



## Nippon, NORPAC, Weyerhaeuser (Longview)

### Draft documents are available at the following locations

Longview Public Library  
1600 Louisiana Street  
Longview, WA 98632

[http://www.ecy.wa.gov/programs/swfa/industrial/pulp\\_weyerlong.html](http://www.ecy.wa.gov/programs/swfa/industrial/pulp_weyerlong.html)

Dept of Ecology, Headquarters  
Industrial Section  
300 Desmond Dr SE  
Lacey, WA, 98504  
(360) 407-7393

### Special accommodations

To request ADA accommodation for disabilities, or printed materials in a format for the visually impaired, call Ecology at (360) 407-7668 or visit <http://www.ecy.wa.gov/accessibility.html>. Persons with impaired hearing may call Washington Relay Service at 711. Persons with speech disability may call TTY at 877-833-6341.

### Comment period: May 25 - June 26, 2017

The Department of Ecology (Ecology) invites you to comment on the revised draft:

- Air Operating Permit (AOP) for the former Weyerhaeuser Longview pulp and paper mill (now Nippon Dynawave).
- New North Pacific Paper Corporation (NORPAC) AOP.
- New Weyerhaeuser NR Co. Lumber mill AOP.

Because Weyerhaeuser sold the kraft mill and NORPAC, we propose to split the existing permit into three separate permits. This clarifies the requirements that apply to each of the facilities. However, at this time, we still consider the three facilities a single major source of air pollution under Title V of the Clean Air Act.

### Changes to the permit

The main purpose of the comment period is to separate the requirements from the Weyerhaeuser permit into three permits. No increase in pollution from what currently takes place is allowed.

The first comment period on Weyerhaeuser Longview's permit took place Feb 25– Mar 31, 2016. As a result of this comment period, changes made to what is now Nippon's permit included:

- Adding the recently adopted Maximum Achievable Control Technology regulations for boilers.
- Venting allowed from the pulp making process are not longer exempt during startup, shutdown and malfunction periods.
- Adding new greenhouse gas limits.

A second comment period, which split the permit up, took place Sept 9 - Oct 13, 2016.

## Where to comment

Submit comments online: <http://wt.ecology.commentinput.com/?id=6yU34>

Send written comments to:  
Shingo Yamazaki  
Dept of Ecology  
Industrial Section  
P.O. Box 47600  
Olympia, WA 98504-7600  
Fax: (360) 407-6102

As a result of comments received, we added the option to reduce the frequency of quarterly stack testing for the Hog Fuel Boiler, Recovery Furnace, Smelt Dissolver Tank, and Lime Kiln if the result of tests are 50 percent below permitted limits for 1 year. If results do not meet this, the frequency would remain, or return to, quarterly sampling.

We also made the planer mill sap antistain system requirements clearer in the Weyerhaeuser Lumber Mill permit.

More information on changes are available in each proposed permit's Statement of Basis.

## Commenting

Effective comments tell us if we correctly applied current laws, rules and regulations to this action. They:

- Are specific. Tell us what your concern is and how you think the permit(s) should change.
- Are focused. Refer to the conditions and requirements in the permit(s).
- Relate to the potential impacts to air quality from this action. Where possible, describe the state or federal rules and regulations you think have not been applied correctly.

When the comment period ends, we will review all comments received and make appropriate changes before finalizing the documents.

## Facility information

Nippon, Longview is a kraft pulp and paper mill located at 3401 Industrial Way in Longview. Liquid packaging paper and extruder operations also take place at this facility. The mill produces approximately 830 off-machine tons of bleached paperboard and 365 air-dried tons of wet lap pulp each day.

NORPAC is located at 3001 Industrial Way in Longview. It produces newsprint and printing and specialty papers using thermomechanical pulp, deinked pulp from recycled newsprint, and bleached pulp from Nippon's Longview mill.

Weyerhaeuser Lumber Mill is located at 1999 Industrial Way in Longview. Operations include the saw and planer mills, lumber drying kiln, log truck shop, and log yard and export activities.

