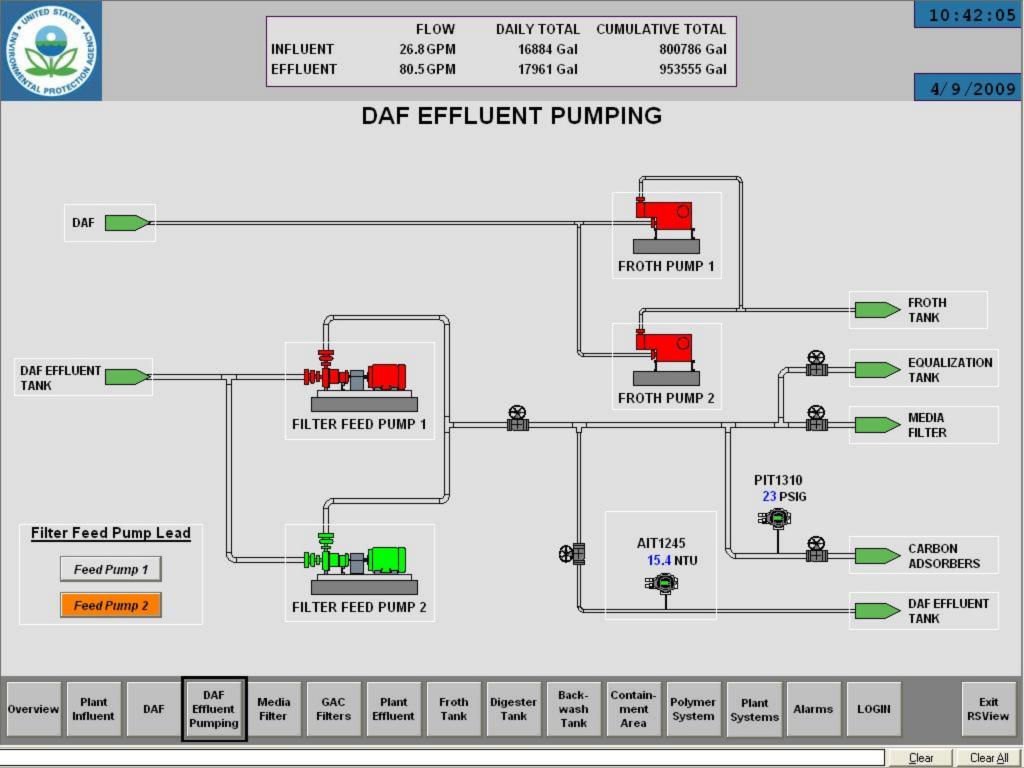


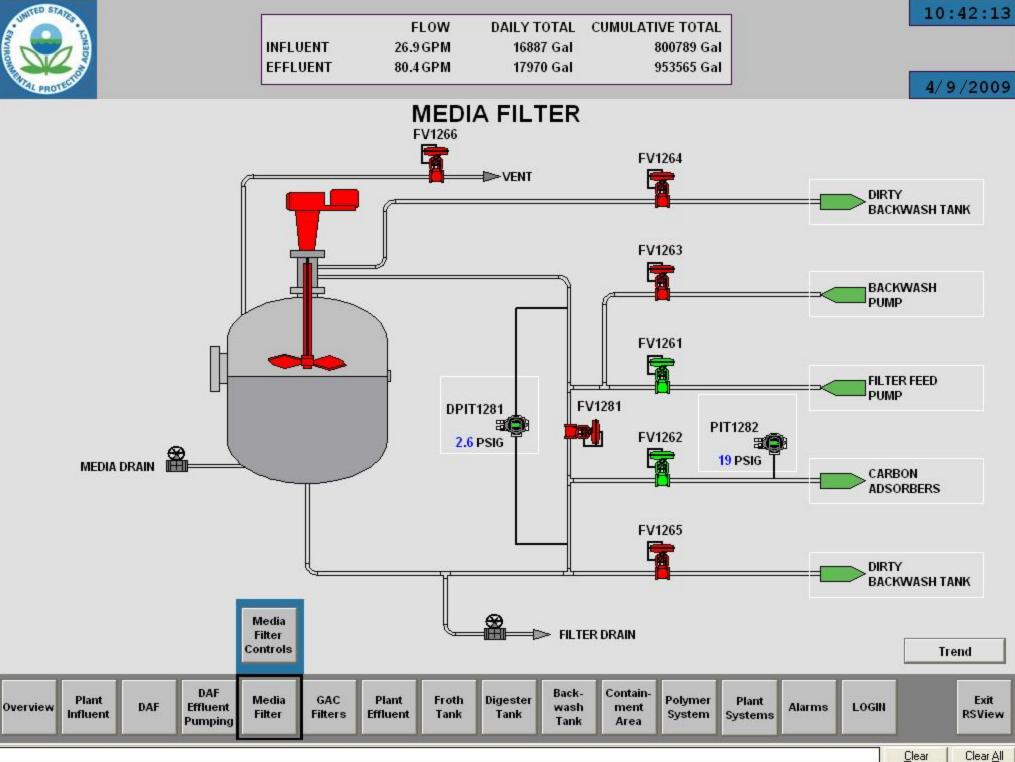




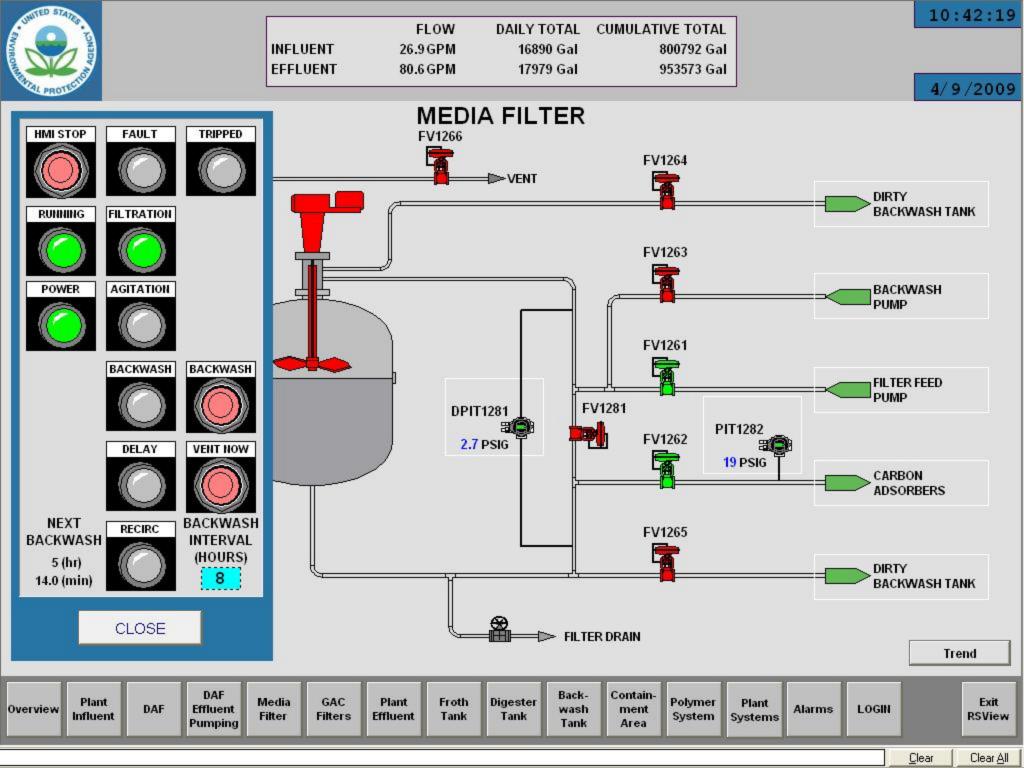


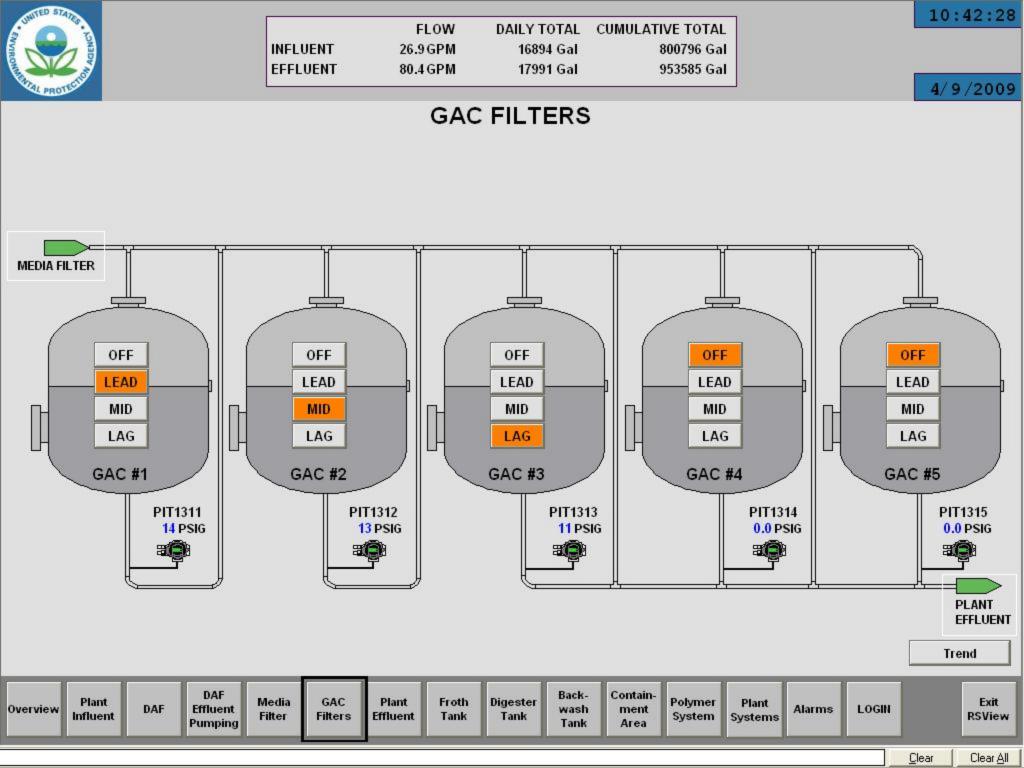


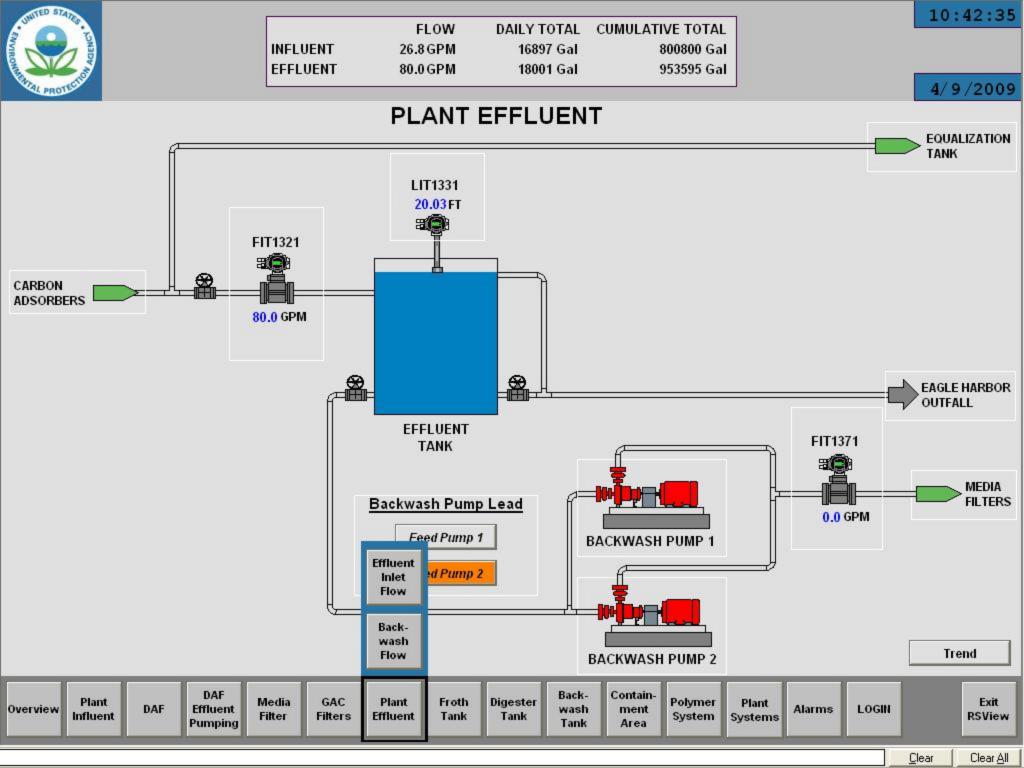


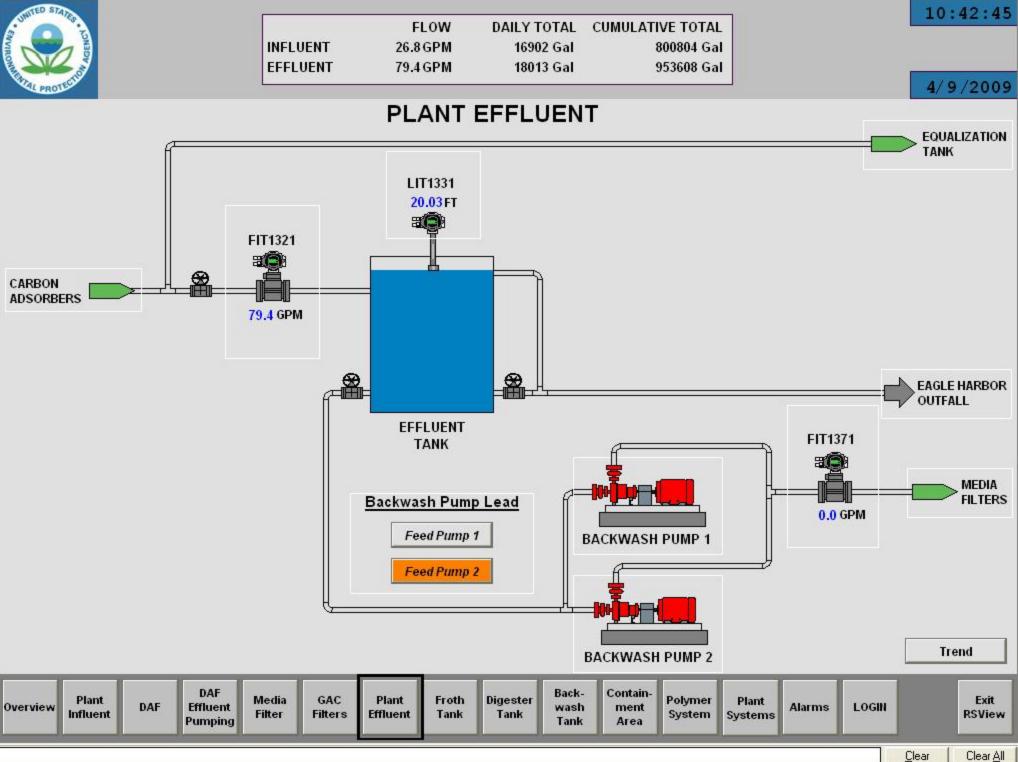


Clear <u>All</u>

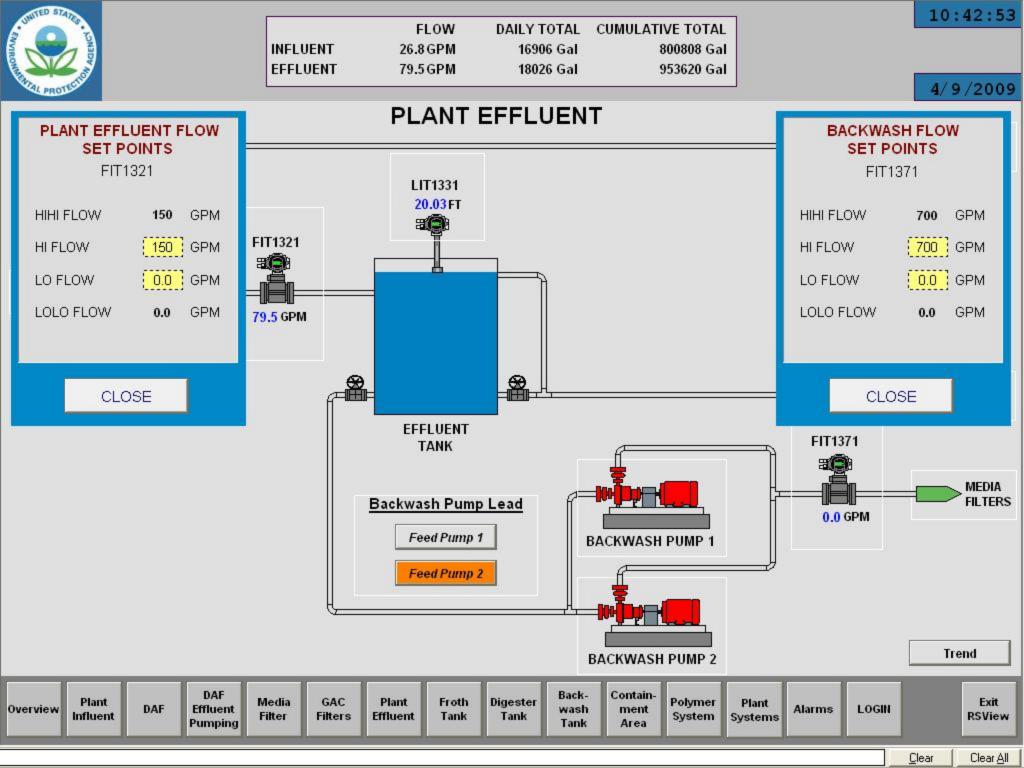


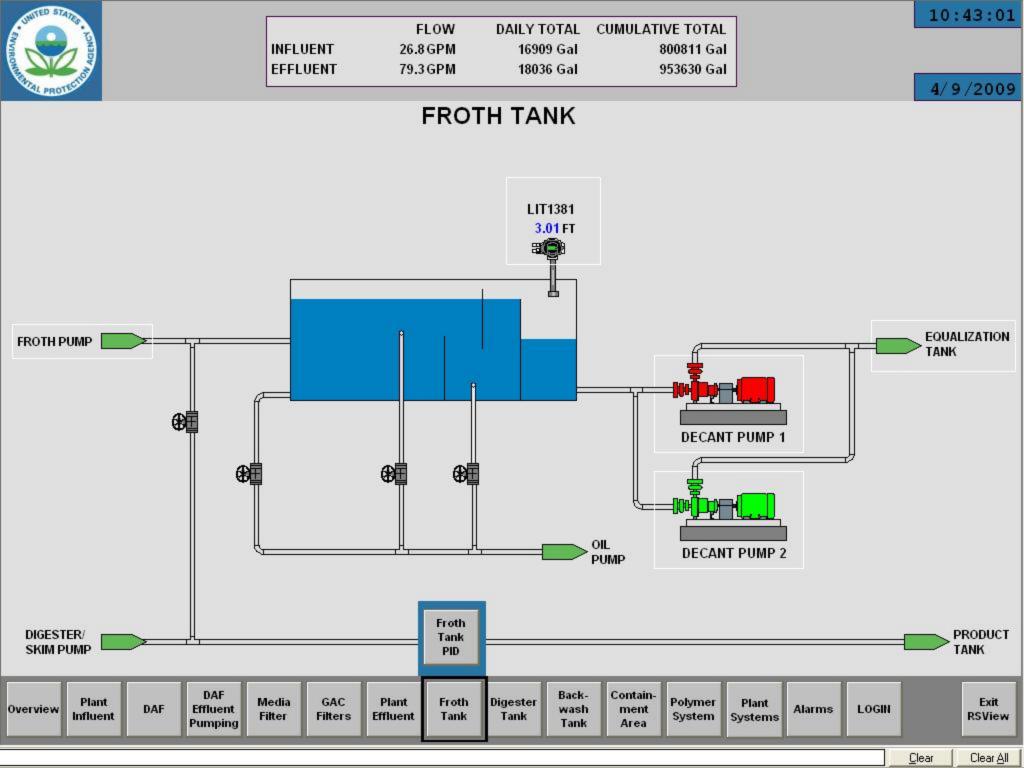


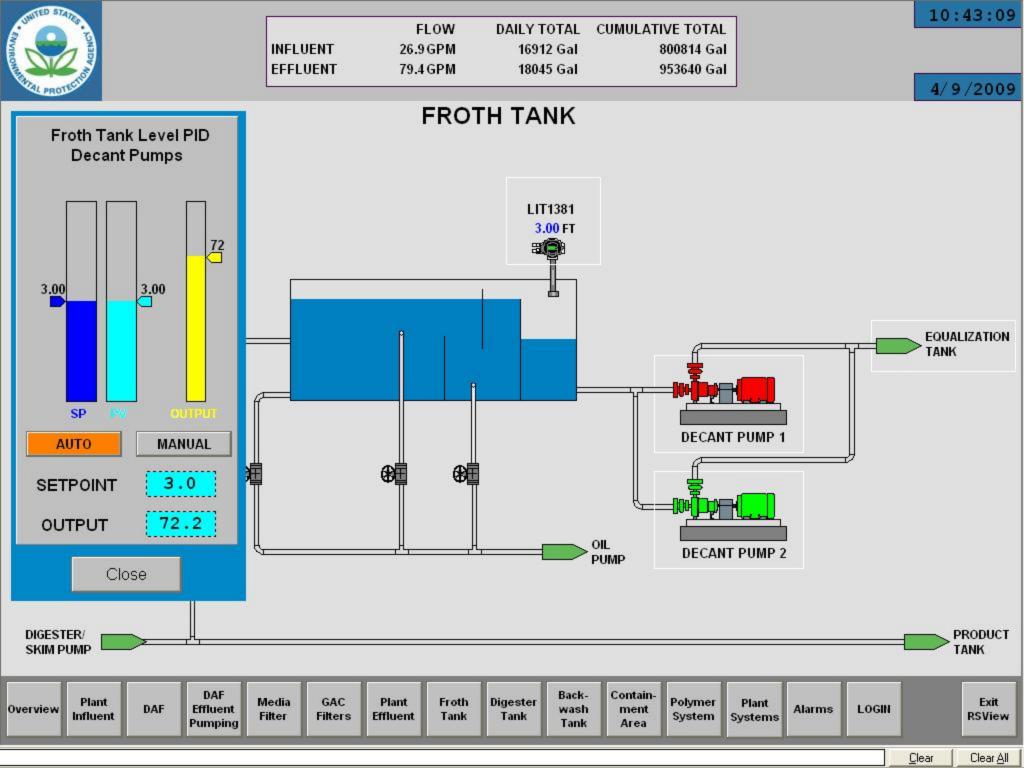


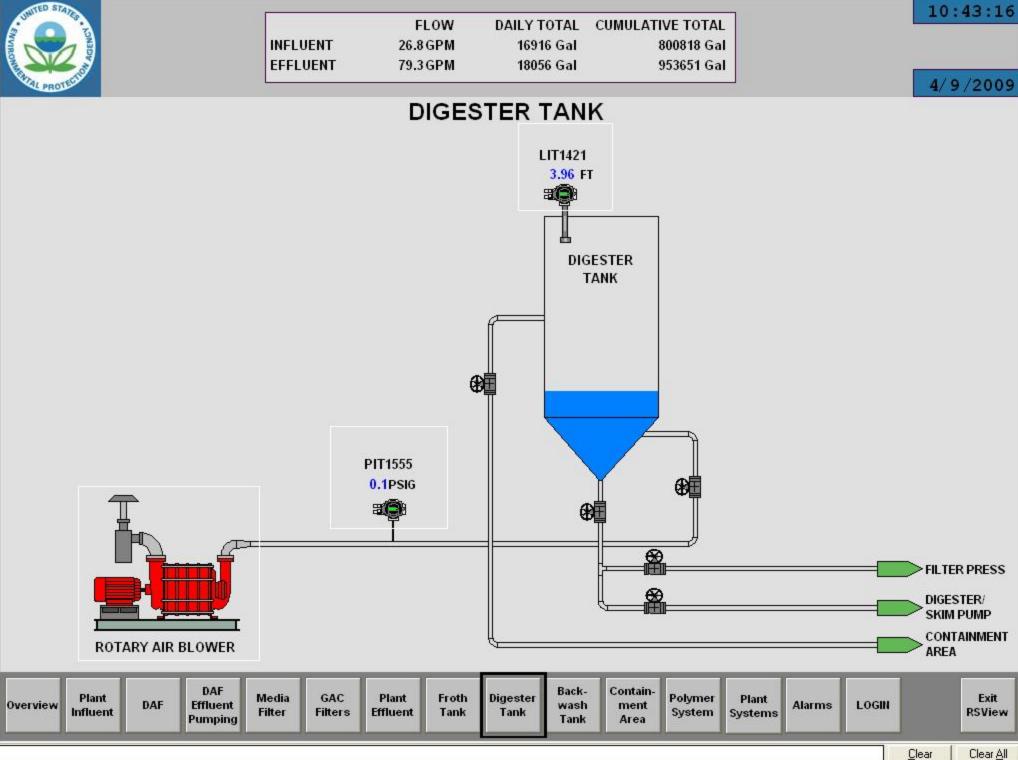


Clear All

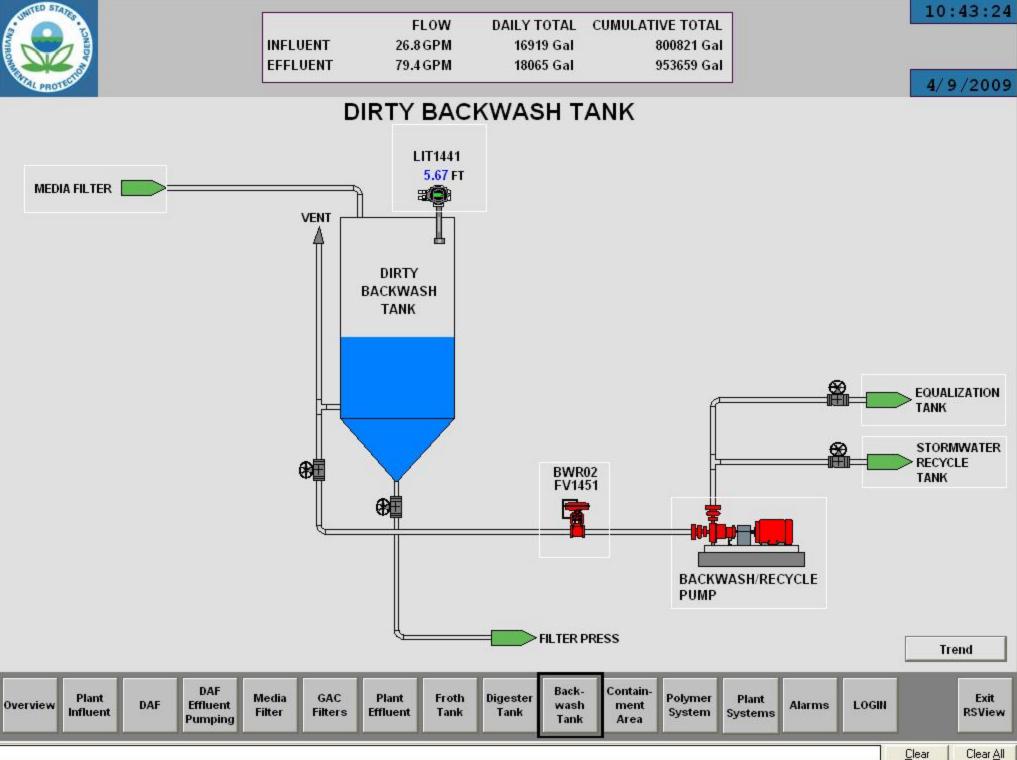




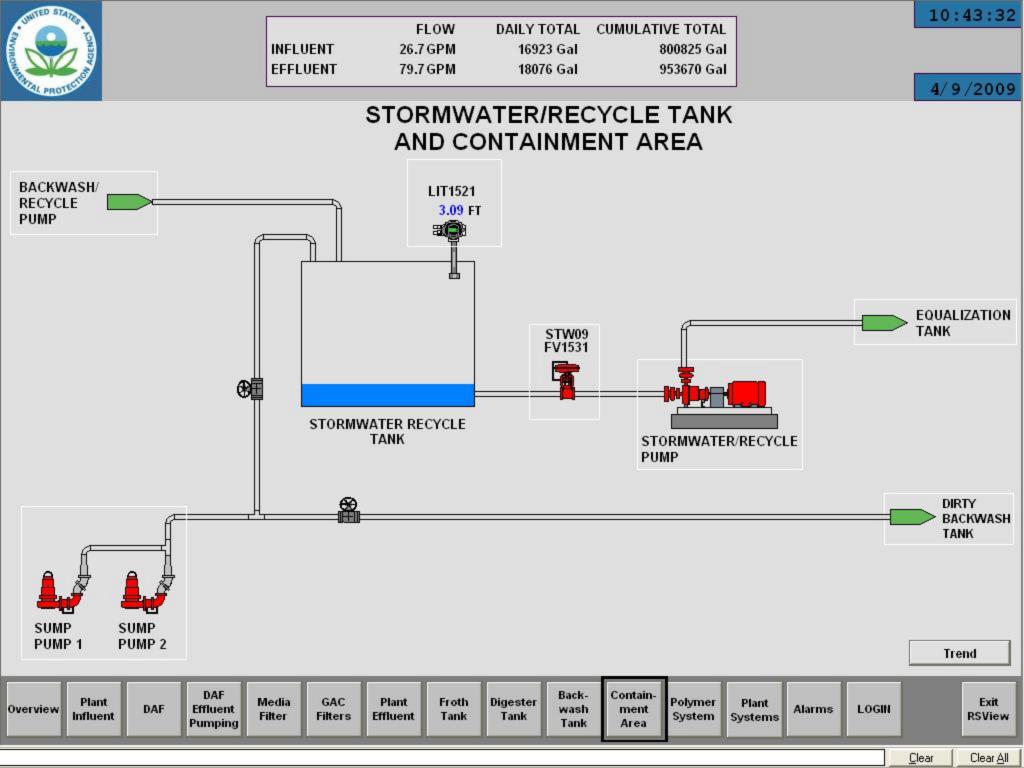




Clear All



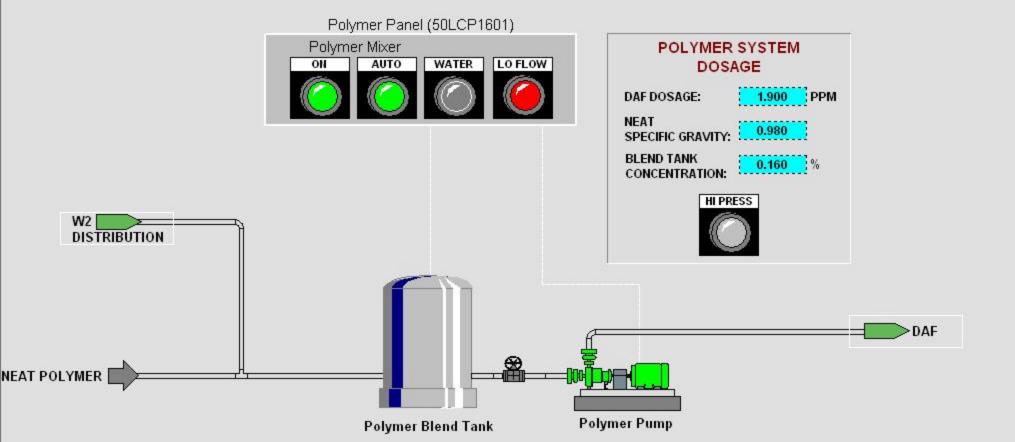
Clear <u>All</u>





	FLOW	DAILY TOTAL	CUMULATIVE TOTAL
INFLUENT	26.8 GPM	16926 Gal	800828 Gal
EFFLUENT	79.8 GPM	18085 Gal	953679 Gal

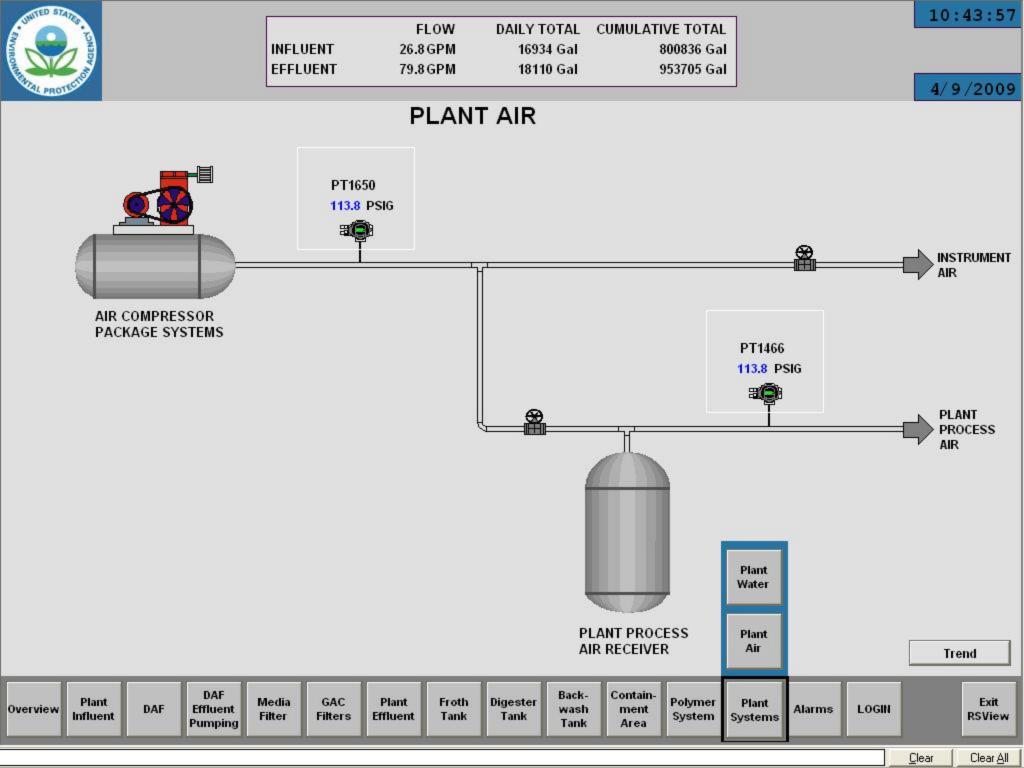
POLYMER SYSTEM

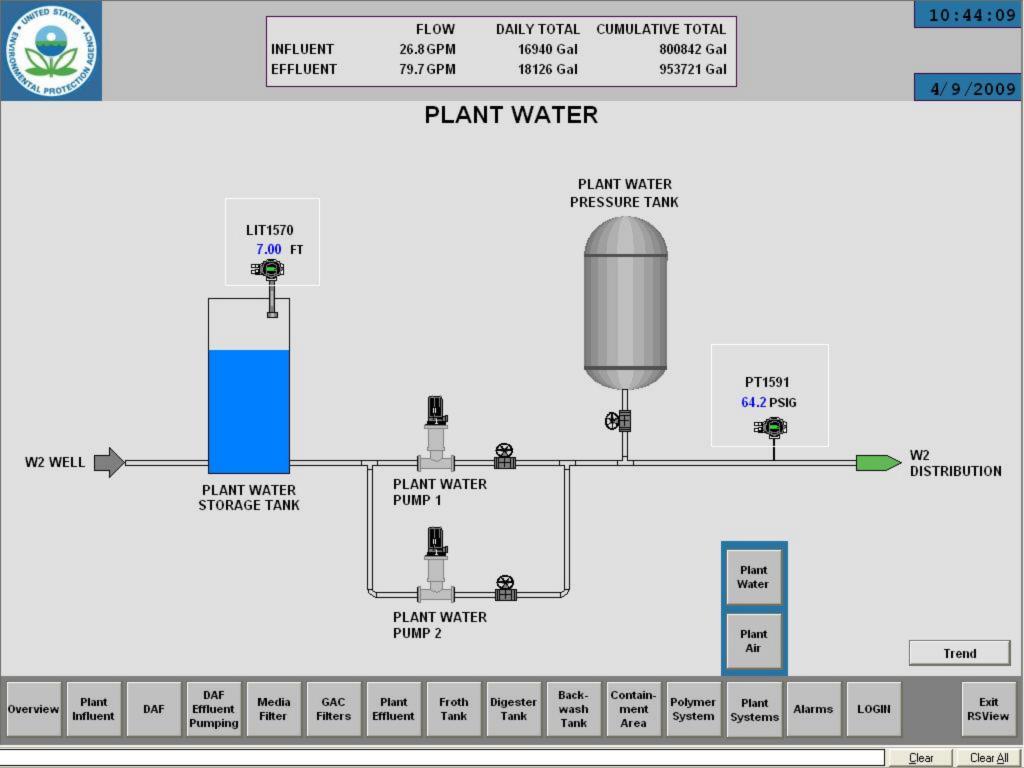


Overview	Plant Influent	DAF	DAF Effluent Pumping	Media Filter	GAC Filters	Plant Effluent	Froth Tank	Digester Tank	Back- wash Tank	Contain- ment Area	Polymer	Plant Systems	Alarms	LOGIN	Exit RSView
	22 2				22	<u>.</u>				2			21		

