
Final

Cascade Pole Engineering Design Report

Prepared for
Port of Olympia

June 2010

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Signature Page

Final Engineering Design Report Cascade Pole Groundwater Treatment Plant Replacement Port of Olympia, Washington June 2010

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Acronyms

CPC	Cascade Pole Company
CULs	cleanup levels
DNAPL	dense non-aqueous phase liquid
EDR	Engineering Design Report
Ecology	Washington State Department of Ecology
GAC	granular activated carbon
gpm	gallons per minute
HASP	health and safety plan
HMI	human machine interface
IBC	International Building Code
IFC	International Fire Code
IMC	intermediate metal conduit
I/O	Input/Output
LNAPL	light non-aqueous phase liquid
LOTT	Lacey, Olympia, Tumwater, and Thurston County
lb/day	pounds per day
MCC	motor control center
MTCA	Model Toxics Control Act
O&G	oil and grease
O&M	operation and maintenance
PAHs	polynuclear aromatic hydrocarbons
PCP	pentachlorophenol
PFD	process flow diagram
PPE	personal protective equipment
PLC	programmable logic controller
ppb	parts per billion
ppm	parts per million

Port	Port of Olympia
PMM	power meter/monitor
PVC	polyvinyl chloride
RGS	rigid galvanized steel
SEPA	State Environmental Policy Act
SPD	surge protective device
TSS	total suspended solids
WAC	Washington Administrative Code

Engineering Design Report, Cascade Pole Groundwater Treatment Plant Replacement, Port of Olympia, Washington

1.0 Purpose

On July 3, 2004, the Washington State Department of Ecology (Ecology) and the Port of Olympia (Port) agreed to Amendment No. 1 to the Agreed Order No. DE 00TCPSR-753, which required the Port to conduct environmental cleanup action at the Cascade Pole site. Included within Amendment No. 1 to the Agreed Order was a requirement that the Port design and construct a new groundwater treatment system to replace the current system, which has been in operation since 1993 (Ecology, 2004). The purpose of this Engineering Design Report (EDR) is to provide design parameters and conceptual process information for the new groundwater treatment system. Furthermore, it is to meet the requirements of the Agreed Order, the Model Toxics Control Act (MTCA), and specifically, Section 173-340-400 (4)(a) of the Washington Administrative Code (WAC). This EDR is also in accordance with WAC 173-240 for Industrial Wastewater Treatment Facilities. Following acceptance of the EDR by Ecology, design plans and specifications will be prepared for the new groundwater treatment system to be implemented at the Cascade Pole site.

The replacement of the former groundwater treatment system is in compliance with the State Environmental Policy Act (SEPA, Chapter 197-11 WAC) through the determination of non-significance (DNS) in the agreed order amendment. Ecology has determined that this action will benefit the environment by diminishing the release of toxic chemicals from the site.

2.0 Site Background

The Cascade Pole site remediation system is located at the north end of the Port of Olympia peninsula between the east and west bays of Budd Inlet (Figure 1). The 17-acre former Cascade Pole site and adjacent parcels of land are owned and managed by the Port. From 1939 to 1957, numerous wood-treating companies leased this land from the Port. Cascade Pole Company (CPC) operated on the site from 1957 until 1986. The companies leasing the site used various chemicals (including creosote and pentachlorophenol) to preserve wood products, primarily utility poles and railroad ties. Creosote is primarily composed of polynuclear aromatic hydrocarbons (PAHs) and also contains phenols and cresols. Pentachlorophenol (PCP) is an organochlorine compound. Some PAHs and PCP are suspected human carcinogens and have been found at the site at elevated concentrations in soil, groundwater, surface water, and intertidal sediments.

In 1990, Ecology, the Port, and CPC signed a consent decree under authority of the MTCA, Chapter 70.105D RCW, to commence environmental remediation at the Cascade Pole site. In 1992 and 1993, a 350-foot sheet pile cutoff wall and a dense non-aqueous phase liquid (DNAPL)

collection trench were installed on the northeast edge of the property (Figure 2). In 1993, a groundwater pump-and-treat system was installed to control further migration of contaminants out of the uplands and recover light non-aqueous phase liquid (LNAPL). In 1995, after several years of negotiations, the Port and CPC entered into an agreement that resulted in the Port taking control of remedial efforts at the Cascade Pole site. In 1996, Ecology granted

CPC permission to relinquish control to the Port in exchange for CPC contributing funds toward site cleanup activities. In 1997, a 3,520-foot-long underground slurry wall was installed to surround the 17-acre site and was tied to the previously installed sheet pile cutoff wall (Figure 2).

In 1998, under an agreed order, the Port paved 5.8 acres of the site within the containment wall to reduce infiltration of surface water into the highly contaminated area of the site. In 2000, the Port constructed an upland cell within the containment wall to store contaminated sediments removed from Budd Inlet. The contaminated sediments were placed in the upland containment cell in 2001. The containment cell was paved over by the Port in 2008. The remaining portion of the exposed land within the Cascade Pole site is expected to be capped in the near future.

The current groundwater treatment system consists of oil/water phase separation, biological treatment, filtration and clarification, and granular activated carbon (GAC) polishing. The system receives groundwater from 11 extraction wells at a total approximate average rate of 8 to 10 gallons per minute (gpm). Five of the wells are located in the vicinity of the upland contaminated sediments containment cell. The groundwater extraction system is operated to create an inward hydraulic gradient toward the containment area. Comments from Port personnel indicate that an estimated flow extraction rate of 25 gpm will maintain this inward hydraulic gradient within the containment cell. This EDR is intended to address the groundwater treatment system and is not associated with the groundwater extraction components. Treated groundwater is discharged to the Lacey, Olympia, Tumwater, and Thurston County (LOTT) discharge outfall/diffuser pipe that is routed through Port property adjacent to the current groundwater treatment system.

3.0 Cleanup Action Goals

The Port intends to replace the existing groundwater treatment plant (GWTP) with a new remediation system that is reliable and comprises proven system components. The specific goals of the new groundwater treatment system are as follows:

- Meet current NPDES discharge limits
- Have the capability to handle changing groundwater characteristics (e.g., a flow rate that is greater than the current system flow rate and up to 25 gpm, recovery of additional free-phase petroleum hydrocarbons, adequate space to expand the system components: additional GAC bed and solids filtration equipment, etc.)

Table 1 exhibits representative concentrations of various groundwater contaminants in the current groundwater treatment system, as represented by samples collected from the plant influent (i.e., untreated) and after phase separation (i.e., on the discharge of the current oil-water separator [OWS]), as well as the target NPDES discharge limits as indicated in the draft permit being developed for the site. The data summarized in Table 1 were provided by the Port

on February 26, 2010 and were based on samples collected by the Port from November of 2003 to January 2010.

The groundwater treatment system is intended to treat groundwater delivered for treatment by the groundwater extraction system. Reliable operation of the groundwater treatment system is expected to assist in the site reaching the cleanup levels (CULs) established for the site (CPC, 1991)(Table 2); however, the expediency with which the CULs are achieved is related to many other factors beyond the reliable operation of the new groundwater treatment system and the parameters included within the EDR.

4.0 Responsible Parties

The Port continues to manage the Cascade Pole site cleanup activities, including the operation and maintenance (O&M) of the current pump-and-treat system. Mr. Don Bache is the Port's point of contact regarding the cleanup action and the primary operator of the current groundwater treatment system. Mr. Bache will retain his role with the implementation of the new groundwater treatment system.

Ecology (as the SEPA lead agency), is the regulatory agency monitoring the effectiveness of the remedial action at the Cascade Pole site. Ecology is also the regulatory agency that issues and enforces the NPDES water discharge permit, which identifies the required discharge parameters for the groundwater treatment system effluent. Mr. Mohsen Kourehdar is the representative for Ecology for the Cascade Pole site.

The City of Olympia is the liaison between the Port and Ecology in the permitting and planning of the new treatment system construction. A general building permit along with other permits (electrical, mechanical, plumbing) will be required for the site prior to beginning of construction activities. If any work is required in the right-of-way, a permit will also be required. Mr. Tom Hill is the City's permitting and inspection services manager and will conduct design reviews for the purpose of City permitting requirements.

CH2M HILL is the firm selected by the Port to provide engineering services for the new groundwater treatment system implementation. CH2M HILL will provide treatment system design and construction oversight services for the new treatment system. Mr. Martin Powers is the project manager for CH2M HILL.

5.0 Alternatives Considered

The existing groundwater treatment system consists of phase separation followed by biological treatment, particulate filtration, and GAC adsorption for final polishing. The following three groundwater treatment alternatives were considered for the new groundwater treatment system process:

- GAC only
- GAC preceded by oil removal
- GAC preceded by oil removal and biological treatment

The data shown in Table 3 were used by Calgon Carbon to estimate the GAC (Filtrisorb 300) consumption rate, assuming a continuous flow rate of 25 gpm. This flow rate is the maximum design flow rate, so actual GAC consumption is expected to be less. Use of the maximum flow rate combined with average concentrations should provide a conservative estimate of the actual GAC consumption. Information provided by Calgon Carbon (Appendix A) indicates that the GAC consumption rate to achieve non-detectable organic compounds in the effluent would be approximately 7.53 pounds per day (lb/day) if the plant influent (Table 3) was routed directly to the GAC treatment vessel and 3.35 lb/day if the effluent from the OWS was routed to the GAC vessel for treatment.

These GAC consumption rates were used to compare the annual operating costs. The GAC consumption rate is one of the following eight criteria considered for comparing the treatment alternatives:

- Annual Operating Cost
- Capital Cost of Equipment
- Personnel Required to Operate
- Schedule for Implementation
- Operability
- Area Required for System
- Aesthetics
- Reliability

For each of the preceding criteria, a relative comparison was made and a ranking was assigned, with a rank of 1 being most favorable and a rank of 3 being the least favorable. For example, the alternative with the highest capital cost has a rank of 3, and the alternative with the lowest capital cost has a rank of 1 for the capital cost criterion. For some criteria, two or more alternatives were given the same ranking where there was not a clear distinguishing factor.

Ranking for each criterion is shown in Table 4. Discussion of those criteria used to select the preferred alternative follows.

The only potential advantage of using biological treatment is a reduction in the GAC consumption. We were unable to fully evaluate the treatment efficiency of the current biological treatment system at the Cascade Pole site with the treatment system influent and OWS effluent data provided. However, the best possible performance of a biological treatment system would be removal of 100 percent of the organic load prior to the GAC system, which would essentially reduce GAC consumption to zero. CH2M HILL's experience with biological treatment of wastewater containing similar organics has shown that 100 percent removal is unlikely.

Even with 100 percent removal, the savings in GAC would amount to only 3.35 lb/day or 1,200 pounds per year in comparison to the alternative that includes GAC and oil removal. At a cost of \$4 per pound of carbon plus \$0.75 per pound disposal, maximum potential savings in carbon usage is \$5,700 per year. Because the biological treatment system has added operating costs for aeration (blower horsepower), disposal of waste activated sludge, and more time required by operations personnel, the savings in carbon usage could be offset by these other operating costs. In addition, the added capital cost for the biological treatment system, which would be significantly greater than the cost of the GAC system, would likely result in a longer payback period, even if the biological system did have a net reduction in operating costs.

Because of the negligible cost advantages and other disadvantages (as indicated by a rank of 3 on various criteria shown in Table 4), biological treatment was eliminated from further consideration.

Comparison of GAC alone versus GAC with oil removal shows that GAC alone has a number of advantages, with only annual operating costs and reliability identified as more advantageous for GAC with oil removal. However, the advantages shown for GAC alone are minor advantages while the advantages shown for GAC with oil removal are more significant.

Relative advantages of GAC with oil removal are as follows.

- **Annual operating costs and reliability.** With oil removal, the estimated GAC consumption rate is reduced by about 4.2 lb/day compared to GAC alone, representing a potential savings of \$7,300 per year. This estimated amount of savings is likely higher than what would actually occur because the estimated GAC consumption is conservative and because some oil would likely be removed in the influent equalization tank. However, there is a risk that GAC consumption could be greater than estimated, as shown by data presented in Table 3 due to blinding or coating of the GAC by oil. Calgon Carbon recommends that non-dissolved oil be removed ahead of the GAC because oil can coat the GAC, which reduces the adsorption capacity of the GAC. An upset condition in which a high concentration of oil enters the GAC vessel could compromise the entire bed of GAC, requiring the total replacement of the GAC bed. The cost to change out 2,000 pounds of GAC, which is the anticipated amount per vessel for the new treatment system, would be \$9,500.
- **Operability and operations personnel.** With oil removal included, operators will need to spend more time to handle accumulated oily waste in the oil-water separator. However, it is expected that some oil will be removed in the influent equalization tank and may also accumulate in the dirty backwash tank. Therefore, operators will need to process oily waste whether the oil-water separator is part of the treatment process or not.
- **Area required.** The option that includes an oil-water separator requires about 2,200 square feet of area versus a total area required for GAC alone of about 2,000 square feet.
- **Capital costs.** The oil-water separator is an off-the-shelf system with an estimated capital cost of about \$35,000.

Given the improved reliability, potential savings in GAC consumption, and relatively low added capital cost, the GAC with oil removal alternative is recommended. The next section describes this alternative in more detail.

6.0 Preferred Alternative and Description

A groundwater treatment system layout and a process flow diagram (PFD) for the preferred alternative are shown on Figures 3 and 4, respectively. The treatment steps include an influent equalization tank (T-1), where floating oil and suspended solids may be removed, followed by an OWS (E-1) and a dual-bed GAC (V-1A/B) system operated in series. The process design is based on a maximum flow rate of 25 gpm from the groundwater pumps plus stormwater from the new secondary containment area for the new process tanks. Estimated stormwater flow rate is expected to be less than 5 gpm. A detailed description of the process is provided below.

6.1 Groundwater Pump System

Each groundwater pump discharges into the existing groundwater collection piping, which will discharge into the influent equalization tank. The existing groundwater pumps will continue to

be used. The new treatment system may slightly increase the head requirements for the groundwater pumps, and it is assumed that the capacity of the pumps will be sufficient with the new treatment system. The groundwater pump capacity will be verified during detailed design. New influent piping will be tied from the existing groundwater collection piping (inside CW-5 well sump, see Section on Civil) and routed to the influent equalization tank. As with the existing system, the groundwater pumps will operate automatically using level controls in each well. The electrical and control systems for the existing pump systems will be upgraded and consolidated with the electrical and control systems to be installed with the new groundwater treatment system (see sections 8.5 and 8.6).

6.2 Influent Equalization Tank (T-1)

The new influent equalization tank has a design 2-hour retention time. At 30 gpm (25 gpm from groundwater pumps plus 5 gpm from the stormwater sump), the tank volume is 3,600 gallons. The tank will discharge through an inverted elbow outlet or baffle system that will be designed to trap floating oil during normal operation. The 2-hour retention time should allow suspended solids and DNAPL to settle to the bottom of the tank. The tank bottom will be sloped to facilitate removal of settled material.

Periodically, the wastewater level in the tank will be raised by manually closing a valve on the tank discharge line to remove floating oil that accumulates in the tank. At the same time, the influent flow rate to the tank may be reduced by limiting the number of groundwater pumps that are in operation. The tank design will include an overflow weir above the normal outlet level. When the liquid level within the tank rises, wastewater on the surface, including any floating oil, will overflow the weir and exit the tank through the oily waste discharge line. This wastewater will normally be drained to the slop sump, which is an open sump. The plant operator will visually observe the wastewater flowing into the sump; when the wastewater no longer contains an appreciable amount of oil (or when the sump becomes full), the operator will close the manual valve on the oily wastewater discharge line and reopen the valve on the tank discharge line. Because this is entirely a manual operation, the operator will continuously oversee the operation.

The influent equalization tank will have access hatches on the top and side of the tank. A rolling ladder platform will be provided to access the tank top. The effluent and dirty backwash tanks will also have access hatches.

Settled solids and DNAPL will be drained from the tank through a drain line located at the bottom of the tank. This material may also be drained to the slop sump. Alternatively, this material could be pumped, using the portable air-diaphragm pump, directly to 55-gallon drums.

6.3 Oil-Water Separator (E-1)

Wastewater that discharges from the influent equalization tank outlet will flow into a standard OWS with an internal baffle system designed to trap floating oil. Trapped oil will be contained in an oil storage compartment, which is included with the OWS. Oil that collects in the oil storage compartment will be drained to the slop sump.

Wastewater discharge from the OWS will flow into a small level control tank. The level in this tank will be controlled by adjusting the speed of the GAC feed pumps (two, 100 percent

capacity pumps). The level control setpoint will be set at a level below the normal operating level of the OWS so that the wastewater in the OWS is maintained at a somewhat constant level. It is important to maintain consistent liquid level in the OWS to ensure that only oil overflows into the oil compartment; if the level rises, then wastewater can overflow into the oil compartment.

The OWS will have removal covers to allow for periodic inspection and cleaning.

6.4 Granular Activated Carbon (V-1A/B)

The GAC system will consist of two vessels, each of which will contain 2,000 pounds of GAC (Calgon Carbon Model No. MD-72). An additional vessel will be held in reserve until needed. As described in the Alternatives Considered section, the yearly consumption of GAC is expected to be 1,200 pounds of virgin GAC, resulting in carbon changeout about once every 18 months. The vessels will be operated in series in a lead-lag manner.

The plant operator will collect samples on a bi-monthly basis from the effluent in the first vessel in series and analyze the samples for parameters listed in the NPDES permit. When these analyses indicate that carbon breakthrough has occurred, an order will be placed with the activated carbon supplier for activated carbon changeout. Breakthrough is defined as the point where PCP (which is assumed to be the controlling constituent) removal falls below 90 percent removal. Typical turnaround time for activated carbon changeout, from time of order to completion of the changeout, is less than 1 week. Just prior to the arrival of the activated carbon supplier at the site, the operator will close/open manual valves on the tanks to take the lead vessel offline and drain the vessel to the stormwater sump. When the activated carbon supplier arrives onsite, they will open hatches on the activated carbon vessel, vacuum out the spent activated carbon, and refill the vessel with fresh activated carbon; this process is expected to require less than 4 hours to complete.

Spent activated carbon will be placed in "super-sacks" and reprocessed according to regulatory requirements by the activated carbon supplier. Fresh activated carbon may be added to the vessel by lifting super-sacks (containing 1,000 to 2,000 pounds of activated carbon) above the vessel using a mobile crane capable of reaching above the activated carbon vessels. Activated carbon will be released from the super-sack from a bottom spout inserted into an open hatch on the activated carbon vessel. Alternatively, GAC changeout may be accomplished by removing the entire vessel of spent GAC for offsite recycling and replacement with a new GAC vessel of identical size filled with virgin GAC.

After the activated carbon has been replaced, the operator will initiate backwashing (see discussion below) of the fresh carbon to remove fines and stratify the activated carbon bed. Once backwashing is complete, the operator will adjust manual valves so that the vessel that was the lag vessel becomes the lead vessel, and the vessel with the new activated carbon becomes the lag vessel.

