

TO: John Arnquist, John Hodgson  
FROM: Jim Armstrong  
SUBJECT: Asotin STP Survey  
  
DATE: August 7, 1973

State of  
Washington  
Department  
of Ecology



On Monday, July 16, 1973, a survey was run on the sewage treatment plant for the Town of Asotin. The survey lasted from 0900 hours to 1700 hours with samples taken every half hour.

The appearance of the grounds was good and the plant was well fenced.

The BOD reduction was 57% and total suspended solids reduction was 84%.

The chlorine contact chamber should be cleaned out as there is at least a foot of settleable solids in the bottom. This is probably due to poor settling of the solids in the clarifier.

The flow of sewage into the clarifier was not checked during this survey. It is advisable to check the flow in the near future to see if the clarifier is being overloaded.

Due to the large amount of settleable solids in the chlorine contact chamber, there is a high chlorine demand resulting in Cl<sub>2</sub> residuals of less than 0.1 and fecal coliforms of more than forty thousand at the existing flow and chlorination rate.

Provisions for removal of grit from the grit channel should be made since at the present time it is simply washed into the system with a high pressure hose.

The operator of this plant should have some training in sewage treatment plant operation, as he has had no previous experience.

JA:bjj

STP SURVEY REPORT FORM

(EFFICIENCY STUDY)

City Asotin Plant Type Primary Population 745 Design 2500  
 Served Capacity  
 Receiving Water Snake River Engineer Kennedy  
 Date 7/16 Survey Period 0900-1700 Survey Personnel Jim Armstrong  
 Comp. Sampling Frequency 1/2 hour Weather Conditions Clear, hot  
 (last 48 hours)  
 Sampling Alequot 1,000 ml

PLANT OPERATION

Total Flow 30 - 40 thousand gal. per day How Measured \_\_\_\_\_  
 Max. (Flow) \_\_\_\_\_ Time of Max. \_\_\_\_\_ Min. \_\_\_\_\_ Time of Min. \_\_\_\_\_  
 Pre Cl<sub>2</sub> NA #/day Post Cl<sub>2</sub> 8.5 #/day

FIELD RESULTS

Determinations	Influent				Effluent			
	Max.	Min.	Mean	Median	Max.	Min.	Mean	Median
Temp. °C	24	22	22.9	23	22	21	21.8	22
pH	8.1	6.8		7.7	7.8	6.8		7.2
Conductivity (umhos/cm)								
Settleable Solids	13	2.5	6.6	4.5	.2	.1	.1	.1

LABORATORY RESULTS ON COMPOSITE IN PPM

Laboratory Number	Influent	Effluent	% Reduction
5-Day BOD	385	166	57
COD	748	279	64
T.S.	1105	543	51
T.N.V.S.	588	329	44
T.S.S.	740	119	84
N.V.S.S.	272	15	94
pH	7.1	7.1	0
Conductivity	830	810	--
Turbidity	175	50	72

Asotin

BACTERIOLOGICAL RESULTS

$\text{Na}_2\text{S}_2\text{O}_3$  added to sample before sample ~~was~~ taken. nir.

LAB #	SAMPLING TIME	COLONIES/100 MLS (MF)	Cl Residual	
			ppm	(after secs)
65	1000	$>4 \times 10^4$	<.1	3 min.
66	1200	22,500	<.1	3 min.
67	1530	400	2.0	3 min.

Operator's Name John Cox Phone # 509-243-4411

Comments: Last coliform was taken after chlorine was raised from 7.5 lbs. to 9.5 lbs.