10:43:38

4/9/2009

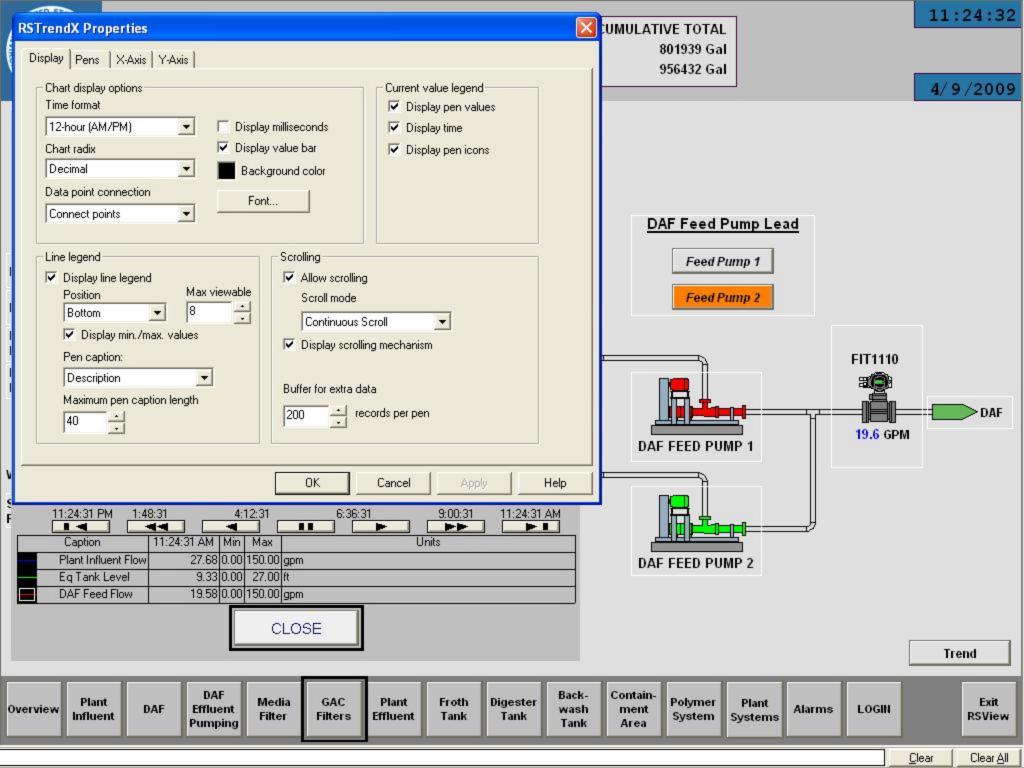




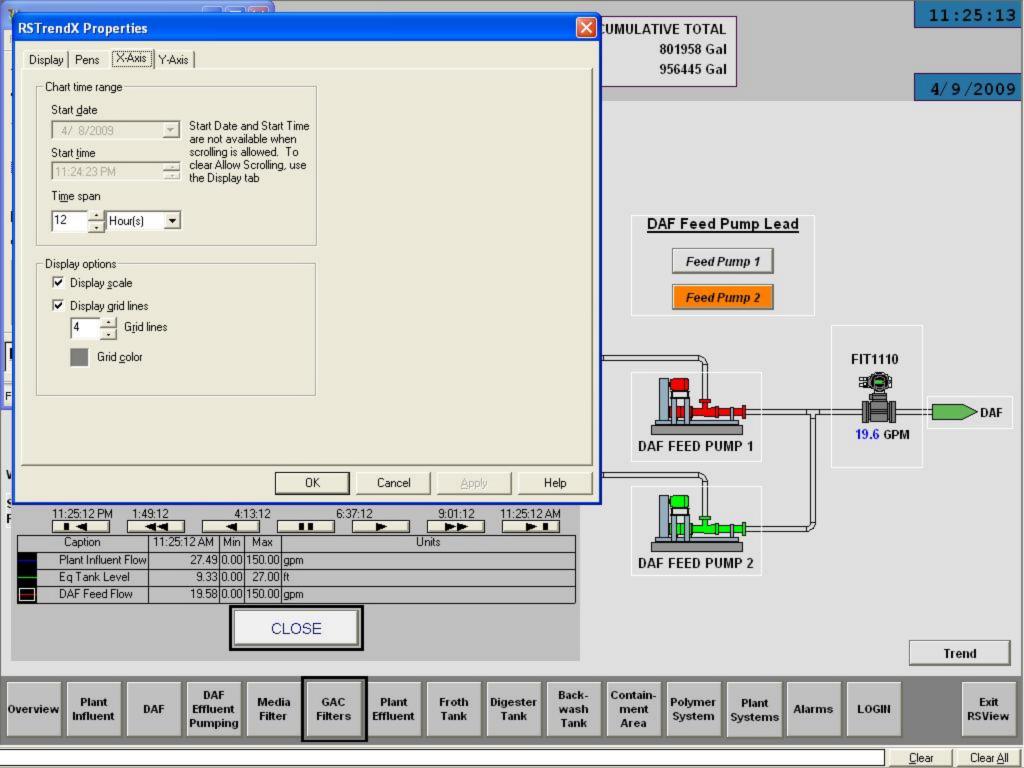
			INFLU		26.7	LOW GPM GPM		OTAL 5 Gal 3 Gal		VE TOTA 800847 Ga 953737 Ga	al			10:	44:22
WTAL PROTECTION					15.1	01.14	1014	5 641		55151 0				4/9	/2009
Alarm Date	Alarm Time	Tag Desci	ription						Alarm La	ibel A	ck Time	Tagn	ame		
<															
Ac <u>k</u> All	Sor	<u>t</u>													
												ACKNOW	EDGE		
												ALL		RETU	IRN
Pla	nt par	DAF	Media	GAC	Plant	Froth	Digester	Back-	Contain-	Polymer	Plant	Alarma	Local		Exit
Overview Influ	ent DAF	Effluent Pumping	Filter	Filters	Effluent	Tank	Tank	wash Tank	ment Area	System	Systems	Alarms	LOGIN		RSView
														<u>C</u> lear	Clear <u>A</u> ll

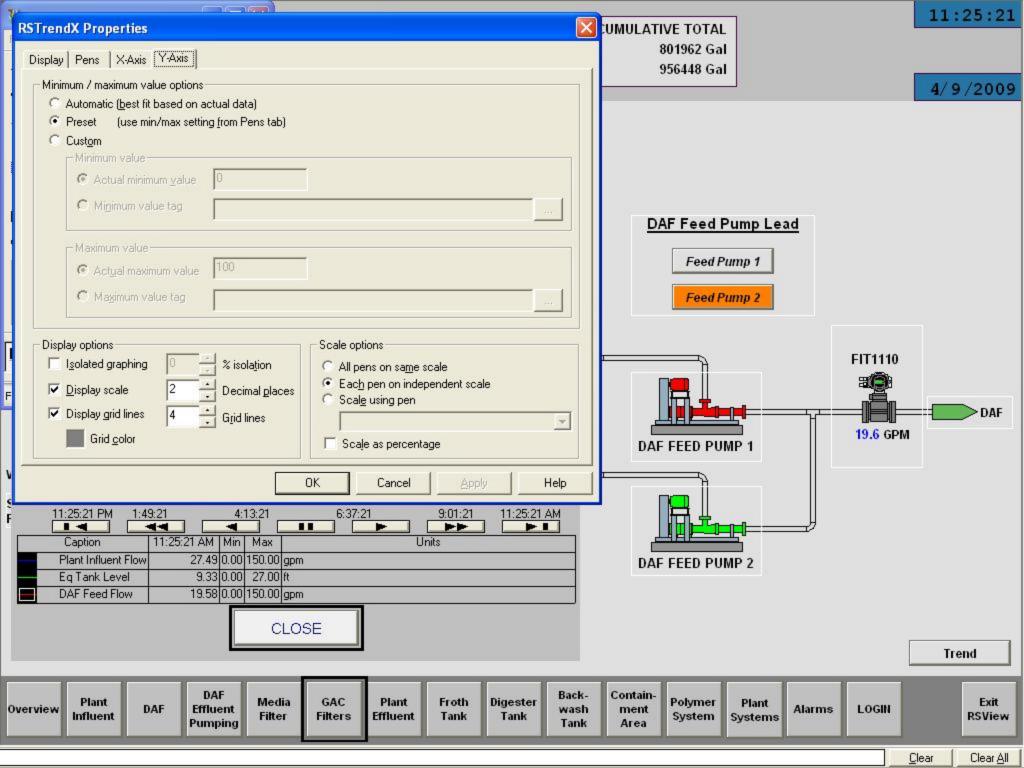
UNITED STAT	A CONTRACTOR OF	INFLUENT EFFLUENT	FLOW 26.7 GPM 79.7 GPM		AILY TOTAL 16951 Gal 18159 Gal		VE TOTAL 00853 Ga 953753 Ga	1			10:44:34
Disable	Description		Alarm	n	Disable		Desc	ription			Alarm
	Fire Alarm Control Panel SU Fire Alarm Control Panel Fire Alarm Control Panel Plant Influent Flo EQ TANK LEVE	el ALARM TROUBLE ow :L	ON ON ON On On				PLANT	AIR LOW			On
	DAF EMERGENCY EY DAF FEED FLO		On On			HDBI	F DIFFERE	NTIAL PRE	SSURE		On
	DAF FROTH LEV	ÆL	On			GAC GAC FIL		NLET PRE CHARGE F			On On On On
	DAF RECYCLE FL DAF EFFLUENT CHAMB FILTER PRESS EMERGEN CONTAINMENT AREA E	ER LEVEL CY EYEWASH	On On On			GAC FIL GAC FIL GAC FIL EFF	TER 3 DIS TER 4 DIS	CHARGE F CHARGE F CHARGE F NK INLET	PRESSURE PRESSURE PRESSURE FLOW		On On On On On
	DAF EFFLUENT TUR	BIDITY	On			PL	ANT WATE	R TANK L	Alarm Disable Alarms		On
Overview	DAE Effluent	Media GAC Filter Filters	Plant Fro Effluent Tai		ester Back- wash Tank Tank	n ment	Polymer System	Plant Systems	Alarms	LOGIN	Exit RSView
											<u>Clear</u> Clear <u>A</u> ll

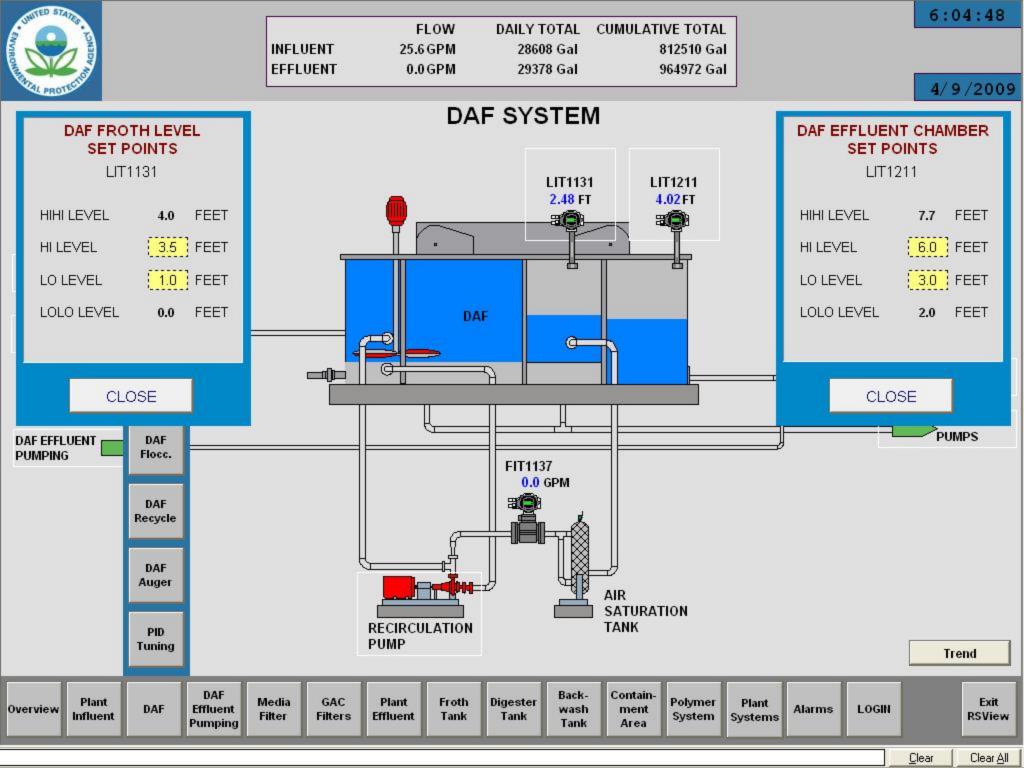
UNITED STAT	AN ADART	INFLUENT EFFLUENT	FLOW 26.7 GPM 79.8 GPM		OTAL 5 Gal 1 Gal		TOTAL 0857 Gal 0766 Gal					44:43
Disable	Description		Alarm	Disa	ble		Descript	ion			Alar	
	Fire Alarm Control Panel SU Fire Alarm Control Panel Fire Alarm Control Panel T Plant Influent Flow EQ TANK LEVEL DAF EMERGENCY EYE	I ALARM FROUBLE w	ON ON On On On				PLANT AIR	LOW			c	n
	DAF FEED FLOW DAF FROTH LEVE	v	On On			HDBF (GAC FIL	DIFFERENTIA DISCHARGE LTER 1 INLE R 1 DISCHA	E PRESSU	IRE JRE		c	on on on
	DAF RECYCLE FLO DAF EFFLUENT CHAMBE FILTER PRESS EMERGENC CONTAINMENT AREA EY	ER LEVEL EY EYEWASH	On On On			GAC FILTEI GAC FILTEI GAC FILTEI GAC FILTEI EFFLU	R 2 DISCHA R 3 DISCHA R 4 DISCHA R 5 DISCHA UENT TANK I FLUENT TAN	RGE PRE RGE PRE RGE PRE RGE PRE INLET FLC	SSURE SSURE SSURE SSURE			n n n n n
	DAF EFFLUENT TURE	BIDITY	On			PLAN	NT WATER T	ANK LEVE	L		с	n
Overview	DAE ETTILIENT	Media GAC Filter Filters	Plant Froth Effluent Tank	Digester Tank	Back- wash Tank		CONTRACTOR AND	Plant stems A	larms	LOGIN		Exit RSView
											<u>C</u> lear	Clear <u>A</u> ll

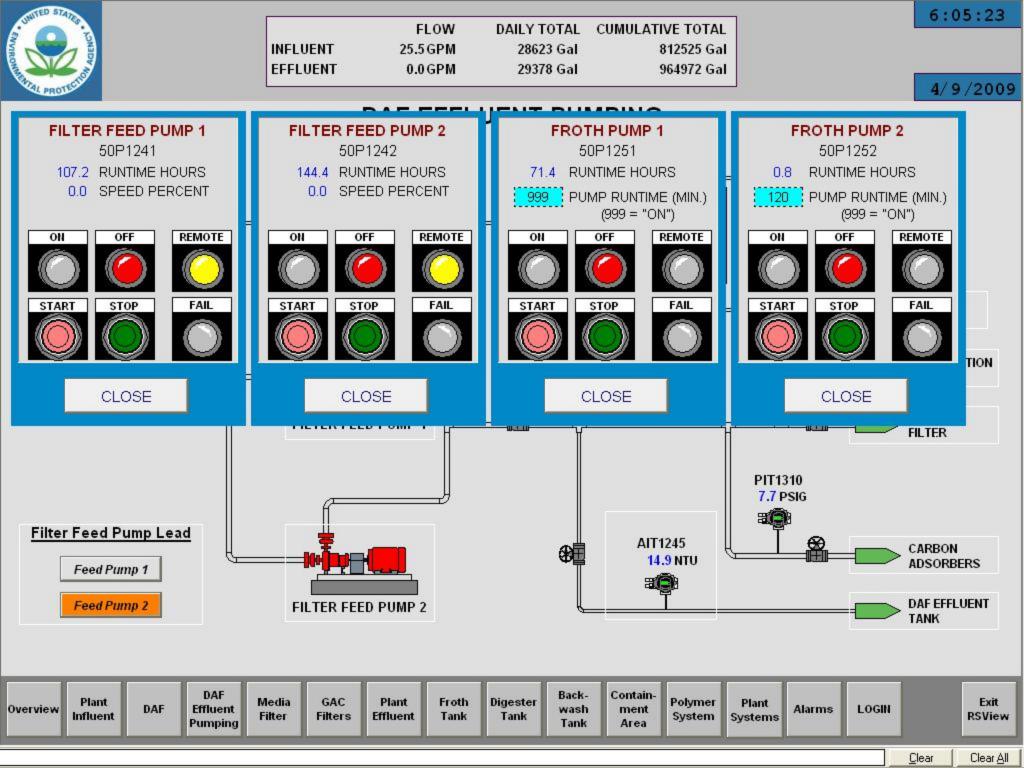


RSTrendX Properties	UMULATIVE TOTAL	11:25:05
Display Pens X-Axis Y-Axis	801955 Gal	
Pen Attributes	956443 Gal	4/9/2009
Tag Name Tag Group Color Visible Width Type Style Marine 1 W1009A\PV TrendData On 1 Analog None 2 W1011A\PV TrendData On 1 Analog None 3 W1110A\PV TrendData On 1 Analog None 3 W1110A\PV TrendData On 1 Analog None Saye Pen Lists Load Pen Lists Add/Configure Tags Delete Selected Tags Multiple Pen Edits	DAF Feed Pump Lead Feed Pump 1 Feed Pump 2 FIT1110 DAF FEED PUMP 1 19.6 GPM	
OK Cancel Apply Help		
11:25:05 PM 1:49:05 4:13:05 6:37:05 9:01:05 11:25:05 AM Caption 11:25:05 AM Min Max Units Plant Influent Flow 27:49 0.00 150:00 gpm Eq Tank Level 9:33 0.00 27:00 ft DAF Feed Flow 19:58 0.00 150:00 gpm	DAF FEED PUMP 2	
		Trend
verview Plant DAF DAF Effluent Pumping Media Filter GAC Filters Plant Effluent Tank Digester Wash Tank	n ment System Systems Alarms LOGIN	Exit RSView
		lear Clear All







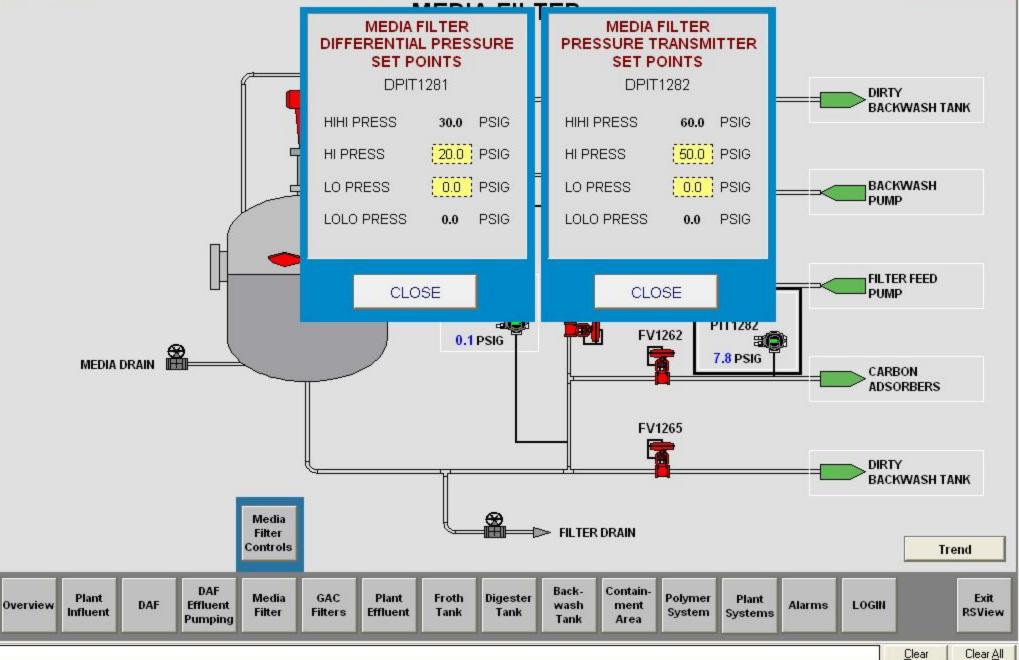


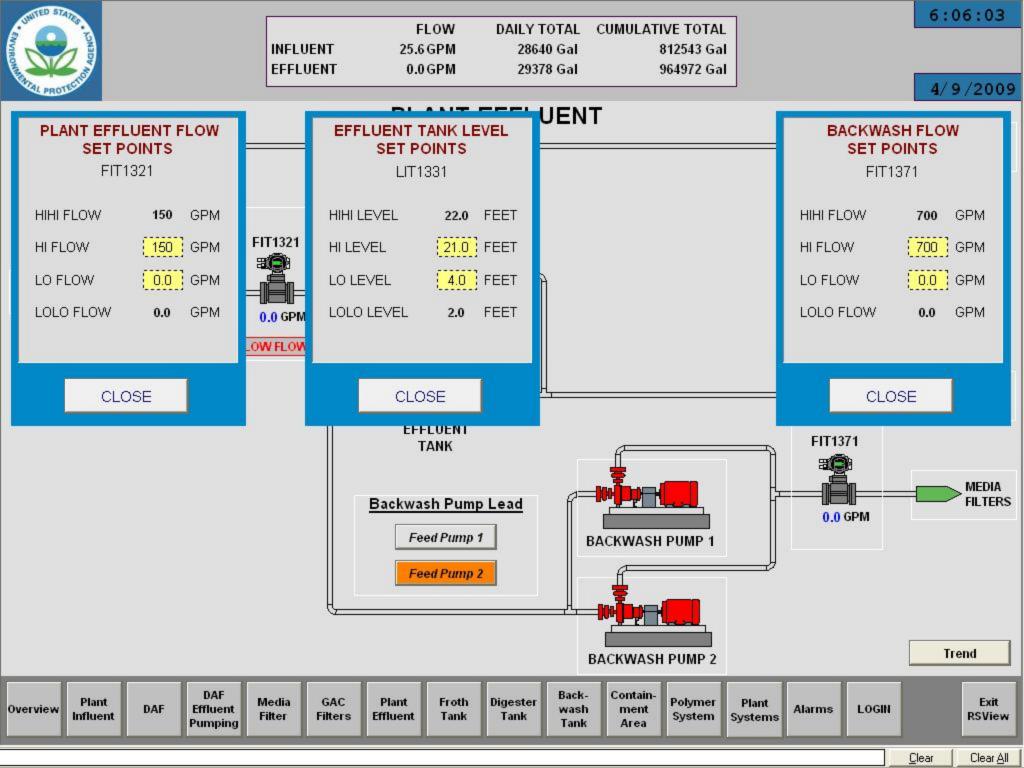


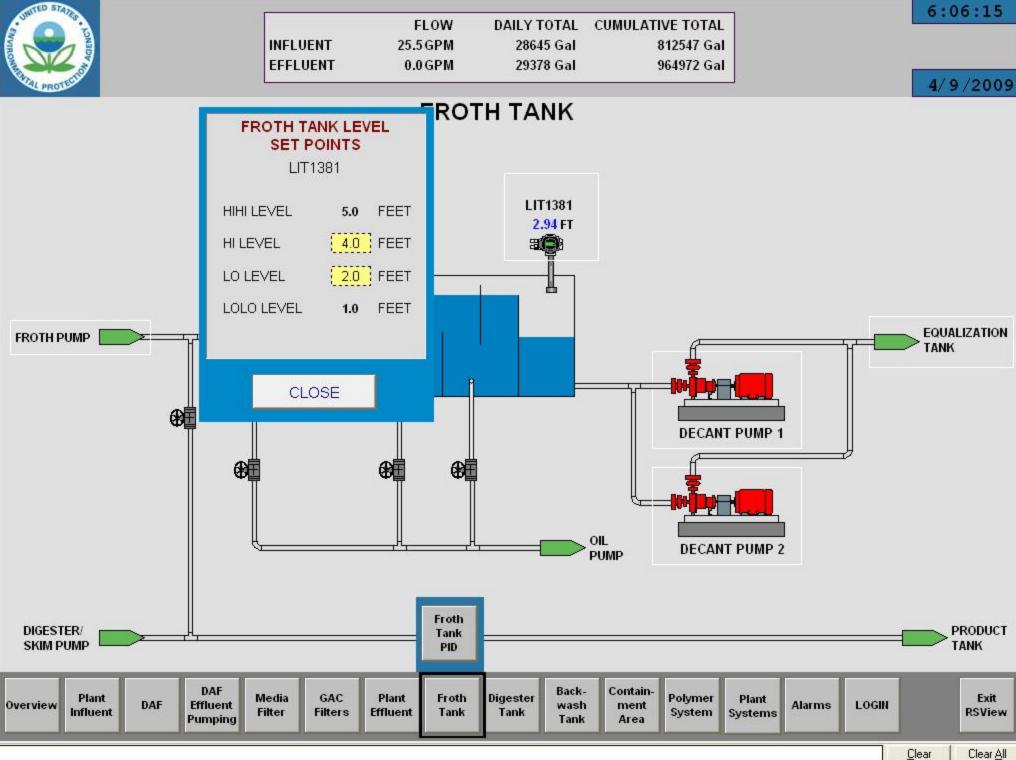
	FLOW	DAILY TOTAL	CUMULATIVE TOTAL
INFLUENT	25.5 GPM	28629 Gal	812531 Gal
EFFLUEN	T 0.0 GPM	29378 Gal	964972 Gal