Effluent from the GAC system flows to the effluent holding tank. The GAC feed pumps will be sized to pump through the activated carbon vessels and on to the effluent holding tank.

The pressure differential across the GAC beds will be measured. If pressure drop increases to an unacceptable level, then the GAC may be backwashed to remove suspended solids from the carbon bed.

6.5 Effluent Holding Tank (T-2) and GAC Backwashing (T-3)

Discharge from the effluent holding tank will be pumped using the effluent discharge pump to the existing outfall line (see discussion in section 8.2) or to a newly installed outfall line. A flow meter installed on the discharge line will measure and record discharge volume. The outfall line discharges to the LOTT outfall line through an existing pressure/vacuum control valve, which will remain in use with the new treatment system (or will be replaced with a newly installed valve if necessary). The head required for the effluent discharge pump will be set to accommodate pressure drop through the existing outfall line and the existing pressure/vacuum control valve along with pressure drop for new piping. The effluent holding tank will be controlled to contain sufficient water to backwash the GAC vessels. The water level in the tank will be controlled with level switches that will trigger the effluent and backwash pumps to either discharge water or to backwash the GAC vessels.

The effluent holding tank will be sized for one backwash volume of a single GAC vessel. Backwash rate will be 13 gpm/ft² of GAC vessel cross-sectional area for a maximum of 40 minutes. The GAC vessel would require a backwash flow rate of 160 gpm and a total backwash volume of 6,500 gallons in a 40-minute period. The effluent holding tank volume will be a minimum of 6,500 gallons.

Dirty backwash from the GAC vessel will flow to the dirty backwash tank. This tank will have the same volume as the effluent holding tank, but will have a cone bottom to facilitate solids settling and concentration. After allowing a number of days for settling, an air-diaphragm pump will be used to recycle wastewater from the dirty backwash tank to the influent equalization tank.

It is anticipated that backwashing will occur infrequently, perhaps once every 3 months. Periodic backwashing is intended to prevent the GAC from “packing” and creating channelized flow conditions within the GAC vessels. Over time, if the GAC is not backwashed, it can become tightly bound (i.e., packed), which makes it difficult to remove the spent GAC. Backwashing will also be initiated if the differential pressure across the GAC bed increases to an unacceptable level, indicating that solids have accumulated in the GAC. In this case, an alarm will alert the operator to the high differential pressure, and the operator will initiate backwashing as described below.

To initiate a backwash, the operator will adjust manual valves on the GAC vessels to take the vessel to be backwashed offline, leaving the other vessel in operation. The operator will then start the backwash pump and adjust a manual valve to set the backwash flow rate at the required level. When the level in the effluent holding tank decreases to a pre-determined level (as controlled by a level switch), the effluent discharge pumps will be stopped automatically. A flow meter on the backwash line will measure the flow rate. Backwash will then continue for a specified time period set by the operator or until the effluent holding tank reaches a low level, whichever comes first. After backwashing is complete, the operator will adjust manual valves to place the GAC vessel back into service. The effluent holding tank will refill once backwash water is no longer required. When the level rises to a pre-determined level, the effluent discharge pump will start automatically.

6.6 Slop Sump (P-5), Slop Tank (T-4), and Slop Pump System

The slop sump will be an open-top sump (covered by grating) with a volume of 200 gallons and a sloped floor. This sump will be used by operators to manage waste material (liquid and solid oily waste). Waste material will be discharged through flexible hoses or pumped using a portable air-diaphragm pump. Waste material will come from a variety of locations in the treatment process, including the influent equalization tank oil skimmings, influent equalization tank settled solids, OWS oil compartment drainage, and dirty backwash tank settled solids. Whenever waste material is drained to the slop sump, the operator will observe the waste and shut off the pump or close the drain valve when the waste clears up (i.e., when wastewater is being drained instead of oily waste or solids). The sump contents will then be pumped to the slop tank using the portable air-diaphragm pump. If wastewater flows into the slop sump, the operator can also recycle the sump contents back to the influent equalization tank.

The slop tank will have a minimum volume of 750 gallons (based on current generation of 50 gallons/month) and a sloped bottom. The oily waste in the slop tank will separate into water and oil phases over time, with water and heavy solids settling to the bottom of the tank. The tank will have drain valves located at various levels on the tank to allow water to be drained into the slop sump; the portable air diaphragm pump can then be used to recycle the wastewater to the influent equalization tank.

Judging from current operations, the expected volume of oily waste material is less than 10 gallons per month. When the slop tank becomes full or, periodically as required by regulations, the operator can use the potable air-diaphragm pump and flexible hoses to either transfer the waste material to a tanker truck or to fill 55-gallon drums. Given the small volume of waste generated, it is most likely that 55-gallon drums will be used for disposal.

6.7 Stormwater Sump and Pump (P-4)

The influent equalization tank, effluent holding tank, dirty backwash tank, slop sump, and slop tank will be located outside. Secondary containment will be sized at 110 percent of the largest tank volume and will consist of an 840-square-foot concrete slab with a concrete curb that is approximately 1.5 feet high to provide 7,150 gallons (110 percent of the 6,500-gallon volume in the effluent holding tank) of containment. All other equipment will be located inside.

Stormwater that falls within the secondary containment area will flow into the stormwater sump. The slop sump will have curbs around it to prevent stormwater from flowing into this sump. The stormwater sump will have a minimum volume of 2,000 gallons, which is sufficient to store a 25-year, 24-hour rain event (total of 3.8 inches of rain) (Miller et al, 1973). The stormwater sump pump will be a submersible pump that operates automatically using high/low level switches. Stormwater will be pumped to the influent equalization tank and treated as wastewater. In the event of failure of the stormwater pump, a high level switch in the containment area will alert the plant operator. The portable air-diaphragm pump can be used as backup, if necessary, to pump stormwater into the influent equalization tank. The secondary containment for the new tanks provides additional stormwater holding volume in the event that the portable air-diaphragm pump is not immediately put into use.

In addition to stormwater, process drains from the process area (where the process equipment is located inside a building) will flow to the stormwater sump. Process drains could include drains from the GAC vessels or trench drains around the perimeter of the process room.

7.0 Preliminary Design and Construction Schedule

Table 5 summarizes the preliminary design and construction schedule. Meeting this schedule depends on various factors, including changes that result from the Port, Ecology, and public comments; timely approval of any required permits; and timely preparation and Ecology approval of the final design and specifications.

A more detailed project schedule will be developed prior to commencing preparation of engineering specifications and drawings based on input received from the Port.

An operation and maintenance plan that presents technical guidance and regulatory requirements to ensure effective operation of the new groundwater treatment system will be submitted 30 days before construction completion to Ecology for approval.

The as-built plans and specifications will be submitted to Ecology within 120 days of construction completion for the new groundwater treatment system

8.0 Engineering Design and Operation Parameters

The following subsections describe the design criteria for components of the groundwater treatment system.

8.1 Architectural

This architectural section defines the siting, building features, and materials and construction, code requirements, and lead time for the building to be used to house the process components of the new groundwater treatment system. The building will be designed for a specified minimum life (e.g., 20 or 50 years).

Siting of Building

The new groundwater treatment system building will be located to the east of the existing groundwater treatment area, and south of Marine Drive NE. Primary access to the building would be from the west or east sides.

Building Features

The new treatment building's primary purpose will be to house specific components of the groundwater treatment system. The building will be approximately 1,300 square feet (43 feet by 30 feet), and will be located immediately south of the process tank area. A single process room will be provided on the main floor to house the GAC vessels and pumps, along with a large OWS, process pumps, and tanks. The process room will be served by an overhead roll-up door on the east wall, aligned with the GAC vessels. Trench drains located on the perimeter of the process room will prevent spills from exiting the building; the trench drains will be piped to drain to the stormwater sump located in the tank containment area.

An electrical equipment room will be located immediately north of the process room, with separate access – no direct connection between the two spaces. Additional building features will include a personal protective equipment (PPE) change room, which will provide access to the process room. This space provides the primary personnel access into/out of the process room

and will include lockers, a bench, wall cabinets for storing/dispensing the PPE, a sink, and two drums for depositing soiled PPE clothing when leaving the treatment area. If financially feasible, two offices, a bathroom (sink and toilet) and a shower room may be included in the process building design. If installed, the offices will be air conditioned with a wall unit.

Building Materials and Construction

The treatment building will be a pre-engineered metal building, enclosed with prefinished metal roofing and siding. The building structure will be designed to allow attachment of pipe supports and building heaters. The building will be constructed with a concrete slab-on-grade floor, and have a minimum of 16 feet of clearance under the steel roof framing. The process and electrical rooms will be open to the roof, and the PPE change room will have a suspended acoustical tile ceiling. The roof and exterior walls will be insulated with blanket insulation, complying with current Washington State Energy Code, and exterior walls will be protected on the inside with prefinished metal liner panels. Interior partitions will be of metal stud construction with painted gypsum board on both faces. The partition walls facing into the process room will have additional protection of fiberglass reinforced polyester (FRP) panels covering the bottom 8 feet of gypsum wall board.

Hollow metal doors and frames will be used for all personnel doors, and roll-up doors will be of insulated steel construction. No external windows are planned for the building walls, but skylights will be provided in the roof to allow natural light into the process room.

Site security control is provided by a perimeter fence. Thus, no additional security controls will be implemented

Architectural Code Summary

In accordance with the 2009 International Building and Fire Codes (IBC and IFB), the groundwater treatment system building will be classified as follows:

- **Occupancy classification.** The entire Building will be classified as Group F-1, Factory Industrial, Moderate-Hazard, per IBC Section 306.
- **Construction type.** Type II-B (per IBC Chapter 6).
- **Allowable floor area.** The allowable floor area (Table 503) of a building of F-1 Occupancy/Type II-B construction is 15,500 square feet, so there are no additional code restrictions anticipated to be placed on this relatively small building of 1,450 square feet.

Lead Time for Equipment

After the design is approved, the lead time for delivery of the pre-fabricated building materials to the site is expected to be 10 to 12 weeks. Assuming the foundation is already in place, it is expected that the building would be fully erected in 2 to 3 weeks.

8.2 Civil

The area where the facility will be located (Figure 5) is at a low elevation relative to the area farther east and to the south of the facility location. It is anticipated that fill material will be used to raise the elevation approximately 2 to 3 feet to improve vehicle access to the new facility. This higher elevation will result in the new facility being 2 to 3 feet higher in elevation than the

existing treatment system. Retaining walls (2 to 3 feet high) to the west and south of the new facility may be necessary if the existing space available does not allow for 3:1 slope gradients to transition to existing grade. A detailed site topographical survey will be necessary to finalize the site grading plan.

Vehicle traffic to the new treatment facility will be intermittent. GAC changeout, which is expected to occur only once per year or less, will be performed using a vacuum truck that will park next to the roll-up door. Waste disposal will also require moving 55-gallon drums from the facility. The Port owns a forklift that can be used for moving 55-gallon drums and placing them on a flatbed truck for offsite disposal. This forklift can also be used for lifting GAC super-sacks from the delivery trucking and placing them in the process room. The proposed traffic flow is shown on Figure 5, which will require backing in trucks to provide close access for offloading or loading of equipment and materials near the process building or tank containment pad. A minor amount of yard piping may be required to tie into the existing groundwater discharge piping and the existing outfall line. Approximate locations of the tie-in points to this existing piping are shown on Figure 5. Existing electrical and I&C wiring for the groundwater pumping system will also be tied as shown on Figure 5.

Any soil that is removed that cannot be used for backfill, thus requiring disposal, is likely contaminated and must be shipped offsite per the appropriate regulations. A specification will be prepared during detailed design that describes the appropriate procedures for identifying, handling, and disposing contaminated soil.

Electrical power to the new electrical room will be routed overhead from the existing power pole. In addition to the electrical power, site utilities include potable water and natural gas. Potable water and natural gas utilities will be routed underground to the new facility. Approximate locations of tie-in points to the existing utilities are shown on Figure 5.

It is assumed that existing fire hydrants are suitably located, and no expansion of the fire water system is planned.

Except for an area used for a decontamination pad, which will be located adjacent to the secondary containment area, stormwater from the access way to the east of the new facility will sheet flow to the grassy swale area to the north of the existing treatment system. Stormwater that falls on the decontamination pad could contain waste material; therefore, it will drain to the stormwater sump inside the tank secondary containment area.

During construction, suitable erosion and sedimentation control methods will be used to minimize soil runoff. Because the amount of excavation is minimal and the construction area is relatively small, no temporary stormwater ponds or stormwater treatment are anticipated.

The construction staging area will be identified by the Port as the site design is further developed.

8.3 Structural Design Basis and Criteria

Process Building

The process building will be a prefabricated metal building that is approximately 43 feet by 30 feet with a minimum height to the underside of the rigid frame of approximately 16 feet. Framing will consist of rigid frames and portal frames in the direction transverse to the rigid

frames. The foundation of the prefabricated metal building will consist of concrete spread or strip footings.

Tank Containment Area

This structure will consist of a concrete slab-on-grade and a low-height perimeter wall or curb. The containment area will be sized to contain 110 percent of the largest tank fluid capacity. In addition to the containment area slab (with associated sumps and equipment pads), footers for a future pole barn to be installed over the tank containment pad may be installed.

Codes and Standards

- Building Code: IBC, 2009 Edition
- Minimum Design Loads for Buildings and other Structures: ASCE 7-05

Design Load Criteria

- Occupancy Category: II
- Snow Load:
 - Minimum Roof Snow Load: 30 psf
 - Ground Snow Load: $P_g = 20$ psf
 - Exposure Factor: $C_e = 0.9$
 - Importance Factor: $I_s = 1.0$
 - Thermal Factor: $C_t = 1.0$, heated
- Seismic Loads:
 - Mapped Spectral Response Accelerations: $S_s=1.27$, $S_1=.47$
 - Design Spectral Response Accelerations: $S_{ds}=.76$, $S_{d1}=.42$
 - Seismic Design Category (SDC): D
 - Site Class: E
 - Seismic Importance Factor: $I_e=1.0$
 - Basic Seismic Force Resisting System: Ordinary Steel Moment Frame
 - Analysis Procedure Used: Equivalent Lateral Force Procedure
- Wind Load:
 - Basic Wind Speed: 85 mph (3-second gust)
 - Wind Importance Factor: $I_w = 1.0$
 - Wind Exposure: C
- Floor Loads:
 - Process and MCC Room: 300 psf

Soil Criteria

- Criteria will be based on data collected from a geotechnical boring at the site. This boring has been recently completed and data will be provided prior to the start of detailed design.
- Frost depth: 24 inches
- Water table is below the foundation
- Modulus of vertical subgrade reaction: $K_s = 30$ pci

- Restrained at-rest pressure: $K_o = 0.52$
- Non-restrained active pressure: $K_a = 0.31$
- Passive pressure: $K_p = 7.4$
- Allowable bearing pressure:
 - Spread footing, 2,500 psf for 5 feet by 5 feet and 2,900 psf for 7 feet by 7 feet.
 - Strip footing, 1,800 psf for 2-foot width and 2,200 psf for 4-foot width.

Materials

- Concrete: $f'_c = 4,000$ psi , 28 day compressive strength
- Reinforcing steel: 60 ksi, ASTM A615

8.4 Building Services

HVAC Systems

- General: The installation will comply with the Washington State Energy Code and the Washington State Ventilation Code. All motors will be premium efficient where available.
 - Outdoor design conditions are as follows:
 - Summer DB/WB: 87°/67° (based on ASHRAE 0.4%)
 - Winter DB: 18°F (based on ASHRAE 99.6%)
 - Indoor design Conditions are as follows:
 - Summer (cooling season): Approx 10° F above ambient temperature.
 - Winter (heating season): No cooler than 50° F
- Heating: The building process areas will utilize sealed combusting natural gas fired unit heaters to provide heat to all spaces of the building. The unit heaters will be sized to maintain a minimum of 50°F. Unit heaters will be sized for faster recovery because of open roll-up doors. The PPE change room will receive a grill, and air will be ducted into the room from the heater serving the electrical room.
- Cooling: Cooling will provided by ventilation exhaust fan(s) only in main area of the process building. Exhaust fans will be sized for a minimum of 2.0 cubic feet per minute per square foot to offset the heat gains to the building due to summer temperatures and equipment heat generation. It is anticipated that the system will maintain approximately 10°F above ambient temperature. The exhaust fans will be control both manually and by an adjustable thermostat. The fans will be wall-mounted propeller fans, either direct drive or belt drive. The louvers will be motorized combination louvers/dampers for both the intake opening and the exhaust opening from the fans. The exhaust fan for the PPE change room will be interlocked with the light switch. If financially feasible to install two offices in the process building, these offices will be cooled by a wall unit air conditioner unit.
- HVAC Controls: The controls systems for the HVAC system will be stand-alone controls. The preference will be to utilize controls furnished by the respective equipment manufacturers; however, some manufactures do not furnish controls with equipment and, in that case, suitable controls will be utilized. In all cases, the controls will be compatible

with the Washington State Energy Code. The process area exhaust fan will be controlled using a thermostat, volatile organic compound (VOC) sensor, and by the use of a manual override switch.

- Ventilation: Additional ventilation will be provided for the process area to control potential VOC buildup in the event of a spill. This will be accomplished using the cooling/ventilation fan for the process area. The fan will be selected with a 2-speed motor, normal operation will be on low speed, and, as needed, the fan will be capable of operating at high speed or approximately twice the normal air flow.

Plumbing System

- The domestic water system will enter the building in a location coordinated with the civil site plan and will provide for the building potable water needs. Upon entering the building, the water line will be split into two services, both protected with a reduced pressure backflow device. One line will serve the domestic water needs, and the other line will serve the industrial water needs, which include hose bibs located in the process room and in the tank secondary containment area and pump seal water. There will be a combination emergency shower/eyewash in the process room and one outside in the tank secondary containment area. The sink located in the PPE change room will be stainless steel. The gas-fired water heater will be size to provide tepid water (when blended with cold water through a mixing valve) to one emergency shower at a time. Tepid water is utilized at a temperature of approximately 70°F. If financially feasible, a bathroom and shower room will be installed in the process building with a fully functioning toilet and hot and cold water supplies for a sink and a shower.
 - All of the above floor plumbing piping will be Type L soldered copper.
 - The water heater will be high-efficiency, natural gas-fired with sealed combustion.
- The compressed air system, which will be used primarily for powering the air-diaphragm pump, will consist of a packaged vertical tank air compressor. The compressor will be approximately 10 hp and will have a minimum of an 80-gallon storage tank. Air will be stored at a higher pressure and regulated down to approximately 90 psi for use within the facility.
 - All compressed air piping will be Type L soldered copper.
- The drainage and vent system will consist of all cast iron piping. The abovegrade drainage and vent piping will be no-hub, banded piping, and the belowgrade drainage and vent piping will be single-hub, cast iron piping. Floor drains will be located and coordinated with services within the facility including, but not limited to, locations such as near water heater(s), near the compressor, near pumps, near backflow devices, and at other locations required by the function of the building.