152101017

U.S. DEPARTMENT OF THE INTERIOR  
FEDERAL WATER POLLUTION CONTROL ADMINISTRATION  
SEWAGE TREATMENT PLANT OPERATION AND MAINTENANCE  
PRACTICES QUESTIONNAIRE

FORM APPROVED  
BUDGET BUREAU NO. 42-R1527

CHECK ONE <input checked="" type="checkbox"/> 1ST AUDIT <input type="checkbox"/> RE-AUDIT	DATE OF AUDIT 7/16	PLANT DESCRIPTION CODE (For Official Use Only)
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A. GENERAL INFORMATION

1. PROJECT (State, Number)	SCOPE OF PROJECT (new plant, additions, etc.) E.F.F. Survey
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2. PLANT LOCATION (City, county) Asotin Asotin	IDENTIFICATION OF AREAS SERVED Tean
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3. POPULATION

3A. FRACTION OF AREA POPULATION SERVED (%) 100%	3B. PLANT DESIGN (population equivalent) 2500	3C. SERVED BY PLANT (domestic) 745
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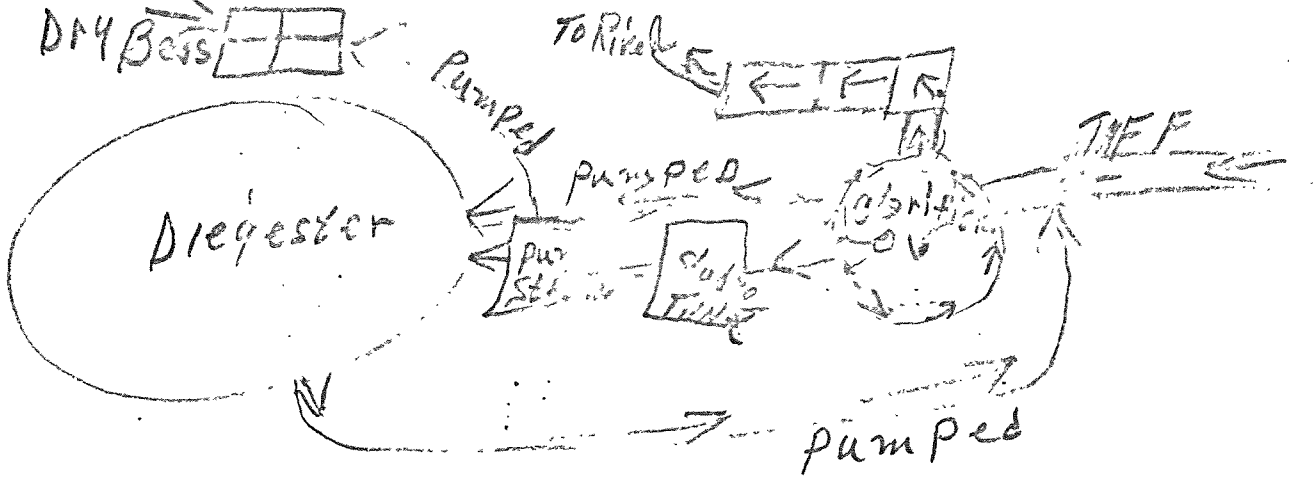
4. TYPE OF COLLECTION SYSTEM

4A. <input type="checkbox"/> COMBINED <input type="checkbox"/> SEPARATE <input type="checkbox"/> BOTH	4B. ESTIMATED FLOW CONTRIBUTED BY SURFACE OR GROUND WATER (infiltration, mgd)
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5. YEAR COMMUNITY SEWAGE TREATMENT	6. YEAR PRESENT SYSTEM PLACED IN OPERATION		
	6A. SEWER	6B. PLANT	6C. ANCILLARY WORKS

7A. SIZE OF PLANT SITE (acres) 1.5	7B. APPROXIMATE AREA LEFT FOR EXPANSION (acres)
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8A. IN THE SPACE PROVIDED BELOW DRAW A SIMPLIFIED FLOW DIAGRAM OR A WRITTEN DESCRIPTION OF THE PLANT UNITS IN FLOW SEQUENCE. INDICATE THE METHOD OF ULTIMATE SLUDGE DISPOSAL. SHOW APPROXIMATE SURFACE AREA OF STABILIZATION POND AND NUMBER OF CELLS. INDICATE WHETHER FLOW TO AND FROM PLANT IS BY PUMPING OR GRAVITY.



8B. NOTE ANY SIGNIFICANT OR UNIQUE PROCESSING CONDITIONS.