6:05:35

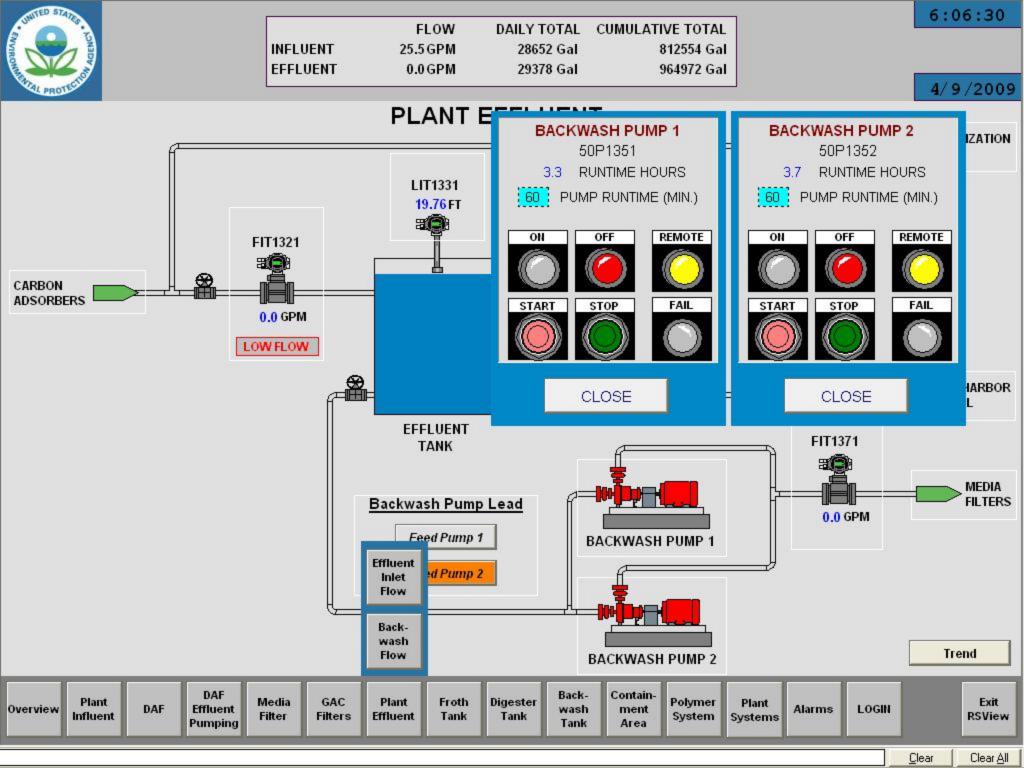
4/9/2009

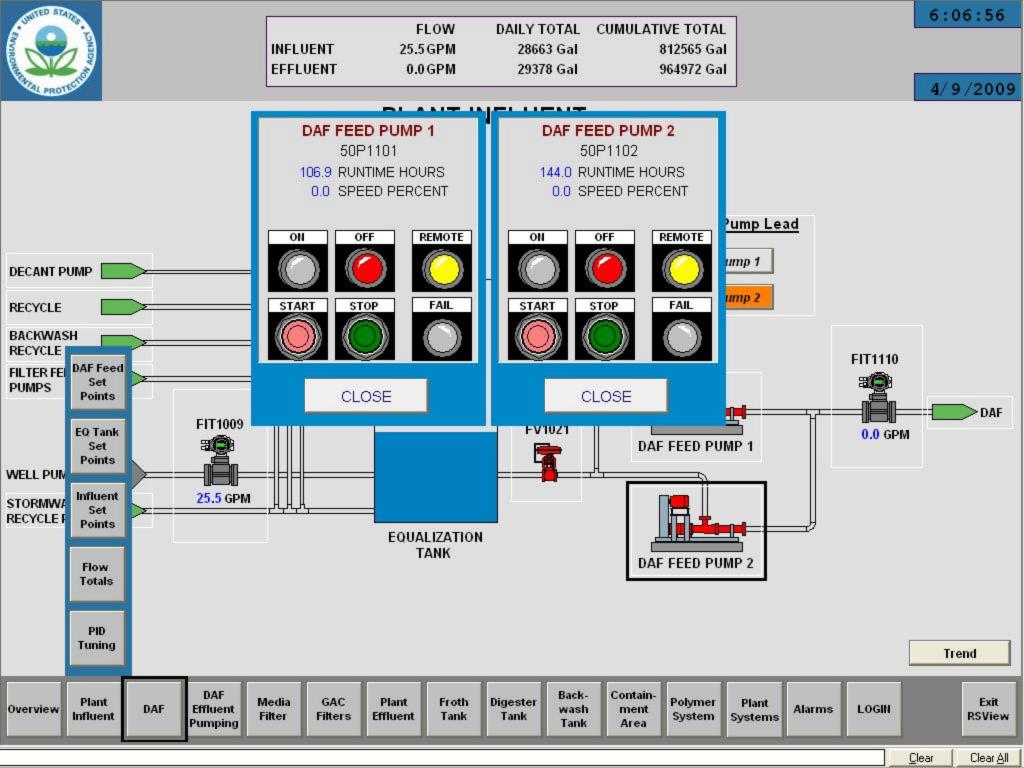


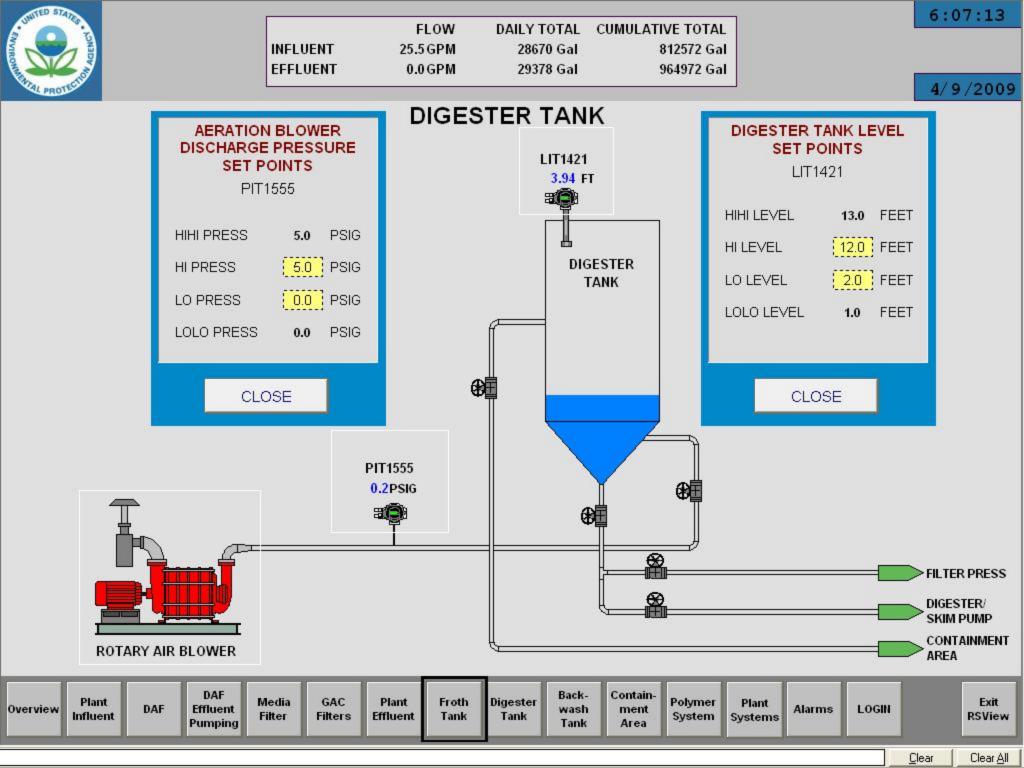


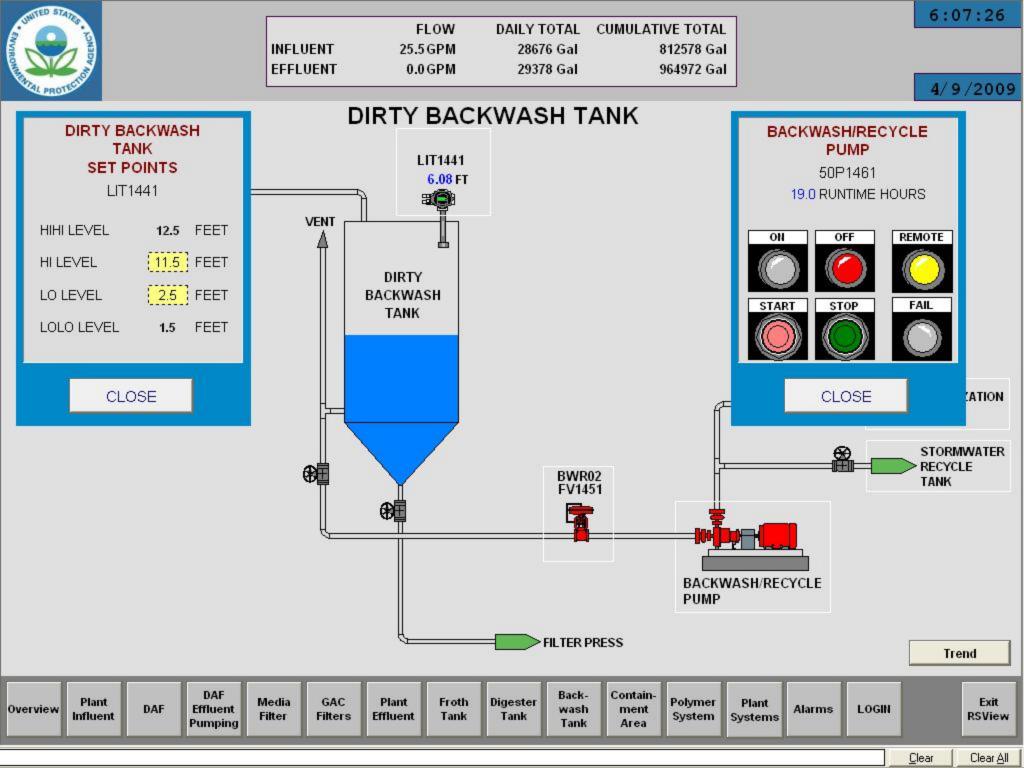


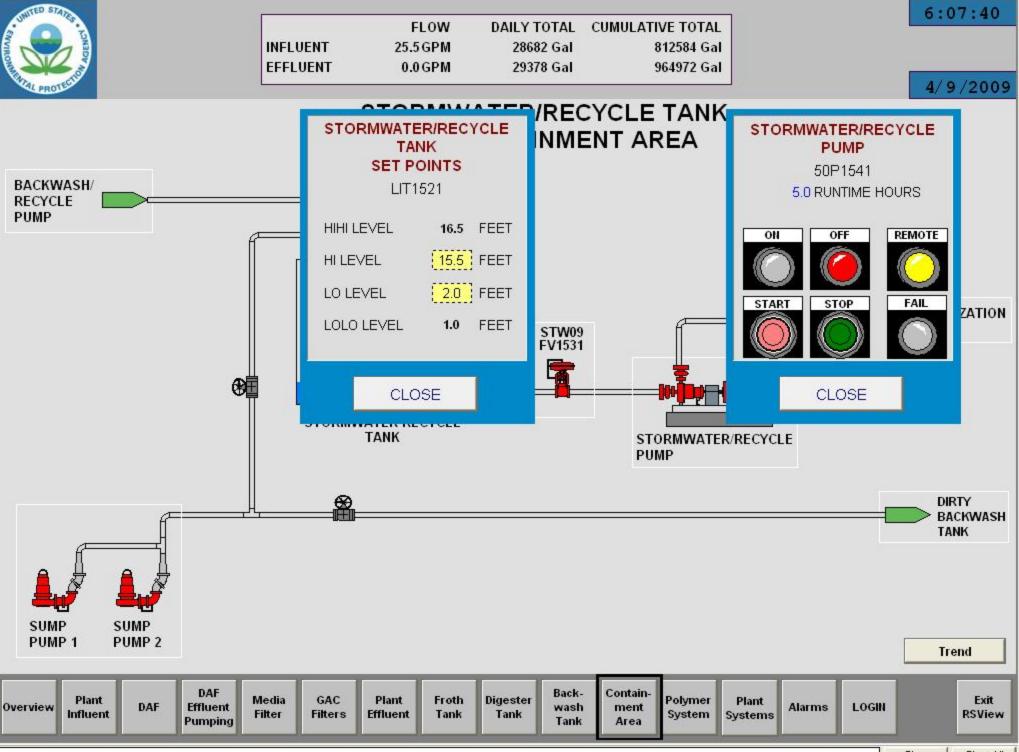
Clear All



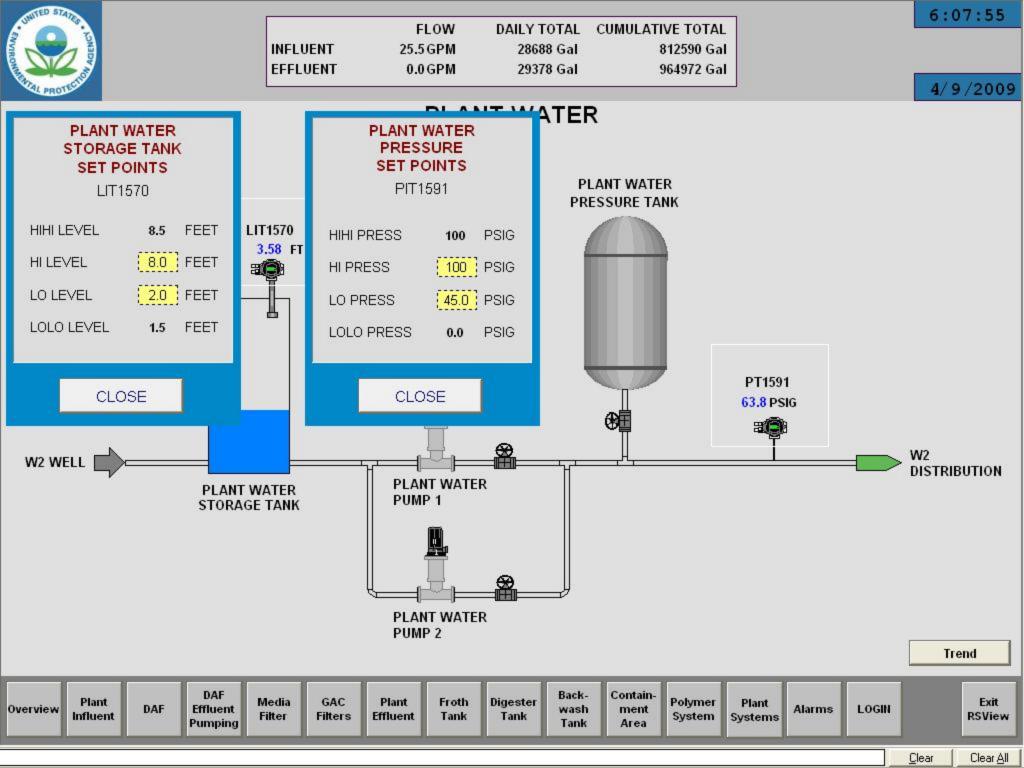


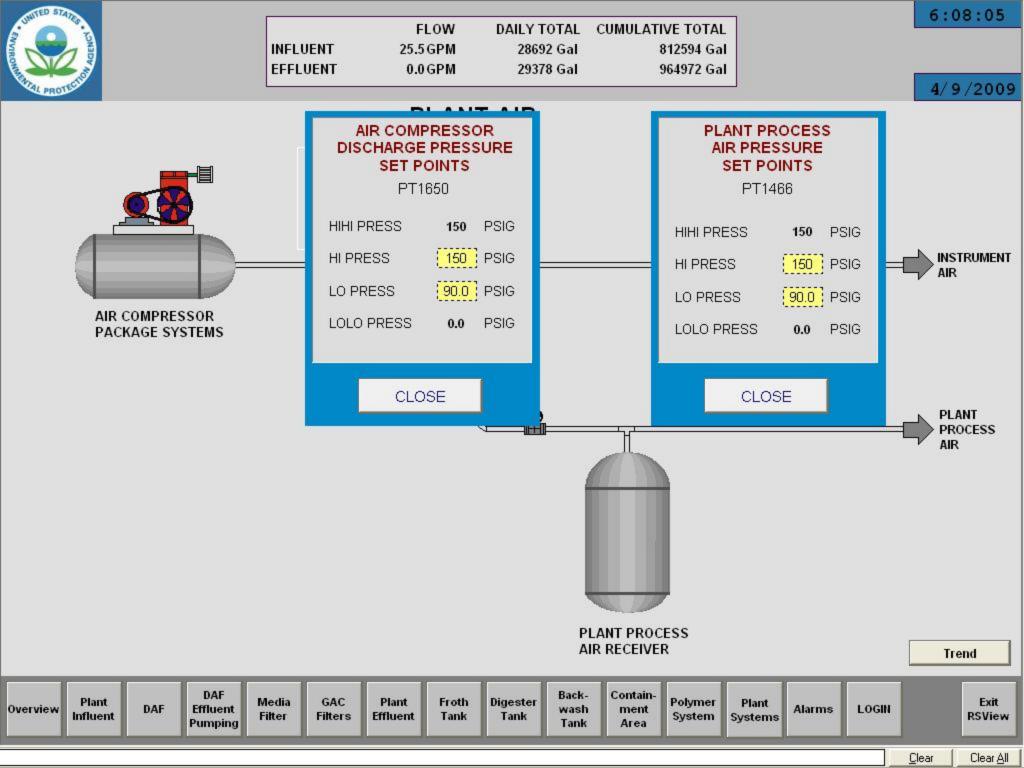






Clear Clear All





APPENDIX E

Major Process Equipment Maintenance Summary Forms

11305 - Sump Pumps No. 1 and 2 Model NP3102X-643

PROJECT: Wyckoff Replace Groundwater Treatment Plant CONTRACT NO.: W912DW-06-R-0014

1. EQUIPMENT ITEM: Sump Pumps No. 1 and 2 Model NP3102X-643

2. MANUFACTURER: ITT FLYGT

- 3. EQUIPMENT/TAG NUMBER(S): 40P1501 and 40P1502
- 4. WEIGHT OF INDIVIDUAL COMPONENTS (OVER 100 POUNDS): 230
- 5. NAMEPLATE DATA (hp, voltage, speed, etc.): 5HP, 460V, 3PH

6. MANUFACTURER'S LOCAL REPRESENTATIVE: Whitney Equipment CO.

- a. Name: BILL CARLSON Telephone: 425-486-9499
- b. Address: <u>21222 30th DR. SE, SUITE 110, BOTHELL, WA 98021</u>

7. MAINTENANCE REQUIREMENTS -

<u>Qualifications and Training of Personnel:</u> All personnel responsible for service, maintenance, inspection, installation and operation must have the appropriate training. Responsibility and supervision of personnel must be strictly enforced by the end user. If training is required, it can be provided by the manufacturer/representative. Furthermore, it is the responsibility of the end user to ensure that personnel fully understand the operating instructions.

Maintenance Operation Comments	Frequency	Lubricant (If Applicable)
Inspect visible parts on pump, pump casing and impeller for wear	Annually	n/a
Check lubricant/coolant level and condition, change as necessary	Annually	Mobil Whiterex 309
Check cables and cable entry for wear and tightness	Annually	n/a
Inspect pump voltage draw and meggar readings	Monthly	n/a
Check function of level sensors, starter and monitoring equipment	Annually	n/a
Check rotation direction of pump	When reconnecting	n/a
Check pipes, valves peripheral equipment	Annually	n/a
Check cooling system	Annually	n/a

8. LUBRICANT LIST: See listed above

Part No.	Description	Unit	Quantity	Unit Cost
592 01 103	Inner Mechanical Seal			245.00
592 01 04	Outer Mechanical Seal			320.00
80 32 32	O-ring kit			65.00
83 15 73	Upper Bearing			21.00
83 36 90	Lower Bearing			48.00

11312 - Filter Feed Pumps

PROJECT: Wyckoff Replace Groundwater Treatment Plant CONTRACT NO.: W912DW-06-R-0014

1. EQUIPMENT ITEM: FILTER FEED PUMPS 811S 1.5 x 1.8

2. MANUFACTURER: GRISWOLD

3. EQUIPMENT/TAG NUMBER(S): 50P1241 & 50P1242

4. WEIGHT OF INDIVIDUAL COMPONENTS (OVER 100 POUNDS): 423 LBS.

5. NAMEPLATE DATA (hp, voltage, speed, etc.): 7.5 HP, 460V, 3 PH, 3600 RPM, 1.15 Service Factor

6. MANUFACTURER'S LOCAL REPRESENTATIVE: Cascade Machinery & Electric, Inc.

- a. Name: _____ Telephone: 206-762-0500
- b. Address: 4600 East Marginal Way South, PO Box 3575 Seattle, WA 98124

7. MAINTENANCE REQUIREMENTS

<u>Qualifications and Training of Personnel:</u> All personnel responsible for service, maintenance, inspection, installation and operation must have the appropriate training. Responsibility and supervision of personnel must be strictly enforced by the end user. Furthermore, it is the responsibility of the end user to ensure that personnel fully understand the operating instructions.

*****NOTE: Maintenance and monitoring intervals should be shortened in severe service locations

Maintenance Operation Comments	Frequency*	Lubricant (If Applicable)
Bearing and Lubricant Condition: bearing temperatures, lubricant level, and vibration. Oil level should be mid-point of the bulls eye sight glass. Lubricant should be clear with no signs of frothing.	Routinely	+
Shaft seal condition: Mechanical seals should show no signs of leakage	Routinely	
Overall pump vibration, check bearing alignment	Routinely	
Pump discharge pressure – a gradual decrease in developed head can indicate the need for Impeller adjustment	Annually	
Check foundation and hold down bolts	Quarterly	

Oil change	Quarterly or after 2000 hrs. of operation, which ever comes first.	+
Shaft alignment	Quarterly	·····
Pump flow rate	Annually	
Motor Amp Drain	Annually	
Vibration signature	Annually	
Motor Bearing Lubrication	15,700 hrs. of service	*

Reference Symbol	MFR (Name)	MFR (Name)	MFR (Name)	MFR (Name)	Or Equal
+	ISO Grade VG 68 or equal	Chevron GTS Oil 68	Exxon Terrestic 68 or Nuto 68	Mobil DTE Heavy-Medium	Philips Mangus 315
+	Shell Tellus Oil 68	Sunoco Sunvis 968	Amoco Industrial 68	Royal Purple – Synfilm GT VG 68	
*	PolyRex EM Grease ESSO/EXXON				

Part No.	Description	Unit	Quantity	Unit Cost
21280-40-91	Impeller	Each	1	560.00
22049-4-1	Shaft Seal	Each	1	229.25
RK-3196S	Repair Kit	Each	1	137.75
K-3196S-8	Maintenance Kit	Each	1	32.50
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		·		
Note: Identify par	ts provided by this Co	ntract with two a	sterisks.	

11312 - Backwash Pumps 1 and 2

PROJECT: Wyckoff Replace Groundwater Treatment Plant CONTRACT NO.: W912DW-06-R-0014

1. EQUIPMENT ITEM: BACKWASH PUMPS 1 & 2, TYPE 811-4x3-10

2. MANUFACTURER: GRISWOLD

3. EQUIPMENT/TAG NUMBER(S): 50P1351 & 50P1352

4. WEIGHT OF INDIVIDUAL COMPONENTS (OVER 100 POUNDS): 814 LBS.

5. NAMEPLATE DATA (hp, voltage, speed, etc.): 15 HP, 460V, 3 PH, 1800 RPM, 1.15 Service Factor

6. MANUFACTURER'S LOCAL REPRESENTATIVE: Cascade Machinery & Electric, Inc.

- a. Name: _____ Telephone: 206-762-0500
- b. Address: 4600 East Marginal Way South, PO Box 3575 Seattle, WA 98124

7. MAINTENANCE REQUIREMENTS

<u>Qualifications and Training of Personnel:</u> All personnel responsible for service, maintenance, inspection, installation and operation must have the appropriate training. Responsibility and supervision of personnel must be strictly enforced by the end user. Furthermore, it is the responsibility of the end user to ensure that personnel fully understand the operating instructions.

***NOTE:** Maintenance and monitoring intervals should be shortened in severe service locations

Maintenance Operation Comments	Frequency*	Lubricant (If Applicable)
Bearing and Lubricant Condition: bearing temperatures, lubricant level, and vibration. Oil level should be mid-point of the bulls eye sight glass. Lubricant should be clear with no signs of frothing.	Routinely	+
Shaft seal condition: Mechanical seals should show no signs of leakage	Routinely	
Overall pump vibration, check bearing alignment	Routinely	
Pump discharge pressure – a gradual decrease in developed head can indicate the need for Impeller adjustment	Annually	
Check foundation and hold down bolts	Quarterly	

Oil change	Quarterly or after 2000 hrs. of operation, which ever comes first.	+
Shaft alignment	Quarterly	
Pump flow rate	Annually	
Motor Amp Drain	Annually	
Vibration signature	Annually	
Motor Lubrication	20,000 hrs. of service	送

Reference Symbol	MFR (Name)	MFR (Name)	MFR (Name)	MFR (Name)	Or Equal
+	ISO Grade VG 68 or equal	Chevron GTS Oil 68	Exxon Terrestic 68 or Nuto 68	Mobil DTE Heavy-Medium	Philips Mangus 315
+	Shell Tellus Oil 68	Sunoco Sunvis 968	Amoco Industrial 68	Royal Purple – Synfilm GT VG 68	
*	PolyRex EM Grease ESSO/EXXON				

Part No.	Description	Unit	Quantity	Unit Cost	
21273-60-91	Impeller	Each	1	947.75	
2213-4-1	Shaft Seal	Each	1	351.65	
RK-3196-M	Repair Kit	Each	1	276.25	
K-3196M-8	Maintenance Kit	Each	1	40.50	
		· · · · · · · · · · · · · · · · · · ·			
Note: Identify part	Note: Identify parts provided by this Contract with two asterisks.				

11312 - Decant Pumps 1 and 2

PROJECT: Wyckoff Replace Groundwater Treatment Plant CONTRACT NO.: W912DW-06-R-0014

1. EQUIPMENT ITEM: DECANT PUMPS 1 & 2, TYPE 811LF- 1.5 x 1-8

2. MANUFACTURER: GRISWOLD

3. EQUIPMENT/TAG NUMBER(S): 50P1391 & 50P1392

4. WEIGHT OF INDIVIDUAL COMPONENTS (OVER 100 POUNDS): 232 LBS.

5. NAMEPLATE DATA (hp, voltage, speed, etc.): .75 HP, 460V, 3 PH, 1800 RPM, 1.15 Service Factor

6. MANUFACTURER'S LOCAL REPRESENTATIVE: Cascade Machinery & Electric, Inc.

- a. Name: _____ Telephone: 206-762-0500
- b. Address: 4600 East Marginal Way South, PO Box 3575 Seattle, WA 98124

7. MAINTENANCE REQUIREMENTS

<u>Qualifications and Training of Personnel:</u> All personnel responsible for service, maintenance, inspection, installation and operation must have the appropriate training. Responsibility and supervision of personnel must be strictly enforced by the end user. Furthermore, it is the responsibility of the end user to ensure that personnel fully understand the operating instructions.

*****NOTE: Maintenance and monitoring intervals should be shortened in severe service locations

Maintenance Operation Comments	Frequency*	Lubricant (If Applicable)
Bearing and Lubricant Condition: bearing temperatures, lubricant level, and vibration. Oil level should be mid-point of the bulls eye sight glass. Lubricant should be clear with no signs of frothing.	Routinely	+
Shaft seal condition: Mechanical seals should show no signs of leakage	Routinely	
Overall pump vibration, check bearing alignment	Routinely	
Pump discharge pressure – a gradual decrease in developed head can indicate the need for Impeller adjustment	Annually	
Check foundation and hold down bolts	Quarterly	

Oil change	Quarterly or after 2000 hrs. of operation, which ever comes first.	+
Shaft alignment	Quarterly	
Pump flow rate	Annually	
Motor Amp Drain	Annually	
Vibration signature	Annually	
Motor Lubrication	20,000 hrs. of service	*

Reference Symbol	MFR (Name)	MFR (Name)	MFR (Name)	MFR (Name)	Or Equal
+	ISO Grade VG 68 or equal	Chevron GTS Oil 68	Exxon Terrestic 68 or Nuto 68	Mobil DTE Heavy-Medium	Philips Mangus 315
+	Shell Tellus Oil 68	Sunoco Sunvis 968	Amoco Industrial 68	Royal Purple – Synfilm GT VG 68	
*	PolyRex EM Grease ESSO/EXXON				

Part No.	Description	Unit	Quantity	Unit Cost		
21280-40-91	Impeller	Each	1	560.00		
22049-4-1	Shaft Seal	Each	1	229-25		
RK-3196-S	Repair Kit	Each	1	137.75		
K-3196S-8	Maintenance Kit	Each	1	32.50		
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Note: Identify part	Note: Identify parts provided by this Contract with two asterisks.					

11312 - Backwash Recycle Pump 1

PROJECT: Wyckoff Replace Groundwater Treatment Plant CONTRACT NO.: W912DW-06-R-0014

1. EQUIPMENT ITEM: BACKWASH RECYCLE PUMP 1, TYPE 811- 3 x 2-6

2. MANUFACTURER: GRISWOLD

3. EQUIPMENT/TAG NUMBER(S): <u>50P1461</u>

4. WEIGHT OF INDIVIDUAL COMPONENTS (OVER 100 POUNDS): 240 LBS.

5. NAMEPLATE DATA (hp, voltage, speed, etc.): 2 HP, 460V, 3 PH, 1800 RPM, 1.15 Service Factor

6. MANUFACTURER'S LOCAL REPRESENTATIVE: Cascade Machinery & Electric, Inc.

- a. Name: _____ Telephone: 206-762-0500
- b. Address: 4600 East Marginal Way South, PO Box 3575 Seattle, WA 98124

7. MAINTENANCE REQUIREMENTS

<u>Qualifications and Training of Personnel:</u> All personnel responsible for service, maintenance, inspection, installation and operation must have the appropriate training. Responsibility and supervision of personnel must be strictly enforced by the end user. Furthermore, it is the responsibility of the end user to ensure that personnel fully understand the operating instructions.

*NOTE: Maintenance and monitoring intervals should be shortened in severe service locations

Maintenance Operation Comments	Frequency*	Lubricant (If Applicable)
Bearing and Lubricant Condition: bearing temperatures, lubricant level, and vibration. Oil level should be mid-point of the bulls eye sight glass. Lubricant should be clear with no signs of frothing.	Routinely	+
Shaft seal condition: Mechanical seals should show no signs of leakage	Routinely	
Overall pump vibration, check bearing alignment	Routinely	
Pump discharge pressure – a gradual decrease in developed head can indicate the need for Impeller adjustment	Annually	
Check foundation and hold down bolts	Quarterly	

Dil change Quarterly or after 2000 hrs of operation, which ever comes first.		+
Shaft alignment	Quarterly	
Pump flow rate	Annually	
Motor Amp Drain	Annually	
Vibration signature	Annually	
Motor Lubrication	20,000 hrs. of service	*

Reference Symbol	MFR (Name)	MFR (Name)	MFR (Name)	MFR (Name)	Or Equal
+	ISO Grade VG 68 or equal	Chevron GTS Oil 68	Exxon Terrestic 68 or Nuto 68	Mobil DTE Heavy-Medium	Philips Mangus 315
+	Shell Tellus Oil 68	Sunoco Sunvis 968	Amoco Industrial 68	Royal Purple – Synfilm GT VG 68	
*	PolyRex EM Grease ESSO/EXXON				

Part No.	Description	Unit	Quantity	Unit Cost
21335-20-91	Impeller	Each	1	517.85
22049-4-1	Shaft Seal	Each	1	229.25
RK-3196-S	Repair Kit	Each	1	137.75
K-3196S-6	Maintenance Kit	Each	1	30.60
Note: Identify parts	s provided by this Co	ontract with two as	sterisks.	

11312 - Storm Water Recycle Pump 1

PROJECT: Wyckoff Replace Groundwater Treatment Plant CONTRACT NO.: W912DW-06-R-0014

1. EQUIPMENT ITEM: STORMWATER RECYCLE PUMP 1, TYPE 811-3 x 1.5-6

2. MANUFACTURER: GRISWOLD

3. EQUIPMENT/TAG NUMBER(S): 50P1541

4. WEIGHT OF INDIVIDUAL COMPONENTS (OVER 100 POUNDS): 224 LBS.

5. NAMEPLATE DATA (hp, voltage, speed, etc.): <u>1 HP, 460V, 3 PH, 1800 RPM, 1.15 Service Factor</u>

6. MANUFACTURER'S LOCAL REPRESENTATIVE: Cascade Machinery & Electric, Inc.

- a. Name: _____ Telephone: <u>206-762-0500</u>
- b. Address: 4600 East Marginal Way South, PO Box 3575 Seattle, WA 98124

7. MAINTENANCE REQUIREMENTS

<u>Qualifications and Training of Personnel:</u> All personnel responsible for service, maintenance, inspection, installation and operation must have the appropriate training. Responsibility and supervision of personnel must be strictly enforced by the end user. Furthermore, it is the responsibility of the end user to ensure that personnel fully understand the operating instructions.

***NOTE:** Maintenance and monitoring intervals should be shortened in severe service locations

Maintenance Operation Comments	Frequency*	Lubricant (If Applicable)
Bearing and Lubricant Condition: bearing temperatures, lubricant level, and vibration. Oil level should be mid-point of the bulls eye sight glass. Lubricant should be clear with no signs of frothing.	Routinely	+
Shaft seal condition: Mechanical seals should show no signs of leakage	Routinely	
Overall pump vibration, check bearing alignment	Routinely	
Pump discharge pressure – a gradual decrease in developed head can indicate the need for Impeller adjustment	Annually	
Check foundation and hold down bolts	Quarterly	

Oil change	Quarterly or after 2000 hrs. of operation, which ever comes first.	+
Shaft alignment	Quarterly	
Pump flow rate	Annually	
Motor Amp Drain	Annually	
Vibration signature	Annually	
Motor Lubrication	20,000 hrs. of service	*

Reference Symbol	MFR (Name)	MFR (Name)	MFR (Name)	MFR (Name)	Or Equal
+	ISO Grade VG 68 or equal	Chevron GTS Oil 68	Exxon Terrestic 68 or Nuto 68	Mobil DTE Heavy-Medium	Philips Mangus 315
+	Shell Tellus Oil 68	Sunoco Sunvis 968	Amoco Industrial 68	Royal Purple – Synfilm GT VG 68	
*	PolyRex EM Grease ESSO/EXXON				
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Part No.	Description	Unit	Quantity	Unit Cost		
21293-20-91	Impeller	Each	1	477.00		
22049-4-1	Shaft Seal	Each	1	229.25		
RK-3196-S	Repair Kit	Each	1	137.75		
K-3196S-6	Maintenance Kit	Each	1	30.60		
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Note: Identify part	Note: Identify parts provided by this Contract with two asterisks.					

11315 - DAF Feed Pumps No. 1 and 2

MAINTENANCE SUMMARY FORM – 11315 (includes 1.03.B.6, Item 14)

PROJECT: Wyckoff Replace Groundwater Treatment Plant CONTRACT NO.: W912DW-06-R-0014

1. EQUIPMENT ITEM: DAF Feed Pumps No. 1 and 2

2. MANUFACTURER: NETZSCH- NEMO Pump, Model NM053SY01L07V

3. EQUIPMENT/TAG NUMBER(S) : 50P1101 and 50P1102

4. WEIGHT OF INDIVIDUAL COMPONENTS (OVER 100 POUNDS):

5. NAMEPLATE DATA (hp, voltage, speed, etc.): 3HP, 460V, 1800 rpm

6. MANUFACTURER'S LOCAL REPRESENTATIVE: Triangle Pump & Equipment, Inc.

- a. Name: David Flack Telephone: 503-656-1473
- b. Address: <u>14940 SE 82nd Drive</u>, PO Box 950, Clackamas, OR 97015

7. MAINTENANCE REQUIREMENTS -

<u>Qualifications and Training of Personnel:</u> All personnel responsible for service, maintenance, inspection, installation and operation must have the appropriate training. Responsibility and supervision of personnel must be strictly enforced by the end user. If training is required, it can be provided by the manufacturer/representative. Furthermore, it is the responsibility of the end user to ensure that personnel fully understand the operating instructions.

Maintenance Operation Comments	Frequency	Lubricant (If Applicable)
Pumps – should be flushed or cleaned	As needed to remove buildup of medium deposits	N/A
Pump Lubrication	Quarterly	
Lubricating the Pin joint with SM-Pin Seals – It is advisable to change the oil and check the seals of the pin joints.	-When replacing worn joints -When disassembling the pump Amount: 1.22 fl oz. per joint	
		With SM-pin joint seal (8235) of EDPM
Shaft Sealing through Single Mechanical Seal – If excessive leaks occur the spring tension and the seal surfaces should be checked,	Replace seal as necessary.	N/A
Motor Cleanliness – motor should be kept clean and free from dust, debris and oil. A jet of compressed air can be used to remove non-abrasive dust from the fan cover and	Monthly or as required by conditions	N/A

any accumulated grime from the fan and cooling fins. Terminal boxes should be cleaned and their terminals free from oxidation, in perfect mechanical condition and all unused space dust free.		
Motor Lubrication: Motor noise should be measured to check for unusual noises. A uniform hum is a sign that the bearing is running perfectly.	Periodically when motor is overhauled or disassembled	■ (Lithium based Grease)
V-Belt lining Inspection	Quarterly	N/A
V-Belts Drives, sheave alignment and bearing wear - Inspection	Quarterly	N/A

Reference Symbol	MFR (Name)	MFR (Name)	MFR (Name)	MFR (Name)	Or Equal	
List symbols used in No. 7 above.	List equivalent lubricants, as distributed by each manufacturer for the specific use recommended.					
•	SHELL Omala 460					
۵	Klubersynth GH 6-320					
•	ESSO Alvania R3	ESSO Beacon 2	Atlantic Litholine 2	Texaco Multi-Fak 2		

Part No.	Description	Unit	Quantity	Unit Cost
107171	3V x 850 Cogged Drive Belt	Each	2	18.87
NDB4825456	Coupling Rod	Each	1	418.25
NDB4958699	Rotor	Each	1	1387.05
Viton NDB4955093	Stator	Each	1	434.10
512279	Ring Retainer / Circlip	Each	2	5.00
NDB4825299	Conn. Rod Pin	Each	2	57.35
892841	Pin Retainer Sleeve	Each	1	80.00
862347	Pin Retainer Sleeve	Each	1	95.90
877421	Clamp Ring	Each	2	39.15
516041	O-ring	Each	1	12.35
517020	O-ring	Each	4	12.95
591718	O-ring	Each	1	5.00
Viton 879897	SM Seal	Each	2	93.85
PZ3756375	Pencil Anode	Each	4	3.25
BH5375	Brass Head	Each	4	3.20

9. RECOMMENDED SPARE PARTS FOR OWNER'S INVENTORY - 1.03.B.6, Item 14

11235 - Tank Mixers

MAINTENANCE SUMMARY FORM - 11235 1.04.B

PROJECT: Wyckoff Replace Groundwater Treatment Plant CONTRACT NO.: W912DW-06-R-0014

1. EQUIPMENT ITEM: Digested Sludge Mixers 1 & 2

2. MANUFACTURER: <u>Neptune C-2.0</u>

- 3. EQUIPMENT/TAG NUMBER(S): <u>40M1431</u>, 40M1432
- 4. WEIGHT OF INDIVIDUAL COMPONENTS (OVER 100 POUNDS): N/A
- 5. NAMEPLATE DATA (hp, voltage, speed, etc.): <u>½ HP., 115/230V, 1PH., 1800 RPM</u>

6. MANUFACTURER'S LOCAL REPRESENTATIVE: APSCO Inc.

- a. Name: <u>Elaine Stone</u> Telephone: <u>425-822-3335</u>
- b. Address: PO Box 2639, Kirkland, WA 98083

7. MAINTENANCE REQUIREMENTS

<u>Qualifications and Training of Personnel:</u> All personnel responsible for service, maintenance, inspection, installation and operation must have the appropriate training. Responsibility and supervision of personnel must be strictly enforced by the end user. Furthermore, it is the responsibility of the end user to ensure that personnel fully understand the operating instructions.

Maintenance Operation Comments	Frequency	Lubricant (If Applicable)
Check motor housing screws, clamp screw and shaft collar set screw.	After first 10 days of operation, monthly after that.	
Upper ball bearing	Re-grease as needed	

8. LUBRICANT LIST

Reference Symbol	MFR (Name)	MFR (Name)	MFR (Name)	MFR (Name)	Or Equal
	Lubri-plate 1200-2 Multi-Purpose grease, 3 oz.				

Part No.	Description	Unit	Quantity	Unit Cost
100395	Ball Bearing	Each	1	
100362	Inner race and needle bearing	Each	1	
100363	Oil Seal	Each	1	
100369	Washer spherical set	Each	1	
Note: Identify p	arts provided by this Con	tract with two a	sterisks.	

9. RECOMMENDED SPARE PARTS FOR OWNER'S INVENTORY

Maintenance Summary Form

11240 - Froth Feed Pumps 1 and 2

MAINTENANCE SUMMARY FORM 11240

PROJECT: Wyckoff Replace Groundwater Treatment Plant CONTRACT NO.: W912DW-06-R-0014

1. EQUIPMENT ITEM: Froth Feed Pumps 1 and 2

2. MANUFACTURER: Milton Roy, Mil Royal CMCH 561

3. EQUIPMENT/TAG NUMBER(S): 50P1251, 50P1252

4. WEIGHT OF INDIVIDUAL COMPONENTS (OVER 100 POUNDS): 1225 LBS.

5. NAMEPLATE DATA (hp, voltage, speed, etc.): 2HP, 460V, 3 PH, 1725 RPM, 1.15 Service Factor

6. MANUFACTURER'S LOCAL REPRESENTATIVE: Fine Line Instrument

- a. Name: _____ Telephone: <u>425-861-1110</u>
- b. Address: <u>17371 NE 67th Court, Suite B3, Redmond, WA 98052</u>

7. MAINTENANCE REQUIREMENTS

<u>Qualifications and Training of Personnel:</u> All personnel responsible for service, maintenance, inspection, installation and operation must have the appropriate training. Responsibility and supervision of personnel must be strictly enforced by the end user. Furthermore, it is the responsibility of the end user to ensure that personnel fully understand the operating instructions.

Maintenance Operation Comments	Frequency	Lubricant (If Applicable)
Check Drive Gear Oil Level	Monthly, add as needed	• AGMA #7 Comp.
Change gear drive lubricant and clean magnetic filter below crosshead chamber	Every 6 months or 2500 service hours whichever occurs first. Recommended after initial 90 days in service.	• AGMA #7 Comp
Lubricate drive motor	Annually	• AGMA #7 Comp.
Check valves self cleaning pump hot detergent solution for 15 minutes, follow with water flushing.	As needed	
Supply tank & piping clean & flush	Annually	
Suction line strainer cleaning	As required or needed	

Ball check valves, flush with clean liquid	As often as necessary for accurate metering.	
HPD Liquid End Displacement Chamber	Every 6 months, 2500 service hours	* Zurnpreen 15 A

8. LUBRICANT LIST

		MED	MED					
Reference Symbol	MFR (Name)	MFR (Name)	MFR (Name)	Or Equal				
List symbols used in No. 7 above.	List equivalent lubricants, as distributed by each manufacturer for the specific use recommended.							
•	AGMA#7 Comp Drive gear Lube							
*	Zurnpreen 15A Hydraulic Oil							

Part No.	Description	Unit	Quantity	Unit Cost
RPM Kit	Routine Maintenance Kit	Each	1	\$1785.00
302 Parts Kit	Disassembly Tool	Each	1	\$1000.00
2980068099	Diaphragm	Each	1	\$305.00
Note: Identify par	ts provided by this Con	tract with two a	sterisks.	

9. RECOMMENDED SPARE PARTS FOR OWNER'S INVENTORY

Maintenance Summary Form

11374 - Rotary Air Blower

MAINTENANCE SUMMARY FORM - 11374

PROJECT: Wyckoff Replace Groundwater Treatment Plant CONTRACT NO.: W912DW-06-R-0014

1. EQUIPMENT ITEM: ROTARY AIR BLOWER

2. MANUFACTURER: <u>ROOTS M/N RO-32-U-RAI BLOWER</u>

3. EQUIPMENT/TAG NUMBER(S): <u>50m1551</u>

4. WEIGHT OF INDIVIDUAL COMPONENTS (OVER 100 POUNDS): 500 LBS.

5. NAMEPLATE DATA (hp, voltage, speed, etc.): 7.5 HP, 460V, 3 PH, 3600 RPM

6. MANUFACTURER'S LOCAL REPRESENTATIVE: ROGERS MACHINERY COMPANY, INC.

- a. Name: <u>KEN WYNN</u> Telephone: <u>206-763-2530</u>
- b. Address: 7800 FIFTH AVENUE SOUTH, SEATTLE, WA 98108

7. MAINTENANCE REQUIREMENTS

<u>Qualifications and Training of Personnel:</u> All personnel responsible for service, maintenance, inspection, installation and operation must have the appropriate training. Responsibility and supervision of personnel must be strictly enforced by the end user. Furthermore, it is the responsibility of the end user to ensure that personnel fully understand the operating instructions.