Applicable Codes

- 2009 International Building Code
- 2009 International Mechanical Code
- 2009 International Fuel Gas Code
- 2009 Uniform Plumbing Code

- 2007 Washington State Energy Code
- 2006 Washington State Ventilation Code.

Lead Time for Equipment

The lead time of all mechanical/plumbing equipment will be in the range of 2 to 4 weeks. Depending on the manufacturer chosen and the distributors available, much of the equipment may be available off the shelf.

8.5 Electrical

The only items of existing electrical power equipment to be considered for reuse are located in the existing container box housing the I&C equipment. The salvageable equipment includes the well pump starters and associated circuit breaker panels. All of the equipment in the existing service shack and process area should be decommissioned and salvaged for recycling by the construction contractor.

Power for the new groundwater treatment system and the existing wells will be provided from the existing metered overhead drop point. The existing well pump cables will need to be spliced, preferably in abovegrade junction boxes, to extend the circuits into the new electrical/control room. The motor control center (MCC) will be the major piece of electrical equipment to be considered for pre-purchase.

The National Electrical Code and the Washington State Electrical code will be the governing electrical authorities.

Assumptions

- The existing 400A, 277/480V, 3-phase, 4-wire electrical service equipment is old and will need to be replaced. The new service will also have 400A capacity and be installed in the new facility electrical room. The existing utility metering will remain in place, but new overhead drop conductors will be installed to allow both facilities to operate simultaneously during commissioning.
- The loads served by the new electrical service will be the existing well field pumps, the new process facility and equipment, and future expansion.
- All of the equipment in the existing service shack and process area will be decommissioned and salvaged for recycling once the new facility is operational. The only exception may be the well pump starters (see below).

Reuse of Existing Electrical Equipment

The well pump starters and associated breaker panels located in a utility trailer are the only existing electrical equipment that could be reused. Although the starters appear to be in good operating condition, they date from about 2000, so they are approximately a third of the way through their anticipated life span. If reused, they will need to be moved to the new electrical room where they will require somewhat more space than an MCC that is the proposed alternative. Although reusing this equipment may cost somewhat less, it complicates the transition from the existing process to the new process because the former will need to be shut down before the latter can be fully tested. Because the current project schedule is tight and the potential cost savings of reusing equipment is likely minimal, installation of new electrical

equipment is recommended. Salvage of the existing electrical starters and associated panels will have some value, which can help offset the cost of new equipment.

Interface of Existing Electrical Systems with the New Facility

The only existing electrical systems that will remain in use are the well field pump/motors and sensors. Currently, the power and sensor conductors are routed through handholes to the utility trailer housing the motor starters and programmable logic controller (PLC) control panel. These conductors will need to be spliced because they are too short to reach the equipment in the new electrical room. Two pairs of two, aboveground, junction boxes for splicing will be installed, one pair just east of the utility trailer and the other pair on the east side of the new facility pad, possibly on or in the new process building.

New Electrical System

As stated above, the capacity of the new service will be 400A/480V/3-phase, which will provide sufficient spare capacity to power new wells and additions to the building. The preliminary estimated process load will be less than 120A.

The system will start with a service entrance rated, fused, manual transfer switch (MTS). The utility side of the switch will be fed from the overhead drop via a mast, and the emergency side will be connected to a 200A outside mobile generator plug. The plug is more than sufficient for a 100kW, 480V, 3-phase mobile generator, which would be capable of supplying the minimum 120A required to keep the plant operational. The common poles of the MTS will feed power to an MCC with full-size buckets for each starter and NEMA rated contactors with electronic overload blocks for all 480V motor loads such as well and process pumps and fans. In addition to the motor starters, the MCC will house several variable-frequency drives (VFD) for process pumps. A service-size surge protective device (SPD) and multifunction power meter/monitor (PMM) will be connected to the incoming power at the MCC. The SPD will protect against voltage spikes, and the PMM will detect utility power anomalies, such as low voltage or phase loss, and signal the PLC control panel to turn off any equipment that might be affected. The MCC will either house or provide power to a 15 to 30kVA, 480:208/120V, step-down transformer and circuit breaker panel for 120V loads such as lights and heat trace. Space will be allocated on one end of the MCC for the addition of at least three sections to accommodate future expansion.

If the building is expanded and on emergency power, it will very likely be necessary to isolate selected electrical to keep from overloading a 100kW generator.

Codes

The National Electrical Code and Washington State Electrical Code will inform the design with NEMA-rated and UL or CSA-listed electrical equipment.

Materials

- Electrical Room: NEMA 1 or 12 enclosures, rigid or intermediate galvanized steel (RGS or IMC), or aluminum conduit.
- Process area inside: NEMA 4X, stainless steel enclosures; FRP will be considered pending suitable corrosion resistance determination with RGS, IMC, or aluminum conduit.

- Process and other outside areas: NEMA 4X, stainless steel or aluminum enclosures, aluminum or RGS conduit.
- Buried or concrete encased conduit: These conduits will be either RGS or Schedule 80 polyvinyl chloride (PVC).
- Aluminum conduit: The use of aluminum conduit will depend on several factors, including the building material, resistance to corrosion by the process liquids, shielding required for conductors, and frequency of potential contact with concrete.
- Schedule 80 PVC conduit: The use of PVC conduit will depend on corrosion resistance and exposure to mechanical damage.

Design Considerations

- Use materials suitable for the environment.
- Minimize the variety of materials, such as type of conduit, as much as possible.
- Address life span and future availability of replacement equipment.
- Provide easy access to equipment and devices for use, maintenance, or exchange.
- Provide comprehensive device and conductor labeling.

Lead Time for Equipment

The lead time for the main piece of electrical equipment, the MCC, will be in the range of 12 to 16 weeks. Depending on the manufacturer chosen and the distributors available, much of the equipment may be available off the shelf.

8.6 Instrumentation and Control

The control system for the current groundwater treatment system at the Cascade Pole site consists of two PLCs, two human-machine interface (HMI) computers, and an alarm dialer system. One PLC and HMI are utilized for the treatment plant's process equipment and the other PLC and HMI are utilized for the well pumps and associated sensors.

The treatment system's process equipment is controlled by an Eagle Signal Controls Micro 190+ PLC. An HMI is attached to this PLC but it is presently non-operational. Both the PLC and the HMI are built on obsolete and unsupported technology, and it is recommended that they both be replaced with hardware and software using current technology.

The well pumps are controlled by an Allen Bradley SLC 5/04 PLC, which is housed in a separate control panel installed in the shipping container. This type of PLC is still sold and supported by Allen Bradley and, if preferred, could be reused with some expansion upgrades as outlined elsewhere in this report. An Allen Bradley Panelview 900 HMI is installed on the door of the Well Pumps Control Panel. This unit is also still supported by Allen Bradley and could potentially be reused to serve the same function, if desired.

As stated previously, the Allen Bradley PLC that presently controls the well pumps is very capable of running not only the well pumps, but also the new treatment process equipment. The unit presently does not have enough spare Input/Output (I/O) capacity to support the additional I/O required for the new process equipment and also does not have Ethernet capability. However, both of these shortcomings could be remedied by adding a new remote

I/O panel that would expand the I/O capacity of the existing PLC controller. This panel would be installed directly next to the existing panel after it is relocated in the new building and would provide the expansion needed to tie in the new plant equipment and also provide spare capacity for future expansion. Additionally, a media converter could be added to enable the PLC to communicate with other devices such as the plant HMI using Ethernet. Although this does remain a viable option, the disadvantage (aside from the fact that two separate control panels would exist instead of one) would relate to the controls cutover (changeover) to the new system. During the cutover, the system down time would include the time for disconnecting the existing control panel wiring, relocating the panel to the electrical room of the new building, extending the existing wire runs to reach the panel at its new location, and then reterminating them.

Conversely, instead of reusing the existing well pumps control panel, a new control panel could be fabricated that would contain a new Allen Bradley Ethernet-capable controller and would be sized to support all of the process equipment and well pumps and allow for future expansion. The advantages of having a new control panel include having all control functions housed in one panel and minimal controls-related system down time. The new panel could be installed while the existing well pumps are still in operation. Additionally, wiring runs could be extended from the new control panel to terminal junction panels that would be installed near the existing well pump control panel so that the system down time required for controls cutover would only consist of disconnecting wiring from the existing well pump control panel and reconnecting to the new terminal junction panels.

Given the advantages and disadvantages of both alternative listed above, it is recommended that a new control panel and PLC be provided instead of reusing the existing well pumps control panel and controller.

Space will need to be provided in the electrical room to install the control panel. The estimated control panel dimensions are 72 inches wide by 72 inches tall by 24 inches deep, but the exact dimensions will need to be determined during detailed design. Equipment interfaces to the wells require intrinsically safe circuits to protect against inadvertent ignition of flammable gases. The existing well control interface signals are wired intrinsically safely, and adding future wells will likewise require intrinsically safe circuits. Space will be allocated in the control panel to add intrinsically safe circuits for future expansion. Additionally, an Uninterruptible Power Supply (UPS) will be installed in the control panel to allow the PLC, HMI, and alarm dialer to continue to function in the event of a power failure.

The control panel will be installed in the electrical room of the new building. Enclosure ratings will be as described in the Electrical section.

A new HMI will be installed inside a protective enclosure located in the treatment process area. This HMI will provide monitoring and control of the entire plant including the well pumps and the new treatment system. If preferred, an additional desktop HMI could be installed in the site trailer so that the system could be accessed without having to enter the process area.

The existing alarm dialer system consists of a Sensaphone 2000 Alarm Dialer that is capable of initiating both voice and pager alarm dialouts and allows remote acknowledgement of the alarms. The unit is installed inside the well pumps control panel, but the dialer is not presently connected to a phone line. This unit is still a supported model, but it is only capable of

monitoring up to eight discrete alarms. The unit could be reused depending on the preference for the number of alarms that would need to be dialed out, but it is recommended that a new PC software-based alarm dialer be installed on the new plant HMI, which would allow for many more alarms to be dialed out. Note that a dedicated phone line will need to be installed to utilize an alarm dialer.

Remote access to monitor and control the plant can be provided by adding a remote connection to the plant control network and installing remote access software such as VNC or PCAnywhere on the plant HMI and remote computer. The remote connection could be provided by installing a dedicated phone line and an industrial dial-in network router or, alternatively, could be provided by installing a DSL connection and a VPN Firewall. Both options would provide reasonable security because a login and password would be required to access the plant control system. The advantage of using the dial-in network router with phone line is that it is the least expensive option. The advantage of using the DSL and Firewall alternative is that it would be faster, but more expensive. However, given the size of the plant's control system, the dial-in network router would provide sufficient network speed to allow a remote operator to monitor and control equipment and would be the most cost-effective solution. Therefore, the dial-in network router is the recommended alternative for remote access.

Lead Time for Equipment

The lead time for the I&C equipment will be in the range of 6 to 8 weeks. Depending on the manufacturer chosen and the distributors available, much of the equipment may be available off the shelf.

8.7 Expected Treatment Efficiencies

Influent Equalization Tank

The influent equalization tank is the initial process unit that provides preliminary treatment as well as equalization of groundwater influent flow and contaminant concentrations. All extracted groundwater will be pumped into the influent equalization tank at the GWTP, which provides a relatively large, quiescent volume of water for settling solids and separating floating product and materials. The tank will be sized for a minimum 2-hour hydraulic retention time (3,600 gallons for 25 gpm of groundwater and 5 gpm of stormwater), which is comparable to the retention time through the existing influent equalization tank (~2,000 gallons at an average of 17 gpm for 2007). Treatment removals for the influent equalization tank are anticipated to be comparable to historical performance of the existing GWTP (2003 through 2009) with effluent from the influent equalization tank similar to that shown in Table 5. Relevant influent equalization tank effluent concentrations for total suspended solids (TSS) and oil and grease (O&G) averaged 13 parts per million (ppm) and 11 ppm, respectively, over the 6-year period.

The pollutant concentrations reported are at levels that can be readily handled by the subsequent oil water separation step.

Oil Water Separator

A gravity-type OWS will be provided as the second process treatment step for removing the majority of any remaining non-soluble oil product. Pretreated groundwater will flow by gravity

out of the equalization tank to the OWS, which will be sized for a continuous flow of 25 gpm. The dimensions of the OWS will conform to American Petroleum Institute standards for depth versus width to maintain proper flow velocity and for length to provide sufficient detention time for oil droplets to rise to the water surface before exiting the separator. Vertical baffles in the upper portion of the main compartment retain floating product at the water surface, while allowing the water to pass beneath the baffles to the outlet. Heavier solids and DNAPL will also sink in the main compartment and be retained by vertical baffles in the lower portion of the tank.

Treatment removals are anticipated to be comparable to the existing OWS that is reported to collect approximately 1 to 2 gallons of oily product per month. Although the quantity of recovered oily product may not appear to be large, the proportion of PAH contaminants removed with the oil is significant as indicated in Tables 6, 7, and 8. Over the 6-year monitoring record, the existing OWS reduced the total PAH concentration (for the 16 compounds of interest) from 2,189 parts per billion (ppb) to 1,191 ppb for an average 46 percent removal efficiency. PCP was reduced from 366 ppb to 280 ppb over the same time period for an average 24 percent removal efficiency through the OWS.

Solids Filtration (optional)

If necessary, a solids filtration system will be installed downstream of the OWS and prior to the GAC adsorption vessels. The filtration unit will be capable of removing solids with a nominal diameter of 25 microns. Further analysis of the current groundwater influent to the treatment system will be necessary before determining if the solids filtration will be necessary.

Additionally, if significant back pressure at the GAC vessels is experienced or TSS results in short-circuiting within the GAC vessels, as indicated by effluent concentrations that exceed expectations for carbon breakthrough times, these will be considered a triggering factor for installing the solids filtration system.

Carbon Adsorption

As with the existing treatment system, two active GAC adsorber vessels (and one in reserve), will be provided in a lead/lag arrangement for the new groundwater treatment system. In addition to the two GAC vessels in use, a spare vessel of identical size will be stored as back-up capacity. Plans are to operate the vessels in series until PCP removal efficiency from the lead vessel drops below 90%. When this breakthrough occurs, the lead vessel will be brought off line, the lag vessel will become the lead vessel, and the spent carbon (former lead vessel) will have its GAC replaced and will serve as the "spare" GAC vessel. For the existing groundwater treatment system, GAC adsorption has effectively reduced all organic compound pollutant concentrations in the groundwater, specifically PCP and PAHs, to non-detection limits over the 6-year monitoring period (Table 9). The new GAC adsorbers (Calgon Carbon Model No. MD-72) are expected to perform similarly and are predicted to meet or exceed the 99.5 percent PCP removal efficiency requirement (Table 1). Based on a review of analytical data, the use of GAC without upstream treatment using biological treatment is recommended as the GAC usage rate would be approximately 7.5 pounds per day and the added cost for purchase and operation of a biological treatment system would not result in a beneficial reduction in the GAC usage rate.

9.0 Achieving Permit Compliance

Groundwater treatment processes are being provided with the new GWTP to meet the proposed effluent discharge limits and achieve full NPDES permit compliance as listed in Table 1. The performance of the treatment processes at the new groundwater treatment system is predicted to be comparable to those for the existing treatment system as shown in Table 8. Historical groundwater monitoring results show that influent TSS concentrations are relatively low (average 13 ppm) as would be expected for groundwater that has essentially been filtered through the subsurface soil structure. Heavier solids will settle out in both the influent equalization tank and OWS, with any remaining solids being effectively filtered out in the GAC vessels. GAC effluent (final treated effluent) has been shown to average 1.4 ppm of TSS, which is well below the proposed average monthly limit of 6 ppm. Solids filtration of the water will be considered for the final design between the OWS and GAC vessels based on additional data to be collected.

Historical monitoring results show that the pH of the extracted groundwater tends to increase from approximately 7 to just under 8 units, which falls well within the acceptable discharge pH range of 6 to 9.

PCP is effectively removed by activated carbon, as shown by the historical monitoring results, with effluent concentrations generally reaching non-detection limits (0.10 ppb). The treated effluent concentration has averaged 0.2 ppb over the past 2 full years, which is well below the proposed maximum daily concentration limit of 6.5 ppb. The existing GWTP has also achieved an average 99.87 percent PCP removal rate over the same period, which exceeded the average monthly 99.5 percent removal requirement. The new groundwater treatment system is expected to achieve comparable results in compliance with the permit limits.

PAHs are also effectively removed by activated carbon as shown by the historical monitoring results, with treated effluent concentrations generally reaching non-detection limits (0.10 ppb) over the past 6 years. As a result, the discharge limit for total PAHs was eliminated from the proposed discharge permit, with monitoring of the representative carcinogenic PAH (benzo(a)pyrene) to be conducted monthly.

10.0 Spill Control Features

Spill control features will be incorporated into the design and construction of the treatment system. In the event of any accidental spill, the response and cleanup actions will be consistent with the Port's spill prevention and containment procedures found in the current O&M plan. This spill plan may need to be updated to include the new treatment system and its components.

Potential spill sources associated with the construction of the new treatment system will be identified, and Best Management Practices will be implemented during construction. The system installation contractor will be required to implement plans and technical specifications in the bidding documents, which will be reviewed by the Port and CH2M HILL.

The most likely hazardous material release to occur during construction activities will be fuel or hydraulic oil from construction equipment and fleet vehicles. Other hazardous materials are not anticipated to be in significant quantities during the construction phase. If there is a spill,

management will be consistent with the spill control plan that the contractor will submit prior to construction.

During the construction phase, erosion and sediment control measures will be implemented as required by weather conditions and may include the following:

- Plastic sheeting beneath and over soil stockpiles to prevent erosion.
- Straw bales, berms, or filter fabric to protect the soil stockpiles and excavations from runoff.
- Silt fencing or other erosion control measures across discharge points along the site boundary to control offsite erosion and sediment transport.
- Straw bales or filter fabric to protect existing catch basins at the site.

During the operation of the new treatment facility, spills within the process area and stormwater that falls within the secondary containment area will flow into the stormwater sump. The stormwater sump will have a minimum capacity of 2,000 gallons. The stormwater sump will have a submersible pump that will operate automatically using high/low level switches. Any liquids within the stormwater sump will be recycled to the influent equalization tank. In the event of stormwater pump failure, a high level switch in the containment area will alert the plant operator. A portable diaphragm pump can be used as backup, if necessary, to pump stormwater into the influent equalization tank.

11.0 Safety Features

All construction activities will be completed in accordance with design criteria, Washington Industrial Safety and Health Act (WISHA) regulations (WAC 296-800) for construction safety and work at hazardous waste sites, and local standards of practice for construction. The construction activities at the site will be designed to be completed with clean fill, asphalt, or concrete over soil that contains no contaminants above the cleanup action levels. When the cleanup actions are complete, potential exposure pathways (e.g., direct contact, ingestion, inhalation of dust, groundwater to surface water) will be eliminated, and the site will not pose a threat to future long-term workers at the site.