9. RECEIVING STREAM

9A. NAME OF STREAM Snake River			
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9B. STREAM FLOW IS <input checked="" type="checkbox"/> PERENNIAL <input type="checkbox"/> INTERMITTENT	<input checked="" type="checkbox"/> NATURAL <input type="checkbox"/> REGULATED	<input checked="" type="checkbox"/> INTERSTATE <input type="checkbox"/> INTRASTATE	<input type="checkbox"/> COASTAL
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B. CURRENT PERFORMANCE AND PLANT LOADING INFORMATION

1A. ANNUAL AVERAGE DAILY FLOW RATE (mgd)	1B. PEAK FLOW RATE (mgd)		1C. MINIMUM FLOW RATE (mgd)
	DRY WEATHER	WET WEATHER	

2. AVERAGE BOD OF RAW SEWAGE (5 DAY, 20°C) (ppm)	3. AVERAGE SETTLEABLE SOLIDS OF RAW SEWAGE (15 MINUTE) (mg/l)
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4. AVERAGE SUSPENDED SOLIDS OF RAW SEWAGE (mg/l)	5. AVERAGE COLIFORM DENSITY OF RAW SEWAGE (mpn/100 ml)
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6. ANNUAL AVERAGE PLANT REDUCTION

6A. BOD (%)	6B. SETTLEABLE SOLIDS (%)	6C. SUSPENDED SOLIDS (%)	6D. COLIFORM (%)
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7A. DOES PLANT HAVE STANDBY POWER GENERATOR FOR MAJOR PUMPING FACILITIES?  YES  NO

7B. ADEQUATE ALARM SYSTEM FOR POWER OR EQUIPMENT FAILURES?  YES  NO

8. ARE CHLORINATION FACILITIES PROVIDED?  YES  NO  
 IF YES, ANSWER 8A THRU G

IF YES, IS CHLORINATION CONTINUOUS?  YES  NO  
 IF NO, EXPLAIN REASON FOR INTERMITTENT CHLORINATION

8A. PURPOSE OF CHLORINATION

*Kill Bacteria*

8B. TYPE OF CHLORINATOR

*Gas*

8C. POINT OF APPLICATION OF CHLORINE

*Effluent*

8D. CAN BYPASSED SEWAGE BE CHLORINATED?  
 YES  NO

8E. AVERAGE FEED RATE OF CHLORINE (lb./day)

*8.5*

8F. CHLORINE RESIDUAL IN EFFLUENT  
 \_\_\_\_\_ PPM AT END OF \_\_\_\_\_ MINUTES

8G. MINIMUM SUPPLY OF CHLORINE STORED ON PREMISES (lb)

*230*

9. ARE FACILITIES PROVIDED FOR COMPLETE BYPASS OF RAW SEWAGE?  
 YES  NO IF YES, ANSWER A THRU G BELOW, ANSWER H IN EITHER CASE.

9A. FREQUENCY (times monthly) *1*

9B. AVERAGE DURATION (hours) *2*

9C. REASON FOR BYPASSING *Maintenance*

9D. ESTIMATED FLOW RATE DURING BYPASS IS  
 WITHIN HYDRAULIC CAPACITY OF PLANT  
 BEYOND HYDRAULIC CAPACITY OF PLANT BY \_\_\_\_\_

9E. DOES SEWAGE OVERFLOW IN DRY WEATHER?  
 YES  NO

9F. TYPE OF DIVERSION STRUCTURE *Valve*

9G. AGENCIES NOTIFIED OF BYPASS ACTION *None*

9H. DO OPERATORS HAVE OPTION TO BYPASS INDIVIDUAL PLANT UNITS? (If no, has this caused any operational problems?)  
 YES  NO

10A. ARE BACK FLOW DEVICES PROVIDED AT ALL CONNECTIONS TO CITY WATER SUPPLY? (If no, explain)  
 YES  NO

10B. CHECK TYPE OF BACK FLOW PREVENTION DEVICE  
 DOUBLE CHECK VALVE  PRESSURE OPERATED  PHYSICAL DISCONNECT  OTHER(specify)