Maintenance Operation Comments	Frequency	Lubricant (If Applicable)
Lubrication of Blower Bearings and Gears	Check daily for 1 st month, Monthly thereafter	
Check for increases or changes in vibration and noise	Check daily for 1 st month, Weekly thereafter	
Recording of operating temps and pressures	Weekly	
Motor Lubricant	Sealed, 3-5 years	
Belts and Drives	Quarterly	
Grease lubricated drive ends	Weekly	

8. LUBRICANT LIST

Reference Symbol	MFR (Name)	MFR (Name)	MFR (Name)	MFR (Name)	Or Equal
Ø	Roots Synthetic Oil ISO-VG-320 (Gear end capacity is 16 fl. oz.)				
	Shell Darina EP NLGI grade 2				

Part No.	Description	Unit	Quantity	Unit Cost
651040RK	3" KIT (includes items below)	KIT		
63889021	GEAR ASSEMBLY 3 ¹ / ₂ " URAI T/	Each	1	
12957003	PLUG OPENING FOR 2.0474	Each	1	
62752021	GASKET, GRBX 3 1/2" URAI TS9	Each	2	
10987002	BRG, BALL	Each	3	
10222035	BRG, ROLLER	Each	1	
10319007	NUT, HEX ESNA 5/8-16	Each	2	
10005157	SEAL, LIP (VITON) 13/16" SF	Each	4	
11540003	SCR CAP HEXH NYL ¼-20X	Each	4	
10005172	SEAL, LIP FOR GREASE LUBE	Each	1	
T20082001	SEAL, LIP FOR DSL	Each	1	
Note: Identify n	arts provided by this Contract with two asterisks			1

9. RECOMMENDED SPARE PARTS FOR OWNER'S INVENTORY

Maintenance Summary Form

11318 - Air Operated Diaphragm Pump

MAINTENANCE SUMMARY FORM - 11318

PROJECT: Wyckoff Replace Groundwater Treatment Plant CONTRACT NO.: W912DW-06-R-0014

1. EQUIPMENT ITEM: <u>AIR OPERATED DIAPHRAGM PUMP</u>

2. MANUFACTURER: WILDEN, MODEL P400, 04-10973

3. EQUIPMENT/TAG NUMBER(S): <u>50P1510</u>

4. WEIGHT OF INDIVIDUAL COMPONENTS (OVER 100 POUNDS): _____

5. NAMEPLATE DATA (hp, voltage, speed, etc.): 15 GPM, Total Dynamic Head 11ft., Suction Lift 20 ft., Air Consumption 10 CFM 18PSI,

Max shutoff pressure (ft.) 50

6. MANUFACTURER'S LOCAL REPRESENTATIVE: ARGO INTERNATIONAL, INC.

- a. Name: <u>Steve</u> Telephone: <u>503-794-9686</u>
- b. Address: <u>13481 SE JOHNSON RD. PORTLAND, OR 97222</u>

7. MAINTENANCE REQUIREMENTS

<u>Qualifications and Training of Personnel:</u> All personnel responsible for service, maintenance, inspection, installation and operation must have the appropriate training. Responsibility and supervision of personnel must be strictly enforced by the end user.

Maintenance Operation Comments	Frequency	Lubricant (If Applicable)
Inspect visible parts for wear	Quarterly	n/a
P400 is Pre-lubricated, requires no inline lubrication		n/a
Insure Proper Air Pressure	As need to control discharge flow rate.	n/a
Check pipes, valves & equipment	Annually	

8. LUBRICANT LIST –**N/A**

Reference Symbol	MFR (Name)	MFR (Name)	MFR (Name)	MFR (Name)	Or Equal
List symbols used in No. 7 above.	List equivalen specific use re	· · · · ·	s distributed by	each manufactu	rer for the
Not Applicable					

9. RECOMMENDED SPARE PARTS FOR OWNER'S INVENTORY WILDEN OIL PUMP #P400-04-10973 - PRIMARY WEAR PARTS

Part No.	Description	Unit	Quantity	Unit Cost
04-2000-20-700	Pro-Flo Valve Assembly	Each	1	
04-3500-52-700	Gasket, Muffler	Each	1	
04-2600-52-700	Gasket, Air Valve	Each	1	
04-3880-99	Removable Pilot Sleeve Assembly	Each	1	
08-3210-55-225	Shaft Seal	Each	2	
04-3526-52	Gasket, Center Block, Pro-Flo	Each	2	
04-1010-55	Primary Diaphragm	Each	2	
04-1060-51	Backup Diaphragm	Each	2	
04-1080-55	Ball Valve	Each	4	
04-1125-01	Valve Seat	Each	4	
04-1205-55	Valve Seat O-Ring	Each	4	
Note: Identify parts provided by this Contract with two asterisks.				

Maintenance Summary Form

11203 - GAC Tanks 1,2,3,4,5

MAINTENANCE SUMMARY FORM - 11203

PROJECT: Wyckoff Replace Groundwater Treatment Plant CONTRACT NO.: W912DW-06-R-0014

1. EQUIPMENT ITEM: <u>GAC Tanks 1, 2, 3, 4, 5</u>

2. MANUFACTURER: TIGG Corporation

3. EQUIPMENT/TAG NUMBER(S): 50M1301, 50M1302, 50M1303, 50M1304, 50M1305

4. WEIGHT OF INDIVIDUAL COMPONENTS (OVER 100 POUNDS): 55,834.52 lbs. (complete with water and carbon)

5. NAMEPLATE DATA (hp, voltage, speed, etc.): Vessel MAWP 80 PSI at 140° F, MDMT - 20° F at 150 PSI

6. MANUFACTURER'S LOCAL REPRESENTATIVE: <u>TIGG Corporation</u>

- a. Name: Bill Bland Telephone: 412-257-9580, ext. 107
- b. Address: 800 Old Pond Rd. #706, Bridgeville, PA 15017

7. MAINTENANCE REQUIREMENTS

<u>Qualifications and Training of Personnel:</u> All personnel responsible for service, maintenance, inspection, installation and operation must have the appropriate training. Responsibility and supervision of personnel must be strictly enforced by the end user. Furthermore, it is the responsibility of the end user to ensure that personnel fully understand the operating instructions.

Maintenance Operation Comments	Frequency	Lubricant (If Applicable)
Internal inspection of a vessel	Each time carbon is removed	
Inspect the lining to verify no damage	Each time carbon is removed	
Inspect the underdrain laterals in the collector to ensure they are intact and not plugged.	Each time carbon is removed	
Check pressure gauges	Quarterly	
Inspection of piping and valves for signs of wear and/or leakage	Quarterly	

8. LUBRICANT LIST – N/A

9. RECOMMENDED SPARE PARTS FOR OWNER'S INVENTORY: **11203 1.04.C.3**, **1.04.C.4**

Part No.	Description	Unit	Quantity	Unit Cost
1	Underdrain Nozzles with Washers	Each	5	25.00
2	80 PSI Rupture Disks	Each	5	150.00
3	Manway Gaskets 14x18 Elliptical Top	Each	5	400.00
4	Manway Gaskets 24" Side Manway	Each	5	610.00
Note: Identify part	s provided by this Contract with two asteris	ks.		

Maintenance Summary Form

16260 - Low Voltage Adjustable Frequency Drives

MAINTENANCE SUMMARY FORM -16260

PROJECT: Wyckoff Replace Groundwater Treatment Plant CONTRACT NO.: W912DW-06-R-0014

1. EQUIPMENT ITEM: Low Voltage Adjustable Frequency Drives

2. MANUFACTURER: ABB Ach 550-PC-03A3-4, ABB ACH550-PC-06A9-4, ABB ACH550-PC-015A-4

3. EQUIPMENT/TAG NUMBER(S): 50AFD1391, 50AFD1392, 50AFD1101, 50AFD1102, 50AFD1241, 50AFD1242

4. WEIGHT OF INDIVIDUAL COMPONENTS (OVER 100 POUNDS): N/A

5. NAMEPLATE DATA (hp, voltage, speed, etc.): 1,3, 10 HP, 460V, 3PH, Variable Speed. 3,4,8, 14 FLA, 15,15, 30 AMP Fuses

6. MANUFACTURER'S LOCAL REPRESENTATIVE: Washington Air Reps

- a. Name: Christian Vornheder Telephone: 425-562-1150
- b. Address: <u>3290 16th Pl. SE. Bellevue</u>, WA <u>98007</u>

7. MAINTENANCE REQUIREMENTS

<u>Qualifications and Training of Personnel:</u> All personnel responsible for service, maintenance, inspection, installation and operation must have the appropriate training. Responsibility and supervision of personnel must be strictly enforced by the end user. Furthermore, it is the responsibility of the end user to ensure that personnel fully understand the operating instructions.

Maintenance Operation Comments	Frequency	Lubricant (If Applicable)
Heatsink temperature check and cleaning, O&M pg. 283 of 332	Depends on dustiness of environment, every 6-12 months	
Main cooling fan replacement, O&M pg. 284 of 332	Every five years	
Internal enclosure cooling fan replacement (IP 54/UL Type 12 units), O&M pg. 285 of 332	Every three years	
Capacitor change (Frame sizes R5 and R6) O&M pg. 285 of 332	Every ten years	
Replace battery in the Assistant control panel, O&M pg. 286 of 332	Every ten years	

8. LUBRICANT LIST

Reference Symbol	MFR (Name)	MFR (Name)	MFR (Name)	MFR (Name)	Or Equal
N/A					

Part No.	Description	Unit	Quantity	Unit Cost
KTK-R-15	Fuse	Each	12	9.30
KTK-R-30	Fuse	Each	6	9.30
FNQR 1.5	Control Fuse	Each	6	11.37
64738984	Control Panel	Each	1	258.00
3AUA0000010561	Control Board Kit	Each	1	780.45
3AUA000000145	Fan	Each	1	55.72
3AUA000000146	Fan	Each	1	55.72
Note: Identify parts	s provided by this Cor	ntract with two a	sterisks.	

9. RECOMMENDED SPARE PARTS FOR OWNER'S INVENTORY

APPENDIX F

List of Local Spare Parts Supply Vendors

ALASKAN COPPER & BRASS 3223 6TH AVENUE SOUTH SEATTLE, WA 98134 206-623-5800 206-382-7335 (Fax) CONTACT: WENDY AUSTIN	Stainless Steel: Plate, Angle, Flat-Bar, Pipe, Spacers. Aluminum: Plate
ARGO INTERNATIONAL CORP. 13481 S.E. JOHNSON ROAD PORTLAND, OR 97222 503-794-9686 503-794-8336 (Fax) CONTACT: JOHN KING	Module/Air: Filter-Regulator
C.M. HOSKINS 13035 LAKE CITY WAY NE SEATTLE, WA 98125 206-366-1 100 206-366-3076 (Fax) CONTACT: AL BURY	Mercer: Expansion Joints Linkseal
CAIN BOLT & GASKET 7724 7TH AVENUE SOUTH SEATTLE, WA 98108 206-763-6460 206-763-6878 (Fax) CONTACT: TOM REID	Fasteners: Bolts, Nuts, Washers Gaskets All-Thread U-Bolts
COLUMBIA HYDRONICS 12828 GATEWAY DRIVE BUILDING #5 TUKWILA, WA 98168 206-241-0500 206-241-0520 (Fax)	Bell & Gossett: Pumps, Timers, Aqua-Stats
CONSOLIDATED SUPPLY 805 N.W. 42ND STREET SEATTLE, WA 98107 206-784-0047 206-784-0775 (Fax) CONTACT: MARCY ZEIGER	American Standard Fixtures Powers Controls Haws Emergency Equipment Chicago Faucet PPP Trap Primers Watts Regulator Co. W.E. Anderson: Flow-Switch McGuire Tubular Products Oatey: Shower Drain Sloan Valve Company Stern-Williams Aqua-Glass J.R. Smith Sioux-Chief
FASTENAL COMPANY 1463 DAWN ROAD, #B BREMERTON, WA 98311 360-479-1777	Brady: Fiberglass Signs and Pipe Markers

360-479-1741 (Fax) CONTACT: COLT PASSEYTrumbull: Polywrap TapeFERGUSON ENTERPRISESTrumbull: Polywrap Tape26382 12 TREES LANE POULSBO, WA 98370Romac: Saddles Mueller: Hydrants360-697-1510 360-598-3371 (Fax)Tolco: Hangers/Strut Stand-On: Supports Hammond Valves Henry-Pratt: Valves	
FERGUSON ENTERPRISESTrumbull: Polywrap Tape26382 12 TREES LANERomac: SaddlesPOULSBO, WA 98370Mueller: Hydrants360-697-1510Tolco: Hangers/Strut360-598-3371 (Fax)Stand-On: SupportsCONTACT: KENT MORNINGSTARHammond ValvesHenry-Pratt: Valves	
26382 12 TREES LANERomac: SaddlesPOULSBO, WA 98370Mueller: Hydrants360-697-1510Tolco: Hangers/Strut360-598-3371 (Fax)Stand-On: SupportsCONTACT: KENT MORNINGSTARHammond ValvesHenry-Pratt: Valves	
26382 12 TREES LANERomac: SaddlesPOULSBO, WA 98370Mueller: Hydrants360-697-1510Tolco: Hangers/Strut360-598-3371 (Fax)Stand-On: SupportsCONTACT: KENT MORNINGSTARHammond ValvesHenry-Pratt: Valves	
POULSBO, WA 98370Mueller: Hydrants360-697-1510Tolco: Hangers/Strut360-598-3371 (Fax)Stand-On: SupportsCONTACT: KENT MORNINGSTARHammond ValvesHenry-Pratt: Valves	
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360-598-3371 (Fax)Stand-On: SupportsCONTACT: KENT MORNINGSTARHammond ValvesHenry-Pratt: Valves	
CONTACT: KENT MORNINGSTAR Hammond Valves Henry-Pratt: Valves	
Henry-Pratt: Valves	
Hot-Box	
FIBERGRATE COMPOSITE Fiberglass: Grating and Structural Members	
900 FM 205	
STEPHENVILLE, TX 76401	
254-977-1371	
254-977-1318 (Fax)	
CONTACT: JERRY BOLES	
FITTINGS, INC. Snap-Tite: Quick Disconnects	
5979 FOURTH AVENUE	
SEATTLE, WA 98108	
206-767-4670	
206-762-9034 (Fax) CONTACT: CHARLIE WALKER	
CONTACT: CHARLIE WALKER	
FLORIDA MARKING PRODUCTS Stainless Steel Valve-Tags	
555 DOG TRACK ROAD	
LONGWOOD, FL 32750	
407-834-3000	
407-834-3900 (Fax)	
CONTACT: CLYDE PLUNKETT	
GRATING-PACIFIC LLC Stainless Steel Wire Cloth	
18340 ANDOVER PARK WEST	
TUKWILA, WA 98188	
206-575-3001	
206-575-6455 (Fax)	
CONTACT: TERRY JOHNSON	
H.D. FOWLER COMPANY Tencate-Mirafi: Geo-Fiber	
4590 STATE HWY. 3	
BREMERTON, WA 98312	
360-377-4507	
360-377-4516(Fax)	
CONTACT: DONALD SCOTT	
ED. SUPPLY WATERWORKS Clow: Flap-Valves	
10708 GOLDEN GIVEN ROAD E.	
TACOMA, WA 98445	
253-531-1144	
253-531-9144 253-531-9561 (Fax)	
CONTACT: CRAIG FRESHOUR	

HALEY CORROSION PRODUCTS 22713 NW 36TH AVENUE RIDGEFIELD, WA 98642 360-887-1824 360-887-1825 (Fax) CONTACT: JEFF NEMETH	Nil-Cor: Valves
HARRINGTON PLASTICS 4322 5 104TH PLACE SEATTLE, WA 98178 206-725-9100 206-723-4252 (Fax) CONTACT: GENE YOST	Bondstrand: Fiberglass Pipe, Fittings, and Strut PTFE: Strips
HILTI PO BOX 21148 TULSA, OK 74121 800-879-8000 800-879-7000 (Fax) CONTACT: ROB MATTHEWS	Fasteners: Anchors
KELLER SUPPLY 3701 W. LOXIE EAGANS BLVD. BREMERTON, WA 98312 360-373-7700 360-479-0758 (Fax) CONTACT: GARY HOGGINS	Spears: Valves
NORTHWEST STEEL & PIPE 3736 SOUTH TACOMA WAY TACOMA, WA 98409 253-473-8888 253-473-2882 (Fax) CONTACT: LANCE WELLS	Carbon Steel: Flat-Bar, Angle, Square & Rectangular Tube, and I-Beam.
PARAMOUNT SUPPLY CO. 1401 THORNE ROAD TACOMA, WA 98421 253-383-3111 253-383-9360 (Fax) CONTACT: DAN BRISTOL	Brass Pipe Gaskets: Durlon/Guylon Durco: Valves Babbitt: Chainwheels Gauges: Ashcroft Apollo: Ball Valves Pete's Plugs PVC Fittings Stockham: Valves
PLATT ELECTRIC SUPPLY 5233 AUTO CENTER WAY BREMERTON, WA 98312 360-377-3877 360-377-0418 (Fax) CONTACT: TIFFANY SCHMIDT	Cutler-Hammer
PORTLAND BOLT & MFG. 3441 NW GUAM STREET	Wilson Sleeves

-	· · · · · · · · · · · · · · · · · · ·
PORTLAND, OR 97210	
503-227-5488	
503-227-4634 (Fax)	
CONTACT: JOE THOMPSON	
PUGET SOUND PIPE & SUPPLY We	estape: Pipe-Wrap
7816 SOUTH 202ND STREET Tre	erice: Gauges/Thermometers
KENT, WA 98032 An	vil: Hangers/Strut
	be: Black & Stainless Steel
-	tings: Black & Stainless Steel
	pples: Stainless Steel
	eld Fittings & Flanges: Carbon & Stainless Steel
RYAN HERCO PRODUCTS Tet	flon Tubing
	gon Tubing
5	ose Clamps
	ly Bulkhead Fittings
	/C: Valves, Fittings, Pipe
CONTACT: DICK WARNKEE	C. valves, 1 lulligs, r lpe
CONTACT. DICK WARINGEE	
SEATTLE FLUID SYSTEM TECH.	vagelok: Cushion Clamps
3240 118TH AVENUE SE	agelok. Cusilioli Clailips
SUITE B-103	
BELLEVUE, WA 98005	
425-825-1115	
425-825-1705 (Fax)	
CONTACT: MELISA BAILEY	
SPECIFICATION SALES, INC.	mdor: Access Panels
1126 8TH STREET	
KIRKLAND, WA 98033	
425-576-0278 425-576-0748 (Fey)	
425-576-0748 (Fax)	
CONTACT: BRAD SANCHEZ	
STACY PLUMBING SUPPLY An	ntrol: Expansion Tanks
	ntrol: Expansion Tanks
	O Smith: Water Heaters
-	pollo: Ball Valves
	ws: Emergency Equipment
	bux-Chief
	lco: Hangers/Strut
	alleable Iron Fittings
	ass Fittings
Nij	pples: Black & Brass
	ose Assemblies: Air & Discharge
	ainless Steel Flex Hoses
	ainless Steel Cam-Lock Ftgs.
	ika: Gauges
	ose Clamps
CONTACT: BILL SHOOPMAN	
	oncrete Products: Curb Stops
UTILITY VAULT/OLD CASTLE Co PO BOX 588	increte Froducts. Curb Stops

AUBURN, WA 98071 253-839-3500 253-735-4201 (Fax) CONTACT: KAI JOHNSON	
WHITE CAP CONSTRUCTION SUPPLY 18211 EAST VALLEY HIGHWAY KENT, WA 98032 253-779-4100 253-779-4101 (Fax) CONTACT: JERRY OLSEN	Euclid: Grout BASF: Grout

APPENDIX G

Quality Assurance Project Plan

Update: Groundwater Treatment Plant Operations and Maintenance Quality Assurance Project Plan Wyckoff/Eagle Harbor Superfund Site

PREPARED FOR:	Mary Jane Nearman/USEPA
PREPARED BY:	Marilyn Gauthier
COPIES:	Ken Scheffler/CH2MHill Krystal Perez/CH2MHill
DATE:	May 21, 2008

The purpose of this memorandum is to update the existing Quality Assurance Project Plan (QAPP) for Operation and Maintenance of the Groundwater Treatment Plant at the Wyckoff/Eagle Harbor Site, in Bainbridge Island, Washington. The current groundwater treatment system is being replaced with a new system that is configured differently from the current system. Consequently, the sample locations and target analytes identified in the QAPP for performance and compliance monitoring are no longer valid and need to be updated. The new groundwater treatment plant is scheduled to go online in July 2008.

The update to the QAPP consists of tables to replace Tables B-1 through B-13 in the current QAPP and a process flow diagram, which indicates the locations of the different sampling ports and monitoring stations on the new Groundwater Treatment Plant. Please note that additional sampling and analysis requirements, which will be applicable only during start-up of the Groundwater Treatment Plant, are called out in Table B-2. The remainder of the QAPP, including the text, figures and attachments, has not been updated.

It is assumed that this QAPP revision will be used in the interim and that a new QAPP will be prepared as part of the new GWTP operations contract in the near future.

Sample Location	Location Number ¹	EPA Sample ID No.	Sample Location Description
Plant Influent (PLI)	SP-0		Equalization Tank Influent
DAF Influent (DI)	SP-1		Equalization Tank Effluent
DAF Effluent (DE)	SP-2		Filter Feed Pump Effluent
Filter Influent (FI)	SP-3		Hydromation Filter Influent
Filter Effluent (FE)	SP-4		Hydromation Filter Effluent
GAC Effluent (GAC A)	SP-5		Lead GAC Effluent
GAC Effluent (GAC B)	SP-6		Second GAC Effluent
GAC Effluent (GAC C)	SP-7		Third GAC Effluent, if applicable
GAC Effluent (GAC D)	SP-8		Fourth GAC Effluent, if applicable
GAC Effluent (GAC E)	SP-9		Lag GAC Effluent
Effluent Tank (PLE)	SP-10		Effluent Tank Influent
Plant Effluent (PLE/Outfall)	SP-11		Effluent Tank Effluent & Composite Sampler
Froth Influent (FRI)	SP-12		DAF Waste / Froth Tank Influent
Froth Effluent (FRE)	SP-13		Decant Pump Effluent
Non-Aqueous Phase Liquid (NAPL)	SP-14		Froth Tank NAPL Recovery
Backwash Effluent / Forward Flush Effluent 1 (BWE/FFE 1)	SP-15		Hydromation Filter BWE/FFE
Backwash Effluent / Forward Flush Effluent 2 (BWE/FFE 2)	SP-16		GAC BWE/FFE
Backwash Recycle (BWR)	SP-17		Dirty Backwash Tank Water Recovery
Stormwater (STW)	SP-18		Stormwater/Recycle Tank Effluent

 Table B-1

 Performance and Compliance Monitoring Sample Location Descriptions

¹Sample locations are shown on the attached Process Flow Diagram

Table B-2

Performance	Monitorina	Sampling	Schedule	

Sample Location	Location Number	Parameter	Analysis Performed at On-Site Laboratory or by Field Measurement	Analysis Performed at Manchester Environmental Laboratory
		O&G		Weekly
		PAH		Weekly
Plant Influent (PLI)	SP-0	PCP		Weekly
		O&G		Weekly
DAF Influent (DI) ¹	SP-1	TSS	Weekly	
		O&G		Weekly
DAF Effluent (DE) ¹	SP-2	TSS	Weekly	
		O&G		As needed
Filter Influent (FI)	SP-3	TSS	As needed	
		O&G		Weekly
		PAHs		Weekly
		PCP		Weekly
Filter Effluent (FE)	SP-4	TSS	Weekly	
		PAHs		Weekly
		PCP		Weekly
GAC Effluent (GAC A)	SP-5	O&G		Weekly, during start-up performance test only
		PAHs		Weekly
		PCP		Weekly
GAC Effluent (GAC B)	SP-6	O&G		Weekly, during start-up performance test only
		PAHs		As needed
		PCP		As needed
GAC Effluent (GAC C)	SP-7	O&G		As needed
		PAHs		As needed
		PCP		As needed
GAC Effluent (GAC D)	SP-8	O&G		As needed
GAC Effluent (GAC E)	SP-9	PAHs		Weekly
		PCP		Weekly

Table B-2

Performance Monitoring Sampling Schedule

Sample Location	Location Number	Parameter	Analysis Performed at On-Site Laboratory or by Field Measurement	Analysis Performed at Manchester Environmental Laboratory
		O&G		Weekly, during start-up performance test only
		PAH		As Needed
Effluent Tank (PLE)	SP-10	PCP		As Needed
Froth Influent (FRI)	SP-12	O&G		As Needed
Froth Effluent (FRE)	SP-13	O&G		As Needed
Non-Aqueous Phase Liquid (NAPL)	SP-14	Volume	As Needed	
Backwash Effluent / Forward		O&G		As Needed
Flush Effluent 1 (BWE/FFE 1)	SP-15	TSS	As Needed	
Backwash Effluent / Forward		O&G		As Needed
Flush Effluent 2 (BWE/FFE 2)	SP-16	TSS	As Needed	
		O&G		As Needed
Backwash Recycle (BWR)	SP-17	TSS	As Needed	
		O&G		As Needed
		PAHs		As Needed
Stormwater (STW)	SP-18	PCP		As Needed

In addition, 5 daily composite samples will be collected and analyzed at this sample location during the treatment plant startup performance test. Both TSS and O&G analyses will be performed by Manchester Environmental Laboratory during this time. See table B-7 for TSS sample handling requirements

Key to parameters

PAH = polycyclic aromatic hydrocarbons

PCP = pentachlorophenol

TSS = total suspended solids

O&G = oil and grease

Volume = quantity of NAPL product collected in product tank

Table B-3 Number and Type of Aeration Basin I	Performance Monitoring Samples				
Parameter	On or Offsite Laboratory	Total Number of Samples per Week			
Table No Longer Required – No Aeration Basin					

Table B-4 Sample Handling Requirements for Performance Monitoring						
Analysis	Method	Container	Sample Preservation	Holding Time		
Oil & Grease	EPA 1664	1-liter glass	Cool to $4 \pm 2^{\circ}C$; H ₂ SO ₄ to pH<2	28 days		
Pentachlorophenol	EPA 8041	1-liter amber glass w/ teflon-lined cap	Cool to 4 <u>+</u> 2°C	7 days to extract/ 40 days to analyze		
Polycyclic Aromatic Hydrocarbons	EPA 8270D	1-liter amber glass w/ teflon-lined cap	Cool to 4 <u>+</u> 2°C	7 days to extract/ 40 days to analyze		
Total Suspended Solids	2540B	1-liter HDPE bottle	Cool to 4 <u>+</u> 2°C	7 days		

HDPE = high density polypropylene

Table B-5

Chemical Compliance Monitoring Sampling Schedule

Sample Location	Location Number ¹	Parameter	Analysis Performed at On-Site Laboratory or by Field Measurement	Analysis Performed at Manchester Environmental Laboratory
Plant Effluent (PLE/Outfall)	SP-11	рН	Weekly	
		Temp	Weekly	
		PAHs		Weekly
		PCP		Weekly
		TDS		Weekly
		TSS		Weekly

DO = dissolved oxygen PCP = pentachlorophenol TSS = total suspended solids HDPE = high density polypropylene PAHs = polycyclic aromatic hydrocarbons Temp = temperature pH = hydrogen ion TDS = total dissolved solids

Table B-6

Chemical Compliance Monitoring – Automated Composite Sample Volumes (SP-11)

Sample Type	Containers	Volume (gallons)
Original sample (PAH, PCP, TSS, TDS)	Two 1-liter amber glass jars; 2 1- liter HDPE containers	1.06
Field duplicate – collected once every four weeks	Same as above	1.06
Field blank/MS/MSD – collected once every four weeks	Same as above x 3 (No MS/MSD for TSS or TDS)	2.12

PAH = polycyclic aromatic hydrocarbons PCP = pentachlorophenol TSS = total suspended solids TDS = total dissolved solids MS = matrix spike MSD = matrix spike duplicate

Table B-7 Sample Handling Requirements for Chemical Compliance Monitoring						
Analysis	Method	Container	Sample Preservation	Holding Time		
Pentachlorophenol	EPA 8041	1-liter amber glass w/ teflon-lined cap	Cool to 4 <u>+</u> 2°C	7 days to extract/ 40 days to analyze		
Polycyclic Aromatic Hydrocarbons	EPA 8270D	1-liter amber glass w/ teflon-lined cap	Cool to 4 <u>+</u> 2°C	7 days to extract/ 40 days to analyze		
Total Dissolved Solids	I-1750	1 liter HDPE bottle	Cool to 4 <u>+</u> 2°C	7 days		
Total Suspended Solids	I-3765	1 liter HDPE bottle	Cool to 4 <u>+</u> 2°C	7 days		

HDPE = high density polypropylene

Table B-8 Biological Compliance Monitoring Analytical Requirements					
Organism	Test Protocol	QA Protocol			
Acute Toxicity		1			
Estuarine Fish: <i>-Menidia beryyllina</i> (Inland Silversides)	The test protocol is adapted from C.I. Weber, et al., <i>Methods for</i> <i>Measuring the Acute Toxicity of</i> <i>Effluents to Freshwater and Marine</i> <i>Organisms</i> , EPA/600/4-90/027, 1991.	All QA criteria used are in accordance with Methods for Measuring the Acute Toxicity of Effluents to Freshwater and Marine Organisms, EPA/600/4-90/027. Test results that are not valid (i.e. control mortality exceeds acceptable levels) will not be accepted and must be repeated.			
Chronic Toxicity					
Mussels/Oysters: <i>Mytilus</i> Sp. (blue mussel) or <i>Crassostrea gigas</i> (Pacific oyster)	Standard Guide for Conducting Static Acute Toxicity Tests Starting with Embryos of Saltwater Bivalve Molluscs, ASTM E 724-89	Methods for Measuring the Acute Toxicity of Effluents to Freshwater and Marine Organisms, EPA/4-85-013, Quality Assurance for Biological Testing, EPA/600/4-78-043, and Standard Guide for Conducting Static Acute Toxicity Tests Starting with Embryos of Saltwater Bivalve Molluscs, ASTM E 724-89. Test results that are not valid (i.e. control mortality exceeds acceptable levels) will not be accepted and must be repeated.			

Table B-9 Biological Compliance Monitoring Sample Handling Requirements						
Organism	Sample Type	Container	Preservation	Holding Time		
Estuarine Fish (<i>Menidia</i> <i>beryyllina)</i>	Composite	2-2.5 gallon HDPE cubitainers with poly lined caps	Cool to 4 <u>+</u> 2°C	As soon as possible, 36 hours maximum		
Mussel/oyster (<i>Mytilus</i> Sp. or <i>Crassostrea gigas)</i>	Composite	1- 1 liter HDPE cube container w/ poly lined cap	Cool to 4 <u>+</u> 2°C	As soon as possible, 36 hours maximum		

Table B-10 On-site GWTP Laboratory Analytical Methods and Measurement Quality Objectives										
Target AnalyteAnalytical MethodRequired SensitivityMethodAccuracy GoalPrecision 										
Total Suspended Solids	2540B	<u>+</u> 1 mg/L	4 mg/L	75 -125	<u>+</u> 25					

Table B-11 EPA Manchester Laboratory Analytical Methods and Measurement Quality Objectives											
Target Analyte	Analytical Method	Required Sensitivity	Method Reporting Limit	Accuracy Goal	Precision Goal						
PAHs: Acenaphthene Acenaphthylene Anthracene Benzo(a)anthracene Benzo(a)pyrene Benzo(a)fluoranthene Benzo(g,h,I)perylene Benzo(g,h,I)perylene Benzo(k)fluoranthene Chrysene Dibenzo(a,h)anthracene Fluoranthene Fluorene Indeno(1,2,3)pyrene Naphthalene Phenanthrene Pyrene	SW-846 Method 8270D	1 ug/L	1 ug/L	65 - 135	<u>+</u> 35						
PCP	SW-846 8041	0.1 ug/L	0.1 ug/L	65 - 135	<u>+</u> 35						
Oil and Grease	1664	5 mg/L	5 mg/L	65 -135	<u>+</u> 35						
TDS	I-1750	NA	20 mg/L	75 -125	<u>+</u> 25						
TSS	I-3765	NA	2 mg/L	75 -125	<u>+</u> 25						

PAH = polycyclic aromatic hydrocarbons

PCP = pentachlorophenol TSS = total suspended solids

TDS = total dissolved solids

Table B-12GWTP Effluent Chemical Compliance Monitoring, Biomonitoring Toxicity Tests ^a Analytical Methods and Measurement Quality Objectives										
Criteria Type	Criteria Type Estuarine Fish Mussel/oyster (Menidia beryyllina) Mussel/oyster (Mytilus Sp. or Crassostrea gigas)									
Control Response	Control survival must be >90 percent at the termination of the test.	The mean survival of normal larvae must be >70 percent for oysters (or >50 percent for mussels) and the percent abnormal must be 10 percent for oysters (and <10 percent for mussels)								
рН	pH must be adjusted to 8.0	pH must be >6 and <9 for both species (not to be adjusted).								
Dissolved Oxygen	Dissolved oxygen concentration must be >60 percent of saturation in all test vessels at the termination of the test.	Dissolved oxygen concentration must be greater than or equal to 60 percent of saturation at test initiation in all test vessels.								
Temperature	Temperature must be 20 +1°C throughout the test interval.	Temperature must be 20 +1°C for oysters and 18 + 1°C for mussels throughout the test interval.								
Reference Toxicants	Response to reference toxicant from concurrent testing must be acceptable. Reference toxicant is copper sulfate.	Response to reference toxicant from concurrent testing must be acceptable. Reference toxicant is cadmium chloride.								

^aEstablished toxicity test criteria are included as part of the test protocols.