All personnel working at the facility will be trained to operate and run the equipment, ensuring their long term safety. The general public will not be allowed onsite unless properly trained or escorted by trained personnel.

The current O&M manual and the HASP will be replaced by a manual and plan that are specific to the new treatment system and its components. The new treatment system will be operated and maintained according to the procedures and criteria described in the approved operating plan.

12.0 Methods for Managing Treatment Residuals

Treatment residuals from the new groundwater treatment system include spent activated carbon and oily waste. Management of these residuals is described below. In addition, generated PPE waste will be deposited in 55-gallon drums for offsite disposal.

12.1 Granular Activated Carbon

GAC performance will be determined by analyzing samples taken downstream of the lead GAC vessel. When the samples indicate breakthrough the lead GAC vessel, a contract service (such as Calgon Carbon) will be used to remove and replace the GAC.

Prior to the contractor arriving at the site, the lead GAC vessel will be taken offline and drained to the stormwater sump in the secondary containment area. The stormwater pump will then transfer the drainage to the influent equalization tank. If necessary to break up any potential packing of the activated carbon bed, the plant operator may backwash the vessel prior to draining it.

The GAC replacement contractor will open the access hatches and use a vacuum system to remove the GAC. The spent GAC will be placed in containers, such as super-sacks, provided by the contractor. The contractor will either dispose of the spent activated carbon or regenerate it as required by regulations.

Fresh GAC will be provided in super-sacks, each of which contain 1,000 to 2,000 pounds of GAC. The plant operator will use a forklift to take the super-sacks off the delivery truck and place them on the ground just inside the process room, next to the roll-up door. A fork likft will be used to lift the supersack and place it on a platform above the GAC vessel. The contractor will release the GAC from the supersack and refill the vessel. A platform next to the GAC vessels will be provided for access to the underside of the supersack.

12.2 Oily Waste

Based on sampling done at the existing treatment plant, it is anticipated that most of the oily waste will be oily liquid with little or no solids. Therefore, no provision for dewatering solids is included in the new treatment system.

Oily waste may be captured in the influent equalization tank, OWS, and the dirty backwash tank. Drain lines will be provided on each of these vessels to allow transfer of oily waste to the slop sump, which will be located in the tank secondary containment area. A portable air diaphragm pump and flex hoses will be available to facilitate waste transfer. During transfer of wastes, the plant operator will observe the material in the slop sump and stop transfer when wastes are no longer present (i.e., when the drainage is mostly water).

Material collected in the slop sump will be pumped to the slop tank, which will be used to further separate water from the oily waste. Water will be decanted or drained from the slop tank to the slop sump using one of a series of valves located at various level of the slop tank. Water drained to the slop tank will then be pumped to the influent equalization tank.

Oily waste stored in the slop tank will periodically be pumped into 55-gallon drums using the portable air diaphragm pump. The 55-gallon drums will then be shipped offsite for disposal per the appropriate regulations.

13.0 Facility Specific Factors

Several factors need to be considered that affect the current and future activities at the site and are discussed in this section.

The potential for flooding at the site is minimal, even though it is located in one of the lowest points of the facility. In the event of flooding due to storm events, the facility will be able to immediately treat the stormwater through the treatment system. The system will be designed to treat stormwater that falls within process areas from a 25-year, 24-hour rain event. Larger storm events may cause some localized flooding in the tank secondary containment area that will require some time to process in the treatment system, as limited by the total treatment capacity throughput. To speed up processing of excess stormwater, groundwater pumping could be temporarily reduced to free up treatment capacity.

The treatment system location is surrounded to the east, west, and south by property leased to Weyerhaeuser. The lessee operates large machinery throughout the yard at their discretion. Operations at the log yard will not be affected during the construction or operation phase. The contractor, CH2M HILL, and the Port will devise a plan to minimize the staging footprint during the construction phase. The contractor will use the northernmost gate of the Port as the access point to minimize interference with the log yard operations.

Even though the site is located in the Port of Olympia peninsula, this project is exempt from obtaining a Shoreline Management Policy permit. The closest relative mean high water levels to the site are approximately 300 ft to the NE, and 450 ft to the West of the site (see Figure 6).

Because the Port is required to maintain a hydraulic control over the affected groundwater plume at the site, the construction phase will be coordinated so that groundwater treatment continues until the new system is installed and is ready to be activated.

Soil disturbance will be minimal during the construction phase, with only small trenches being excavated to connect the current extraction piping to the new treatment system and a moderate amount of grading work to prepare the ground for fill placement as sub-grade material for tank containment and process building concrete pads.

14.0 Construction Quality Control and Quality Assurance Methods

Construction quality control will be performed by the contractor, consistent with the requirements and provisions of the technical specifications. In accordance with WAC 173-340-400(7)(b), all aspects of construction will be performed under the oversight of a professional engineer registered in the State of Washington or a qualified field technician under the direct supervision of a professional engineer registered in the State of Washington.

Construction quality assurance (CQA) plan requirements will be provided in the construction bid documents (plans and specifications). At a minimum, the CQA plan will provide the following:

- Project organization
- Identification of CQA personnel and responsibilities
- Description of the construction testing
- Documentation of construction activities
- Change order procedures

At the conclusion of the installation, a completion report will be prepared. The completion report will include CQA documentation, as-built drawings, and a certification from the

engineer that the work performed was conducted in substantial compliance with the plans and specifications. This report will be submitted to Ecology within 120 days of the conclusion of the installation of the groundwater treatment system.

Quality assurance includes compliance with health and safety requirements and performance standards outlined herein and within the specifications.

15.0 Health and Safety

This section presents the general guidelines for personnel safety and information on specific hazards associated with the Cascade Pole site. A site HASP will be prepared by the installation contractor and a copy will be maintained in the onsite office. It will be used for detailed guidance on health and safety procedures. This section can be used for informational purposes and general guidance.

Personnel involved in constructing the project will be required to comply with the health and safety training requirements corresponding with the task(s) they are performing. The operators of the current treatment system will be advised of the construction activities, and their HASP will be updated so that it includes field activities and procedures at the treatment system during the construction phase. Contractors and subcontractors who may come into contact with hazardous materials are required to use workers trained for hazardous waste work. The contractor personnel will also receive site contractor orientation training to work in the Port. It will be the contractor's responsibility to meet all the requirements of WAC 296-155, Safety Standards for Construction, and the applicable provisions of the hazardous waste operations regulations, WAC 296-62, Part P and 29 CFR 1910.120. The Contractor will also have a site health and safety (H&S) officer who will oversee all contractor personnel to maintain compliance with health and safety requirements and regulations. Prior to starting work, the Contractor will submit a HASP to the Port's engineer for review. The plan will include written documentation of employee training and medical certifications as required under WAC 296-62, Part P. Documentation of the following items is required for each site worker where work falls under the requirements of WAC 296-62, Part P:

- Initial 40-hour health and safety training and annual 8-hour refresher training
- Eight-hour supervisory training, required for the field supervisor
- Medical clearance from a licensed physician certifying that the worker is fit to participate in field activities and use PPE
- Current respirator fit test certification
- Current CPR and first aid certification for at least one member of each crew
- PPE for each worker at the highest level of protection required for this site (Level D)

Following the installation of the new groundwater treatment system, the Port will be responsible for updating and following a site-specific HASP. The HASP will be kept onsite within the office of the treatment building, available to anyone who visits the Site. The plan should include general health and safety practices, as well as information on hazards specific to the Cascade Pole site and the O&M activities.

15.1 Safe Work Permits

As a requirement of Port's HASP, safe work permits must be completed for specific activities to ensure that these activities have been thoroughly planned and applicable safety requirements are being performed. The safe work permits required to be completed for the treatment system O&M activities include:

- High Pressure and Pressurized Jetting
- Pipe and Equipment Opening
- Working at Elevations
- Disabling of Major Safety Equipment
- Control of Hazardous Energy (Lockout/Tag out)
- Confined Space Entry
- Hot Work (i.e., brazing, grinding, soldering, welding)
- Working on Energized Electrical Equipment
- Working in Trenches and Excavations

15.2 Potential Hazards

A list of potential hazards that can be found at the Cascade Pole site is summarized in Table 10.

16.0 Compliance Monitoring Requirements

Compliance monitoring is one of the threshold requirements for cleanup actions under WAC 173-340-360(2)(a)(iv). Compliance monitoring as defined in WAC 173-340-410 requires the following three types of monitoring: protection monitoring, performance monitoring, and confirmational monitoring.

- Protection monitoring is performed to confirm that human health and the environment are adequately protected during the construction and O&M periods of the action. The contractor will address the protection monitoring in a HASP generated for the construction phase of the treatment system and will be reviewed by the Port and Ecology.
- Performance monitoring is completed to confirm that the "cleanup action has attained cleanup standards or if appropriate other performance standards such as monitoring necessary to demonstrate compliance with a permit, or where a permit exemption applies, the substantive requirements of other laws" (WAC 173-340-410). Performance monitoring is achieved through the Port's ongoing groundwater sampling program and the collection of samples from the groundwater treatment system to verify compliance with the NPDES permit.
- Confirmational monitoring is performed to confirm the long-term effectiveness of the cleanup action once cleanup standards, remediation levels, or other performance standards have been attained. Confirmation monitoring is not required at the site at this time.

Compliance monitoring requirements will be detailed in the Operation and Maintenance Manual to be prepared for the new groundwater treatment system. This O&M plan will be submitted to Ecology 30 days before construction completion of the new groundwater treatment system.

17.0 References

Cascade Pole Company. Preliminary Cleanup Standards Analysis. Cascade Pole Site. January 24, 1991.

J. R Miller, R. H. Frederick, and R. J. Tracey. NOAA Atlas 2: *Precipitation Frequency Atlas of the Western United States*, Volume IX. Washington, 1973

Washington State Department of Ecology, Amendment No. 1 to Agreed Order No. DE 00TCPSR-753. July 3, 2004.

Washington State Department of Ecology. Interim Actions, WAC 173-340-400 et al, Model Toxics Control Act Cleanup Regulation, Chapter 173-340 WAC. Washington State Department of Ecology Toxics Cleanup Program, Publication 94-06, Revised October 2005.

Tables

TABLE 1
 Current Groundwater Representative Contaminants and NPDES Limitations
Cascade Pole Site, Olympia, Washington

	Current Average Influent-Treatment Concentrations		Current NPDES Effluent Limitations	
	Plant Influent	After Oil Removal	Monthly Average	Daily Maximum
Constituent	(mg/L)	(mg/L)	(ug/L)	(ug/L)
Pentachlorophenol	0.21	0.16	6.5	8.2
TOTAL PAHs	1.323	0.431	48	48
pH		7.0-8.5 at all times		
Treatment System Removal Efficiency for Pentachlorophenol		99.5% at all times		

TABLE 2
 Cleanup Standards
Cascade Pole Site, Olympia, Washington

Chemical	Groundwater (ug/L)	Soil (mg/kg)
TEF	8.60E-09	8.60E-10
CPAH	2.96E-02	2.96E-03
PCP	5	0.5
Benzene	5	0.5
Acenaphthene	150	15
Fluoranthene	16	1.6
Ethyl Benzene	430	43
Toluene	5000	500
Pyrene	123	12.3
Copper	2.9	0.3
Flourene	1745	174.5
Naphthalene	490	49
Xylenes	36500	3650

TABLE 3

Average Organics Concentrations and Estimated GAC Consumption for Existing Treatment Plant
Cascade Pole Site, Olympia, WA

Constituent	Plant Influent	After Oil Removal
Pentachlorophenol (mg/L)	0.21	0.16
Naphthalene (mg/L)	0.68	0.032
Fluorene (mg/L)	0.079	0.052
Acenaphthene (mg/L)	0.17	0.12
Anthracene (mg/L)	0.23	0.16
Phenanthrene (mg/L)	0.15	0.056
Chrysene (mg/L)	0.014	0.011
TOTAL (PCP + PAHs) (mg/L)	1.53	0.59
Estimated GAC (Filtrisorb 300) Consumption @ 25 gpm (lbs/day) ^a	7.53	3.35

^a See consumption rate calculations in Appendix A.

TABLE 4
 Alternatives Comparison^a - Criteria Rankings^b
 Cascade Pole Site, Olympia, Washington

	GAC Only	GAC With Oil Removal	GAC With Oil Removal and Biological Treatment
Annual Operating Cost	2	1	3
Capital Cost of Equipment	1	2	3
Personnel Required to Operate	1	1	3
Schedule for Implementation	1	1	2
Operability	1	1	3
Area Required for System	1	2	3
Aesthetics	1	1	2
Reliability	2	1	3
Median Score:	1	1	3

^a For this comparison, the GAC system includes an influent equalization tank and a backwash system (clean and dirty backwash tanks) for backwashing the GAC. The GAC with oil removal adds an oil-water separator following the influent equalization tank. The GAC with oil removal and biological treatment would add an aerobic bioreactor vessel. GAC with oil removal and biological treatment would add an aerobic bioreactor vessel.

^b For each of the preceding criteria, a relative comparison was made and a ranking was assigned, with a rank of 1 being most favorable and a rank of 3 being the least favorable. For example, the alternative with the highest capital cost has a rank of 3, and the alternative with the lowest capital cost has a rank of 1 for the capital cost criterion. For some criteria, two or more alternatives were given the same ranking where there was not a clear distinguishing factor.

TABLE 5
Design and Construction Schedule Milestones
Cascade Pole Site, Olympia, Washington

	Date
EDR Review and approval	5/27/2010
Civil/Concrete/Building Specifications Completed	8/1/2010
Remaining Component Specifications Completed	9/14/2010
Site Civil/Concrete & Building Constructed	1/14/2011
Remainder System Components Completed	5/27/2011
New treatment system initiated	6/6/2011

TABLE 6
Existing GWTP Influent Equalization Tank Effluent Concentrations (2003-2009)
GWTP Influent Equalization Tank Effluent Concentrations (2003-2009)

EQ Tank Effluent Analytes	9/10/03	9/24/03	10/8/03	10/22/03	11/5/03	11/20/03	12/3/03	12/17/03	12/29/03	1/9/04	1/26/04	2/11/04
Conductivity (umhos/cm)	4740	5130	4080	5500	4560	4820	4160	4950	3950	3600	4310	3920
Total Dissolved Solids (mg/L)	2690	2900	2270	2704	2524	2704	2310	2710	2150	1950	2383	2140
Total Suspended Solids (mg/L)	24	12	24	21	15	11	20	20	16	22	7	0.5 U
O&G [HEM] (mg/L)	11.2	8	4.9	6.6	3.3	3.6	6.7	2.8	5.3	62	5.4	3.5
Total Hardness (mg/L)	790	904	830	830	680	680	686	780	730	698	710	510
Alkalinity (mg/L)	628	594	640	700	500	606	700	706	686	634	694	684
Dissolved Oxygen (mg/L)	7.86	7.52	2.58	2.73	0.37	2.82	1.43	1.81	5.27	2.6	2.19	5.67
pH	6.99	7.01	6.92	6.96	7.69	6.84		7.01	7.22	7.08	7.23	7.01
BOD (mg/L)	135	46	45	40	48	19	39	48	29	160	41	11
COD (mg/L)	75	101	95	105	94	49	108	100	91	290	94	33
Total Phosphorous (mg/L)	0.2	0.1 U	0.29	0.2	0.11	0.2	0.5	0.1 U	9.2	0.2	0.2	0.2
Nitrate (mg/L-N)	3.7	4.3	2.9	4.9	5.5	6.4	4.5	4.9	3.6	2.6	2.9	2.3
Total Organic Carbon (mg/L)	44	29	143	45	39	22	36	14	30	176	23	12
1,2,4-Trichlorobenzene (ug/L)	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U
1,2-Dichlorobenzene (ug/L)	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U
1,3-Dichlorobenzene (ug/L)	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U
1,4-Dichlorobenzene (ug/L)	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U
2,4,5-Trichlorophenol (ug/L)	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U
2,4,6-Trichlorophenol (ug/L)	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U
2,4-Dichlorophenol (ug/L)	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U
2,4-Dimethylphenol (ug/L)	423	362	240	217	470	82	509	10 U	310	680	465	35
2,4-Dinitrophenol (ug/L)	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U
2,4-Dinitrotoluene (ug/L)	10 U	10 U	10 U	10 U	10 U	10 U	82	10 U	10 U	10 U	10 U	10 U
2,6-Dinitrotoluene (ug/L)	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U
2-Chloronaphthalene (ug/L)	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U
2-Chlorophenol (ug/L)	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U
2-Methylnapthalene (ug/L)	1280	656	765	1031	744	90	1090	10 U	391	2880	1020	280
2-Methylphenol (ug/L)	205	64	19	97	286	26	68	10 U	10 U	46	100	10 U
2-Nitroaniline (ug/L)	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U
2-Nitrophenol (ug/L)	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U
3,3-Dichlorobenzidine (ug/L)	20 U	20 U	20 U	20 U	20 U	20 U	20 U	20 U	20 U	20 U	20 U	20 U
3-Nitroaniline (ug/L)	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U
4,6-Dinitro-2-Methylphenol (ug/L)	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U
4-Bromophenyl-phenylether (ug/L)	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U
4-Chloro-3-Methylphenol (ug/L)	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U
4-Chloroaniline (ug/L)	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U
4-Chlorophenyl-phenylether (ug/L)	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U
4-Methylphenol (ug/L)	315	49	10 U	107	416	23	46	10 U	10 U	11	75	10 U
4-Nitroaniline (ug/L)	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U
4-Nitrophenol (ug/L)	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U	50 U
Acenaphthene (ug/L)	636	358	350	282	181	118	230	10 U	233	1810	343	107
Acenaphthylene (ug/L)	20	10	10	14	11	10	10	10 U	10	49	11	10 U
Aniline (ug/L)												
Anthracene (ug/L)	148	49	74	99	60	40	27	10 U	32	618	67	23
Azobenzene (ug/L)		10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U	10 U
Benzidine (ug/L)												
Benzo(a)Anthracene (ug/L)	49	20	21	25	17	12	10	10 U	10	216	19	10 U

TABLE 6
Existing GWTP Influent Equalization Tank Effluent Concentrations (2003-2009)
GWTP Influent Equalization Tank Effluent Concentrations (2003-2009)