11. USES OF TREATMENT PLANT EFFLUENT

*All goes in River*

12. USES OF RECEIVING STREAM WITHIN 10 MILES OF OUTFALL

*Transportation, Recreation, Industry*

13. HAVE THERE BEEN ANY ODOR COMPLAINTS BEYOND THE PLANT PROPERTY? (If yes, explain)  
 YES  NO

*Reduction of odor since I started feeding Digester*

14. OBSERVED APPEARANCE AND CONDITION OF EFFLUENT, RECEIVING STREAM, OR DRAINAGE WAY

15. STABILIZATION PONDS

A. WEEDS CUT AND VEGETATIVE GROWTH IN PONDS ELIMINATED? <input type="checkbox"/> YES <input type="checkbox"/> NO	D. BANKS AND DIKES MAINTAINED (erosion etc.)? <input type="checkbox"/> YES <input type="checkbox"/> NO
C. FENCING AND "WARNING - POLLUTED WATER" SIGNS PRESENT AND IN GOOD REPAIR? <input type="checkbox"/> YES <input type="checkbox"/> NO	E. FREQUENCY OF INSPECTION BY OPERATOR
E. WATER DEPTH (feet) _____ HIGH _____ MEDIUM	
F. ADEQUATE CONTROL OF DEPTH? <input type="checkbox"/> YES <input type="checkbox"/> NO	G. SEEPAGE REPORTED? <input type="checkbox"/> YES <input type="checkbox"/> NO
H. ANY REPORTS OF GROUND WATER CONTAMINATION FROM POND (if yes, give details)? <input type="checkbox"/> YES <input type="checkbox"/> NO	

I. MOSQUITO BREEDING PROBLEM? <input type="checkbox"/> YES <input type="checkbox"/> NO	IF YES, NAME OF SPECIES IF KNOWN	J. CAN SURFACE RUN-OFF ENTER POND? <input type="checkbox"/> YES <input type="checkbox"/> NO
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C. SUPERVISORY SERVICES

1. IS A CONSULTING ENGINEER RETAINED OR AVAILABLE FOR CONSULTATION ON OPERATING AND MAINTENANCE PROBLEMS?  
 YES  NO IF YES IS IT ON:  CONTINUING BASIS OR  UPON REQUEST BASIS  
 IF CONTINUING BASIS, WHAT IS THE FREQUENCY OF VISITS:

2. DO OPERATORS AND OTHER PERSONNEL ROUTINELY ATTEND SHORT COURSES, SCHOOLS OR OTHER TRAINING ACTIVITIES?  
 YES  NO  
 IF YES, CITE COURSE SPONSOR AND DATE OF LAST COURSE ATTENDED  
 IF NO, DO YOU KNOW OF ANY COURSES AVAILABLE TO SERVE THIS AREA?

*Scheduled to take a course this fall*

3A. ARE ALL EQUIPMENT AND PARTS OF THE PRESENT PLANT STILL IN OPERATION?  YES  NO (If no, explain)

B. ARE PROCESSING UNITS OPERATING AT DESIGN EFFICIENCY?  YES  NO (If no, explain)

4. HAVE THERE BEEN ANY DIFFICULTIES WITH THE SEWAGE TREATMENT PLANT?  
 A. STRUCTURAL  YES  NO (If yes explain)

B. MECHANICAL  YES  NO (If yes, explain)

C. OPERATIONAL  YES  NO (If yes, explain)  
*Red Operator needs training & more time for maintenance. Chamber needs painting*

D. BASED ON OPERATING EXPERIENCE TO DATE WHAT IF ANY CHANGES WOULD YOU RECOMMEND TO IMPROVE OPERATION OF THE PLANT?

5. ARE OPERATING RECORDS MAINTAINED?  YES  NO  
 (If maintained, check general items included)

REPORTED?  YES  NO  
 TO WHOM? *Doc Health*

FREQUENCY	WEATHER	FLOW	SLUDGE HANDLED	CHEMICALS USED	DIGESTER	GRIT HANDLED	ELEC. USED	COST DATA	AIR USED	MAINTENANCE	OTHER
DAILY		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				<input checked="" type="checkbox"/>	
WEEKLY											
MONTHLY							<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			
ANNUALLY											

6. ARE LABORATORY RECORDS MAINTAINED? (check appropriate box)

NOT AT ALL  DAILY  WEEKLY  MONTHLY  ANNUALLY

IF MAINTAINED CHECK FORM OF RECORD BELOW:

LOG BOOK  TABULAR SHEET  SEPARATE BY OPERATION  CONTROL CHARTS  GRAPHS

WHAT PLANT AND/OR LABORATORY EQUIPMENT, GAGES AND METERS ARE CALIBRATED PERIODICALLY?