Table B-13	3

GWTP Effluent Chemical Compliance Monitoring, Biomonitoring Toxicity Tests^a Field Quality Control Sample Frequency

Target Analyte	Field Duplicates	Matrix Spike/Matrix Spike Duplicates
PAHs	1 every 4 weeks for effluent	1 every 4 weeks for effluent
PCP	1 every 4 weeks for effluent	1 every 4 weeks for effluent
Total Dissolved Solids	1 every 4 weeks for effluent	Not applicable
Total Suspended Solids	1 every 4 weeks for effluent	Not applicable
Toxicity Test – Estuarine Fish	Not applicable	Not applicable
Toxicity Test – Mussels/Oysters	Not applicable	Not applicable

APPENDIX H

Startup/Performance Test Logs

]	AM	Mid-day	РМ	Ĩ	
Operation Date:	3/23/2009	(Operators Initials:		1650	2020		
			-					
Desc	ription	Target Flow	AM OBSERV			Mid-Day	PM	Comments
		(GPM)	Total Q	Flow (GPM)	Observ	Observ	Observ	
Extraction Well PW-1		8		3.57	OK			
Extraction Well PW-2		15		6.98	OK			
Extraction Well PW-4		8						
Extraction Well PW-5		10						
Extraction Well PW-6		8						
Extraction Well PW-8								
Extraction Well PW-9		4						
Extraction Well EW-2								
Extraction Well EW-6								
Desc	ription	Instrument ID	Reading type	АМ	Mid-Day	РМ		Comments
Flowrate From Extract	ion Wells	FIT 1009	GPM		43.8	43.5		
Level in Equalization T	ank	LIT 1011	FT		20	20		
DAF Feed Pump 1		50P1101	ON/OFF		ON	ON		
Seal Water flow		Flow Meter	GPM		N/A	0.25		
DAF Feed Pump 1 Spe	eed	50AFD1101	0 - 100%		48.6	67.9		
DAF Feed Pump 1 Dis	charge Pressure	PI 1111	PSIG		2	3		
DAF Feed Pump 2		50P1102	ON/OFF		N/A	N/A		
Seal Water flow		Flow Meter	GPM		N/A	N/A		
DAF Feed Pump 2 Spe	eed	50AFD1102	0 - 100%		N/A	N/A		
DAF Feed Pump 2 Dis	charge Pressure	PI 1112	PSIG		N/A	N/A		
Flowrate to DAF		FIT 1110	GPM		N/A	55.3		
Level in DAF Froth Ch	amber	LIT 1131	FT		1.7	1.5		
Level in DAF Effluent \	Vell	LIT 1211	FT		4	4		
DAF Mixer		SHK 1121A	ON/OFF		ON	ON		
DAF Mixer Speed		SHK 1121A	0 - 100%		50	50		
DAF Auger		HS 1121 B	ON/OFF		OFF	OFF		
DAF Skimmer		SHK 1121C	ON/OFF		ON	ON		
DAF Skimmer Speed		SHK 1121C	0 - 100%		50	50		
DAF Recirculation Pur	np	HS 1135	ON/OFF		ON	ON		
DAF Recirc. Pump Dis	charge Pressure		PSIG		101`	100		
DAF Recirculation Flow	wrate	FIT 1137	GPM		75.7	75.6		

			AM	Mid-day	PM	I	
Operation Date: 3/23/20	09 O	perators Initials:		1650	2020		
Description	Target Flow	Target Flow AM OBSERVATIO			Mid-Dav	РМ	Comments
Plant Air Flow to Air Saturation Tank	FI 1133	SCFM		110	110		
Air Saturation Tank Pressure	PI 1138	PSIG		66	66		
DAF Effluent Turbidity	AIT 1245	NTU		23.1	20.4		
Filter Feed Pump 1	50P1241	ON/OFF		ON	ON		
Seal Water flow	Flow Meter	GPM		0.5	0.25		
Filter Feed Pump 1 Speed	50AFD1241	0 - 100%		38	52.9		
Filter Feed Pump 1 Discharge Pressure	PI 1292	PSIG		13	15		
Filter Feed Pump 2	50P1242	ON/OFF		OFF	OFF		
Seal Water flow	Flow Meter	GPM		OFF	OFF		
Filter Feed Pump 2 Speed	50AFD1242	0 - 100%		OFF	OFF		
Filter Feed Pump 2 Discharge Pressure	PI1291	PSIG		OFF	OFF		
Froth Pump 1	50P1251	ON/OFF		ON	ON		
Froth Pump 1 Stroke Speed	50P1251	0 - 100%		3%	1.5		
Froth Pump 1 Discharge Pressure	PI 1251	PSIG			3		
Froth Pump 2	50P1252	ON/OFF		OFF	OFF		
Froth Pump 2 Stroke Speed	50P1252	0 - 100%		N/A	N/A		
Froth Pump 2 Discharge Pressure	PI 1252	PSIG		N/A	N/A		
Froth Tank Level	LIT 1381	FT		2.1	3		
Decant Pump 1	50P1251	ON/OFF		ON	ON		
Seal Water flow	Flow Meter	GPM		0.25	0.25		
Decant Pump 1 Speed	50P1251	0 - 100%		15	81		
Decant Pump 1 Discharge Pressure	PI 1391	PSIG		0	8		
Decant Pump 2	50P1252	ON/OFF		OFF	OFF		
Seal Water flow	Flow Meter	GPM		N/A	N/A		
Decant Pump 2 Speed	50P1252	0 - 100%		N/A	N/A		
Decant Pump 2 Discharge Pressure	PI 1392	PSIG		N/A	N/A		
Hydromation Filter Discharge Pressure	PI 1282	PSIG		12.5	10		
Hydromation Filter Differential Pressure	DPI 1231	PSIG		1	1		
Air Pressure at Hydromation Filter		PSIG		86	86		
GAC System Inlet Pressure	PI 1310	PSIG		12	11		
GAC 1	50M1301	LEAD/MID/LAG/OFFLINE		LEAD	LEAD		
GAC 1 Discharge Pressure	PI 1311	PSIG		11	11		

]	AM	Mid-day	PM	Ī	
Operation Date:	3/23/2009	c	Operators Initials:		1650	2020		
	cription	Target Flow	AM OBSERV	-		Mid-Day	РМ	Comments
GAC 2		50M1302	LEAD/MID/LAG/OFFLINE		MID	MID		
GAC 2 Discharge Pre	ssure	PI 1312	PSIG		10	10		
GAC 3		50M1303	LEAD/MID/LAG/OFFLINE		LAG	LAG		
GAC 3 Discharge Pre GAC 4	ssure	PI 1313	PSIG		9.8 OFF	9.5 OFF		
		50M1304	LEAD/MID/LAG/OFFLINE					
GAC 4 Discharge Pre GAC 5	ssure	PI 1314	PSIG		0 OFF	OFF		
GAC 5 GAC 5 Discharge Pre		50M1305	LEAD/MID/LAG/OFFLINE		-			
ŬŬ		PI 1315	PSIG		0	1		
Flowrate to Effluent Ta		FIT 1321	GPM		26.6	44.3		
Level in Effluent Tank		LIT 1331	FT		19.9	20		
Backwash Pump 1		50P1351	AUTO/ON/OFF		AUTO	OFF		
Seal Water flow		Flow Meter	GPM		0.35			
Backwash Pump 1 Dis	scharge Pressure	PI 1351	PSIG					
Backwash Pump 2		50P1352	AUTO/ON/OFF		OFF	OFF		
Seal Water flow		Flow Meter	GPM		135			
Backwash Pump 2 Dis	scharge Pressure	PI 1352	PSIG					
Backwash Flowrate		FIT 1371	GPM					
Product Tank Level			VISUAL OBSERVATION		N/A	N/A		
Product Tank Stored	Volume		GAL		N/A	N/A		
Digester Tank Level		LIT 1421	FT		N/A	N/A		
Dirty Backwash Tank	Level	LIT 1441	FT		N/A	N/A		
Backwash Recycle Pu	ımp	50P1461	ON/OFF		OFF	OFF		
Seal Water flow		Flow Meter	GPM		OFF	OFF		
Backwash Recycle Pu	Imp Pressure	PI 1461	PSIG		OFF	OFF		
Containment Area Su	mp		VISUAL OBSERVATION		OK	OK		
Containment Area Su	mp Pump 1	40P1501	AUTO/ON/OFF		AUTO	AUTO		
Containment Area Su	mp Pump 2	40P1502	AUTO/ON/OFF		AUTO	AUTO		
Containment Area Su	mp Pump Pressure	PI 1504	PSIG		N/A	N/A		
Stormwater Tank Leve	el	LIT 1521	FT		12.8	12.8		
Stormwater/Recycle F	Pump	50P1544	ON/OFF		OFF	OFF		
Seal Water flow		Flow Meter	GPM		OFF	OFF		
Stormwater/Recycle F	Pump Pressure	PI 1544	PSIG		OFF	OFF		

	_		AM	Mid-day	PM	I	
Operation Date: 3/23/2009	c	Operators Initials:		1650	2020		
Description	Target Flow		ATION Mid-Day			РМ	Comments
Plant Water Storage Tank Level	LSHL 1570	FT		5.5	8.1		
Plant Water Pump 1	50P1581	ON/OFF		ON	ON		
Plant Water Pump 2	50P1582	ON/OFF		OFF	OFF		
Plant Water Pump Discharge Pressure	PI 1591	PSIG		62.3	63.5		
Plant Water Flow to Polymer System	FSL 1620	OKAY/LOW		0	OK		NOT MIXING POLYMER
Polymer Panel		AUTO/MANUAL/OFF		AUTO	AUTO		
Polymer Storage Tank Level		VISUAL OBSERVATION		50%	50%		
Polymer Concentration in Storage Tank		mg/L		0.16	0.16		
Polymer Feed Pump Discharge Pressure	PI 1641	PSIG		1	1		
Polymer Pump Stroke % (manual control only)		0 - 100%		AUTO	AUTO		
Polymer Dosage Rate (automatic control only)		PPM		1	7.1		
Rotary Blower		ON/OFF		OFF	OFF		NOT IN OPERATION
Rotary Blower Speed		0-100%		N/A	N/A		
Rotary Air Blower Discharge Pressure	PIT 1555	PSIG		N/A	N/A		
Plant Air Pressure	PI 1466	PSIG		114.6			
Instrument Air Pressure	PI 1650	PSIG		114.6			
Air Compressor System 1	50M1651	AUTO/MANUAL/OFF		OFF			
Total Hours		HRS		19757			
Compressor Pressure		PSIG		OFF			
Compressor Temperature		Deg. F		OFF			
Air Compressor System 2	50M1652	AUTO/MANUAL/OFF		AUTO			
Total Hours		HRS		17856			
Compressor Pressure		PSIG		117			
Compressor Temperature		Deg. F		138			

						Mid days	DM	DM		ส	
Operation Date: 3/24/2009	. .	Operators Initials:	AM 15	AM 415	AM 650	Mid-day 1208	PM 1610	PM 1830	PM 2330		
	<u> </u>	operators mitiais.	15	415	030	1200	1010	1050	2330	<u>l</u>	
Description	Target Flow	AM OBSERV	ATION								Comments
	(GPM)	Total Q	Flow (GPM)	Observ	Observ	Observ	Observ	Observ	Observ	Observ	
Extraction Well PW-1	8	4880				OK	OK				
Extraction Well PW-2	15	8810	7.06			OK	OK				
Extraction Well PW-4	8	6813	6.4			OK	OK				
Extraction Well PW-5	10	6937	5.69			OK	OK				
Extraction Well PW-6	8	4446	3.6			OK	OK				
Extraction Well PW-8		6525	5.37			OK	OK				
Extraction Well PW-9	4	713	3.86			OK	OK				
Extraction Well EW-2		5904	4.8			OK	OK				
Extraction Well EW-6		2952	2.4			OK	OK				
Description	Instrument ID	Reading type	АМ	АМ	АМ	Mid-Day	РМ	РМ	РМ		Comments
Flowrate From Extraction Wells	FIT 1009	GPM	43.4	44	44.1	56.5	56.9	56.7	56.1		
Level in Equalization Tank	LIT 1011	FT	20	20	20	20	20.7	19.2	18.9	set p	oint set to 19'
DAF Feed Pump 1	50P1101	ON/OFF	ON	ON	ON	ON	ON	ON	ON		
Seal Water flow	Flow Meter	GPM	0.25	0.25	0.25	0.25	0.25	0.25	0.25		
DAF Feed Pump 1 Speed	50AFD1101	0 - 100%	55	55.9	49	55.1	100%	99.6	85.4		
DAF Feed Pump 1 Discharge Pressure	PI 1111	PSIG						5	4		
DAF Feed Pump 2	50P1102	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF		
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	N/A		
DAF Feed Pump 2 Speed	50AFD1102	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A	N/A		
DAF Feed Pump 2 Discharge Pressure	PI 1112	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	N/A		
Flowrate to DAF	FIT 1110	GPM	44.4	45.6	44.7	56.6	79.4	79.4	67.4		
Level in DAF Froth Chamber	LIT 1131	FT	1.6	1.7	1.8	1.9	2.3	2.4	2.8		
Level in DAF Effluent Well	LIT 1211	FT	4	4	4	4	4	4	4		
DAF Mixer	SHK 1121A	ON/OFF	ON	ON	ON	ON	ON	ON	ON		
DAF Mixer Speed	SHK 1121A	0 - 100%	50	50	50	50	50	50	50		
DAF Auger	HS 1121 B	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	pur	nped sludge
DAF Skimmer	SHK 1121C	ON/OFF	ON	ON	ON	ON	ON	ON	ON		• •
DAF Skimmer Speed	SHK 1121C	0 - 100%	50	50	50	50	50	50	50		
DAF Recirculation Pump	HS 1135	ON/OFF	ON	ON	ON	ON	ON	ON	ON		
DAF Recirc. Pump Discharge Pressure		PSIG	100	100	100	100	100	100	99		
DAF Recirculation Flowrate	FIT 1137	GPM	75.6	75.6	75.7	75.7	75.1	75.1	75.3		
Plant Air Flow to Air Saturation Tank	FI 1133	SCFM	110	110	2	2	2	100	110		
Air Saturation Tank Pressure	PI 1138	PSIG	66	66	65	65	63	66	66		
DAF Effluent Turbidity	AIT 1245	NTU	20.7	20	19.6	19.1	18.1	19.4	18.2		
Filter Feed Pump 1	50P1241	ON/OFF	ON	ON	ON	ON	ON	ON	ON		
Seal Water flow	Flow Meter	GPM	0.25	0.25	0.25	0.25	0.25	0.25	0.25		
Filter Feed Pump 1 Speed	50AFD1241	0 - 100%	49.4	49.6	49	56.5	72.4				
Filter Feed Pump 1 Discharge Pressure	PI 1292	PSIG	14	14	21	16.5	26	15	17.5		
Filter Feed Pump 2	50P1242	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF		

		-							r	π
0 /0 //0000	1 .		AM	AM	AM	Mid-day	PM	PM	PM	
Operation Date: 3/24/2009		perators Initials:	15	415	650	1208	1610	1830	2330	
Description	Target Flow	AM OBSERV	ATION							Comments
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Filter Feed Pump 2 Speed	50AFD1242	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Filter Feed Pump 2 Discharge Pressure	PI1291	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Froth Pump 1	50P1251	ON/OFF	ON	ON	ON	ON	ON	ON	ON	
Froth Pump 1 Stroke Speed	50P1251	0 - 100%	2.5	2.5	2.75	2.5	3	3.5	3.5	
Froth Pump 1 Discharge Pressure	PI 1251	PSIG	3	3	1.5	2	2	3	3	
Froth Pump 2	50P1252	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Froth Pump 2 Stroke Speed	50P1252	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Froth Pump 2 Discharge Pressure	PI 1252	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Froth Tank Level	LIT 1381	FT	3	3	3	1.9	2.3			
Decant Pump 1	50P1251	ON/OFF	ON	ON	ON	ON	ON	ON	ON	
Seal Water flow	Flow Meter	GPM	0.25	0.25	0.25	0.25	0.25	0.25	0.25	
Decant Pump 1 Speed	50P1251	0 - 100%	81.4	81.4	81.8	81	82	79.8	78.6	
Decant Pump 1 Discharge Pressure	PI 1391	PSIG	8	8	8	8	8	8	8	
Decant Pump 2	50P1252	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Decant Pump 2 Speed	50P1252	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Decant Pump 2 Discharge Pressure	PI 1392	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Hydromation Filter Discharge Pressure	PI 1282	PSIG	10	10.5	14	12	15	14	13	
Hydromation Filter Differential Pressure	DPI 1231	PSIG	1	1	1.5	1.4	2.4	2	1	
Air Pressure at Hydromation Filter		PSIG	86	86	85	85	85			
GAC System Inlet Pressure	PI 1310	PSIG	11	12	11	13	19	19	13	
GAC 1	50M1301	LEAD/MID/LAG/OFFLINE	LEAD	LEAD	LEAD	LEAD	LEAD	LEAD	LEAD	
GAC 1 Discharge Pressure	PI 1311	PSIG	11	12	11	12	14	14	12	
GAC 2	50M1302	LEAD/MID/LAG/OFFLINE	MID	MID	MID	MID	MID	MID	MID	
GAC 2 Discharge Pressure	PI 1312	PSIG	10	11	10	11	13	13	11	
GAC 3	50M1303	LEAD/MID/LAG/OFFLINE	LAG	LAG	LAG	LAG	LAG	LAG	LAG	
GAC 3 Discharge Pressure	PI 1313	PSIG	9.4	9.6	9.5	10	11	13	11	
GAC 4	50M1304	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF	OFF	OFF	OFF	OFF	
GAC 4 Discharge Pressure	PI 1314	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
GAC 5	50M1305	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF	OFF	OFF	OFF	OFF	
GAC 5 Discharge Pressure	PI 1315	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Flowrate to Effluent Tank	FIT 1321	GPM	44.4	45.5	44.4	58.3	80.5	79.5	53.98	
Level in Effluent Tank	LIT 1331	FT	20	20	20	20	20	20	20	
Backwash Pump 1	50P1351	AUTO/ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Backwash Pump 1 Discharge Pressure	PI 1351	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Backwash Pump 2	50P1352	AUTO/ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Backwash Pump 2 Discharge Pressure	PI 1352	PSIG	N/A	N/A	N/A	N/A	N/A			

			A.M.	A M	A. M.	Mid day	DM	DM	PM	ח
Operation Date: 3/24/2009	I ,	Operators Initials:	AM 15	AM 415	AM 650	Mid-day 1208	PM 1610	PM 1830	2330	
			10	410	000	1200	1010	1000	2000	<u></u>
Description	Target Flow	AM OBSERV	ATION							Comments
Backwash Flowrate	FIT 1371	GPM	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Product Tank Level		VISUAL OBSERVATION	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Product Tank Stored Volume		GAL	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Digester Tank Level	LIT 1421	FT	0.2	0.2	0.2	0.7	0.7	0.7	0.7	
Dirty Backwash Tank Level	LIT 1441	FT	6.2	6.2	6.2	6.5	4.6	4.9	5.5	
Backwash Recycle Pump	50P1461	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	pumped 2' into EQ tank
Seal Water flow	Flow Meter	GPM	0.25	0.25	0	0	0.25			
Backwash Recycle Pump Pressure	PI 1461	PSIG			5.5	5	8			
Containment Area Sump		VISUAL OBSERVATION	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Containment Area Sump Pump 1	40P1501	AUTO/ON/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO	
Containment Area Sump Pump 2	40P1502	AUTO/ON/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO	
Containment Area Sump Pump Pressure	PI 1504	PSIG			10	10	10			
Stormwater Tank Level	LIT 1521	FT	12.8	13.8	12.8	12.8	12.8	12.8	12.8	
Stormwater/Recycle Pump	50P1544	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Stormwater/Recycle Pump Pressure	PI 1544	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Plant Water Storage Tank Level	LSHL 1570	FT	2.9	4.8	2	6.9	7.7	4	4.8	
Plant Water Pump 1	50P1581	ON/OFF	ON	ON	ON	ON	ON	ON	ON	
Plant Water Pump 2	50P1582	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Plant Water Pump Discharge Pressure	PI 1591	PSIG	67	63.4	62.8	63.9	63.5	62.7	63.3	
Plant Water Flow to Polymer System	FSL 1620	OKAY/LOW	OK	OK	OK	OK	OK	OK	OK	
Polymer Panel		AUTO/MANUAL/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO	
Polymer Storage Tank Level		VISUAL OBSERVATION	50	50	OK	OK	OK	OK	OK	
Polymer Concentration in Storage Tank		mg/L	0.16	0.16	0.16	0.16	0.16	0.16	0.16	
Polymer Feed Pump Discharge Pressure	PI 1641	PSIG	1	1	1	1	1	1	1	
Polymer Pump Stroke % (manual control only)		0 - 100%	60	60	60	60	60	60	60	
Polymer Dosage Rate (automatic control only)		PPM	7.6	7.8	1	1	1	1	1	
Rotary Blower		ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Rotary Blower Speed		0-100%	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Rotary Air Blower Discharge Pressure	PIT 1555	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Plant Air Pressure	PI 1466	PSIG	117.7	114.9	114.3	113.9	116.9			
Instrument Air Pressure	PI 1650	PSIG	117.6	114.8	114.2	113.7	116.9			
Air Compressor System 1	50M1651	AUTO/MANUAL/OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Total Hours		HRS		N/A	19756	19756	19756			
Compressor Pressure		PSIG		N/A	N/A	N/A	N/A	N/A	N/A	
Compressor Temperature		Deg. F		N/A	80	80	78	N/A	N/A	
Air Compressor System 2	50M1652	AUTO/MANUAL/OFF		AUTO	AUTO	AUTO	AUTO	AUTO	AUTO	
Total Hours		HRS		17858	17859	17860	17861	17861	17863	
Compressor Pressure		PSIG	-	118	120	115	115	135	120	
Compressor Temperature		Deg. F	150	140	140	130	152	135	140	

								7
Operation Date: 3/25/2009		Operators Initials:	AM 430	AM 630	Mid-day 1400	PM 1650	PM 2000	
			100	000	1100	1000	2000	J
Description	Target Flow	AM O	BSERVATI	N				Comments
	(GPM)	Total Q	Flow (GPM)	Observ	Observ	Observ	Observ	
Extraction Well PW-1	8	9459	6.63	OK				
Extraction Well PW-2	15	12843	8.93	OK				
Extraction Well PW-4	8	10695	7.5	OK				
Extraction Well PW-5	10	14440	10.22	OK				
Extraction Well PW-6	8	8471	5.69	OK				
Extraction Well PW-8		9958	6.72	OK				
Extraction Well PW-9	4	5789	4.05	OK				
Extraction Well EW-2		8333	5.6	OK				
Extraction Well EW-6		4627	3.2	OK				
Description	Instrument ID	Reading type	АМ	AM	Mid-Day	РМ	РМ	Comments
Flowrate From Extraction Wells	FIT 1009	GPM	55.2	55.1	55.8	56.5	55.4	Comments
Level in Equalization Tank	LIT 1011	FT	19.1	19	18	20.5	19	
DAF Feed Pump 1	50P1101	ON/OFF	ON	ON	ON	ON	ON	
Seal Water flow	Flow Meter	GPM	0.25	0.25	0.35	0.25	0.25	
DAF Feed Pump 1 Speed	50AFD1101	0 - 100%	99.6	72.7	100	100	85.8	
DAF Feed Pump 1 Discharge Pressure	PI 1111	PSIG	5	3.5	4	4	4	
DAF Feed Pump 2	50P1102	ON/OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	
DAF Feed Pump 2 Speed	50AFD1102	0 - 100%	N/A	N/A	N/A	N/A	N/A	
DAF Feed Pump 2 Discharge Pressure	PI 1112	PSIG	N/A	N/A	N/A	N/A	N/A	
Flowrate to DAF	FIT 1110	GPM	74.2	58.7	79.3	79.6	77.3	
Level in DAF Froth Chamber	LIT 1131	FT	2.8	2.8	2.7	2.7	2.7	
Level in DAF Effluent Well	LIT 1211	FT	4	4	4	4	4	
DAF Mixer	SHK 1121A	ON/OFF	ON	ON	ON	ON	ON	
DAF Mixer Speed	SHK 1121A	0 - 100%	50	50	50	50	50	
DAF Auger	HS 1121 B	ON/OFF	OFF	OFF	OFF	OFF	OFF	
DAF Skimmer	SHK 1121C	ON/OFF	ON	ON	ON	ON	ON	
DAF Skimmer Speed	SHK 1121C	0 - 100%	50	50	50	50	50	
DAF Recirculation Pump	HS 1135	ON/OFF	ON	ON	ON	ON	ON	
DAF Recirc. Pump Discharge Pressure		PSIG	99	98	98	98	98	
DAF Recirculation Flowrate	FIT 1137	GPM	75.3	75.6	74.5	74.2	74.1	
Plant Air Flow to Air Saturation Tank	FI 1133	SCFM	110	2	110	2	110	
Air Saturation Tank Pressure	PI 1138	PSIG	66	64	63	62	66	
DAF Effluent Turbidity	AIT 1245	NTU		18.4	19.6	22.1	20.3	
Filter Feed Pump 1	50P1241	ON/OFF	ON	ON	ON	ON	ON	
Seal Water flow	Flow Meter	GPM	0.25	0.25	0.25	0.25	0.25	

	_		АМ	AM	Mid-day	PM	РМ]
Operation Date: 3/25/2009		Operators Initials:	430	630	1400	1650	2000	
								Comments
Description	Target Flow							
Filter Feed Pump 1 Speed	50AFD1241	0 - 100%	52.8					
Filter Feed Pump 1 Discharge Pressure	PI 1292	PSIG	055	167.5	22.5	22.5	17	L
Filter Feed Pump 2	50P1242	ON/OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	
Filter Feed Pump 2 Speed	50AFD1242	0 - 100%	N/A	N/A	N/A	N/A	N/A	
Filter Feed Pump 2 Discharge Pressure	PI1291	PSIG	N/A	N/A	N/A	N/A	N/A	
Froth Pump 1	50P1251	ON/OFF	ON	ON	ON	ON	ON	
Froth Pump 1 Stroke Speed	50P1251	0 - 100%	3.75	3.75	3.75	3.75	3.75	
Froth Pump 1 Discharge Pressure	PI 1251	PSIG	2	1.75	1.75	2	3	
Froth Pump 2	50P1252	ON/OFF	OFF	OFF	OFF	OFF	OFF	
Froth Pump 2 Stroke Speed	50P1252	0 - 100%	N/A	N/A	N/A	N/A	N/A	
Froth Pump 2 Discharge Pressure	PI 1252	PSIG	N/A	N/A	N/A	N/A	N/A	
Froth Tank Level	LIT 1381	FT		3	3	2.27	3	
Decant Pump 1	50P1251	ON/OFF	ON	ON	ON	ON	ON	
Seal Water flow	Flow Meter	GPM	0.25	0.25	0.25	0.25	0.25	
Decant Pump 1 Speed	50P1251	0 - 100%	78.9	79.5	77.5	15%	78.6	
Decant Pump 1 Discharge Pressure	PI 1391	PSIG		8	8	0	8	
Decant Pump 2	50P1252	ON/OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	
Decant Pump 2 Speed	50P1252	0 - 100%	N/A	N/A	N/A	N/A	N/A	
Decant Pump 2 Discharge Pressure	PI 1392	PSIG	N/A	N/A	N/A	N/A	N/A	
Hydromation Filter Discharge Pressure	PI 1282	PSIG	14	11	15	15	11.4	
Hydromation Filter Differential Pressure	DPI 1231	PSIG	2.5	1.2	2	1.9	1	
Air Pressure at Hydromation Filter		PSIG		85	85	85	85	
GAC System Inlet Pressure	PI 1310	PSIG	19	13	18	18	11	
GAC 1	50M1301	LEAD/MID/LAG/OFFLINE	LEAD	LEAD	LEAD	LEAD	LEAD	
GAC 1 Discharge Pressure	PI 1311	PSIG	14	13	18	18	11	
GAC 2	50M1302	LEAD/MID/LAG/OFFLINE	MID	MID	MID	MID	MID	
GAC 2 Discharge Pressure	PI 1312	PSIG	13	12	14	16	10	
GAC 3	50M1303	LEAD/MID/LAG/OFFLINE	LAG	LAG	LAG	LAG	LAG	
GAC 3 Discharge Pressure	PI 1313	PSIG	11	10	11	12	9.7	
GAC 4	50M1304	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF	OFF	OFF	
GAC 4 Discharge Pressure	PI 1314	PSIG	0	0	0	0	0	
GAC 5	50M1305	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF	OFF	OFF	
GAC 5 Discharge Pressure	PI 1315	PSIG	0	0	0	0	0	
Flowrate to Effluent Tank	FIT 1321	GPM	79.2	55.7	80.3	80.1	48.4	
Level in Effluent Tank	LIT 1331	FT	20.1	20	20	20.1	20	

		Ĩ	AM	AM	Mid-day	PM	PM	1
Operation Date: 3/25/2009		Operators Initials:	430	630	1400	1650	2000	
	u 							۵
Description	Target Flow	AM O	BSERVATIO	N				Comments
Backwash Pump 1	50P1351	AUTO/ON/OFF	OFF	AUTO	AUTO	AUTO	AUTO	
Seal Water flow	Flow Meter	GPM	N/A	0.25	0.25	0.25	1.25	
Backwash Pump 1 Discharge Pressure	PI 1351	PSIG	N/A	8	8	8	8	
Backwash Pump 2	50P1352	AUTO/ON/OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	0	0	0	0		
Backwash Pump 2 Discharge Pressure	PI 1352	PSIG		0	0	0	8	
Backwash Flowrate	FIT 1371	GPM		0	0	0		
Product Tank Level		VISUAL OBSERVATION	N/A	N/A	N/A	N/A	N/A	
Product Tank Stored Volume		GAL	N/A	N/A	N/A	N/A	N/A	
Digester Tank Level	LIT 1421	FT	0.7	0.7	0.7	0.7	0.7	
Dirty Backwash Tank Level	LIT 1441	FT		3.3	4.5	6.5	6.5	
Backwash Recycle Pump	50P1461	ON/OFF		OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM		0	0	0	0	
Backwash Recycle Pump Pressure	PI 1461	PSIG		N/A	N/A	N/A	7	
Containment Area Sump		VISUAL OBSERVATION		OK	OK	OK	OK	
Containment Area Sump Pump 1	40P1501	AUTO/ON/OFF		AUTO	AUTO	AUTO	AUTO	
Containment Area Sump Pump 2	40P1502	AUTO/ON/OFF		AUTO	AUTO	AUTO	AUTO	
Containment Area Sump Pump Pressure	PI 1504	PSIG		9.75	10	10		
Stormwater Tank Level	LIT 1521	FT	12.8	12.8	12.8	5.7	4.9	
Stormwater/Recycle Pump	50P1544	ON/OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	
Stormwater/Recycle Pump Pressure	PI 1544	PSIG	N/A	N/A	N/A	N/A	N/A	
Plant Water Storage Tank Level	LSHL 1570	FT	5.6	3.1	6.4	3.4	5.6	
Plant Water Pump 1	50P1581	ON/OFF	ON	ON	ON	ON	ON	
Plant Water Pump 2	50P1582	ON/OFF	OFF	OFF	OFF	OFF	OFF	
Plant Water Pump Discharge Pressure	PI 1591	PSIG	63.5	67	63.6	62.5	63.1	
Plant Water Flow to Polymer System	FSL 1620	OKAY/LOW		OK	OK	OK	OK	
Polymer Panel		AUTO/MANUAL/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	
Polymer Storage Tank Level		VISUAL OBSERVATION		75%	75%	50%		
Polymer Concentration in Storage Tank		mg/L		0.16	0.16	0.16	0.16	
Polymer Feed Pump Discharge Pressure	PI 1641	PSIG			1	1.9	1	
Polymer Pump Stroke % (manual control only)		0 - 100%	60	60	45%	20%	20	
Polymer Dosage Rate (automatic control only)		PPM	1	1	1	1.9	1.9	
Rotary Blower	1	ON/OFF		OFF	OFF	OFF	OFF	
Rotary Blower Speed		0-100%		OFF	OFF	OFF	OFF	
Rotary Air Blower Discharge Pressure	PIT 1555	PSIG		OFF	OFF	OFF	OFF	
Plant Air Pressure	PI 1466	PSIG	114.9	117	118.7	120.4	119	

			AM	AM	Mid-day	PM	PM	
Operation Date:	3/25/2009	Operators Initials:	430	630	1400	1650	2000	
Description	Target Flow		BSERVATI					Commonto
Instrument Air Pressure	PI 1650	PSIG		116.9	118.7	120.3	119	Comments
Air Compressor System 1	50M1651	AUTO/MANUAL/OFF	OFF	OFF	OFF	OFF	OFF	
Total Hours		HRS		197568	197568	197568		
Compressor Pressure		PSIG		0	0	0		
Compressor Temperature		Deg. F		76	76	80		
Air Compressor System 2	50M1652	AUTO/MANUAL/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	
Total Hours		HRS	17864	17865	17866	17867	17867.8	
Compressor Pressure		PSIG	125	125	1`22	125	118	
Compressor Temperature		Deg. F	168	167	158	160	140	

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		ĺ	АМ	AM	AM	Mid-dav	РМ	٦
Operation Date: 3/26/2	2009 Op	perators Initials:	0	400	623	1200	2100	
Description	Target Flow		SERVATION	1				Comments
Description	<u> </u>		Flow	l				
	(GPM)	Total Q	(GPM)		Observ			
Extraction Well PW-1	8	9346	6.5		OK			
Extraction Well PW-2	15	12621	8.86		OK			
Extraction Well PW-4	8	10527	7.55		OK			
Extraction Well PW-5	10	14243	10.9		OK			
Extraction Well PW-6	8	8135	5.69		OK			
Extraction Well PW-8		9548	6.55		OK			
Extraction Well PW-9	4	5749	4.07		OK			
Extraction Well EW-2		7913	5.6		OK			
Extraction Well EW-6		3391	2.4		OK			
Description	Instrument ID	Reading type	АМ	АМ	АМ	Mid-Day	РМ	Comments
Flowrate From Extraction Wells	FIT 1009	GPM	55.1	54.1	54.3	57.9	55.3	
Level in Equalization Tank	LIT 1011	FT	19	19	19	18.6	20.7	
DAF Feed Pump 1	50P1101	ON/OFF	ON	ON	ON	ON	ON	
Seal Water flow	Flow Meter	GPM	0.25	0.25	0.25	0.25	0.25	
DAF Feed Pump 1 Speed	50AFD1101	0 - 100%	85.8	69.5	67.8	100	99.6	
DAF Feed Pump 1 Discharge Pressure	PI 1111	PSIG	4	3.5	6	6	5	
DAF Feed Pump 2	50P1102	ON/OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	
DAF Feed Pump 2 Speed	50AFD1102	0 - 100%	N/A	N/A	N/A	N/A	N/A	
DAF Feed Pump 2 Discharge Pressure	PI 1112	PSIG	N/A	N/A	N/A	N/A	N/A	
Flowrate to DAF	FIT 1110	GPM	55.1	55.5	54.9	79.5	79.8	
Level in DAF Froth Chamber	LIT 1131	FT	2.7	2.6	2.4	3.2	2.6	
Level in DAF Effluent Well	LIT 1211	FT	4	4	4	4	4	
DAF Mixer	SHK 1121A	ON/OFF	ON	ON	ON	ON	ON	
DAF Mixer Speed	SHK 1121A	0 - 100%	50	50	50	50	50	
DAF Auger	HS 1121 B	ON/OFF	OFF	OFF	OFF	OFF	OFF	
DAF Skimmer	SHK 1121C	ON/OFF	ON	ON	ON	ON	ON	
DAF Skimmer Speed	SHK 1121C	0 - 100%	50	50	50	50	50	
DAF Recirculation Pump	HS 1135	ON/OFF	ON	ON	ON	ON	ON	
DAF Recirc. Pump Discharge Pressure		PSIG	99	98	98	98	98	
DAF Recirculation Flowrate	FIT 1137	GPM	74	74.2	73.9	74.5	74.4	
Plant Air Flow to Air Saturation Tank	FI 1133	SCFM	110	110	2	2	110	
Air Saturation Tank Pressure	PI 1138	PSIG	66	66	65	63	66	

			Ĩ	AM	AM	AM	Mid-day	РМ	1
Operation Date:	3/26/2009	c	perators Initials:	0	400	623	1200	2100	
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	cription	Target Flow	AM OB	SERVATION					Comments
DAF Effluent Turbidity	/	AIT 1245	NTU	19.3	19.3	18.7	15.8	15	
Filter Feed Pump 1		50P1241	ON/OFF	ON	ON	ON	ON	ON	
Seal Water flow		Flow Meter	GPM	0.25	0.25	0.25	0.25	0.25	
Filter Feed Pump 1 S	peed	50AFD1241	0 - 100%	55.5	81`.9	56.5	71.9	71.6	
Filter Feed Pump 1 D	ischarge Pressure	PI 1292	PSIG	17	17	24	23	27	
Filter Feed Pump 2		50P1242	ON/OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow		Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	
Filter Feed Pump 2 S	peed	50AFD1242	N/A	N/A	N/A	N/A	N/A	N/A	
Filter Feed Pump 2 D	ischarge Pressure	PI1291	PSIG	N/A	N/A	N/A	N/A	N/A	
Froth Pump 1		50P1251	ON/OFF	ON	ON	ON	ON	OFF	air pump manual to move froth
Froth Pump 1 Stroke	Speed	50P1251	0 - 100%	3.75	3.75	3.75	3.75	N/A	
Froth Pump 1 Dischar	rge Pressure	PI 1251	PSIG	3	2	0.5	0.5	N/A	
Froth Pump 2	-	50P1252	ON/OFF	OFF	OFF	OFF	OFF	N/A	
Froth Pump 2 Stroke	Speed	50P1252	0 - 100%	N/A	N/A	N/A	N/A	N/A	
Froth Pump 2 Dischar	rge Pressure	PI 1252	PSIG	N/A	N/A	N/A	N/A	N/A	
Froth Tank Level		LIT 1381	FT	N/A	N/A	3	3.3	3	
Decant Pump 1		50P1251	ON/OFF	ON	ON	ON	ON	OFF	will turn on when needed
Seal Water flow		Flow Meter	GPM	0.25	0.25	0.25	0.25	N/A	
Decant Pump 1 Spee	d	50P1251	0 - 100%	79.1	78.4	79.1	82.6	N/A	
Decant Pump 1 Disch	arge Pressure	PI 1391	PSIG	8	8	8	8	N/A	
Decant Pump 2		50P1252	ON/OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow		Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	
Decant Pump 2 Spee	d	50P1252	0 - 100%	N/A	N/A	N/A	N/A	N/A	
Decant Pump 2 Disch	arge Pressure	PI 1392	PSIG	N/A	N/A	N/A	N/A	N/A	
Hydromation Filter Dis	scharge Pressure	PI 1282	PSIG	11	11.8	14	17	15	
Hydromation Filter Dif	ferential Pressure	DPI 1231	PSIG	1.5	1.8	2.5	1.9	2	
Air Pressure at Hydro	mation Filter		PSIG	85	85	85	85	85	
GAC System Inlet Pre	essure	PI 1310	PSIG	13	13	20	19	19	
GAC 1		50M1301	LEAD/MID/LAG/OFFLINE	LEAD	LEAD	LEAD	LEAD	LEAD	
GAC 1 Discharge Pressure		PI 1311	PSIG	12	12	14	14	14	
GAC 2		50M1302	LEAD/MID/LAG/OFFLINE	MID	MID	MID	MID	MID	
GAC 2 Discharge Pre	ssure	PI 1312	PSIG	11	11	13	13	13	
GAC 3		50M1303	LEAD/MID/LAG/OFFLINE	LAG	LAG	LAG	LAG	LAG	
GAC 3 Discharge Pre	ssure	PI 1313	PSIG	10	10	11	11	11	