EQ Tank Effluent Analytes	5/6/09	6/3/09	7/1/09	8/5/09	9/2/09	10/28/09	11/11/09	12/21/09	1/13/10	Avg	Max	Min							
Conductivity (umhos/cm)	2500	3200	3000	3800	3100	2900	2570	2430	2600	3644	7460	1400							
Total Dissolved Solids (mg/L)	1400	1800	1600	9.94	1800	1600	1500	1400	1500	2037	4560	9.94							
Total Suspended Solids (mg/L)	9	5.5	7.5	15	22	1.5	5.6	4	8	13	110	0.5							
O&G [HEM] (mg/L)	5.2	22	5.2	6.9	15	5	2.1	2.8	29	10.9	131	2							
Total Hardness (mg/L)	630	700	645	630	655	585	586	579	629	682	1200	230							
Alkalinity (mg/L)	660	680	650	640	590	600	620	600	630	598	870	4							
Dissolved Oxygen (mg/L)	4.02	6.46	1.54	9.94	6	5.68	6.57	3.97	6.13	5.14	10.60	0.19							
pH	7.08	7.18	7.32	7.5	7.39	7.24	7.1	7.04	7.19	7.12	8.29	5.40							
BOD (mg/L)	24	42	56	25	66	44	14	32	80	42	160	2							
COD (mg/L)	51	69	48	47	120	83	41	29	120	80	290	18							
Total Phosphorous (mg/L)	0.51	0.6	0.32	0.54	0.5	0.38	0.44	0.1	U	0.82	0.5	9.2	0.1						
Nitrate (mg/L-N)	2.9	7.7	4.5	7.81	3.5	8.2	11	2.6	0.5	U	5.5	64.0	0.5						
Total Organic Carbon (mg/L)	15	12	12	13	50	11	13	10	21	29	176	6							
1,2,4-Trichlorobenzene (ug/L)	10	U	10	U	10	U	10	U	10	U	10	10	10						
1,2-Dichlorobenzene (ug/L)	10	U	10	U	10	U	10	U	10	U	10	10	10						
1,3-Dichlorobenzene (ug/L)	10	U	10	U	10	U	10	U	10	U	10	10	10						
1,4-Dichlorobenzene (ug/L)	10	U	10	U	10	U	10	U	10	U	10	10	10						
2,4,5-Trichlorophenol (ug/L)	10	U	10	U	10	U	10	U	10	U	10	14	10						
2,4,6-Trichlorophenol (ug/L)	10	U	10	U	10	U	10	U	10	U	10	17	10						
2,4-Dichlorophenol (ug/L)	10	U	10	U	10	U	10	U	10	U	10	10	10						
2,4-Dimethylphenol (ug/L)	69	10	U	10	U	13	212	21	11	10	U	51	130	1,000	10				
2,4-Dinitrophenol (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	28	50	10		
2,4-Dinitrotoluene (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	11	82	10		
2,6-Dinitrotoluene (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	10	10		
2-Chloronaphthalene (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	10	10		
2-Chlorophenol (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	10	10		
2-Methylnaphthalene (ug/L)	133	300	10	U	95	617	10	U	128	61	1560	484	2,880	10					
2-Methylphenol (ug/L)	12	10	U	10	U	10	U	51	10	U	10	U	10	U	37	286	10		
2-Nitroaniline (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	10	10		
2-Nitrophenol (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	10	10		
3,3-Dichlorobenzidine (ug/L)	20	U	20	U	20	U	20	U	20	U	20	U	20	U	20	20	20		
3-Nitroaniline (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	28	50	10
4,6-Dinitro-2-Methylphenol (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	28	50	10
4-Bromophenyl-phenylether (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	10	10
4-Chloro-3-Methylphenol (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	10	10
4-Chloroaniline (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	16	50	10
4-Chlorophenyl-phenylether (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	10	10
4-Methylphenol (ug/L)	15	10	U	10	U	10	U	67	10	U	10	U	10	U	12	43	416	10	
4-Nitroaniline (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	28	50	10
4-Nitrophenol (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	28	50	10
Acenaphthene (ug/L)	148	142	136	178	357	391	126	191	814	279	1,810	10							
Acenaphthylene (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	18	15	107	10	
Aniline (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	15	20	10
Anthracene (ug/L)	18	13	11	29	69	152	18	28	197	58	618	10							
Azobenzene (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	14	376	10		

TABLE 6
Existing GWTP Influent Equalization Tank Effluent Concentrations (2003-2009)
GWTP Influent Equalization Tank Effluent Concentrations (2003-2009)

EQ Tank Effluent Analytes	5/6/09	6/3/09	7/1/09	8/5/09	9/2/09	10/28/09	11/11/09	12/21/09	1/13/10	Avg	Max	Min
Benzidine (ug/L)	22	20	U	20	U	20	U	20	U	20	22	10
Benzo(a)Anthracene (ug/L)	10	U	10	U	10	U	20	30	32	10	U	10
Benzo(b)Fluoranthene (ug/L)	10	U	10	U	10	U	12	15	20	10	U	10
Benzo(k)Fluoranthene (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Benzo(ghi)Perylene (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Benzo(a)Pyrene (ug/L)	10	U	10	U	10	U	10	U	12	14	10	U
Benzoic Acid (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Benzyl Alcohol (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Biphenyl	10	U	10	U	10	U	17	81	10	U	10	U
Bis(2-Chloroethyl)Ether (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Butylbenzyl Phthalate (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Carbazole (ug/L)	41	38	10	U	34	45	10	U	43	48	118	42
Chrysene (ug/L)	10	U	10	U	10	U	19	24	32	10	U	11
Di-n-Butyl Phthalate (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Di-n-Octyl Phthalate (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Dibenz(a,h)Anthracene (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Dibenzofuran (ug/L)	68	59	28	62	169	185	51	78	409	124	952	10
Dibenzothiophene (ug/L)	10	U	10	U	10	U	11	22	66	10	U	13
Diethyl Phthalate (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Dimethyl Phthalate (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Fluoranthene (ug/L)	27	25	35	96	175	208	37	60	436	109	1,150	10
Fluorene (ug/L)	62	61	28	74	196	227	57	96	491	136	1,050	10
Hexachlorobenzene (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Hexachlorobutadiene (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Hexachlorocyclopentadiene (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Hexachloroethane (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Indeno(1,2,3-cd)Pyrene (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Isophorone (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
N-Nitroso-Di-n-Propylamine (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
N-Nitrosodiphenylamine (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
N-nitrosodimethylamine (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Napthalene (ug/L)	43	1780	10	U	628	2470	10	U	1130	10	U	3360
Nitrobenzene (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Pentachlorophenol (ug/L)	181	161	282	114	1010	339	94	50	136	366	1,320	10
Phenanthrene (ug/L)	85	77	10	U	119	378	545	106	196	1110	254	2,300
Phenol (ug/L)	10	U	10	U	10	U	24	10	U	10	U	10
Pyrene (ug/L)	10	U	19	23	68	123	153	21	49	310	78	980
Pyridine	10	U	10	U	10	U	10	U	10	U	10	U
Tetrachlorophenol (ug/L)	10	U	21	74	13	338	34	26	14	40	65	338
bis(2-Chloroethoxy)Methane (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
bis(2-Ethylhexyl)Phthalate (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
bis(2-chloroisopropyl)Ether (ug/L)	10	U	10	U	10	U	10	U	10	U	10	U
Total PAHs										2,167	14,218	140

TABLE 7
Existing GWTP OWS Effluent Concentrations (2003-2009)
Cascade Pole Site, Olympia, Washington

OWS Effluent Analytes (a)	01/02/03	01/15/03	01/29/03	5/12/2004	5/26/2004	09/01/04	09/15/04	10/13/04	10/27/04	11/10/04	11/22/04	12/08/04	12/20/04	02/02/05	02/16/05									
TOC (mg/l)	30	27	36	12	18	13	14	10	12	16	18	10	17	12	125									
COD (mg/l)	99	78	90	32	35	47	50	42	66	130	89	58	55	25	330									
DO (mg/l)	6.45	6.17	5.93	8.21	4.36	7.53	4.85	1.87	4.47	0.13	4.4	5.58	5.04	7.62	4.71									
pH	7.22	7.14	7.44	6.77	7.14	7.38	7.04	7.08	7.25	7.32	7.24	6.99	7.06	7.52	6.94									
PCP (ug/l)	824	255	528	13	109	74	63	122	66	122	226	164	264	92	290									
Acenaphthene (ug/l)	530	212	502	36	83	45	111	10	U	40	5460	357	52	101	10	U	1370							
Acenaphthylene (ug/l)	12	6	J	12	10	U	10	U	10	U	10	U	10	U	10	U	10	U	80					
Anthracene (ug/l)	152	47	155	10	U	18	10	U	15	10	U	10	U	2160	72	17	31	10	U	412				
Benzo(a)Anthracene (ug/l)	29	9	J	34	10	U	10	U	10	U	10	U	10	U	800	37	10	U	10	U	10	U	128	
Benzo(b)Fluoranthene (ug/l)	11	10	U	12	10	U	10	U	10	U	10	U	10	U	369	17	10	U	10	U	10	U	60	
Benzo(k)Fluoranthene (ug/l)	14	10	U	14	10	U	10	U	10	U	10	U	10	U	137	16	10	U	10	U	10	U	58	
Benzo(ghi)Perylene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	113	10	U	10	U	10	U	10	U	13
Benzo(a)Pyrene (ug/l)	12	10	U	15	10	U	10	U	10	U	10	U	10	U	300	19	10	U	10	U	10	U	44	
Chrysene (ug/l)	32	11	38	10	U	10	U	10	U	10	U	10	U	10	U	925	43	10	U	10	U	10	U	162
Dibenz(a,h)Anthracene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	95	10	U	10	U	10	U	10	U	14
Fluoranthene (ug/l)	275	64	253	12	32	18	28	10	U	24	4100	232	28	53	10	U	886							
Fluorene (ug/l)	283	78	276	20	48	15	62	10	U	22	5500	155	49	96	10	U	908							
Indeno(1,2,3-cd)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	143	10	U	10	U	10	U	10	U	21
Naphthalene (ug/l)	3380	1140	2140	10	U	144	10	U	266	10	U	10	U	8880	10	U	84	325	10	U	3260			
Phenanthrene (ug/l)	696	198	608	26	85	10	U	80	10	U	10	U	7290	24	36	93	10	U	1836					
Pyrene (ug/l)	192	48	208	10	U	27	14	25	10	U	18	3740	188	18	31	10	U	654						
Total All PAH (ug/l)	5,648	1,873	4,297	214	527	212	677	160	224	40,207	1,215	374	820	160	9,906									

TABLE 7
Existing GWTP OWS Effluent Concentrations (2003-2009)
Cascade Pole Site, Olympia, Washington

OWS Effluent Analytes (a)	03/02/05	03/17/05	03/30/05	04/13/05	04/27/05	05/11/05	05/25/05	06/08/05	06/22/05	07/06/05	07/20/05	09/23/05											
TOC (mg/l)	11	32	9	10	20	16	14	16	18	21	15	16											
COD (mg/l)	50	76	21	43	39	46	127	37	46	84	45	43											
DO (mg/l)	4.02	5.93	6.39	6.07	3.34	6.36	2.56	6.33	6.36	4.37	6.17	8.63											
pH	7.44	7.33	7.76	7.18	7.28	7.74	7.64	6.99	6.8	7.70	7.34	7.96											
PCP (ug/l)	224	156	39	318	199	123	289	95	81	1230	384	41											
Acenaphthene (ug/l)	60	131	25	206	95	10	U	515	120	92	14	U	10	U									
Acenaphthylene (ug/l)	12	10	U	10	U	10	U	10	U	32	10	U	10	U	10	U	10	U					
Anthracene (ug/l)	17	68	10	U	34	26	10	U	257	16	17	10	U	10	U	10	U	10	U				
Benzo(a)Anthracene (ug/l)	12	28	10	U	10	U	10	U	10	U	126	10	U	10	U	10	U	10	U				
Benzo(b)Fluoranthene (ug/l)	10	U	12	10	U	10	U	10	U	10	U	63	10	U	10	U	10	U	10	U			
Benzo(k)Fluoranthene (ug/l)	10	U	13	10	U	10	U	10	U	10	U	50	10	U	10	U	10	U	10	U			
Benzo(ghi)Perylene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	19	10	U	10	U	10	U	10	U		
Benzo(a)Pyrene (ug/l)	10	U	11	10	U	10	U	10	U	10	U	58	10	U	10	U	10	U	10	U	10	U	
Chrysene (ug/l)	14	30	10	U	10	U	10	10	U	95	10	U	10	U	10	U	10	U	10	U	10	U	
Dibenz(a,h)Anthracene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Fluoranthene (ug/l)	72	137	24	49	66	11	671	49	35	26	10	U	10	U	10	U	10	U	10	U	10	U	
Fluorene (ug/l)	11	103	10	U	82	41	10	U	329	41	56	18	10	U	10	U	10	U	10	U	10	U	
Indeno(1,2,3-cd)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	U	23	10	U	10	U	10	U	10	U	10	U	10	U
Naphthalene (ug/l)	10	U	10	U	10	U	10	U	10	U	16	10	U	10	U	10	U	10	U	10	U	10	U
Phenanthrene (ug/l)	10	U	195	10	U	177	29	10	U	642	10	U	79	10	U	10	U	10	U	10	U	10	U
Pyrene (ug/l)	48	79	15	28	30	10	U	406	27	20	19	10	U	10	U	10	U	10	U	10	U	10	U
Total All PAH (ug/l)	326	857	194	676	387	161	3,312	363	399	197	160	160											

TABLE 7
Existing GWTP OWS Effluent Concentrations (2003-2009)
Cascade Pole Site, Olympia, Washington

OWS Effluent Analytes (a)	09/28/05	10/12/05	10/26/05	12/07/05	12/21/05	01/04/06	01/18/06	02/01/06	02/15/06	03/01/06	03/15/06	03/29/06								
TOC (mg/l)	26	22	24	10	8.4	10.6	32	28	40	22	53	23								
COD (mg/l)	50	33	57	25	34	31	92	69	93	85	120	72								
DO (mg/l)	5.38	7.79	6.12	4.39	6.27	4.95	10.9	6.5	6.74	1.2	5.33	5.36								
pH	7.20	7.43	6.43	7.08	7.48	7.15	7.32	7.20	7.34	7.00	6.78	6.94								
PCP (ug/l)	784	10	U	320	12	228	207	1180	838	1080	448	1080	529							
Acenaphthene (ug/l)	107	10	U	201	17	172	92	321	318	374	428	700	326							
Acenaphthylene (ug/l)	10	U	10	U	10	10	U	11	10	U	10	10	14	12	24	10	U			
Anthracene (ug/l)	33	10	U	46	10	U	53	33	77	38	105	72	153	40						
Benzo(a)Anthracene (ug/l)	10	U	10	U	16	10	U	14	10	U	10	10	U	18	26	37	10	U		
Benzo(b)Fluoranthene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Benzo(k)Fluoranthene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	12	17	10	U
Benzo(ghi)Perylene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U
Benzo(a)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	11	17	10	U
Chrysene (ug/l)	10	U	10	U	17	10	U	17	10	U	11	10	21	29	41	10	U	10	U	
Dibenz(a,h)Anthracene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U
Fluoranthene (ug/l)	61	10	U	69	12	68	46	115	57	120	179	236	51							
Fluorene (ug/l)	58	10	U	107	10	U	83	53	152	169	186	252	352	96						
Indeno(1,2,3-cd)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U
Naphthalene (ug/l)	10	U	10	U	10	U	10	U	10	U	134	37	50	681	2680	10	U			
Phenanthrene (ug/l)	51	10	U	48	10	U	155	105	206	98	272	448	560	175						
Pyrene (ug/l)	32	10	U	87	10	75	67	44	39	63	135	181	30							
Total All PAH (ug/l)	442	160	671	169	718	496	1,140	846	1,283	2,325	5,044	818								

TABLE 7
Existing GWTP OWS Effluent Concentrations (2003-2009)
Cascade Pole Site, Olympia, Washington

OWS Effluent Analytes (a)	04/12/06	04/26/06	05/10/06	05/24/06	06/14/06	06/28/06	07/12/06	07/26/06	08/09/06	08/23/06	09/06/06	09/20/06								
TOC (mg/l)	13	16	27	35	29	51	19	13	24	9	14	17								
COD (mg/l)	48	52	62	75	84	120	73	50	71	23	62	60								
DO (mg/l)	4.71	5	5.56	4.55	3.86	0.64	3.47	5.81	5.43	10.69	2.59	5.24								
pH	6.76	6.92	6.99	6.98	7.10	7.10	7.02	7.16	7.00	8.17	7.22	7.25								
PCP (ug/l)	233	225	558	980	560	659	229	118	244	12	491	369								
Acenaphthene (ug/l)	244	233	454	618	258	422	218	10	U	84	10	U	165	158						
Acenaphthylene (ug/l)	37	10	U	11	19	10	U	10	U	10	U	10	U	10	U	10	U			
Anthracene (ug/l)	34	31	76	107	72	58	16	10	U	10	U	10	U	20	17					
Benzo(a)Anthracene (ug/l)	10	U	10	U	10	24	22	24	10	U	10	U	10	U	12	10	U			
Benzo(b)Fluoranthene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Benzo(k)Fluoranthene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Benzo(ghi)Perylene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Benzo(a)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Chrysene (ug/l)	10	U	10	U	12	26	24	25	10	U	10	U	10	U	10	U	12	10	U	
Dibenz(a,h)Anthracene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U
Fluoranthene (ug/l)	59	30	97	150	137	136	22	10	U	30	10	U	67	24						
Fluorene (ug/l)	88	72	214	279	92	201	72	10	U	10	10	U	40	55						
Indeno(1,2,3-cd)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Naphthalene (ug/l)	10	U	33	1450	1770	10	U	777	10	U	10	U	10	U	10	U	10	U		
Phenanthrene (ug/l)	172	102	317	421	189	320	30	10	U	10	U	10	U	10	U	66				
Pyrene (ug/l)	50	21	69	100	94	86	19	10	U	18	10	U	45	16						
Total All PAH (ug/l)	774	612	2,770	3,574	968	2,119	477	160	262	160	451	436								

TABLE 7
Existing GWTP OWS Effluent Concentrations (2003-2009)
Cascade Pole Site, Olympia, Washington

OWS Effluent Analytes (a)	12/13/06	12/27/06	01/10/07	01/24/07	02/07/07	02/21/07	03/07/07	03/21/07	05/02/07	05/17/07	05/30/07	06/13/07									
TOC (mg/l)	23	37	23	27	26	18	32	13	20	16	19	49									
COD (mg/l)	62	79	59	99	63	28	37	43	26	39	60	65									
DO (mg/l)	12.9	11.1	9.12	4.87	3.42	10.75	6.23	5.36	12.62	3.87	9.26	9.24									
pH	7.14	7.11	7.3	7.04	7.05	7.16	7.00	7.05	7.35	7.15	7.44	7.08									
PCP (ug/l)	833	712	272	846	189	189	513	81	64	96	441	270									
Acenaphthene (ug/l)	357	684	349	592	193	330	397	296	62	182	502	171									
Acenaphthylene (ug/l)	10	U	12	10	U	13	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Anthracene (ug/l)	73	147	42	93	18	42	66	37	10	U	18	145	19								
Benzo(a)Anthracene (ug/l)	19	30	12	24	10	U	11	18	15	10	U	25	10	U							
Benzo(b)Fluoranthene (ug/l)	10	U	10	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Benzo(k)Fluoranthene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Benzo(ghi)Perylene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Benzo(a)Pyrene (ug/l)	10	U	10	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U
Chrysene (ug/l)	21	30	12	25	10	U	13	19	15	10	U	11	25	10	U						
Dibenz(a,h)Anthracene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Fluoranthene (ug/l)	110	211	63	131	28	72	117	84	10	U	50	112	34								
Fluorene (ug/l)	165	344	155	251	78	140	189	128	15	62	229	66									
Indeno(1,2,3-cd)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Naphthalene (ug/l)	109	254	303	2820	10	U	10	U	307	48	10	U	10	U	324	10	U				
Phenanthrene (ug/l)	268	551	211	410	96	175	379	171	10	U	15	339	86								
Pyrene (ug/l)	58	165	52	107	17	52	88	57	10	U	36	93	24								
Total All PAH (ug/l)	1,250	2,488	1,269	4,526	530	915	1,650	921	217	464	1,864	500									

