



STATE OF WASHINGTON
DEPARTMENT OF ECOLOGY

Southwest Region Office
PO Box 47775, Olympia, WA 98504-7775 • 360-407-6300

April 16, 2024

Christine Yanik
Weyerhaeuser Raymond Lumber Mill
51 Ellis Street
Raymond, WA 98577

Re: Weyerhaeuser Raymond Lumber Mill, State wastewater discharge permit no.
ST0006167 Compliance Inspection Report

Dear Christine Yanik:

Thank you and all the staff for the time spent in our inspection performed Tuesday, February 13, 2024, for Weyerhaeuser Raymond Lumber Mill. Attached is the permit inspection report with my evaluation of compliance.

Overall, I found the facility to be very clean and in good working order. You provided thorough answers to my questions throughout regarding facility operations and what we encountered along the site walkthrough. Weyerhaeuser met all permit compliance requirements.

If you have any questions regarding this inspection report, please contact me by email at kamren.moen@ecy.wa.gov or by phone at (360) 810-1340. Thank you.

Sincerely,

A handwritten signature in black ink that reads "Kamren Moen".

Kamren Moen
Permit Manager
Southwest Region Office
Water Quality Program, Industrial Unit

Enclosures: Inspection Report
Photo Log



Waste Discharge Compliance Inspection Report

Section A

State Permit Number	ST 000 6 1 6 7	Municipal <input type="checkbox"/>	Industrial <input checked="" type="checkbox"/>	IUs <input type="checkbox"/>	Permit Effective Date
Recon <input type="checkbox"/>	Inspection <input checked="" type="checkbox"/>	Inspection <input type="checkbox"/> with Samples	Unpermitted <input type="checkbox"/> Facility	Land Application <input type="checkbox"/>	August 1, 2021
					Permit Expiration Date
					July 31, 2026

Section B

Name and Location of Facility Inspected	County	Entry Time
Weyerhaeuser Raymond Lumber Mill	Pacific	11:00 A.M.
51 Ellis Street	Inspection Date	Exit Time
Raymond, WA 98577	2/13/2024	12:00 P.M.
Name(s) of On-Site Representative(s)	Title(s)	Phone Number(s)
Christine Yanik	Regional Environmental Manager	(541) 409-7770
Name, Address of Responsible Official	Phone	Contacted
Rina Bethany		<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
51 Ellis Street	Title	
Raymond, WA 98577	Vice President	

Section C

(S = Satisfactory, M = Marginal, U = Unsatisfactory, N = Not Evaluated, X=Results Pending)

S	Permit	N	Effluent/Receiving Waters	S	Compliance Schedules	N	Sludge Disposal
S	Records/Reports	N	Flow Measurement	NA	Laboratory	N	Pretreatment
S	Facility Site Review	N	Self-Monitoring Program	S	Operations/Maint.	NA	Other:

Section D Summary of Findings

Kamren Moen and Gunaseelan Alagappan arrived at the facility on February 13, 2024, at 11:00AM. They met with Christine Yanik in the facility's office space to perform a record review and answer any permit related questions. Weyerhaeuser had all available DMRs and required documents for their permit. The weekend prior to the inspection, Weyerhaeuser's wastewater discharge pump malfunctioned. The pump was successfully removed and being replaced by the time Kamren arrived. Kamren and Gunaseelan were then given a tour of the facility's treatment areas and wastewater collection system.

Kamren and Gunaseelan were first shown the facilities wastewater discharge pump and composite sampler. The sampler was properly housed in a refrigerated casing. The outfall pump control panel and flow meters were located nearby the wastewater discharge pump. A chemical storage building was located next to the pump. The building was locked with appropriate secondary containment. The drainage systems on site were clean and free of any debris. Kamren and Gunaseelan were then showed the condensate tanks and pump area. All sample sites were at ideal locations and easy to access.

Kamren and Gunaseelan were then given a tour of the remainder of the sites, including the future location of the continuous dry kiln. The facility was clean and well-managed. Weyerhaeuser is located in an area with Environmental Health Disparity Rank 2.



GIS Coordinates:

46.6880, -123.7373

☒ Announced
☐ Unannounced

Name(s) and Signature(s) of Inspector(s)	Section/Phone Number	Date
Kamren Moen <i>Kamren Moen</i>	Ecology SWRO (360) 810-1340	04/03/2024
Signature of Inspector and Reviewer	Section/Phone Number	Date
<i>John Diamant</i> John Diamant, P.E./MOU Supervisor	Ecology-SWRO (360) 819-3824	4/9/2024

PIMS Photo Export

Description	Photographs	Image Name
Drain access and sample location	 Ctrl+Click HERE to view full size image	WEYERHAEUSER RAYMOND LUMBER MILL
Drain accesss	 Ctrl+Click HERE to view full size image	WEYERHAEUSER RAYMOND LUMBER MILL

Wastewater access point



WEYERHAEUSER
RAYMOND
LUMBER MILL

[Ctrl+Click HERE to view full size image](#)

Condensate tank and
panels



WEYERHAEUSER
RAYMOND
LUMBER MILL

[Ctrl+Click HERE to view full size image](#)

Chemical Storage house



WEYERHAEUSER
RAYMOND
LUMBER MILL

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Flow meter



WEYERHAEUSER
RAYMOND
LUMBER MILL

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Outfall pump control panel



WEYERHAEUSER
RAYMOND
LUMBER MILL

[Ctrl+Click HERE to view full size image](#)

Wastewater discharge
pump display screen



WEYERHAEUSER
RAYMOND
LUMBER MILL

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Auto Composite Samper
Housing Unit



[Ctrl+Click HERE to view full size image](#)

WEYERHAEUSER
RAYMOND
LUMBER MILL