	[AM	АМ	AM	Mid-dav	PM	1	
Operation Date: 3/26/200	9 0	Operators Initials:	0	400	623	1200	2100	
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Description	Target Flow AM OBSERVATION							Comments
GAC 4	50M1304	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF	OFF	OFF	
GAC 4 Discharge Pressure	PI 1314	PSIG	0	0	0	0	0	
GAC 5	50M1305	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF	OFF	OFF	
GAC 5 Discharge Pressure	PI 1315	PSIG	0	0	0	0	0	
Flowrate to Effluent Tank	FIT 1321	GPM	58.1	56.5	80.4	79.5	80.9	
Level in Effluent Tank	LIT 1331	FT	20	20	20.1	20	20	
Backwash Pump 1	50P1351	AUTO/ON/OFF	OFF	OFF	AUTO	AUTO	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	0.25	0.25	N/A	
Backwash Pump 1 Discharge Pressure	PI 1351	PSIG	8	8	8	8		
Backwash Pump 2	50P1352	AUTO/ON/OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	
Backwash Pump 2 Discharge Pressure	PI 1352	PSIG	8	8				
Backwash Flowrate	FIT 1371	GPM						
Product Tank Level		VISUAL OBSERVATION	N/A	N/A	N/A	N/A	N/A	
Product Tank Stored Volume		GAL	N/A	N/A	N/A	N/A	N/A	
Digester Tank Level	LIT 1421	FT	0.7	0.7	0.7	0.7	0.7	
Dirty Backwash Tank Level	LIT 1441	FT	6.6	6.6	6.6	7.5	7.4	
Backwash Recycle Pump	50P1461	ON/OFF	OFF	OFF	OFF	ON	OFF	
Seal Water flow	Flow Meter	GPM				N/A	N/A	
Backwash Recycle Pump Pressure	PI 1461	PSIG	5			13		
Containment Area Sump		VISUAL OBSERVATION			OK	OK		
Containment Area Sump Pump 1	40P1501	AUTO/ON/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	
Containment Area Sump Pump 2	40P1502	AUTO/ON/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	
Containment Area Sump Pump Pressure	PI 1504	PSIG			9	10		
Stormwater Tank Level	LIT 1521	FT	5	3.1	3.1	3	11.6	
Stormwater/Recycle Pump	50P1544	ON/OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	
Stormwater/Recycle Pump Pressure	PI 1544	PSIG	N/A	N/A	N/A	N/A	N/A	
Plant Water Storage Tank Level	LSHL 1570	FT	7.6	3.1	6.3	7	7.8	
Plant Water Pump 1	50P1581	ON/OFF	ON	ON	ON	ON	ON	
Plant Water Pump 2	50P1582	ON/OFF	OFF	OFF	OFF	OFF	OFF	
Plant Water Pump Discharge Pressure	PI 1591	PSIG	63.7	62.9	63.4	63.7	64.1	
Plant Water Flow to Polymer System	FSL 1620	OKAY/LOW	OK	OK	OK	OK	OK	
Polymer Panel		AUTO/MANUAL/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	

				AM	AM	AM	Mid-day	PM	
Operation Date:	3/26/2009		Operators Initials:	0	400	623	1200	2100	
Descriptio	on	Target Flow	AM OB	SERVATION					Comments
Polymer Storage Tank Le			VISUAL OBSERVATION			OK	OK		
Polymer Concentration in			mg/L	0.16	0.16	0.16	0.16	0.16	
Polymer Feed Pump Disc	harge Pressure	PI 1641	PSIG			0.5	0.5	>1	
Polymer Pump Stroke % (manual control only)		0 - 100%	20	20	30	30	20	
Polymer Dosage Rate (aut	omatic control only)		PPM	1.9	1.9	1.9	1.9	1.9	
Rotary Blower			ON/OFF	OFF	OFF	OFF	OFF	OFF	
Rotary Blower Speed			0-100%	N/A	N/A	N/A	N/A	N/A	
Rotary Air Blower Dischar	ge Pressure	PIT 1555	PSIG	N/A	N/A	N/A	N/A	N/A	
Plant Air Pressure		PI 1466	PSIG		120.4	117.4	114.3	119.9	
Instrument Air Pressure		PI 1650	PSIG		120.3	117.4	114.3	119.8	
Air Compressor System 1		50M1651	AUTO/MANUAL/OFF	OFF	OFF	OFF	OFF	OFF	
Total Hours			HRS			19757	19757		
Compressor Pressure			PSIG			0	0		
Compressor Temperature	;		Deg. F			78	75		
Air Compressor System 2		50M1652	AUTO/MANUAL/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	
Total Hours			HRS	17869	17869	17870	17871	17873.3	
Compressor Pressure			PSIG	125	120	120	120	125	
Compressor Temperature	•		Deg. F	168	130	140	130	150	

			1	AM	Mid-day	PM	1	
Operation Date:	3/27/2009		Operators Initials:	0	400	1933		
-	[]						9	
Dese	cription	Target Flow	AM OBSERV			Mid-Day	PM	Comments
		(GPM)	Total Q	Flow (GPM)	Observ	Observ	Observ	
Extraction Well PW-1		8						
Extraction Well PW-2		15						
Extraction Well PW-4		8						
Extraction Well PW-5		10						
Extraction Well PW-6		8						
Extraction Well PW-8								
Extraction Well PW-9		4						
Extraction Well EW-2								
Extraction Well EW-6								
Des	cription	Instrument ID	Reading type	АМ	Mid-Day	РМ	•	Comments
Flowrate From Extract		FIT 1009		55.3	55.3	57.9		Comments
Level in Equalization		LIT 1003	FT	18.3	20	19.9		
DAF Feed Pump 1		50P1101	ON/OFF	ON	ON	OFF		
Seal Water flow		Flow Meter	GPM	0.25	0.25	N/A		
DAF Feed Pump 1 Sp	eed	50AFD1101	0 - 100%	99.6	99.6	N/A		
DAF Feed Pump 1 Dis		PI 1111	PSIG	5	5	N/A		
DAF Feed Pump 2	ge recent	50P1102		OFF	OFF	ON		
Seal Water flow		Flow Meter		N/A	N/A	0.25		
DAF Feed Pump 2 Sp	eed	50AFD1102		N/A	N/A	99.3		
DAF Feed Pump 2 Dis		PI 1112		N/A	N/A	6		
Flowrate to DAF	5	FIT 1110	GPM	79.4	79.5	79.7		
Level in DAF Froth Ch	namber	LIT 1131	FT	3.2	3.3	2.2		
Level in DAF Effluent	Well	LIT 1211	FT	4	4	4		
DAF Mixer		SHK 1121A	ON/OFF	ON	ON	ON		
DAF Mixer Speed		SHK 1121A		50	50	50		
DAF Auger		HS 1121 B	ON/OFF	OFF	OFF	OFF		
DAF Skimmer		SHK 1121C	ON/OFF	ON	ON	ON		
DAF Skimmer Speed		SHK 1121C	0 - 100%	50	50	50		
DAF Recirculation Pur	mp	HS 1135	ON/OFF	ON	ON	ON		
DAF Recirc. Pump Dis	scharge Pressure		PSIG	98	98	98		
DAF Recirculation Flo		FIT 1137	GPM	74.4	74.8	75		

			1	AM	Mid-day	РМ	1
Operation Date:	3/27/2009		Operators Initials:	0	400	1933	
	cription	Target Flow	AM OBSERV		440	Mid-Day	PM Comments
Plant Air Flow to Air S		FI 1133	SCFM		110	110	
Air Saturation Tank Pr		PI 1138	PSIG	66	66	66	
DAF Effluent Turbidity	·	AIT 1245	NTU	17.1	12.2	19	
Filter Feed Pump 1		50P1241	ON/OFF	ON	ON	OFF	
Seal Water flow		Flow Meter	GPM	0.25	0.25	N/A	
Filter Feed Pump 1 Sp		50AFD1241	0 - 100%	71.6	71.9	N/A	
Filter Feed Pump 1 Di	scharge Pressure	PI 1292	PSIG	27	28	N/A	
Filter Feed Pump 2		50P1242	ON/OFF	OFF	OFF	ON	
Seal Water flow		Flow Meter	GPM	N/A	N/A	0.25	
Filter Feed Pump 2 Sp	beed	50AFD1242	0 - 100%	N/A	N/A	70.6	
Filter Feed Pump 2 Di	scharge Pressure	PI1291	PSIG	N/A	N/A	24	
Froth Pump 1		50P1251	ON/OFF	OFF	OFF	OFF	manual pump to froth tank
Froth Pump 1 Stroke S	Speed	50P1251	0 - 100%	N/A	N/A	N/A	
Froth Pump 1 Dischar	ge Pressure	PI 1251	PSIG	N/A	N/A	N/A	
Froth Pump 2		50P1252	ON/OFF	OFF	OFF	OFF	
Froth Pump 2 Stroke S	Speed	50P1252	0 - 100%	N/A	N/A	N/A	
Froth Pump 2 Dischar	ge Pressure	PI 1252	PSIG	N/A	N/A	N/A	
Froth Tank Level		LIT 1381	FT	2.9	3		
Decant Pump 1		50P1251	ON/OFF	OFF	ON	OFF	will turn on as needed
Seal Water flow		Flow Meter	GPM	N/A	N/A	N/A	
Decant Pump 1 Speed	k	50P1251	0 - 100%	N/A	N/A	N/A	
Decant Pump 1 Discha	arge Pressure	PI 1391	PSIG	N/A	N/A	N/A	
Decant Pump 2		50P1252	ON/OFF	OFF	OFF	OFF	
Seal Water flow		Flow Meter	GPM	N/A	N/A	N/A	
Decant Pump 2 Speed	k	50P1252	0 - 100%	N/A	N/A	N/A	
Decant Pump 2 Discha	arge Pressure	PI 1392	PSIG	N/A	N/A	N/A	
Hydromation Filter Dis	charge Pressure	PI 1282	PSIG	15	15	15	
Hydromation Filter Diff	ferential Pressure	DPI 1231	PSIG	1.9	2.2	2.2	
Air Pressure at Hydror	mation Filter		PSIG	85	85	85	
GAC System Inlet Pre	ssure	PI 1310	PSIG	19	19	19	
GAC 1		50M1301	LEAD/MID/LAG/OFFLINE	LEAD	LEAD	LEAD	
GAC 1 Discharge Pres	ssure	PI 1311	PSIG	14	14	15	

			Ĭ	АМ	Mid-day	PM	İ	
Operation Date:	3/27/2009	(Operators Initials:	0	400	1933		
							-	
	cription	Target Flow AM OBSER				Mid-Day	PM	Comments
GAC 2		50M1302	LEAD/MID/LAG/OFFLINE	MID	MID	MID		
GAC 2 Discharge Pres	ssure	PI 1312	PSIG	13	13	14		
GAC 3		50M1303	LEAD/MID/LAG/OFFLINE	LAG	LAG	LAG		
GAC 3 Discharge Pres	ssure	PI 1313	PSIG	11	11	12		
GAC 4		50M1304	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF		
GAC 4 Discharge Pres	ssure	PI 1314	PSIG	0	0	1		
GAC 5		50M1305	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF		
GAC 5 Discharge Pres		PI 1315	PSIG	0	0	1		
Flowrate to Effluent Ta	ank	FIT 1321	GPM	80.9	79.7	80.8		
Level in Effluent Tank		LIT 1331	FT	20.1	20.1	20		
Backwash Pump 1		50P1351	AUTO/ON/OFF	OFF	OFF	OFF		
Seal Water flow		Flow Meter	GPM	N/A	N/A	N/A		
Backwash Pump 1 Dis	scharge Pressure	PI 1351	PSIG	N/A	N/A	N/A		
Backwash Pump 2		50P1352	AUTO/ON/OFF	N/A	N/A	N/A		
Seal Water flow		Flow Meter	GPM	OFF	OFF	OFF		
Backwash Pump 2 Dis	scharge Pressure	PI 1352	PSIG	N/A	N/A	N/A		
Backwash Flowrate		FIT 1371	GPM	N/A	N/A	N/A		
Product Tank Level			VISUAL OBSERVATION	N/A	N/A	N/A		
Product Tank Stored	Volume		GAL	N/A	N/A	N/A		
Digester Tank Level		LIT 1421	FT	0.7	0.7	0.7		
Dirty Backwash Tank	Level	LIT 1441	FT	7.5	3.1	4.7		
Backwash Recycle Pu	ump	50P1461	ON/OFF	OFF	OFF	OFF		
Seal Water flow		Flow Meter	GPM	N/A	N/A	N/A		
Backwash Recycle Pu	ump Pressure	PI 1461	PSIG	N/A	N/A	N/A		
Containment Area Su	mp		VISUAL OBSERVATION					
Containment Area Su	mp Pump 1	40P1501	AUTO/ON/OFF	AUTO	AUTO	AUTO		
Containment Area Su	mp Pump 2	40P1502	AUTO/ON/OFF	AUTO	AUTO	AUTO		
Containment Area Su	mp Pump Pressure	PI 1504	PSIG					
Stormwater Tank Leve	el	LIT 1521	FT	11.7	13.2	6.3		
Stormwater/Recycle F	Pump	50P1544	ON/OFF	OFF	OFF	OFF		
Seal Water flow		Flow Meter	GPM	N/A	N/A	N/A		
Stormwater/Recycle F	Pump Pressure	PI 1544	PSIG	N/A	N/A	N/A		

]	AM	Mid-day	РМ	1	
Operation Date:	3/27/2009		Operators Initials:	0	400	1933		
I 			-					
	cription	Target Flow	AM OBSERV	ATION	1	Mid-Day	РМ	Comments
Plant Water Storage T	ank Level	LSHL 1570	FT	4.7	6.6	2.6		
Plant Water Pump 1		50P1581	ON/OFF	ON	ON	ON		
Plant Water Pump 2		50P1582	ON/OFF	OFF	OFF	OFF		
Plant Water Pump Dis	charge Pressure	PI 1591	PSIG	63.4	63.9	62.9		
Plant Water Flow to P	olymer System	FSL 1620	OKAY/LOW	OK	OK	OK		
Polymer Panel			AUTO/MANUAL/OFF	AUTO	AUTO	AUTO		
Polymer Storage Tank			VISUAL OBSERVATION					
Polymer Concentration			mg/L	0.16	0.16	1.16		
Polymer Feed Pump D		PI 1641	PSIG	1	1	1		
Polymer Pump Stroke	% (manual control only)		0 - 100%	20	20	20		
Polymer Dosage Rate	(automatic control only)		PPM	1.9	1.9	1.9		
Rotary Blower			ON/OFF	OFF	OFF	OFF		
Rotary Blower Speed			0-100%	N/A	N/A	N/A		
Rotary Air Blower Disc	charge Pressure	PIT 1555	PSIG	N/A	N/A	N/A		
Plant Air Pressure		PI 1466	PSIG	114.6	116.4	116.9		
Instrument Air Pressu	re	PI 1650	PSIG	114.5	116.3	116.9		
Air Compressor Syste	m 1	50M1651	AUTO/MANUAL/OFF	OFF	OFF	OFF		
Total Hours			HRS	N/A	N/A	N/A		
Compressor Pressure			PSIG	N/A	N/A	N/A		
Compressor Tempera	ture		Deg. F	N/A	N/A	N/A		
Air Compressor Syste	m 2	50M1652	AUTO/MANUAL/OFF	AUTO	AUTO	AUTO		
Total Hours			HRS	17874	17875	17878.3		
Compressor Pressure			PSIG	120	120	120		
Compressor Tempera	ture		Deg. F	137	144	140		

			AM	AM	AM	Mid-day	PM	PM	
Operation Date: 3/28/20	009	Operators Initials:	0	400	641	1130	1610	2010	
Description	Target Flow	A	M OBSERV	ATION					Comments
	(GPM)	Total Q	Flow (GPM)			Observ			
Extraction Well PW-1	(GPM) 8	9021	(GPM) 6.72			Observ			
Extraction Well PW-2	15	12502	9.35			OK			
Extraction Well PW-4	8	10176	7.65			OK			
Extraction Well PW-5	10	13838	10.39			OK			
Extraction Well PW-6	8	10192	7.78			OK			
Extraction Well PW-8		9612	7.08			OK			
Extraction Well PW-9	4	6444	4.07			OK			
Extraction Well EW-2		8862	5.6			OK			
Extraction Well EW-6		3798	2.4			OK			
Description	Instrument ID	Reading type	АМ	AM	AM	Mid-Day	PM	РМ	Comments
Flowrate From Extraction Wells	FIT 1009	GPM	58	58.5	58.6	57	56.3	55.8	Comments
Level in Equalization Tank	LIT 1011	FT	18	15.4	14	18.9	19.7	20.11	
DAF Feed Pump 1	50P1101	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	
DAF Feed Pump 1 Speed	50AFD1101	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A	
DAF Feed Pump 1 Discharge Pressure	PI 1111	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
DAF Feed Pump 2	50P1102	ON/OFF	ON	ON	ON	OFF	ON	ON	
Seal Water flow	Flow Meter	GPM	0.25	0.25	0.25	0.25	0.3	0.25	
DAF Feed Pump 2 Speed	50AFD1102	0 - 100%	99.3	99.3	59.8	0	100	79.7	
DAF Feed Pump 2 Discharge Pressure	PI 1112	PSIG	6		0	6	5.5	6	
Flowrate to DAF	FIT 1110	GPM	79.5	79.7	47.6	0	79.7	79.7	
Level in DAF Froth Chamber	LIT 1131	FT	2.2	2.8	2.8	2.1	1.5	2.5	
Level in DAF Effluent Well	LIT 1211	FT	4	4	6	4.1	4	4	
DAF Mixer	SHK 1121A	ON/OFF	ON	ON	ON	ON	ON	ON	
DAF Mixer Speed	SHK 1121A	0 - 100%	50	50	50	50	50	50	
DAF Auger	HS 1121 B	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
DAF Skimmer	SHK 1121C	ON/OFF	ON	ON	ON	ON	ON	ON	
DAF Skimmer Speed	SHK 1121C	0 - 100%	50	50	50	50	50	50	
DAF Recirculation Pump	HS 1135	ON/OFF	ON	ON	ON	ON	ON	ON	
DAF Recirc. Pump Discharge Pressure		PSIG	98.3	99.1	97	97	98	96	
DAF Recirculation Flowrate	FIT 1137	GPM	75.1	75	75	75	75.3	75.4	
Plant Air Flow to Air Saturation Tank	FI 1133	SCFM	110	110	2	2	2	110	
Air Saturation Tank Pressure	PI 1138	PSIG	66	66	64	64	63	62	
DAF Effluent Turbidity	AIT 1245	NTU	20	18.6	19	11.3	21.4	15.6	
Filter Feed Pump 1	50P1241	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	

			AM	AM	AM	Mid-day	PM	PM	
Operation Date: 3/28/200	9	Operators Initials:	0	400	641	1130	1610	2010	
·									
Description	Target Flow		MOBSERV						Comments
Filter Feed Pump 1 Speed	50AFD1241	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A	
Filter Feed Pump 1 Discharge Pressure	PI 1292	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Filter Feed Pump 2	50P1242	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	
Filter Feed Pump 2 Speed	50AFD1242	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A	
Filter Feed Pump 2 Discharge Pressure	PI1291	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Froth Pump 1	50P1251	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Froth Pump 1 Stroke Speed	50P1251	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A	
Froth Pump 1 Discharge Pressure	PI 1251	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Froth Pump 2	50P1252	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Froth Pump 2 Stroke Speed	50P1252	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A	
Froth Pump 2 Discharge Pressure	PI 1252	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Froth Tank Level	LIT 1381	FT	N/A	N/A	N/A	N/A	N/A	N/A	
Decant Pump 1	50P1251	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	
Decant Pump 1 Speed	50P1251	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A	
Decant Pump 1 Discharge Pressure	PI 1391	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Decant Pump 2	50P1252	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	
Decant Pump 2 Speed	50P1252	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A	
Decant Pump 2 Discharge Pressure	PI 1392	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Hydromation Filter Discharge Pressure	PI 1282	PSIG	16.5	15	11	7.9	17	16	
Hydromation Filter Differential Pressure	DPI 1231	PSIG	2	2.2	1.2	0	2	2.2	
Air Pressure at Hydromation Filter		PSIG	85	85	85	85	85	85	
GAC System Inlet Pressure	PI 1310	PSIG	20	19	13	0	16	20	
GAC 1	50M1301	LEAD/MID/LAG/OFFLINE	LEAD	LEAD	LEAD	LEAD	LEAD	LEAD	
GAC 1 Discharge Pressure	PI 1311	PSIG	15	14	12	9.2	15	14	
GAC 2	50M1302	LEAD/MID/LAG/OFFLINE	MID	MID	MID	MID	MID	MID	
GAC 2 Discharge Pressure	PI 1312	PSIG	13	13	11	8.8	14	13	
GAC 3	50M1303	LEAD/MID/LAG/OFFLINE	LAG	LAG	LAG	LAG	LAG	LAG	
GAC 3 Discharge Pressure	PI 1313	PSIG	11	11	9.9	8.4	13	11	
GAC 4	50M1304	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF	OFF	OFF	OFF	
GAC 4 Discharge Pressure	PI 1314	PSIG	0	0	0	0	0	0	
GAC 5	50M1305	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF	OFF	OFF	OFF	
GAC 5 Discharge Pressure	PI 1315	PSIG	0	0	0	0	0	0	
Flowrate to Effluent Tank	FIT 1321	GPM	81.8	80.1	55.7	0		79.6	
Level in Effluent Tank	LIT 1331	FT	20	20	20	19.8		20	

			AM	AM	AM	Mid-day	PM	PM	
Operation Date: 3/28/200	9	Operators Initials:	0	400	641	1130	1610	2010	
Description	Target Flow	А	M OBSERV	-	1				Comments
Backwash Pump 1	50P1351	AUTO/ON/OFF		OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	-	N/A	N/A	N/A	N/A	N/A	
Backwash Pump 1 Discharge Pressure	PI 1351	PSIG		N/A	N/A	N/A	N/A	N/A	
Backwash Pump 2	50P1352	AUTO/ON/OFF		OFF	AUTO	AUTO	AUTO	AUTO	
Seal Water flow	Flow Meter	GPM		N/A	0.25	0.25	0.25	N/A	
Backwash Pump 2 Discharge Pressure	PI 1352	PSIG		N/A	8	8	5	N/A	
Backwash Flowrate	FIT 1371	GPM	-	0	0	0	0	0	
Product Tank Level		VISUAL OBSERVATION		N/A	N/A	N/A	N/A	N/A	
Product Tank Stored Volume		GAL	N/A	N/A	N/A	N/A	N/A	N/A	
Digester Tank Level	LIT 1421	FT	0.7	0.7	0.7	0.7	0.7	0.7	
Dirty Backwash Tank Level	LIT 1441	FT	4.7	4.7	4.7	5.7	10.5	7.2	
Backwash Recycle Pump	50P1461	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	-	N/A	N/A	N/A	N/A	N/A	
Backwash Recycle Pump Pressure	PI 1461	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Containment Area Sump		VISUAL OBSERVATION							
Containment Area Sump Pump 1	40P1501	AUTO/ON/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO	
Containment Area Sump Pump 2	40P1502	AUTO/ON/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO	
Containment Area Sump Pump Pressure	PI 1504	PSIG			10	10	10		
Stormwater Tank Level	LIT 1521	FT	6.3	6.4	6.4	6.3	6.3	6.4	
Stormwater/Recycle Pump	50P1544	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	
Stormwater/Recycle Pump Pressure	PI 1544	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Plant Water Storage Tank Level	LSHL 1570	FT	5.3	2.3	6.5	3.7	7.4	4.7	
Plant Water Pump 1	50P1581	ON/OFF	ON	ON	ON	ON	ON	ON	
Plant Water Pump 2	50P1582	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Plant Water Pump Discharge Pressure	PI 1591	PSIG		62.9	65	63.5	64.3	63.4	
Plant Water Flow to Polymer System	FSL 1620	OKAY/LOW	OK	OK	OK	OK	OK	OK	
Polymer Panel		AUTO/MANUAL/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO	
Polymer Storage Tank Level		VISUAL OBSERVATION	OK	OK	75%	OK	75%	OK	
Polymer Concentration in Storage Tank		mg/L	0.16	0.16	0.16	0.16	0.16	0.16	
Polymer Feed Pump Discharge Pressure	PI 1641	PSIG		1	0.5	0	0.5	1	
Polymer Pump Stroke % (manual control only)		0 - 100%	20	20	30	20	20	20	
Polymer Dosage Rate (automatic control only)		PPM	1.9	1.9	1.9	1.9	1.9	1.9	
Rotary Blower		ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Rotary Blower Speed		0-100%	N/A	N/A	N/A	N/A	N/A	N/A	
Rotary Air Blower Discharge Pressure	PIT 1555	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Plant Air Pressure	PI 1466	PSIG	116.4	117.8	113	115.8	112.4	115	

			AM	AM	AM	Mid-day	PM	PM		
Operation Date:	3/28/2009	Operators Initials:	0	400	641	1130	1610	2010		
Description	Target Flow	Δ	M OBSERV						-	Comments
Instrument Air Pressure	PI 1650		116.1	117.8	112.9	115.7	112.4	114.9		Commente
Air Compressor System 1	50M1651	AUTO/MANUAL/OFF	OFF	OFF	OFF	OFF	OFF	OFF		
Total Hours		HRS	19757	19757	19757	19757	19757	19757		
Compressor Pressure		PSIG	0	0	0	0	0	0		
Compressor Temperature		Deg. F			80	80	80			
Air Compressor System 2	50M1652	AUTO/MANUAL/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO		
Total Hours		HRS	17879	17880	17881	17882	17883	17884		
Compressor Pressure		PSIG	120	120	122	120	120	120		
Compressor Temperature		Deg. F	140	146	167	140	170	130		

			AM	AM	AM	Mid-day	PM	PM]	
Operation Date: 3/29/2	009 Op	perators Initials:	9	400	622	1147	1608	2000		
Description	Target Flow	A	M OBSERV	ATION				Mid-Day	РМ	Comments
	(GPM)	Total Q	Flow (GPM)			Observ		Observ	Observ	
Extraction Well PW-1	8	9504	6.59		ОК	OK	OK			
Extraction Well PW-2	15	13196	9.25		ОК	ОК	OK			
Extraction Well PW-4	8	10570	7.48		ОК	ОК	OK			
Extraction Well PW-5	10	14539	10.24		ОК	OK	OK			
Extraction Well PW-6	8	10539	7.42		ОК	OK	OK			
Extraction Well PW-8		9672	6.82		ОК	OK	OK			
Extraction Well PW-9	4	5793	4.02		ОК	OK	OK			
Extraction Well EW-2		10122	5.6		ОК	OK	OK			0749-7gpm
Extraction Well EW-6		4338	2.4		OK	OK	OK			0751-3gpm
	<u> </u>									
Description	Instrument ID	Reading type	AM	AM	AM	Mid-Day	PM	PM		Comments
Flowrate From Extraction Wells	FIT 1009	GPM	55.6	56.6	56.9	59.8	59.4	57.9		
Level in Equalization Tank	LIT 1011	FT	20.3	18.8	17.2	15.2	21.3	18.7		
DAF Feed Pump 1	50P1101	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF		
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A		
DAF Feed Pump 1 Speed	50AFD1101	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A		
DAF Feed Pump 1 Discharge Pressure	PI 1111	PSIG	N/A	N/A	N/A	N/A	N/A	N/A		
DAF Feed Pump 2	50P1102	ON/OFF	ON	ON	ON	ON	ON	ON		
Seal Water flow	Flow Meter	GPM	0.25	0.25	0.25	0.25	0.25	0.25		
DAF Feed Pump 2 Speed	50AFD1102	0 - 100%	99.3	99.3	100	100	100	99.3		
DAF Feed Pump 2 Discharge Pressure	PI 1112	PSIG	6	6	5.75		5.5	6		
Flowrate to DAF	FIT 1110	GPM	79.7	79.7	79.5	79.5	79.8	79.7		
Level in DAF Froth Chamber	LIT 1131	FT	3.3	2.3	2.8	2.6	1.6	2.6		
Level in DAF Effluent Well	LIT 1211	FT	4	4	4	4	4	4		
DAF Mixer	SHK 1121A	ON/OFF	ON	ON	ON	ON	ON	ON		
DAF Mixer Speed	SHK 1121A	0 - 100%	50	50	51	52	53	54		
DAF Auger	HS 1121 B	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF		
DAF Skimmer	SHK 1121C	ON/OFF	ON	ON	ON	ON	ON	ON		
DAF Skimmer Speed	SHK 1121C	0 - 100%	50	50	51	52	53	54		
DAF Recirculation Pump	HS 1135	ON/OFF	ON	ON	ON	ON	ON	ON		
DAF Recirc. Pump Discharge Pressure		PSIG	96	96	96	96	98	96		
DAF Recirculation Flowrate	FIT 1137	GPM	75.5	72.4	75.7	75.7	75.9	75.6		
Plant Air Flow to Air Saturation Tank	FI 1133	SCFM	2	2	2	2	2	2		
Air Saturation Tank Pressure	PI 1138	PSIG	63	64	64	64	64	65		
DAF Effluent Turbidity	AIT 1245	NTU	12.9	14.3	16.9	17.8	10.8	15.2		

]	AM	AM	AM	Mid-day	PM	PM	1	
Operation Date:	3/29/2009		Operators Initials:	9	400	622	1147	1608	2000		
Description	n	Target Flow	A	M OBSERV	ATION	r	1	0	Mid-Day	PM	Comments
Filter Feed Pump 1		50P1241	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF		
Seal Water flow		Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A		
Filter Feed Pump 1 Speed		50AFD1241	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A		
Filter Feed Pump 1 Dischar	rge Pressure	PI 1292	PSIG	N/A	N/A	N/A	N/A	N/A	N/A		
Filter Feed Pump 2		50P1242	ON/OFF	ON	ON	ON	ON	ON	ON		
Seal Water flow		Flow Meter	GPM	0.25	0.25	0.25	0.25	0.25	0.25		
Filter Feed Pump 2 Speed		50AFD1242	0 - 100%	72	72.5	73.8	72.4	72.7	72.8		
Filter Feed Pump 2 Dischar	rge Pressure	PI1291	PSIG	25	26	26	25	25	26		
Froth Pump 1		50P1251	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF		
Froth Pump 1 Stroke Spee	d	50P1251	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A		
Froth Pump 1 Discharge Pi	ressure	PI 1251	PSIG	N/A	N/A	N/A	N/A	N/A	N/A		
Froth Pump 2		50P1252	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF		
Froth Pump 2 Stroke Speed	d	50P1252	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A		
Froth Pump 2 Discharge Pi	ressure	PI 1252	PSIG	N/A	N/A	N/A	N/A	N/A	N/A		
Froth Tank Level		LIT 1381	FT	3	2.9	2.9	2.9	3	3.1		
Decant Pump 1		50P1251	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF		
Seal Water flow		Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A		
Decant Pump 1 Speed		50P1251	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A		
Decant Pump 1 Discharge	Pressure	PI 1391	PSIG	N/A	N/A	N/A	N/A	N/A	N/A		
Decant Pump 2		50P1252	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF		
Seal Water flow		Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A		
Decant Pump 2 Speed		50P1252	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A		
Decant Pump 2 Discharge	Pressure	PI 1392	PSIG	N/A	N/A	N/A	N/A	N/A	N/A		
Hydromation Filter Dischar	ge Pressure	PI 1282	PSIG	16	16	16	16	16	17		
Hydromation Filter Differen	tial Pressure	DPI 1231	PSIG	2.3	2.6	2.8	2	2.1	2.6		
Air Pressure at Hydromatio	n Filter		PSIG	86	86	85	85	84	85		
GAC System Inlet Pressure	Э	PI 1310	PSIG	20	21	21	20	17	22		
GAC 1		50M1301	LEAD/MID/LAG/OFFLINE	LEAD	LEAD	LEAD	LEAD	LEAD	LEAD		
GAC 1 Discharge Pressure)	PI 1311	PSIG	14	14	14	14	14	14		
GAC 2		50M1302	LEAD/MID/LAG/OFFLINE	MID	MID	MID	MID	MID	MID		
GAC 2 Discharge Pressure	;	PI 1312	PSIG	13	13	13	13	13	13		
GAC 3		50M1303	LEAD/MID/LAG/OFFLINE	LAG	LAG	LAG	LAG	LAG	LAG		
GAC 3 Discharge Pressure)	PI 1313	PSIG	11	11	11	11	11	11		
GAC 4		50M1304	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF	OFF	OFF	OFF		
GAC 4 Discharge Pressure)	PI 1314	PSIG	0	0	0	0	0	0		

			AM	AM	AM	Mid-day	PM	PM]	
Operation Date: 3/29/200	9	Operators Initials:	9	400	622	1147	1608	2000		
						-				
Description	Target Flow	A	MOBSERV	ATION	-			Mid-Day	PM	Comments
GAC 5	50M1305	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF	OFF	OFF	OFF		
GAC 5 Discharge Pressure	PI 1315	PSIG	0	0	0	0	0	0		
Flowrate to Effluent Tank	FIT 1321	GPM	80	79.8	80.7	80	79.5	79.9		
Level in Effluent Tank	LIT 1331	FT	20.1	20.1	20.1	20	20	20		
Backwash Pump 1	50P1351	AUTO/ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF		
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A		
Backwash Pump 1 Discharge Pressure	PI 1351	PSIG	N/A	N/A	N/A	N/A	N/A	N/A		
Backwash Pump 2	50P1352	AUTO/ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF		
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A		
Backwash Pump 2 Discharge Pressure	PI 1352	PSIG	N/A	N/A	N/A	N/A	N/A	N/A		
Backwash Flowrate	FIT 1371	GPM	N/A	N/A	N/A	N/A	N/A	N/A		
Product Tank Level		VISUAL OBSERVATION	N/A	N/A	N/A	N/A	N/A	N/A		
Product Tank Stored Volume		GAL	N/A	N/A	N/A	N/A	N/A	N/A		
Digester Tank Level	LIT 1421	FT	0.7	0.7	0.7	0.6	5.4	6.2	filling tank	for blower test
Dirty Backwash Tank Level	LIT 1441	FT	4.1	2.7	2.8	8.5	3.7	4.9		
Backwash Recycle Pump	50P1461	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF		
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A		
Backwash Recycle Pump Pressure	PI 1461	PSIG	N/A	N/A	N/A	N/A	N/A	N/A		
Containment Area Sump		VISUAL OBSERVATION			OK	OK	OK	OK		
Containment Area Sump Pump 1	40P1501	AUTO/ON/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO		
Containment Area Sump Pump 2	40P1502	AUTO/ON/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO		
Containment Area Sump Pump Pressure	PI 1504	PSIG			9.25	10	10			
Stormwater Tank Level	LIT 1521	FT	6.4	6.4	6.4	6.4	6.3	6.3		
Stormwater/Recycle Pump	50P1544	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF		
Seal Water flow	Flow Meter	GPM	OFF	OFF	OFF	OFF	OFF	OFF		
Stormwater/Recycle Pump Pressure	PI 1544	PSIG								
Plant Water Storage Tank Level	LSHL 1570	FT	2.6	6.9	5.6	2.6	2.7	7.9		
Plant Water Pump 1	50P1581	ON/OFF	ON	ON	ON	ON	ON	ON		
Plant Water Pump 2	50P1582		OFF	OFF	OFF	OFF	OFF	OFF		
Plant Water Pump Discharge Pressure	PI 1591			64.2	63.9	63.5	47.5	64.7		
Plant Water Flow to Polymer System	FSL 1620	OKAY/LOW	OK	OK	OK	OK	OK	OK		
Polymer Panel		AUTO/MANUAL/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO		
Polymer Storage Tank Level		VISUAL OBSERVATION			60%	75%	75%			
Polymer Concentration in Storage Tank		mg/L	0.16	0.16	0.16	0.16	0.16	0.16		