7. IS LABORATORY TESTING ADEQUATE FOR THE CONTROL REQUIRED FOR THIS SIZE AND TYPE OF PLANT?

YES  NO (If no, explain)

B. INDUSTRIAL WASTES DISCHARGED TO MUNICIPAL SYSTEM.	A. NUMBER AND TYPES OF INDUSTRIES DISCHARGING TO SYSTEMS
B. POPULATION EQUIVALENT (BOD) OF INDUSTRIAL WASTES (pe)	C. POPULATION EQUIVALENT (SS) OF INDUSTRIAL WASTES (pe)
D. VOLUME OF INDUSTRIAL WASTES (mgd)	E. COMPOSITION AND CHARACTERISTICS OF INDUSTRIAL WASTES
F. MAIN DIFFICULTY EXPERIENCED WITH INDUSTRIAL WASTE (explain)	

6. HAVE INDUSTRIAL EFFLUENT PROBLEMS BEEN SOLVED?  YES  NO (If yes, how?)

9A. METHOD OR METHODS USED TO ASSESS INDUSTRIAL WASTE TREATMENT COST (check appropriate box)

NO CHARGE BY CITY  PROPERTY TAX  WATER USE ASSESSMENT  CHARGE BASED ON FLOW  
 CHARGED BASED ON BOD  CHARGE BASED ON SS  OTHER METHODS (describe)

COMMENT ON HOW CHARGE IS COLLECTED (fixed charge, sliding scale, etc.)

9B. IS INDUSTRIAL WASTE ORDINANCE IN EFFECT AND ENFORCED?  YES  NO

10. WHO PROVIDED INITIAL INSTRUCTION IN THE OPERATION OF THE PLANT?  
*Leonard Helfer - Town Marshall*

11. IS A MANUAL OF PRACTICE OR INSTRUCTIONS AVAILABLE?  YES  NO  
 IF YES, WHO WROTE AND PROVIDED IT?  
*Dept. of Health, 13411, P.O. Box No. 1010*

12. ESTIMATE OF MAN-HOURS PER WEEK DEVOTED TO LABORATORY WORK AND MAINTENANCE OF RECORDS AND REPORTS  
*5*

D. PLANT PERSONNEL (Annual Average Staff for Most Recent Year Reported in Section "F")

JOB CATEGORY	NUMBER	TOTAL MAN-HOURS PER WEEK	TOTAL NUMBER CERTIFIED OR LICENSED	RANGE IN YEARS EMPLOYED AT PRESENT PLANT	RANGE IN YEARS OF EXPERIENCE IN TREATMENT
1. SUPERINTENDENT	<i>1</i>	<i>10</i>		<i>7 mo.</i>	<i>7 mo.</i>
2. OPERATORS					
3. LABORATORY TECHNICIANS					
4. LABORERS					
5. PART-TIME LABORERS					
6. TOTAL					

E. LABORATORY CONTROL

Enter test codes opposite appropriate items. If any of the below tests are used to monitor industrial wastes place an "X" in addition to the test code.

CODES

- 1 - 7 or more per week      3 - 1, 2, or 3 per week      5 - 2 or 3 per month      7 - Quarterly      9 - Annually  
 2 - 4, 5 or 6 per week      4 - as required      6 - 1 per month      8 - Semi-Annually

ITEM	RAW	PRIMARY EFFLUENT	MIXED LIQUOR	FINAL	SLUDGE		DIGESTOR	RECEIVING STREAM
					RAW	SUPER-NATANT		
1. BOD								
2. SUSPENDED SOLIDS								
3. SETTLEABLE SOLIDS	3							
4. SUSPENDED VOLATILE								
5. DISSOLVED OXYGEN	2			2			2	
6. TOTAL SOLIDS								
7. VOLATILE SOLIDS								
8. pH	2			2				
9. TEMPERATURE	3						2	
10. COLIFORM DENSITY								
11. RESIDUAL CHLORINE				2				
12. VOLATILE ACIDS								
13. M. B. STABILITY								
14. ALKALINITY							2	
15.								
16.								
17.								
18.								
19.								