TABLE 7
Existing GWTP OWS Effluent Concentrations (2003-2009)
Cascade Pole Site, Olympia, Washington

OWS Effluent Analytes (a)	06/27/07	07/11/07	07/25/07	09/05/07	09/19/07	10/03/07	10/17/07	10/31/07	11/14/07	11/28/07	12/12/07	12/26/07										
TOC (mg/l)	103	60	25	14	17	14	18	15	20	17	25	19										
COD (mg/l)	36	84	43	90	64	62	81	48	71	76	60	46										
DO (mg/l)	10.65	4.55	9.36	9.53	5.97	7.89	3.95	6.28	8.38	7.97	8.88	8.01										
pH	8.00	7.55	7.07	7.43	7.43	6.98	6.94	7.15	7.33	7.35	7.16	7.34										
PCP (ug/l)	40	133	230	177	177	151	167	456	138	150	340	235										
Acenaphthene (ug/l)	10	U	10	U	322	140	174	167	212	230	188	318	182	138								
Acenaphthylene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Anthracene (ug/l)	10	U	10	U	41	10	U	15	21	36	22	16	64	17	14							
Benzo(a)Anthracene (ug/l)	10	U	10	U	13	10	U	10	U	10	U	15	10	U	10	U	29	10	U	10	U	
Benzo(b)Fluoranthene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	18	10	U	10	U	
Benzo(k)Fluoranthene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U
Benzo(ghi)Perylene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U
Benzo(a)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	11	10	U	10	U	
Chrysene (ug/l)	10	U	10	U	14	10	U	10	U	10	U	15	10	U	10	U	28	10	U	10	U	
Dibenz(a,h)Anthracene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U
Fluoranthene (ug/l)	10	U	10	U	74	23	50	43	75	35	23	167	28	26								
Fluorene (ug/l)	10	U	10	U	136	25	40	66	91	93	59	187	62	53								
Indeno(1,2,3-cd)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Naphthalene (ug/l)	10	U	10	U	87	10	U	10	U	848	10	U	10	U	10	U	1280	10	U	10	U	
Phenanthrene (ug/l)	10	U	10	U	185	10	U	10	U	126	161	104	20	383	78	63						
Pyrene (ug/l)	10	U	12	U	49	16	36	27	56	29	16	115	19	19								
Total All PAH (ug/l)	160	162	991	324	425	1,388	741	613	422	2,650	486	413										

TABLE 7
Existing GWTP OWS Effluent Concentrations (2003-2009)
Cascade Pole Site, Olympia, Washington

OWS Effluent Analytes (a)	01/09/08	01/23/08	02/06/08	02/20/08	03/05/08	03/19/08	04/02/08	04/16/08	04/30/08	05/14/08	05/28/08	06/11/08													
TOC (mg/l)	11	18	16	17	23	13	16	16	11	12	10	10													
COD (mg/l)	32	68	49	68	28	54	65	33	42	18	42	36													
DO (mg/l)	8.36	7.14	7.66	5.62	9.87	6.44	2.81	2.84	8.31	7.6	5.45	5.4													
pH	7.07	6.93	7.10	7.03	7.41	7.17	7.22	7.03	7.02	7.00	7.79	7.50													
PCP (ug/l)	228	318	298	464	395	258	258	268	184	186	164	196													
Acenaphthene (ug/l)	168	279	232	263	325	135	211	192	179	104	10	U	178												
Acenaphthylene (ug/l)	10	U	10	U	10	U	15	U	10	U	10	U	13	U	10	U	10	U	12	U	10	U			
Anthracene (ug/l)	17	40	29	27	61	17	21	17	20	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Benzo(a)Anthracene (ug/l)	10	U	12	10	U	10	U	17	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Benzo(b)Fluoranthene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Benzo(k)Fluoranthene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Benzo(ghi)Perylene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Benzo(a)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Chrysene (ug/l)	10	U	13	10	U	10	U	17	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Dibenz(a,h)Anthracene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Fluoranthene (ug/l)	32	73	59	33	128	27	28	30	33	22	10	U	33	22	10	U	33	22	10	U	33	22	10	U	
Fluorene (ug/l)	64	139	116	127	161	54	106	74	78	36	10	U	78	36	10	U	78	36	10	U	78	36	10	U	
Indeno(1,2,3-cd)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Naphthalene (ug/l)	378	1790	1640	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U
Phenanthrene (ug/l)	114	232	202	143	293	57	110	10	U	96	10	U	96	10	U	96	10	U	96	10	U	96	10	U	
Pyrene (ug/l)	20	45	36	26	90	18	22	33	38	15	10	U	33	38	15	10	U	33	38	15	10	U	33	38	
Total All PAH (ug/l)	883	2,693	2,404	719	1,177	408	459	544	297	162	445														

TABLE 7
Existing GWTP OWS Effluent Concentrations (2003-2009)
Cascade Pole Site, Olympia, Washington

OWS Effluent Analytes (a)	06/25/08	07/09/08	07/23/08	08/06/08	08/20/08	09/03/08	09/17/08	10/01/08	10/15/08	10/29/08	11/05/08	11/19/08													
TOC (mg/l)	32	10	9	12	12	9	10	10	8	14	20	12													
COD (mg/l)	130	45	43	41	29	41	26	33	26	51	37	33													
DO (mg/l)	2.2	0.65	9.59	16.8	3.8	3.78	10.6	5.16	6.47	5.22	6.1	6.87													
pH	7.15	7.03	7.11	7.29	7.35	7.45	8.52	7.20	7.89	7.36	7.16	7.33													
PCP (ug/l)	1212	295	343	191	115	274	260	182	114	137	41	280													
Acenaphthene (ug/l)	369	79	85	83	39	13	71	25	10	U	35	83	78												
Acenaphthylene (ug/l)	11	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U				
Anthracene (ug/l)	64	10	U	85	10	10	U	13	10	U	10	U	10	U	10	U	10	U	10	U	13				
Benzo(a)Anthracene (ug/l)	26	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Benzo(b)Fluoranthene (ug/l)	15	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Benzo(k)Fluoranthene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Benzo(ghi)Perylene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Benzo(a)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Chrysene (ug/l)	23	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U
Dibenz(a,h)Anthracene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Fluoranthene (ug/l)	144	17	14	21	17	32	17	10	U	14	19	28													
Fluorene (ug/l)	174	10	22	28	10	U	44	18	10	U	10	U	10	U	38	32									
Indeno(1,2,3-cd)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	
Naphthalene (ug/l)	10	U	10	U	22	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U
Phenanthrene (ug/l)	108	10	U	29	10	U	10	U	10	U	10	U	10	U	10	U	39	10	U						
Pyrene (ug/l)	90	11	10	15	10	21	13	10	U	10	U	10	13	16											
Total All PAH (ug/l)	1,084	237	357	267	196	233	239	175	160	189	302	277													

TABLE 7
Existing GWTP OWS Effluent Concentrations (2003-2009)
Cascade Pole Site, Olympia, Washington

OWS Effluent Analytes (a)	12/03/08	12/16/08	12/29/08	01/07/09	01/21/09	02/05/09	02/18/09	03/04/09	03/18/09	04/01/09	04/15/09	04/29/09						
TOC (mg/l)	12	13	17	11	16	16	14	17	13	14	14	17						
COD (mg/l)	42	9.7	42	30	52	36	50	55	40	44	51	57						
DO (mg/l)	6.15	8.13	4.0	8.14	6.84	10.1	8.5	7.08	7.53	8.73	7.6	3.18						
pH	7.13	7.12	6.86	7.18	6.81	8.10	6.97	7.12	6.92	7.20	7.39	7.73						
PCP (ug/l)	214	87	100	100	161	22	457	153	149	153	126	154						
Acenaphthene (ug/l)	96	74	129	62	126	10	U	96	120	118	100	129	90					
Acenaphthylene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U				
Anthracene (ug/l)	21	10	U	16	17	16	10	U	11	14	14	10	U	11	25			
Benzo(a)Anthracene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Benzo(b)Fluoranthene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Benzo(k)Fluoranthene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Benzo(ghi)Perylene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Benzo(a)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Chrysene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	11	
Dibenz(a,h)Anthracene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U
Fluoranthene (ug/l)	29	17	26	32	21	10	U	18	22	21	18	24	45					
Fluorene (ug/l)	54	34	60	39	60	10	U	44	68	48	41	36	45					
Indeno(1,2,3-cd)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	10	U	10	U		
Naphthalene (ug/l)	10	U	10	U	10	U	10	U	10	U	284	10	U	10	U	10	U	
Phenanthrene (ug/l)	45	10	U	56	48	67	10	U	33	78	46	17	10	U	13			
Pyrene (ug/l)	19	11	15	23	15	10	U	12	20	15	13	16	38					
Total All PAH (ug/l)	364	256	402	321	405	160	314	696	362	299	326	357						

TABLE 7
Existing GWTP OWS Effluent Concentrations (2003-2009)
Cascade Pole Site, Olympia, Washington

OWS Effluent Analytes (a)	05/06/09	05/20/09	06/03/09	06/17/09	07/01/09	07/08/09	07/22/09	08/05/09	08/19/09	09/02/09	09/16/09				
TOC (mg/l)	11	14	11	11	13	11	12	10	14	12	10				
COD (mg/l)	2	43	36	45	59	52	41	42	30	18	55				
DO (mg/l)	7.77	7.9	11.5	6.9	10.9	5.27	4.1	11.1	5.25	8.52	6.35				
pH	7.36	7.51	7.22	7.32	7.65	7.35	7.28	7.60	7.36	7.46	7.06				
PCP (ug/l)	53	110	192	114	616	149	118	89	75	144	154				
Acenaphthene (ug/l)	20	359	118	136	112	110	168	113	60	12	137				
Acenaphthylene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U			
Anthracene (ug/l)	10	U	65	11	18	10	U	11	13	10	U	10	U		
Benzo(a)Anthracene (ug/l)	10	U	31	10	U	10	U	10	U	10	U	10	U		
Benzo(b)Fluoranthene (ug/l)	10	U	18	10	U	10	U	10	U	10	U	10	U		
Benzo(k)Fluoranthene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	U		
Benzo(ghi)Perylene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	U		
Benzo(a)Pyrene (ug/l)	10	U	14	10	U	10	U	10	U	10	U	10	U		
Chrysene (ug/l)	10	U	32	10	U	10	U	10	U	10	U	10	U		
Dibenz(a,h)Anthracene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	U		
Fluoranthene (ug/l)	10	U	135	37	30	23	21	42	32	20	14	26			
Fluorene (ug/l)	10	U	208	30	56	19	47	68	28	18	10	U	67		
Indeno(1,2,3-cd)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	U	10	U	U		
Naphthalene (ug/l)	10	U	10	U	10	U	243	10	U	63	10	U	10	U	
Phenanthrene (ug/l)	10	U	419	10	U	97	U	10	U	51	22	10	U	10	U
Pyrene (ug/l)	10	U	147	23	30	17	15	34	32	11	11	11			
Total All PAH (ug/l)	170	1,488	329	700	291	408	447	325	229	167	417				

TABLE 7
Existing GWTP OWS Effluent Concentrations (2003-2009)
Cascade Pole Site, Olympia, Washington

OWS Effluent Analytes (a)	09/30/09	10/14/09	10/28/09	11/11/09	11/23/09	12/21/09	Min	Avg	Max				
TOC (mg/l)	12	10	11	13	11	11	8	19	125				
COD (mg/l)	63	74	62	57	48	18	2	56	330				
DO (mg/l)	9.17	11.3	6.45	6.38	4.87	6.82	0.13	6.5	16.8				
pH	7.13	7.03	7.30	7.09	7.32	7.18	6.43	7.2	8.52				
PCP (ug/l)	178	172	121	162	87	50	10	280	1230				
Acenaphthene (ug/l)	145	154	118	167	128	171	10	226	5460				
Acenaphthylene (ug/l)	10	U	10	U	10	U	10	U	10	10	6	13	195
Anthracene (ug/l)	10	U	14	14	23	16	18	10	52	2160			
Benzo(a)Anthracene (ug/l)	10	U	10	U	10	U	10	U	10	10	9	21	800
Benzo(b)Fluoranthene (ug/l)	10	U	10	U	10	U	10	U	10	10	10	14	369
Benzo(k)Fluoranthene (ug/l)	10	U	10	U	10	U	10	U	10	10	10	12	137
Benzo(ghi)Perylene (ug/l)	10	U	10	U	10	U	10	U	10	10	10	11	113
Benzo(a)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	10	10	13	300
Chrysene (ug/l)	10	U	10	U	10	U	10	U	10	10	10	22	925
Dibenz(a,h)Anthracene (ug/l)	10	U	10	U	10	U	10	U	10	10	10	11	95
Fluoranthene (ug/l)	26	28	45	44	34	26	10	96	4100				
Fluorene (ug/l)	70	64	53	71	45	86	10	129	5500				
Indeno(1,2,3-cd)Pyrene (ug/l)	10	U	10	U	10	U	10	U	10	10	10	11	143
Naphthalene (ug/l)	10	U	10	U	10	U	10	U	10	10	10	304	8880
Phenanthrene (ug/l)	46	29	33	124	72	125	10	180	7290				
Pyrene (ug/l)	13	16	31	25	20	22	10	75	3740				
Total All PAH (ug/l)	410	405	394	554	415	548	160	1,191	40207				

TABLE 8

Existing and Proposed GWTP Limitations
Cascade Pole Site, Olympia, Washington

Parameter	Units	Performance Data (2003-2009)			Proposed Permit Limits		Old Permit Limits	
		EQ Effluent	OWS Effluent	Carbon/Final Effluent ^a	Avg Monthly ^b	Max Daily ^b	Avg Monthly	Max Daily
Total Suspended Solids (TSS)	ppm	13	ND	1.4	6	15	NL	NL
pH	s.u.	7.1	7.2	7.8	6.0-9.0	6.0-9.0	7.0-8.5	7.0-8.5
Pentachlorophenol (PCP)	ppb	366	280	0.2	NL	6.5	6.5	8.2
PCP Removal	%			99.87	99.5	NA	99.5	NA
Acenaphthene	ppb	279	226	0.10 U				
Acenaphthylene	ppb	15	13	0.10 U				
Anthracene	ppb	58	52	0.10 U				
Benzo(a)anthracene (c)	ppb	21	21	0.10 U				
Benzo(b)fluoranthene (c)	ppb	13	14	0.10 U				
Benzo(k)fluoranthene (c)	ppb	12	12	0.10 U				
Benzo(g,h,i)perylene (c)	ppb	10	11	0.10 U				
Benzo(a)pyrene (c)	ppb	12	13	0.10 U	Report		NA	NA
Chrysene (c)	ppb	22	22	0.10 U				
Dibenz(a,h)anthracene (c)	ppb	10	11	0.10 U				
Fluoranthene	ppb	109	96	0.10 U				
Fluorene	ppb	136	129	0.10 U				
Indeno(1,2,3-c,d)pyrene (c)	ppb	10	11	0.10 U				
Napthalene	ppb	1,150	304	0.10 U				
Phenanthrene	ppb	254	180	0.10 U				
Pyrene	ppb	78	75	0.10 U				
Total PAHs	ppb	2,167	1,191	1.60 U	NL	NL	48	48

NOTES:

^a Averages for 2008 thru 2009; typical of non-detects for PAHs and PCP in Final Effluent

^b Minimum sampling once/two weeks

^c = carcinogenic PAH

NA = not applicable

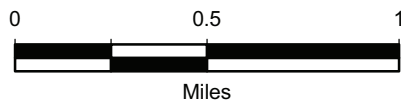
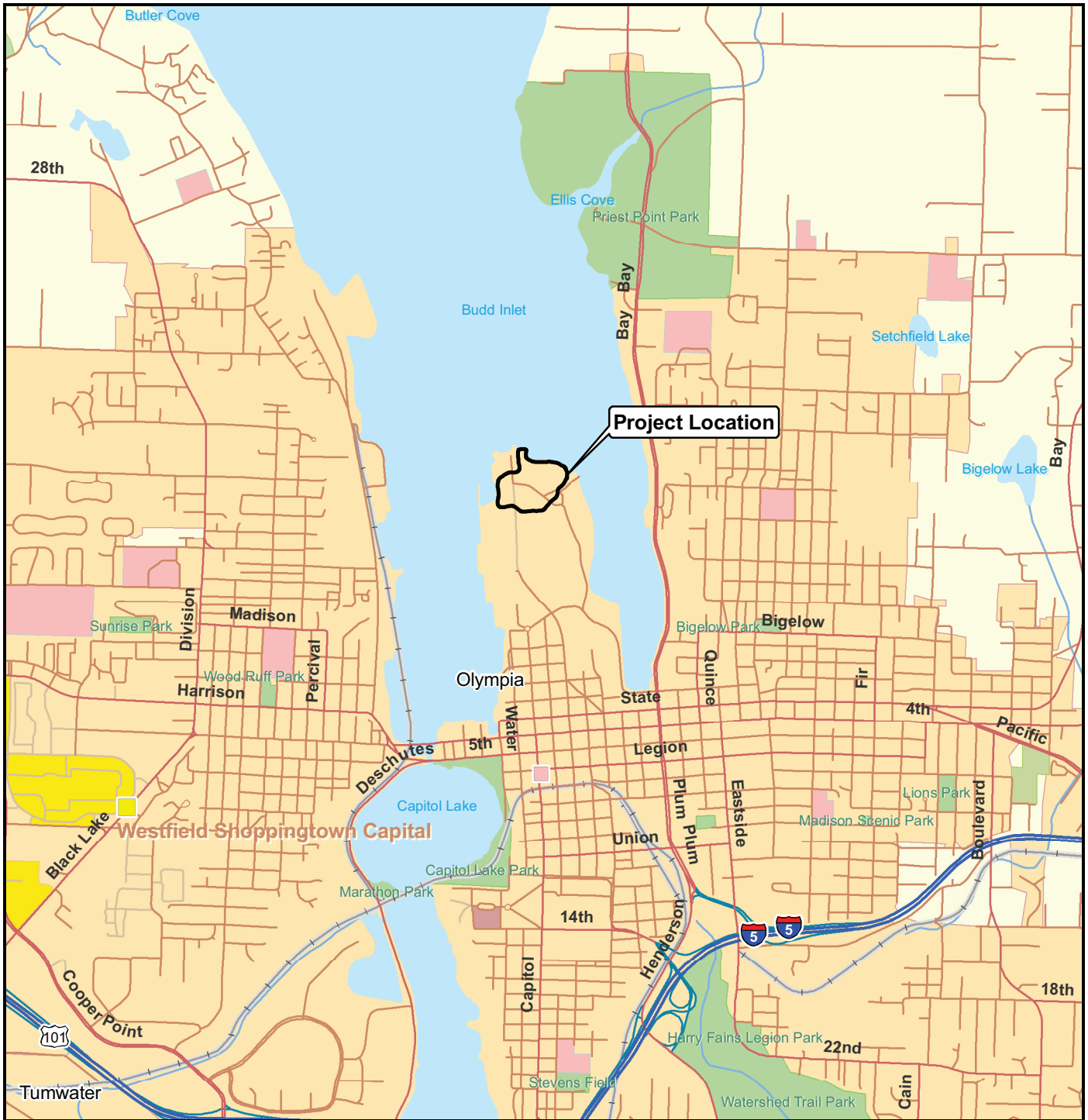
NL = no limit defined