	_		AM	AM	AM	Mid-day	PM	PM		
Operation Date: 3/29/200)9	Operators Initials:	9	400	622	1147	1608	2000		
Description	Target Flow	A	MOBSERV	ATION				Mid-Day	PM	Comments
Polymer Feed Pump Discharge Pressure	PI 1641	PSIG	1	1	0.5	0.5	0.5	1		
Polymer Pump Stroke % (manual control only)		0 - 100%	20	20	30	30	30	20		
Polymer Dosage Rate (automatic control only)		PPM	1.9	1.9	1.9	1.9	1.9	1.9		
Rotary Blower		ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF		
Rotary Blower Speed		0-100%	N/A	N/A	N/A	N/A	N/A	N/A		
Rotary Air Blower Discharge Pressure	PIT 1555	PSIG	0.2	0.2						
Plant Air Pressure	PI 1466	PSIG	118.5	112.1	119.6	118.2	112.4	113.7		
Instrument Air Pressure	PI 1650	PSIG	118.5	112	119.4	118.1	112.5	113.4		
Air Compressor System 1	50M1651	AUTO/MANUAL/OFF	OFF	OFF	OFF	OFF	OFF	OFF		
Total Hours		HRS			19757	19757	19757			
Compressor Pressure		PSIG			0	0	0			
Compressor Temperature		Deg. F			79	80	80			
Air Compressor System 2	50M1652	AUTO/MANUAL/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO		
Total Hours		HRS	17885	17886	17886	17888	17889	17889.5		
Compressor Pressure		PSIG	124	124	118	120	125	130		
Compressor Temperature		Deg. F	168	164	148	150	172	180		

			AM	AM	Mid-day	PM	PM		
Operation Date: 3/30/20	09	Operators Initials:	400		1205	1620	2000		
Description	Target Flow	AM OB	SERVATION	1			Mid-Day	РМ	Comments
			Flow						
Extraction Well PW-1	(GPM)	Total Q 9573	(GPM) 6.76		Observ		Observ	Observ	
Extraction Well PW-2	8		9.39						
Extraction Well PW-4	8		9.39 7.59						
Extraction Well PW-5	 		10.47						
Extraction Well PW-6	8		7.78						
Extraction Well PW-8	0	10448	7.21						
Extraction Well PW-9	4		4.02						
Extraction Well EW-2		8941	6.4						
Extraction Well EW-6		4470	3.2						
					Mid Dav	DM	DM		Commonto
Description Flowrate From Extraction Wells	Instrument ID FIT 1009	Reading type GPM	ам 57.8	ам 58.4	Mid-Day 59.2	РМ 58.7	РМ 57.3		Comments
Level in Equalization Tank	LIT 1013	FT	13.8	12.4	16.5	14	20.5		
DAF Feed Pump 1	50P1101	ON/OFF	OFF	OFF	OFF	OFF	OFF		
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A		
DAF Feed Pump 1 Speed	50AFD1101	0 - 100%	N/A	N/A	N/A	N/A	N/A		
DAF Feed Pump 1 Discharge Pressure	PI 1111	PSIG	N/A	N/A	N/A	N/A	N/A		
DAF Feed Pump 2	50P1102		ON	ON	ON	ON	ON		
Seal Water flow	Flow Meter		0.25	0.25	0.25	0.25	0.25		
DAF Feed Pump 2 Speed	50AFD1102		99.3	100	100.1	100.1	99.1		
DAF Feed Pump 2 Discharge Pressure	PI 1112	PSIG	5	5.5	6	6	6		
Flowrate to DAF	FIT 1110	GPM	79.9	79.4	80	79.8	80.3		
Level in DAF Froth Chamber	LIT 1131	FT	2	2.6	1.9	2.7	3.4		
Level in DAF Effluent Well	LIT 1211	FT	4	4	4	4	4		
DAF Mixer	SHK 1121A	ON/OFF	ON	ON	ON	ON	ON		
DAF Mixer Speed	SHK 1121A		50	50	50	50	50		
DAF Auger	HS 1121 B	ON/OFF	OFF	OFF	OFF	OFF	OFF		
DAF Skimmer	SHK 1121C	ON/OFF	ON	ON	ON	ON	ON		
DAF Skimmer Speed	SHK 1121C	0 - 100%	50	50	50	50	50		
DAF Recirculation Pump	HS 1135	ON/OFF	ON	ON	ON	ON	ON		
DAF Recirc. Pump Discharge Pressure		PSIG	96	96	96	96	95		
DAF Recirculation Flowrate	FIT 1137	GPM	75.6	75.6	76	75.6	76.1		
Plant Air Flow to Air Saturation Tank	FI 1133		2	2	2	2	2		
Air Saturation Tank Pressure	PI 1138	PSIG	64	64	64	64	64		

		Ĩ	AM	AM	Mid-day	PM	PM]	
Operation Date: 3/30/200	9 O	perators Initials:	400		1205	1620	2000		
Description	Target Flow		SERVATION		r		Mid-Day	РМ	Comments
DAF Effluent Turbidity	AIT 1245	NTU	20.8	17.3	9.6	10.3	13.8		
Filter Feed Pump 1	50P1241	ON/OFF	OFF	OFF	OFF	OFF	OFF		
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A		
Filter Feed Pump 1 Speed	50AFD1241	0 - 100%	N/A	N/A	N/A	N/A	N/A		
Filter Feed Pump 1 Discharge Pressure	PI 1292	PSIG	N/A	N/A	N/A	N/A	N/A		
Filter Feed Pump 2	50P1242	ON/OFF	ON	ON	ON	ON	ON		
Seal Water flow	Flow Meter	GPM		0.25	0.25	0.25	0.25		
Filter Feed Pump 2 Speed	50AFD1242	0 - 100%	72	73.6	73.9	74.3	73.6		
Filter Feed Pump 2 Discharge Pressure	PI1291	PSIG	25	26	26	27			
Froth Pump 1	50P1251	ON/OFF	OFF	OFF	OFF	OFF	OFF		
Froth Pump 1 Stroke Speed	50P1251	0 - 100%	N/A	N/A	N/A	N/A	N/A		
Froth Pump 1 Discharge Pressure	PI 1251	PSIG	N/A	N/A	N/A	N/A	N/A		
Froth Pump 2	50P1252	ON/OFF	OFF	OFF	OFF	OFF	OFF		
Froth Pump 2 Stroke Speed	50P1252	0 - 100%	N/A	N/A	N/A	N/A	N/A		
Froth Pump 2 Discharge Pressure	PI 1252	PSIG	N/A	N/A	N/A	N/A	N/A		
Froth Tank Level	LIT 1381	FT	3	3	3.6	3	3		
Decant Pump 1	50P1251	ON/OFF	OFF	OFF	OFF	OFF	OFF		
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A		
Decant Pump 1 Speed	50P1251	0 - 100%	N/A	N/A	N/A	N/A	N/A		
Decant Pump 1 Discharge Pressure	PI 1391	PSIG	N/A	N/A	N/A	N/A	N/A		
Decant Pump 2	50P1252	ON/OFF	OFF	OFF	OFF	OFF	OFF		
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A		
Decant Pump 2 Speed	50P1252	0 - 100%	N/A	N/A	N/A	N/A	N/A		
Decant Pump 2 Discharge Pressure	PI 1392	PSIG	N/A	N/A	N/A	N/A	N/A		
Hydromation Filter Discharge Pressure	PI 1282	PSIG	17	17	18	18	18		
Hydromation Filter Differential Pressure	DPI 1231	PSIG	2	2	2.5	2.9	2		
Air Pressure at Hydromation Filter		PSIG	85	85	85	86	85		
GAC System Inlet Pressure	PI 1310	PSIG	17	21	22	21	22		
GAC 1	50M1301	LEAD/MID/LAG/OFFLINE	LEAD	LEAD	LEAD	LEAD	LEAD		
GAC 1 Discharge Pressure	PI 1311	PSIG	14	14	14	14	14		
GAC 2	50M1302	LEAD/MID/LAG/OFFLINE	MID	MID	MID	MID	MID		
GAC 2 Discharge Pressure	PI 1312	PSIG	13	13	12	13	13		
GAC 3	50M1303	LEAD/MID/LAG/OFFLINE	LAG	LAG	LAG	LAG	LAG		
GAC 3 Discharge Pressure	PI 1313	PSIG	11	11	11	11	11		

			AM	AM	Mid-day	РМ	PM]	
Operation Date: 3/30/200	9 (Operators Initials:	400		1205	1620	2000		
Description	Target Flow		SERVATION				Mid-Day	РМ	Comments
GAC 4	50M1304	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF	OFF	OFF		
GAC 4 Discharge Pressure	PI 1314	PSIG	0	0	0	0	0		
GAC 5	50M1305	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF	OFF	OFF		
GAC 5 Discharge Pressure	PI 1315	PSIG	0	0	0	0	0		
Flowrate to Effluent Tank	FIT 1321	GPM	80.2	79.2	85.7	80	80.3		
Level in Effluent Tank	LIT 1331	FT	19.8	20	20	20	20		
Backwash Pump 1	50P1351	AUTO/ON/OFF	OFF	OFF	OFF	OFF	OFF		
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A		
Backwash Pump 1 Discharge Pressure	PI 1351	PSIG	N/A	N/A	N/A	N/A	N/A		
Backwash Pump 2	50P1352	AUTO/ON/OFF	AUTO	AUTO	AUTO	AUTO	AUTO		
Seal Water flow	Flow Meter	GPM	N/A	0.25	0.25	0.25	0.25		
Backwash Pump 2 Discharge Pressure	PI 1352	PSIG	N/A	8.25	8	8	8.5		
Backwash Flowrate	FIT 1371	GPM	N/A	N/A	N/A	N/A	N/A		
Product Tank Level		VISUAL OBSERVATION	N/A	N/A	N/A	N/A	N/A		
Product Tank Stored Volume		GAL	N/A	N/A	N/A	N/A	N/A		
Digester Tank Level	LIT 1421	FT	6.3	6.3	6.3	6.3	6.3		
Dirty Backwash Tank Level	LIT 1441	FT	5.4	4	4.3	9.6	5.5		
Backwash Recycle Pump	50P1461	ON/OFF	OFF	ON	OFF	OFF	OFF		
Seal Water flow	Flow Meter	GPM	N/A	0.25	0.25	0.25	0.25		
Backwash Recycle Pump Pressure	PI 1461	PSIG	N/A	11	0	8			
Containment Area Sump		VISUAL OBSERVATION		OK	OK	OK			
Containment Area Sump Pump 1	40P1501	AUTO/ON/OFF		AUTO	AUTO	AUTO	AUTO		
Containment Area Sump Pump 2	40P1502	AUTO/ON/OFF	AUTO	AUTO	AUTO	AUTO	AUTO		
Containment Area Sump Pump Pressure	PI 1504	PSIG		10	11	10			
Stormwater Tank Level	LIT 1521	FT	6.4	6.4	6.3	6.3	6.3		
Stormwater/Recycle Pump	50P1544	ON/OFF	OFF	OFF	OFF	OFF	OFF		
Seal Water flow	Flow Meter	GPM	OFF	OFF	OFF	OFF	OFF		
Stormwater/Recycle Pump Pressure	PI 1544	PSIG	N/A	N/A	N/A	N/A	N/A		
Plant Water Storage Tank Level	LSHL 1570	FT	4.4	6.4	6.2	6.2	7.4		
Plant Water Pump 1	50P1581	ON/OFF	ON	ON	ON	ON	ON		
Plant Water Pump 2	50P1582	ON/OFF	OFF	OFF	OFF	OFF	OFF		
Plant Water Pump Discharge Pressure	PI 1591	PSIG	63.7	60.3	63.7	65	64.6		
Plant Water Flow to Polymer System	FSL 1620	OKAY/LOW	OK	OK	OK	OK	OK		
Polymer Panel		AUTO/MANUAL/OFF	AUTO	AUTO	AUTO	AUTO	AUTO		

	_		AM	AM	Mid-day	PM	PM		
Operation Date: 3/30/2009		Operators Initials:	400		1205	1620	2000		
Description	Target Flow	AM OB	SERVATION				Mid-Day	PM	Comments
Polymer Storage Tank Level		VISUAL OBSERVATION		60%	75%	75%	50%		
Polymer Concentration in Storage Tank		mg/L	0.16	0.16	0.16	0.16	0.16		
Polymer Feed Pump Discharge Pressure	PI 1641	PSIG	1	1	0.5	1	1		
Polymer Pump Stroke % (manual control only)		0 - 100%	20	30	20	20	20		
Polymer Dosage Rate (automatic control only)		PPM	1.9	1.9	1.9	1.9	1.9		
Rotary Blower		ON/OFF	OFF	OFF	OFF	OFF	OFF		
Rotary Blower Speed		0-100%	N/A	N/A	N/A	N/A	N/A		
Rotary Air Blower Discharge Pressure	PIT 1555	PSIG	N/A	N/A	N/A	N/A	N/A		
Plant Air Pressure	PI 1466	PSIG	120.3	115.8	118.8	119.1	117.4		
Instrument Air Pressure	PI 1650	PSIG	120.2	115.8	119	118.5	117.2		
Air Compressor System 1	50M1651	AUTO/MANUAL/OFF	OFF	OFF	OFF	OFF	OFF		
Total Hours		HRS		19757	19757	19757			
Compressor Pressure		PSIG		0	0	0			
Compressor Temperature		Deg. F		80	80	80			
Air Compressor System 2	50M1652	AUTO/MANUAL/OFF	AUTO	AUTO	AUTO	AUTO	AUTO		
Total Hours		HRS	17892	17892	17894	17895	17895.4		
Compressor Pressure		PSIG	124	118	120	120	117		
Compressor Temperature		Deg. F	164	138	142	151	142		

1

			AM	AM	AM	Mid-day	PM	PM		
Operation Date: 3/31-4/1 2009	0	0	400	630)		2000			
Description	Target Flow	A	M OBSERV	ATION						Comments
	() (Flow							
Extraction Well PW-1	(GPM) 8	Total Q 9743	(GPM) 6.65		Observ OK			Observ	Observ	
Extraction Well PW-2	15	13574	9.29		OK					
Extraction Well PW-4	8	10885	<u>9.29</u> 7.48		OK					
Extraction Well PW-5	10	15048	10.41		OK					
Extraction Well PW-6	8	11103	7.46		OK					
Extraction Well PW-8	0	10500	7.46		OK					
Extraction Well PW-9	4	5819	4.02		OK					
Extraction Well EW-2	4	8109	5.6		OK					0724- 7 gpm
Extraction Well EW-6		3475	2.4		OK					0726- 3 gpm
		3475	2.4		UK					0720- 3 ypm
Description	Instrument ID	Reading type	АМ	АМ	AM	Mid-Day	РМ	PM		Comments
Flowrate From Extraction Wells	FIT 1009	GPM	57.5	56.9	56.3	60.3	59.6	56.9		
Level in Equalization Tank	LIT 1011	FT	17.8	18.9	18.9	16.3	17.4	16.8		
DAF Feed Pump 1	50P1101	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF		
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A		
DAF Feed Pump 1 Speed	50AFD1101	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A		
DAF Feed Pump 1 Discharge Pressure	PI 1111	PSIG	N/A	N/A	N/A	N/A	N/A	N/A		
DAF Feed Pump 2	50P1102	ON/OFF	ON	ON	ON	ON	ON	ON		
Seal Water flow	Flow Meter	GPM	0.25	0.25	0.25	0.25	0.25	0.25		
DAF Feed Pump 2 Speed	50AFD1102	0 - 100%	99.3	99.3	100	100	100	99.3		
DAF Feed Pump 2 Discharge Pressure	PI 1112	PSIG	6	6	6	6	6	5		
Flowrate to DAF	FIT 1110	GPM	80.4	80.4	80.4	75.6	80.1	80.3		
Level in DAF Froth Chamber	LIT 1131	FT	1.7	2.7	2.1	2.1	3.3	3		
Level in DAF Effluent Well	LIT 1211	FT	4	4	4	4	4	4		
DAF Mixer	SHK 1121A	ON/OFF	ON	ON	ON	ON	ON	ON		
DAF Mixer Speed	SHK 1121A	0 - 100%	50	50	50	50	50	50		
DAF Auger	HS 1121 B	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF		
DAF Skimmer	SHK 1121C	ON/OFF	ON	ON	ON	ON	ON	ON		
DAF Skimmer Speed	SHK 1121C	0 - 100%	50	50	50	50	50	50		
DAF Recirculation Pump	HS 1135	ON/OFF	ON	ON	ON	ON	ON	ON		
DAF Recirc. Pump Discharge Pressure		PSIG	96	95	96	96	96	95		
DAF Recirculation Flowrate	FIT 1137	GPM	76	75.9	75.9	75.9	75.7	75.7		
Plant Air Flow to Air Saturation Tank	FI 1133	SCFM	2	2	2	2	2	2		
Air Saturation Tank Pressure	PI 1138	PSIG	64	64	63	64	64	64		
DAF Effluent Turbidity	AIT 1245	NTU	11.8	12.3	14.7	19.1	22.8	14.9		

			AM	AM	AM	Mid-day	PM	PM	
Operation Date: 3/31-4/1 2009	٦ .	Operators Initials:	AIVI 0		AM 630	wid-day	PIM	2000	
		operators initials.	0	400	000			2000	
Description	Target Flow	А	M OBSERV	ATION					Comments
Filter Feed Pump 1	50P1241	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	
Filter Feed Pump 1 Speed	50AFD1241	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A	
Filter Feed Pump 1 Discharge Pressure	PI 1292	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Filter Feed Pump 2	50P1242	ON/OFF	ON	ON	ON	ON	ON	ON	
Seal Water flow	Flow Meter	GPM	0.25	0.25	0.25	0.25	0.25	0.25	
Filter Feed Pump 2 Speed	50AFD1242	0 - 100%	74.9	75.6	76	73.3	74.8	74.8	
Filter Feed Pump 2 Discharge Pressure	PI1291	PSIG	27	28	20	21	25	25	
Froth Pump 1	50P1251	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Froth Pump 1 Stroke Speed	50P1251	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A	
Froth Pump 1 Discharge Pressure	PI 1251	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Froth Pump 2	50P1252	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Froth Pump 2 Stroke Speed	50P1252	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A	
Froth Pump 2 Discharge Pressure	PI 1252	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Froth Tank Level	LIT 1381	FT	3	3	2.9	2.9	2	3	
Decant Pump 1	50P1251	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	
Decant Pump 1 Speed	50P1251	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A	
Decant Pump 1 Discharge Pressure	PI 1391	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Decant Pump 2	50P1252	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	
Decant Pump 2 Speed	50P1252	0 - 100%	N/A	N/A	N/A	N/A	N/A	N/A	
Decant Pump 2 Discharge Pressure	PI 1392	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Hydromation Filter Discharge Pressure	PI 1282	PSIG	18	18	18	17	18	19	
Hydromation Filter Differential Pressure	DPI 1231	PSIG	2	2.9	4.7	2.1	2	2.6	
Air Pressure at Hydromation Filter		PSIG	85	85	85	84	84	85	
GAC System Inlet Pressure	PI 1310	PSIG	23	24	25	20	20	23	
GAC 1	50M1301	LEAD/MID/LAG/OFFLINE	LEAD	LEAD	LEAD	LEAD	LEAD	LEAD	
GAC 1 Discharge Pressure	PI 1311	PSIG	14	14	14	14	14	14	
GAC 2	50M1302	LEAD/MID/LAG/OFFLINE	MID	MID	MID	MID	MID	MID	
GAC 2 Discharge Pressure	PI 1312	PSIG	13	13	13	13	13	13	
GAC 3	50M1303	LEAD/MID/LAG/OFFLINE	LAG	LAG	LAG	LAG	LAG	LAG	
GAC 3 Discharge Pressure	PI 1313	PSIG	11	11	11	11	11	11	
GAC 4	50M1304	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF	OFF	OFF	OFF	
GAC 4 Discharge Pressure	PI 1314	PSIG	0	0	0	0	0	0	

			AM	AM	AM	Mid-day	PM	PM	1
Operation Date: 3/31-4/1 2009		Operators Initials:	0		630	inia aay		2000	
·		•							1
Description	Target Flow	А	M OBSERV	ATION					Comments
GAC 5	50M1305	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF	OFF	OFF	OFF	
GAC 5 Discharge Pressure	PI 1315	PSIG	0	0	0	0	0	0	
Flowrate to Effluent Tank	FIT 1321	GPM	80	80.2	80.5	81.1	78.6	79.1	
Level in Effluent Tank	LIT 1331	FT	20.1	20.1	20.1	20	20	20.1	
Backwash Pump 1	50P1351	AUTO/ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	
Backwash Pump 1 Discharge Pressure	PI 1351	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Backwash Pump 2	50P1352	AUTO/ON/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	
Backwash Pump 2 Discharge Pressure	PI 1352	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Backwash Flowrate	FIT 1371	GPM	N/A	N/A	N/A	N/A	N/A	N/A	
Product Tank Level		VISUAL OBSERVATION	N/A	N/A	N/A	N/A	N/A	N/A	
Product Tank Stored Volume		GAL	N/A	N/A	N/A	N/A	N/A	N/A	
Digester Tank Level	LIT 1421	FT	6.3	6.3	6.3	6.3	5.5	5.5	
Dirty Backwash Tank Level	LIT 1441	FT	9.4	8.7	7.1	8.1	4.5	2.7	
Backwash Recycle Pump	50P1461	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A	N/A	N/A	N/A	
Backwash Recycle Pump Pressure	PI 1461	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Containment Area Sump		VISUAL OBSERVATION							
Containment Area Sump Pump 1	40P1501	AUTO/ON/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO	
Containment Area Sump Pump 2	40P1502	AUTO/ON/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO	
Containment Area Sump Pump Pressure	PI 1504	PSIG							
Stormwater Tank Level	LIT 1521	FT	6.3	6.3	6.3	6.4	6.3	6.3	
Stormwater/Recycle Pump	50P1544	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Seal Water flow	Flow Meter	GPM	OFF	OFF	OFF	OFF	OFF	OFF	
Stormwater/Recycle Pump Pressure	PI 1544	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Plant Water Storage Tank Level	LSHL 1570	FT	5.5	3.7	2.8	6.8	4.9	2.8	
Plant Water Pump 1	50P1581	ON/OFF	ON	ON	ON	ON	ON	ON	
Plant Water Pump 2	50P1582	ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Plant Water Pump Discharge Pressure	PI 1591	PSIG	63.9	63.6	63.5	64.2	63.7	63.2	
Plant Water Flow to Polymer System	FSL 1620	OKAY/LOW	OK	OK	OK	OK	OK	OK	
Polymer Panel		AUTO/MANUAL/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO	
Polymer Storage Tank Level		VISUAL OBSERVATION	50%	50%	60%	60%	60%	60%	
Polymer Concentration in Storage Tank		mg/L	0.16	0.16	0.16	0.16	0.16	0.16	

	-		AM	AM	AM	Mid-day	PM	PM	
Operation Date: 3/31-4/1 2009		Operators Initials:	0	400	630			2000	
Description	Target Flow	A		Comments					
Polymer Feed Pump Discharge Pressure	PI 1641	PSIG	1	1	1	1	1	1	
Polymer Pump Stroke % (manual control only)		0 - 100%	20	20	30	30	30	20	
Polymer Dosage Rate (automatic control only)		PPM	1.9	1.9	1.9	1.9	1.9	1.9	
Rotary Blower		ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Rotary Blower Speed		0-100%	N/A	N/A	N/A	N/A	N/A	N/A	
Rotary Air Blower Discharge Pressure	PIT 1555	PSIG	N/A	N/A	N/A	N/A	N/A	N/A	
Plant Air Pressure	PI 1466	PSIG	113.3	112.7	119	117	116.2	112.6	
Instrument Air Pressure	PI 1650	PSIG	113.2	112.7	119	116.9	116	112.7	
Air Compressor System 1	50M1651	AUTO/MANUAL/OFF	OFF	OFF	OFF	OFF	OFF	OFF	
Total Hours		HRS		19766	19766	19766			
Compressor Pressure		PSIG		0	0	0			
Compressor Temperature		Deg. F		80	80	80			
Air Compressor System 2	50M1652	AUTO/MANUAL/OFF	AUTO	AUTO	AUTO	AUTO	AUTO	AUTO	
Total Hours		HRS	17896	17897	17899	17899	17900	17901	
Compressor Pressure		PSIG	115	123	120	125	127	125	
Compressor Temperature		Deg. F	160	175	150	141	124	176	

				AM	АМ	AM		
Operation Date:	4/1/2009		Operators Initials:	0	400			
Desc	ription	Target Flow	AM OB	SERVATION			PM	Comments
		- (GPM)	Total Q	Flow (GPM)			Observ	
Extraction Well PW-1		8		<u>`</u>		OK	Observ	
Extraction Well PW-2		15		9.31		OK		
Extraction Well PW-4		8		7.5		OK		
Extraction Well PW-5		10	14908	10.45		OK		
Extraction Well PW-6		8	11029	7.72		OK		
Extraction Well PW-8			10413	7.19		OK		
Extraction Well PW-9		4	5706	4.02		OK		
Extraction Well EW-2			9126	6.4		OK		0710-8 gpm
Extraction Well EW-6			4563	3.2		OK		0712-4 gpm
Desc	ription	Instrument ID	Reading type	АМ				Comments
Flowrate From Extract	on Wells	FIT 1009		57.9	58.1	57.9		
Level in Equalization T	ank	LIT 1011	FT	14.1	12	12.8		
DAF Feed Pump 1		50P1101	ON/OFF	OFF	OFF	OFF		
Seal Water flow		Flow Meter	GPM	N/A	N/A	N/A		
DAF Feed Pump 1 Spe	eed	50AFD1101	0 - 100%	N/A	N/A	N/A		
DAF Feed Pump 1 Dis	charge Pressure	PI 1111	PSIG	N/A	N/A	N/A		
DAF Feed Pump 2		50P1102	ON/OFF	ON	ON	ON		
Seal Water flow		Flow Meter	GPM	0.25	0.25	0.25		
DAF Feed Pump 2 Spe	eed	50AFD1102	0 - 100%	99.3	70	100		
DAF Feed Pump 2 Dis	charge Pressure	PI 1112	PSIG	5	4	5.5		
Flowrate to DAF		FIT 1110	GPM	80.2	52.1	79.9		
Level in DAF Froth Ch	amber	LIT 1131	FT	3.7	2.2	2.6		
Level in DAF Effluent \	Vell	LIT 1211	FT	4	4	4		
DAF Mixer		SHK 1121A	ON/OFF	ON	ON	ON		
DAF Mixer Speed		SHK 1121A	0 - 100%	50	50	50		
DAF Auger		HS 1121 B	ON/OFF	OFF	OFF	OFF		
DAF Skimmer		SHK 1121C	ON/OFF	ON	ON	ON		
DAF Skimmer Speed		SHK 1121C	0 - 100%	50	50	50		
DAF Recirculation Pur	np	HS 1135	ON/OFF	ON	ON	ON		
DAF Recirc. Pump Dis	charge Pressure		PSIG	95	93	94		
DAF Recirculation Flow		FIT 1137	GPM	75.7	75.8	75.6		

	_		АМ	AM	AM]	
Operation Date: 4/1/200	9	Operators Initials:	0	400			
Description	Target Flow	Target Flow AM OBSI				РМ	Comments
Plant Air Flow to Air Saturation Tank	FI 1133	SCFM	2	2	2		
Air Saturation Tank Pressure	PI 1138	PSIG	64	64	63		
DAF Effluent Turbidity	AIT 1245	NTU	21.8	22.6	19.1		
Filter Feed Pump 1	50P1241	ON/OFF	OFF	OFF	OFF		
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A		
Filter Feed Pump 1 Speed	50AFD1241	0 - 100%	N/A	N/A	N/A		
Filter Feed Pump 1 Discharge Pressure	PI 1292	PSIG	N/A	N/A	N/A		
Filter Feed Pump 2	50P1242	ON/OFF	ON	ON	ON		
Seal Water flow	Flow Meter	GPM	0.25	0.25	0.25		
Filter Feed Pump 2 Speed	50AFD1242	0 - 100%	75	63.4	74.9		
Filter Feed Pump 2 Discharge Pressure	PI1291	PSIG	27	23.5	23		
Froth Pump 1	50P1251	ON/OFF	OFF	OFF	OFF		
Froth Pump 1 Stroke Speed	50P1251	0 - 100%	N/A	N/A	N/A		
Froth Pump 1 Discharge Pressure	PI 1251	PSIG	N/A	N/A	N/A		
Froth Pump 2	50P1252	ON/OFF	OFF	OFF	OFF		
Froth Pump 2 Stroke Speed	50P1252	0 - 100%	N/A	N/A	N/A		
Froth Pump 2 Discharge Pressure	PI 1252	PSIG	N/A	N/A	N/A		
Froth Tank Level	LIT 1381	FT	3	3	3.3		
Decant Pump 1	50P1251	ON/OFF	OFF	OFF	OFF		
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A		
Decant Pump 1 Speed	50P1251	0 - 100%	N/A	N/A	N/A		
Decant Pump 1 Discharge Pressure	PI 1391	PSIG	N/A	N/A	N/A		
Decant Pump 2	50P1252	ON/OFF	OFF	OFF	OFF		
Seal Water flow	Flow Meter	GPM	N/A	N/A	N/A		
Decant Pump 2 Speed	50P1252	0 - 100%	N/A	N/A	N/A		
Decant Pump 2 Discharge Pressure	PI 1392	PSIG	N/A	N/A	N/A		
Hydromation Filter Discharge Pressure	PI 1282	PSIG	19	14	18		
Hydromation Filter Differential Pressure	DPI 1231	PSIG	2.8	1.7	3.4		
Air Pressure at Hydromation Filter		PSIG	85	84	85		
GAC System Inlet Pressure	PI 1310	PSIG	23	16			
GAC 1	50M1301	LEAD/MID/LAG/OFFLINE		LEAD	LEAD		
GAC 1 Discharge Pressure	PI 1311	PSIG	14	11	14		

AM AM AM

F				AM	AM	AM		
Operation Date:	4/1/2009	(Operators Initials:	0	400			
Desc	ription	Target Flow	AM OB	SERVATION	1		РМ	Comments
GAC 2	•	50M1302	LEAD/MID/LAG/OFFLINE	MID	MID	MID		
GAC 2 Discharge Pres	sure	PI 1312	PSIG	13	10	13		
GAC 3		50M1303	LEAD/MID/LAG/OFFLINE	LAG	LAG	LAG		
GAC 3 Discharge Pres	sure	PI 1313	PSIG	11	9.9	11		
GAC 4		50M1304	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF		
GAC 4 Discharge Pres	sure	PI 1314	PSIG	0	0	0		
GAC 5		50M1305	LEAD/MID/LAG/OFFLINE	OFF	OFF	OFF		
GAC 5 Discharge Pres	sure	PI 1315	PSIG	0	0	0		
Flowrate to Effluent Ta	nk	FIT 1321	GPM	80	54.5	80.8		
Level in Effluent Tank		LIT 1331	FT	20.1	20	20.1		
Backwash Pump 1		50P1351	AUTO/ON/OFF	OFF	OFF	OFF		
Seal Water flow		Flow Meter	GPM	N/A	N/A	N/A		
Backwash Pump 1 Dis	charge Pressure	PI 1351	PSIG	N/A	N/A	N/A		
Backwash Pump 2		50P1352	AUTO/ON/OFF	AUTO	AUTO	AUTO		
Seal Water flow		Flow Meter	GPM	N/A	N/A	N/A		
Backwash Pump 2 Dis	charge Pressure	PI 1352	PSIG	N/A	N/A	N/A		
Backwash Flowrate		FIT 1371	GPM	N/A	N/A	N/A		
Product Tank Level			VISUAL OBSERVATION	N/A	N/A	N/A		
Product Tank Stored V	olume		GAL	N/A	N/A	N/A		
Digester Tank Level		LIT 1421	FT	5.5	5.5	5.5		
Dirty Backwash Tank L	evel	LIT 1441	FT	2.7	2.8	2.9		
Backwash Recycle Pur	mp	50P1461	ON/OFF	OFF	OFF	OFF		
Seal Water flow		Flow Meter	GPM	N/A	N/A	N/A		
Backwash Recycle Pur	mp Pressure	PI 1461	PSIG	N/A	N/A	N/A		
Containment Area Sun	np		VISUAL OBSERVATION			OK		
Containment Area Sun	np Pump 1	40P1501	AUTO/ON/OFF	AUTO	AUTO	AUTO		
Containment Area Sun	np Pump 2	40P1502	AUTO/ON/OFF	AUTO	AUTO	AUTO		
Containment Area Sun	np Pump Pressure	PI 1504	PSIG			9.5		
Stormwater Tank Leve		LIT 1521	FT	6.4	6.4	6.4		
Stormwater/Recycle P	ump	50P1544	ON/OFF	OFF	OFF	OFF		
Seal Water flow	·	Flow Meter	GPM	OFF	OFF	OFF		
Stormwater/Recycle P	ump Pressure	PI 1544	PSIG	N/A	N/A	N/A		

	_		AM	AM	AM		
Operation Date: 4/1/2009		Operators Initials:	0	400			
Description	Target Flow	AM OB	SERVATION			PM	Comments
Plant Water Storage Tank Level	LSHL 1570	FT	7.3	5.2	3.7		
Plant Water Pump 1	50P1581	ON/OFF	ON	ON	ON		
Plant Water Pump 2	50P1582	ON/OFF	OFF	OFF	OFF		
Plant Water Pump Discharge Pressure	PI 1591	PSIG	64.5	63.8	63.3		
Plant Water Flow to Polymer System	FSL 1620	OKAY/LOW	OK	OK	OK		
Polymer Panel		AUTO/MANUAL/OFF	AUTO	AUTO	AUTO		
Polymer Storage Tank Level		VISUAL OBSERVATION	60%				
Polymer Concentration in Storage Tank		mg/L	0.16	0.16	0.16		
Polymer Feed Pump Discharge Pressure	PI 1641	PSIG	1	1	0.5		
Polymer Pump Stroke % (manual control only)		0 - 100%	20	20	20		
Polymer Dosage Rate (automatic control only)		PPM	1.9	1.9	1.9		
Rotary Blower		ON/OFF	OFF	OFF	OFF		
Rotary Blower Speed		0-100%	N/A	N/A	N/A		
Rotary Air Blower Discharge Pressure	PIT 1555	PSIG	N/A	N/A	N/A		
Plant Air Pressure	PI 1466	PSIG	115.1	114.7	113.3		
Instrument Air Pressure	PI 1650	PSIG	115.2	114.7	113.1		
Air Compressor System 1	50M1651	AUTO/MANUAL/OFF	OFF	OFF	OFF		
Total Hours		HRS					
Compressor Pressure		PSIG			19757		
Compressor Temperature		Deg. F					
Air Compressor System 2	50M1652	AUTO/MANUAL/OFF	AUTO	AUTO	AUTO		
Total Hours		HRS	17902	17903	17903		
Compressor Pressure		PSIG	120	117	120		
Compressor Temperature		Deg. F	150	134	167		

							
· · · · · · · · · · · · · · · · · · ·			AM	Mid-day	PM		
Operation Date: / /	Оре	erators Initials:					
Description	Target Flow	AM OBSERV	ATION Flow		Mid-Day	PM	Comments
	(GPM)	Total Q	(GPM)	Observ	Observ	Observ	
Extraction Well PW-1	8						
Extraction Well PW-2	15						
Extraction Well PW-4	8						
Extraction Well PW-5	10						
Extraction Well PW-6	8						
Extraction Well PW-8							
Extraction Well PW-9	4						
Extraction Well EW-2							
Extraction Well EW-6							
						•	
	Instrument ID	Reading type	AM	Mid-Day	PM		Comments
Flowrate From Extraction Wells	FIT 1009	GPM					
Level in Equalization Tank	LIT 1011	FT					
DAF Feed Pump 1	50P1101	ON/OFF					
Seal Water flow	Flow Meter	GPM					
DAF Feed Pump 1 Speed	50AFD1101	0 - 100%					
DAF Feed Pump 1 Discharge Pressure	PI 1111	PSIG					
DAF Feed Pump 2	50P1102	ON/OFF					
Seal Water flow	Flow Meter	GPM					
DAF Feed Pump 2 Speed	50AFD1102	0 - 100%					
DAF Feed Pump 2 Discharge Pressure	PI 1112	PSIG					
Flowrate to DAF	FIT 1110	GPM					
Level in DAF Froth Chamber	LIT 1131	FT					
Level in DAF Effluent Well	LIT 1211	FT					
DAF Mixer	SHK 1121A	ON/OFF					
DAF Mixer Speed	SHK 1121A	0 - 100%					
DAF Auger	HS 1121 B	ON/OFF					
DAF Skimmer	SHK 1121C	ON/OFF					
DAF Skimmer Speed	SHK 1121C	0 - 100%					
DAF Recirculation Pump	HS 1135	ON/OFF					
DAF Recirc. Pump Discharge Pressure		PSIG					
DAF Recirculation Flowrate	FIT 1137	GPM					