*DO's not proper technique*

*20*

*20*

F. OPERATION AND MAINTENANCE COST FOR PLANT

YEAR OF OPERATION	SALARIES/WAGES	ELECTRICITY	CHEMICALS	MAINTENANCE	OTHER ITEMS	TOTAL
MOST CURRENT YEAR 19						
PRIOR YEAR 19						
PRIOR YEAR 19						
PRIOR YEAR 19						

EVALUATION PERFORMED BY	TITLE	ORGANIZATION

INFORMATION FURNISHED BY	TITLE	ORGANIZATION	DATE
John Cox	Supt	Town of Asotin	6-16-



G. NOTATIONS BY EVALUATOR

1. ADDITIONAL REMARKS (If remarks refer to a particular item, identify by number)

2. GENERAL COMMENTS ON HOUSEKEEPING AND MAINTENANCE

3. REQUIREMENTS OF HIGHER AUTHORITY

3A. DOES THE PLANT PROVIDE THE DEGREE OF TREATMENT PRESENTLY REQUIRED BY THE STATE? (If no, explain)

YES  NO

3B. ARE THERE ANY PENDING ACTIONS (enforcement conferences, change in water quality standards, etc.) THAT WOULD REQUIRE UPGRADING OF TREATMENT BY THIS PLANT?

YES  NO (If yes, explain)

Engineering Survey in progress for  
New plant.

3C. NUMBER OF STATE INSPECTIONS OF PRESENT PLANT TO DATE.

4. IS ANY FOLLOW-THRU ACTION REQUIRED TO (1) CORRECT DEFICIENCIES IN THE PLANT OR ITS OPERATION OR (2) RESOLVE INDUSTRIAL WASTE PROBLEMS? (If yes, describe required corrective action)  YES  NO

ifier, where it settles down with the primary sludge and with the latter is pumped to the primary digester.

The primary digester, where the important digestion takes place, is kept by means of a heat exchanger at a temperature of 95 to 100 degrees Fahrenheit. At this temperature meso-philic bacteria produce gas which is 65% to 70% methane, and which burns readily in a gas furnace.

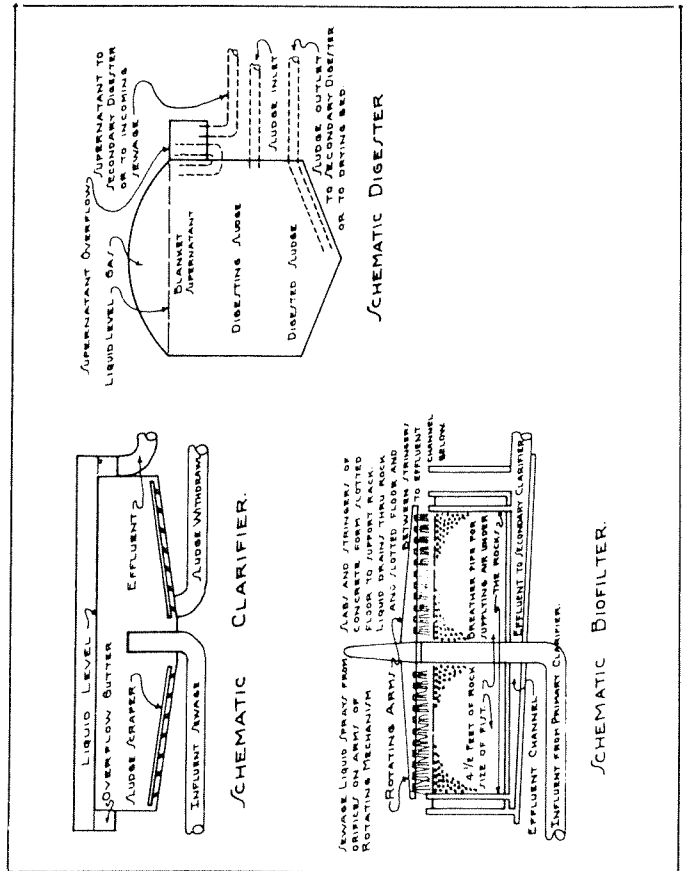
From the domes of the digester, this gas is piped to the hot-water boilers which heat the several buildings as well as the digesters.