U = detection limit

TABLE 10
 Potential Site Hazards
Cascade Pole Site, Olympia, Washington

Procedures and Instructions Developed to Address Principal Hazards	Reference Documents
General Hazards and Housekeeping (Slips Trips and Falls)	HASP, SOPs
Hazard Communication	HASP
Training needs	HASP, SOPs, O&M Manual
COC Exposure	HASP, SOPs
Shipping and Transportation of Chemical Products	HASP
Emergency Response	HASP, O&M Manual
Manual Lifting	HASP, SOPs
Noise	HASP, O&M Manual
Hot Surfaces (Burns)	HASP, SOPs
Fire	HASP, SOPs
Electrical	HASP
Lock Out Tag Out	SOPs, Work Permit
Hand and Power Tool Inspections	SOPs
Ladders	HASP, SOPs
Heat and Cold Stress	HASP, SOPs
Compressed Gas Cylinders	HASP
Procedures for Locating Buried Utilities	HASP
IDW Drum Sampling	HASP
Confined Space Entry	HASP
Pressure Washing	HASP, Work Permit
Biological Hazards (Snakes, Poison Ivy, Ticks, Stings)	HASP, SOPs
Blood borne Pathogens, Cuts, and Lacerations	HASP, SOPs
Welding and Cutting, Other Ignition Source Producing Tasks	HASP, Work Permit
Heavy Machinery	HASP
Cranes, Hoists, and Rigging	HASP
Excavations	HASP, Work Permit
Earthmoving Equipment	HASP
Working at Elevations	HASP, Work Permit
Respiratory Protection	HASP
Forklifts	HASP

Figures



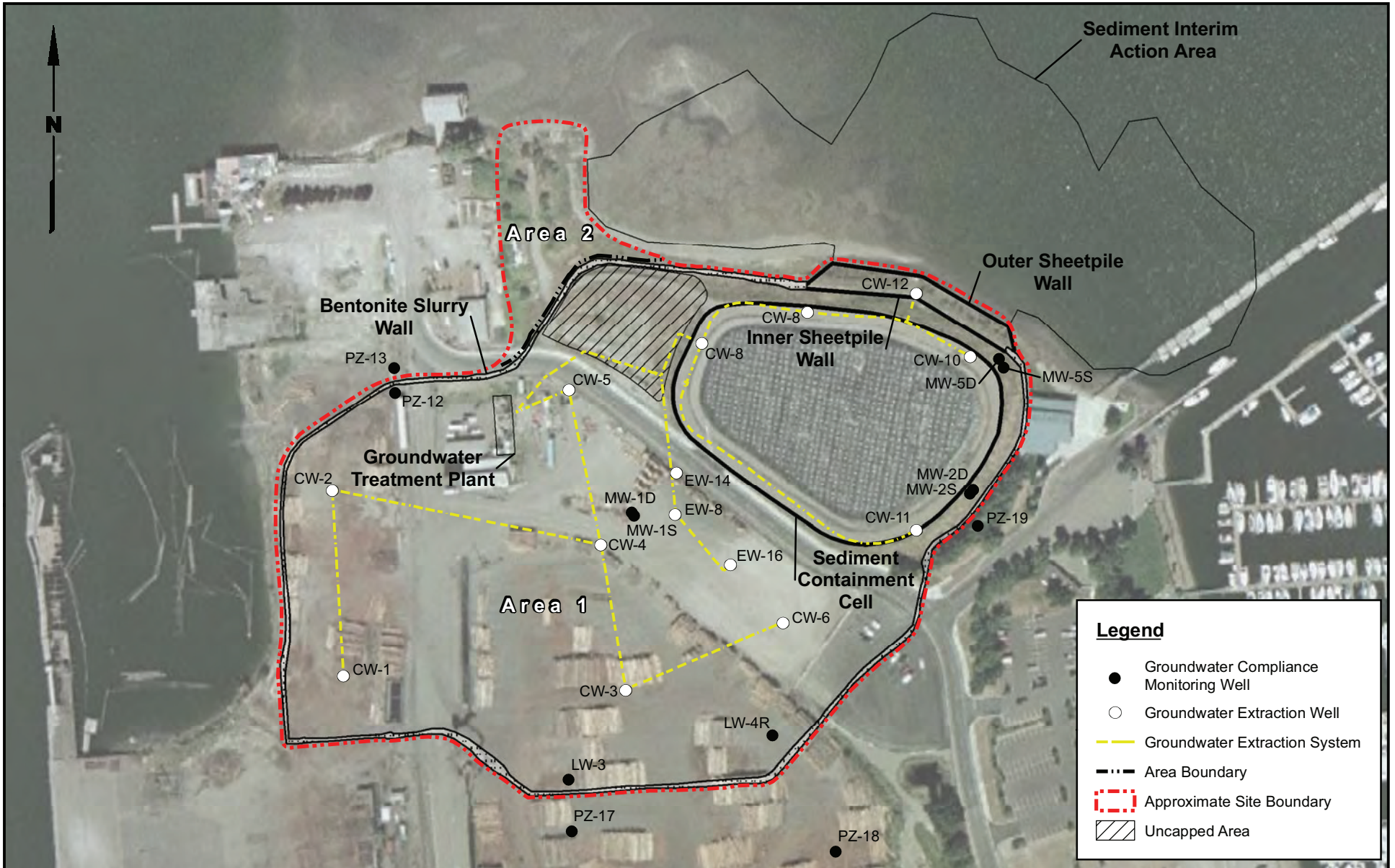
Data Source: ESRI 2006



Cascade Pole Site
Olympia, Washington

Vicinity Map

Figure
1



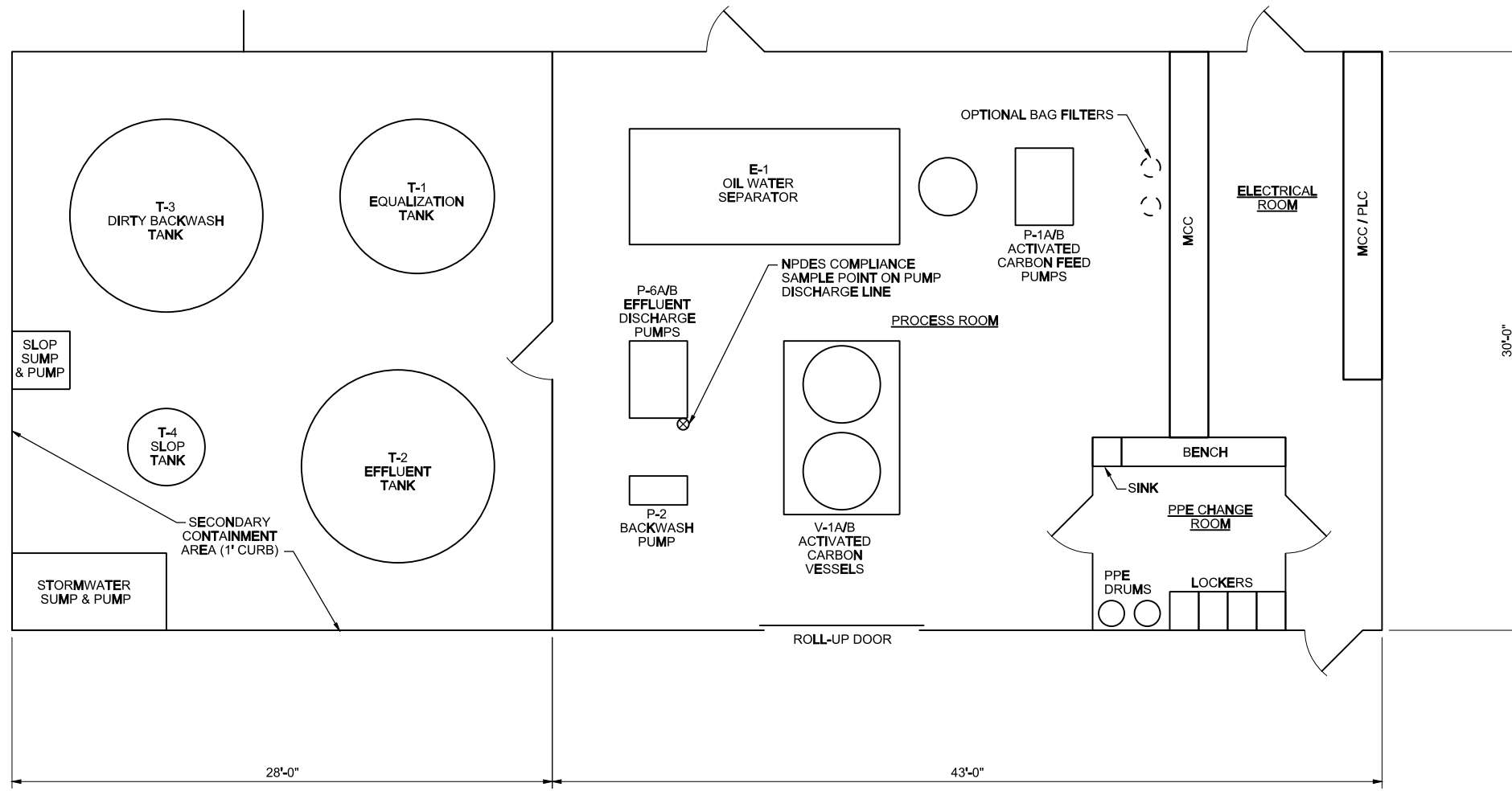
Data Source: ESRI Image Server



Cascade Pole Site
Olympia, Washington

Site Plan

Figure
2



PLAN
1/4"=1'-0"

CH2MHILL

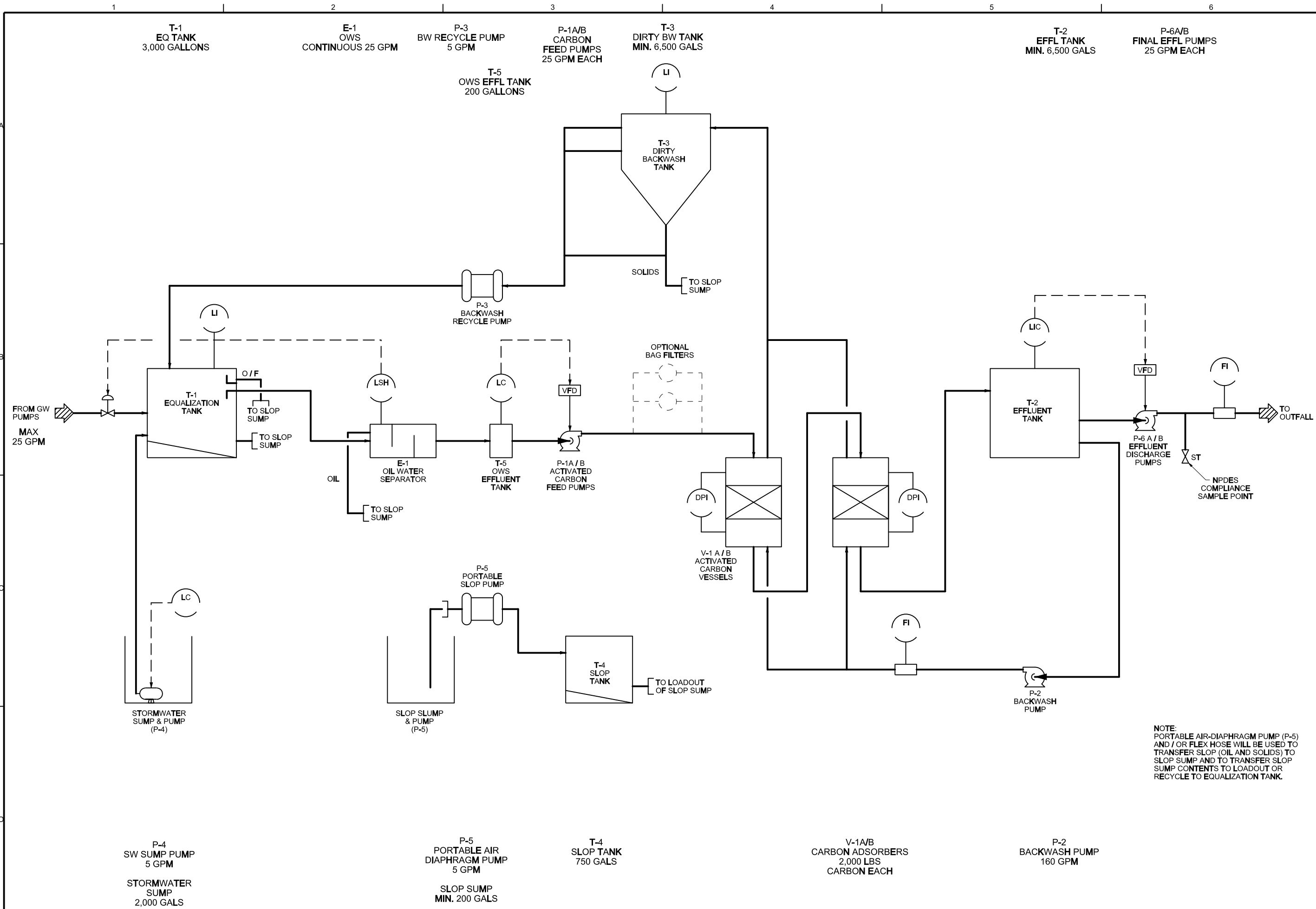
FIGURE 3
GROUNDWATER TREATMENT
SYSTEM LAYOUT

PORT OF OLYMPIA
CASCADE POLE
GROUNDWATER
TREATMENT SYSTEM

NO	DATE	DESCRIPTION	BY	CHK
D5GN			APVD	
			DR	
			APVD	
			BY	N
			APVD	

VERIFY SCALE	
BAR IS ONE INCH ON ORIGINAL DRAWING.	
DATE	APRIL 2010
PROJ	402907
DWG	Figure 3
SHEET	

ISSUED FOR 100% REVIEW
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NOTE:
 PORTABLE AIR-DIAPHRAGM PUMP (P-5)
 AND / OR FLEX HOSE WILL BE USED TO
 TRANSFER SLOP (OIL AND SOLIDS) TO
 SLOP SUMP AND TO TRANSFER SLOP
 SUMP CONTENTS TO LOADOUT OR
 RECYCLE TO EQUALIZATION TANK.

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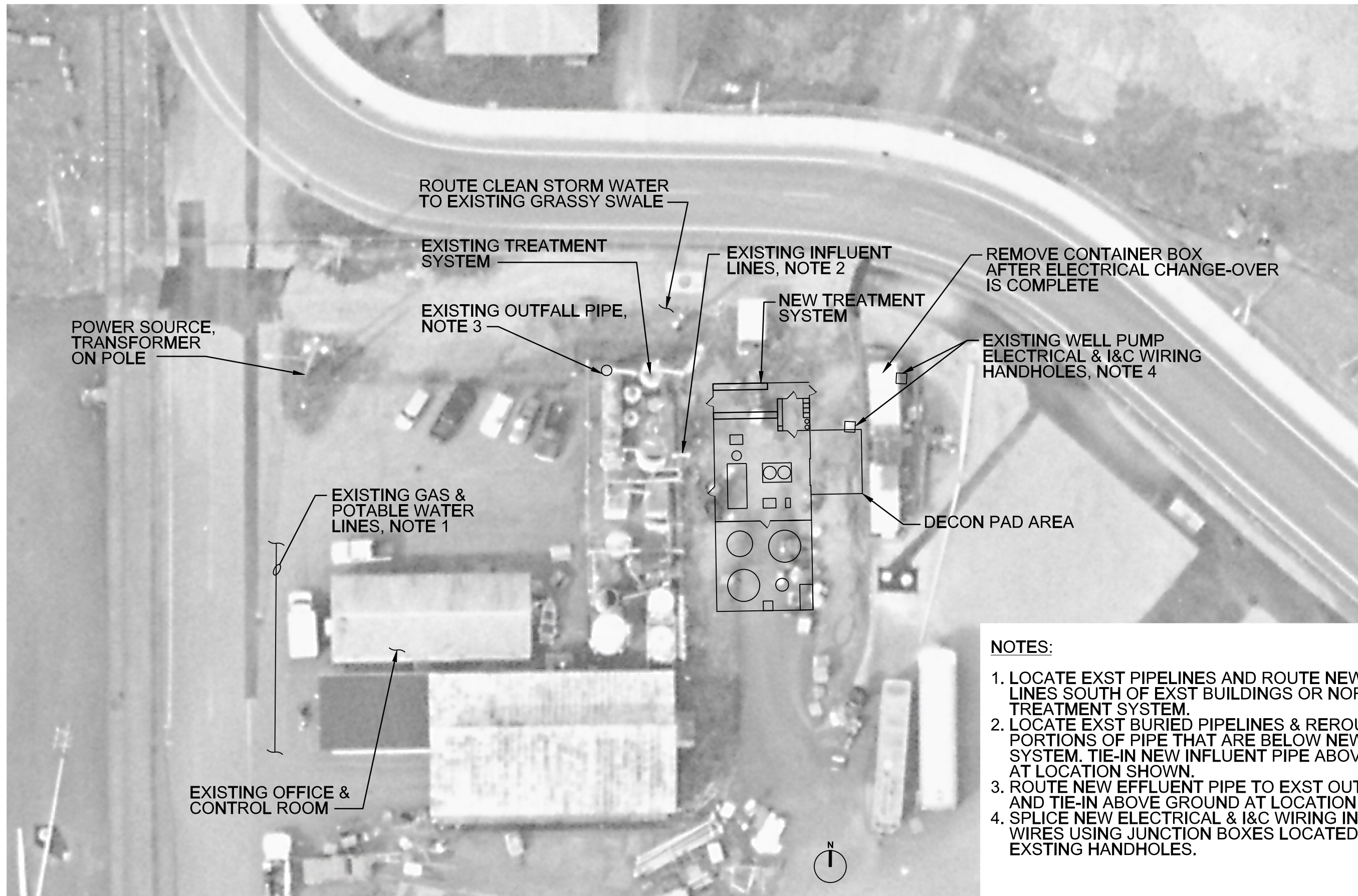
FIGURE 4
 PROCESS FLOW DIAGRAM

VERIFY SCALE	
BAR IS ONE INCH ON ORIGINAL DRAWING.	
DATE	APRIL 2010
PROJ	402907
DWG	Figure 4
SHEET	

NO.	DATE	DESCRIPTION	BY	CHK

NO.	DATE	DR

PORT OF OLYMPIA
 CASCADE POLE
 GROUNDWATER
 TREATMENT SYSTEM
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ROUTE CLEAN STORM WATER TO EXISTING GRASSY SWALE

EXISTING TREATMENT SYSTEM

EXISTING INFLUENT LINES, NOTE 2

REMOVE CONTAINER BOX AFTER ELECTRICAL CHANGE-OVER IS COMPLETE

EXISTING WELL PUMP ELECTRICAL & I&C WIRING HANDHOLES, NOTE 4

NEW TREATMENT SYSTEM

EXISTING OUTFALL PIPE, NOTE 3

POWER SOURCE, TRANSFORMER ON POLE

EXISTING GAS & POTABLE WATER LINES, NOTE 1

DECON PAD AREA

EXISTING OFFICE & CONTROL ROOM

NOTES:

1. LOCATE EXST PIPELINES AND ROUTE NEW SUPPLY LINES SOUTH OF EXST BUILDINGS OR NORTH OF EXST TREATMENT SYSTEM.
2. LOCATE EXST BURIED PIPELINES & REROUTE PORTIONS OF PIPE THAT ARE BELOW NEW TREATMENT SYSTEM. TIE-IN NEW INFLUENT PIPE ABOVE GROUND AT LOCATION SHOWN.
3. ROUTE NEW EFFLUENT PIPE TO EXST OUTFALL PIPE AND TIE-IN ABOVE GROUND AT LOCATION SHOWN.
4. SPLICE NEW ELECTRICAL & I&C WIRING INTO EXST WIRES USING JUNCTION BOXES LOCATED WITHIN 10' OF EXSTING HANDHOLES.


