



STATE OF WASHINGTON  
**DEPARTMENT OF ECOLOGY**

PO Box 47600, Olympia, WA 98504-7600 • 360-407-6000

October 30, 2023

Galen Hathcock, Site Director  
LANXESS Corporation  
1296 Third Street NW  
Kalama, Washington 98625

**Re: National Pollutant Discharge Elimination System (NPDES) Minor Modification for  
Emerald Kalama Chemical, LLC Permit WA0000281**

Dear Galen Hathcock:

The Washington State Department of Ecology has made a minor modification to NPDES Permit No. WA0000281. Emerald Kalama Chemical, LLC submitted to Ecology a Transfer of Permit to a New Owner/Operator form (signed August 30, 2023) that stated the reason for the transfer as “transfer of ownership from Emerald Kalama Chemical, LLC, a wholly owned subsidiary of LANXESS Corporation, to LANXESS Corporation.” The signature page of the permit is the only change included in the minor modification. The minor modification has been made in accordance with 40 Code of Federal Regulations 122.63.

Enclosed is the modified NPDES Permit No. WA0000281 for LANXESS Corporation in Kalama, WA.

If you have any questions, please contact Greg Gould at (360) 819-6426 or [greg.gould@ecy.wa.gov](mailto:greg.gould@ecy.wa.gov).

To request ADA accommodation for disabilities, or printed materials in a format for the visually impaired, contact Ecology at 360-280-4325 or [ecyadacoordinator@ecy.wa.gov](mailto:ecyadacoordinator@ecy.wa.gov). Persons with impaired hearing may call Washington Relay Service at 711. Persons with a speech disability may call TTY at 800-833-6384.

Sincerely,

James DeMay, P.E.  
Industrial Section Manager  
Solid Waste Management Program

Enclosure