In order to obtain good treatment of sewage, it is necessary that the several chemical, biological, and hydraulic processes be at all times properly controlled. So that we may know we are doing this, regular tests are made in the laboratory. In this way we determine that each step is as it should be. When we find that any unit is performing below standard, we must devise corrective methods.

To those young people, who have shown an interest in this plant, it may be stated that Sewage Treatment is a growing industry. As the concentration of population further pollutes our streams and beaches, many similar plants and improved ones must be built; it will require many intelligent young men and young women, too, to operate them.

## A GLANCE AT THE - -

# SEWAGE TREATMENT PLANT



## A GLANCE AT THE SEWAGE TREATMENT PLANT

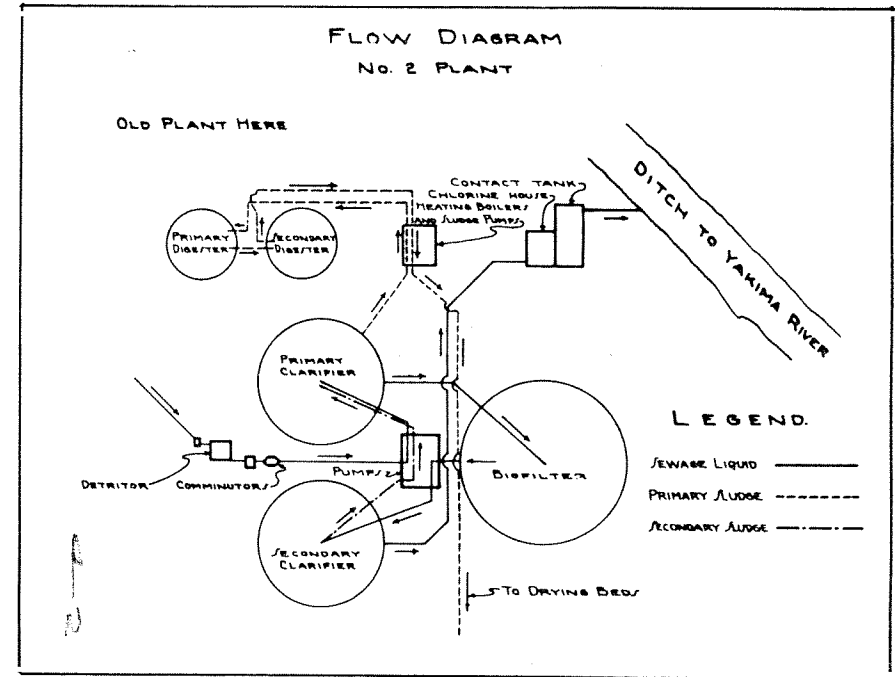
In the city of London, England, two or three hundred years ago, the death rate was so high that only the steady influx of country people kept the population large enough to carry on the work of that industrial area. This high death rate was due largely to two things, lack of an adequate supply of pure water, and lack of a good system for disposing of household wastes. Now the Romans, two thousand years ago brought into Rome by large aquaducts excellent water from the Appenine Mountains. And in the ancient cities of Crete, there were some sanitary sewers. But good water and workable systems for disposing of sewage have become common only with the last hundred years; and in sewage disposal, particularly, only in this century have engineers devised systems which are truly sanitary.