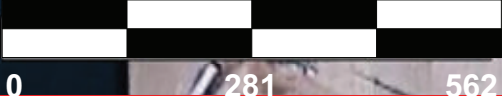


FIGURE 5
SITE LAYOUT



Legend

- - - Approximate Location of Mean High Water Level
- GW Treatment System

Scale in Feet

Cascade Pole Site
Olympia, Washington

Site Location Relative to Mean
High Water Level

Figure
6

Appendix A

From: TYork@calgoncarbon-us.com
Sent: Monday, March 22, 2010 8:31 PM
To: Farmer, Bill/SEA
Subject: RE: Cascade Pole Carbon Adsorbers - Scenario #2
Attachments: Plant Influent.pdf; bio filter effluent.pdf; 2009PAHs_BF.XLS

Hi Bill,

I blended most of the PAH's into Anthracine. Based on this the program defaults due to a two phase solution. It then adjust the program to show an alternative solubility.

based on this you can see the carbon use rates are very low.

Keep in mind any sheen that is not picked up by the oil water separator will coat the activated carbon.

Troy

(See attached file: Plant Influent.pdf)(See attached file: bio filter effluent.pdf)

Troy A York
Technical Sales Representative
Calgon Carbon Company
2738 SE Hill Street
Prineville OR 97754
541-416-8100 (office)
503-913-4001 (cell)
541-416-8101 (fax)
www.calgoncarbon.com

<Bill.Farmer@CH2M
.com>

To
03/16/2010 08:43 PM <TYork@calgoncarbon-us.com>
cc

Subject
RE: Cascade Pole Carbon Adsorbers -
Scenario #2

What about "low" concentrations say 15 ppm or below? Or below 5 ppm?

OK - you made me do it. I've attached summary of actual data for Bio Influent (or OWS Effluent) for 2009 which we can take as the Carbon Influent for your adsorbers (with the oil removal step for the proposed system). Consider any values of "10" as below the detection limit but we took the DL as the value in the total. Note Penta(PCP) value above in table. Also compared to "Plant Influent" (which is actually after EQ), which shows significant removal in the OWS, eh?
Good night, BF

-----Original Message-----

From: TYork@calgoncarbon-us.com [mailto:TYork@calgoncarbon-us.com]
Sent: Tuesday, March 16, 2010 8:21 PM
To: Farmer, Bill/SEA
Subject: Re: Cascade Pole Carbon Adsorbers - Scenario #2

(Message sent from BlackBerry device)
Any free product is going to coat the GAC.
Troy York
Calgon Carbon
503-913-4001

----- Original Message -----

From: [Bill.Farmer@CH2M.com]
Sent: 03/16/2010 09:14 PM CST
To: Troy York
Subject: RE: Cascade Pole Carbon Adsorbers - Scenario #2

Thanks
How about O&G? What concentrations give you heartburn?
BF

-----Original Message-----

From: TYork@calgoncarbon-us.com [mailto:TYork@calgoncarbon-us.com]
Sent: Tuesday, March 16, 2010 8:11 PM
To: Farmer, Bill/SEA
Subject: Re: Cascade Pole Carbon Adsorbers - Scenario #2

Hi Bill,

I forwarded your request to our application engineering for review of the compounds. I should have a response on Wednesday.

The carbon use rate for accuracy would require actual water data.
However, for general rule of thumb use rates for comparison I can use the 1/3 rule you mentioned. Keeping in mind this is just a range of change in the use rate.

Our modeling program takes into account competing compounds when compared to different types of GAC, flow rate, temp, etc. The report will be in rate of elution from first to break through to the last.

Troy

Troy A York
Technical Sales Representative
Calgon Carbon Company
2738 SE Hill Street
Prineville OR 97754
541-416-8100 (office)
503-913-4001 (cell)
541-416-8101 (fax)
www.calgoncarbon.com

<Bill.Farmer@CH2M
.com>

03/16/2010 03:46 PM To
<TYork@calgoncarbon-us.com>
cc

Subject
Cascade Pole Carbon Adsorbers -
Scenario #2

Hey Troy - As mentioned, we're going to be considering a treatment alternative to include oil removal. Looking at the existing GWTP data, their OWS typically knocks the organics down to about one-third of what goes in. Apparently the PAHs have an affinity for the oil phase and are preferentially removed, which is a good thing. Is that a good enough estimate for you to consider as a second scenario for influent to carbon (1/3 of the concentrations previously provided) or would you prefer a data summary of OWS effluent (which will be more work for me). Do you estimate carbon life strictly based on pounds organics removed per pound of carbon? Or do you take into account chromatographic effects for each compound and/or preferential adsorption? Or does one compound that is more prone to break-through dictate carbon replacement?

The permit requires:

Total PAHs (16 cmpds): 48 ppb both Daily Max & Monthly Avg
Pentachlorophenol: 8.2 ppb Daily Max & 6.5 Monthly Avg
pH: 7.0-8.5
Discharge is to Puget Sound.

Thanks, BF

From: Farmer, Bill/SEA
Sent: Monday, March 15, 2010 4:39 PM
To: Troy York (TYork@calgoncarbon-us.com)
Subject: Cascade Pole Carbon Adsorbers

Hey Troy - Here are some data from 2003-9 for the groundwater treatment system influent (it's actually EQ Tank effluent). Can you give me some idea on carbon life and any other issues? I summarized for each year and boiled down the one spreadsheet to just the PAHs, however, the other organics will take up some adsorption sites. The current system includes the following processes but we're considering just relying on an EQ Tank to remove gross O&G and TSS and then organics removal in carbon adsorbers. The obvious trade-off is carbon replacement cost vs. O&M to operate the bio system. Current GWTP: EQ Tank effluent runs through an oil water separator but they apparently do not recover much free product there. Then it goes thru a biological system before routing thru the final carbon polish (two beds).

Proposed System: EQ Tank then carbon adsorbers - with option to add oil removal step in between as necessary.

We want to be able to backwash the carbon to prolong life and deal with any solids or mineral scaling buildup. We like prolonged high-rate backwash to fully fluidize the bed and get material out of there.

Regarding O&G, it appears that the plant influent typically averages between 5 and 15 ppm although they had some higher spikes in 2007 for some reason (and a few lesser spikes in other years).

At what concentration does O&G become a significant problem?

Is it a free phase problem or do elevated "dissolved" concentrations also pose issues?

Once O&G is adsorbed into the carbon bed can it be removed or is the user faced with replacing the carbon?

As currently stands, we are designing for 25 gpm to be handled by lead/lag arrangement and one standby bed. So, the triplex unit would be in order.

How soon can you provide some estimate of carbon life? Feel free to contact me with any questions.

Thanks, BF

Bill Farmer, PE
CH2M HILL, Bellevue, WA
425-233-3551

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Calgon Carbon Corporation WaterAds Report

Temperature (F): 60.0 Flow Rate (gal/min): 25 3/22/10
 Pressure (atm): 1.0

		Adsorbent Use Rate (lbs/day)				
		Filtrisorb 300 (1975)				
Adsorbate (Listed In Order of Elution-First is on Top)	Concentration (ppm)					
Pentachlorophenol	0.156	0.847				
Naphthalene	0.032	0.711				
Fluorene	0.052	0.657				
Acenaphthene	0.118	0.579				
Anthracene	0.163	0.379				
Phenanthrene	0.056	0.154				
Chrysene	0.011	0.018				
Totals:	5.88E-1					

Note: This information has been generated using Calgon Carbon's proprietary predictive model. No safety factors have been incorporated into these results. Appropriate safety factors should be applied as necessary. There is no expressed or implied warranty regarding the suitability or applicability of results.

Calgon Carbon Corporation WaterAds Report

Temperature (F): **60.0** Flow Rate (gal/min): **25** **3/22/10**
 Pressure (atm): **1.0**

Adsorbent Use Rate (lbs/day)

Adsorbate (Listed In Order of Elution-First is on Top)	Concentration (ppm)	Filtrisorb 300 (1975)				
Pentachlorophenol	0.214	2.200				
Naphthalene	0.681	2.111				
Fluorene	0.079	1.242				
Acenaphthene	0.168	0.963				
Anthracene	0.23	0.651				
Phenanthrene	0.146	0.341				
Chrysene	0.014	0.023				
Totals:	1.53E0					

Note: This information has been generated using Calgon Carbon's proprietary predictive model. No safety factors have been incorporated into these results. Appropriate safety factors should be applied as necessary. There is no expressed or implied warranty regarding the suitability or applicability of results.

TABLE 5
 PORT OF OLYMPIA TREATMENT PAD
 MONITORING RESULTS

— BIOREACTOR EFFLUENT	01/07/09	01/21/09
TOC (mg/l)	8	11
COD (mg/l)	20	40.0
TSS (mg/l)		
PCP (ug/l)	23	45
Cu (mg/l)		
DO (mg/l)	10.4	10.2
TDS (mg/l)		
pH	7.93	7.69
TIX (mg/l)		
Naphthalene (ug/l)	10 U	10 U
Acenaphthylene (ug/l)	10 U	10 U
Acenaphthene (ug/l)	10 U	10 U
Fluorene (ug/l)	10 U	10 U
Phenanthrene (ug/l)	10 U	10 U
Anthracene (ug/l)	10 U	10 U
Fluoranthene (ug/l)	10 U	10 U
Pyrene (ug/l)	10 U	10 U
Benzo(a)Anthracene (ug/l)	10 U	10 U
Chrysene (ug/l)	10 U	10 U
Benzo(b)Fluoranthene (ug/l)	10 U	10 U
Benzo(k)Fluoranthene (ug/l)	10 U	10 U
Benzo(a)Pyrene (ug/l)	10 U	10 U
Indeno(1,2,3-cd)Pyrene (ug/l)	10 U	10 U
Dibenz(a,h)Anthracene (ug/l)	10 U	10 U
Benzo(ghi)Perylene (ug/l)	10 U	10 U
Total All PAH (ug/l) *	160	160
Total 1st 8 PAH (ug/l) **	80	80

TABLE 6
 PORT OF OLYMPIA TREATMENT PAD
 MONITORING RESULTS

CARBON MID-POINT	01/07/09	01/21/09
TOC (mg/l)		
COD (mg/l)		
TSS (mg/l)		
PCP (ug/l)	1.50	4.20
Cu (mg/l)		
DO (mg/l)		
TDS (mg/l)		
pH	7.57	7.48
TIX (mg/l)		
Naphthalene--SIM (ug/l)	0.10 U	0.10 U
Acenaphthylene--SIM (ug/l)	0.10 U	0.10 U
Acenaphthene--SIM (ug/l)	0.10 U	0.10 U
Fluorene--SIM (ug/l)	0.10 U	0.10 U
Phenanthrene--SIM (ug/l)	0.10 U	0.10 U
Anthracene--SIM (ug/l)	0.22	0.26
Fluoranthene--SIM (ug/l)	0.10 U	0.15
Pyrene--SIM (ug/l)	0.10 U	0.17
Benzo(a)Anthracene--SIM (ug/l)	0.10 U	0.10 U
Chrysene--SIM (ug/l)	0.10 U	0.10 U
Benzo(b)Fluoranthene--SIM (ug/l)	0.10 U	0.10 U
Benzo(k)Fluoranthene--SIM (ug/l)	0.10 U	0.10 U
Benzo(a)Pyrene--SIM (ug/l)	0.10 U	0.10 U
Indeno(1,2,3-cd)Pyrene--SIM (ug/l)	0.10 U	0.10 U
Dibenz(a,h)Anthracene--SIM (ug/l)	0.10 U	0.10 U
Benzo(ghi)Perylene--SIM (ug/l)	0.10 U	0.10 U
Total All PAH (ug/l) *	1.72	1.88
Total 1st 8 PAH (ug/l) **	0.92	1.08

TABLE 7
 PORT OF OLYMPIA TREATMENT PAD
 MONITORING RESULTS

SYSTEM DISCHARGE	01/07/09	01/21/09
TOC (mg/l)		
COD (mg/l)		
TSS (mg/l)	1.5	1.5
PCP (ug/l)	0.10 U	0.10 U
Cu (mg/l)		
Dissolved Cu (mg/l)	0.002 U	0.002 U
DO (mg/l)		
TDS (mg/l)		
pH	7.51	7.48
TIX (mg/l)		
Naphthalene--SIM (ug/l)	0.10 U	0.10 U
Acenaphthylene--SIM (ug/l)	0.10 U	0.10 U
Acenaphthene--SIM (ug/l)	0.10 U	0.10 U
Fluorene--SIM (ug/l)	0.10 U	0.10 U
Phenanthrene--SIM (ug/l)	0.10 U	0.10 U
Anthracene--SIM (ug/l)	0.10 U	0.10 U
Fluoranthene--SIM (ug/l)	0.10 U	0.10 U
Pyrene--SIM (ug/l)	0.10 U	0.10 U
Benzo(a)Anthracene--SIM (ug/l)	0.10 U	0.10 U
Chrysene--SIM (ug/l)	0.10 U	0.10 U
Benzo(b)Fluoranthene--SIM (ug/l)	0.10 U	0.10 U
Benzo(k)Fluoranthene--SIM (ug/l)	0.10 U	0.10 U
Benzo(a)Pyrene--SIM (ug/l)	0.10 U	0.10 U
Indeno(1,2,3-cd)Pyrene--SIM (ug/l)	0.10 U	0.10 U
Dibenz(a,h)Anthracene--SIM (ug/l)	0.10 U	0.10 U
Benzo(ghi)Perylene--SIM (ug/l)	0.10 U	0.10 U
Total All PAH (ug/l) *	1.60	1.60
Total 1st 8 PAH (ug/l) **	0.80	0.80

TABLE 8
 PORT OF OLYMPIA TREATMENT PAD
 MONITORING RESULTS

% BIOREACTOR REDUCTION	01/07/09	01/21/09
TOC	27.3%	31.3%
COD	33.3%	23.1%
TSS		
PCP	77.0%	72.0%
Cu		
DO		
TDS		
pH	-10.4%	-12.9%
TIX		
Naphthalene	0.0%	0.0%
Acenaphthylene	0.0%	0.0%
Acenaphthene	83.9%	92.1%
Fluorene	74.4%	83.3%
Phenanthrene	79.2%	85.1%
Anthracene	41.2%	37.5%
Fluoranthene	68.8%	52.4%
Pyrene		33.3%
Benzo(a)Anthracene	0.0%	0.0%
Chrysene	0.0%	0.0%
Benzo(b)Fluoranthene	0.0%	0.0%
Benzo(k)Fluoranthene	0.0%	0.0%
Benzo(a)Pyrene	0.0%	0.0%
Indeno(1,2,3-cd)Pyrene	0.0%	0.0%
Dibenz(a,h)Anthracene	0.0%	0.0%
Benzo(ghi)Perylene	0.0%	0.0%
Total All PAH *	50.2%	60.5%
Total 1st 8 PAH **	66.8%	75.4%

TABLE 9
 PORT OF OLYMPIA TREATMENT PAD
 MONITORING RESULTS

% CARBON 1 REDUCTION	01/07/09	01/21/09
TOC	100.00%	100.00%
COD	100.00%	100.00%
TSS		
PCP	93.48%	90.67%
Cu		
DO		
TDS		
pH		
TIX		
Naphthalene	99.00%	99.00%
Acenaphthylene	99.00%	99.00%
Acenaphthene	99.00%	99.00%
Fluorene	99.00%	99.00%
Phenanthrene	99.00%	99.00%
Anthracene	97.80%	97.40%
Fluoranthene	99.00%	98.50%
Pyrene	99.00%	98.30%
Benzo(a)Anthracene	99.00%	99.00%
Chrysene	99.00%	99.00%
Benzo(b)Fluoranthene	99.00%	99.00%
Benzo(k)Fluoranthene	99.00%	99.00%
Benzo(a)Pyrene	99.00%	99.00%
Indeno(1,2,3-cd)Pyrene	99.00%	99.00%
Dibenz(a,h)Anthracene	99.00%	99.00%
Benzo(ghi)Perylene	99.00%	99.00%
Total All PAH *	98.93%	98.83%
Total 1st 8 PAH **	98.85%	98.65%

TABLE 10
PORT OF OLYMPIA TREATMENT PAD
MONITORING RESULTS

% OVERALL PCP REDUCTION	01/07/09	01/21/09
Influent PCP (ug/l)	100	161
Effluent PCP (ug/l)	0.10	0.10
% Overall Reduction	99.90%	99.94%
Required % Reduction	99.50%	99.50%

