

# **Addendum to the Fact Sheet for State Waste Discharge to POTW Discharge Permit No. ST0006167**

**Public Notice of Modification Date: June \_\_, 2024**

## **1. General Information**

Permittee: Weyerhaeuser Raymond Lumber Mill  
51 Ellis Street  
Raymond, WA 98577

Facility Location: 51 Ellis Street  
Raymond, WA 98577

This is an addendum to the fact sheet to explain changes proposed for State Waste Discharge to POTW Permit No. ST0006167, issued on July 14, 2021. Weyerhaeuser Raymond Lumber Mill requests an increase in their Daily Maximum flow to 50,000 gpd from 20,000 gpd and Average Monthly flow to 70,000 gpd from 40,000 gpd. Ecology is modifying the permit to accommodate the facility's request.

Note: New text in the modified permit is marked with grey highlight.

## **2. Modification to the Permit**

Page 5, S1. Discharge Limits: Effluent Limits: Outfall 003 table. Average Monthly flow changed from 40,000 gpd to 70,000 gpd and Daily Maximum flow changed from 20,000 gpd to 50,000 gpd.

## **3. Justification**

On April 24, 2024, Ecology received a letter, prepared by Angela Cameron on behalf of the Permittee, requesting an increase in Daily Maximum and Average Monthly flow. The City of Raymond signed Section J of the SWD to POTW permit application approving the request. The increase of flow should not result in an upset to the City's POTW.

Weyerhaeuser Raymond Lumber Mill will be replacing their current batch kiln system with a continuous dry kiln system for drying lumber. This change will lead to an increase in condensate generated and discharged to Willapa Regional Wastewater Treatment Plant. The current batch kilns and boiler systems will be removed and no longer contribute to wastewater discharged. Weyerhaeuser Raymond plans to install aeration vaults or ponds to ensure proper pretreatment of wastewater to meet their current

permit requirements for pH, BOD, and TSS before discharging to Willapa Regional Wastewater Treatment Plant.

Therefore, as authorized under WAC 173-220-190, Ecology agreed to modify the permit to increase the daily maximum and monthly average flow.

#### **4. Public Process**

The proposed changes made in this modification are considered to constitute a major modification under WAC 173-220-190 and are required to be published for a 30-day public review and comment period.

#### **5. Public Involvement Information**

**Appendix A** describes the permit appeal process.

#### **6. Permit Appeal Process**

**Appendix B** describes the permit appeal process.

#### **7. Response to Comments**

**Appendix C** describes Ecology's response to comments received.

The primary author of this permit modification and fact sheet is Kamren Moen.

## **Appendix A - Public Involvement Information**

The proposed changes to this permit constitute a major modification under 40 CFR 122.62. Notice of the draft permit modification will be published to allow a 30-day public review and comment period. This modification will be published in the Willapa Harbor Herald on June 12, 2024, to fulfil the above requirements. The issuance of the final modification is contingent upon the outcome of the public review and comment period.

The notice:

- Tells where copies of the draft Permit and Fact Sheet are available for public evaluation (the closest Regional or Field Office and posted on Ecology's website).
- Offers to provide the documents in an alternate format to accommodate special needs.
- Urges people to submit their comments, in writing, before the end of the Comment Period
- Tells how to request a public hearing of comments about the proposed NPDES permit.
- Explains the next step(s) in the permitting process.

Ecology has published a document entitled [\*Frequently Asked Questions about Effective Public Commenting\*](https://fortress.wa.gov/ecy/publications/SummaryPages/0307023.html) which is available on our website at <https://fortress.wa.gov/ecy/publications/SummaryPages/0307023.html>

You may obtain further information from Ecology by telephone, (360) 407-6365, or by writing to the address listed below.

Water Quality Permit Administrator  
Department of Ecology  
Southwest Region Office  
PO Box 47775  
Olympia, WA 98504-7775

## **Appendix B - Your Right to Appeal**

You have a right to appeal this permit to the Pollution Control Hearing Board (PCHB) within 30 days of the date of receipt of the final permit. The appeal process is governed by chapter 43.21B RCW and chapter 371-08 WAC. "Date of receipt" is defined in RCW 43.21B.001(2) (see glossary).

To appeal you must do the following within 30 days of the date of receipt of this permit:

- File your appeal and a copy of this permit with the PCHB (see addresses below). Filing means actual receipt by the PCHB during regular business hours as defined in WAC 371-08-305 and -335. "Notice of appeal" is defined in WAC 371-08-340.
- Serve a copy of your appeal and this permit on Ecology on the Department of Ecology mail, in person, or by email (see addresses below).
- You must also comply with other applicable requirements in Chapter 43.21B RCW and Chapter 371-08 WAC.

### **Filing with the PCHB**

For the most current information regarding filing with the PCHB: visit <https://eluhho.wa.gov/> or call 360-664-9160.

### **Service on Ecology**

#### **Street Address:**

Department of Ecology  
Attn: Appeals Processing Desk  
300 Desmond Drive SE  
Lacey, WA 98503

#### **Mailing Address:**

Department of Ecology  
Attn: Appeals Processing Desk  
PO Box 47608  
Olympia, WA 98504-7608

#### **E-Mail Address:**

[ecologyappeals@ecy.wa.gov](mailto:ecologyappeals@ecy.wa.gov)

### **Appendix C – Response to Comments**

[Ecology will complete this section after the public notice of draft period.]