



June 30, 2025

**Aziz Mahar, P.E.**  
South Puget Sound Basin  
Industrial Permit Manager

Southwest Regional Office  
Water Quality Program  
PO Box 47775  
Olympia, WA 98504-7775

RE: Outfall Evaluation Report, Permit No. WA0001007

Dear Mr. Mahar,

Enclosed is the 2025 Outfall evaluation report for the Graymont Western US, Inc. terminal (Graymont) located in Tacoma, Washington. This report conforms to the special condition S8 of the current permit under our NPDES permit No. WA0001007. The permit requires the permittee to evaluate the condition and function of the submerged outfall pipe and diffuser discharge to the Blair Waterway (Outfall 001) including:

- Assess the physical condition of the outfall pipe, diffuser, and associated couplings.
- Determine the extent of sediment accumulation in the vicinity of the diffuser.
- Ensure diffuser ports are free of obstructions and are allowing uniform flow.
- Confirm physical location (latitude/longitude) and depth (at MLLW) of the diffuser section of the
- outfall.
- Assess physical condition of the entire submarine line.
- Assess physical condition of anchors used to secure the submarine line.

The attached Outfall Inspection evaluation report document the results of an inspection dive conducted June 18, 2025 by Ballard Marine Construction and presents conclusions regarding the current outfall condition base on that inspection.

Treated effluent from Graymont is discharged to the Blair waterway through an 8-inch HDPE pipe terminating with three Duckbill check valve diffusers. The end of the outfall pipe is protected by 4 pilings on the Blair waterway.

The report states that an underwater video was recorded during the inspection and electronic copy of the video is included with the report. However, this report is only available for the limited time. Still photographs of outfall pipe components are included at the end of the report. Graymont will provide this video upon request.

I certify under penalty of law, that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gathered and evaluated the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Please contact me at (253) 428-6544 if you have any questions.

Sincerely,

A handwritten signature in blue ink, appearing to read 'Keith Wiggs', with a stylized, cursive script.

Keith Wiggs  
Tacoma Terminal Supervisor  
Graymont

Enclosures

cc: Nate Stettler/Graymont  
John Maitland/Graymont  
Jonathan Anderson/Graymont  
Mario Lopez Ramos/Jacobs  
Liz Luecker/Jacobs