	_		AM	Mid-day	PM	l	
Operation Date: / /] c	Operators Initials:					
Description	Target Flow	AM OBSERV	ATION		Mid-Day	РМ	Comments
Plant Air Flow to Air Saturation Tank	FI 1133	SCFM					
Air Saturation Tank Pressure	PI 1138	PSIG					
DAF Effluent Turbidity	AIT 1245	NTU					
Filter Feed Pump 1	50P1241	ON/OFF					
Seal Water flow	Flow Meter	GPM					
Filter Feed Pump 1 Speed	50AFD1241	0 - 100%					
Filter Feed Pump 1 Discharge Pressure	PI 1292	PSIG					
Filter Feed Pump 2	50P1242	ON/OFF					
Seal Water flow	Flow Meter	GPM					
Filter Feed Pump 2 Speed	50AFD1242	0 - 100%					
Filter Feed Pump 2 Discharge Pressure	PI1291	PSIG					
Froth Pump 1	50P1251	ON/OFF					
Froth Pump 1 Stroke Speed	50P1251	0 - 100%					
Froth Pump 1 Discharge Pressure	PI 1251	PSIG					
Froth Pump 2	50P1252	ON/OFF					
Froth Pump 2 Stroke Speed	50P1252	0 - 100%					
Froth Pump 2 Discharge Pressure	PI 1252	PSIG					
Froth Tank Level	LIT 1381	FT					
Decant Pump 1	50P1251	ON/OFF					
Seal Water flow	Flow Meter	GPM					
Decant Pump 1 Speed	50P1251	0 - 100%					
Decant Pump 1 Discharge Pressure	PI 1391	PSIG					
Decant Pump 2	50P1252	ON/OFF					
Seal Water flow	Flow Meter	GPM					
Decant Pump 2 Speed	50P1252	0 - 100%					
Decant Pump 2 Discharge Pressure	PI 1392	PSIG					
Hydromation Filter Discharge Pressure	PI 1282	PSIG					
Hydromation Filter Differential Pressure	DPI 1231	PSIG					
Air Pressure at Hydromation Filter		PSIG					
GAC System Inlet Pressure	PI 1310	PSIG					
GAC 1	50M1301	LEAD/MID/LAG/OFFLINE					
GAC 1 Discharge Pressure	PI 1311	PSIG					

	_]	АМ	Mid-day	РМ	Ī	
Operation Date: / /] o	perators Initials:					
Description	Target Flow	AM OBSERV			Mid-Day	PM	Comments
GAC 2	50M1302	LEAD/MID/LAG/OFFLINE					
GAC 2 Discharge Pressure	PI 1312	PSIG					
GAC 3	50M1303	LEAD/MID/LAG/OFFLINE					
GAC 3 Discharge Pressure	PI 1313	PSIG					
GAC 4	50M1304	LEAD/MID/LAG/OFFLINE					
GAC 4 Discharge Pressure	PI 1314	PSIG					
GAC 5	50M1305	LEAD/MID/LAG/OFFLINE					
GAC 5 Discharge Pressure	PI 1315	PSIG					
Flowrate to Effluent Tank	FIT 1321	GPM					
Level in Effluent Tank	LIT 1331	FT					
Backwash Pump 1	50P1351	AUTO/ON/OFF					
Seal Water flow	Flow Meter	GPM					
Backwash Pump 1 Discharge Pressure	PI 1351	PSIG					
Backwash Pump 2	50P1352	AUTO/ON/OFF					
Seal Water flow	Flow Meter	GPM					
Backwash Pump 2 Discharge Pressure	PI 1352	PSIG					
Backwash Flowrate	FIT 1371	GPM					
Product Tank Level		VISUAL OBSERVATION					
Product Tank Stored Volume		GAL					
Digester Tank Level	LIT 1421	FT					
Dirty Backwash Tank Level	LIT 1441	FT					
Backwash Recycle Pump	50P1461	ON/OFF					
Seal Water flow	Flow Meter	GPM					
Backwash Recycle Pump Pressure	PI 1461	PSIG					
Containment Area Sump		VISUAL OBSERVATION					
Containment Area Sump Pump 1	40P1501	AUTO/ON/OFF					
Containment Area Sump Pump 2	40P1502	AUTO/ON/OFF					
Containment Area Sump Pump Pressure	PI 1504	PSIG					
Stormwater Tank Level	LIT 1521	FT					
Stormwater/Recycle Pump	50P1544	ON/OFF					
Seal Water flow	Flow Meter	GPM					
Stormwater/Recycle Pump Pressure	PI 1544	PSIG					

]	АМ	Mid-day	PM		
Operation Date: / /	o	perators Initials:					
Description	Target Flow	AM OBSERV			Mid-Day	PM	Comments
Plant Water Storage Tank Level	LSHL 1570	FT					
Plant Water Pump 1	50P1581	ON/OFF					
Plant Water Pump 2	50P1582	ON/OFF					
Plant Water Pump Discharge Pressure	PI 1591	PSIG					
Plant Water Flow to Polymer System	FSL 1620	OKAY/LOW					
Polymer Panel		AUTO/MANUAL/OFF					
Polymer Storage Tank Level		VISUAL OBSERVATION					
Polymer Concentration in Storage Tank		mg/L					
Polymer Feed Pump Discharge Pressure	PI 1641	PSIG					
Polymer Pump Stroke % (manual control only)		0 - 100%					
Polymer Dosage Rate (automatic control only)		PPM					
Rotary Blower		ON/OFF					
Rotary Blower Speed		0-100%					
Rotary Air Blower Discharge Pressure	PIT 1555	PSIG					
Plant Air Pressure	PI 1466	PSIG					
Instrument Air Pressure	PI 1650	PSIG					
Air Compressor System 1	50M1651	AUTO/MANUAL/OFF					
Total Hours		HRS					
Compressor Pressure		PSIG					
Compressor Temperature		Deg. F					
Air Compressor System 2	50M1652	AUTO/MANUAL/OFF					
Total Hours		HRS					
Compressor Pressure		PSIG					
Compressor Temperature		Deg. F					

TIN .3-20-09 09 1503-Well. out to new Plant 1507-Pin on @ 6.80 gpm 10 1508 PI In NIN 15 19 a DIM -(D) SM 0 ρ 15 -2 MA. 0 1520 -1,1 80apm. 1522 5. KAM 1525anipe TA ln. pM. 64 Sont 3/22/09 0700 QUICK CHOCK OF PLANT, EQ TANK Level John 20,1 FT 6

14.8', 27.1 apm from Well Field. 2,4,5 = 6 sumps. 3-21-09 0 <u>2,4,5</u> <u>16,3'</u> <u>19,1'</u> <u>19,8'</u> Pumipad æ 1 a les. 0 a 8 24 U 131 @ EQtank 1375-8 ter se den se fan en de fan en en de ser en de feren en de feren en de feren en de ser en de ser en de ser en

STAN, VINCE, KEITH, SUZANNE MOUDAY 3-23-C 0905-AIR COMPRESSOR # 2 ON LINE . 0906 - # 1 WATER PUMP ON LINE. 0924 - HVAC System ON FOR EQUIPMENT ROOM. 0924 - BLEW DOWN CONDENSATION FROM# 2 COMPRESSOR & PARTILULATE FILTE 1023 - Westech in plant testing DAF, tested Torque Imiter, Started recycle pump and set pump to 73.9 gpm @ 100 psi with saturation touch @ DO DST 1108 - Mixed Polymer - polymer , 16% in tank Feed rate . 5 ppm 1158 - PW- 40m @ 2 16 cpm. 1159- PW-600 @ 4.304ph 12.04- PW. 8 ON @ 4.9000m. 1206-PW-5000 5.619pm. 1208-PWZON B 6.98 90M 6.98 gom 1212- PLO-1 on @ 3.57 gp in 3.06 gp m 1214. PW-9 on Q. 1248- EW-2 on @ 75pm-5.69pm. 1249- EW-600 @ 36pm-2.4 2pm. 1315 - Turned on Frith pump #1 1.2 ft in DAF frith tonk 1334 - Turned off Frith pump #1 1.1 ft in Dat tonk alorm at 1,0 ft 1430 - Encreased Polymer Dosose to 1 ppm 1439 - Robert (Holmes) installing Pressure guage and closing STW-13 and EQ tank to run flow and pressure test on Decant pumps Robert running Docut Pumps performing flow + Pressure chocks 1500 1610 - Went through Valung in preparation to start Hydromation filter 1625 - Started Hydromation filter put filter and GAG's on line 1642 - Started DAF Influent and Eppluent Composite Samplers 1766 - PW. 4 off to clean flow moter. 1735 - PW-4 on cleaner flow moter - 6.23 apm 1750 - Turn DAF Feed pump and Filter Geed pump off to Adjust 1750 - Turn DAF Feed pump and Filter Geed pump off to Adjust and grease pecking on Agitator of Hydromation filter 1800 - Turned DAF leed pump back on and filter feed pump Back on Hudromation filler Back on line. 1902 - Did manual Berkwash of Hydromation Elter - Set Backwash pup #1 to 70 gpm Ad USTED FROM YUND STROKE SPOED FROM 3.0 TO 15 20.92 Shift Change ECC 3000 Adjusted Froth pump stroke speed from 1.5 to 2.75 Performed under dose & over dose of polymer jar test findings favorable 2110 á 130

2145 noted small amount of oil under drain plug of decant pump 1 tightened to fix 2155 Small leak in turbidity bottom drain line off center tube. 5210 turned heater OFF in electric room louvers continuously go DN GOFF 7530 concarco Polymen TEST on DATE EFFLUENT ! 1) DATE EFFL ADDED ZPPM 1022 " STIRRED & SATU NO FLOC 2) 500m/ a= DAF INFLUENT + SOOM OF DAF EFFLUEN ASO SAN NO FLOC. PULYMEN DOSMAE LOVES GOOD FOR OIL/ISS REMOURE ; NO RESIDIAL RUYMON WITH EFFLUCY

Keith, UMCE, STAN Juesday 3-24-2009 hange - Safety Brie 0600 - Completed 0650- AM Kound Seal Water Now To DAF Fred pumpe -1740 -KALL RAUMERS Ation 0747 - Rampel up Froth Fumo #1 to 2.750 3- Started Plant Effluent Composite Sampler. 0215- AM Rounds could The Ok 0839. Ramped up PW-4 to 7.6/ apm from 6.400pm. 5.099 pm from 3.60 cpm. - 8 ta 7.08 apm from 5.379 pmp. 0843- Kampell, 11h 0848- All Ramped up PW-8 To 5851 - Rampelup PW-5 to 10.37 gpm from 5.69 gpm. 0853-Rampel up PW-2 to 9.06 apm from 7.06 3 PW-1 to 6.74 " PM Arom 3.94 " pm. 0857-Rampel u florer Drimo, 12011med 0907-PW) los 3.85 gpm. 0910 - Added water to directed tank to chear alar Level 17 A moded OK Increased frath pump strake 40 Level rose to 1.9 A. DAY ROUNDS, ALL CONDITIONS NORMAL, 1208 - ComPC FIFI MID Pulled composite samples from DAF influent & Effluent - will short Sauders @ 1645 every day for sampling DAF 1304 - Lowered Set point on EQtank from 20.0 to 19.0 FT 1324- Started Sumping DAF Slugla 1420 - Did Calibration tof an Palymer pump @ 100% Flow rate 1422 - Did Calibration test on Polymer Pump @ 80% flow 1430 - Switched DAF values Back to pupping froth twined off DAF Ausers 1435 - Went to 30% pup flow on DAF Influent pupp to Do polymer calibration to 1437 - West to 50% pump flow on DAF In August pumps for polymer Celibration 1442 - DAF Influent pump Back to Auto running @ 100% 1514 - DIRTY BACK WASH PUMP ON LINE TO TRANSFER WATER TO EQ TANK! 1550 - DIRTY BACKWASH PUMP OFF LINE, 1610 - Took Afternoon Readings 1640 - Shorted DAF Influent & Effluend Composite Samplers 1648 - Rampel up Frith Pump to 3,5% - Floot Timber @ 2.3'. 1800 Shift Change Suzanne & John priefed on activities 1911 TROUT BER # 14 PANOI LP-1 (EXTORIAL LIGHTS) TO CHANGO PHOTOCE! 1943 CLOAR THOWF BKR#14 VANe/LP-1, Photocell Rophacod - Lights - DK 2003 HDBF Major rault High pressure to GAC 70 psi 65 psi at HDB RELIEVE PICSSURE OFF HYDROMATION (JINIT THROUGH VENT VALUE. 2019 PLANT PARTIALLY OFFLINE FOR HALT TROUGLESITOOFING 2015 UPON RESTART - MANUAL VENTING OF HYDROMATEN UNIT UNTIL CORRETTOD. 2055 restarted HDBF, filterfeed, daffeed 2112 open relief value vent on HDBF vented 5 minutes closed value. 20214 WENT HBBF FOR 5 MIN 2322 opened relief value vent for 5 minutes

Wednesday 3-25-2009 VENT HDBF FOR SMINT. 0035 0115 Dirty Backwash pump on line to transfer water to EQ TANK DBT 5.5FT / EQ TANK 19.0 FT WATER TRANSFER COMPLETE, DBT 3.2 FT, EQ TANK 21.0 FT, BACKWASH 0153 Dum off, BWROZ of CLOSED. 6155 VENT HDBF FOR SMIN RAMPEN UP FACTUR PUMP TO 3.75% FAUTULEVEC 2.5' 17550 0255 Vent HDBF For 5 minutes OSOD COMPLETED POLYMEN JAN TESTS 1) DHEEFE PLUS ZPPM 1022 POLYMEN SHOWED NO ADDITIONAL FLOC 2nd PEST 500 ml DAF EFF + 50 ml PAF FRIFILENT STOLLED MILLING FLOC PRODUCTION : POLYMEN DOSAGE IS HUGHEN THIM METERSON, SHOULD CONSIDEN REALCAL PULYMER Posket with water leve Annues in MA 0315 PULLED ASCONATED AN REAMTED, METERSHIT E F.F. # 2, KNUMED NO SOIL WHEN TO CHE AND 0355 Vent HDBF for 5 minutes Vent HDBF for 5 minutes 0455 Set EA touk here from 19 A to 18 A. 0654 0720 - Storted Backwash recycle pump to transfer water from Badawosh tank to EQ starting level in Beckwash tank 3.3 Ft. 0734 - Stopped Backwash recycle pup Backwast tank level 26 Ft. 0739-AM Rounds complete -OK 08:14 - Completed pumping sumps @ PW-1, 2, 4, 5 and (or 0830 - Extraction Well Kounds & Readings Completer Readjusted Stroke on polymer punp from 60% to 38% to Decrose 0844 flow 425 ml/my to 300 mb/min 0908 - HUDROMATION FILTER WENT ENTO BACKWRSH CYCLE, DURING BACKWASH FILTER VENT VALVE OPENED AND WALNUT MEDIA WAS DISCHARGED TO DAF. MEDIA LEVEL WAS LOWERED APPROXI 1050 Apusted pelymer stroke to 45% @ 360 ml/min. 1.9 ppm dose rate 1125 - Shut Dawn Plant For PLC/HMT Reboot 1135 - Started Plant Back up -running Warmad 1143- Ran a Manual Badapash with Back wash times increased from 43 min. to 10 min. Backwash was successful 1155 - Set Fa tonk to 17 ft. 1215 - Shut dann DAF Ford & Filter Feed pumps so electrician can change wine tuss in Hydromation filter control cabinet 1226. Restarted Sysam - Hydromelion Filter values did not open for normal filtration - Shut down system, rebooled and uploaded computer 1230 - Restarded Plant and is running normal

1245 - Tock DAF influent and effluent samples 1303 - Started transfer of water from existing plant to new Plans Sump VIA Decon Pade 1400 - Took plant Readings - Normal 1535 - Started sumping Storm Water Tonk: 1558-STARTED MANNER BACKWASH OF ROMATION FILTERI BACKWASH CYCLE OF HYDROMATION FILTER TO 18HZ 1610 - INCREASED - Completer hom Existing plant to new plant Sur enima Was Completed Running Rolmali Dr. all Pm Brus #24 Filkerberd pump #2 635 for electrical Fred Pu #1 + Filter ferd punp #1 Switche Back to DAFerd + Souplers DAF TUChinita FUU for electrical tosts n7 unip #1 ecuit for electrical test ithred 10 forth sicus Back to froth pump #1 1705-19.00 Shift Minanac Suzanne & John on duty polymer changes today stroke length on polymer 20% from 60%. Polymer dosage te DUMD red 40 o 1.9 ppm from increased 4 1 ppm Was 2000 conducted readings and rounds 2120 BREASE MOTORS DAF FEED #1/#2 DAF RECIRC, FLTORFEED #1/HZ, STORMON Rouper Mup, BACKWASH Rocycle, Dechar Pours #1/#2, BACKWASH #1/#2, LUBE DAFT FRAT SKIMMOR BEARINGS,

THURSDAY MARCH 26, 2003 0000 Rounds & Readings 0045 Started stormwater recycle pump to move to EQ tank 5.0 at start ER tank at 19" 2113 Stopped sommater recycle pump, shut value stormwater tank at 3.0' EQ HANK at 19.7' 0400 readings & rounds 0430 Acration Blower discharge Pressure LOLO Alarm -red 0630- Set EQ level from 19 to 18. 1715 - Fumping DAFT Aludas, to furth trub - Froth the 3.0- DAFT fort the 2.5 1719 - Pumping Dirty Barkwas the to EQth. 2810 - Turned off Dirty Backwest pump EQ Tank @ 20.9 1815 - Returned to pumping froth off of DAF and turned off Augur 1703 - Draining 7.401 to Old Decor sump to Dirty Barkwashtk 2753 Pumper, PW-1,2,4,5 5 6 sumps. 1000 - Did DAF effluent Polymer check - Addied polymer 2ppm checked for Flock - None, Tock 800 mls of DAF Effluent Add 200 mls of Influent checked for flock - None 1200 - Turned on Backwash recycle punp to transfer liquid from Backwash Funk to EQ tank - starting lovel in Backwash tank - 8.1 ft 205 - Took midday Reading - Plantrunning Normal 245 - Pulled influent and efficient DAF Samples 405 - Fridtheasted Froth pump from 3.25 to 5.0 DAF Froth Level 3.5 Kh 510 - #1 FROTH PUMP IL ENFLUENT LINE PLUEGED WITH WALNUT SHELLS, 1 1520 - Unpussed and cleared DAF of walnut shells - Froth pumps #1 + #2 not operational plugged with walnut shells will use portable draphram pump for Froth vemoral until repairs to froth pumps are made 630 - Turned on becknosh recycle pup Backwood funk 9.5 FF EQ tonk 18.6 1646 - Storted Scuplers on DAF Influent - EAflient 701 - Completed Pumping Water from Episting plant T-401to new plant Sump. Sump. 732 - Removed Walnut shell medica from DAFT and Froth influent piping. F35- Back wash Becycle Pump officines 813 - Manual Backwash 18:110 attached pump to Move Froth from DAF to froth tank 13:58 Tow level in Froth Champer shult off oir to pump 18:58 Manual Backwash again 19:32 Manual Backwash aciain

opened values to meve water from dirty backwash to Stormwater tank dirty backwash tank level 10,9' Stormwater tank level 2,9 1940 4 programmers continue to look at backwash HDBF problem turned on HDBF 2000 2008 OBF off 2010 tration mode 2015 F ON charash mode charash cycle completed CH2 completed testing for tor cty backwash 7.9' Stormwater 10.9' will pump to ormwater recycle or 11.5' shut backwash recycle pump 15ed vale dirty backwash tank of 7.4' backwash mode 2020 testing for tonite. 2034 jump to 1 2038 20:43 2019' tinf at plant water tank Hilevel at 8,5 20:47 opened water valve to plant sump Rounds and Readings 2100

FRIDAY MARCH 27,2009

PRIVAS MARCH 2 12007
0000 Rounds & Readings
0125 Stacked and Industrial and the IST
VIXO STUITED pumping dirty backwash Tis TU EQ 10
235 Shut backwash amp dirty backwash tank 3.0 EQ JO.T
0125 Started pumping dirty backwash 7.5' to EQ 18' 235 Shut backwash pump dirty backwash tank 3.0'EQ 20.7 0148 Opened air to pump Froth to froth tank
Froth chamber in DAF 3.6' turned on decant pump
OTES MALAN LA CALLER PART DIO TUTTER UT RECATI PUTTIP
0255 Moved too fast high alarm in froth tank shut air pump
10 STVI decant DUMP Froth Fank in VAP 31. FROTH TAME
2.9
0308 plant water tank high level alarm 8,5' opened water
0308 plant water tank high level alarm 8,5' opened water
vare 40 power high level
0330 change valving to prepare to move stormwater to EQ
0400 Rounds & Readings
6430 Washed Floor
and student all and a stand to the last 185
0600 started stormwater recycle pump EQ tank 18.5
Stormwater 13,2
1605 Shut off stormwater pump
2610 - Changed Shifts - Vince + Keith on duty
5700 - Took rounds running normal - Froth pups of using Draphron pup
0700 - Turned on Decant pump #1
0705 - Purping frath from DAF wit using Waiphram pump
0730- Storted Stormucher recycle pump to transfer stormucher to
The Aptrophysics is the former of the second s
EQ tank Sprmucter Level B. I EQ tank Level 18.0
0750 - Put Backnesh pump #2 in Lead position #2
0755 - Switch to DAFFeed, FilterFeed, Decant pumps #2
0812 - Storled pumping sludge from DAF
0835 AM Rounds complete - 54
1900 - Skind al I I I Share Share I I EAR 209
0900 - Stopped Stormucher recycle pump Stormitter tacke 6.4 Ede 20.9
0905- Stepped pump studge from DAF Unit-Shut down Worant pump #2
Lentil we pump Froth
0915 - pw-6 Variator leching oil
0934. PW-6 off to add Variator sil.
OUE- DID (and varianov oco)
0945-PW-600
1220 - Completed mich Day Pounds
1308 - #2 Decont sump on line. Rumping DAF froth chamber
1323 - #2 Decont pump off line, DAF Futh tank, I tooti
1457 DAT BADING OUT TO DEL VIII FOUND
1457. DAF Recirc pump, Flor, & Skimmaer offic
1527 - LOTO DAFTO CHANGE RECIRC PUMPOILI
1423 - Shut Down system - Freeled inside of DAF for walnut shells - OK
1245 - Pulled Samples from Influent & Effluent of OAF
1540- OIL CHAUGE COMPLETE ON SULTER POMP AT EXACTLY 100,00 HRS.
1630 - Touk afferman reachings - Running Marmal
1800 SHIFT CHARGE JOHN AND SUZAWNE ON DUTY

MAR 27 (Cont)
1820 - Increased HDBF backwash cycle to 15 Hrs. Backwash now scheduled for approx 09:00 on 3/28. 2007 FIRST SET OF HOUNDS COmplete, COND TIONS NORMAL.
Scheduled for approx 09:00 on 3/28.
2001 FIRST SEL OF HOUNDS COMPLETE, COND ROWS NORMAN.
225 Changed EQ Setting to 17' 3230 LUBE DAFT BEARINGS (Slight SOBAKING NOISE.
0024 HUSINDS Complety Conditions NURMAR
就是我们是你们的,你们们们是你们的,你们就是你们,你们就是你们们们们们们们们们们们们们们们们的,你们们们们们们们们们们们们们们们们们们们

SATURDAY MARCH 28,2009 1000 Rounds and readings 1132 EQ at 17.0' changed setpoint 40 16.0' at 160' changed setpoint to 15.0' 255 EQ 300 started decant pump # 2 opened seal water value pumped froth chamber from 3:7' to g' pumped down froth tank to 2.9' shut down decant pump #2 shut off seal water 400 Rounds and Readings 447 EQ at 14.9' changed setpoint to 14' 714- AM Rounds complete - OK. 208- Planping Freth Daf - Turned on Froth tank Decant pump #2 from 717 - Pumping Sludge From DAF 230 - Started Backworth recycle purp Backworth tark Level 4.8, EQ tark 14.0 806 - BACKWASH RECYCLE PUMP OFFLINE, BACKWASH TANK LEVEL AT 2.8 FT. EQ TANK AT 16.1 FT. 16- Completed Pumping DAF sludge air Diaphragm pump offling. 31 - Shur down hydromation Filter to check Value sequencing Value securina: properlysequence Completed mid Day Rounds, Hydromation Filter and plant 5 are off line Due to filter Value, Timing Losues: 18 Restanted Hydromation Filterro ADJUSTED DAF CHAIN TENSION: TIGHTENED ADJUSTER BLOCKS 50 4 TURNS EACH SIDE , 24 HIDROMATION UNIT ON CINE, PLANT ON CINE. Completed Pumping DAF FROTH TANK: DECANT PUMP# 2 OFF: 45 - Composite sample's taken 20 - Burped all 3 GAC's - very little ain. 30- Shut Down Plant to work on HMI + P/C Antonation and Checks 10- Plant uppand running Wormand 16 - Shut down flow From touk T-401 - Level @ 68" 20 - Completed DM checks - Plantrunning Normal 200-Shift Change John & Suzanne on duty 811 - turned on backwash pump to male dirt. Kwash 106 EQ tank 18.3 900 STOP BACKWISH PLAND, CLOSE BURDZ, DBT Level 7:2" EQ THUK 21.0" shut seal water value 10 210 Rounds and readings 238 ppened seal water value & started backwash recycle pump dinty backwash tank 7.3' EQ tank 18.4 EQ 27 21' Shut OFF backwash pump dirty backwash 212 shut sea

0026 KOUNDS + READINGS CONDITIONS NORMAL (Sat 3-28-09 Cont.) 2218 pumped froth from DAF to froth tank Day 2 Dat froth chamber pumped from 3.7 to 3.0' pumped down froth tank to 2.9' 0247 EQ tank 18.5' turned on backwash pump to pump dirty backwash to EQ 2309 turned off backwash - dirty backwashe pumped down to 2.7' plant influent EQ at 19.6 0423 KOUNDS + READINGS CONDITIONS, NORMAL 0652 - AM Rounds complete - OK 0640 - Pumping frath from DAF Tank using Diaphram pump twined on Fronk Percent pumps - Front chamber bevel 2.8 0655 - Switchod to pumping studge from DAF unit - stopped pumping froth tank level 1.5 ft. Turned on DAF Auger 0 800. Turned off prophran pump to stop pupping studge-revalued frath shut dawn Decant pups 0713-T.401 P.74", draining to Old Plant Decon sump. 0745- Pumper pump @ PW.01, 2, 45 EC 0920-Tested Hydromation Filter Value Scencencing for norma Timed Backwash-Test SAT, Filter Shur down - Filter Jeed pump & DAF Freed pump shur Down as per Design and completed master Fully Stop - SAT. 0955-Tested all Emergency Eyewashes and Showers. Bll Worked as per Design. The only Shower to Dialour Was thetank Farm, all Three Emergency Shours activate Dial out alarm. Completed Manual Backwash of HDB Fterr, - Test SAT. 1010 -1037-Completed Fifter press test fumper water from Tank form mix tank to Fifter press and blew Doconpress to filtra 1140 -Tank Test SAT. Completed mid Day Pounds: all conditions Normat Started Filling Digester tank with w-2 Water, Digester tank level @ 10,7 feet, 1208-1305-Starty Transfering Water from DIPTY Backwash tank to EQ Tank 2 Divy Backwash pump on line , BACKWASH 1330-TANK LEVEL AT 10.0 FT. 14145 · Pumping Froth Lovel 3.2 At started Decomp pump #2 1530 - Stopped pumping Froth Lovel 1.3 ft Shut down Drowt prof #2 1543 - Stopped pumping Barburgs Name to EQ tank-EQ tank C 21.5. 1700 - Shut off water to Digester tank Level 6.2 ft. 1705 - Took afternoon Readings - Plant Running Normal 1500 - Shift abanage Sugara 6. Jaka an durch 1500 - Shift change Suzanne & John on duty

8. X		Sunday Minch 20 and	
20 Rounds & Readings	Normal operation	Sunday March 29, Cont.	
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Monday Marin 30,2009 Reading & Round's normal operations Furned on decant pump #2 opened air value to pump froth to froth tank froth champer 3,7 froth tank 3. completed pumping froth. DAF froth chamber 1.5' froth tan't tank level 14.2' changed setpoint to 13.0 0210 Auration Blower Discharge Pressure LOLD Glarm(&LD) 5303 Auration Blower Discharge Pressure LO ELOLO 0406 Aeration Blower Discharge Pressure LOGLOLO clarm 0400 Rounds & Readings Normal Operations Hydromation went into backwash cycle as scheduled Filter feed pump low pressure alarm when backwash begu P500 Influent EQ at 13.1 changed setpoint to 12' 0510 Aeration Blower Discharge Pressure LOGLOLD Alarm 0615 - Backwash Recurle pump on pumping Backwash to EQ Tank 0649 - AM Roundo complete -OK 0655-Shutday Backarsh recycle pump herel in tank 2.8 ft 0700 · T-402@ 58" 0701-T. 401@ 136" draining to Old Decon Fail pump. 0738- Started Plant Efflient Composite Sampler 0920 - Rundring Fight from DAF Level 3.2 ft started Decout pup #2 0935 - Start Backwash recycle pup herel Backwash tank 6.0 ft ER tank havel 12.7 0953- Froth Tank Lovel Ft. Shotdam pup - Shot dawn derant Dum A7 Storped Pilmping Backwach Tank to 5 Otant Decant Ping off. Started pumping sludge from DAF to Froth tank 1051 - Stopped 105-Decant pump#2 online. fompleted pulmping sludge from DAF, DECANT PUMP#205 205-MIA Rounds bertormed 1249 - MD complete Tand's 528 - Started Pumping DAF Sludge, Decent Pump#2 on. Low pressure blader - fame Chicked Check icilie & Dipester 1500triat 1618 - Lockout - TAG OUT #1 and #2 Froth Pumps. WALUUT SHELL \$EFFLUENT Chark Valves. PLUGGING INFLUEN affornoon rounds Consolete & approxing porma 1653- T-402 Mt. M 1655 Oll sumpoff locally, boy bitter has a leave 1657- T-401@ 85" draining to Old Decon Pal sump. 1728 - Pumping Backwork tanks to EQ tanks Starter manuel buckwash of Haydromation Filter. 1729-

100 Shift Change. Suzanne & John on duty 27 Shut off backwash recycle pump: EQ tank at 20.8' dirty backwash tank at 5.0' 152 Aeration Blower Discharge Pressure LO & LOO alarm 200 Rounds & Panding in the Pressure LO & LOO alarm 200 Rounds & Readings Normal Operations 142 turned on decant pimp 2 turned on air to pump froth from DAF, Froth chamber 3,7' 25 Aeration Blower discharge Pressure LO LOLO alarm 20 Shut off air pump Froth champer in DAF at 1.2' Shut off decant pump 2-shut Value at froth pumps shut seal water to decant. Froth table at 3.0' 26 Aeration Blower discharge Pressure LO & LOLO alarm

Tuesday March 31,2009

- TUSANY MATCH OF POUR
hand Bride N Pandlace
0000 Round's & Readings
10014 START BACKWASH / RECycle Roup Pump FROM DBT 9.5FT TO E.Q 17.7
- Oczu Aeration Blower discharge LO & LOCO glarm
0114 stopped backwasnirecycle pump & closed valve EQtank at 21
Dirty Backwash at 6.3'
_ CI18 Auration Blower glarm
0130 Aeration Blower alarm
0234 Aeration Blower alarm
0337 Acration Blower alarm
0400 Readings GROUNDS OK
1. 0438 Aeration Blower alarm
521 turned on backwash recycle pump to move water from
dirty backwash 8.7' to EQ tank 18.0'
599 turned on decant pump 2 q air pump to move froth 3.0'
to froth tank 3.0'
0544 turned off decant pump & air pump. froth tank in DAF 1.9
Froth tank 2.9'
DELE Chut backwach parville allos off diatu backwash times.
_ 0545 Shut backwash recycle pump off dirty backwash tank 7.1
DGOD- Shift change Kett, VINCE & Kerrin on
webs Ship course Run VIVED & RUN on
SG51 AM Rounds complete - OK
0845- Starled anation Blower locally to Digester, Running @ 50%
speed 30 HZ /
0940 - Shutdown Aeration Blower locally
1045 - Hydromation Media, backwashed in Auto mode
-1124- Manually packwashed Hydromation Media Tor Chip
readings by Ahren Clectrickin for data (direction
on plant equipment
1154-Mid day Blaht lovals + readings collected
1255- Drained Digester Tank to Sump to Support AHEARN ELECIRIC
POWER Keadings on Rivers pumps, Lowered level from 6, 5 Fi
to Sit FTI
1428 Started Pionising DAF studge to droth lank,
1447 Completed sunging DAF slugger
1448 Started Pumpling DAF Froth Lank to Froth Tank DAF
Froth tank level @ 3.7' Decant pump#2 of line
1509 Completer Rumping DAF Froth DAF Froth tomp level @ 1.8FTI
DORAM & RUMD # 2 offi
-1514 - Turned ON Backwesh / Pecycle Knp. Runing dawn
1514 - Turned ON Backwesh / Pecycle Rup Ruping dawn Divty Backwesh Tank to EQ Tank-
- 1514 - Twhed ON Backwish / Proycle Ping Pinging dawn Divty Buckwish Tank to EQ Tank-
- 1514 - Twined ON Backwish / Proycle Rup Rupping dawn Divty Backwesh Tank to EQ Tank-
1514 - Turned ON Backwish / Proycle Punp Punping dawn Divty Buckwesh Tank to EQ Tank-

600- PM plant readings & rounds collected 38- Turned OFF Breckwash / Recycle Pump. 800 shift change Suranne & John on duty 2010 ROUNOS Complete, CONDITIONS NORMAL. . A

Wednesday April 1,2009 Rounds & Readings Normal Operations 0000 pumping froth From DAF to Froth tank Daf Froth 3.9 Froth tank 3.0 decant pump #2 used 6050 Oll shut off air pump & decant pump-froth chamber in DAF froth tank snut off seal water value for decant pump 2 6400 Romas & Regainas DAF FEER! T TOULD WILLOALD 0451 0455 Backwash pump 2 fail reset HDBF opened value DIOI DAF Feed pump 2 turned Filter Reed pump 2 Ch Scheduled HDBF Backwash at 1424 3600 - Shift change, Kooth & Kevin on Othis - Turned auger off. D1655-AM Round' complete -OK 1020 - DAF Froth chamber level at 3.3 Ft. It appeared that at a WL of 33 ft, the water was 6" below beach. Based on this into, the high alarm on the froth chamber to 3.0 ft. 1040- all equipment off for planned, power outage to 1057 - POWER TO PLANT OFF 1058 - Emergency lighting in Dioress area EAST & WEST not Eachigencent Room Emergenciplighting Non Operation and Electrica Room non Operational 1118-Powerekestored to plant. ATTEMPTED TO RESTART PLANT, HMI NOT OPERATING AS PER 1130-DESIGN, STARTING, TO REBOOT COMPUTER' Plant off line warking on HMI Controls. Loss of HMIF Con 1216-Plansoff line Due to Computer/HMI Doscessi 1312-Disamed Verbatim alarm Panel for VFD Lesting, Plant officine Due to PLC malfunction. 1342-510 -1504-PW-1,2, 5,6,8=9 off in Old MCC. 1506-EW-ZEEW-6 off & Wells. 1548-WD-2 pump of 1550-Comp. # 2 " air Drie 1630 - Plant and Extraction wells are officine Due to PLC and HMI malfunction. 1700 - Reactivated Verbatin Plantalarm system. There are no active alarmo. 1820 PM RUNDS, PLANT SHUTDOWN, TANK LEVELS TAKEN ON LIT GUASES RECOLDED ON POUNTS Sheet, CONDITIONS NORMER.

Thar. Kert 4-2-09 :05-Qui and @ 19.01', Digester tank @ 5. nk D 981 ta Stin a 27 Rackwashtaik @491 plan 80 reatment ro Vinon 85 simp on 310 15 0 tit

4-3-0 STAN John KEITH, 1.Don < Smil 0810-£ 0 # 68 5 08 0 0 Pups #1 オて DEANT TANK ISI TH 20 8 1450 1510 line 1630 lan (1. are a D 09 414 PLANT OFFLINE FOR COMPUTER Problems. ×

APPENDIX I

Floor Coating System Details and Application Instructions

(Above information is provided under submittals 09900-9 and 09900-9.1)