In general, disposing of sewage is accomplished by some variation of the following:--

Thru a system of underground pipes or conduits, the waste from homes, office buildings, hotels, and industrial plants is collected and moved to the Treatment Plant. From the entrance pipe or conduit, the sewage flows thru a grit chamber, where velocity of the flowing liquid is reduced enough for sand, grit, coal bits, and the like to settle out. This deposit is raked out mechanically or manually. Next, the sewage passes thru a chopper, usually a comminutor, where floating solids are reduced in size; and then, to a settling basin or clarifier where a large part of the suspended solids, (called sludge), settle out and are moved by underwater scrapers to a pipe opening and are pumped into a large covered tank or digester. The overflow from the settling basin is then aerated by one of several possible systems and is pumped or flows into a second settling basin, where more solids settle out. This second settling of sludge, sometimes called humus, is moved into the digester also. The overflow from the second settling basin or clarifier is usually treated with chlorine to kill bacteria and then flows into some stream or body of water. If treatment has been carried on correctly, this final liquid or effluent from the Sewage Treatment Plant is no longer harmful to fish or capable of producing noxious smells.

The sludge in the digester is increased in amount daily. It goes thru a process somewhat like decay, (which we call digestion), because bacteria actually feed on certain elements in it and change the form. After these bacteria have used up the materials in the sludge, which are food for them, the remainder, inert as clay or sand, sinks to the bottom. From time to time this digested sludge is drawn off to drying beds or burned. If dried, it is useful as fertilizer.

The Richland Plant consists of two parts, the original plant and the new plant completed in 1949. These are operated jointly; about one-third of the sewage flowing thru the old plant and the remainder thru the new.



The old plant consists of entrance box with comminutor, two primary clarifiers, one bio-filter, two secondary clarifiers, digester, pumphouse, and laboratory in one building, chlorine house and retention chamber. Flow is by gravity thru the plant. Re-circulating pumps continually pump part of the secondary effluent back to the primary clarifier and biofilter, so that all liquid makes a double trip thru the units, which contributes toward more thorough treatment.

The new plant consists of grit chamber with mechanism for raking grit into a hopper for disposal at garbage dump, splitter box for diverting part of flow to old plant, two comminutors for alternate use, primary clarifier, pumphouse for circulating and re-circulating pumps, biofilter, secondary clarifier, two digesters, (primary and secondary), boiler-room, chlorine house and retention chamber. The laboratory of the original plant serves the needs of both.

The appended flow diagram shows the direction of the principal movement of sewage thru the plant. Additionally, part of the biofilter effluent is pumped back to the primary clarifier from the center of the secondary clarifier, the "launder" line carries liquid back thru the biofilter and the thin liquid or supernatant, pushed off the top of the digesters as sludge is added, flows back to join incoming sewage ahead of the comminutors.

You will note from the flow diagram that the sludge settling out in the secondary clarifier is pumped back into the primary clar-



Table IV — 6  
RESULTS OF DOE'S EFFICIENCY SURVEY ON ASOTIN'S S.T.P.

**FIELD RESULTS**

Parameters Tested	INFLUENT				EFFLUENT			
	Max.	Min.	Mean	Median	Max.	Min.	Mean	Median
Temp. °C	24	22	22.9	23	22	21	21.8	22
pH	8.1	6.8		7.7	7.8	6.8		7.2
Conductivity (µmhos/cm)	—	—	—	—	—	—	—	—
Settleable Solids	13	2.5	6.6	4.5	0.2	0.1	0.1	0.1

**LABORATORY RESULTS ON COMPOSITE IN PPM**

Parameters Tested	Influent	Effluent	% Reduction
5-Day BOD	385	166	57
C.O.D.	748	279	64
T.S.	1105	543	51
T.N.V.S.	588	329	44
T.S.S.	740	119	84
N.V.S.E.	272	15	94
pH	7.1	7.1	0
Conductivity	830	810	—
Turbidity	175	50	27

**BACTERIOLOGICAL RESULTS (\*)**

Sampling Time	Colonies/100 MLS (MF)	ppm	Cl Residual	Time elapsed
1000	>40,000	<0.1		3 Min.
1200	22,500	<0.1		3 Min.
1530	400	2.0		3 Min.

(\*) (Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub> added to sample before sampling.)